

BARBER - M24 0083515

G 6360895

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360895

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTZ
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 27 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	2-23-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	2-23-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-24-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>023</u> <u>023</u>	2-23-04	RTL
	J) ASSEMBLE STOCK		1-9-04	RTL
	K) ASSEMBLE SWIVEL STUDS		3-4-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-9-04	RTL
	M) IRON SIGHT ALIGNMENT		1-9-04	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-9-04	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
	MALFUNCTION	CORRECTION	2-10-04	TRLW
645	INSPECT FOR LIVE AMMO		2-10-04	TRLW
655	FINAL INSPECTION A) HEADSPACE		3-4-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>239</u> <u>243</u> <u>244</u> <u>232</u>	2-24-04	RTL
	C) FUNCTION		3-4-04	RTL
660	PACK		3/8/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

2-23-04

EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.52		2.56	
PULL #2	2.52	2.44		2.26	
PULL #3	2.49	2.46		2.59	
PULL #4	2.51	2.44		2.56	
PULL #5	2.50	2.47		2.33	
TOTAL	12.52	12.33		12.30	
AVERAGE	2.50	2.47		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.18		
PULL #2	3.33	3.14		
PULL #3	3.31	3.33		
PULL #4	3.26	3.36		
PULL #5	3.31	3.09		
TOTAL	16.29	16.10		
AVERAGE	3.26	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.02		4.07
PULL #2	4.06	4.08		4.14
PULL #3	4.10	4.08		4.22
PULL #4	4.05	4.05		4.26
PULL #5	4.17	4.18		4.06
TOTAL	20.51	20.41		20.75
AVERAGE	4.10	4.08		4.15

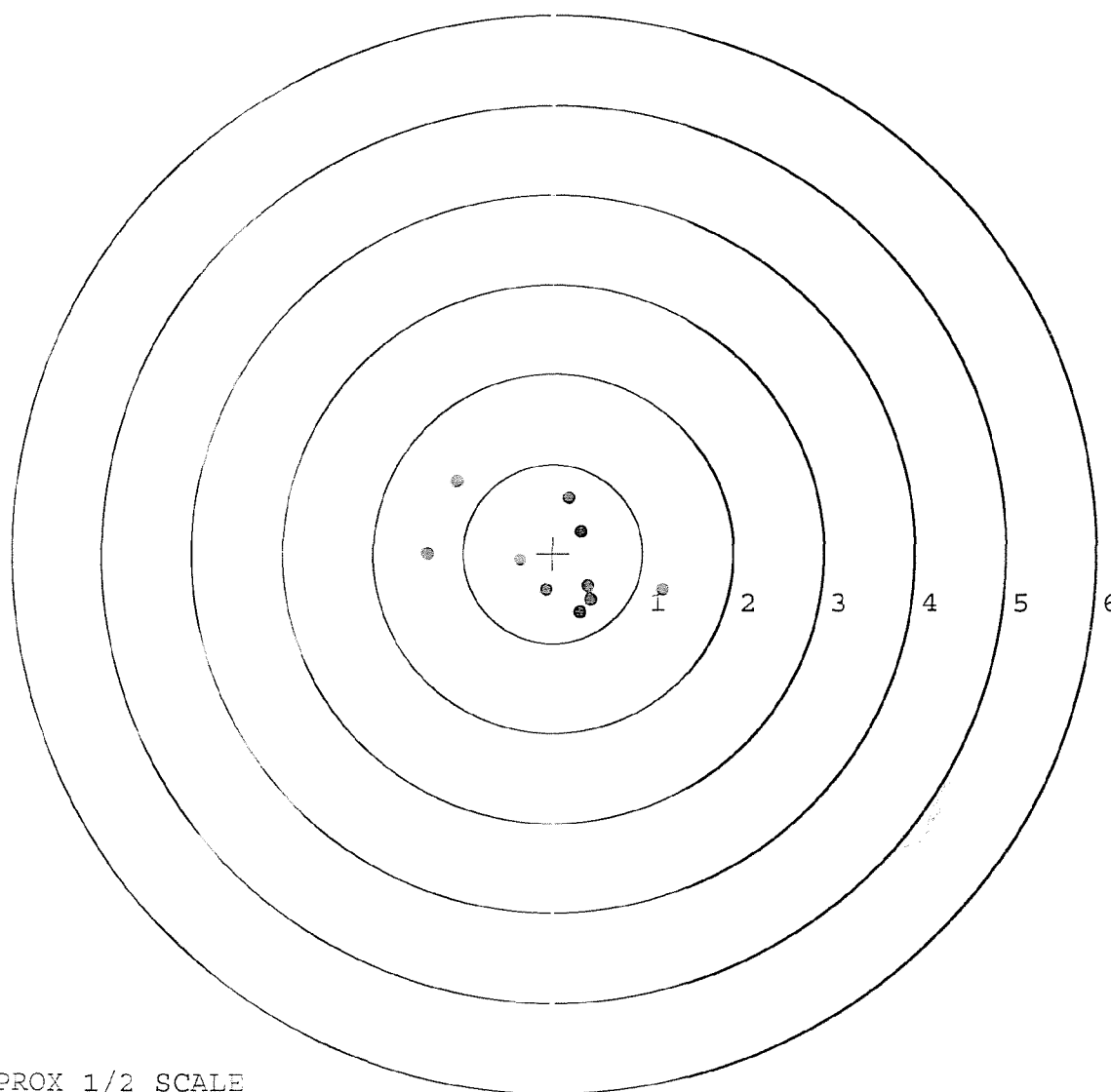
SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360895.___0
FILE DATE AND TIME: 02/10/2004 07:23

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

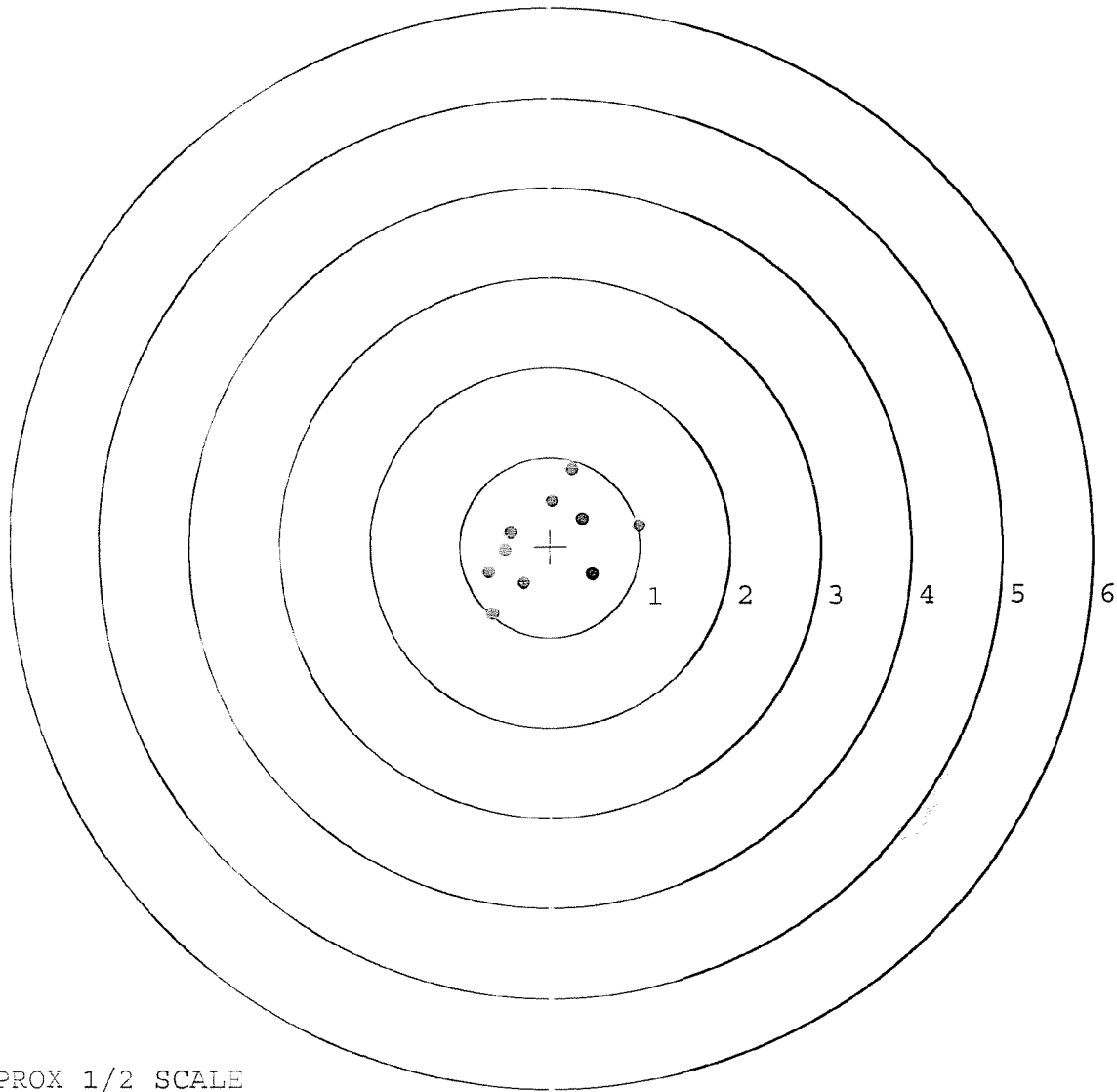
The Average X Centroid of the Five Target Set:	-0.047
The Average Y Centroid of the Five Target Set:	-0.008
The Average Point of Impact of the Five Target Set:	0.048
The Average Mean Radius of the Five Target Set:	0.743
The Distance from POA to Centroid Target #1:	0.078
The Distance from Centroid Target #2 to Centroid Target #1:	0.111
The Distance from Centroid Target #3 to Centroid Target #1:	0.098
The Distance from Centroid Target #4 to Centroid Target #1:	0.163
The Distance from Centroid Target #5 to Centroid Target #1:	0.144

SERIAL NUMBER: G6360895.____0	POINT#	X	Y
TARGET NUMBER: 1	1:	1.226	-0.410
FILE DATE: 02/10/2004	2:	0.313	0.245
FILE TIME: 07:23	3:	0.177	0.626
	4:	-1.073	0.814
X CENTROID: -0.008	5:	-1.397	-0.006
Y CENTROID: -0.077	6:	-0.362	-0.076
FOA TO CENTROID: 0.078	7:	-0.078	-0.411
HORZ SPREAD: 2.623	8:	0.303	-0.663
VERT SPREAD: 1.477	9:	0.421	-0.523
GROUP SPREAD: 2.654	10:	0.387	-0.368
MIN RADIUS: 0.341			
MAX RADIUS: 1.391			
MEAN RADIUS: 0.771			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			



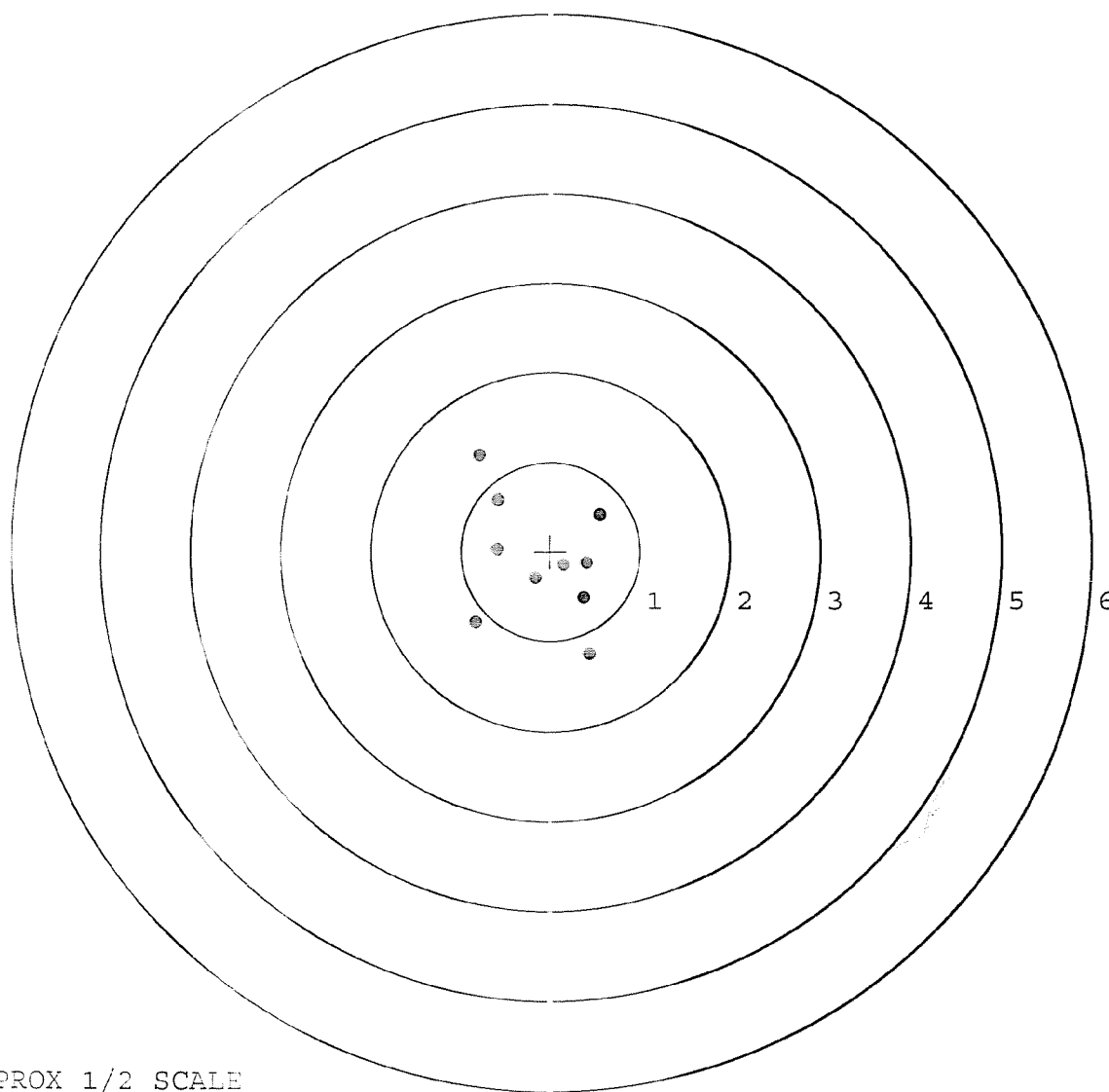
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	0.993	0.231
FILE DATE: 02/10/2004	2:	0.468	-0.313
FILE TIME: 07:23	3:	0.360	0.312
	4:	0.027	0.508
X CENTROID: -0.047	5:	0.253	0.862
Y CENTROID: 0.027	6:	-0.295	-0.413
PCA TO CENTROID: 0.054	7:	-0.653	-0.741
HORZ SPREAD: 1.684	8:	-0.691	-0.289
VERT SPREAD: 1.603	9:	-0.435	0.154
GROUP SPREAD: 1.912	10:	-0.502	-0.044
MIN RADIUS: 0.408			
MAX RADIUS: 1.060			
MEAN RADIUS: 0.662			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895. __0	POINT#	X	Y
TARGET NUMBER: 3	1:	0.446	-1.153
FILE DATE: 02/10/2004	2:	-0.838	-0.795
FILE TIME: 07:23	3:	0.377	-0.522
	4:	0.410	-0.133
X CENTROID: -0.105	5:	0.153	-0.148
Y CENTROID: -0.096	6:	0.558	0.411
PCA TO CENTROID: 0.142	7:	-0.171	-0.299
HORZ SPREAD: 1.396	8:	-0.598	0.026
VERT SPREAD: 2.230	9:	-0.589	0.574
GROUP SPREAD: 2.552	10:	-0.794	1.077
MIN RADIUS: 0.213			
MAX RADIUS: 1.361			
MEAN RADIUS: 0.737			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			



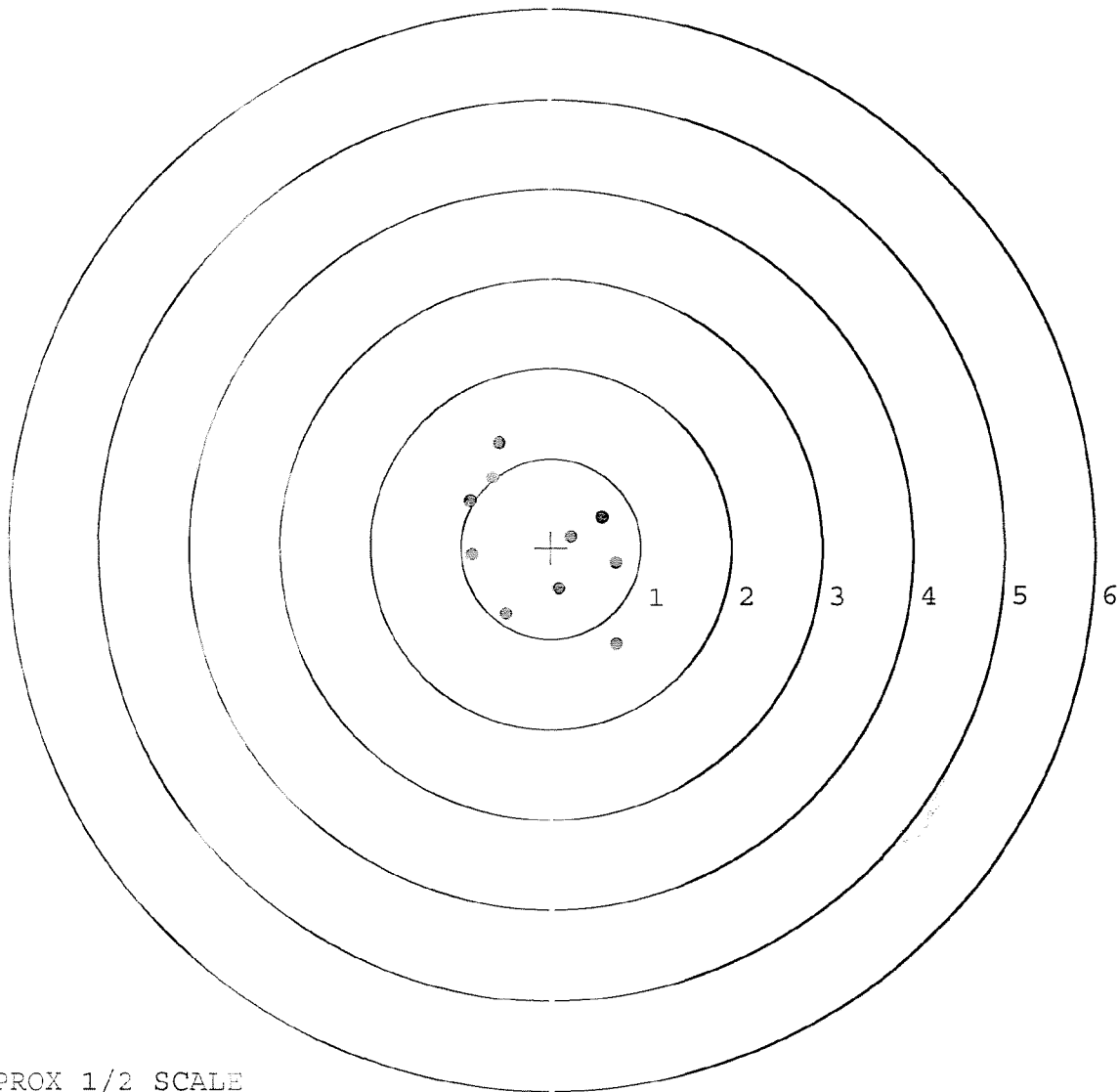
TARGET APPROX 1/2 SCALE

BARBER - M24 0083523

SERIAL NUMBER: G6360895. __0
 TARGET NUMBER: 4
 FILE DATE: 02/10/2004
 FILE TIME: 07:23

POINT#	X	Y
1:	0.729	-1.064
2:	0.722	-0.167
3:	0.574	0.345
4:	0.232	0.123
5:	0.088	-0.459
6:	-0.502	-0.733
7:	-0.874	-0.078
8:	-0.896	0.532
9:	-0.650	0.794
10:	-0.567	1.175

X CENTROID: -0.114
 Y CENTROID: 0.047
 POA TO CENTROID: 0.124
 HORZ SPREAD: 1.625
 VERT SPREAD: 2.239
 GROUP SPREAD: 2.587
 MIN RADIUS: 0.355
 MAX RADIUS: 1.395
 MEAN RADIUS: 0.860
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

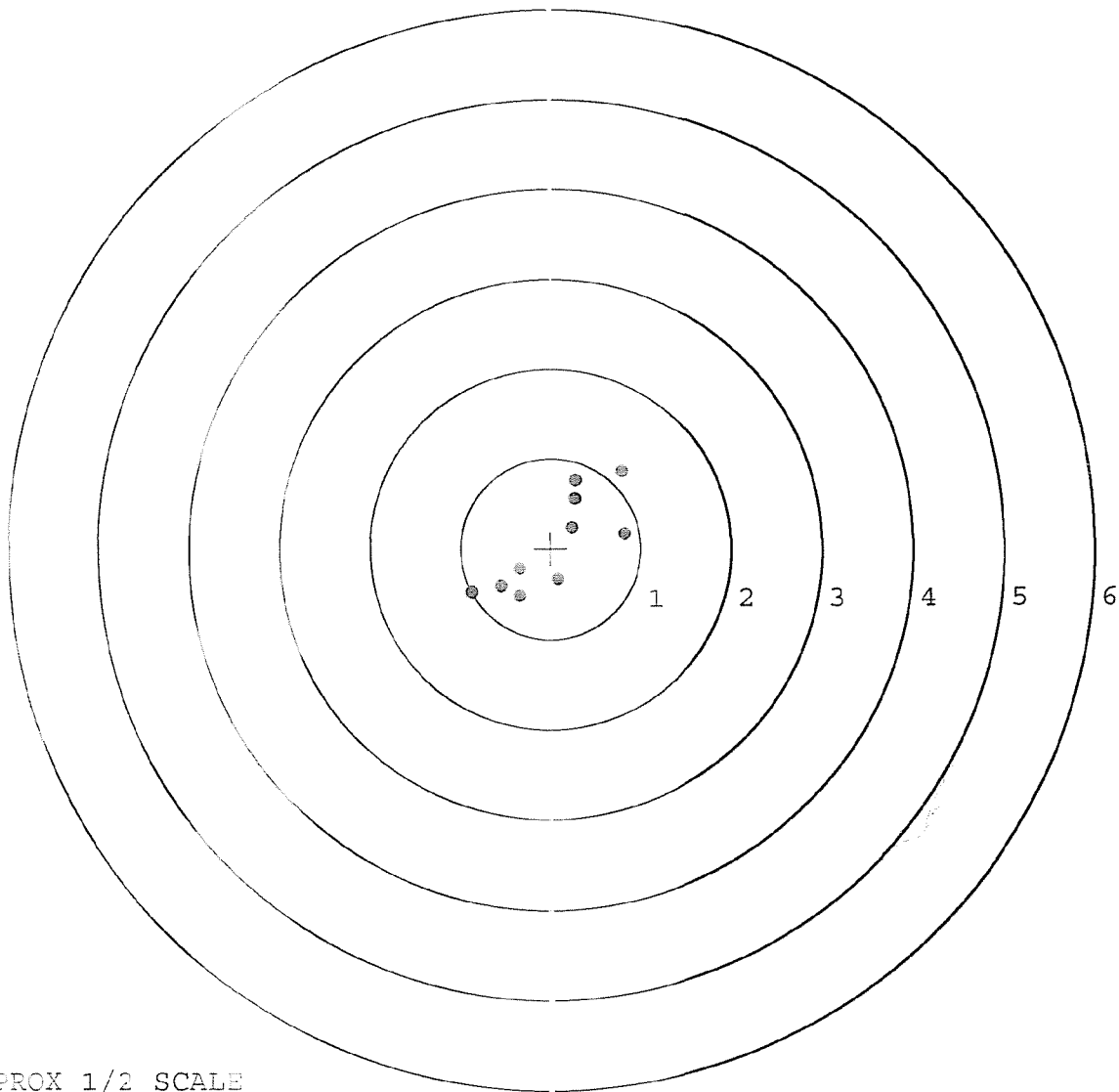


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895:___0
 TARGET NUMBER: 5
 FILE DATE: 02/10/2004
 FILE TIME: 07:23

POINT#	X	Y
1:	0.827	0.166
2:	0.806	0.858
3:	0.085	-0.336
4:	-0.876	-0.480
5:	0.281	0.754
6:	0.277	0.547
7:	0.242	0.233
8:	-0.341	-0.226
9:	-0.343	-0.521
10:	-0.549	-0.415

X CENTROID: 0.041
 Y CENTROID: 0.058
 POA TO CENTROID: 0.071
 HORZ SPREAD: 1.703
 VERT SPREAD: 1.379
 GROUP SPREAD: 2.149
 MIN RADIUS: 0.267
 MAX RADIUS: 1.107
 MEAN RADIUS: 0.683
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

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