

G 6360913

BARBER

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66360913

ORDER NO. 25732

24KY

DD

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

5732 66360913

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



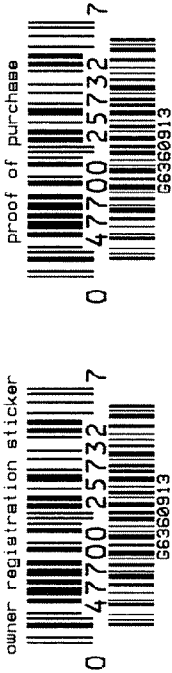
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

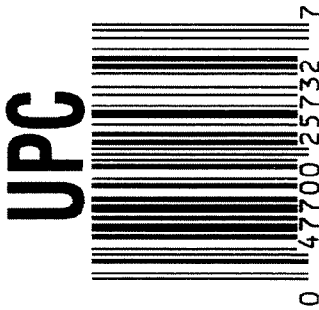


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360913



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360913

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-04	RTL
600	PROOF		3-25-04	RLR
607	CHECK HEADSPACE		3-25-04	RTL
610	DIS-ASSEMBLE GUN		3-25-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RLR</i>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES		3-25-04	RTL
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-7-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-7-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.25</u>	<u>8.0</u>	<u>8.0</u>	5-20-04	RR		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.50</u>	<u>3.50</u>	<u>3.50</u>	5-20-04	RR		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-20-04	RR		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	5-20-04	RR		
	J) ASSEMBLE STOCK					5-7-04	RR		
	K) ASSEMBLE SWIVEL STUDS					5-21-04	RR		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET			PASS	FAIL	5-11-04	TRW		
	MALFUNCTION			CORRECTION		5-11-04	TRW		
	MALFUNCTION			CORRECTION		5-11-04	TRW		
	MALFUNCTION			CORRECTION		5-11-04	TRW		
	MALFUNCTION			CORRECTION		5-11-04	TRW		
645	INSPECT FOR LIVE AMMO					5-11-04	TRW		
655	FINAL INSPECTION A) HEADSPACE					5-20-04	RR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.82</u>	<u>2.78</u>	<u>2.93</u>	<u>2.93</u>	5/20/04	RA
	C) FUNCTION					5-20-04	RR		
660	PACK					5/21/04	RA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
BARBER - M24 0083784

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-26-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.70	2.50		2.59	
PULL #2	2.76	2.50		2.59	
PULL #3	2.76	2.52		2.54	
PULL #4	2.77	2.50		2.60	
PULL #5	2.69	2.53		2.55	
TOTAL	13.68	12.55		12.87	
AVERAGE	2.74	2.51		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.27		
PULL #2	3.29	3.30		
PULL #3	3.26	3.27		
PULL #4	3.26	3.20		
PULL #5	3.22	3.23		
TOTAL	16.26	16.27		
AVERAGE	3.25	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.31		4.18
PULL #2	4.26	4.29		4.26
PULL #3	4.03	4.28		4.20
PULL #4	4.19	4.33		4.12
PULL #5	4.19	4.27		4.16
TOTAL	20.84	21.48		20.92
AVERAGE	4.17	4.30		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360913.___0
FILE DATE AND TIME: 05/11/2004 06:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

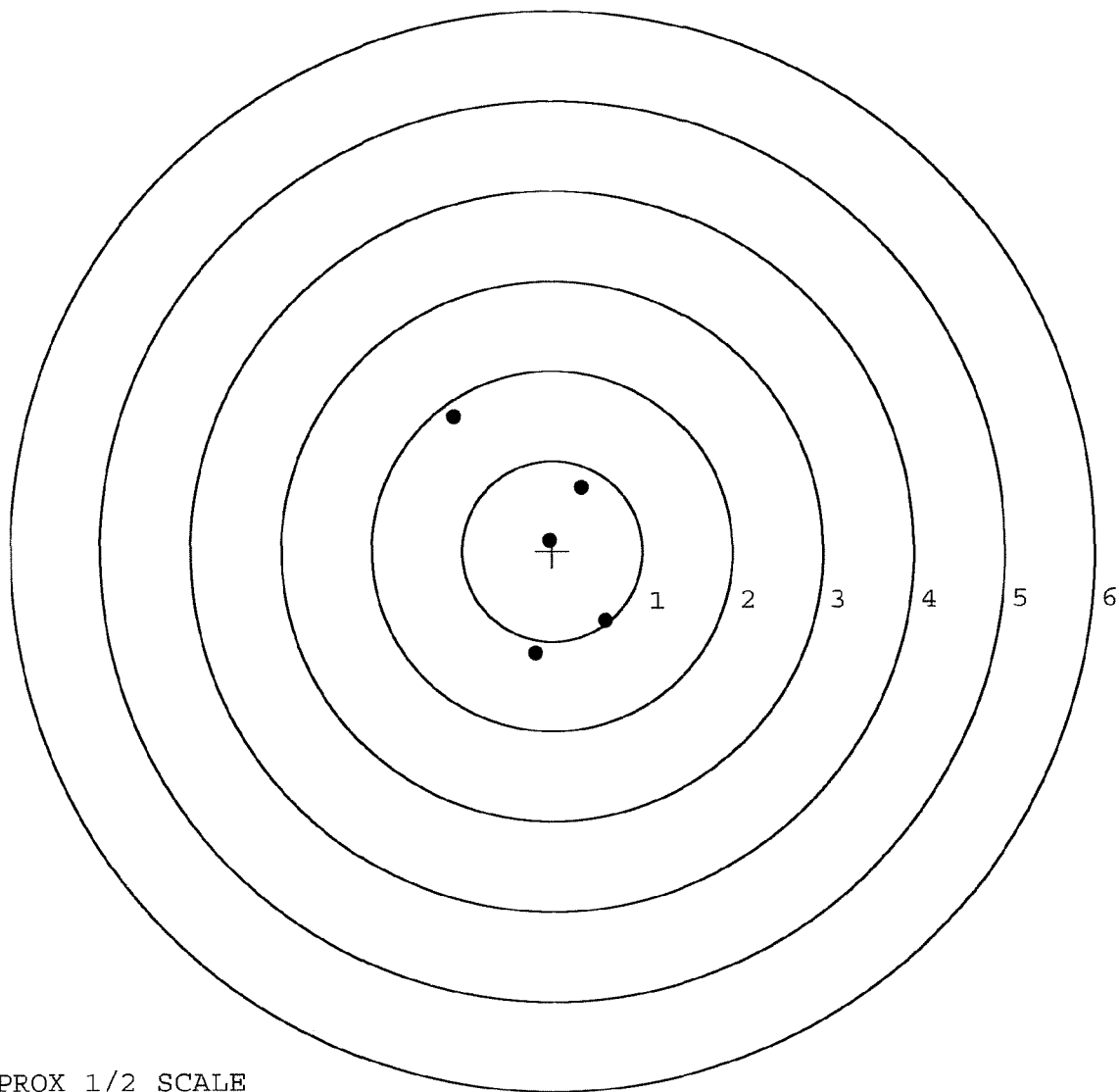
Ave. mean - .875

BARBER - M24 0083786

SERIAL NUMBER: G6360913. __0
TARGET NUMBER: 1
FILE DATE: 05/11/2004
FILE TIME: 06:17

POINT#	X	Y
1:	0.590	-0.776
2:	-0.191	-1.140
3:	-0.029	0.118
4:	0.333	0.703
5:	-1.081	1.491

X CENTROID: -0.076
Y CENTROID: 0.079
POA TO CENTROID: 0.109
HORZ SPREAD: 1.671
VERT SPREAD: 2.631
GROUP SPREAD: 2.816
MIN RADIUS: 0.061
MAX RADIUS: 1.733
MEAN RADIUS: 0.970
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



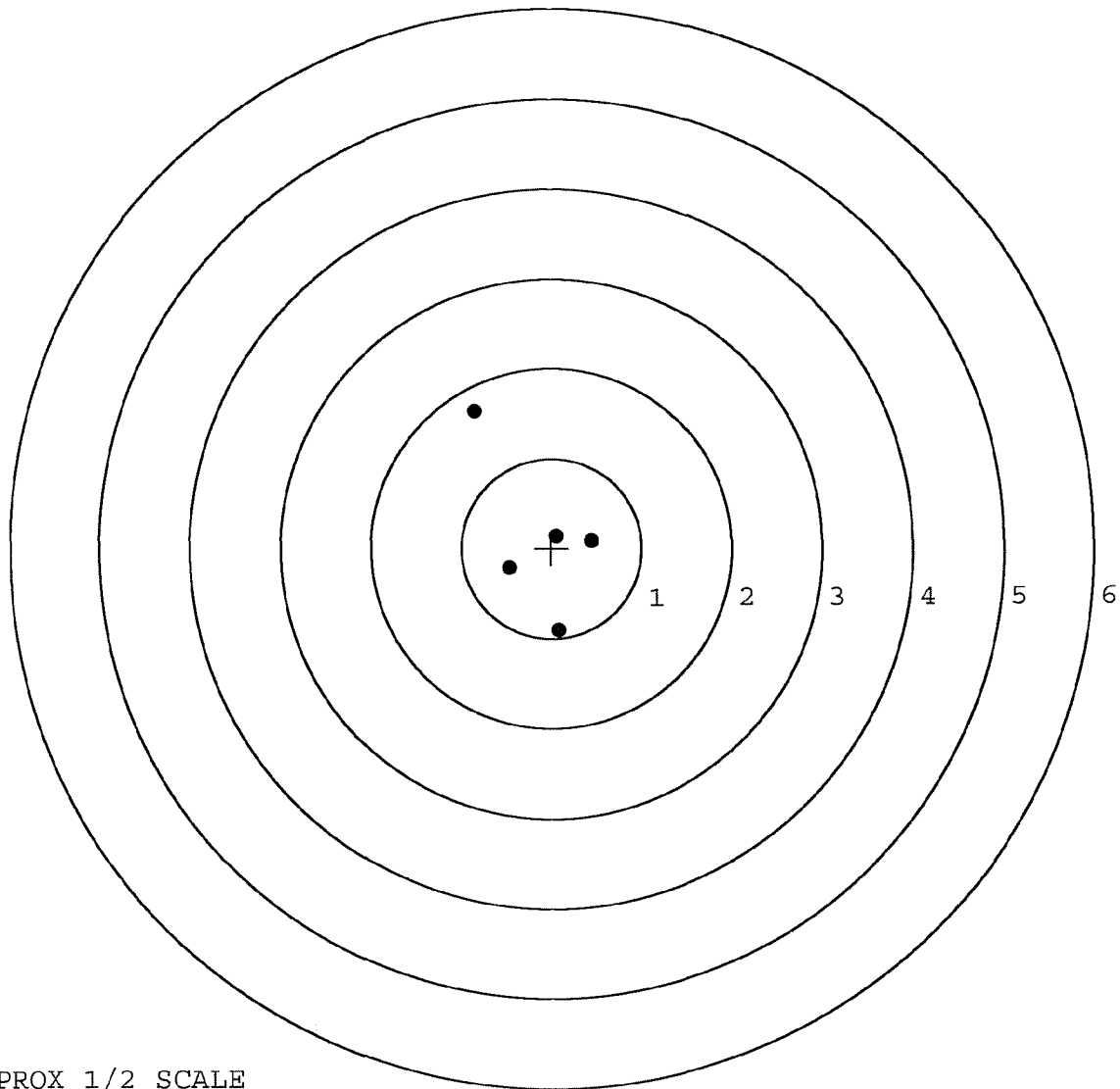
TARGET APPROX 1/2 SCALE

BARBER - M24 0083787

SERIAL NUMBER: G6360913. __0
 TARGET NUMBER: 2
 FILE DATE: 05/11/2004
 FILE TIME: 06:17

POINT#	X	Y
1:	0.081	-0.918
2:	-0.468	-0.222
3:	0.058	0.138
4:	0.445	0.084
5:	-0.847	1.524

X CENTROID: -0.146
 Y CENTROID: 0.121
 POA TO CENTROID: 0.190
 HORZ SPREAD: 1.292
 VERT SPREAD: 2.442
 GROUP SPREAD: 2.612
 MIN RADIUS: 0.205
 MAX RADIUS: 1.568
 MEAN RADIUS: 0.780
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE