

G 6360885

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360885

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RK
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RG		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	3316	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8 ²⁵	8 ⁰	8 ²⁵	2-24-04	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2 ²⁵	2 ⁰	2 ²⁵	2-24-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY					2-24-04	RTL
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	2-24-04	RTL
	J) ASSEMBLE STOCK					2-10-04	RTL
	K) ASSEMBLE SWIVEL STUDS					3-8-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2-10-04	RTL
	M) IRON SIGHT ALIGNMENT					2-10-04	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2-10-04	RTL
640	GALLERY TEST AND TARGET		PASS FAIL			2-16-04	A
	MALFUNCTION OH		CORRECTION			2-16-04	A
	MALFUNCTION		CORRECTION			2-16-04	A
	MALFUNCTION		CORRECTION			2-16-04	A
	MALFUNCTION		CORRECTION			2-16-04	A
645	INSPECT FOR LIVE AMMO					2-16-04	A
655	FINAL INSPECTION A) HEADSPACE					3-8-04	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	234	279	281 279 269	2-24-04	RTL
	C) FUNCTION					3-8-04	RTL
660	PACK					3/8/04	DA

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

2-9-04

FW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.40		2.61	
PULL #2	2.70	2.41		2.63	
PULL #3	2.73	2.35		2.56	
PULL #4	2.75	2.57		2.57	
PULL #5	2.69	2.44		2.54	
TOTAL	13.47	12.17		12.91	
AVERAGE	2.69	2.43		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.21		
PULL #2	3.50	3.34		
PULL #3	3.37	3.31		
PULL #4	3.57	3.34		
PULL #5	3.14	3.32		
TOTAL	16.87	16.52		
AVERAGE	3.37	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.15		4.09
PULL #2	4.30	4.32		4.33
PULL #3	4.36	4.26		4.30
PULL #4	4.31	4.30		4.28
PULL #5	4.40	4.29		4.33
TOTAL	21.55	21.32		21.33
AVERAGE	4.31	4.26		4.27

BARBER - M24 0083318

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360885.___0

FILE DATE AND TIME: 02/16/2004 07:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.060
The Average Y Centroid of the Five Target Set:	0.063
The Average Point of Impact of the Five Target Set:	0.087
The Average Mean Radius of the Five Target Set:	0.953
The Distance from POA to Centroid Target #1:	0.300
The Distance from Centroid Target #2 to Centroid Target #1:	0.259
The Distance from Centroid Target #3 to Centroid Target #1:	0.498
The Distance from Centroid Target #4 to Centroid Target #1:	0.264
The Distance from Centroid Target #5 to Centroid Target #1:	0.126

SERIAL NUMBER: G6360885. __0

TARGET NUMBER: 1

FILE DATE: 02/16/2004

FILE TIME: 07:15

POINT#	X	Y
1:	0.276	-1.490
2:	0.645	-0.796
3:	-0.309	-0.724
4:	-0.780	-0.987
5:	-0.275	-0.178
6:	0.667	1.202
7:	1.219	1.668
8:	0.114	2.073
9:	-0.110	2.141
10:	-0.073	-0.247

X CENTROID: 0.137

Y CENTROID: 0.266

POA TO CENTROID: 0.300

HORZ SPREAD: 1.999

VERT SPREAD: 3.631

GROUP SPREAD: 3.651

MIN RADIUS: 0.555

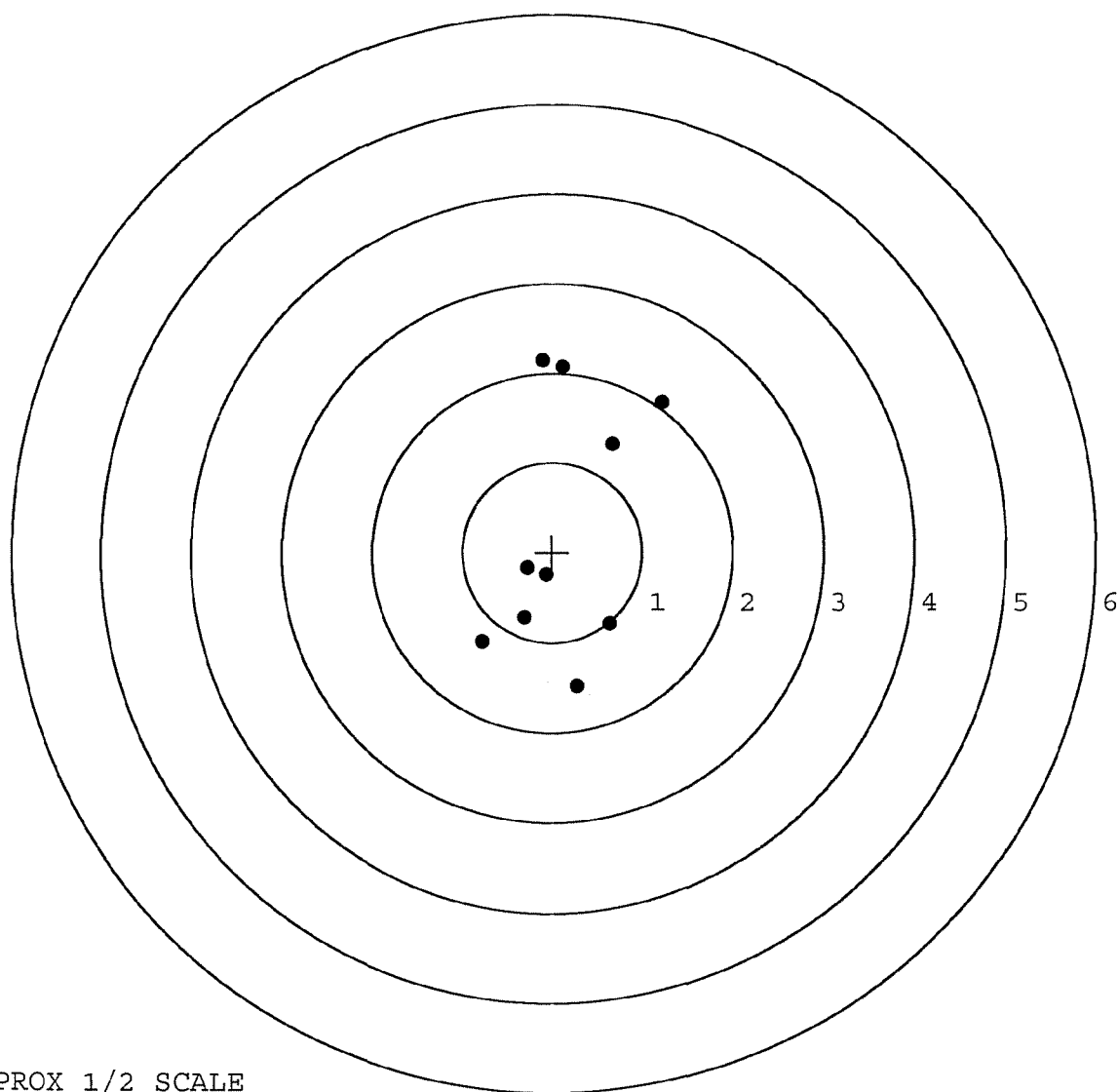
MAX RADIUS: 1.891

MEAN RADIUS: 1.328

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



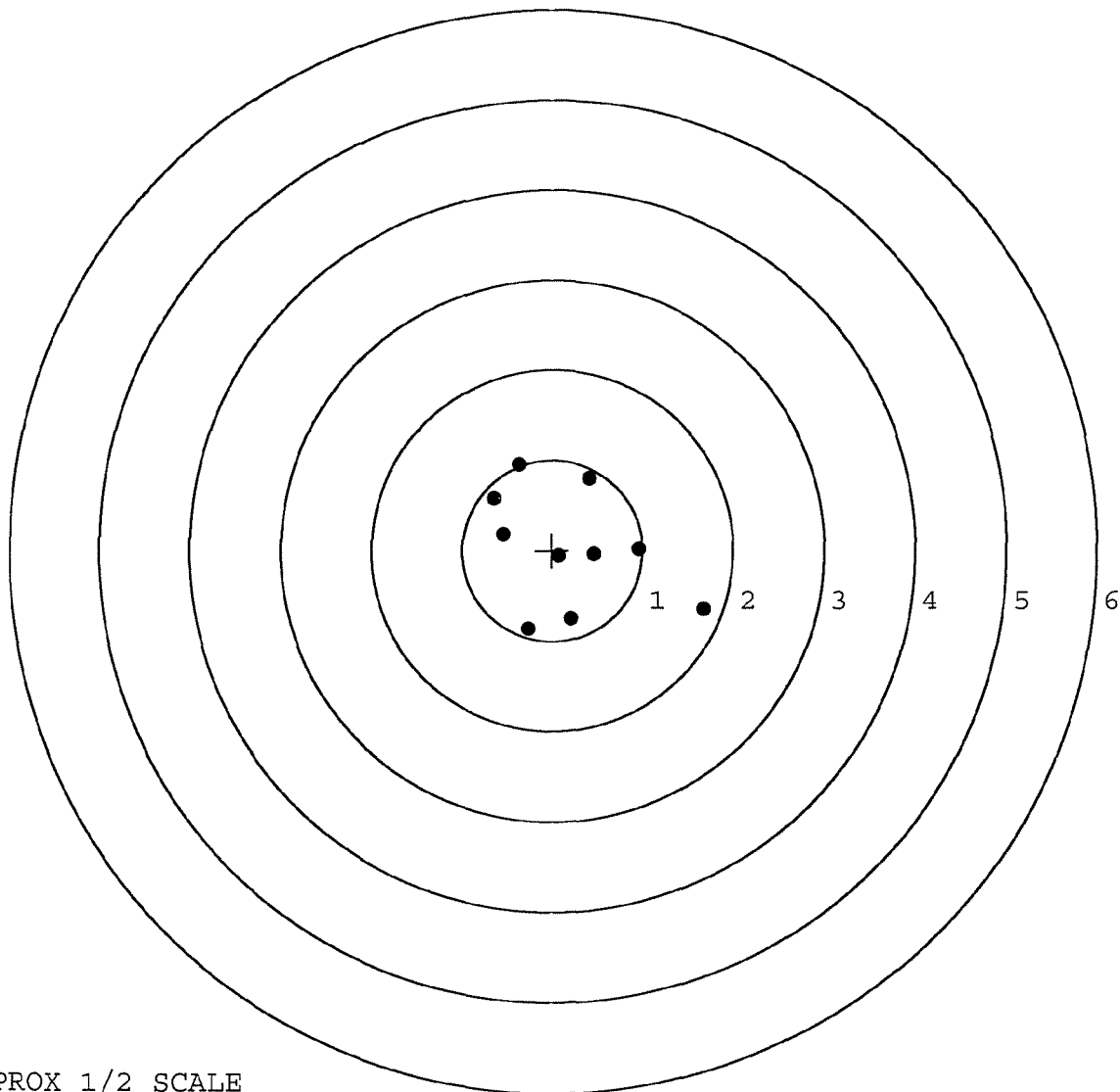
TARGET APPROX 1/2 SCALE

BARBER - M24 0083320

SERIAL NUMBER: G6360885. __0
 TARGET NUMBER: 2
 FILE DATE: 02/16/2004
 FILE TIME: 07:15

POINT#	X	Y
1:	1.675	-0.653
2:	0.966	0.014
3:	0.415	0.795
4:	0.467	-0.046
5:	0.207	-0.757
6:	-0.273	-0.868
7:	-0.553	0.186
8:	-0.650	0.578
9:	-0.373	0.948
10:	0.074	-0.062

X CENTROID: 0.195
 Y CENTROID: 0.013
 POA TO CENTROID: 0.196
 HORZ SPREAD: 2.325
 VERT SPREAD: 1.816
 GROUP SPREAD: 2.631
 MIN RADIUS: 0.143
 MAX RADIUS: 1.623
 MEAN RADIUS: 0.827
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



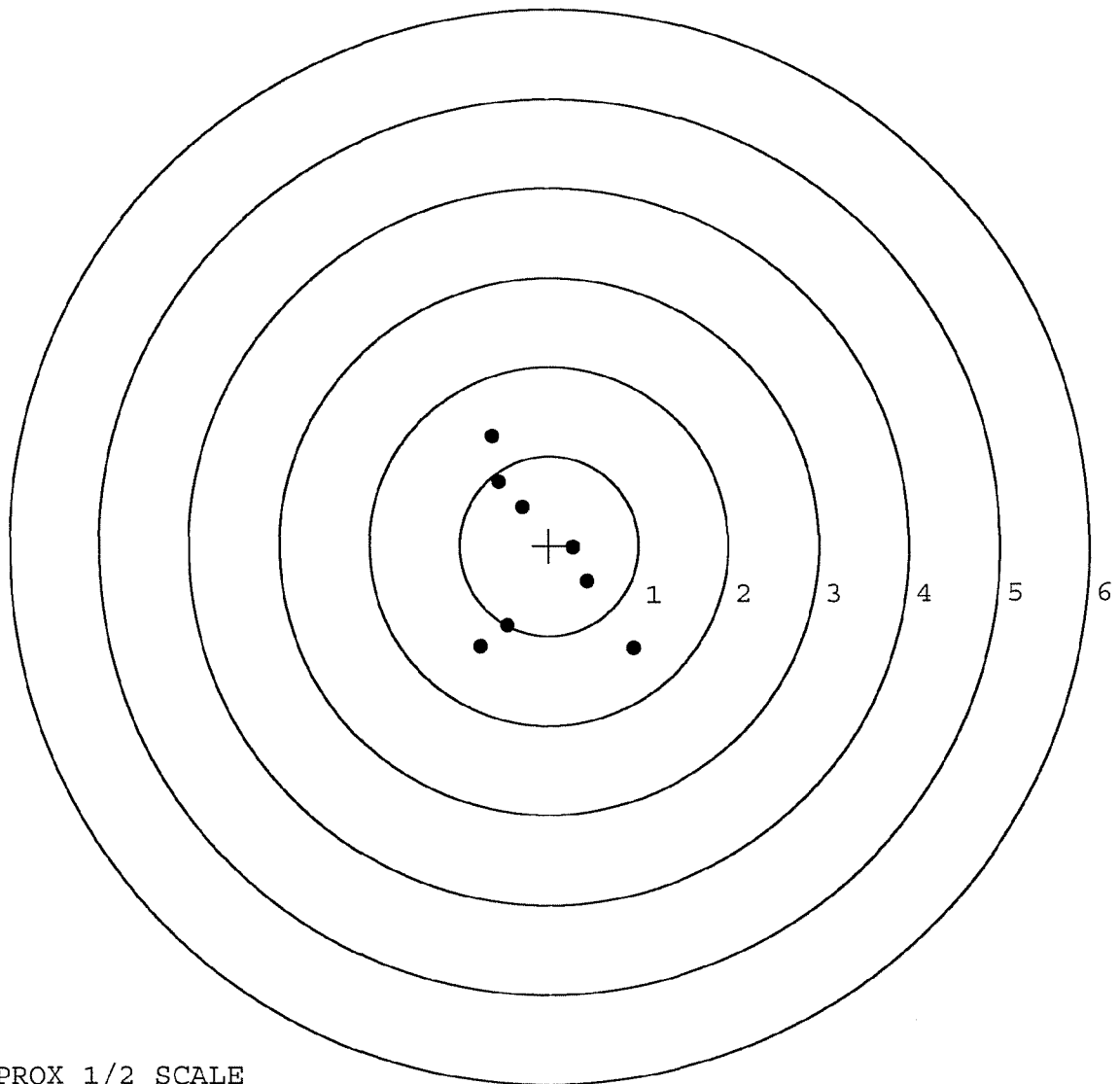
TARGET APPROX 1/2 SCALE

BARBER - M24 0083321

SERIAL NUMBER: G6360885. __0
 TARGET NUMBER: 3
 FILE DATE: 02/16/2004
 FILE TIME: 07:15

POINT#	X	Y
1:	0.946	-1.148
2:	-0.467	-0.888
3:	-0.768	-1.121
4:	0.429	-0.404
5:	0.273	-0.021
6:	-0.290	0.429
7:	-0.562	0.709
8:	-0.627	1.226

X CENTROID: -0.133
 Y CENTROID: -0.152
 POA TO CENTROID: 0.202
 HORZ SPREAD: 1.714
 VERT SPREAD: 2.374
 GROUP SPREAD: 2.848
 MIN RADIUS: 0.427
 MAX RADIUS: 1.468
 MEAN RADIUS: 0.938
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8



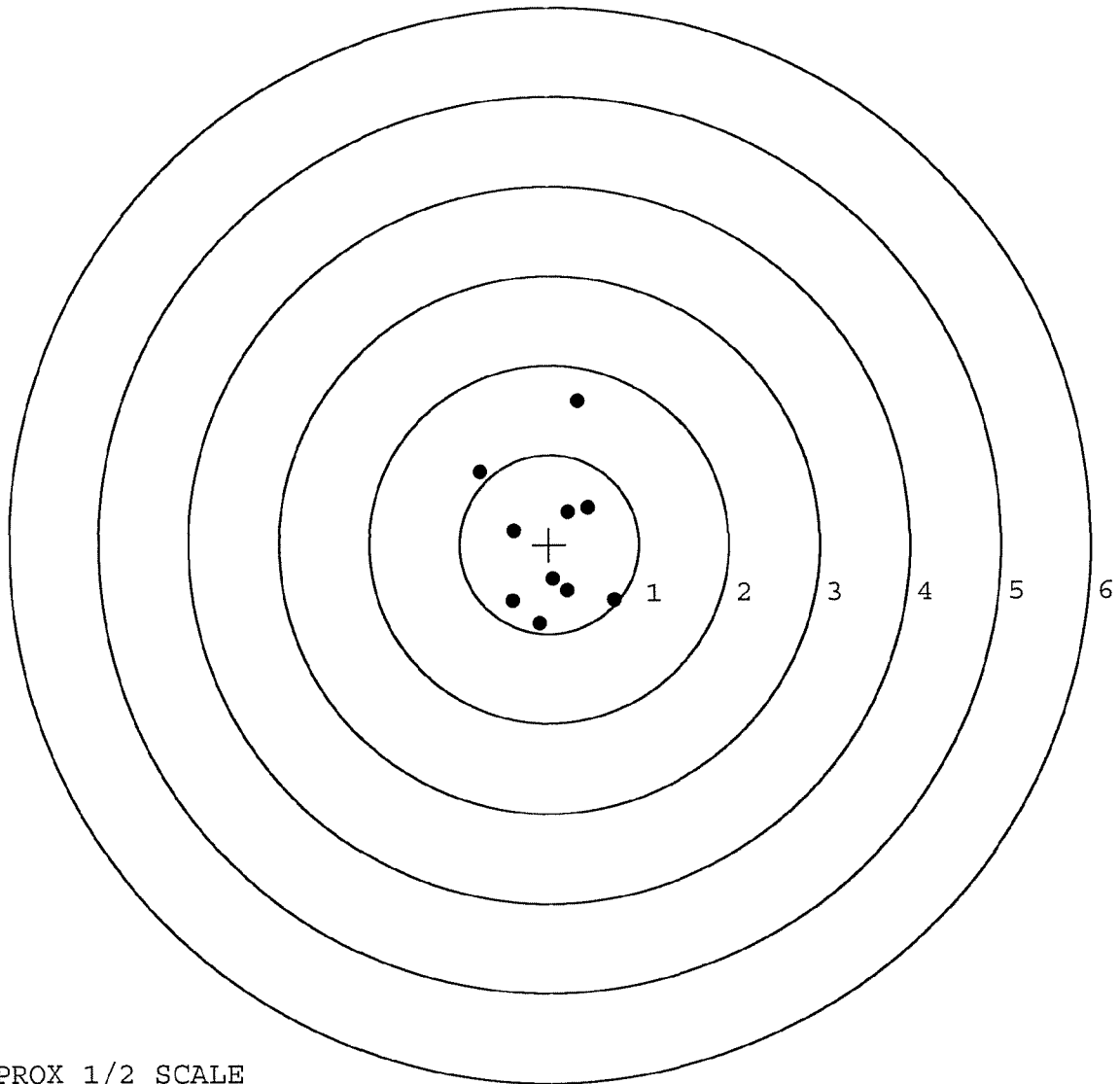
TARGET APPROX 1/2 SCALE

BARBER - M24 0083322

SERIAL NUMBER: G6360885. __0
 TARGET NUMBER: 4
 FILE DATE: 02/16/2004
 FILE TIME: 07:15

POINT#	X	Y
1:	0.731	-0.633
2:	-0.108	-0.893
3:	-0.410	-0.635
4:	0.203	-0.523
5:	0.045	-0.390
6:	0.441	0.410
7:	0.220	0.360
8:	-0.389	0.154
9:	-0.763	0.810
10:	0.327	1.597

X CENTROID: 0.030
 Y CENTROID: 0.026
 POA TO CENTROID: 0.039
 HORZ SPREAD: 1.494
 VERT SPREAD: 2.490
 GROUP SPREAD: 2.528
 MIN RADIUS: 0.385
 MAX RADIUS: 1.599
 MEAN RADIUS: 0.778
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

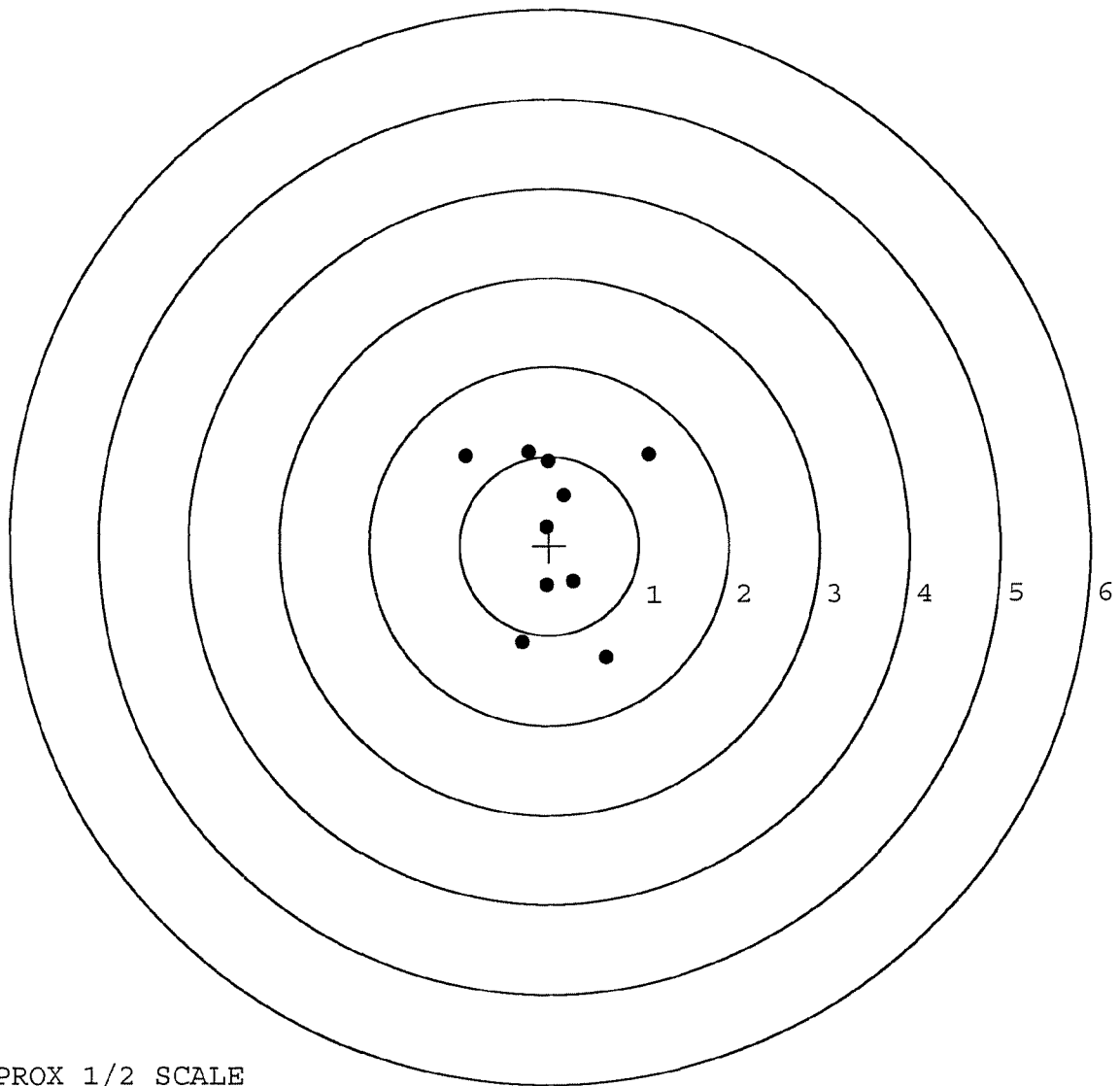


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360885. __0
 TARGET NUMBER: 5
 FILE DATE: 02/16/2004
 FILE TIME: 07:15

POINT#	X	Y
1:	0.636	-1.255
2:	-0.303	-1.085
3:	0.271	-0.404
4:	-0.028	-0.444
5:	-0.028	0.212
6:	0.175	0.562
7:	1.119	1.015
8:	-0.008	0.953
9:	-0.232	1.052
10:	-0.920	1.007

X CENTROID: 0.068
 Y CENTROID: 0.161
 POA TO CENTROID: 0.175
 HORZ SPREAD: 2.039
 VERT SPREAD: 2.307
 GROUP SPREAD: 2.746
 MIN RADIUS: 0.109
 MAX RADIUS: 1.526
 MEAN RADIUS: 0.895
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



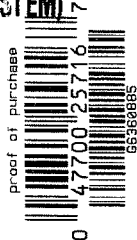
TARGET APPROX 1/2 SCALE

BARBER - M24 0083324

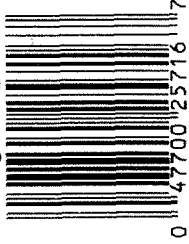
DD FORM

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

INSTRUCTION BOOK K 3518



UPC



ORDER NO. 25716

BARREL LENGTH 24"
CAPACITY 6

G6360885

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