

G-6577069
Replaced
C-6611824

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611824. __0
FILE DATE AND TIME: 10/25/2003 07:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.025
The Average Y Centroid of the Five Target Set:	0.049
The Average Point of Impact of the Five Target Set:	0.055
The Average Mean Radius of the Five Target Set:	0.769
The Distance from POA to Centroid Target #1:	0.185
The Distance from Centroid Target #2 to Centroid Target #1:	0.144
The Distance from Centroid Target #3 to Centroid Target #1:	0.296
The Distance from Centroid Target #4 to Centroid Target #1:	0.276
The Distance from Centroid Target #5 to Centroid Target #1:	0.295

SERIAL NUMBER: C6611824. __0

TARGET NUMBER: 1

FILE DATE: 10/25/2003

FILE TIME: 07:17

POINT#	X	Y
1:	0.353	-1.432
2:	0.451	-1.214
3:	0.076	-1.127
4:	0.167	-0.437
5:	-0.313	-0.241
6:	1.580	0.154
7:	-1.187	0.559
8:	0.174	1.517
9:	-0.155	1.951
10:	-0.389	1.956

X CENTROID: 0.076

Y CENTROID: 0.169

POA TO CENTROID: 0.185

HORZ SPREAD: 2.767

VERT SPREAD: 3.388

GROUP SPREAD: 3.468

MIN RADIUS: 0.565

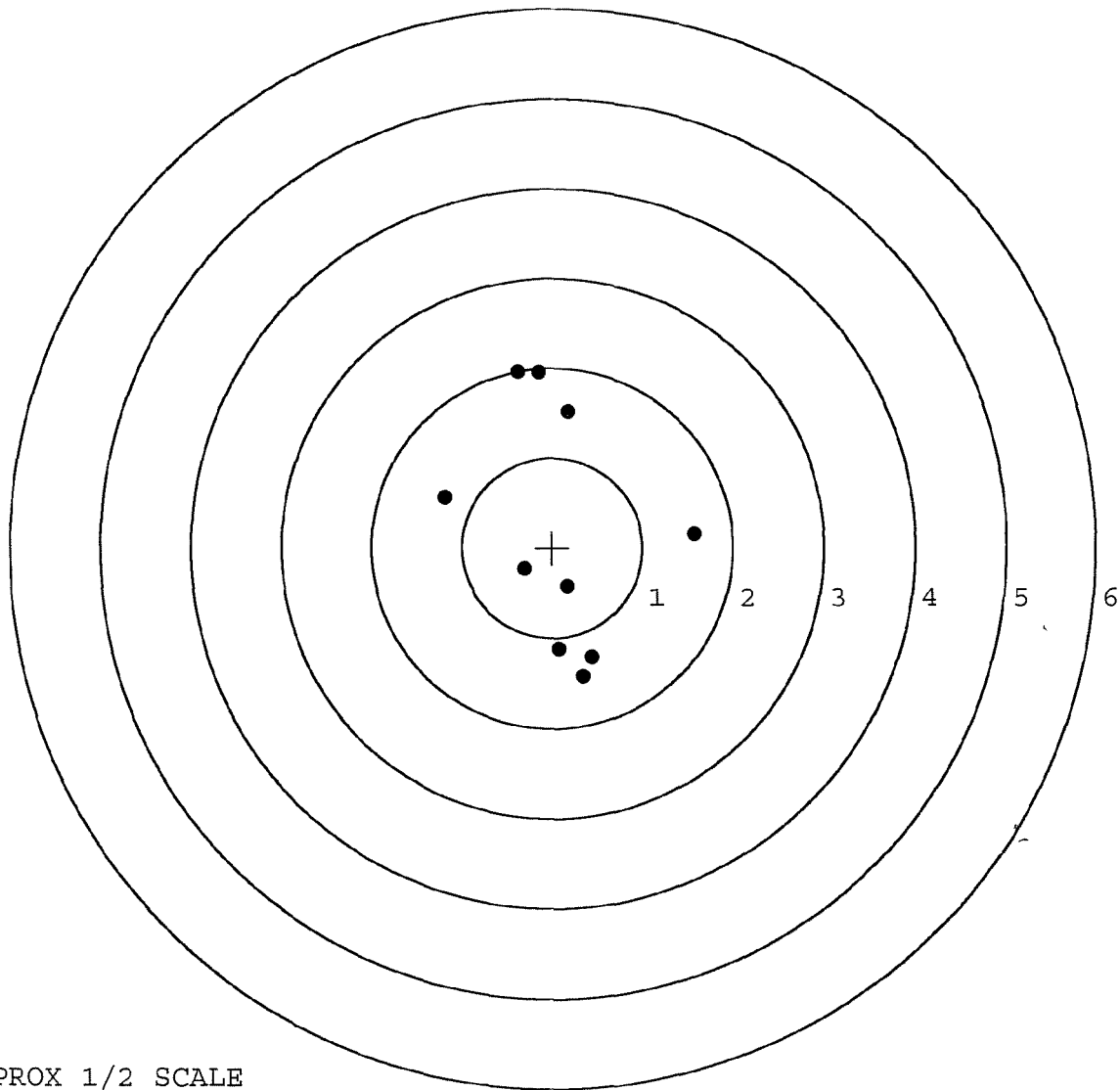
MAX RADIUS: 1.847

MEAN RADIUS: 1.335

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611824. 0

TARGET NUMBER: 2

FILE DATE: 10/25/2003

FILE TIME: 07:17

X CENTROID: -0.062

Y CENTROID: 0.213

POA TO CENTROID: 0.222

HORZ SPREAD: 2.412

VERT SPREAD: 2.154

GROUP SPREAD: 2.250

MIN RADIUS: 0.106

MAX RADIUS: 1.333

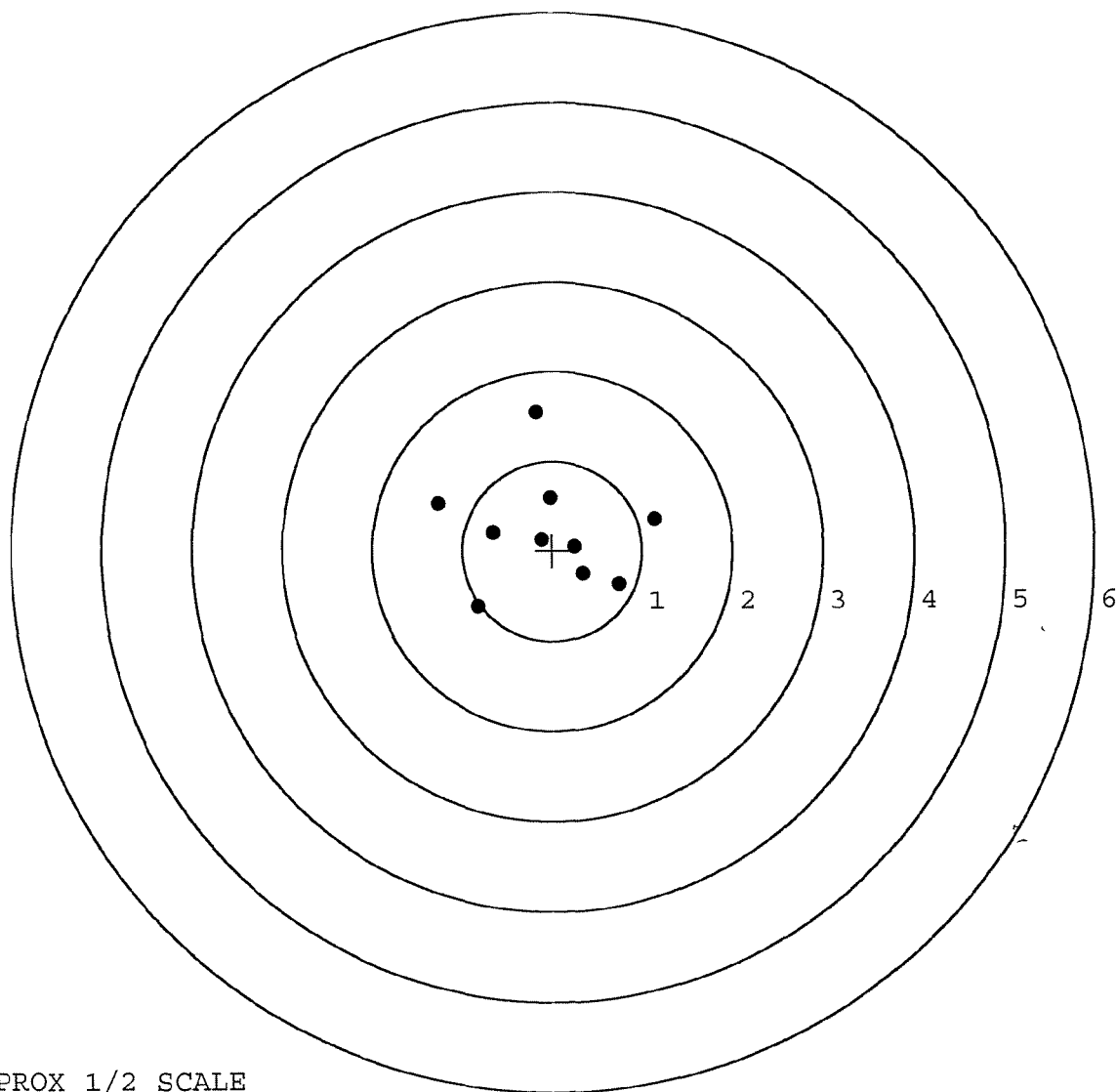
MEAN RADIUS: 0.797

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.741	-0.370
2:	1.139	0.347
3:	0.346	-0.258
4:	0.248	0.041
5:	-0.119	0.124
6:	-0.026	0.590
7:	-0.654	0.204
8:	-0.833	-0.614
9:	-1.273	0.524
10:	-0.184	1.540



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611824. 0

TARGET NUMBER: 3

FILE DATE: 10/25/2003

FILE TIME: 07:17

POINT#	X	Y
1:	-0.125	-0.876
2:	0.802	-0.501
3:	0.686	-0.348
4:	0.109	-0.342
5:	0.338	0.068
6:	-0.113	0.497
7:	-0.320	0.385
8:	-0.377	-0.173
9:	-1.112	-0.353
10:	-1.030	1.060

X CENTROID: -0.114

Y CENTROID: -0.058

POA TO CENTROID: 0.128

HORZ SPREAD: 1.914

VERT SPREAD: 1.936

GROUP SPREAD: 2.407

MIN RADIUS: 0.287

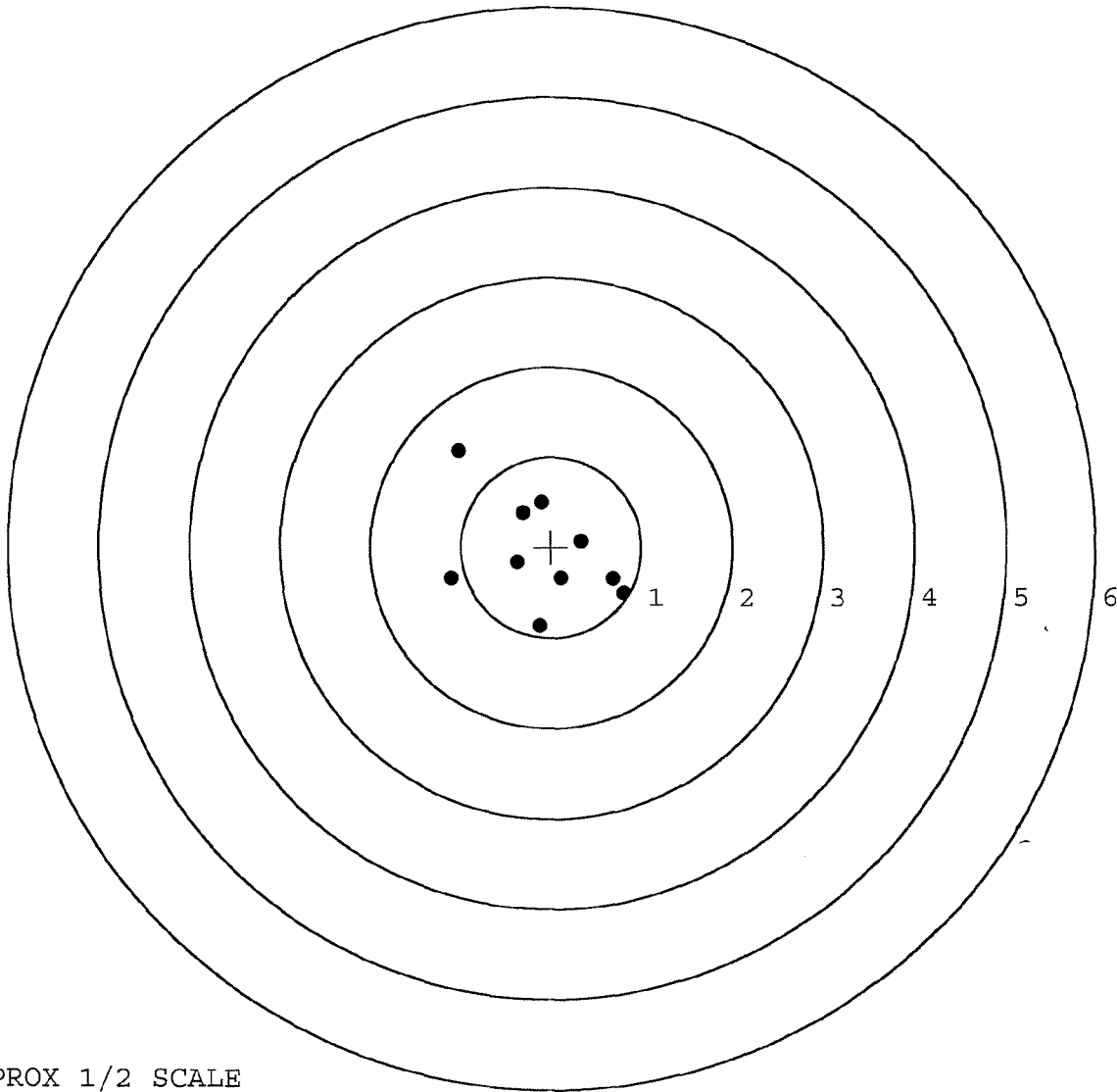
MAX RADIUS: 1.445

MEAN RADIUS: 0.733

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611824. __0

TARGET NUMBER: 4

FILE DATE: 10/25/2003

FILE TIME: 07:17

X CENTROID: 0.152

Y CENTROID: -0.096

POA TO CENTROID: 0.180

HORZ SPREAD: 0.857

VERT SPREAD: 2.202

GROUP SPREAD: 2.236

MIN RADIUS: 0.153

MAX RADIUS: 1.174

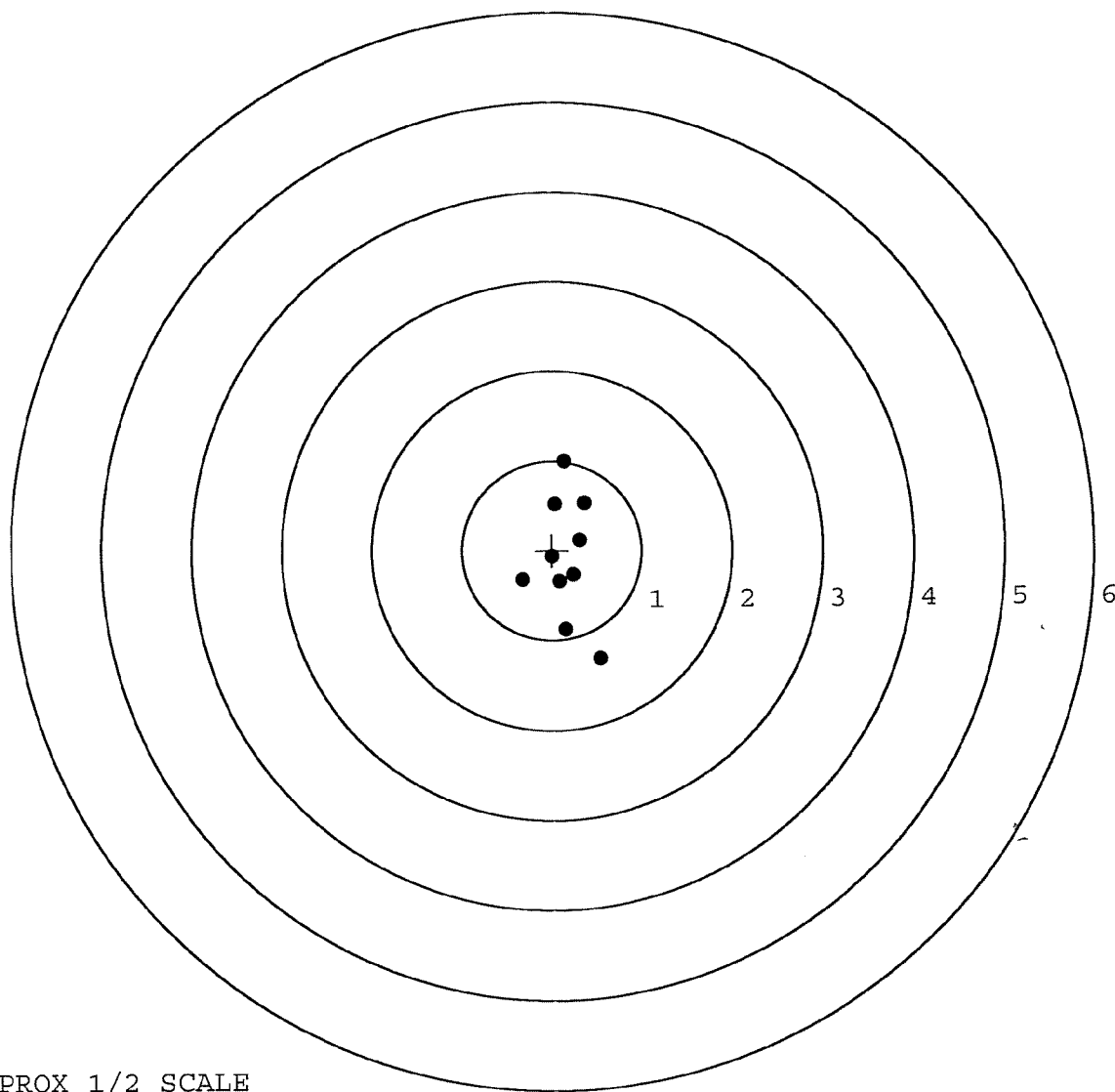
MEAN RADIUS: 0.575

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.530	-1.208
2:	0.151	-0.890
3:	0.235	-0.278
4:	0.081	-0.349
5:	-0.327	-0.328
6:	0.310	0.116
7:	0.362	0.531
8:	0.037	0.516
9:	0.140	0.994
10:	0.002	-0.067

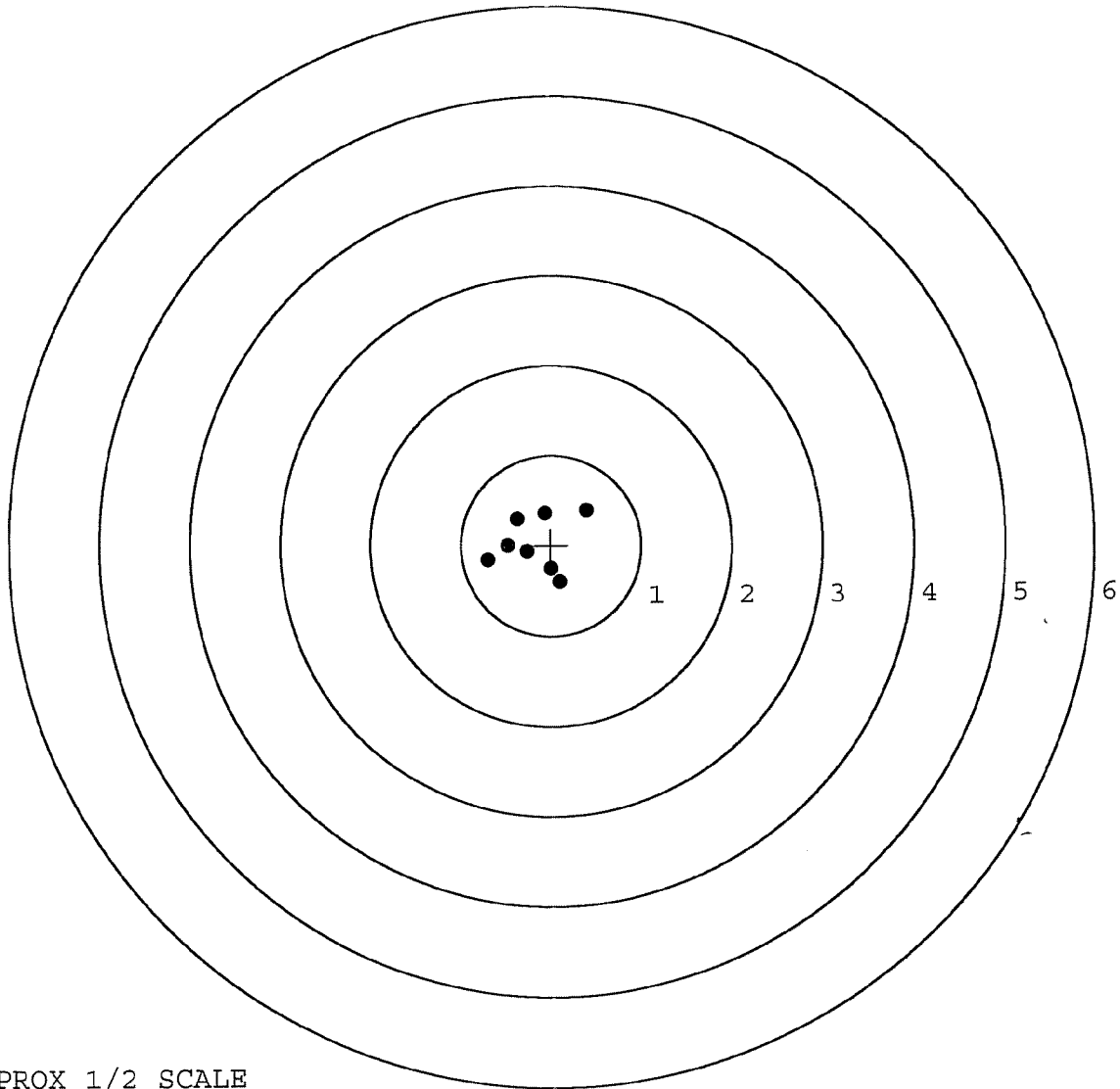


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611824. 0
 TARGET NUMBER: 5
 FILE DATE: 10/25/2003
 FILE TIME: 07:17

POINT#	X	Y
1:	0.098	-0.409
2:	0.003	-0.266
3:	0.394	0.390
4:	-0.072	0.358
5:	-0.378	0.296
6:	-0.271	-0.068
7:	-0.484	-0.003
8:	-0.704	-0.163

X CENTROID: -0.177
 Y CENTROID: 0.017
 POA TO CENTROID: 0.178
 HORZ SPREAD: 1.098
 VERT SPREAD: 0.799
 GROUP SPREAD: 1.229
 MIN RADIUS: 0.127
 MAX RADIUS: 0.682
 MEAN RADIUS: 0.402
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

R & E NUMBER	70733		
SERIAL NUMBER	C6611824		
LOG-IN DATE	9-30-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	10-3-03	RTL
560 A	RE-BARREL	10-7-03	RTL
B	DRILL AND TAP	10-9-03	TRW
575	ASSEMBLE	10-7-03	RTL
600	PROOF		
605	CHECK HEADSPACE	10-8-03	RTL
610	DIS-ASSEMBLE GUN	10-8-03	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	10-11-03	JB
618	ROTO-BLAST	10/13/2003	Dans.
620	APPLY COATINGS	10-14	TA
625 A	FINAL ASSEMBLY	10-23-03	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-25-03	RW
655	FINAL INSPECT	10-27-03	RW
660	PACK	10-28-03	RA
		SHIP DATE	
QAR INSPECTION DATE			

MOD. _____ GA. CAL. _____ GUN # 1824

#	DATE	MALFUNCTION/DEFECT	ASSEM. #
KT	3/6/91	Bolt drags	KS
	2nd	Repaired	KS. 3/6/91
	3rd		
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

Remington®

MODEL 700™ M24

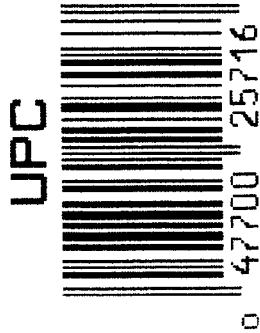
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off, Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF

UPPONT

SERIAL NO. C6611824	ORDER NO. 5716
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CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6611824

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		1/22/91	KS
600	Proof		1/22/91	KS
607	Check Headspace		1/22/91	KS
610	Dis-assemble Gun		1/22/91	KS
612	Magnaflux Barrel Action		1/29/91	KR
	Magnaflux Bolt		1/29/91	KR
615	Rollmark Caliber		1/29/91	LS
617	Drill and Tap Sight Holes	2 2 91		FB
618	Polish Barrel <i>AB</i>	2 2 91		WB
620	Apply Coatings (Barrel Action)		2-11-91	TH
	Apply Coating (Bolt)			
625	Final Assembly		3/4/91	KA
	A) Clean inside of Bolt Assembly		3/4/91	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/4/91	KA
	C) Inspect Ejector Hole for Chamfer		3/4/91	KA
	D) Oil Firing Pin Ass'y		3/4/91	KA
	E) Adjust Trigger Pull to Min Setting and Stake		3/5/91	JK

op. #	BARBER - M24 0084852	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			3/5/91	JP
	G) Safety Off Force	3	3	3			3/5/91	JP
	H) Trigger Pull Test & Retainability						3/5/91	JP
	I) Firing Pin Indent	.022	.0215	.0215			3/5/91	JP
	J) Assemble Stock						3/6/91	KJ
	K) Assemble Swivel Studs						3-11-91	DH
	L) Attach Front and Rear Sight Assemblies						3/6/91	KJ
	M) Iron Sight Alignment						3/6/91	KJ
	N) Detach Front & Rear Sights & place in numbered container						3/6/91	KJ
	O) Attach Scope to Rifle						3/6/91	KJ
	P) Detach & Attach Scope 20 Times						3/6/91	KJ
640	Gallery Target & Test						3/6/91	KJ
	A) Time							KJ
	B) Malfunctions							KJ
	C) Pierced Primers							KJ
	D) Optical Clarity of Scope							KJ
645	Inspect for Live Ammo						3/6/91	KJ
655	Final Inspection							
	A) Headspace						3-11-91	DH
	B) Trigger Pull	2.48	2.37	2.37	2.21	2.32	3/11/91	JP
	C) Function						3-11-91	DH
660	Pack						3-20-91	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C16611824

DATE 3-5-91

TESTER JP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.22	2.30	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.39	2.33	2.37	
PULL #3	2.20	2.27	2.39	2.37	
PULL #4	2.40	2.50	2.43	2.21	
PULL #5	2.18	2.42	2.41	2.32	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.36		
PULL #2	3.29	3.38		
PULL #3	3.29	3.39		
PULL #4	3.34	3.42		
PULL #5	3.31	3.39		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.31		4.40
PULL #2	4.41	4.33		4.32
PULL #3	4.36	4.38		4.30
PULL #4	4.30	4.27		4.48
PULL #5	4.40	4.39		4.38
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611824
7 Mar 1991

CENTROIDAL DISTANCES

0 TO	1	.0538145
1 TO	2	.251177
1 TO	3	.260279
1 TO	4	.0700357
1 TO	5	.194034

52 <----POA
52

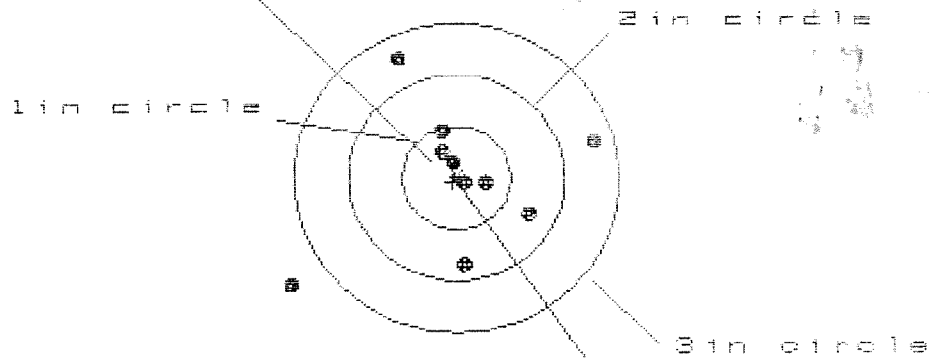
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0628
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0238
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0671586
THE AMR FOR THIS RIFLE IS: .877

7 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611824

CENTERFIRE PATTERNS # 1

POR



OF SHOTS- 10

IN CIR

1 in = 5

2 in = 7

3 in = 8

HS= 2.826

VS= 2.297

GS= 3.162

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.281	1.109	.671
MINIMUM X	-1.545	-.679	-.540
MAXIMUM Y	1.208	1.087	1.113
MINIMUM Y	-1.089	-.989	-.963
CENTROID X	.036	.208	.069
CENTROID Y	.040	.161	.135
POR TO CENTROID in.	.054	.263	.152
MIN RADIUS	.100	.163	.096
MEAN RADIUS	.754	.621	.530
MAX RADIUS	1.890	1.282	1.237
HORIZONTAL SPREAD	2.826	1.788	1.211
VERTICAL SPREAD	2.297	2.076	2.076
EXTREME SPREAD	3.162	2.145	2.145
NUMBER IN ONE INCH CIRCLE =	5		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

7 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611824

CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS= 2.389

VS= 2.176

GS= 2.860

CENTROID #

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.513	1.675	.679
MINIMUM X	-.876	-.714	-.505
MAXIMUM Y	1.153	1.175	1.195
MINIMUM Y	-1.023	-.895	-.875
CENTROID X	.285	.123	-.086
CENTROID Y	.073	-.055	-.075
POA TO CENTROID in.	.294	.135	.114
MIN RADIUS	.233	.033	.177
MEAN RADIUS	1.006	.857	.735
MAX RADIUS	1.856	1.682	1.243
HORIZONTAL SPREAD	2.389	2.389	1.184
VERTICAL SPREAD	2.176	2.070	2.070
EXTREME SPREAD	2.860	2.450	2.309
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		8	

7 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611824

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 8

HS= 2.432

VS= 2.873

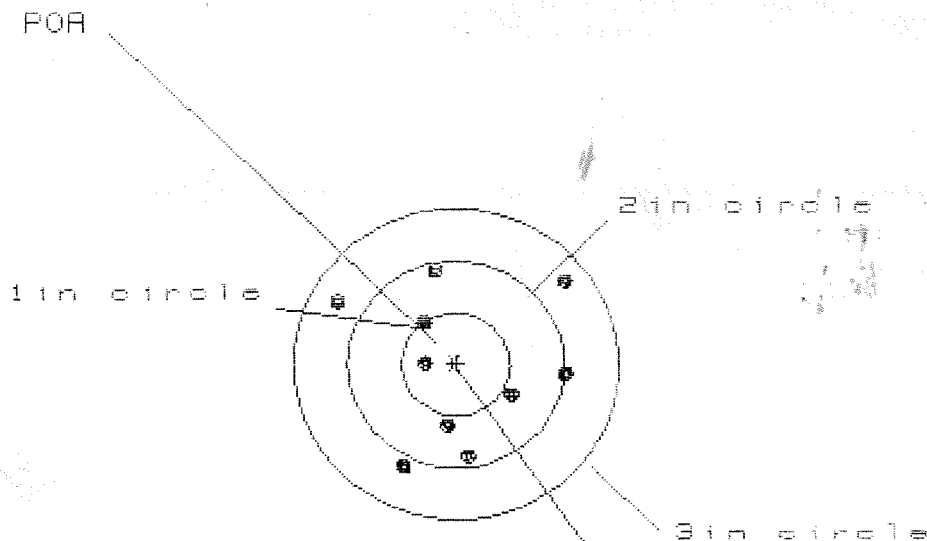
GS= 3.764

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.439
MINIMUM X	-.993
MAXIMUM Y	1.525
MINIMUM Y	-1.348
CENTROID X	-.011
CENTROID Y	-.215
POA TO CENTROID in.	.216
MIN RADIUS	.185
MEAN RADIUS	.880
MAX RADIUS	2.097
HORIZONTAL SPREAD	2.432
VERTICAL SPREAD	2.873
EXTREME SPREAD	3.764
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	7
NUMBER IN THREE INCH CIRCLE =	8

7 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611824

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 10

HS= 2.101

VS= 1.921

GS= 2.341

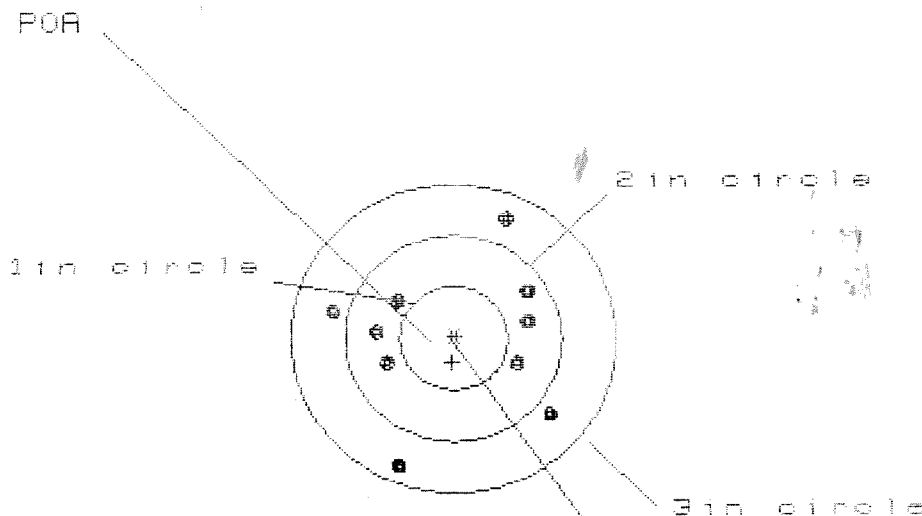
CENTROID #

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.993	1.084	.968
MINIMUM X	-1.108	-.998	-.537
MAXIMUM Y	.934	1.023	1.113
MINIMUM Y	-.987	-.898	-.808
CENTROID X	-.012	-.122	.002
CENTROID Y	-.011	-.100	-.190
POA TO CENTROID in.	.017	.158	.190
MIN RADIUS	.302	.218	.371
MEAN RADIUS	.844	.781	.715
MAX RADIUS	1.274	1.228	1.137
HORIZONTAL SPREAD	2.101	2.082	1.497
VERTICAL SPREAD	1.921	1.921	1.921
EXTREME SPREAD	2.341	2.198	1.945
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

7 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6811824

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1 in = 0

2 in = 6

3 in = 10

HS = 1.989

VS = 2.412

GS = 2.605

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	.911
MINIMUM X	-1.078
MAXIMUM Y	1.199
MINIMUM Y	-1.213
CENTROID X	.016
CENTROID Y	.233
POA TO CENTROID in.	.233
MIN RADIUS	.606
MEAN RADIUS	.901
MAX RADIUS	1.304
HORIZONTAL SPREAD	1.989
VERTICAL SPREAD	2.412
EXTREME SPREAD	2.605
NUMBER IN ONE INCH CIRCLE	0
NUMBER IN TWO INCH CIRCLE	6
NUMBER IN THREE INCH CIRCLE	10

Serial Number: **66611824**
Model: **M24 SWS**

RE00112961

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577069.__0
FILE DATE AND TIME: 07/05/2006 17:44

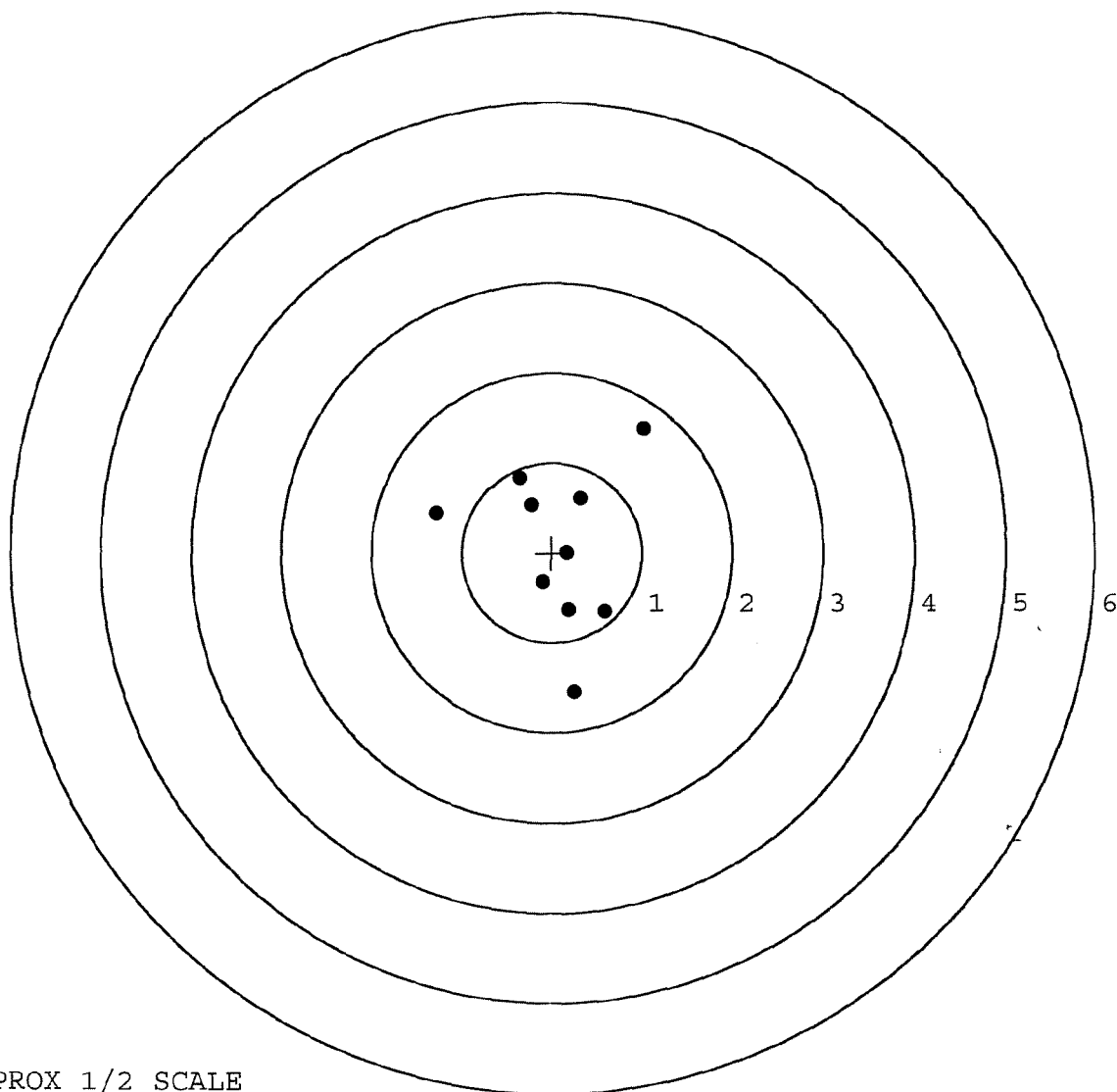
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.062
The Average Y Centroid of the Five Target Set:	0.042
The Average Point of Impact of the Five Target Set:	0.075
The Average Mean Radius of the Five Target Set:	0.890
The Distance from POA to Centroid Target #1:	0.084
The Distance from Centroid Target #2 to Centroid Target #1:	0.331
The Distance from Centroid Target #3 to Centroid Target #1:	0.318
The Distance from Centroid Target #4 to Centroid Target #1:	0.442
The Distance from Centroid Target #5 to Centroid Target #1:	0.166

SERIAL NUMBER: G6577069. __0
 TARGET NUMBER: 1
 FILE DATE: 07/05/2006
 FILE TIME: 17:44

POINT#	X	Y
1:	-1.283	0.435
2:	-0.364	0.828
3:	-0.233	0.538
4:	0.316	0.613
5:	1.017	1.382
6:	0.166	0.000
7:	-0.106	-0.328
8:	0.191	-0.636
9:	0.590	-0.648
10:	0.258	-1.554

X CENTROID: 0.055
 Y CENTROID: 0.063
 POA TO CENTROID: 0.084
 HORZ SPREAD: 2.300
 VERT SPREAD: 2.936
 GROUP SPREAD: 3.033
 MIN RADIUS: 0.127
 MAX RADIUS: 1.632
 MEAN RADIUS: 0.884
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

<u>POINT#</u>	<u>X</u>	<u>Y</u>
---------------	----------	----------

1: -0.617 1.327

2: 0.481 1.815

34. 0.846 0.507

5: 0.871 -0.117

6: 0.251 -0.342

7: -0.522 -0.595

8: -0.835 -0.054

9: -0.034 0.475

10: 0.793 0.298



SERIAL NUMBER: G6577069. __0

TARGET NUMBER: 3

FILE DATE: 07/05/2006

FILE TIME: 17:44

X CENTROID: -0.240

Y CENTROID: -0.056

POA TO CENTROID: 0.246

HORZ SPREAD: 1.967

VERT SPREAD: 1.758

GROUP SPREAD: 2.331

MIN RADIUS: 0.467

MAX RADIUS: 1.385

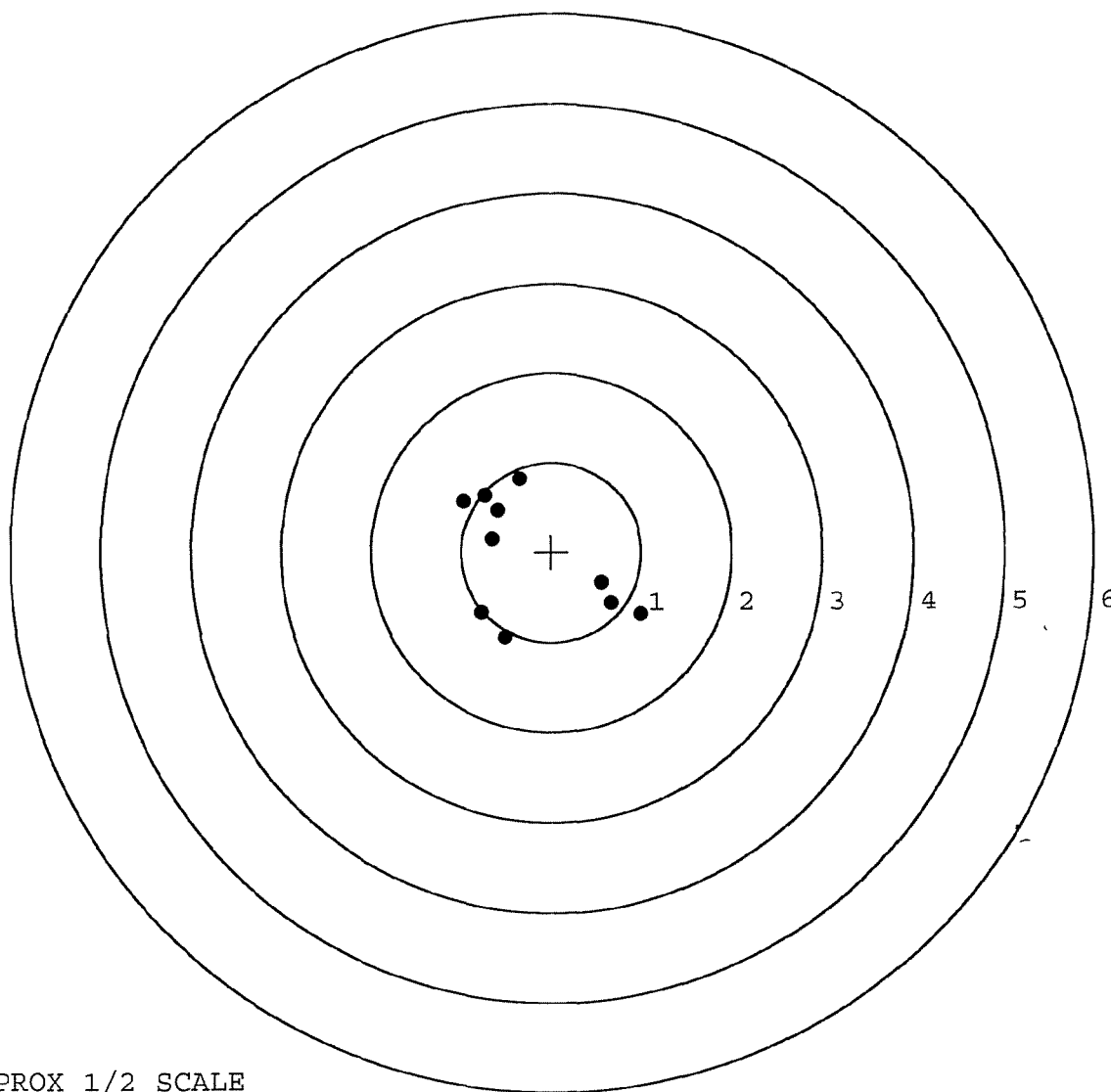
MEAN RADIUS: 0.880

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.974	0.563
2:	-0.737	0.634
3:	-0.354	0.815
4:	-0.594	0.469
5:	-0.658	0.152
6:	-0.780	-0.668
7:	-0.515	-0.943
8:	0.993	-0.688
9:	0.665	-0.563
10:	0.555	-0.335



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577069. __0

TARGET NUMBER: 4

FILE DATE: 07/05/2006

FILE TIME: 17:44

X CENTROID: 0.160

Y CENTROID: -0.366

POA TO CENTROID: 0.400

HORZ SPREAD: 1.615

VERT SPREAD: 3.400

GROUP SPREAD: 3.556

MIN RADIUS: 0.099

MAX RADIUS: 2.004

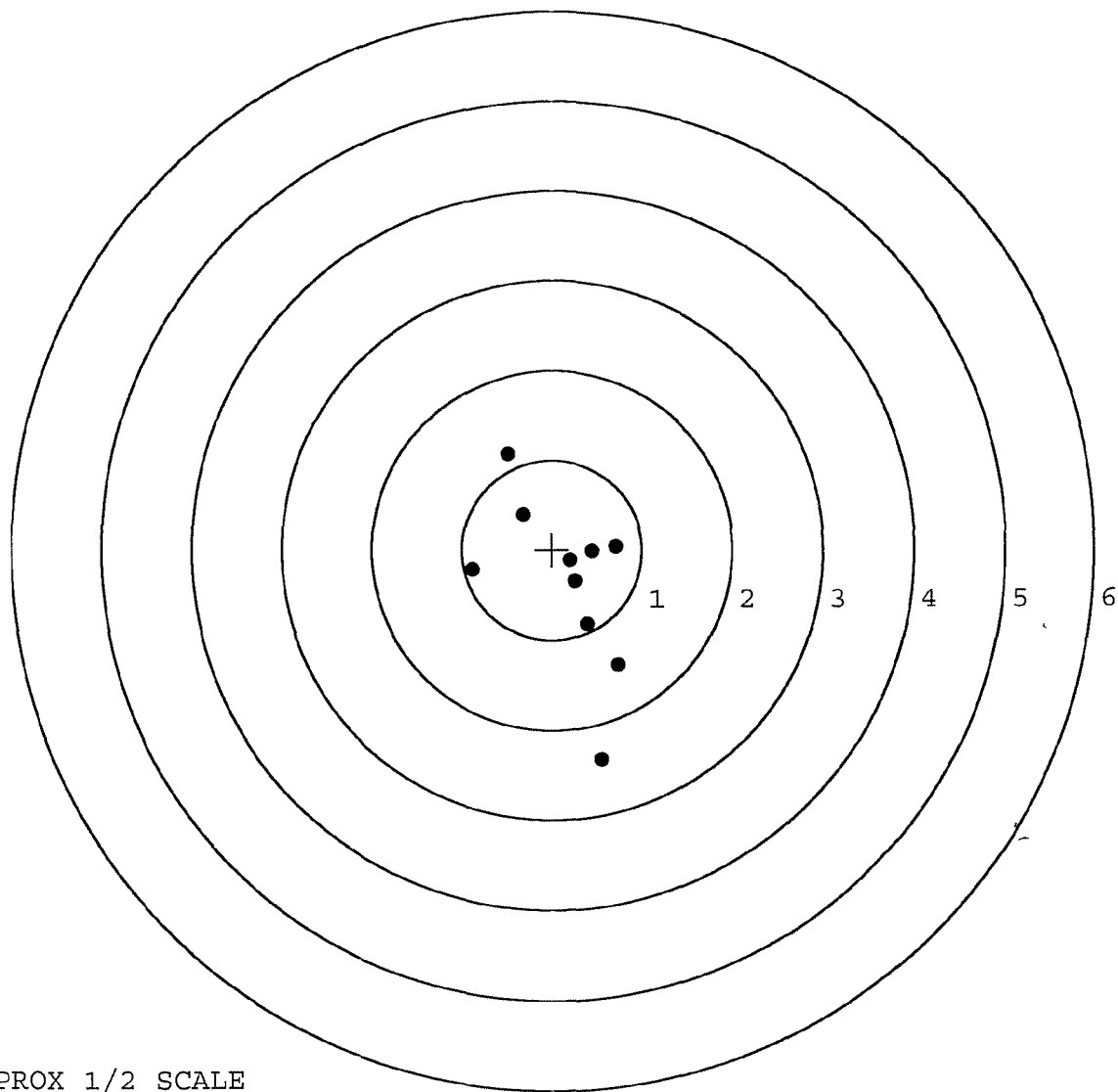
MEAN RADIUS: 0.859

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.487	-1.069
2:	-0.322	0.387
3:	0.258	-0.351
4:	0.204	-0.126
5:	0.447	-0.015
6:	0.709	0.035
7:	0.387	-0.829
8:	0.734	-1.275
9:	0.556	-2.331
10:	-0.881	-0.224



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577069. 0

TARGET NUMBER: 5

FILE DATE: 07/05/2006

FILE TIME: 17:44

POINT#	X	Y
1:	-0.933	-0.116
2:	-0.274	0.179
3:	-0.487	0.972
4:	0.098	1.097
5:	0.441	2.155
6:	0.953	-0.043
7:	0.721	-0.523
8:	0.494	-0.336
9:	0.295	-0.603
10:	-0.046	-0.647

X CENTROID: 0.126

Y CENTROID: 0.213

POA TO CENTROID: 0.248

HORZ SPREAD: 1.886

VERT SPREAD: 2.802

GROUP SPREAD: 2.844

MIN RADIUS: 0.402

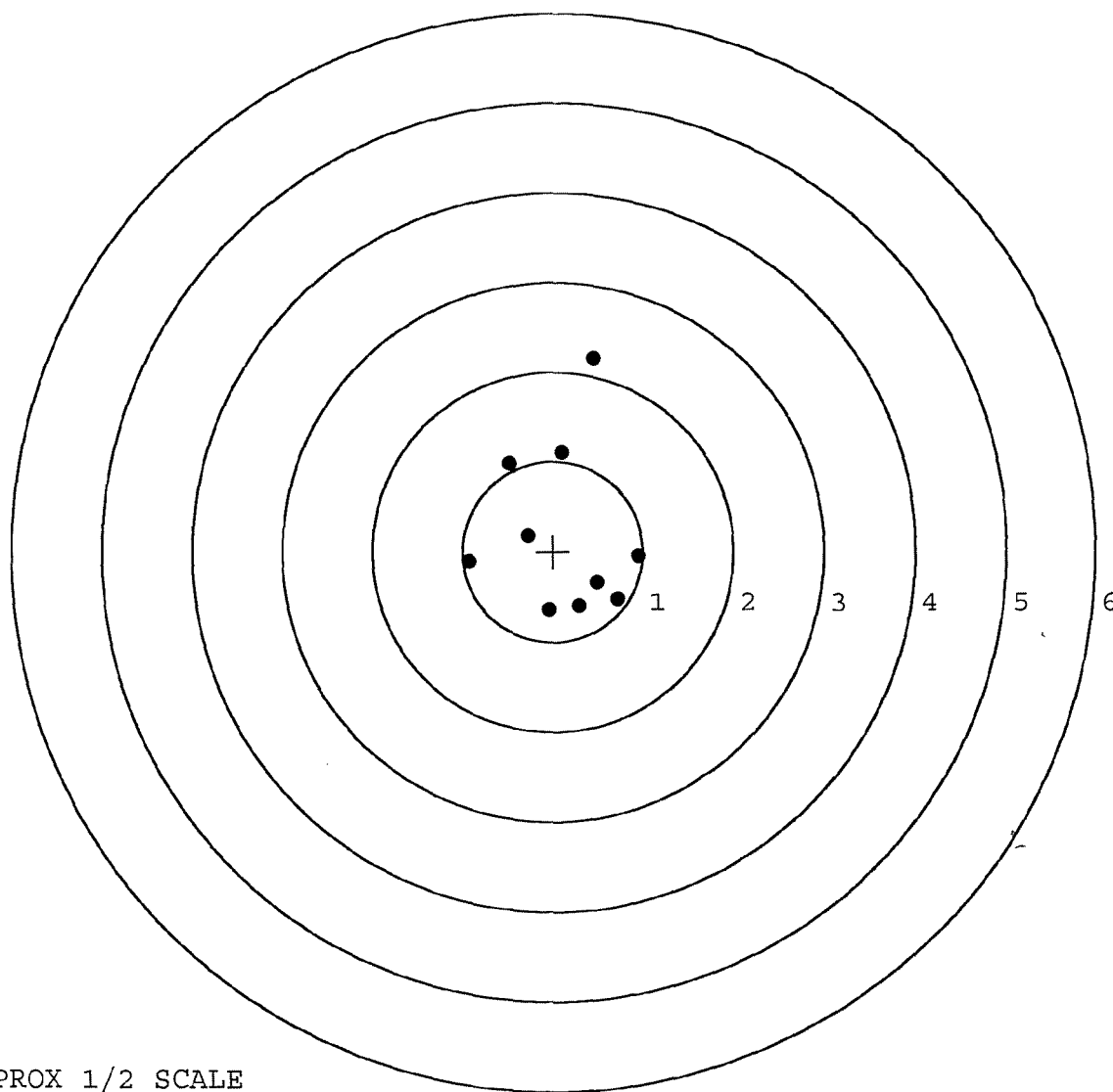
MAX RADIUS: 1.967

MEAN RADIUS: 0.952

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

R & E NUMBER	112961			
SERIAL NUMBER	C6061824		G6577069 (New)	
LOG-IN DATE	5-30-06			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		6-13-06	RTZ
505	RE-BARREL		6-20-06	RTZ
560	ASSEMBLE		6-20-06	RTZ
600	PROOF		6-20-06	TRW
605	CHECK HEADSPACE		6-20-06	TRW
610	DIS-ASSEMBLE GUN		6-21-06	RTZ
612	MAGNAFLUX		6-23-06	curnd
510	DRILL AND TAP		6-22-06	TRW
615	ROLLMARK CALIBER		6-22-06	CW
618	ROTO-BLAST		6-23-06	LB
620	APPLY COATINGS		6-28-06	TRW
625	FINAL ASSEMBLY		7-5-06	RTZ
640	FUNCTION TEST AND	(PASS) FAIL	7-5-06	in m
650	TARGET	(PASS) FAIL	7-6-06	AC
	MALFUNCTION <i>Bohr release sticks</i>	CORRECTION OK	7-6-06	AC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		7-6-06	AC
	A) HEADSPACE	(PASS) FAIL	7-6-06	AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	N/A	AC
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7/6s 7/6s 7/6s	AC
	G) SAFETY OFF FORCE	2 LBS MIN	3/6s 3/6s 3/6s	AC
	I) FIRING PIN INDENT	.020	.021 .021 .021	AC
690	PACK		8-4-06	DA