

G6360889

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360889**
Order No. **25716**
DB

Made in Union, N.Y. Reg. U.S. Pat. & Int. Off. Trade Mark Registered Parquet Deposition.

16LY

5716 G6360889

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

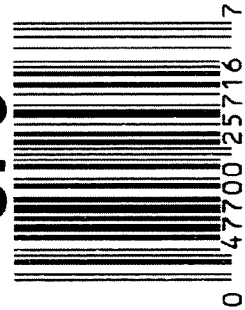
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360889

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360889

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTZ
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 28 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/6/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/6/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/6/04	DA
	D) OIL FIRING PIN ASSEMBLY		2/6/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	2-13-04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	2-13-04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	2-13-04	DA
	J) ASSEMBLE STOCK		2-6-04	RLW
	K) ASSEMBLE SWIVEL STUDS		2-16-04	RLW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-6-04	RLW
	M) IRON SIGHT ALIGNMENT		2-6-04	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-6-04	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
645	INSPECT FOR LIVE AMMO		2-10-04	TRLW
655	FINAL INSPECTION A) HEADSPACE		2-16-04	RLW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.36</u> <u>2.36</u> <u>2.59</u> <u>2.45</u>	2-13-04	DA
	C) FUNCTION		2-16-04	RLW
660	PACK		2-18-04	DA

BARBER - M24 0083369
AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

2-3-04

RTL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.25	2.33		230	
PULL #2	2.19	2.42		238	
PULL #3	2.32	2.33		232	
PULL #4	2.37	2.38		236	
PULL #5	2.37	2.38		2.28	
TOTAL	11.50	11.84		1164	
AVERAGE	2.30	2.36		233	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.37		
PULL #2	3.38	3.45		
PULL #3	3.35	3.40		
PULL #4	3.37	3.26		
PULL #5	3.43	3.32		
TOTAL	16.80	16.80		
AVERAGE	3.36	3.36		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.26		4.21
PULL #2	4.38	4.44		3.98
PULL #3	4.34	4.44		4.13
PULL #4	4.27	4.40		4.29
PULL #5	4.29	4.41		3.97
TOTAL	21.70	21.95		20.58
AVERAGE	4.34	4.39		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360889.___0
FILE DATE AND TIME: 02/10/2004 07:33

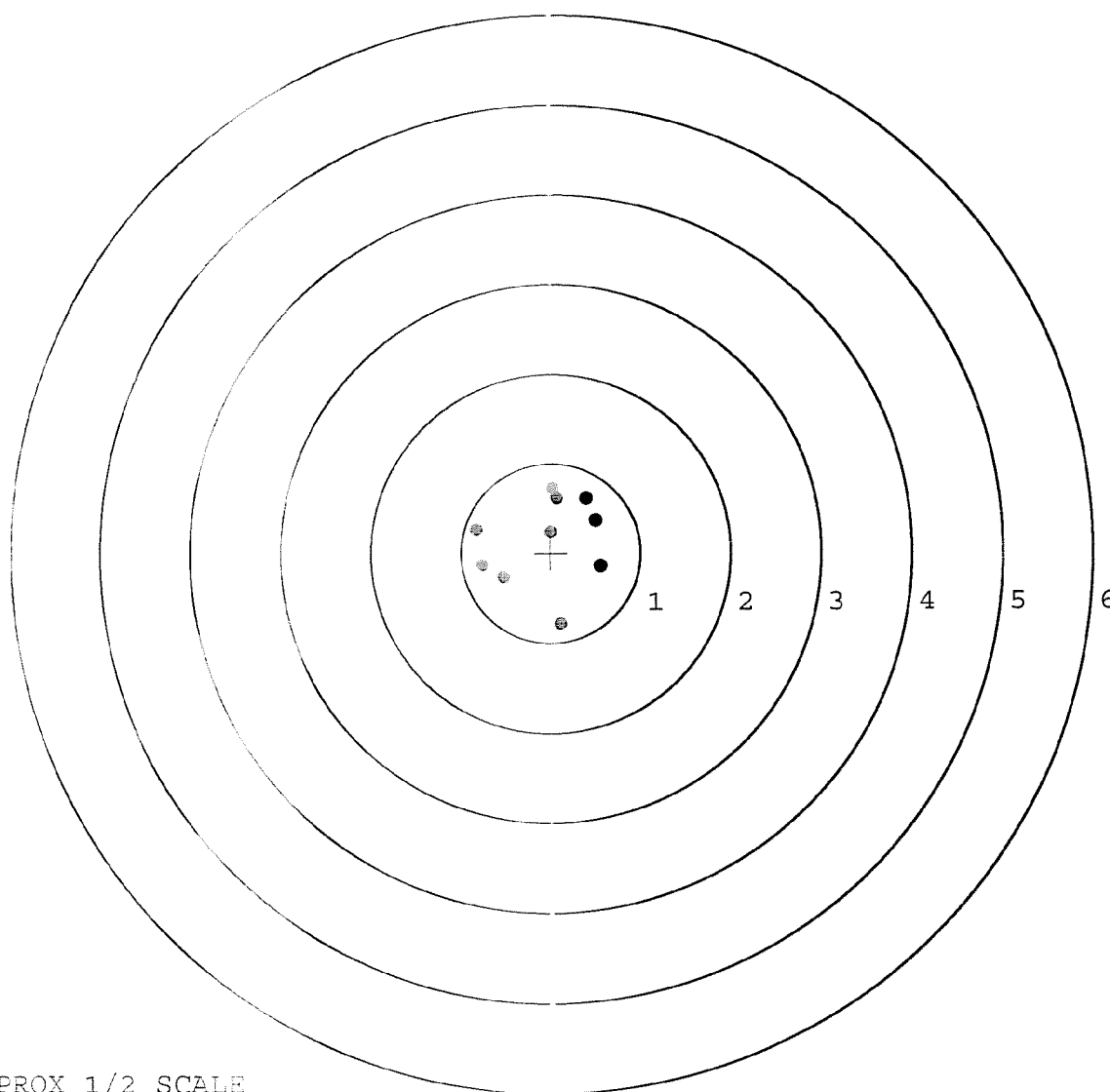
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.104
The Average Y Centroid of the Five Target Set:	-0.012
The Average Point of Impact of the Five Target Set:	0.105
The Average Mean Radius of the Five Target Set:	0.659
The Distance from POA to Centroid Target #1:	0.153
The Distance from Centroid Target #2 to Centroid Target #1:	0.159
The Distance from Centroid Target #3 to Centroid Target #1:	0.147
The Distance from Centroid Target #4 to Centroid Target #1:	0.304
The Distance from Centroid Target #5 to Centroid Target #1:	0.315

SERIAL NUMBER: G6360889. __0
 TARGET NUMBER: 1
 FILE DATE: 02/10/2004
 FILE TIME: 07:33

POINT#	X	Y
1:	0.113	-0.800
2:	0.558	-0.147
3:	0.506	0.361
4:	0.396	0.613
5:	0.023	0.725
6:	-0.006	0.235
7:	-0.522	-0.267
8:	-0.765	-0.135
9:	-0.828	0.261
10:	0.068	0.612

X CENTROID: -0.046
 Y CENTROID: 0.146
 POA TO CENTROID: 0.153
 HORZ SPREAD: 1.386
 VERT SPREAD: 1.525
 GROUP SPREAD: 1.528
 MIN RADIUS: 0.098
 MAX RADIUS: 0.959
 MEAN RADIUS: 0.622
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 10
 # IN 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360889. 0

TARGET NUMBER: 2

FILE DATE: 02/10/2004

FILE TIME: 07:33

POINT#	X	Y
1:	-0.944	-1.469
2:	0.834	-0.346
3:	-0.805	-0.056
4:	-0.499	-0.007
5:	-0.579	0.664
6:	-0.231	1.781
7:	0.069	0.347
8:	0.330	-0.004
9:	-0.147	0.165
10:	0.073	-0.294

X CENTROID: -0.190

Y CENTROID: 0.078

POA TO CENTROID: 0.205

HORZ SPREAD: 1.778

VERT SPREAD: 3.250

GROUP SPREAD: 3.327

MIN RADIUS: 0.097

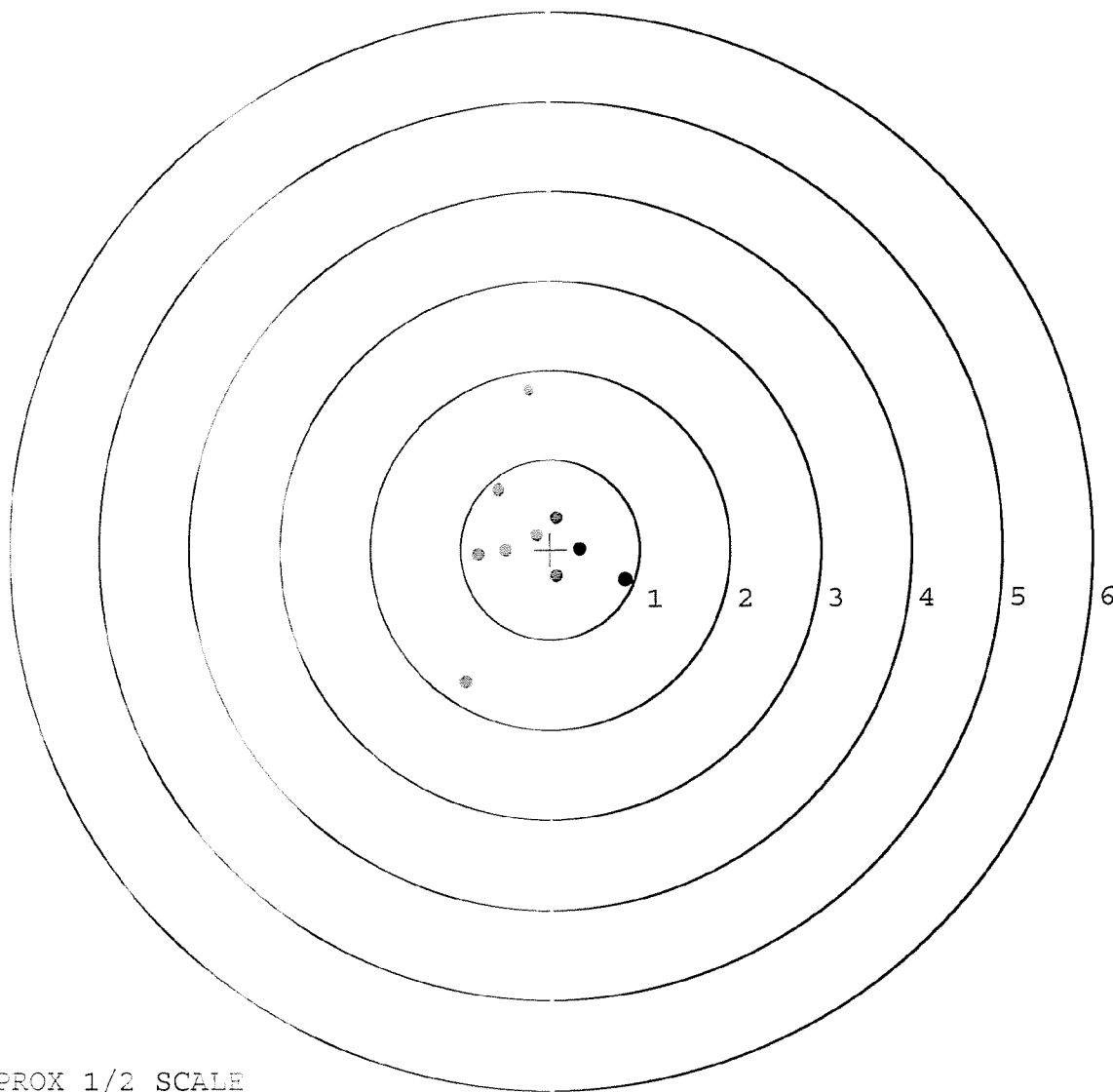
MAX RADIUS: 1.721

MEAN RADIUS: 0.764

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

IN 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360889. __0

TARGET NUMBER: 3

FILE DATE: 02/10/2004

FILE TIME: 07:33

POINT#	X	Y
1:	-0.598	-0.841
2:	0.253	-0.509
3:	0.380	0.069
4:	-0.496	0.662
5:	-0.461	0.399
6:	-0.182	0.481
7:	-0.189	0.174
8:	-0.111	0.077
9:	-0.086	-0.087
10:	0.168	-0.159

X CENTROID: -0.132

Y CENTROID: 0.027

POA TO CENTROID: 0.135

HORZ SPREAD: 0.978

VERT SPREAD: 1.503

GROUP SPREAD: 1.506

MIN RADIUS: 0.055

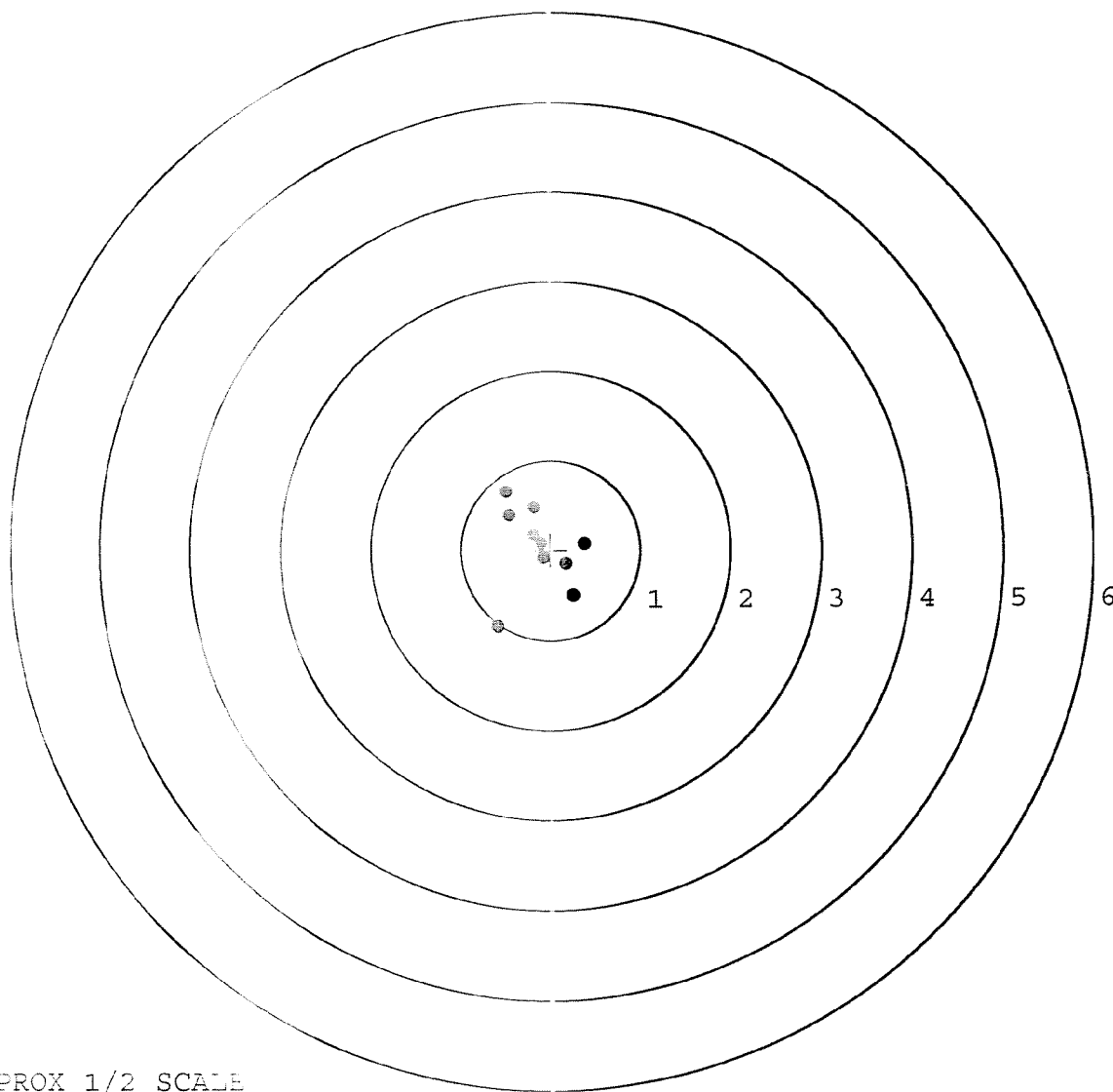
MAX RADIUS: 0.985

MEAN RADIUS: 0.453

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360889. 0

TARGET NUMBER: 4

FILE DATE: 02/10/2004

FILE TIME: 07:33

X CENTROID: -0.015

Y CENTROID: -0.157

POA TO CENTROID: 0.158

HORZ SPREAD: 1.318

VERT SPREAD: 1.573

GROUP SPREAD: 1.819

MIN RADIUS: 0.062

MAX RADIUS: 1.104

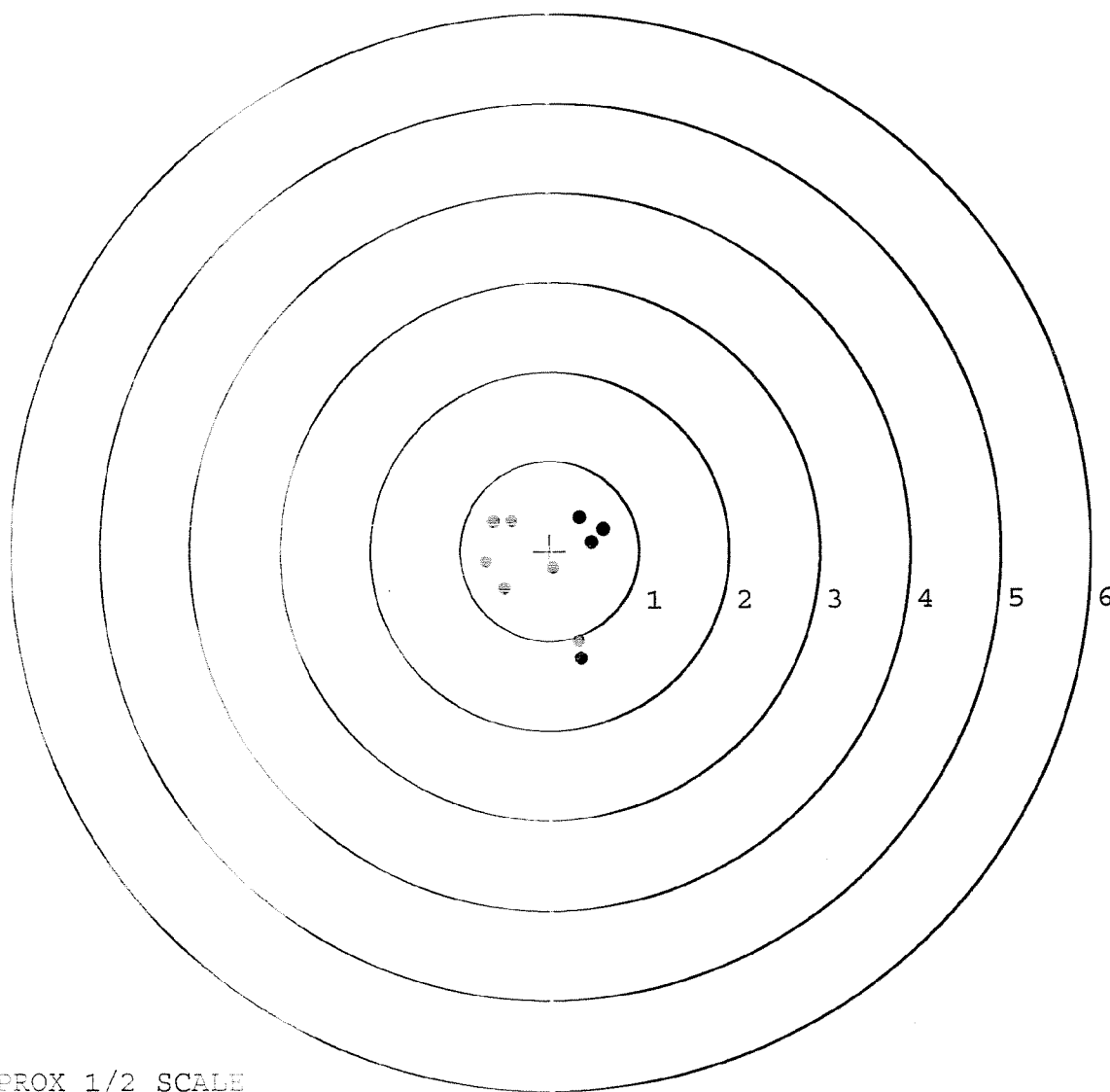
MEAN RADIUS: 0.669

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.347	-1.200
2:	0.324	-1.015
3:	-0.505	-0.415
4:	-0.712	-0.124
5:	-0.632	0.333
6:	-0.425	0.337
7:	0.039	-0.187
8:	0.339	0.373
9:	0.606	0.239
10:	0.470	0.090

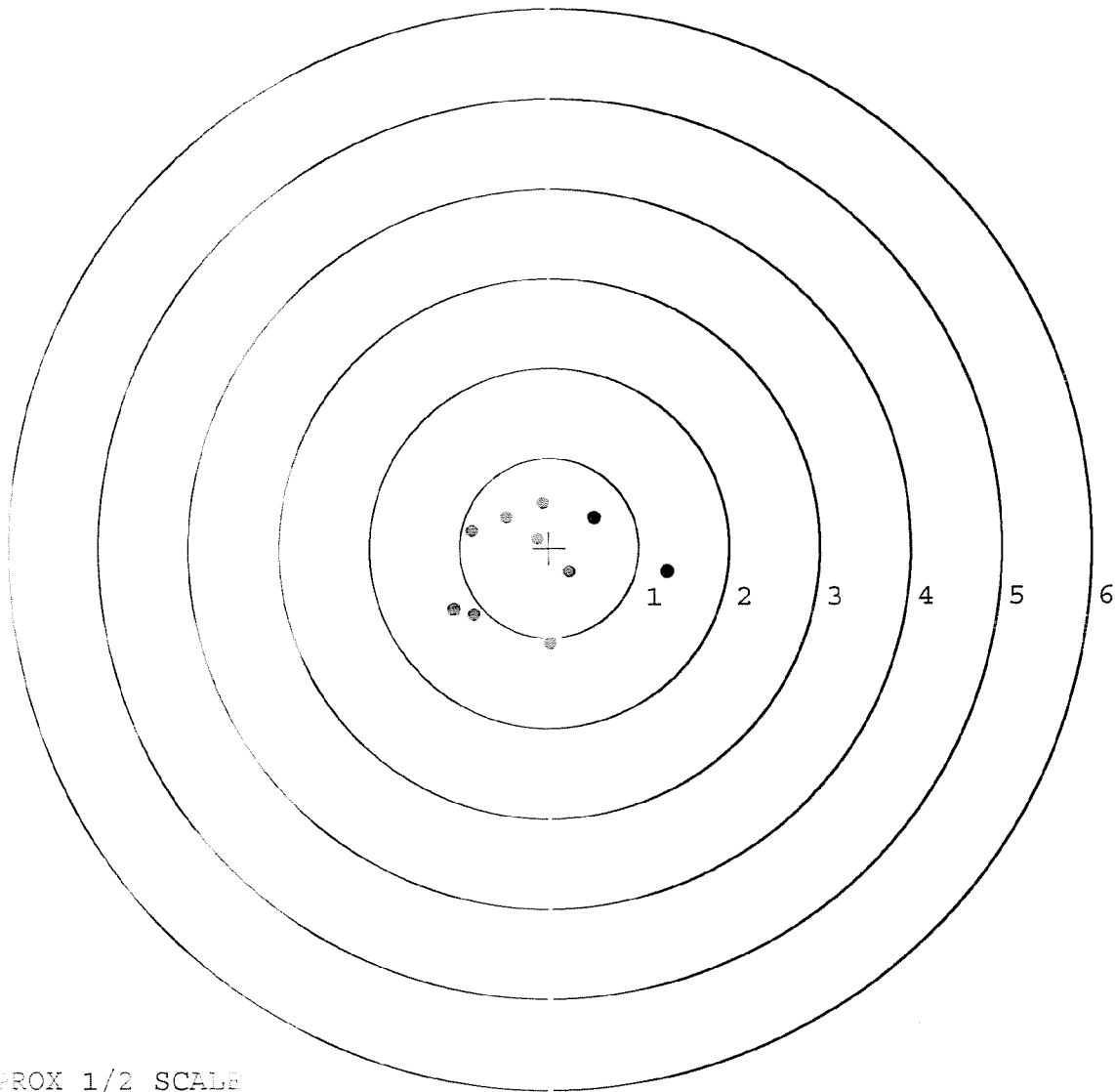


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360889. 0
 TARGET NUMBER: 5
 FILE DATE: 02/10/2004
 FILE TIME: 07:33

POINT#	X	Y
1:	1.312	-0.270
2:	0.018	-1.069
3:	-0.842	-0.744
4:	-1.062	-0.685
5:	-0.864	0.194
6:	0.220	-0.267
7:	0.503	0.340
8:	-0.129	0.101
9:	-0.072	0.505
10:	-0.475	0.349

X CENTROID: -0.139
 Y CENTROID: -0.155
 POA TO CENTROID: 0.208
 HORZ SPREAD: 2.374
 VERT SPREAD: 1.574
 GROUP SPREAD: 2.410
 MIN RADIUS: 0.256
 MAX RADIUS: 1.456
 MEAN RADIUS: 0.738
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # IN 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE