

G 6360873

VERY IMPORTANT: INSTRUCTIONS BOOK ENCLOSED TO ASSURE SAFE USE OF THIS WEAPON.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360873**
Order No. **25732**

DD **14KY**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5732 G6360873

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC

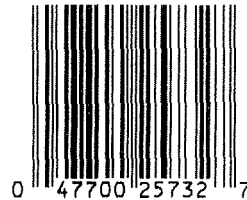


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ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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SERIAL NO.



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

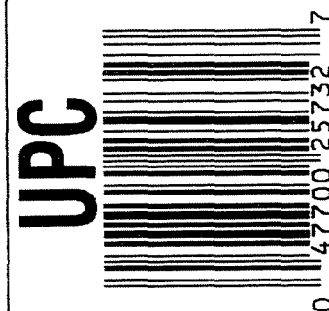


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6360873



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360873

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	3-23-04	RTL
610	DIS-ASSEMBLE GUN	MAR 25 2004	3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-10-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-10-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-10-04	RL
	D) OIL FIRING PIN ASSEMBLY		5-10-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7 ⁰	7 ⁰	7 ⁰	5-12-04	RTZ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	2 ⁰	2 ⁰	2 ⁰	5-12-04	RTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-12-04	RTZ		
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	5-12-04	RTZ		
	J) ASSEMBLE STOCK					5-10-04	RLW		
	K) ASSEMBLE SWIVEL STUDS					5-12-04	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET		PASS FAIL			5-11-04	TRW		
	MALFUNCTION		CORRECTION			5-11-04	TRW		
	MALFUNCTION		CORRECTION			5-11-04	TRW		
	MALFUNCTION		CORRECTION			5-11-04	TRW		
	MALFUNCTION		CORRECTION			5-11-04	TRW		
645	INSPECT FOR LIVE AMMO					5-11-04	TRW		
655	FINAL INSPECTION A) HEADSPACE					5-12-04	RR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.88	2.83	2.83	2.88	2.97	5/12/04	DA
	C) FUNCTION					5-12-04	RR		
660	PACK					5/12/04	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

BARBER - M24 0084286

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

3-26-04

PW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.52		2.44	
PULL #2	2.51	2.52		2.36	
PULL #3	2.56	2.57		2.41	
PULL #4	2.49	2.47		2.53	
PULL #5	2.52	2.48		2.59	
TOTAL	12.48	12.56		12.33	
AVERAGE	2.50	2.51		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.36		
PULL #2	3.32	3.31		
PULL #3	3.28	3.19		
PULL #4	3.32	3.21		
PULL #5	3.33	3.16		
TOTAL	16.58	16.23		
AVERAGE	3.32	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.19		4.03
PULL #2	4.28	4.20		4.11
PULL #3	4.14	4.07		4.06
PULL #4	4.24	4.11		4.13
PULL #5	4.11	4.09		4.09
TOTAL	21.02	20.66		20.42
AVERAGE	4.20	4.13		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360873. __0

FILE DATE AND TIME: 05/11/2004 06:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .5645

BARBER - M24 0084288

SERIAL NUMBER: G6360873. __0

TARGET NUMBER: 1

FILE DATE: 05/11/2004

FILE TIME: 06:27

POINT#	X	Y
1:	-0.062	-0.797
2:	-0.156	-0.308
3:	-0.377	0.023
4:	0.245	0.079
5:	0.050	0.739

X CENTROID: -0.060

Y CENTROID: -0.053

POA TO CENTROID: 0.080

HORZ SPREAD: 0.622

VERT SPREAD: 1.536

GROUP SPREAD: 1.540

MIN RADIUS: 0.273

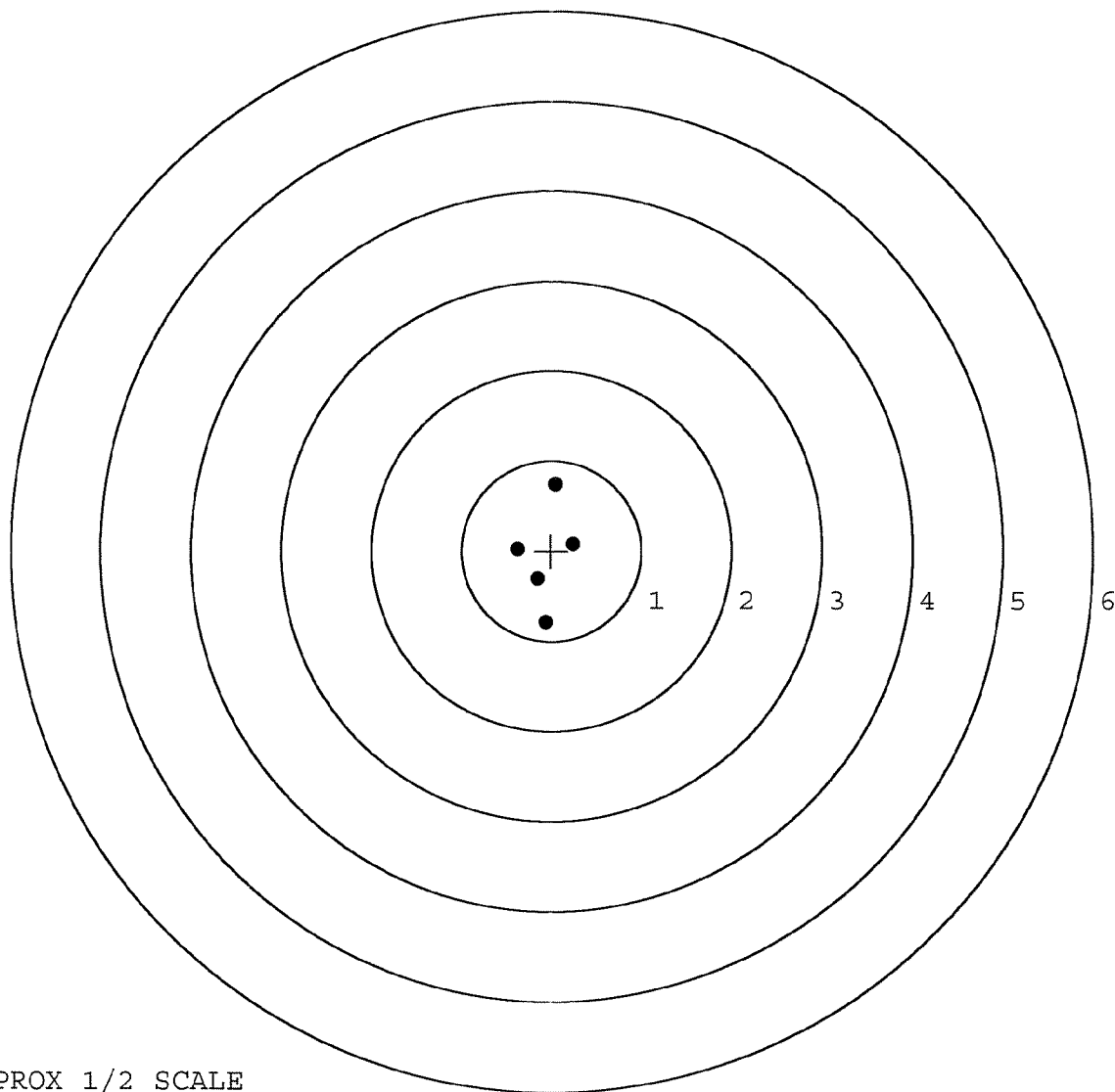
MAX RADIUS: 0.799

MEAN RADIUS: 0.495

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

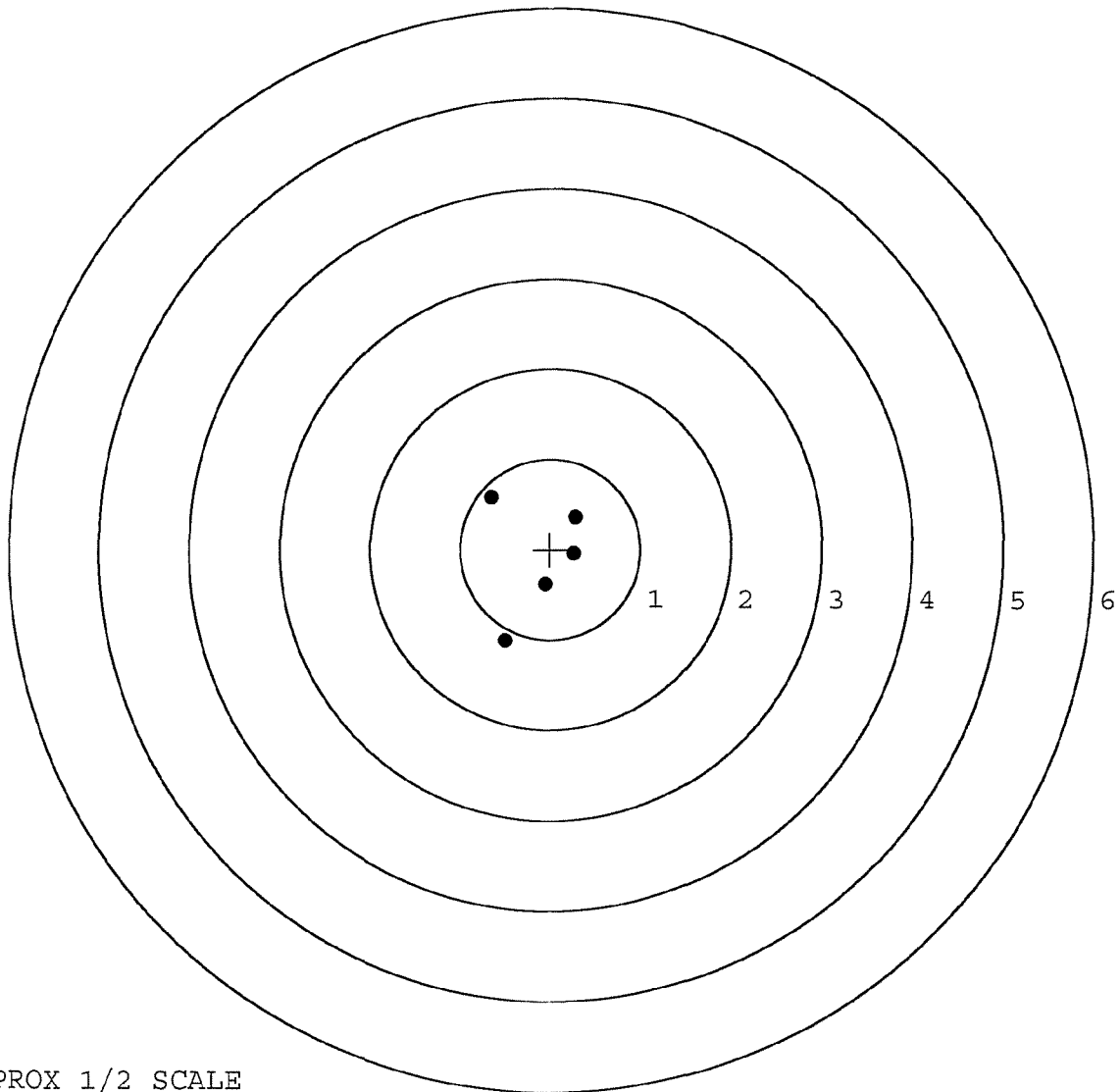


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360873. 0
 TARGET NUMBER: 2
 FILE DATE: 05/11/2004
 FILE TIME: 06:27

POINT#	X	Y
1:	-0.501	-1.018
2:	-0.055	-0.393
3:	0.265	-0.048
4:	0.277	0.355
5:	-0.666	0.575

X CENTROID: -0.136
 Y CENTROID: -0.106
 POA TO CENTROID: 0.172
 HORZ SPREAD: 0.943
 VERT SPREAD: 1.593
 GROUP SPREAD: 1.602
 MIN RADIUS: 0.298
 MAX RADIUS: 0.983
 MEAN RADIUS: 0.634
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE