

G-636 0893

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360893**

Order No. **25732**

DD

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5732 66360893

14KY

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



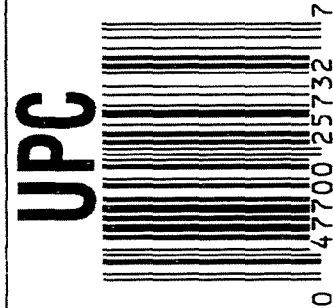
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5
G6360893	



INSPECTION CHECKLIST-NEW GUNS

G 636 0893
 GUN SERIAL # G 636 0893

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 5 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RTL</u>		
615	ROLLMARK CALIBER		4/5/04	TR
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TH
	(BOLT)		4-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

BARBER M21 0983498			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7 ⁰	6 ²⁵	7 ⁰	5-11-04	RTL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	2 ²⁵	2 ²⁵	2 ²⁵	5-11-04	RTL		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-11-04	RTL		
	I) FIRING PIN INDENT	.020 MIN	023	023	023	5-11-04	RTL		
	J) ASSEMBLE STOCK					5-5-04	RTL		
	K) ASSEMBLE SWIVEL STUDS					5-12-04	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET		PASS	FAIL		5-10-04	✓		
	MALFUNCTION		CORRECTION			5-10-04	✓		
	MALFUNCTION		CORRECTION			5-10-04	✓		
	MALFUNCTION		CORRECTION			5-10-04	✓		
	MALFUNCTION		CORRECTION			5-10-04	✓		
645	INSPECT FOR LIVE AMMO					5-10-04	✓		
655	FINAL INSPECTION A) HEADSPACE					5-12-04	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.89	2.91	2.94	2.96	2.64	5-11-04	RTL
	C) FUNCTION					5-11-04	RTL		
660	PACK					5/12/04	10A		

AVERAGE PULL FORCE BETWEEN
 INITIAL **BARBER-TM2400083499**
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 5-3-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.51		2.37	
PULL #2	2.33	2.61		2.26	
PULL #3	2.30	2.73		2.14	
PULL #4	2.23	2.65		2.16	
PULL #5	2.15	2.82		2.34	
TOTAL	11.36	13.32		11.27	
AVERAGE	2.27	2.66		2.25	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.09		
PULL #2	3.21	3.26		
PULL #3	3.38	2.99		
PULL #4	3.34	3.17		
PULL #5	3.29	3.34		
TOTAL	16.35	15.85		
AVERAGE	3.27	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.01		4.15
PULL #2	4.40	4.10		4.28
PULL #3	4.36	4.27		4.26
PULL #4	4.40	4.05		4.27
PULL #5	4.32	4.09		4.30
TOTAL	21.90	20.52		21.26
AVERAGE	4.38	4.10		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360893.___0
FILE DATE AND TIME: 05/10/2004 10:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .4985

BARBER - M24 0083501

SERIAL NUMBER: G6360893. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:39

POINT#	X	Y
1:	0.214	-0.456
2:	0.755	-0.068
3:	0.005	0.397
4:	-0.318	-0.128
5:	-0.979	0.690

X CENTROID: -0.065

Y CENTROID: 0.087

POA TO CENTROID: 0.108

HORZ SPREAD: 1.734

VERT SPREAD: 1.146

GROUP SPREAD: 1.892

MIN RADIUS: 0.318

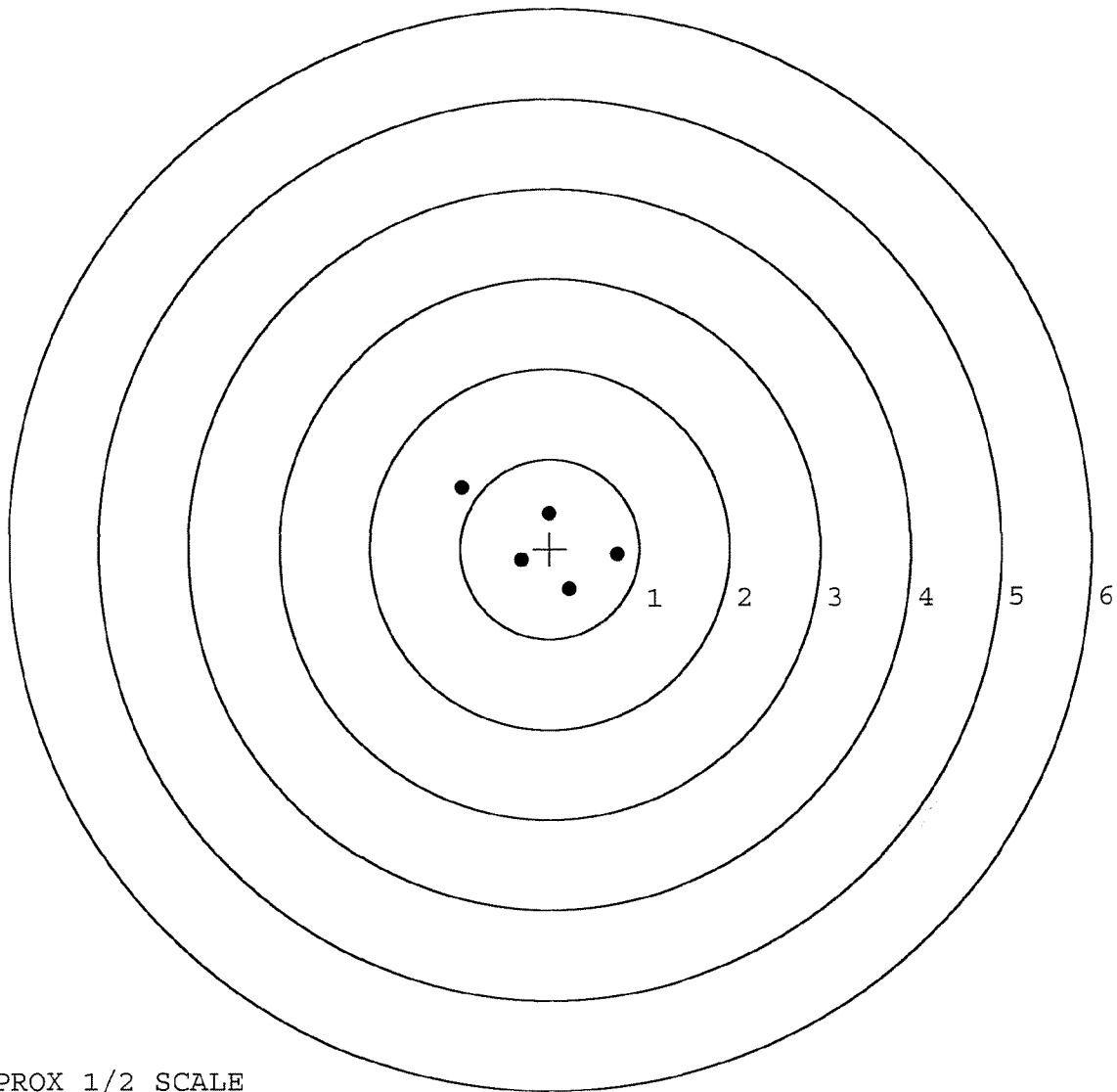
MAX RADIUS: 1.095

MEAN RADIUS: 0.638

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



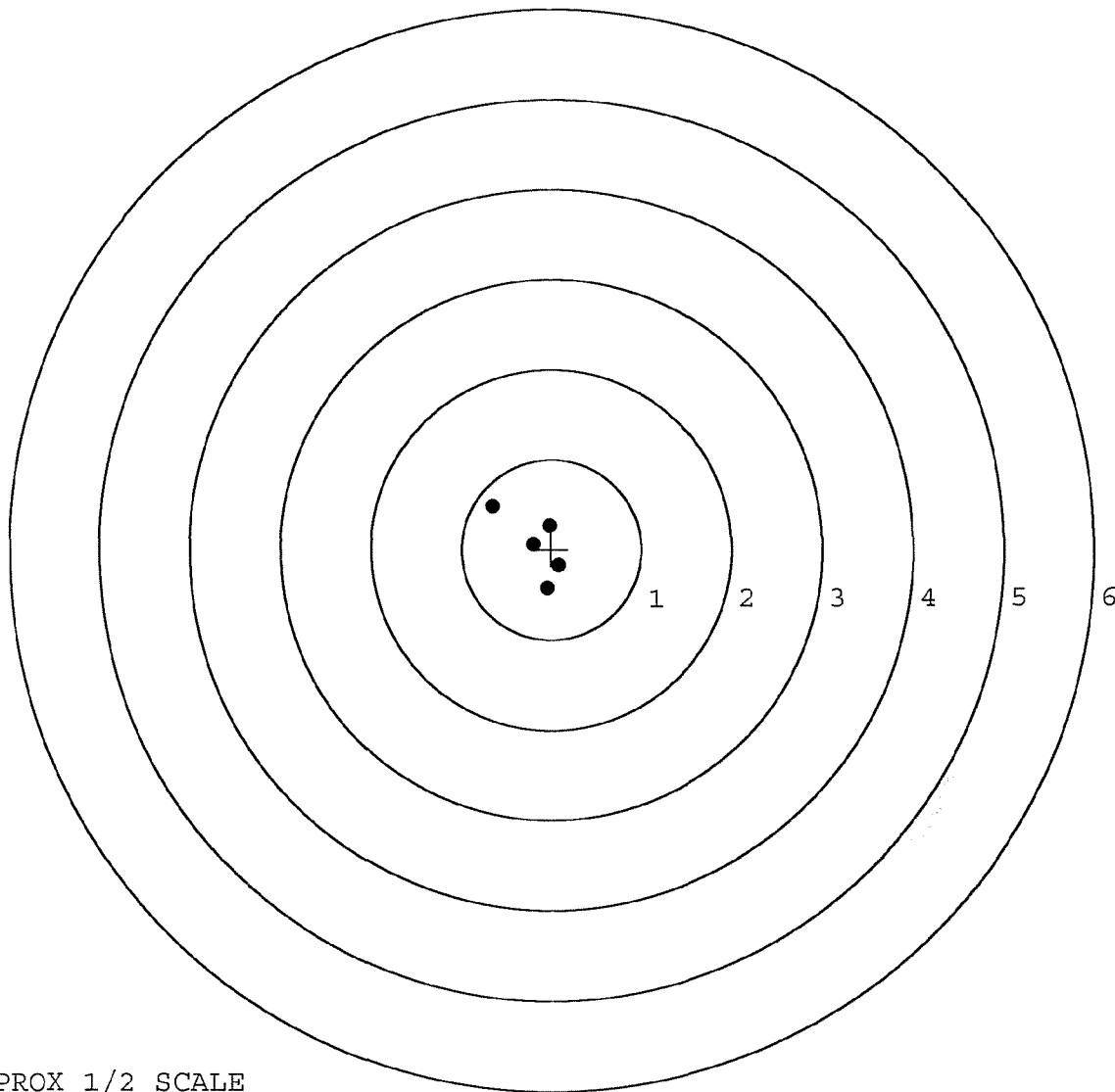
TARGET APPROX 1/2 SCALE

BARBER - M24 0083502

SERIAL NUMBER: G6360893. __0
 TARGET NUMBER: 2
 FILE DATE: 05/10/2004
 FILE TIME: 10:39

POINT#	X	Y
1:	-0.049	-0.438
2:	0.084	-0.185
3:	-0.206	0.056
4:	-0.026	0.265
5:	-0.650	0.486

X CENTROID: -0.169
 Y CENTROID: 0.037
 POA TO CENTROID: 0.173
 HORZ SPREAD: 0.734
 VERT SPREAD: 0.924
 GROUP SPREAD: 1.102
 MIN RADIUS: 0.041
 MAX RADIUS: 0.658
 MEAN RADIUS: 0.359
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE