

56360865

VERY IMPORTANT!
Instruction Book
attached to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66360865

ORDER NO.
25716

DD

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

19CY

5716 66360865

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



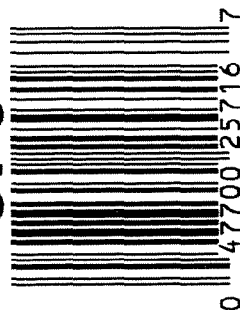
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360865

UPC



DD FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED FEB 23 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/25/04	B
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-22-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-22-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-22-04	DA
	D) OIL FIRING PIN ASSEMBLY		3-22-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8 ⁰	8 ⁰	8 ⁰	4-15-04 RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3 ²⁵	4 ⁰	4 ⁵	4-15-04 RTL
	H) TRIGGER PULL TEST AND RETAINABILITY					4-15-04 RTL
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	4-15-04 RTL
	J) ASSEMBLE STOCK					4-12-04 RW
	K) ASSEMBLE SWIVEL STUDS					4-15-04 RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-12-04 RW
	M) IRON SIGHT ALIGNMENT					4-12-04 RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-12-04 RW
640	GALLERY TEST AND TARGET		PASS	FAIL		4-14-04 TRW
	MALFUNCTION		CORRECTION			4-14-04 TRW
	MALFUNCTION		CORRECTION			4-14-04 TRW
	MALFUNCTION		CORRECTION			4-14-04 TRW
	MALFUNCTION		CORRECTION			4-14-04 TRW
645	INSPECT FOR LIVE AMMO					4-14-04 TRW
655	FINAL INSPECTION A) HEADSPACE					4-15-04 RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.53	2.54	2.57 2.59 2.59	4-15-04 RTL
	C) FUNCTION					4-15-04 RTL
660	PACK					4-15-04 RW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

BARBER - M24 0084050

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

4-1-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.36		2.33	
PULL #2	2.49	2.48		2.33	
PULL #3	2.56	2.28		2.31	
PULL #4	2.61	2.36		2.25	
PULL #5	2.65	2.26		2.28	
TOTAL	12.71	11.74		11.50	
AVERAGE	2.54	2.35		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.08		
PULL #2	3.11	3.14		
PULL #3	3.14	3.15		
PULL #4	3.08	3.13		
PULL #5	3.14	3.10		
TOTAL	15.69	15.60		
AVERAGE	3.14	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.43		4.12
PULL #2	4.25	4.44		4.08
PULL #3	4.01	4.49		4.13
PULL #4	4.15	4.38		4.09
PULL #5	4.31	4.44		4.16
TOTAL	21.00	22.18		20.58
AVERAGE	4.20	4.44		4.12

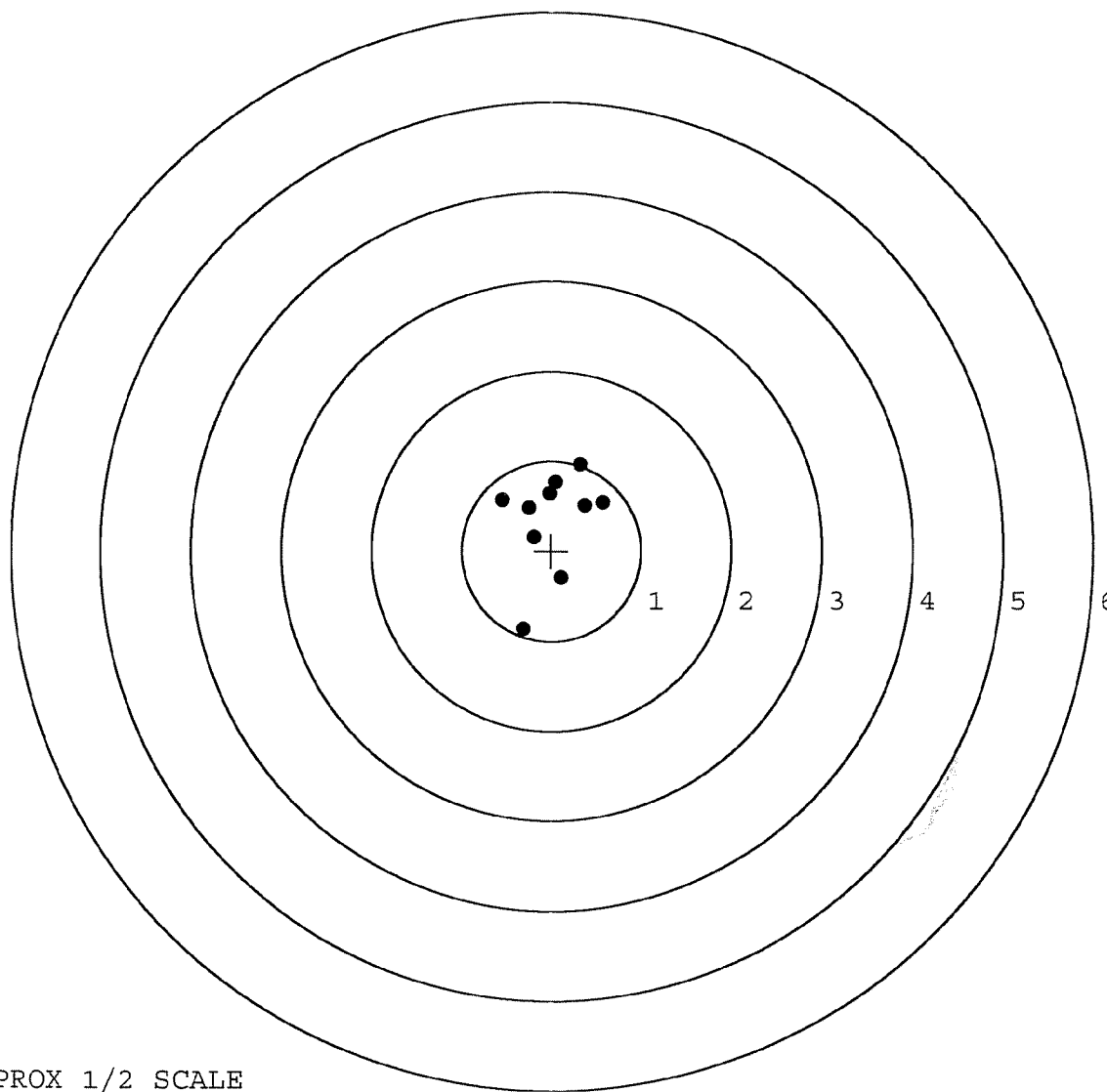
SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360865.__0
FILE DATE AND TIME: 04/14/2004 06:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.036
The Average Y Centroid of the Five Target Set:	0.039
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.715
The Distance from POA to Centroid Target #1:	0.342
The Distance from Centroid Target #2 to Centroid Target #1:	0.250
The Distance from Centroid Target #3 to Centroid Target #1:	0.433
The Distance from Centroid Target #4 to Centroid Target #1:	0.696
The Distance from Centroid Target #5 to Centroid Target #1:	0.323

SERIAL NUMBER: G6360865.____0	POINT#	X	Y
TARGET NUMBER: 1	1:	-0.198	0.147
FILE DATE: 04/14/2004	2:	-0.252	0.475
FILE TIME: 06:33	3:	-0.547	0.562
	4:	0.111	-0.305
X CENTROID: 0.010	5:	-0.316	-0.871
Y CENTROID: 0.342	6:	-0.025	0.637
POA TO CENTROID: 0.342	7:	0.050	0.766
HORZ SPREAD: 1.122	8:	0.376	0.501
VERT SPREAD: 1.835	9:	0.575	0.539
GROUP SPREAD: 1.944	10:	0.326	0.964
MIN RADIUS: 0.285			
MAX RADIUS: 1.256			
MEAN RADIUS: 0.551			
# IN 1 IN DIAMETER: 5			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			

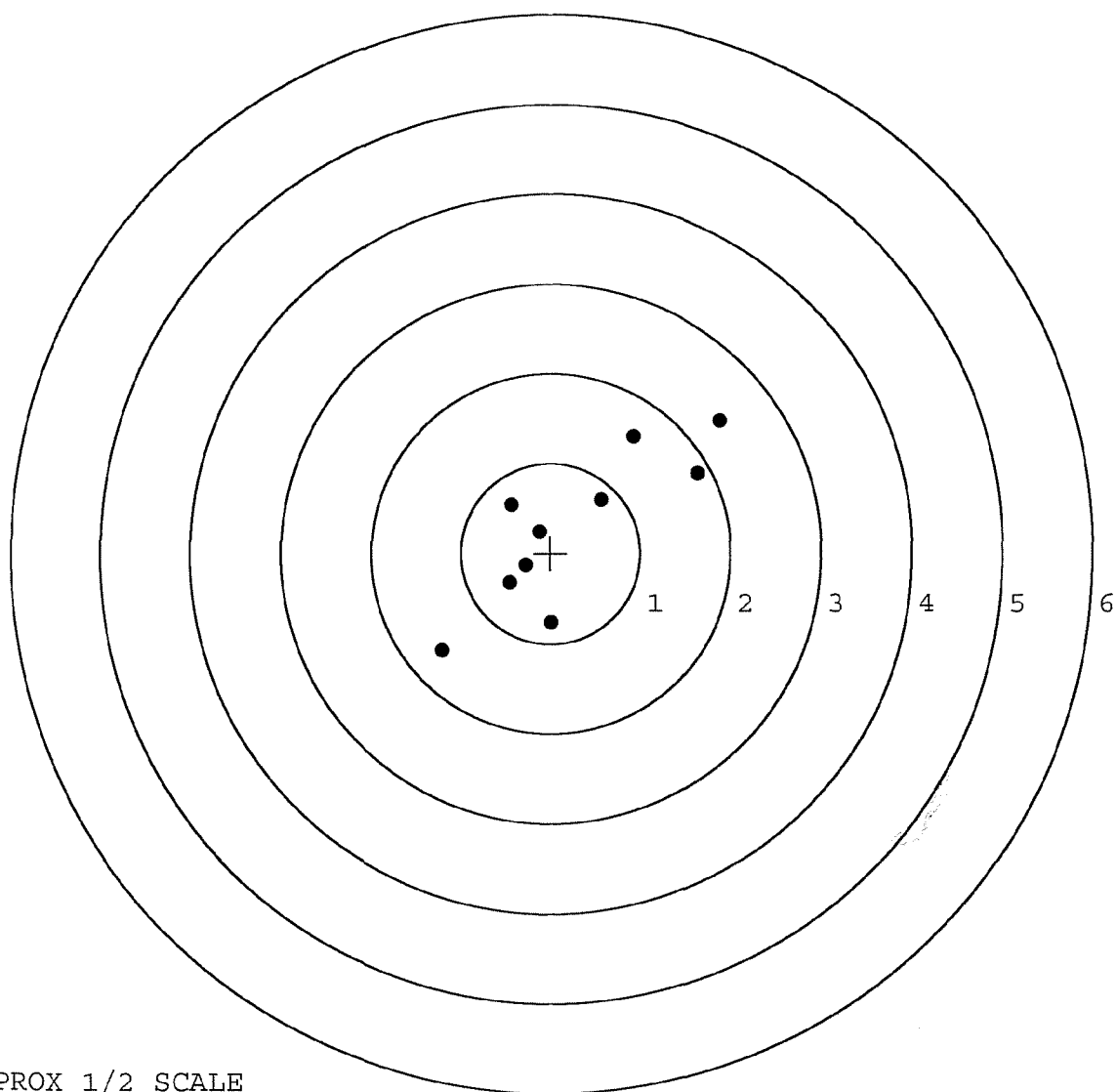


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360865. __0
 TARGET NUMBER: 2
 FILE DATE: 04/14/2004
 FILE TIME: 06:33

POINT#	X	Y
1:	0.012	-0.771
2:	-1.210	-1.076
3:	-0.455	-0.328
4:	-0.276	-0.139
5:	-0.131	0.235
6:	-0.441	0.534
7:	1.633	0.889
8:	1.877	1.477
9:	0.925	1.296
10:	0.561	0.592

X CENTROID: 0.250
 Y CENTROID: 0.271
 POA TO CENTROID: 0.368
 HORZ SPREAD: 3.087
 VERT SPREAD: 2.553
 GROUP SPREAD: 4.006
 MIN RADIUS: 0.382
 MAX RADIUS: 2.026
 MEAN RADIUS: 1.098
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360865. __0

TARGET NUMBER: 3

FILE DATE: 04/14/2004

FILE TIME: 06:33

X CENTROID: -0.052

Y CENTROID: -0.087

POA TO CENTROID: 0.101

HORZ SPREAD: 1.927

VERT SPREAD: 1.919

GROUP SPREAD: 2.080

MIN RADIUS: 0.073

MAX RADIUS: 1.303

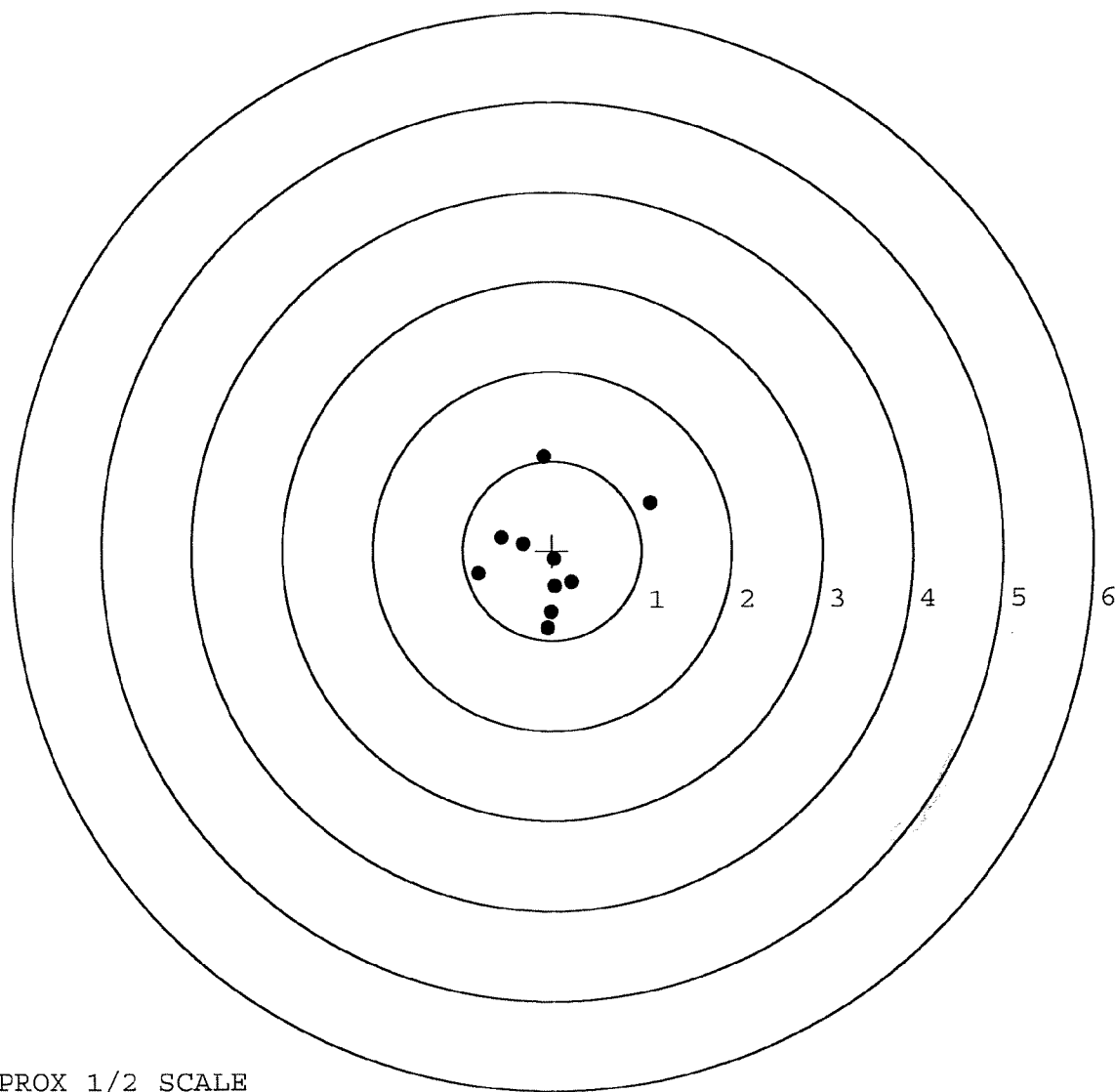
MEAN RADIUS: 0.629

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.097	0.528
2:	-0.089	1.048
3:	-0.059	-0.871
4:	-0.014	-0.688
5:	0.220	-0.360
6:	0.028	-0.404
7:	0.021	-0.095
8:	-0.322	0.078
9:	-0.570	0.149
10:	-0.830	-0.255



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360865. __0

TARGET NUMBER: 4

FILE DATE: 04/14/2004

FILE TIME: 06:33

X CENTROID: -0.070

Y CENTROID: -0.350

POA TO CENTROID: 0.357

HORZ SPREAD: 1.164

VERT SPREAD: 1.661

GROUP SPREAD: 1.857

MIN RADIUS: 0.247

MAX RADIUS: 1.230

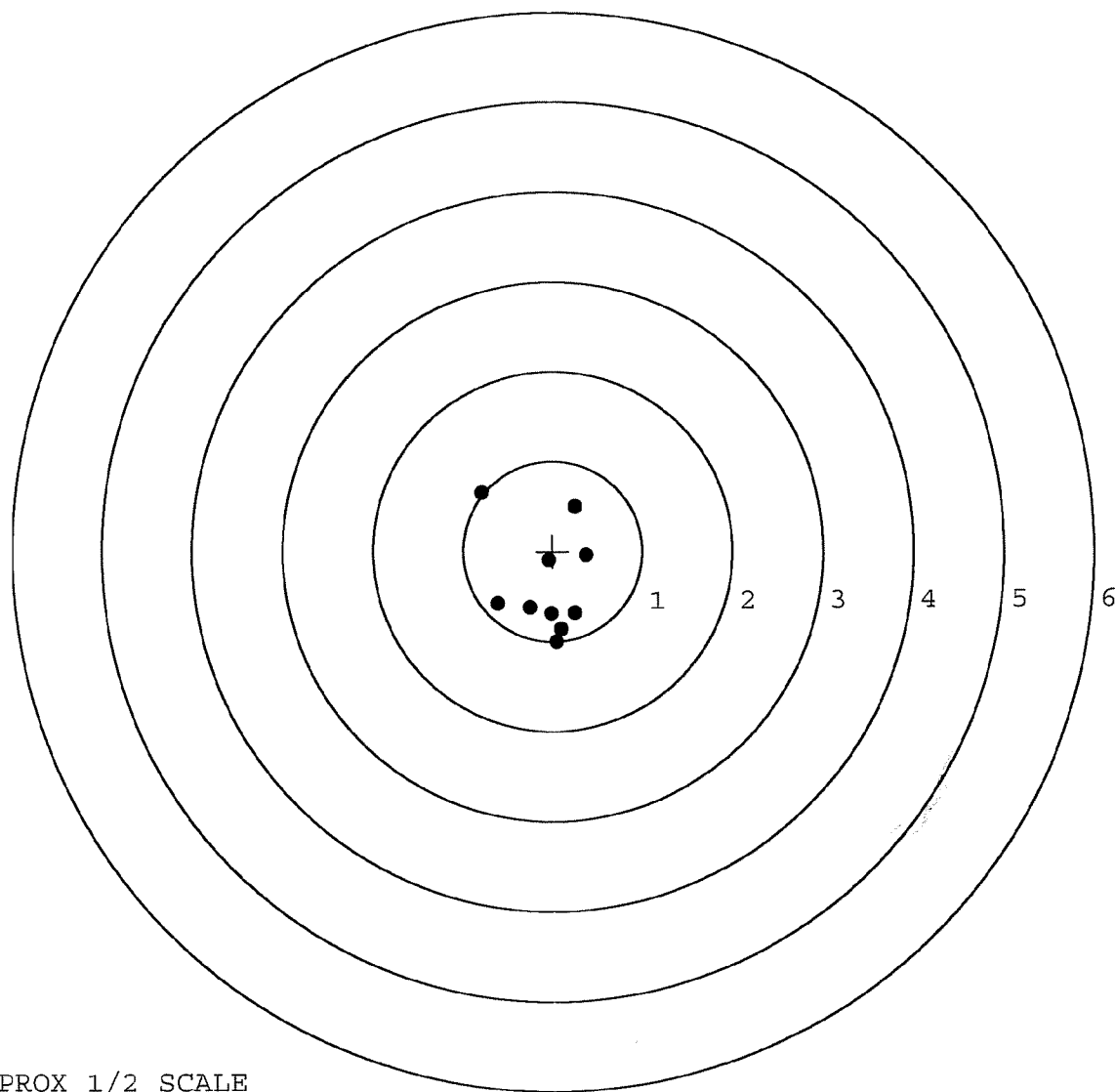
MEAN RADIUS: 0.588

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.376	-0.053
2:	0.257	0.487
3:	-0.043	-0.105
4:	-0.788	0.649
5:	-0.618	-0.580
6:	-0.258	-0.633
7:	-0.018	-0.695
8:	0.249	-0.692
9:	0.098	-0.868
10:	0.043	-1.012



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360865. __0

TARGET NUMBER: 5

FILE DATE: 04/14/2004

FILE TIME: 06:33

POINT#	X	Y
1:	1.026	0.827
2:	0.479	0.252
3:	0.555	-0.390
4:	0.128	-1.384
5:	0.030	0.916
6:	-0.410	0.395
7:	-0.702	-0.161
8:	-0.219	0.100
9:	-0.374	-0.104
10:	-0.112	-0.249

X CENTROID: 0.040

Y CENTROID: 0.020

POA TO CENTROID: 0.045

HORZ SPREAD: 1.728

VERT SPREAD: 2.300

GROUP SPREAD: 2.386

MIN RADIUS: 0.271

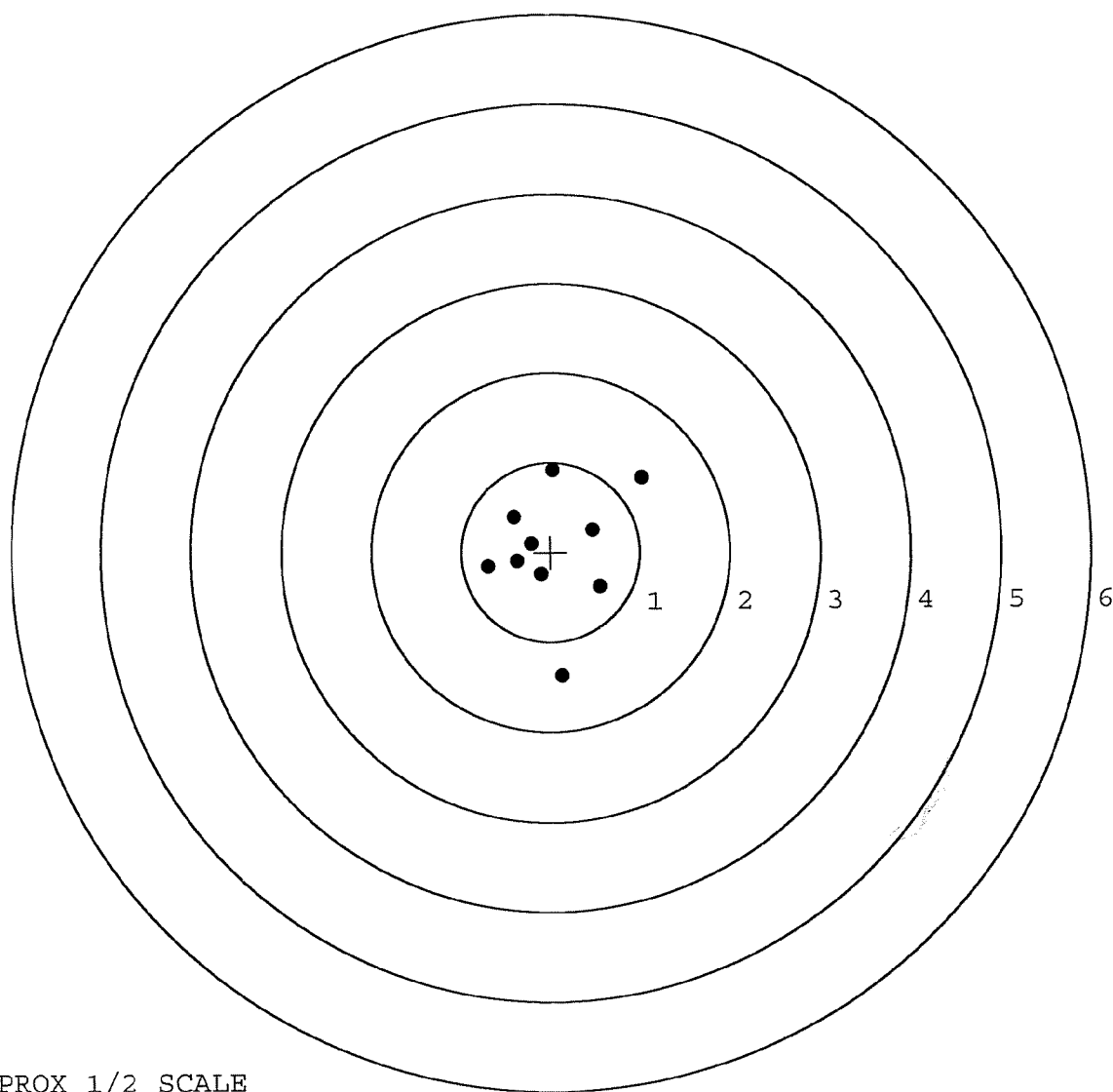
MAX RADIUS: 1.407

MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE