

BARBER - M24 0082919

G-6360946

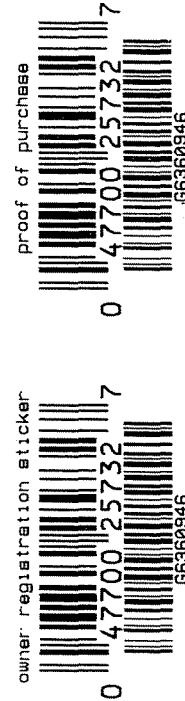
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0082919~~ M2400082958

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

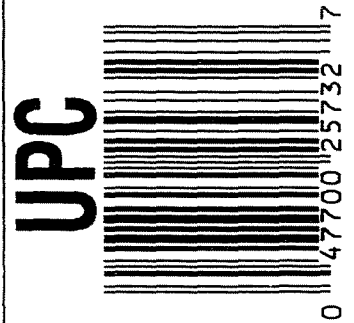
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360946



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
G6360946

ORDER NO.
25732

DD


5732 G6360946

14KY

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360946

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 3-5-2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-6-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.25</u>	5-11-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.25</u> <u>2.50</u>	5-11-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>0.24</u> <u>0.23</u> <u>0.24</u>	5-11-04	RTL
	J) ASSEMBLE STOCK		5-6-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
645	INSPECT FOR LIVE AMMO		5-10-04	A
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.83</u> <u>2.81</u> <u>2.77</u> <u>2.70</u>	5/11/04	DA
	C) FUNCTION		5-12-04	RTL
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

3-29-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.46		2.54	
PULL #2	2.66	2.57		2.41	
PULL #3	2.59	2.65		2.41	
PULL #4	2.42	2.64		2.26	
PULL #5	2.64	2.70		2.55	
TOTAL	12.95	13.02		12.17	
AVERAGE	2.59	2.60		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.14		
PULL #2	3.21	3.03		
PULL #3	3.19	3.11		
PULL #4	3.22	3.12		
PULL #5	3.26	3.16		
TOTAL	16.15	15.56		
AVERAGE	3.23	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.06		4.12
PULL #2	4.00	4.08		4.09
PULL #3	4.03	4.02		4.09
PULL #4	4.05	4.02		4.17
PULL #5	4.03	4.05		4.19
TOTAL	20.20	20.23		20.66
AVERAGE	4.04	4.05		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360946. __0
FILE DATE AND TIME: 05/10/2004 10:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

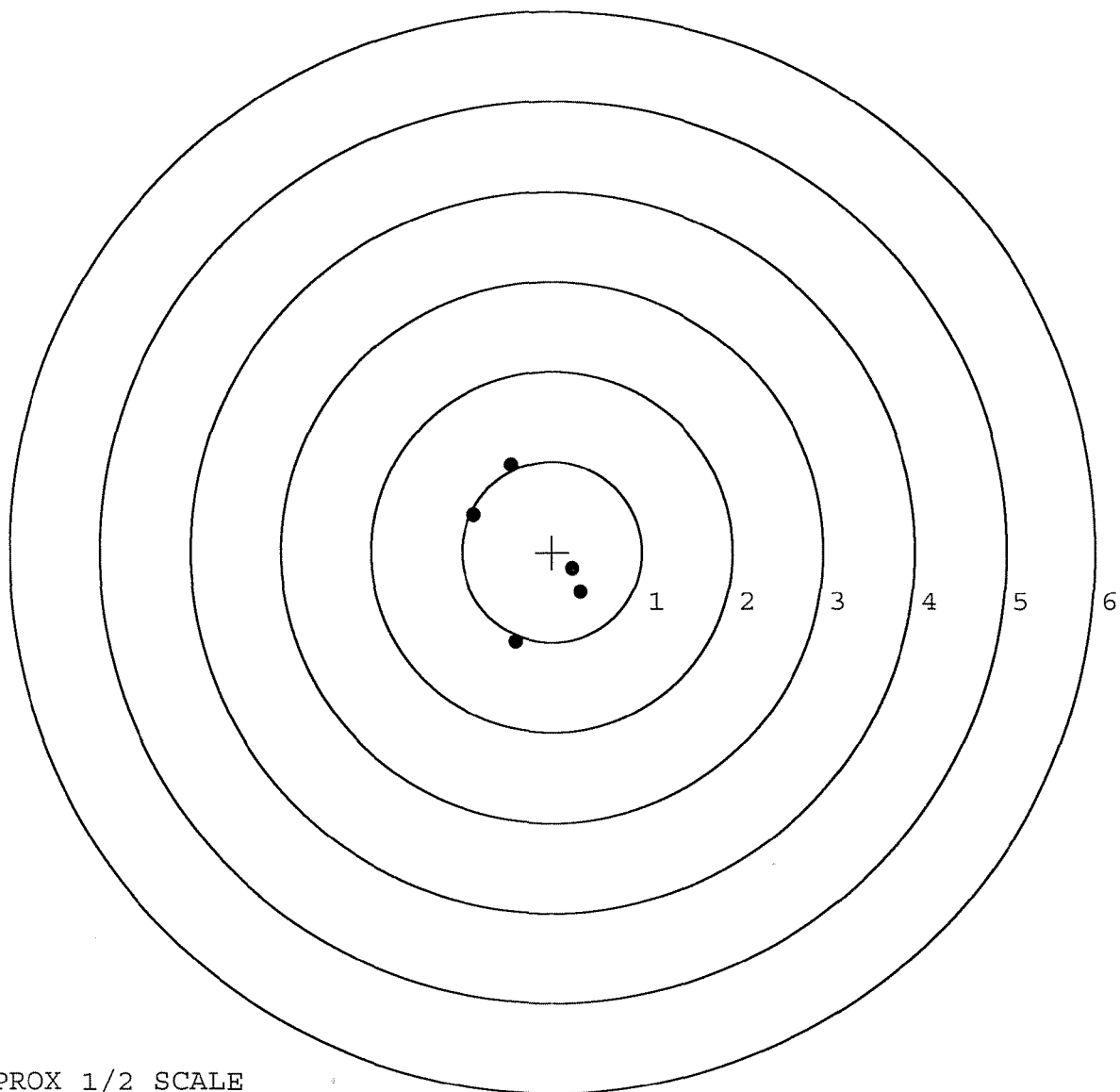
Ave. mean - .8005

BARBER - M24 0082926

SERIAL NUMBER: G6360946. __0
TARGET NUMBER: 1
FILE DATE: 05/10/2004
FILE TIME: 10:20

POINT#	X	Y
1:	-0.401	-1.001
2:	0.326	-0.443
3:	0.226	-0.184
4:	-0.871	0.411
5:	-0.459	0.959

X CENTROID: -0.236
Y CENTROID: -0.052
POA TO CENTROID: 0.241
HORZ SPREAD: 1.197
VERT SPREAD: 1.960
GROUP SPREAD: 1.961
MIN RADIUS: 0.480
MAX RADIUS: 1.035
MEAN RADIUS: 0.790
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



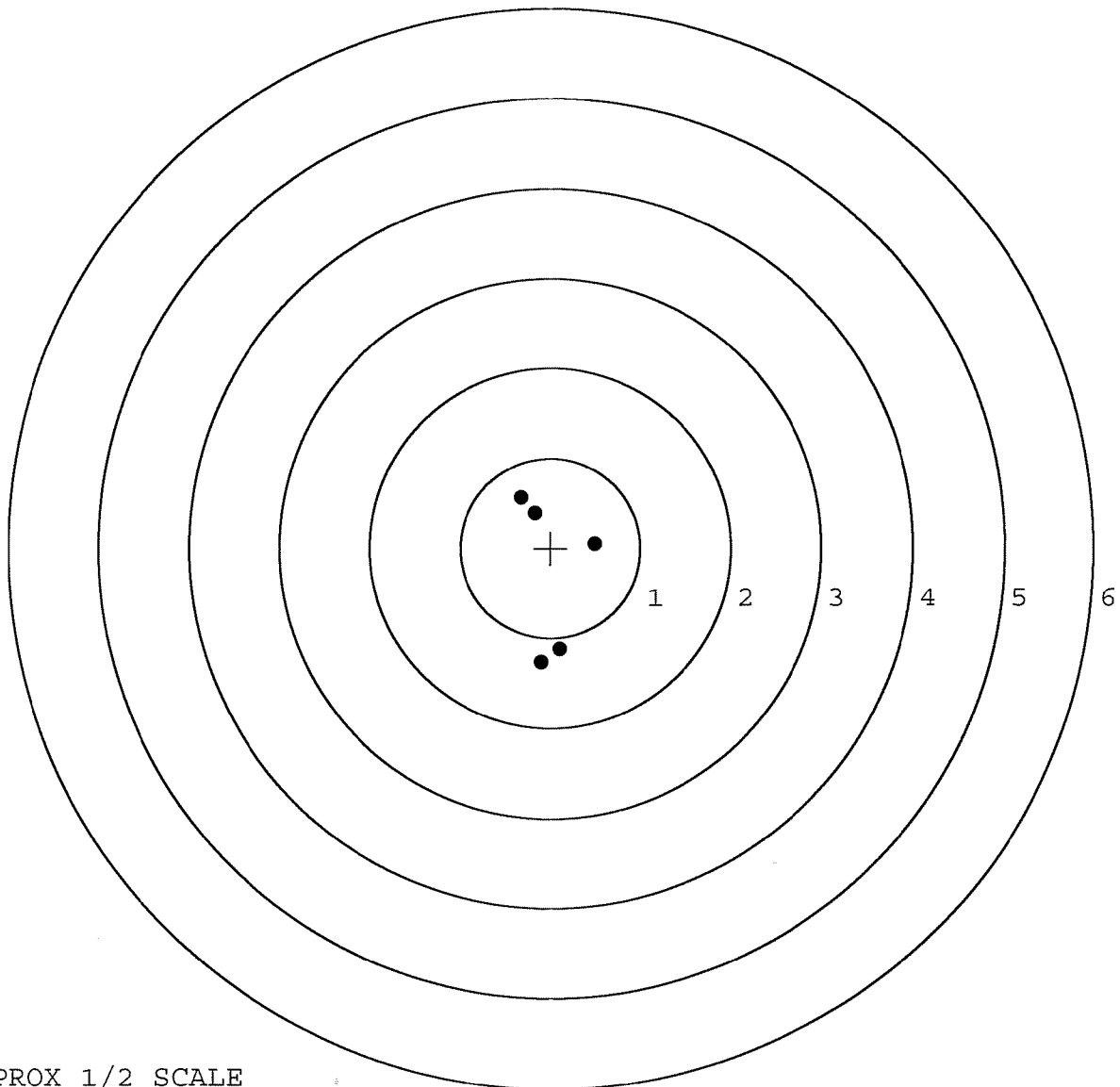
TARGET APPROX 1/2 SCALE

BARBER - M24 0082927

SERIAL NUMBER: G6360946. __0
TARGET NUMBER: 2
FILE DATE: 05/10/2004
FILE TIME: 10:20

POINT#	X	Y
1:	0.105	-1.128
2:	-0.112	-1.277
3:	0.499	0.048
4:	-0.333	0.564
5:	-0.177	0.388

X CENTROID: -0.004
Y CENTROID: -0.281
POA TO CENTROID: 0.281
HORZ SPREAD: 0.832
VERT SPREAD: 1.841
GROUP SPREAD: 1.854
MIN RADIUS: 0.601
MAX RADIUS: 1.002
MEAN RADIUS: 0.811
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE