

G 6360926

BARBER

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

M/24 7.62 NATO (RIFLE ONLY)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

SERIAL NO.  
66360926

ORDER NO.  
25732

DD

14KY

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

5732 66360926

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

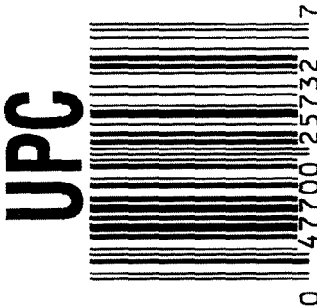
- INSTRUCTION BOOK 3518

DD FORM 200348



|               |       |
|---------------|-------|
| ORDER NO.     | 25732 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 5     |

G6360926



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360926

| OP #         | OPERATION NAME                                                 | READINGS                   | DATE   | INITIAL |
|--------------|----------------------------------------------------------------|----------------------------|--------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                            | 4-1-04 | RTL     |
| 600          | PROOF                                                          |                            | 4-1-04 | RL      |
| 607          | CHECK HEADSPACE                                                | MAGNA - FLUX<br>INSPECTED  | 4-1-04 | RTL     |
| 610          | DIS-ASSEMBLE GUN                                               |                            | 4-1-04 | RTL     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | APR 03 2004<br>OPERATOR RL |        |         |
| 615          | ROLLMARK CALIBER                                               |                            | 4/5/04 | ls      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                            | 4.2-04 | TRLW    |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                            | 4-7    | TA      |
|              | (BOLT)                                                         |                            | 4-7    | TA      |
| 625          | FINAL ASSEMBLY                                                 |                            |        |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                            | 5-6-04 |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                            | 5-6-04 |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                            | 5-6-04 |         |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                            | 5-6-04 |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS        |        |         |

| BARBER - M24 0083940 |                                                                       |                                           | READINGS             |                      |                      | DATE        | INITIAL     |         |    |
|----------------------|-----------------------------------------------------------------------|-------------------------------------------|----------------------|----------------------|----------------------|-------------|-------------|---------|----|
| OP #                 | OPERATION NAME                                                        |                                           |                      |                      |                      |             |             |         |    |
| 625                  | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>8<sup>0</sup></u> | <u>8<sup>0</sup></u> | <u>8<sup>0</sup></u> | 5-12-04     | RT          |         |    |
| CONT.                |                                                                       |                                           |                      |                      |                      |             |             |         |    |
|                      | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3<sup>0</sup></u> | <u>3<sup>0</sup></u> | <u>3<sup>0</sup></u> | 5-12-04     | RT          |         |    |
|                      | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                      |                      |                      | 5-12-04     | RT          |         |    |
|                      | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u>          | <u>.024</u>          | <u>.023</u>          | 5-12-04     | RT          |         |    |
|                      | J) ASSEMBLE STOCK                                                     |                                           |                      |                      |                      | 5-6-04      | RT          |         |    |
|                      | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                      |                      |                      | 5-12-04     | RT          |         |    |
|                      | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                      |                      |                      |             |             |         |    |
|                      | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                      |                      |                      |             |             |         |    |
|                      | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                      |                      |                      |             |             |         |    |
| 640                  | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL            |                      |                      | 5-11-04     | A           |         |    |
|                      | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      | 5-11-04     | A           |         |    |
|                      | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      | 5-11-04     | A           |         |    |
|                      | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      | 5-11-04     | A           |         |    |
|                      | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      | 5-11-04     | A           |         |    |
| 645                  | INSPECT FOR LIVE AMMO                                                 |                                           |                      |                      |                      | 5-11-04     | A           |         |    |
| 655                  | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                      |                      |                      | 5-12-04     | RT          |         |    |
|                      | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.21</u>          | <u>2.97</u>          | <u>2.84</u>          | <u>2.84</u> | <u>2.96</u> | 5-12-04 | RT |
|                      | C) FUNCTION                                                           |                                           |                      |                      |                      | 5-12-04     | RT          |         |    |
| 660                  | PACK                                                                  |                                           |                      |                      |                      | 5/12/04     | DA          |         |    |

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

INITIAL **BARBER-M240083941**

2.50 LBS (plus or minus 0.50 LBS)

DATE

4-28-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER

LW

4.00 LBS (plus or minus 1.00 LBS)

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.41                | 2.40                        |                                   | 2.31  |          |
| PULL #2 | 2.40                | 2.33                        |                                   | 2.31  |          |
| PULL #3 | 2.41                | 2.32                        |                                   | 2.29  |          |
| PULL #4 | 2.37                | 2.32                        |                                   | 2.29  |          |
| PULL #5 | 2.37                | 2.32                        |                                   | 2.29  |          |
| TOTAL   | 11.96               | 11.69                       |                                   | 11.49 |          |
| AVERAGE | 2.39                | 2.34                        |                                   | 2.30  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.06                | 3.04                        |  |          |
| PULL #2 | 3.07                | 3.02                        |  |          |
| PULL #3 | 3.04                | 3.05                        |  |          |
| PULL #4 | 3.01                | 3.00                        |  |          |
| PULL #5 | 3.04                | 3.01                        |  |          |
| TOTAL   | 15.22               | 15.12                       |  |          |
| AVERAGE | 3.04                | 3.02                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.00                | 4.15                        |                                   | 4.09                                    |
| PULL #2 | 4.03                | 4.08                        |                                   | 4.18                                    |
| PULL #3 | 4.02                | 4.16                        |                                   | 4.10                                    |
| PULL #4 | 4.02                | 4.17                        |                                   | 4.11                                    |
| PULL #5 | 4.00                | 4.14                        |                                   | 4.16                                    |
| TOTAL   | 20.07               | 20.70                       |                                   | 20.64                                   |
| AVERAGE | 4.01                | 4.14                        |                                   | 4.13                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360926.\_\_\_0  
FILE DATE AND TIME: 05/11/2004 06:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .8035

**BARBER - M24 0083943**

SERIAL NUMBER: G6360926. \_\_0

TARGET NUMBER: 1

FILE DATE: 05/11/2004

FILE TIME: 06:31

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.232  | -1.089 |
| 2:     | -0.189 | -0.706 |
| 3:     | 0.309  | 0.141  |
| 4:     | 0.765  | 0.610  |
| 5:     | -1.713 | 0.333  |

X CENTROID: -0.119

Y CENTROID: -0.142

POA TO CENTROID: 0.186

HORZ SPREAD: 2.478

VERT SPREAD: 1.699

GROUP SPREAD: 2.493

MIN RADIUS: 0.513

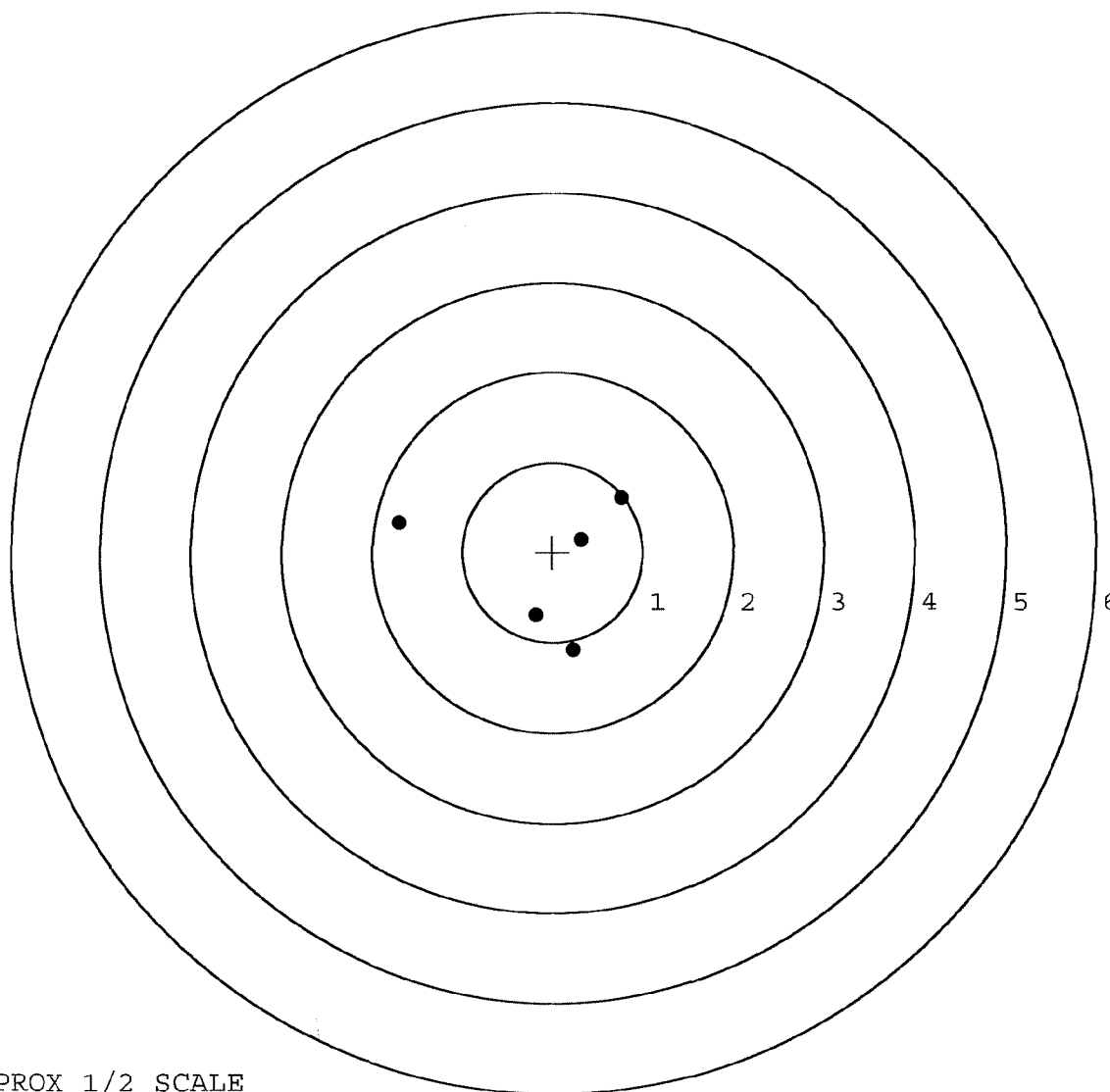
MAX RADIUS: 1.663

MEAN RADIUS: 0.983

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 2

# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

**BARBER - M24 0083944**

SFRIAL NUMBER: G6360926. \_\_0

TARGET NUMBER: 2

FILE DATE: 05/11/2004

FILE TIME: 06:31

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.137  | -0.586 |
| 2:     | -0.633 | -0.643 |
| 3:     | -0.345 | 0.266  |
| 4:     | 0.325  | 0.195  |
| 5:     | 0.583  | 0.538  |

X CENTROID: 0.013

Y CENTROID: -0.046

POA TO CENTROID: 0.048

HORZ SPREAD: 1.216

VERT SPREAD: 1.181

GROUP SPREAD: 1.695

MIN RADIUS: 0.394

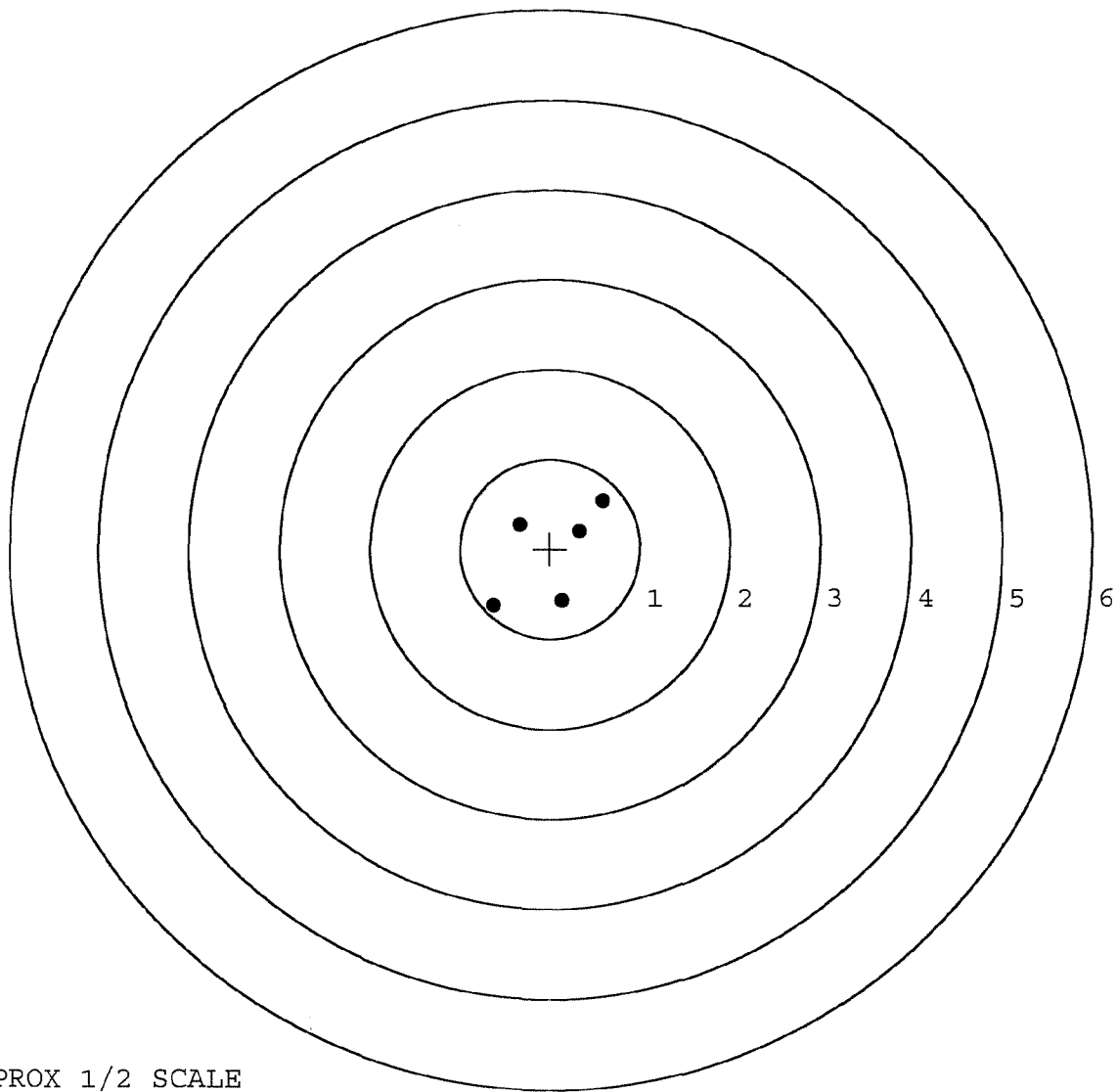
MAX RADIUS: 0.880

MEAN RADIUS: 0.624

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE