

BARBER - M24 0083080

G6360960

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 ~~0083080~~ 0083119

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



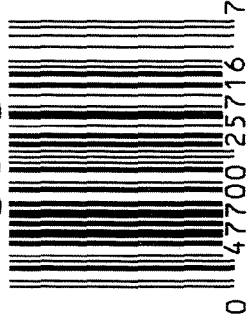
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360960

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6360960

ORDER NO.
25716

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5716 G6360960

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RL
600	PROOF		4-1-04	RL
607	CHECK HEADSPACE	MAGNA-FLUX	4-1-04	RL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 05 2004 OPERATOR RL		
615	ROLLMARK CALIBER		4/5/04	RL
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-27-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-27-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-27-04	RL
	D) OIL FIRING PIN ASSEMBLY		4-27-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

BARBER - M24 0083084			READINGS			DATE	INITIAL		
OP #	OPERATION NAME								
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>6.5</u>	<u>5.5</u>	6-1-04	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	6-1-04	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>022.2</u>	<u>021.5</u>	<u>022</u>	6-1-04	DA		
	J) ASSEMBLE STOCK					4-27-04	RTL		
	K) ASSEMBLE SWIVEL STUDS					6-7-04	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-27-04	RR		
	M) IRON SIGHT ALIGNMENT					4-27-04	RR		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-27-04	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			5-25-04	AC		
	MALFUNCTION		CORRECTION			5-25-04	AC		
	MALFUNCTION		CORRECTION			5-25-04	AC		
	MALFUNCTION		CORRECTION			5-25-04	AC		
	MALFUNCTION		CORRECTION			5-25-04	AC		
645	INSPECT FOR LIVE AMMO					5-25-04	AC		
655	FINAL INSPECTION A) HEADSPACE					6-7-04	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.94</u>	<u>2.93</u>	<u>2.96</u>	<u>2.89</u>	<u>2.92</u>	6-1-04	DA
	C) FUNCTION								
660	PACK					4/8/04	DA		

BARBER - M24 0083085AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-21-04TESTER FW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.57	2.57		2.76	
PULL #2	2.58	2.54		2.61	
PULL #3	2.62	2.41		2.63	
PULL #4	2.57	2.55		2.72	
PULL #5	2.58	2.53		2.79	
TOTAL	12.92	12.60		13.51	
AVERAGE	2.58	2.52		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.35		
PULL #2	3.17	3.38		
PULL #3	3.25	3.37		
PULL #4	3.33	3.39		
PULL #5	3.24	3.40		
TOTAL	16.25	16.89		
AVERAGE	3.25	3.38		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.29		4.25
PULL #2	4.15	4.27		4.29
PULL #3	4.27	4.17		4.19
PULL #4	4.21	4.28		4.25
PULL #5	4.18	4.22		4.03
TOTAL	21.04	21.23		21.01
AVERAGE	4.21	4.25		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360960.___0
FILE DATE AND TIME: 05/25/2004 06:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

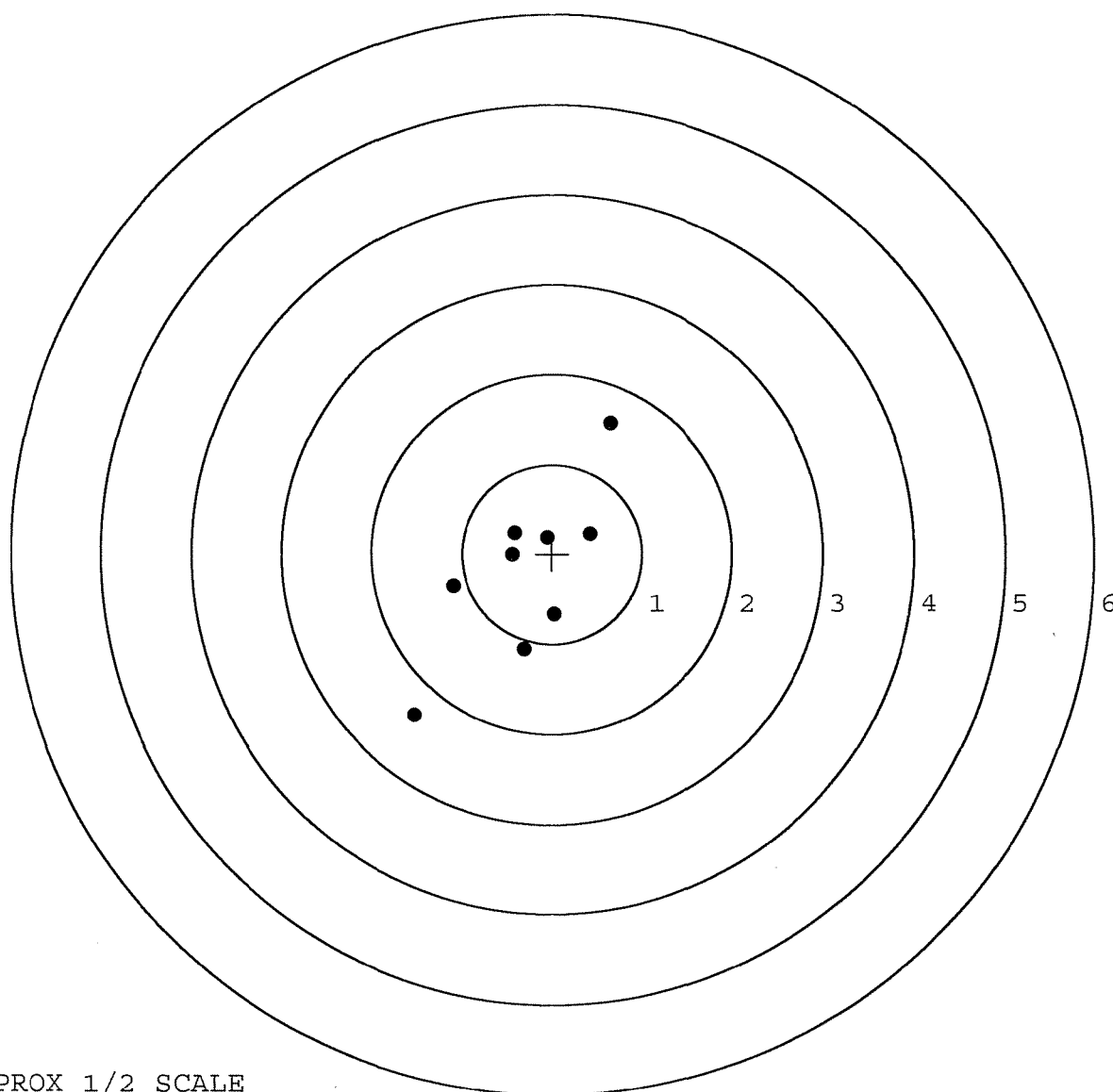
The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	-0.152
The Average Point of Impact of the Five Target Set:	0.152
The Average Mean Radius of the Five Target Set:	0.802
The Distance from POA to Centroid Target #1:	0.366
The Distance from Centroid Target #2 to Centroid Target #1:	0.200
The Distance from Centroid Target #3 to Centroid Target #1:	0.490
The Distance from Centroid Target #4 to Centroid Target #1:	0.397
The Distance from Centroid Target #5 to Centroid Target #1:	0.518

BARBER - M24 0083087

SERIAL NUMBER: G6360960. __0
 TARGET NUMBER: 1
 FILE DATE: 05/25/2004
 FILE TIME: 06:56

POINT#	X	Y
1:	-0.319	-1.066
2:	0.023	-0.678
3:	-1.528	-1.787
4:	-1.097	-0.354
5:	-0.444	-0.011
6:	-0.415	0.238
7:	-0.059	0.183
8:	0.429	0.222
9:	0.651	1.458

X CENTROID: -0.307
 Y CENTROID: -0.199
 POA TO CENTROID: 0.366
 HORZ SPREAD: 2.179
 VERT SPREAD: 3.245
 GROUP SPREAD: 3.909
 MIN RADIUS: 0.233
 MAX RADIUS: 2.003
 MEAN RADIUS: 0.906
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 7



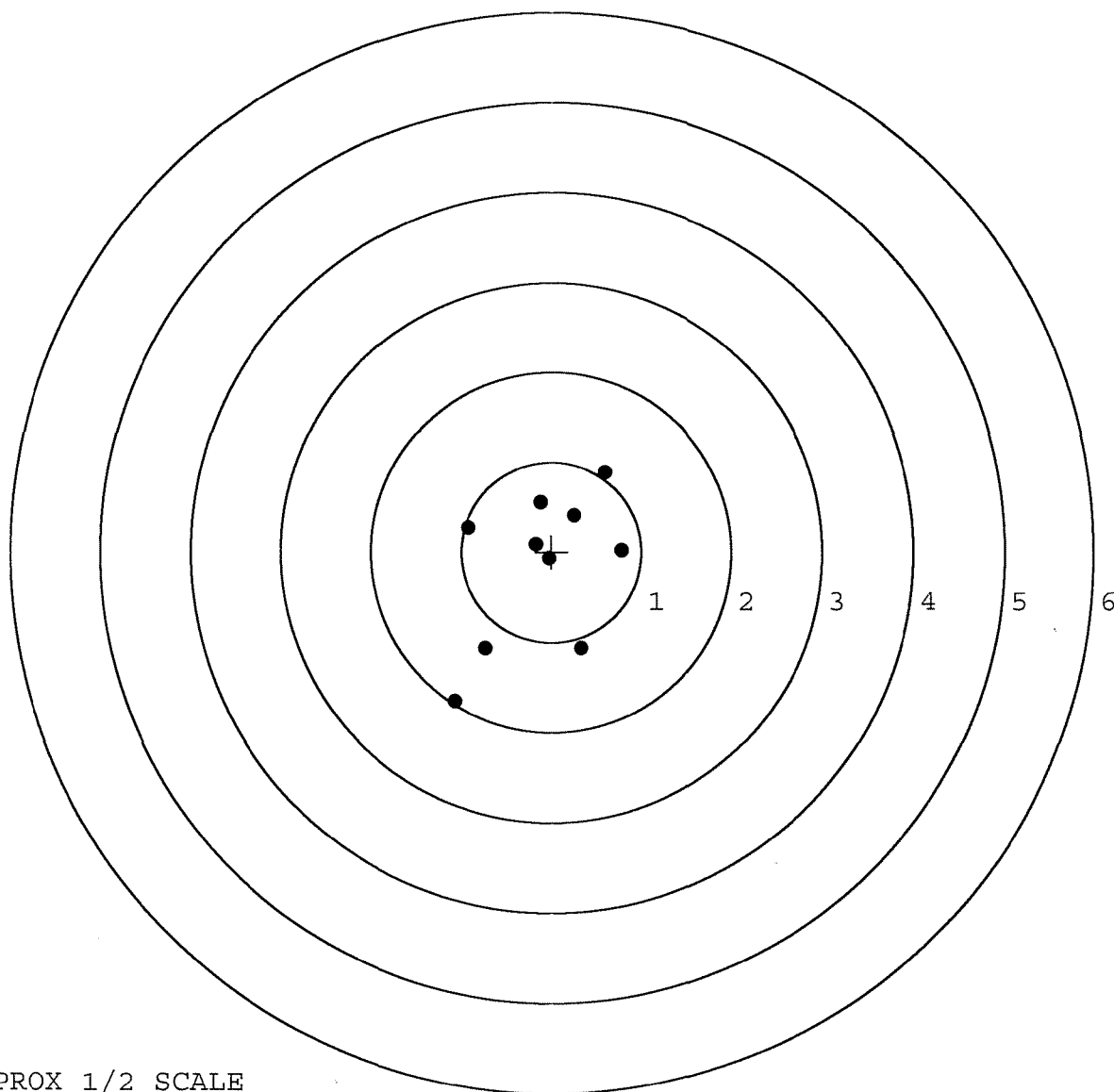
TARGET APPROX 1/2 SCALE

BARBER - M24 0083088

SERIAL NUMBER: G6360960. __0
 TARGET NUMBER: 2
 FILE DATE: 05/25/2004
 FILE TIME: 06:56

POINT#	X	Y
1:	0.327	-1.071
2:	0.786	0.018
3:	-0.739	-1.073
4:	-1.079	-1.660
5:	-0.030	-0.079
6:	0.259	0.405
7:	-0.122	0.553
8:	0.602	0.884
9:	-0.922	0.267
10:	-0.177	0.085

X CENTROID: -0.109
 Y CENTROID: -0.167
 POA TO CENTROID: 0.200
 HORZ SPREAD: 1.865
 VERT SPREAD: 2.544
 GROUP SPREAD: 3.049
 MIN RADIUS: 0.119
 MAX RADIUS: 1.780
 MEAN RADIUS: 0.877
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

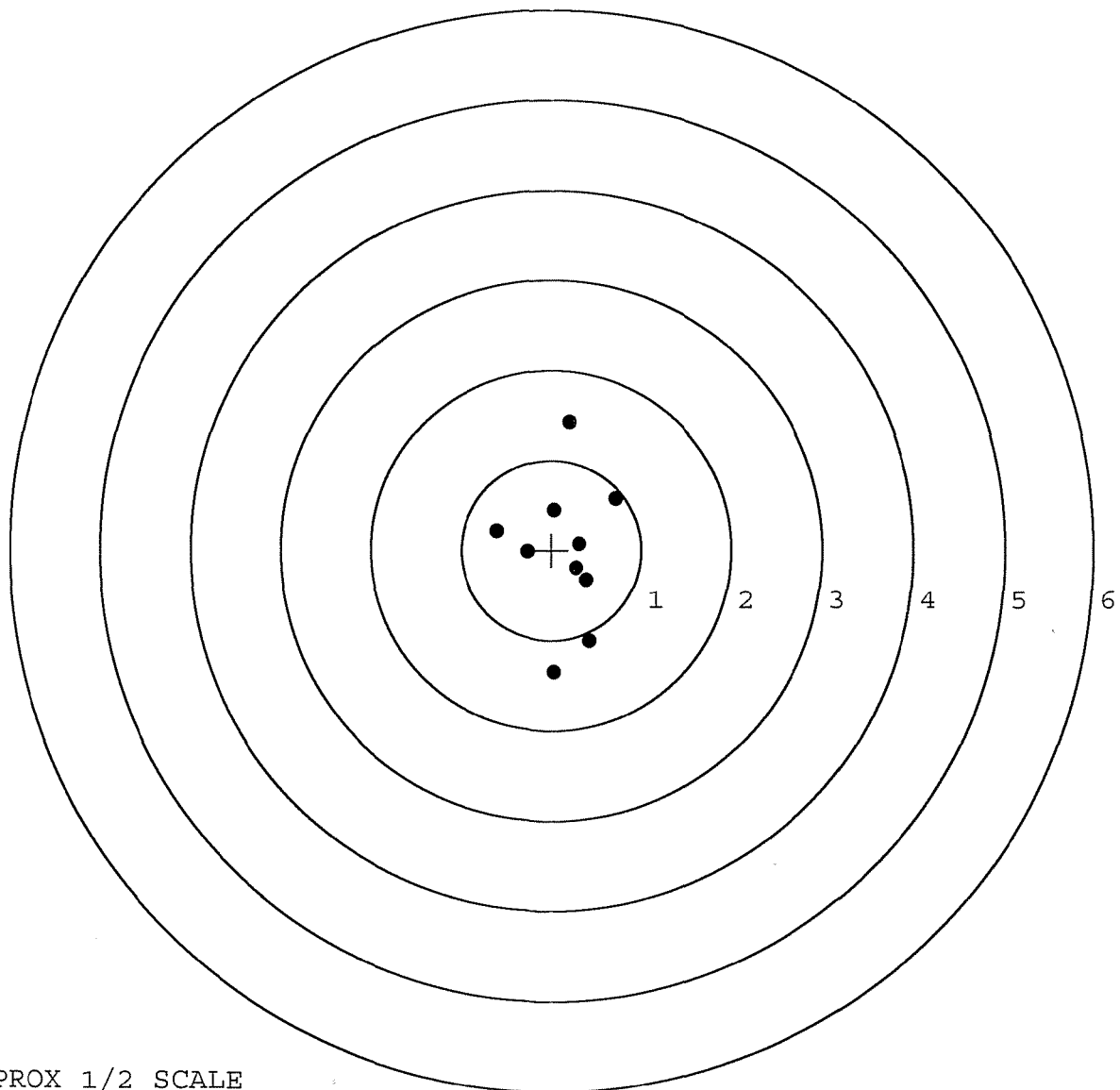
BARBER - M24 0083089

SERIAL NUMBER: G6360960. __0
TARGET NUMBER: 3
FILE DATE: 05/25/2004
FILE TIME: 06:56

X CENTROID: 0.150
Y CENTROID: -0.021
POA TO CENTROID: 0.152
HORZ SPREAD: 1.328
VERT SPREAD: 2.780
GROUP SPREAD: 2.785
MIN RADIUS: 0.184
MAX RADIUS: 1.444
MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.431	-1.010
2:	0.032	-1.358
3:	0.390	-0.336
4:	0.274	-0.201
5:	0.310	0.070
6:	0.033	0.440
7:	0.716	0.567
8:	0.198	1.422
9:	-0.272	-0.020
10:	-0.612	0.212



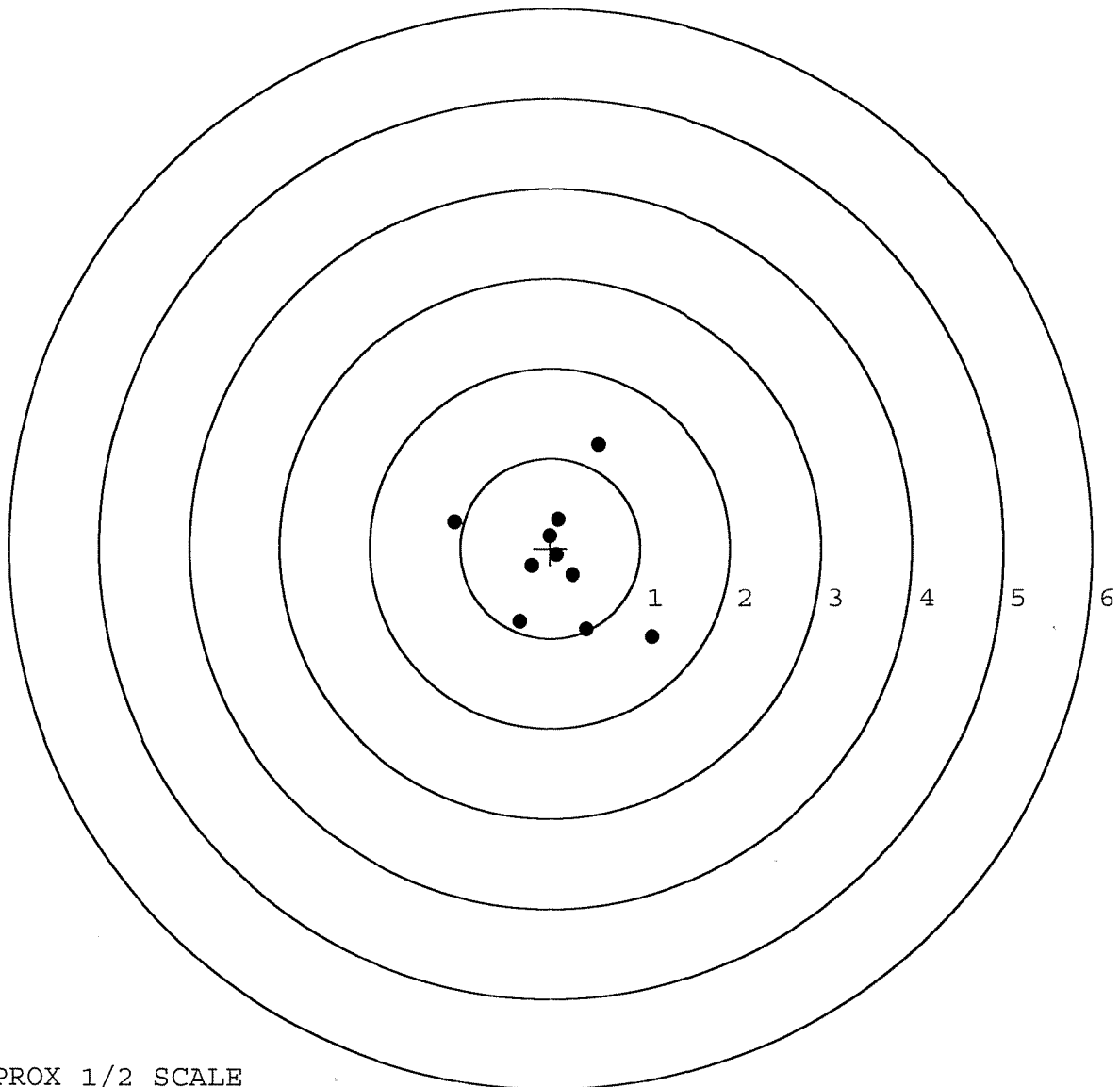
TARGET APPROX 1/2 SCALE

BARBER - M24 0083090

SERIAL NUMBER: G6360960. __0
TARGET NUMBER: 4
FILE DATE: 05/25/2004
FILE TIME: 06:56

POINT#	X	Y
1:	1.132	-0.993
2:	0.404	-0.903
3:	-0.341	-0.819
4:	-1.063	0.288
5:	0.544	1.149
6:	0.087	0.318
7:	0.250	-0.296
8:	-0.213	-0.194
9:	-0.011	0.138
10:	0.070	-0.075

X CENTROID: 0.086
Y CENTROID: -0.139
POA TO CENTROID: 0.163
HORZ SPREAD: 2.195
VERT SPREAD: 2.142
GROUP SPREAD: 2.221
MIN RADIUS: 0.066
MAX RADIUS: 1.367
MEAN RADIUS: 0.692
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



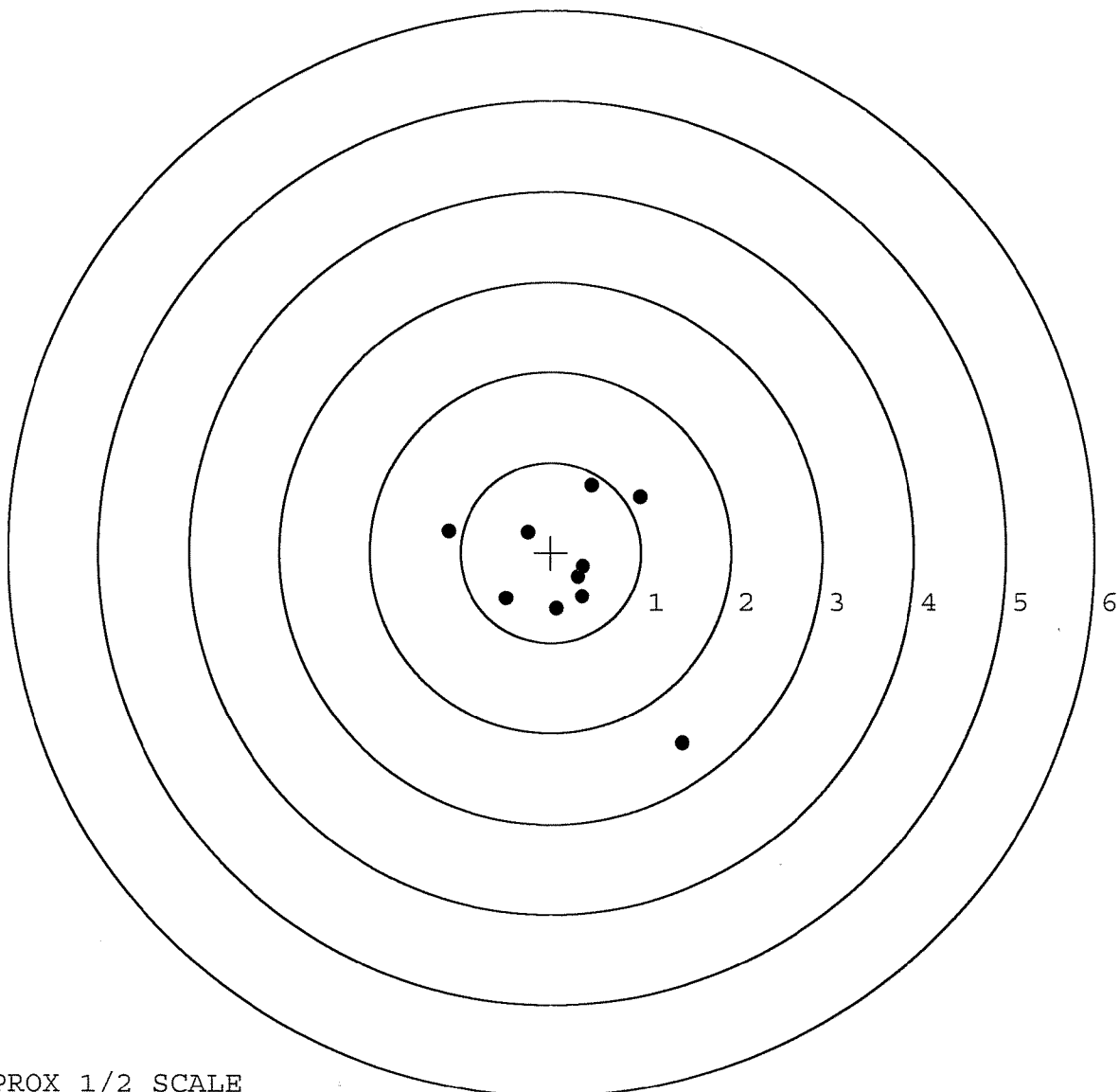
TARGET APPROX 1/2 SCALE

BARBER - M24 0083091

SERIAL NUMBER: G6360960. __0
TARGET NUMBER: 5
FILE DATE: 05/25/2004
FILE TIME: 06:56

POINT#	X	Y
1:	1.455	-2.114
2:	0.355	-0.155
3:	0.306	-0.270
4:	0.351	-0.493
5:	0.066	-0.622
6:	-0.497	-0.508
7:	-0.255	0.226
8:	-1.127	0.235
9:	0.457	0.741
10:	0.988	0.618

X CENTROID: 0.210
Y CENTROID: -0.234
POA TO CENTROID: 0.314
HORZ SPREAD: 2.582
VERT SPREAD: 2.855
GROUP SPREAD: 3.491
MIN RADIUS: 0.103
MAX RADIUS: 2.255
MEAN RADIUS: 0.822
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE