

G 636 0872

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
READ INSTRUCTIONS
BEFORE
ENCLOSURE TO ASSURE
SAFE USE OF THE
WEAPON

Serial No.
G6360872

Order No.
25716

DD

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 G6360872

09AY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



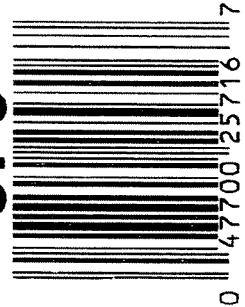
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360872

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360872

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/29/04	LB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-04	RW
	D) OIL FIRING PIN ASSEMBLY		2-23-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	2-25-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>2²⁵</u>	2-25-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-25-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	2-25-04	RTL
	J) ASSEMBLE STOCK		2-23-04	RU
	K) ASSEMBLE SWIVEL STUDS		3-2-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-23-04	RU
	M) IRON SIGHT ALIGNMENT		2-23-04	RU
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-23-04	RU
640	GALLERY TEST AND TARGET	PASS FAIL	2-24-04	✓
	MALFUNCTION	CORRECTION	2-24-04	✓
	MALFUNCTION	CORRECTION	2-24-04	✓
	MALFUNCTION	CORRECTION	2-24-04	✓
	MALFUNCTION	CORRECTION	2-24-04	✓
645	INSPECT FOR LIVE AMMO		2-24-04	✓
655	FINAL INSPECTION A) HEADSPACE		3-2-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.68</u> <u>2.61</u> <u>2.83</u> <u>2.77</u>	2-25-04	RTL
	C) FUNCTION		3-2-04	RTL
660	PACK		3-3-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 2-23-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.26	2.77		2.84	
PULL #2	2.33	2.75		2.47	
PULL #3	2.31	2.69		2.49	
PULL #4	2.31	2.67		2.48	
PULL #5	2.34	2.77		2.42	
TOTAL	11.55	13.65		12.70	
AVERAGE	2.31	2.73		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.19		
PULL #2	3.10	3.11		
PULL #3	3.10	3.19		
PULL #4	3.23	3.13		
PULL #5	3.19	3.09		
TOTAL	15.77	15.71		
AVERAGE	3.15	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.36		4.27
PULL #2	4.30	4.17		4.18
PULL #3	4.16	4.33		3.95
PULL #4	4.23	4.54		4.14
PULL #5	4.20	4.28		4.10
TOTAL	21.15	21.68		20.64
AVERAGE	4.23	4.33		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360872.___0
FILE DATE AND TIME: 02/24/2004 07:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.090
The Average Y Centroid of the Five Target Set:	-0.087
The Average Point of Impact of the Five Target Set:	0.125
The Average Mean Radius of the Five Target Set:	0.635
The Distance from POA to Centroid Target #1:	0.105
The Distance from Centroid Target #2 to Centroid Target #1:	0.334
The Distance from Centroid Target #3 to Centroid Target #1:	0.366
The Distance from Centroid Target #4 to Centroid Target #1:	0.160
The Distance from Centroid Target #5 to Centroid Target #1:	0.372

SERIAL NUMBER: G6360872. __0

TARGET NUMBER: 1

FILE DATE: 02/24/2004

FILE TIME: 07:18

POINT#	X	Y
1:	0.373	-0.553
2:	0.204	-0.650
3:	0.512	-0.061
4:	0.184	-0.072
5:	0.014	0.172
6:	-0.374	-0.169
7:	-0.579	-0.080
8:	-0.001	1.153
9:	-0.727	1.256
10:	-0.379	-0.286

X CENTROID: -0.077

Y CENTROID: 0.071

POA TO CENTROID: 0.105

HORZ SPREAD: 1.239

VERT SPREAD: 1.906

GROUP SPREAD: 2.121

MIN RADIUS: 0.136

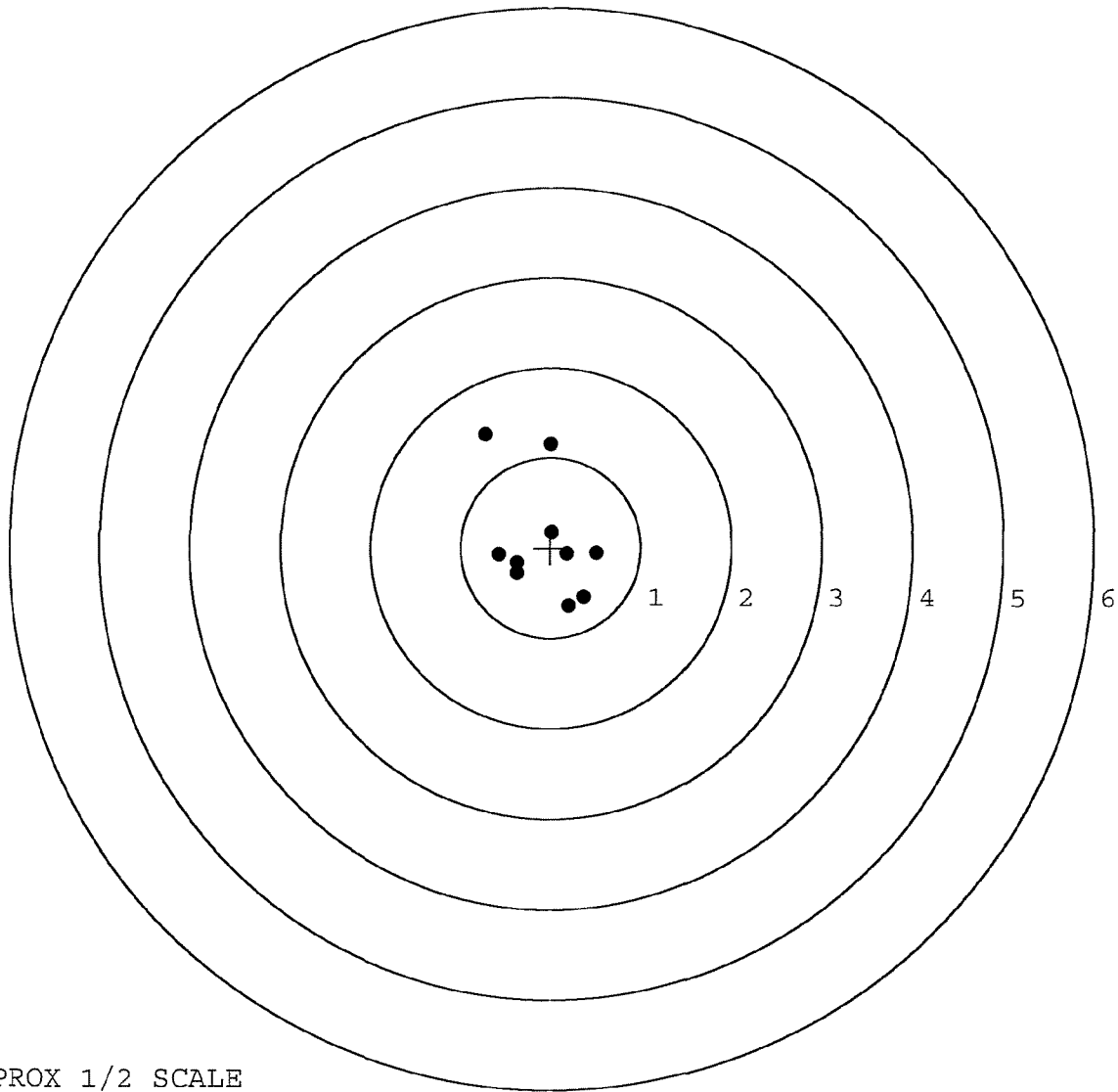
MAX RADIUS: 1.351

MEAN RADIUS: 0.639

IN 1 IN DIAMETER: 4

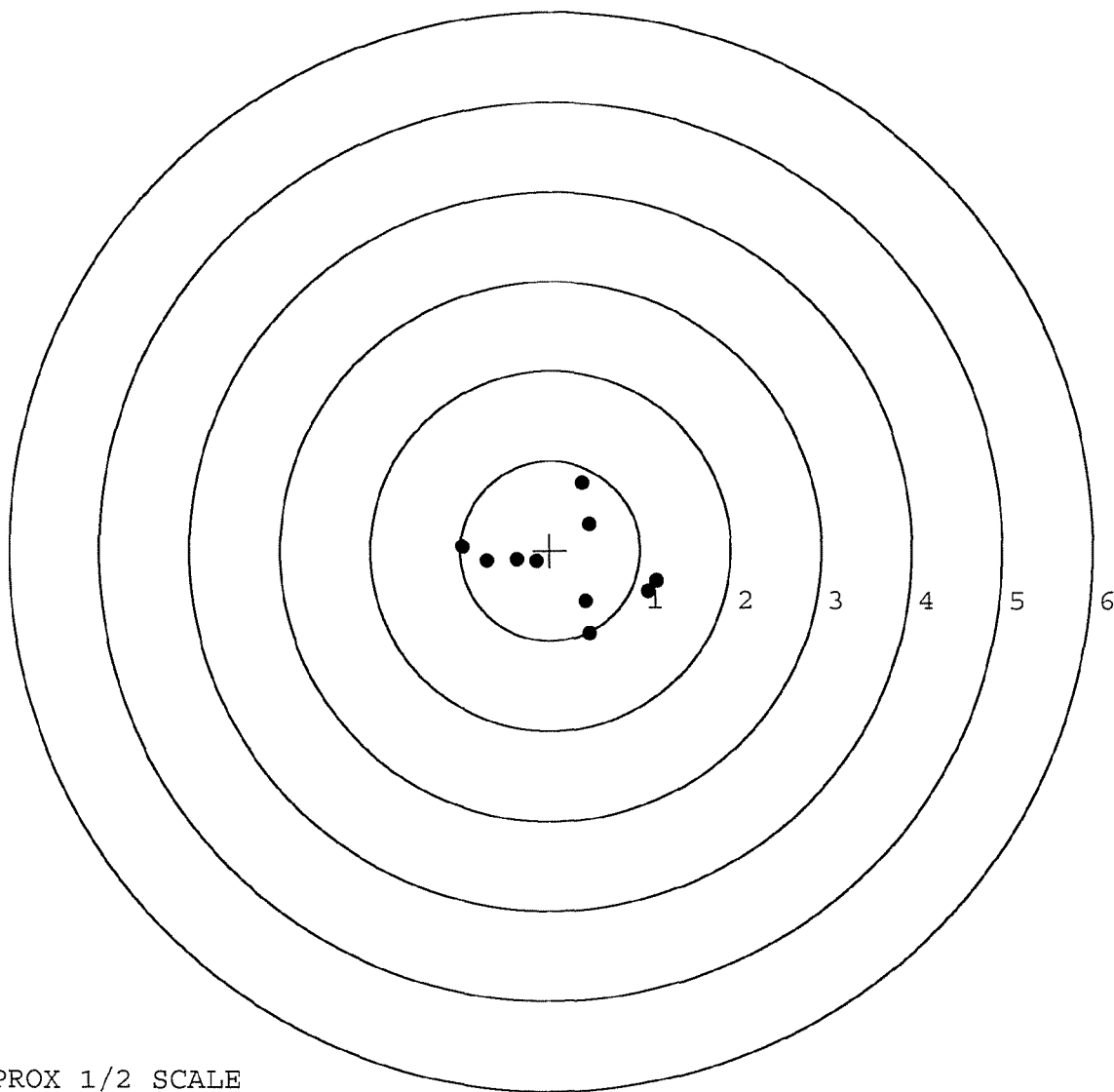
IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. 0	POINT#	X	Y
TARGET NUMBER: 2	1:	1.181	-0.343
FILE DATE: 02/24/2004	2:	1.091	-0.454
FILE TIME: 07:18	3:	0.441	-0.926
	4:	0.398	-0.561
X CENTROID: 0.171	5:	0.438	0.299
Y CENTROID: -0.153	6:	0.354	0.755
POA TO CENTROID: 0.229	7:	-0.148	-0.122
HORZ SPREAD: 2.155	8:	-0.369	-0.102
VERT SPREAD: 1.681	9:	-0.705	-0.115
GROUP SPREAD: 2.189	10:	-0.974	0.044
MIN RADIUS: 0.320			
MAX RADIUS: 1.161			
MEAN RADIUS: 0.763			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			

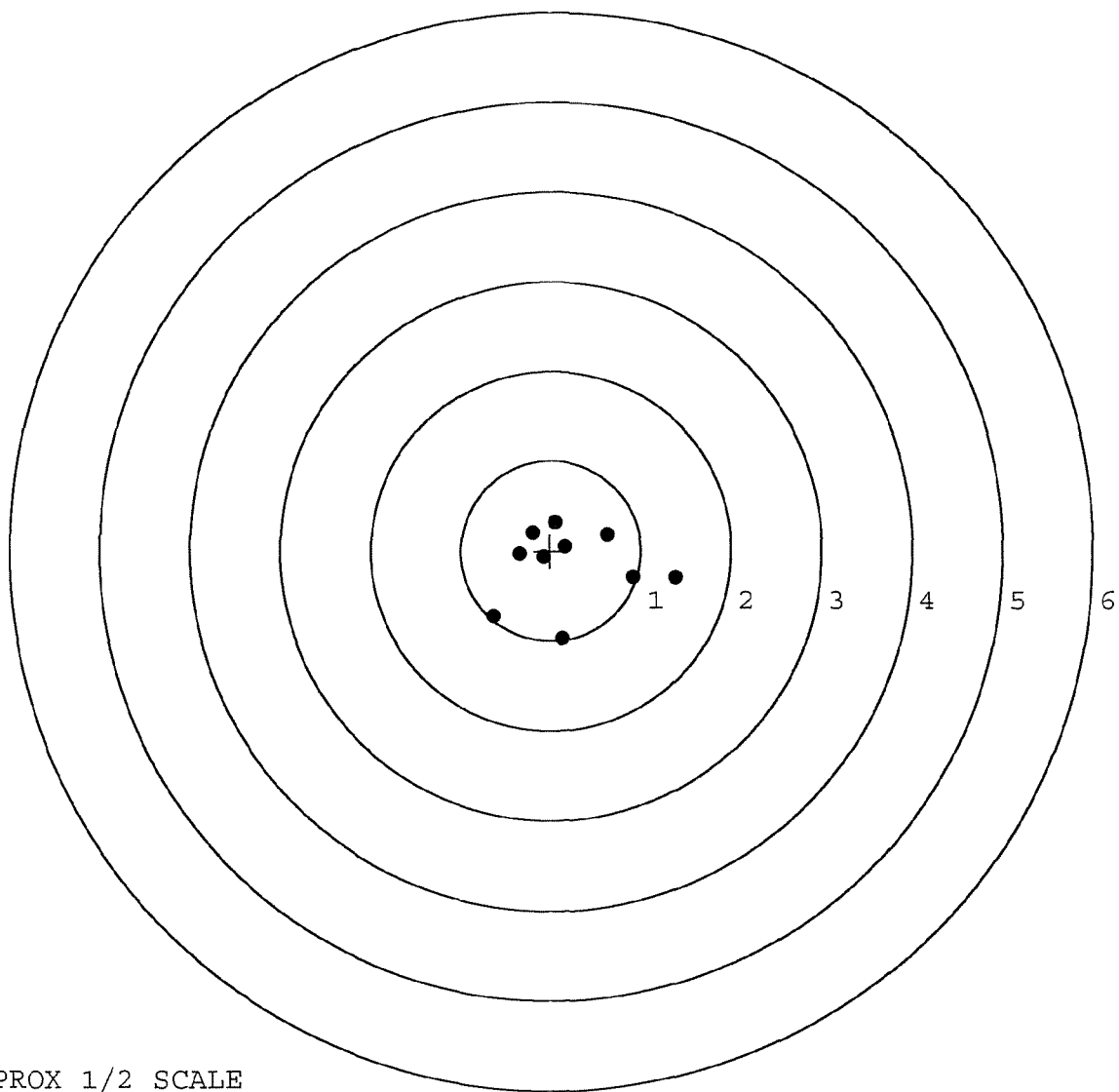


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. __0
 TARGET NUMBER: 3
 FILE DATE: 02/24/2004
 FILE TIME: 07:18

POINT#	X	Y
1:	1.381	-0.297
2:	0.916	-0.297
3:	0.628	0.181
4:	0.131	-0.982
5:	-0.635	-0.730
6:	0.052	0.314
7:	0.164	0.053
8:	-0.076	-0.067
9:	-0.343	-0.039
10:	-0.206	0.201

X CENTROID: 0.201
 Y CENTROID: -0.166
 POA TO CENTROID: 0.261
 HORZ SPREAD: 2.016
 VERT SPREAD: 1.296
 GROUP SPREAD: 2.062
 MIN RADIUS: 0.222
 MAX RADIUS: 1.187
 MEAN RADIUS: 0.642
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. 0

TARGET NUMBER: 4

FILE DATE: 02/24/2004

FILE TIME: 07:18

POINT#	X	Y
1:	0.660	-0.092
2:	0.475	0.017
3:	0.618	0.260
4:	-0.277	0.654
5:	-0.020	0.512
6:	-0.629	-0.387
7:	-0.197	-0.389
8:	0.172	-0.236
9:	0.146	0.179
10:	-0.126	0.296

X CENTROID: 0.082

Y CENTROID: 0.081

POA TO CENTROID: 0.116

HORZ SPREAD: 1.289

VERT SPREAD: 1.043

GROUP SPREAD: 1.405

MIN RADIUS: 0.117

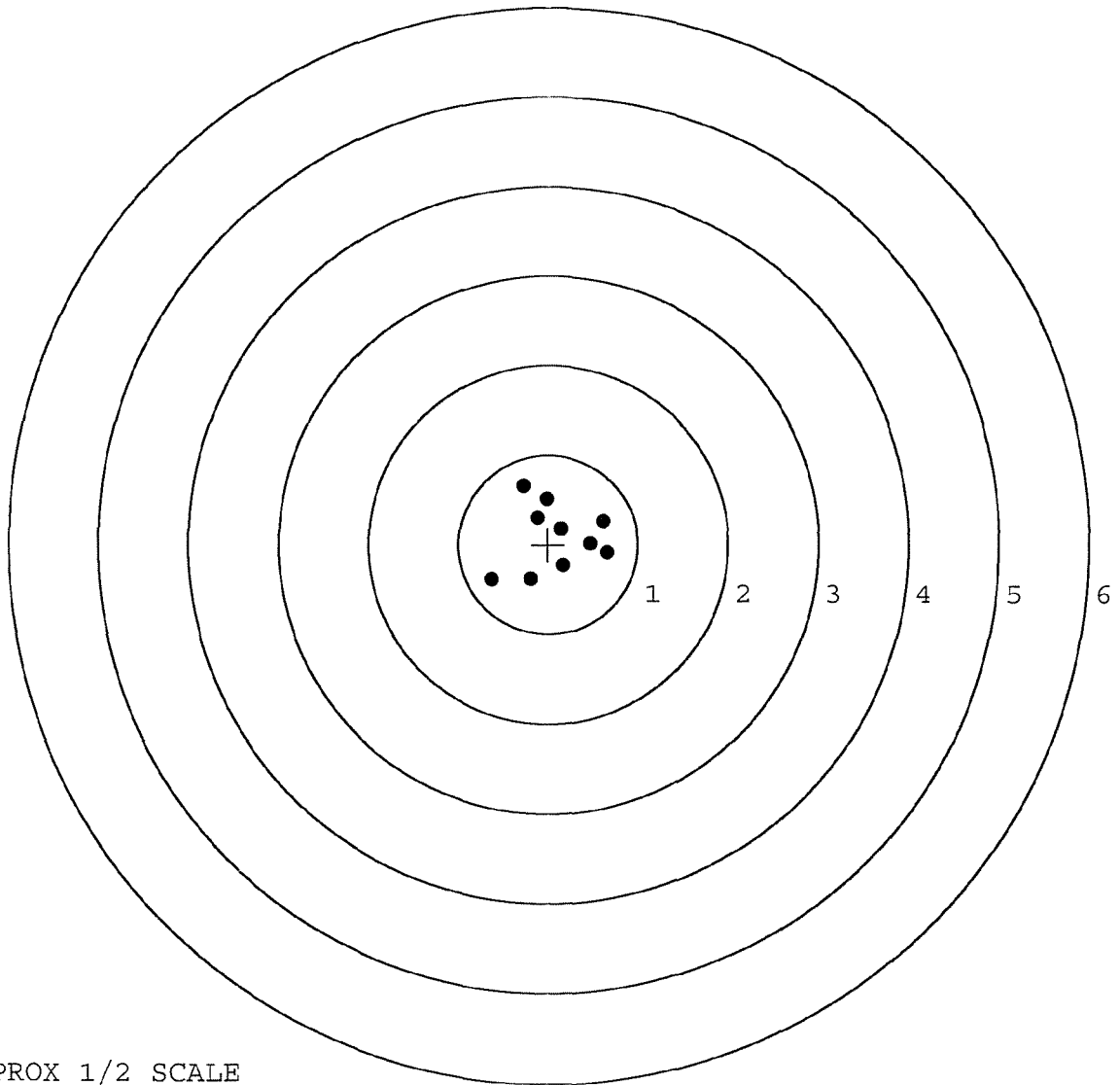
MAX RADIUS: 0.852

MEAN RADIUS: 0.483

IN 1 IN DIAMETER: 5

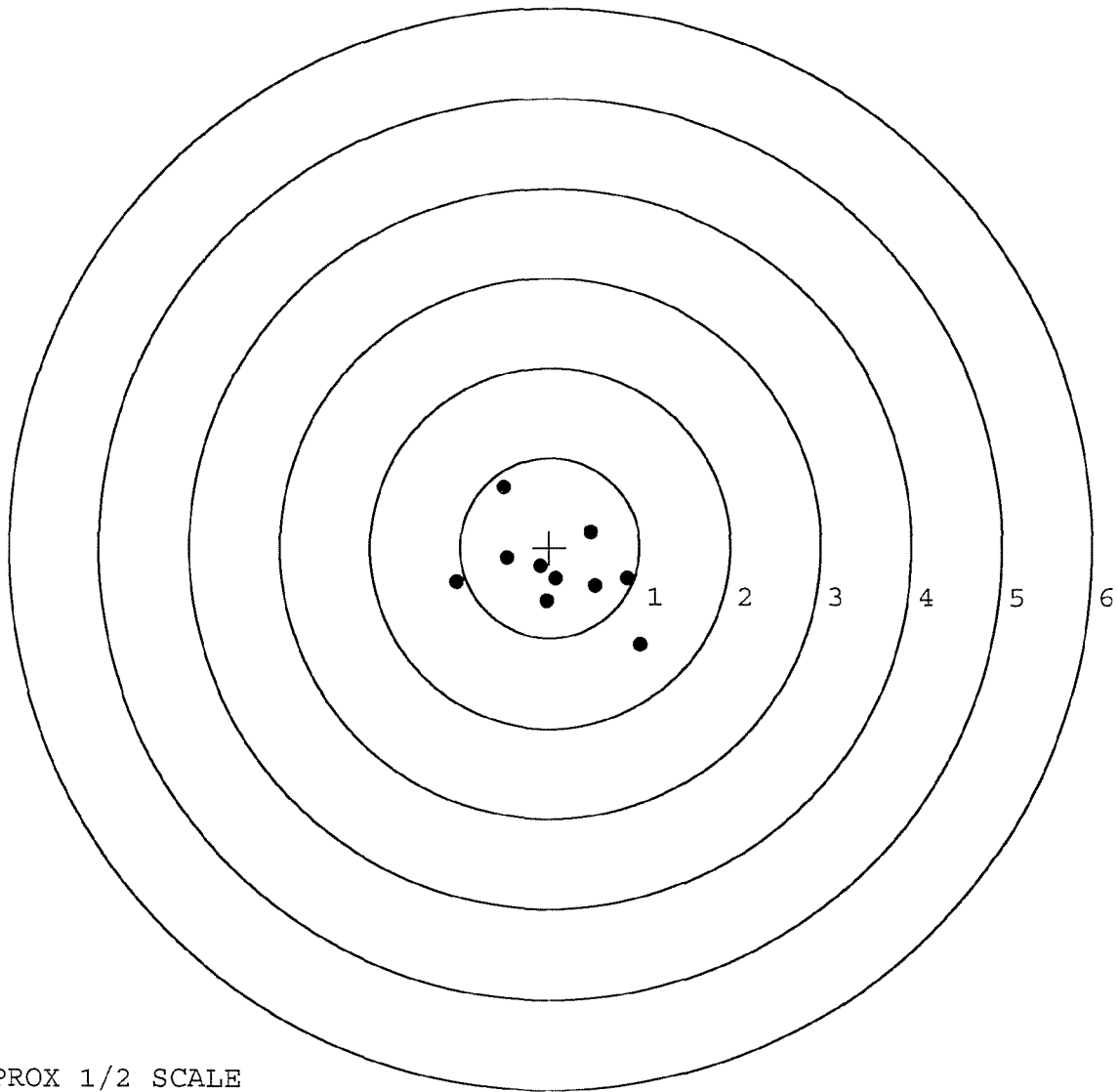
IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. ___0	POINT#	X	Y
TARGET NUMBER: 5	1:	1.001	-1.086
FILE DATE: 02/24/2004	2:	0.866	-0.348
FILE TIME: 07:18	3:	0.511	-0.432
	4:	0.456	0.170
X CENTROID: 0.073	5:	0.070	-0.352
Y CENTROID: -0.269	6:	-0.035	-0.594
POA TO CENTROID: 0.279	7:	-0.105	-0.210
HORZ SPREAD: 2.038	8:	-0.477	-0.122
VERT SPREAD: 1.759	9:	-1.037	-0.389
GROUP SPREAD: 2.324	10:	-0.518	0.673
MIN RADIUS: 0.083			
MAX RADIUS: 1.236			
MEAN RADIUS: 0.649			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE