

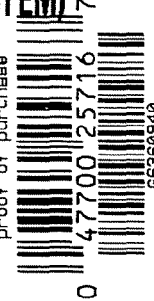
G-6360940

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



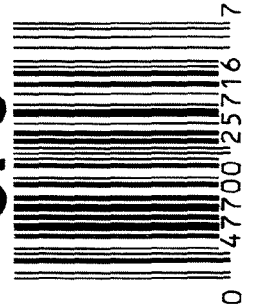
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360940

UPC



VERY IMPORTANT
INSTRUCTIONS FOR
PROPER USE OF THIS
DEVICE ARE AT THE
REAR OF THE
DEVICE

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. 66368940
Order No. 25716
DD

Rec. U.S. Pat. & Tm. Off. Remington-Union Metallic Cartridge Co. Inc. 1100 N. York St. 1100 N. York St. 1100 N. York St.

11PY

5716 66368940

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360940

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RR
600	PROOF		4-1-04	RR
607	CHECK HEADSPACE	MAGNA - FLUX / INSPECTED	4-1-04	RR
610	DIS-ASSEMBLE GUN	APR 02 2004	4-1-04	RR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		4/5/04	RB
617	DRILL AND TAP SIGHT HOLES		4-2-04	72LJ
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-27-04	RR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-27-04	RR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-27-04	RR
	D) OIL FIRING PIN ASSEMBLY		4-27-04	RR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u>	<u>8.0</u>	<u>8.5</u>	5-7-04	TRW		
CONT.								
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u>	<u>2.5</u>	<u>2.75</u>	5-7-04	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	5-7-04	TRW		
	J) ASSEMBLE STOCK				4-27-04	RR		
	K) ASSEMBLE SWIVEL STUDS				6-9-04	RW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				4-27-04	RR		
	M) IRON SIGHT ALIGNMENT				4-27-04	RR		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				4-27-04	RR		
640	GALLERY TEST AND TARGET		PASS	FAIL	5-5-04	TRW		
	MALFUNCTION		CORRECTION		5-5-04	TRW		
	MALFUNCTION		CORRECTION		5-5-04	TRW		
	MALFUNCTION		CORRECTION		5-5-04	TRW		
	MALFUNCTION		CORRECTION		5-5-04	TRW		
645	INSPECT FOR LIVE AMMO				5-5-04	TRW		
655	FINAL INSPECTION A) HEADSPACE				6-9-04	RW		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.74</u>	<u>2.73</u>	<u>2.71</u>	<u>2.33</u>	5-7-04	TRW
	C) FUNCTION				6-9-04	RW		
660	PACK				6/10/04	RA		

BARBER - M24 0082856AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-21-04TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.38	2.60		2.68	
PULL #2	2.47	2.64		2.49	
PULL #3	2.44	2.61		2.57	
PULL #4	2.51	2.62		2.46	
PULL #5	2.51	2.60		2.58	
TOTAL	12.31	13.07		12.78	
AVERAGE	2.46	2.61		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.13		
PULL #2	3.29	3.24		
PULL #3	3.25	3.09		
PULL #4	3.23	3.14		
PULL #5	3.09	3.08		
TOTAL	16.15	15.68		
AVERAGE	3.23	3.13		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.35		4.47
PULL #2	4.29	4.35		4.52
PULL #3	4.29	4.36		4.52
PULL #4	4.32	4.27		4.49
PULL #5	4.35	4.34		4.45
TOTAL	21.53	21.67		22.45
AVERAGE	4.30	4.33		4.49

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360940.__0
FILE DATE AND TIME: 05/05/2004 06:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.090
The Average Y Centroid of the Five Target Set:	-0.110
The Average Point of Impact of the Five Target Set:	0.142
The Average Mean Radius of the Five Target Set:	0.774
The Distance from POA to Centroid Target #1:	0.131
The Distance from Centroid Target #2 to Centroid Target #1:	0.142
The Distance from Centroid Target #3 to Centroid Target #1:	0.138
The Distance from Centroid Target #4 to Centroid Target #1:	0.209
The Distance from Centroid Target #5 to Centroid Target #1:	0.189

SERIAL NUMBER: G6360940. __0

TARGET NUMBER: 1

FILE DATE: 05/05/2004

FILE TIME: 06:21

POINT#	X	Y
1:	0.675	-0.621
2:	0.778	0.291
3:	0.598	0.375
4:	-0.337	0.473
5:	0.044	1.043
6:	0.016	1.439
7:	-1.024	-0.360
8:	-1.092	-0.764
9:	-0.566	-0.682
10:	-0.404	-1.174

X CENTROID: -0.131

Y CENTROID: 0.002

POA TO CENTROID: 0.131

HORZ SPREAD: 1.870

VERT SPREAD: 2.613

GROUP SPREAD: 2.647

MIN RADIUS: 0.514

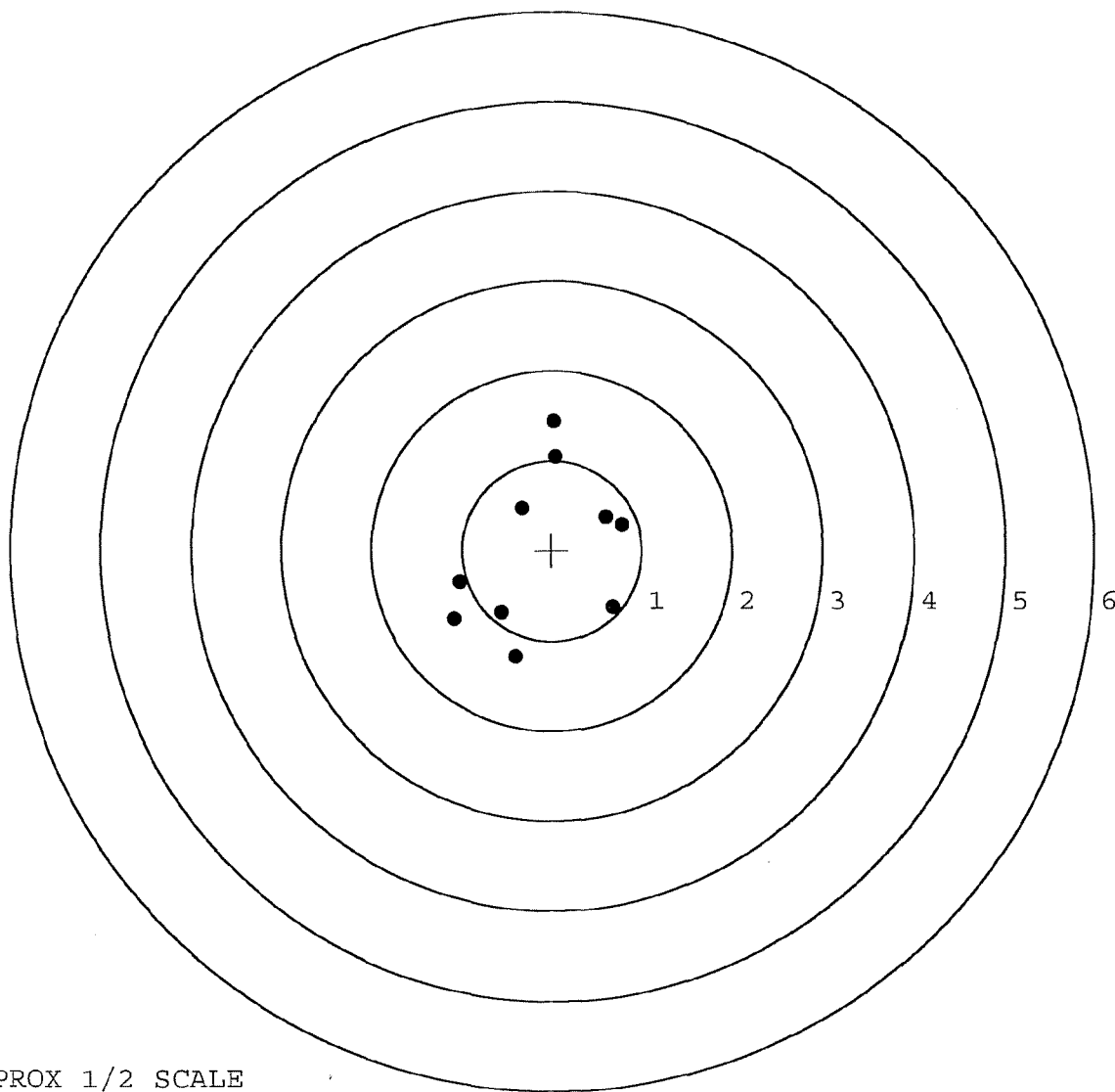
MAX RADIUS: 1.445

MEAN RADIUS: 1.002

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360940. __ 0

TARGET NUMBER: 2

FILE DATE: 05/05/2004

FILE TIME: 06:21

POINT#	X	Y
1:	-0.609	-1.902
2:	-0.522	-0.632
3:	-0.726	-0.437
4:	-0.046	1.269
5:	0.363	0.393
6:	0.464	-0.113
7:	0.213	-0.154
8:	-0.240	-0.143
9:	-0.104	0.190
10:	-0.487	0.178

X CENTROID: -0.169

Y CENTROID: -0.135

POA TO CENTROID: 0.217

HORZ SPREAD: 1.190

VERT SPREAD: 3.171

GROUP SPREAD: 3.221

MIN RADIUS: 0.071

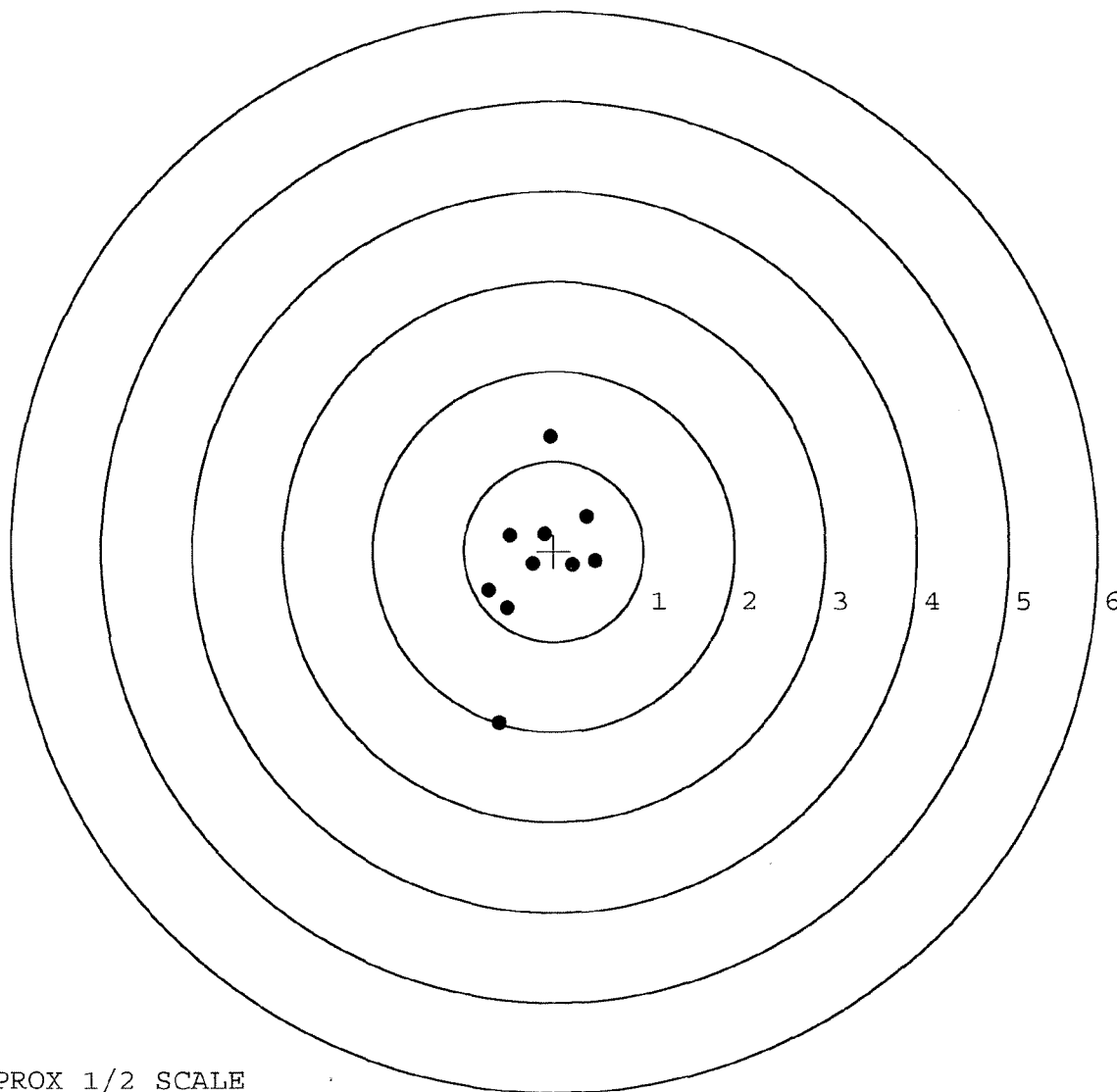
MAX RADIUS: 1.821

MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360940. __0

TARGET NUMBER: 3

FILE DATE: 05/05/2004

FILE TIME: 06:21

POINT#	X	Y
1:	1.081	-0.058
2:	0.468	-0.383
3:	-0.086	-0.295
4:	-0.304	-0.590
5:	-0.531	-0.099
6:	-0.916	0.271
7:	-0.084	0.591
8:	0.027	0.719
9:	0.141	0.920
10:	0.110	-1.715

X CENTROID: -0.009

Y CENTROID: -0.064

POA TO CENTROID: 0.065

HORZ SPREAD: 1.997

VERT SPREAD: 2.635

GROUP SPREAD: 2.635

MIN RADIUS: 0.243

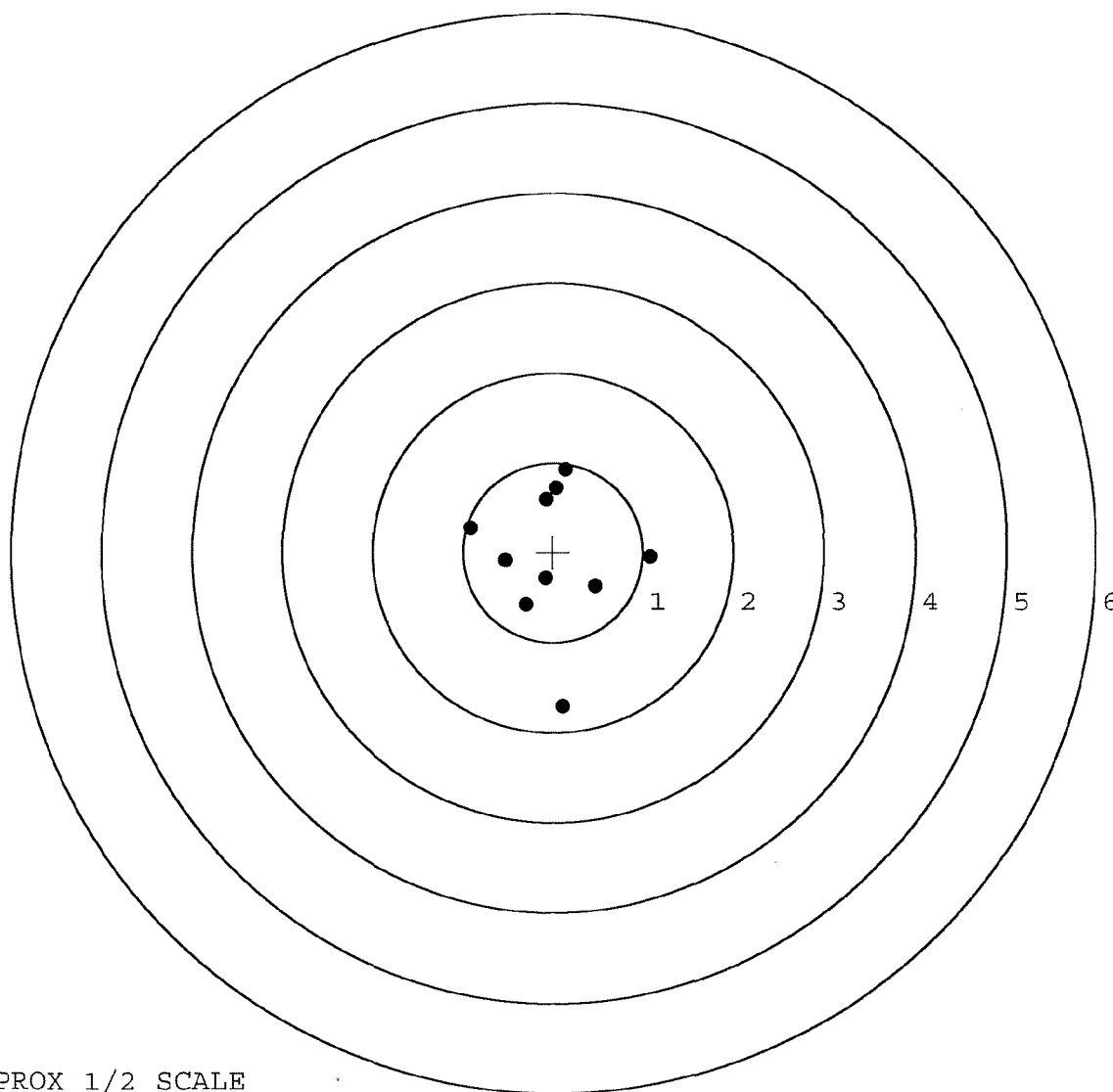
MAX RADIUS: 1.655

MEAN RADIUS: 0.809

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360940. __0

TARGET NUMBER: 4

FILE DATE: 05/05/2004

FILE TIME: 06:21

X CENTROID: -0.007

Y CENTROID: -0.167

POA TO CENTROID: 0.167

HORZ SPREAD: 1.332

VERT SPREAD: 2.561

GROUP SPREAD: 2.629

MIN RADIUS: 0.124

MAX RADIUS: 1.361

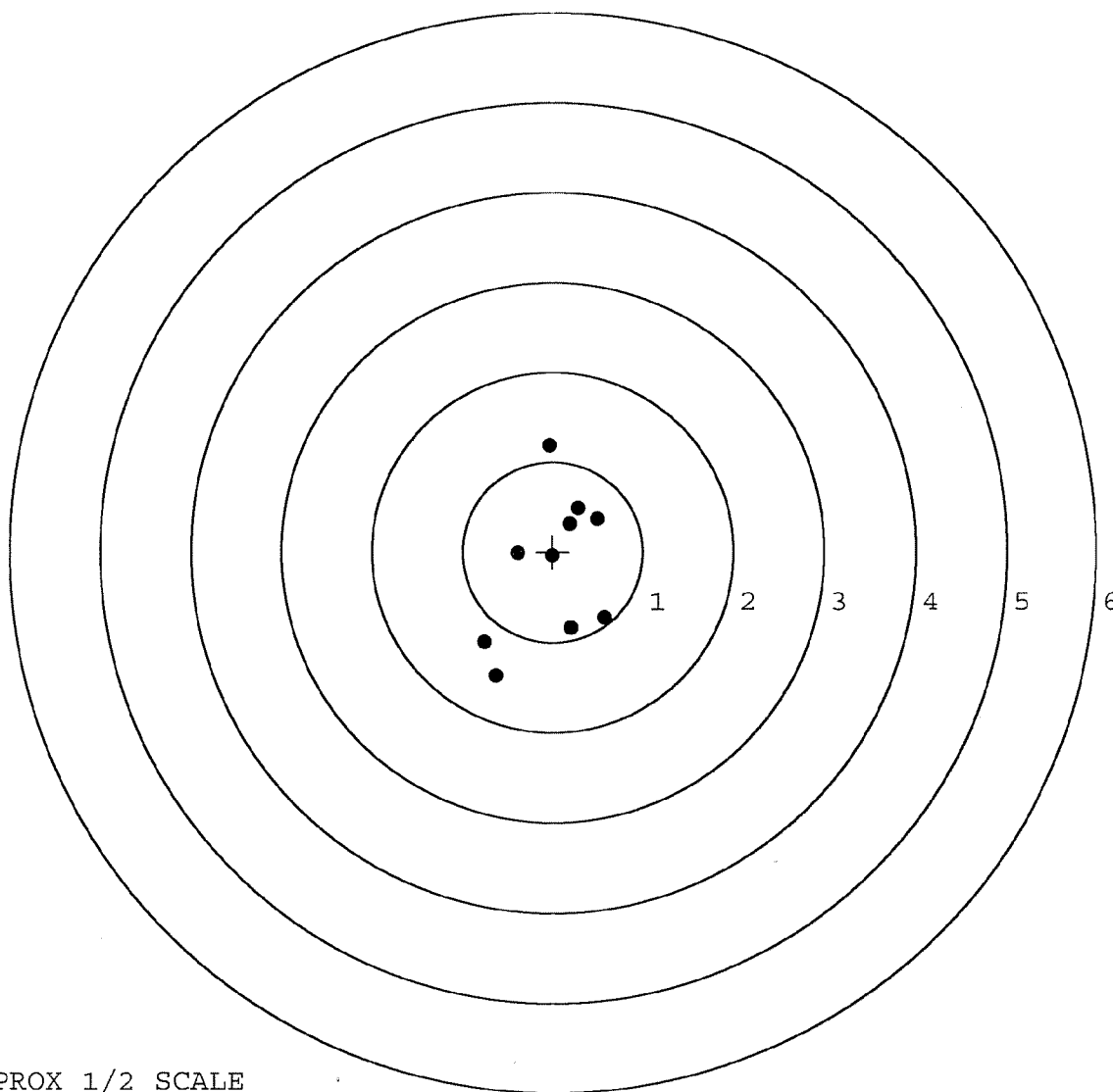
MEAN RADIUS: 0.785

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.575	-0.729
2:	0.202	-0.845
3:	-0.630	-1.376
4:	-0.757	-1.002
5:	-0.013	-0.043
6:	-0.389	-0.015
7:	0.192	0.313
8:	0.286	0.485
9:	0.499	0.362
10:	-0.035	1.185



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360940. 0

TARGET NUMBER: 5

FILE DATE: 05/05/2004

FILE TIME: 06:21

POINT#	X	Y
1:	1.035	-0.436
2:	0.057	-0.500
3:	-0.197	-0.322
4:	-0.297	-0.388
5:	-1.016	-0.568
6:	-0.819	-0.260
7:	-0.555	0.103
8:	-0.089	0.277
9:	0.283	0.251
10:	0.260	-0.028

X CENTROID: -0.134

Y CENTROID: -0.187

POA TO CENTROID: 0.230

HORZ SPREAD: 2.051

VERT SPREAD: 0.845

GROUP SPREAD: 2.055

MIN RADIUS: 0.149

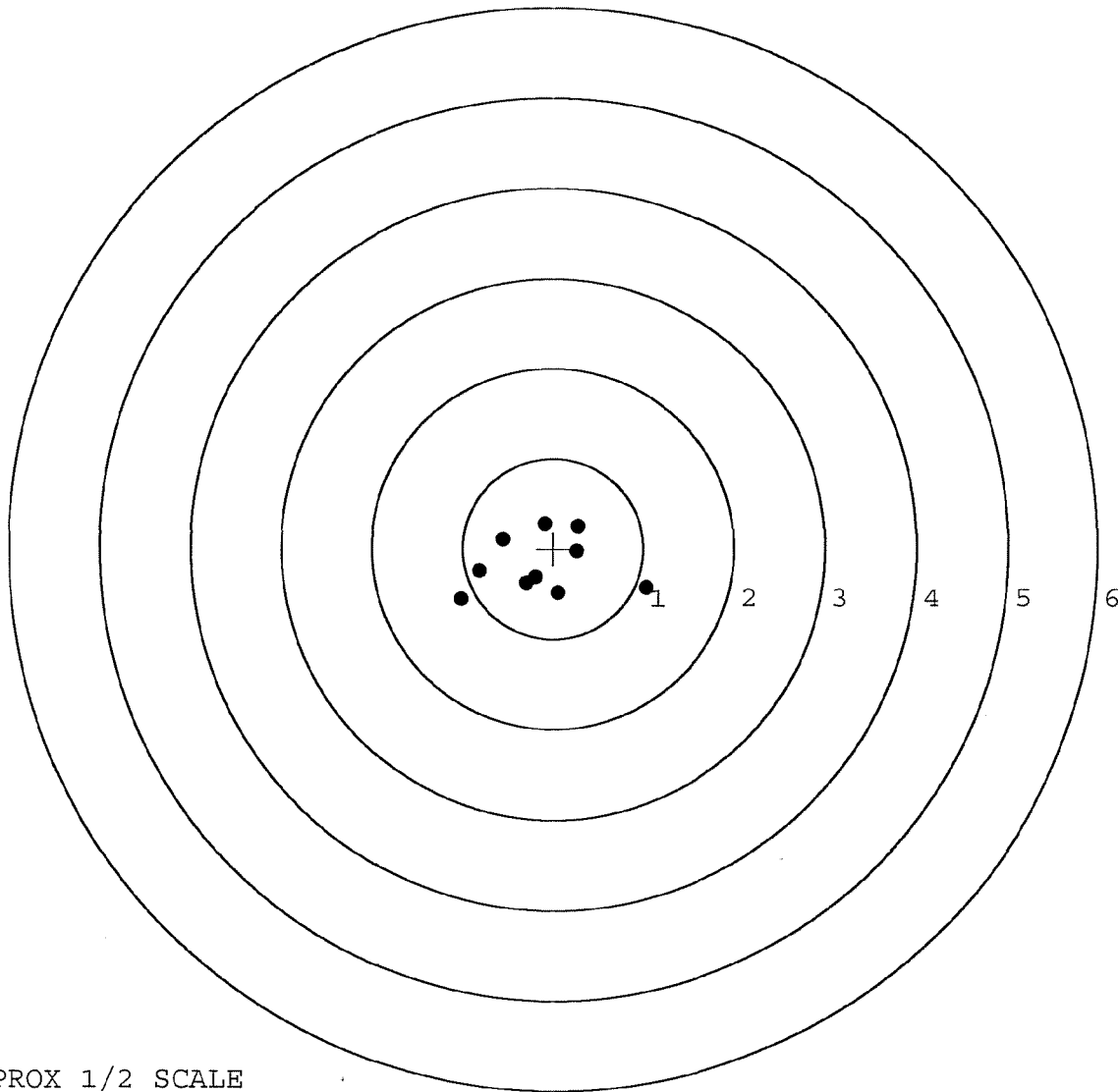
MAX RADIUS: 1.195

MEAN RADIUS: 0.563

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE