

G6360867

**VERY IMPORTANT!**  
Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.  
**G6360867**

ORDER NO.  
**25716**

**DD**

**23AY**

 5716 66360867

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO.

**25716**

BARREL LENGTH

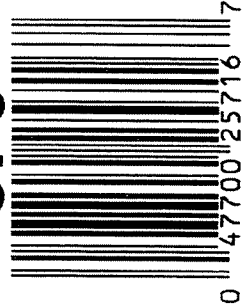
**24"**

CAPACITY

**6**

**G6360867**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360867

| OP #      | OPERATION NAME                                                 | READINGS                         | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                  | 1-23-04 | RTL     |
| 600       | PROOF                                                          |                                  | 1-26-04 | RW      |
| 607       | CHECK HEADSPACE                                                |                                  | 1-26-04 | RW      |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                        | 1-26-04 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | INSPECTED<br>OPERATOR <i>RTL</i> |         |         |
| 615       | ROLLMARK CALIBER                                               |                                  | 1/27/04 | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                  | 1-27-04 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                  | 2-4     | TA      |
|           | (BOLT)                                                         |                                  | 2-4     | TA      |
| 625       | FINAL ASSEMBLY                                                 |                                  |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                  | 2-9-04  | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                  | 2-9-04  | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                  | 2-9-04  | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                  | 2-9-04  | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS              |         |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                       | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|----------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6-0</u> <u>6-0</u> <u>5.75</u>                              | 3-9-04  | RTL     |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3<sup>0</sup></u> <u>3<sup>0</sup></u> <u>3<sup>0</sup></u> | 3-9-04  | RR      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                                | 3-9-04  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.022</u>                            | 3-9-04  | RTL     |
|       | J) ASSEMBLE STOCK                                                        |                                                                | 2-10-04 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                                | 3-10-04 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                                | 2-10-04 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                                | 2-10-04 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                                | 2-10-04 | RR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                      | 3-1-04  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                     | 3-1-04  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                     | 3-1-04  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                     | 3-1-04  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                     | 3-1-04  | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                                | 3-1-04  | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                                | 3-10-04 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>249</u> <u>252</u> <u>250</u> <u>244</u> <u>250</u>         | 3-9-04  | RTL     |
|       | C) FUNCTION                                                              |                                                                | 3-10-04 | RTL     |
| 660   | PACK                                                                     |                                                                | 3/10/04 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

2-9-04

RW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.31                | 2.49                        |                                   | 2.90  |          |
| PULL #2 | 2.40                | 2.44                        |                                   | 2.83  |          |
| PULL #3 | 2.41                | 2.55                        |                                   | 2.67  |          |
| PULL #4 | 2.54                | 2.35                        |                                   | 2.92  |          |
| PULL #5 | 2.48                | 2.39                        |                                   | 2.68  |          |
| TOTAL   | 12.14               | 12.22                       |                                   | 14.00 |          |
| AVERAGE | 2.42                | 2.44                        |                                   | 2.80  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.35                | 3.03                        |  |          |
| PULL #2 | 3.36                | 3.38                        |  |          |
| PULL #3 | 3.31                | 3.30                        |  |          |
| PULL #4 | 3.27                | 3.32                        |  |          |
| PULL #5 | 3.40                | 3.31                        |  |          |
| TOTAL   | 16.69               | 16.34                       |  |          |
| AVERAGE | 3.33                | 3.27                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.22                | 4.27                        |                                   | 4.12                                    |
| PULL #2 | 4.22                | 4.40                        |                                   | 4.30                                    |
| PULL #3 | 4.45                | 4.43                        |                                   | 4.06                                    |
| PULL #4 | 4.50                | 4.39                        |                                   | 4.04                                    |
| PULL #5 | 4.42                | 4.39                        |                                   | 4.10                                    |
| TOTAL   | 21.81               | 21.88                       |                                   | 20.62                                   |
| AVERAGE | 4.36                | 4.38                        |                                   | 4.12                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360867.\_\_\_0

FILE DATE AND TIME: 03/01/2004 07:15

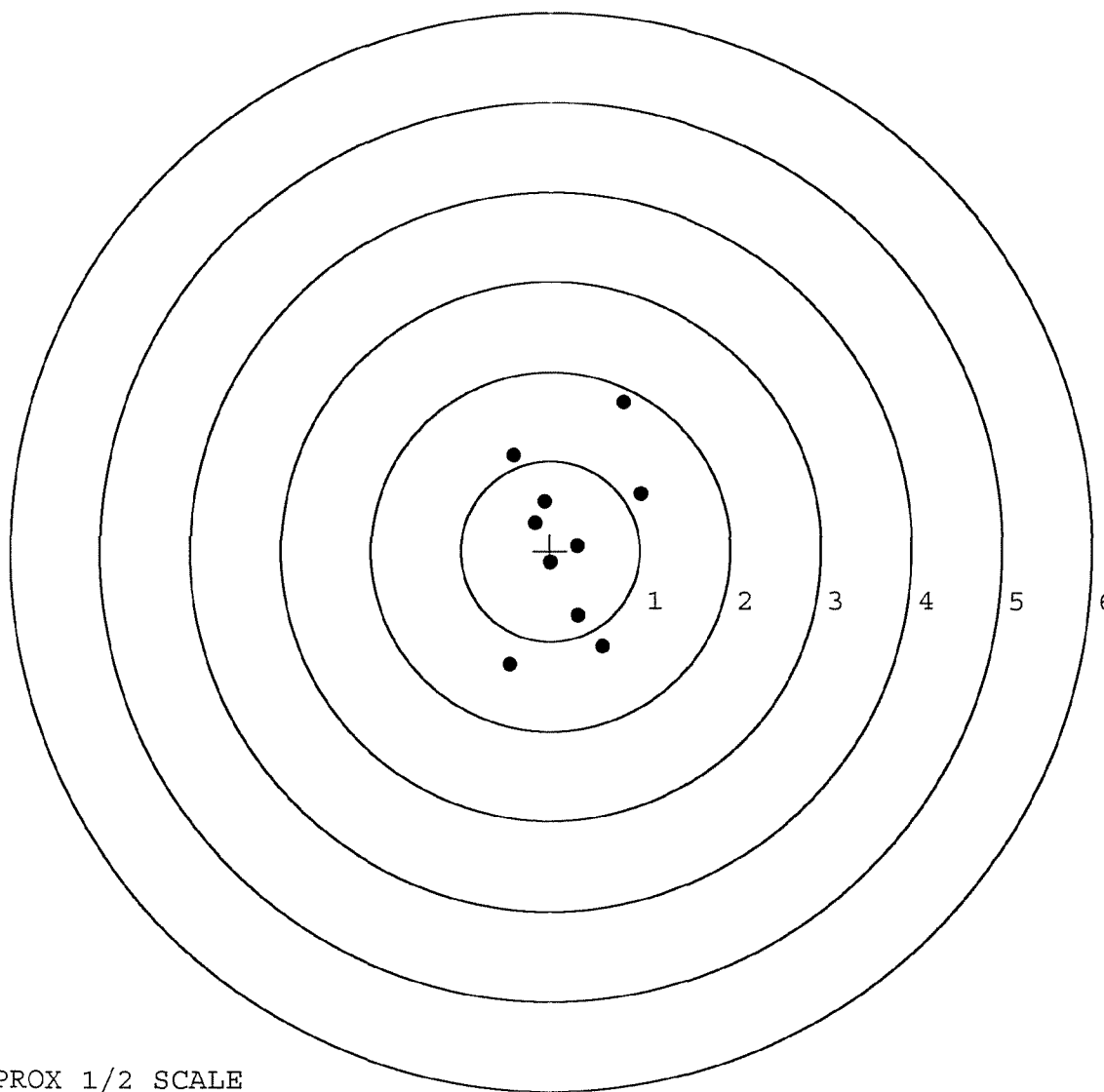
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.086 |
| The Average Y Centroid of the Five Target Set:              | 0.004 |
| The Average Point of Impact of the Five Target Set:         | 0.086 |
| The Average Mean Radius of the Five Target Set:             | 0.724 |
| The Distance from POA to Centroid Target #1:                | 0.220 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.099 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.285 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.256 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.172 |

SERIAL NUMBER: G6360867. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 03/01/2004  
 FILE TIME: 07:15

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.584  | -1.060 |
| 2:     | 0.312  | -0.717 |
| 3:     | -0.459 | -1.260 |
| 4:     | 1.005  | 0.639  |
| 5:     | 0.817  | 1.654  |
| 6:     | -0.419 | 1.066  |
| 7:     | -0.068 | 0.548  |
| 8:     | 0.301  | 0.059  |
| 9:     | 0.005  | -0.127 |
| 10:    | -0.176 | 0.307  |

X CENTROID: 0.190  
 Y CENTROID: 0.111  
 POA TO CENTROID: 0.220  
 HORZ SPREAD: 1.464  
 VERT SPREAD: 2.914  
 GROUP SPREAD: 3.181  
 MIN RADIUS: 0.122  
 MAX RADIUS: 1.666  
 MEAN RADIUS: 0.871  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. \_\_0

TARGET NUMBER: 2

FILE DATE: 03/01/2004

FILE TIME: 07:15

X CENTROID: 0.093

Y CENTROID: 0.127

POA TO CENTROID: 0.157

HORZ SPREAD: 1.498

VERT SPREAD: 1.845

GROUP SPREAD: 1.883

MIN RADIUS: 0.453

MAX RADIUS: 1.114

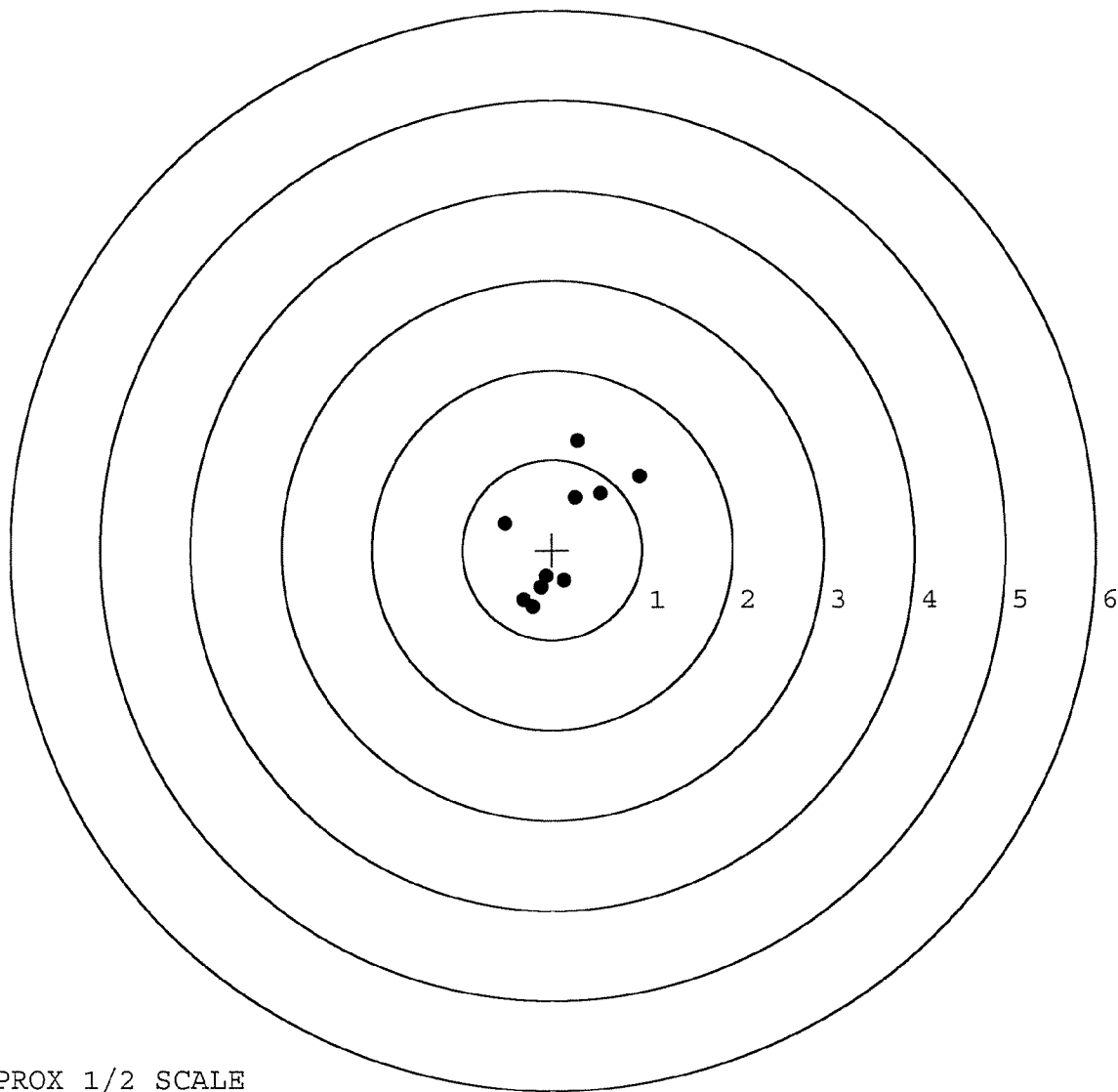
MEAN RADIUS: 0.713

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.968  | 0.816  |
| 2:     | 0.535  | 0.625  |
| 3:     | 0.257  | 0.576  |
| 4:     | 0.284  | 1.208  |
| 5:     | -0.530 | 0.291  |
| 6:     | 0.137  | -0.342 |
| 7:     | -0.071 | -0.296 |
| 8:     | -0.121 | -0.414 |
| 9:     | -0.214 | -0.637 |
| 10:    | -0.318 | -0.559 |

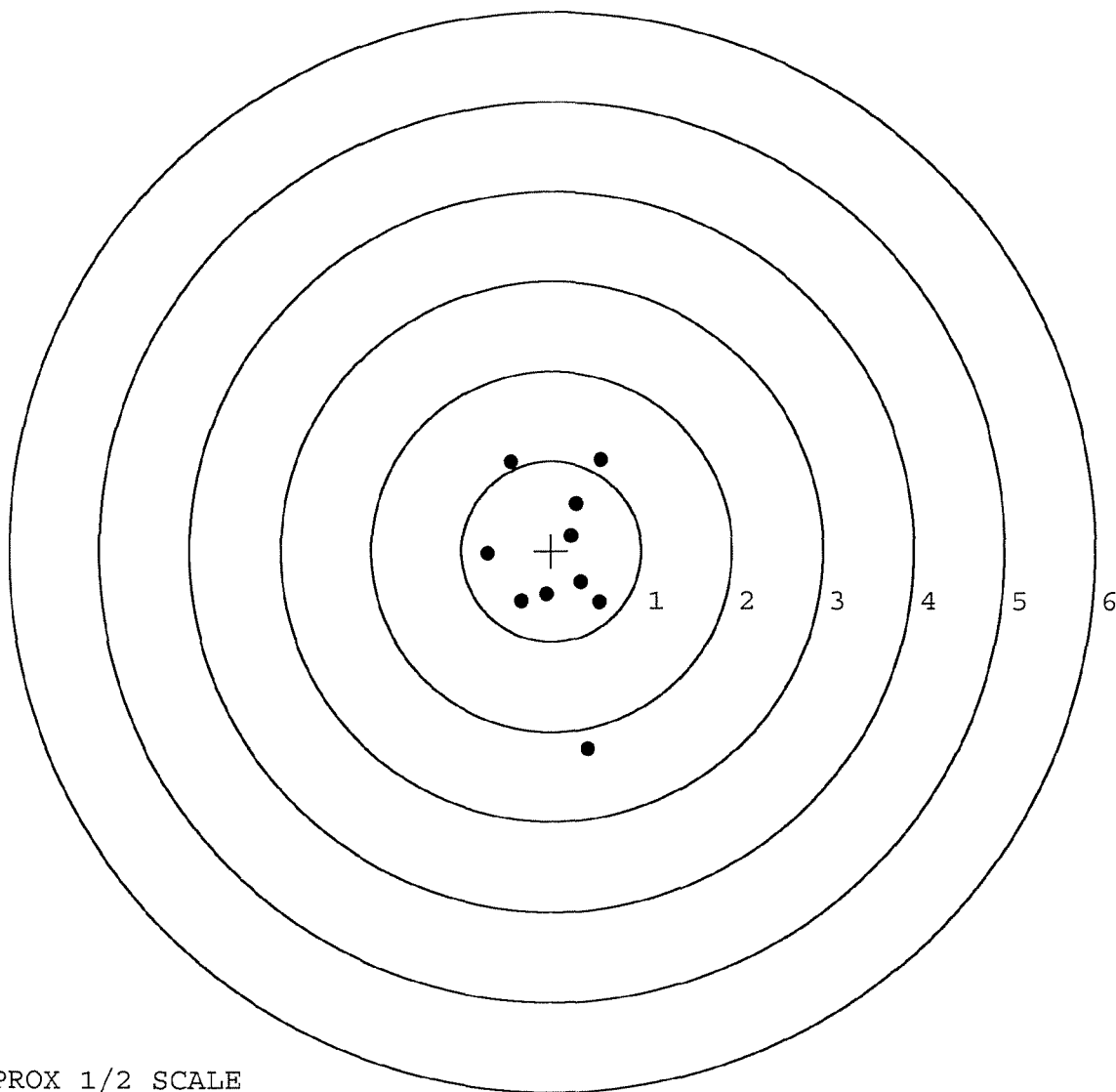


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. 0  
 TARGET NUMBER: 3  
 FILE DATE: 03/01/2004  
 FILE TIME: 07:15

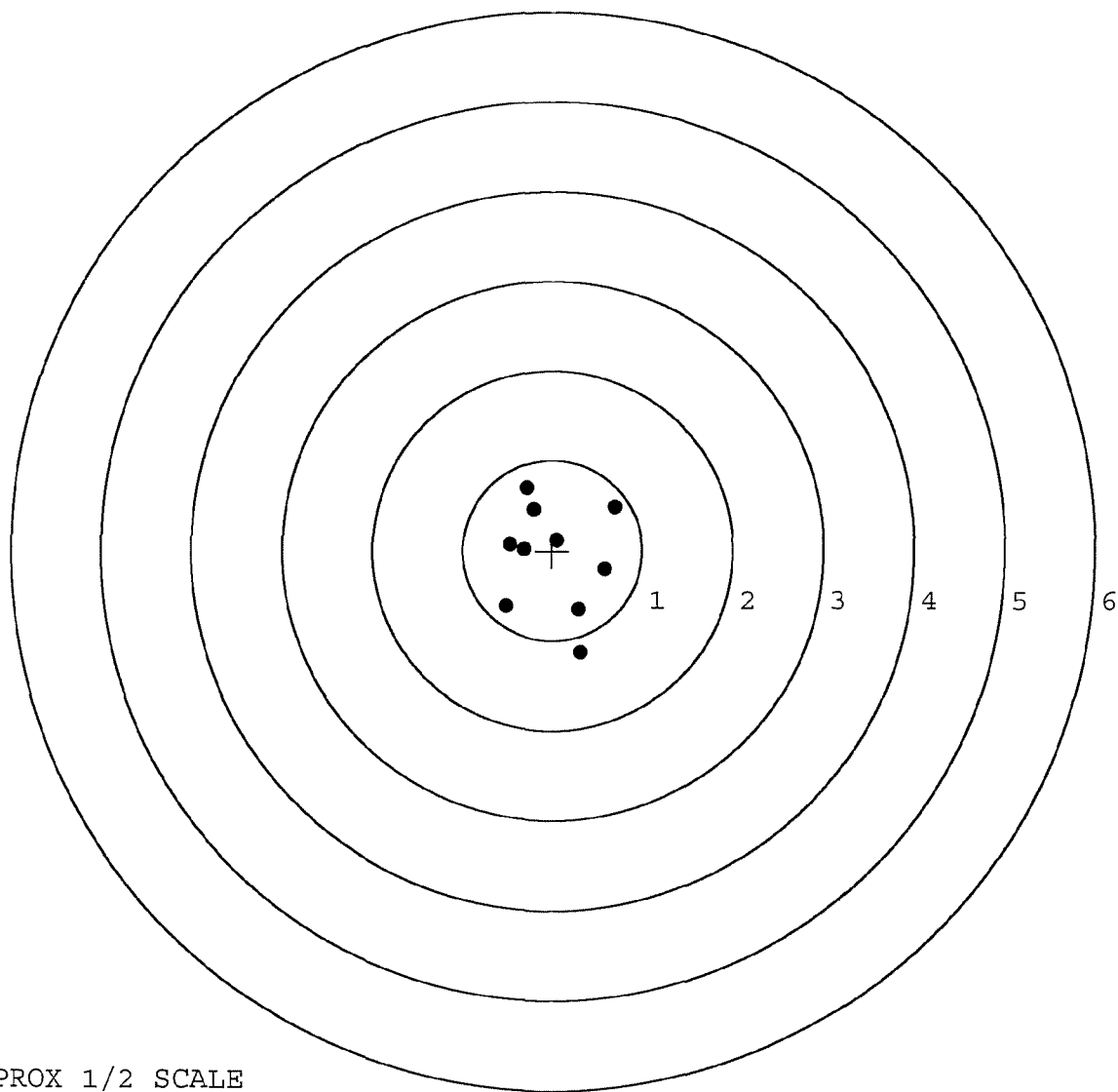
| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.410  | -2.197 |
| 2:     | 0.553  | 1.017  |
| 3:     | 0.278  | 0.531  |
| 4:     | -0.452 | 0.991  |
| 5:     | 0.216  | 0.162  |
| 6:     | 0.534  | -0.568 |
| 7:     | 0.328  | -0.352 |
| 8:     | -0.054 | -0.491 |
| 9:     | -0.333 | -0.563 |
| 10:    | -0.709 | -0.036 |

X CENTROID: 0.077  
 Y CENTROID: -0.151  
 POA TO CENTROID: 0.169  
 HORZ SPREAD: 1.262  
 VERT SPREAD: 3.214  
 GROUP SPREAD: 3.302  
 MIN RADIUS: 0.322  
 MAX RADIUS: 2.073  
 MEAN RADIUS: 0.833  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 7  
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

|                            |        |        |        |
|----------------------------|--------|--------|--------|
| SERIAL NUMBER: G6360867. 0 | POINT# | X      | Y      |
| TARGET NUMBER: 4           | 1:     | 0.320  | -1.136 |
| FILE DATE: 03/01/2004      | 2:     | 0.295  | -0.655 |
| FILE TIME: 07:15           | 3:     | 0.593  | -0.209 |
|                            | 4:     | 0.698  | 0.485  |
| X CENTROID: 0.018          | 5:     | 0.059  | 0.119  |
| Y CENTROID: -0.078         | 6:     | -0.307 | 0.018  |
| POA TO CENTROID: 0.080     | 7:     | -0.468 | 0.071  |
| HORZ SPREAD: 1.216         | 8:     | -0.211 | 0.454  |
| VERT SPREAD: 1.832         | 9:     | -0.283 | 0.696  |
| GROUP SPREAD: 1.929        | 10:    | -0.518 | -0.621 |
| MIN RADIUS: 0.201          |        |        |        |
| MAX RADIUS: 1.101          |        |        |        |
| MEAN RADIUS: 0.643         |        |        |        |
| # IN 1 IN DIAMETER: 2      |        |        |        |
| # IN 2 IN DIAMETER: 9      |        |        |        |
| # in 3 IN DIAMETER: 10     |        |        |        |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. \_\_0

TARGET NUMBER: 5

FILE DATE: 03/01/2004

FILE TIME: 07:15

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.822  | 0.509  |
| 2:     | 0.075  | 0.497  |
| 3:     | 0.120  | 0.100  |
| 4:     | -0.440 | 0.303  |
| 5:     | -0.323 | 0.894  |
| 6:     | 0.364  | -0.449 |
| 7:     | 0.162  | -0.175 |
| 8:     | -0.022 | -0.620 |
| 9:     | -0.395 | -0.483 |
| 10:    | 0.145  | -0.472 |

X CENTROID: 0.051

Y CENTROID: 0.010

POA TO CENTROID: 0.052

HORZ SPREAD: 1.262

VERT SPREAD: 1.514

GROUP SPREAD: 1.544

MIN RADIUS: 0.113

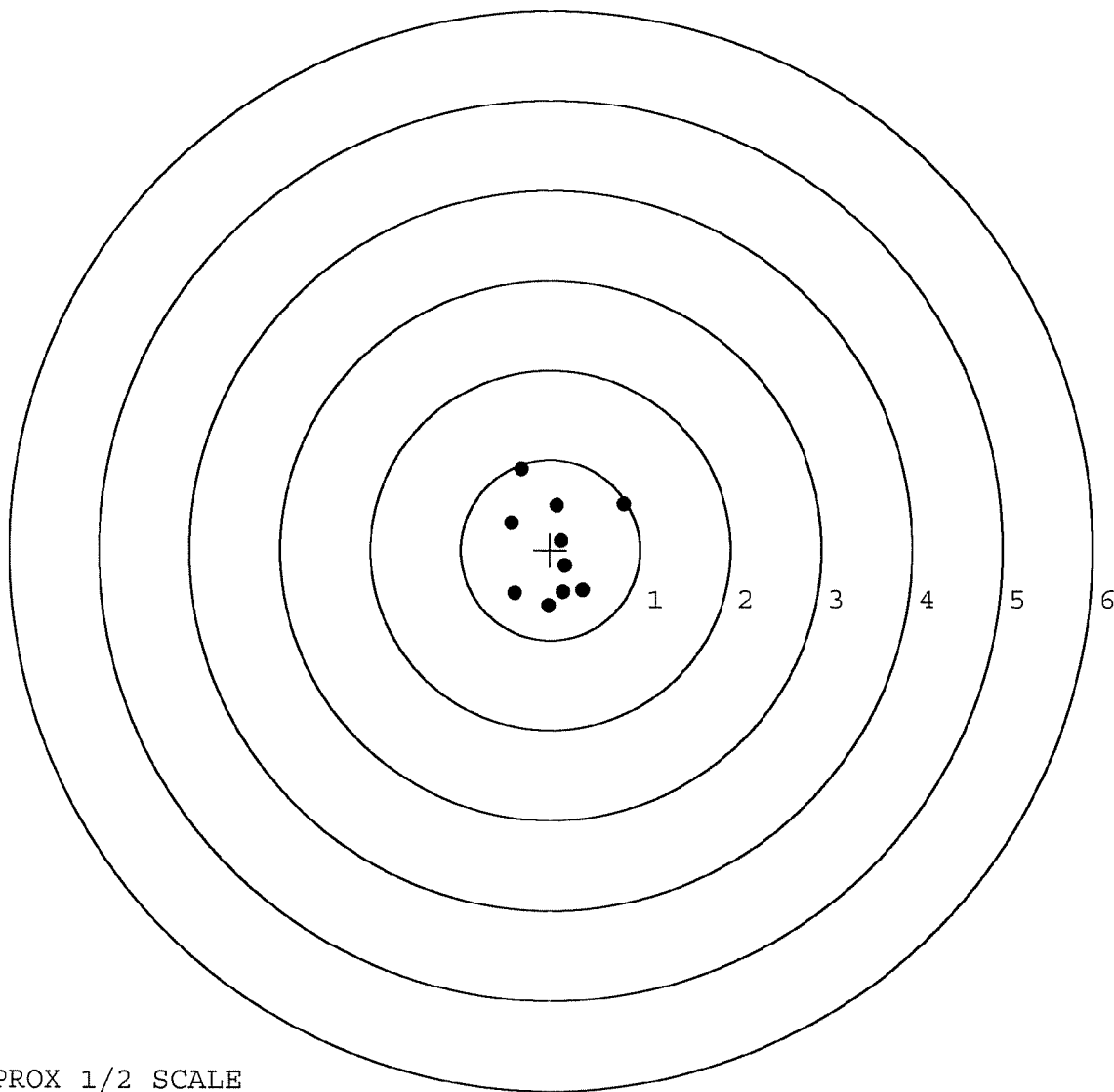
MAX RADIUS: 0.959

MEAN RADIUS: 0.561

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 10

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE