

G-657 7071
Replaced
C-659 4511

New

G-657 7071

~~66521421~~ (New

Serial Number: C659451

Model: M24 SWS



RE00104851

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577071. __0
FILE DATE AND TIME: 06/15/2006 08:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.102
The Average Y Centroid of the Five Target Set:	0.002
The Average Point of Impact of the Five Target Set:	0.103
The Average Mean Radius of the Five Target Set:	0.631
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.088
The Distance from Centroid Target #3 to Centroid Target #1:	0.101
The Distance from Centroid Target #4 to Centroid Target #1:	0.128
The Distance from Centroid Target #5 to Centroid Target #1:	0.255

SERIAL NUMBER: G6577071. __0

TARGET NUMBER: 1

FILE DATE: 06/15/2006

FILE TIME: 08:20

X CENTROID: -0.058

Y CENTROID: 0.077

POA TO CENTROID: 0.096

HORZ SPREAD: 1.652

VERT SPREAD: 2.052

GROUP SPREAD: 2.252

MIN RADIUS: 0.083

MAX RADIUS: 1.283

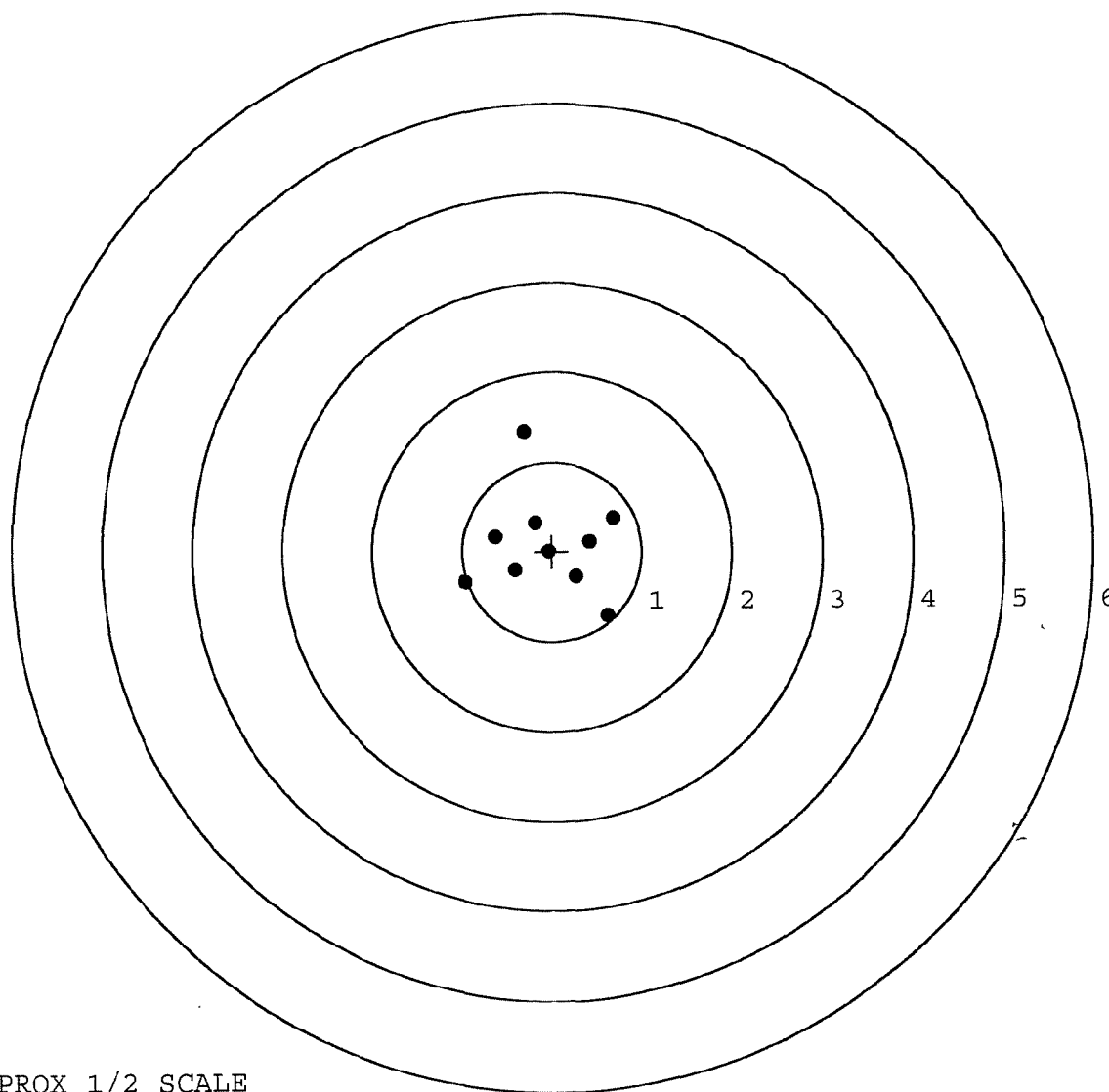
MEAN RADIUS: 0.649

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.313	1.334
2:	0.679	0.377
3:	0.422	0.114
4:	0.616	-0.718
5:	-0.037	-0.004
6:	-0.191	0.325
7:	-0.631	0.167
8:	-0.419	-0.211
9:	-0.973	-0.341
10:	0.267	-0.275



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577071. __0

TARGET NUMBER: 2

FILE DATE: 06/15/2006

FILE TIME: 08:20

POINT#	X	Y
1:	-0.502	-1.069
2:	-0.202	0.850
3:	-0.450	0.193
4:	0.023	0.404
5:	0.280	-0.272
6:	0.033	-0.333
7:	0.047	-0.071
8:	-0.170	-0.005
9:	0.092	0.124
10:	-0.185	0.189

X CENTROID: -0.103

Y CENTROID: 0.001

POA TO CENTROID: 0.103

HORZ SPREAD: 0.782

VERT SPREAD: 1.919

GROUP SPREAD: 1.942

MIN RADIUS: 0.067

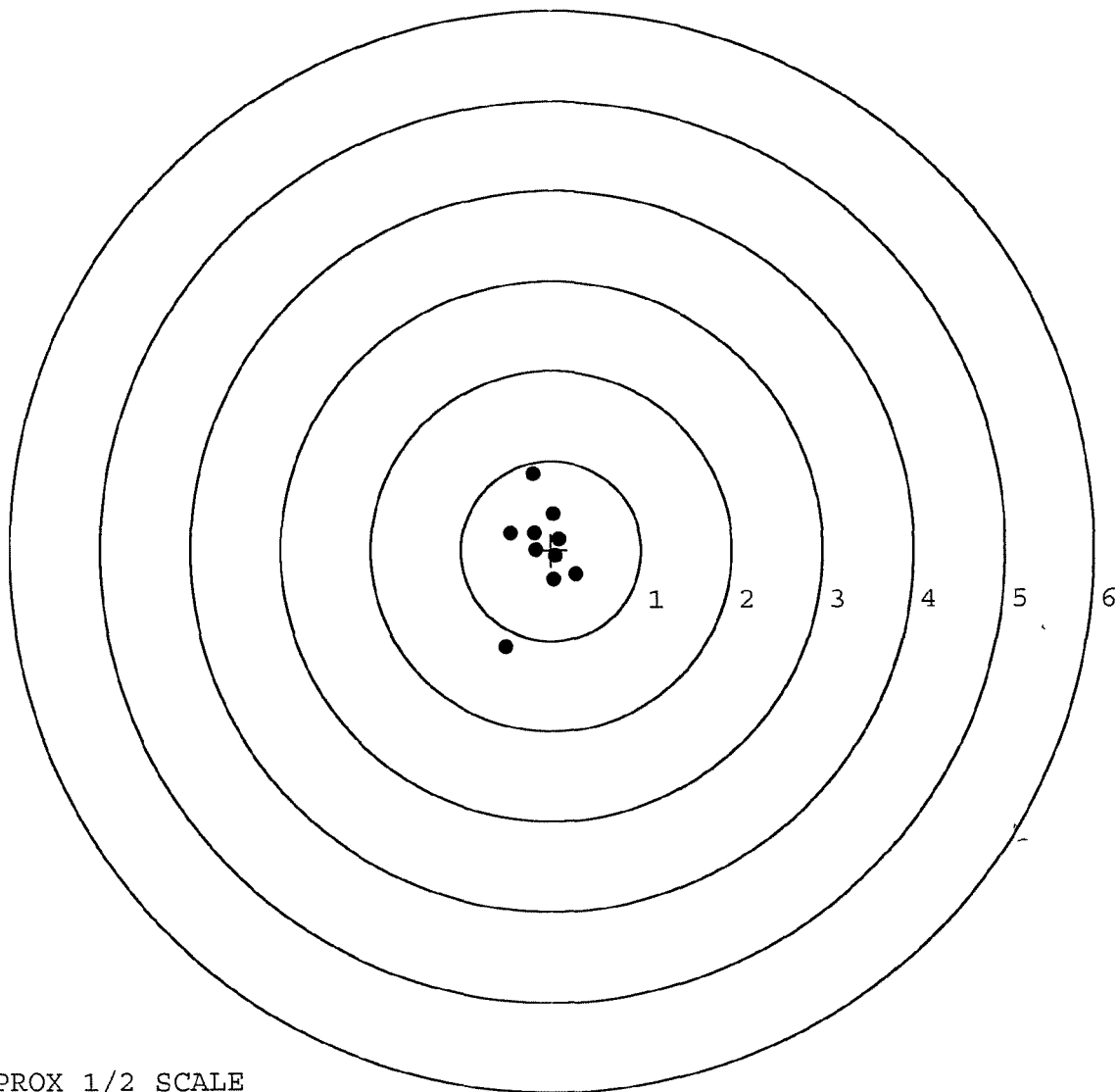
MAX RADIUS: 1.142

MEAN RADIUS: 0.432

IN 1 IN DIAMETER: 8

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

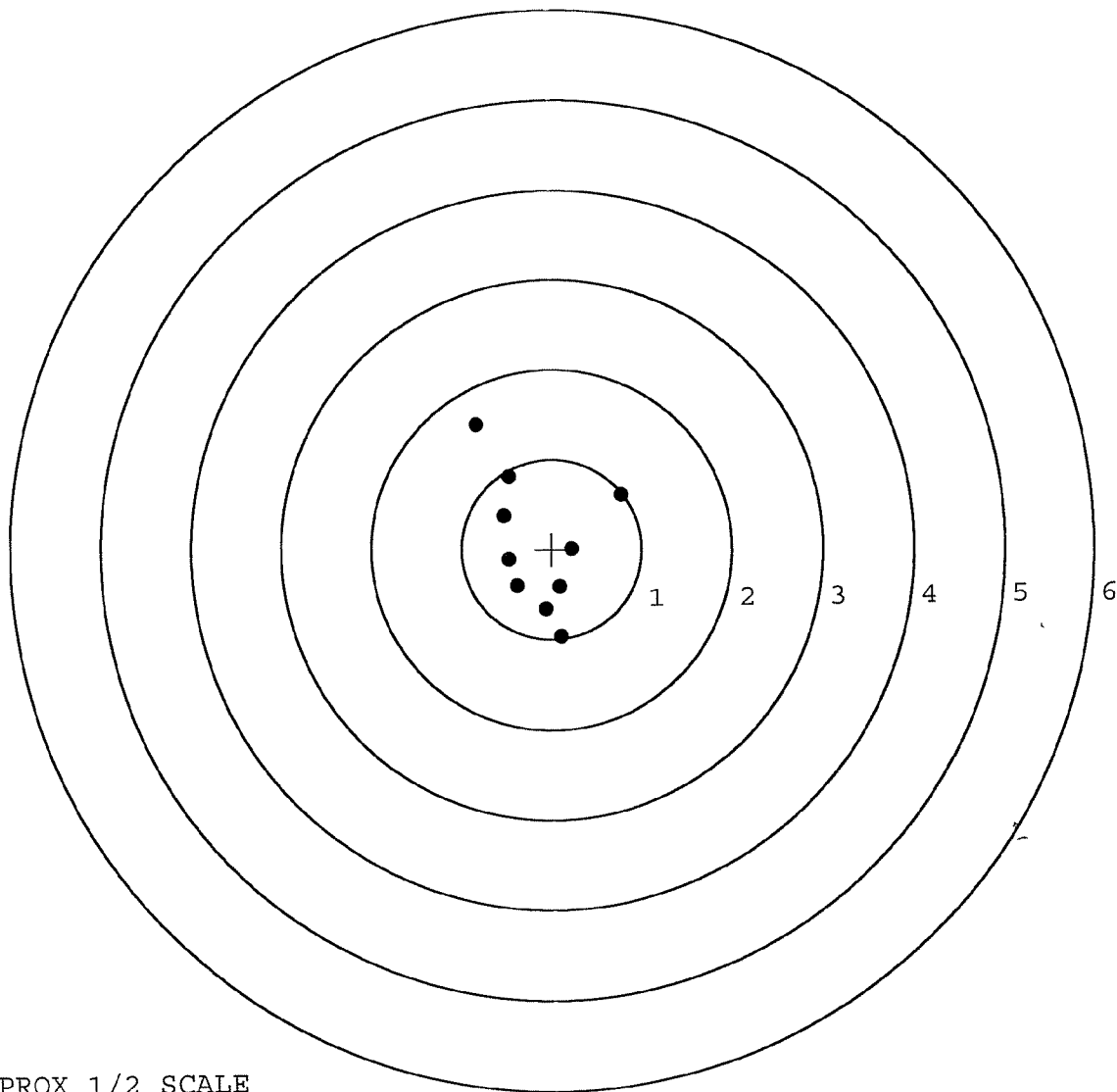


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577071. __0
 TARGET NUMBER: 3
 FILE DATE: 06/15/2006
 FILE TIME: 08:20

POINT#	X	Y
1:	0.775	-0.603
2:	-0.829	1.387
3:	-0.471	0.807
4:	-0.528	0.380
5:	0.224	0.000
6:	0.106	-0.974
7:	-0.073	-0.672
8:	0.090	-0.426
9:	-0.390	-0.411
10:	-0.479	-0.116

X CENTROID: -0.158
 Y CENTROID: 0.058
 POA TO CENTROID: 0.168
 HORZ SPREAD: 1.604
 VERT SPREAD: 2.361
 GROUP SPREAD: 2.539
 MIN RADIUS: 0.365
 MAX RADIUS: 1.489
 MEAN RADIUS: 0.749
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577071. __0

TARGET NUMBER: 4

FILE DATE: 06/15/2006

FILE TIME: 08:20

X CENTROID: 0.035

Y CENTROID: -0.011

POA TO CENTROID: 0.037

HORZ SPREAD: 1.536

VERT SPREAD: 1.454

GROUP SPREAD: 2.115

MIN RADIUS: 0.262

MAX RADIUS: 1.077

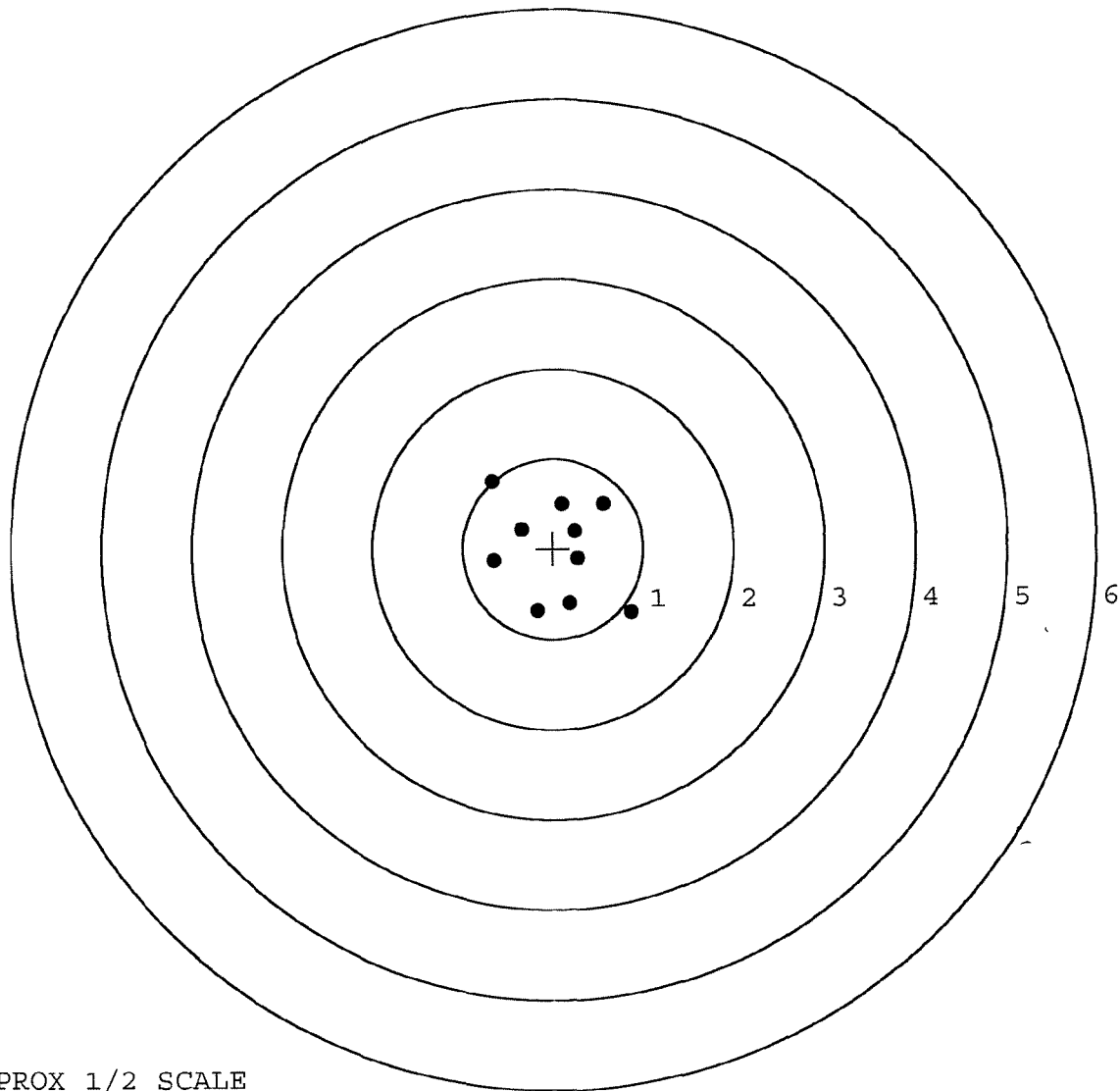
MEAN RADIUS: 0.638

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.862	-0.701
2:	0.554	0.499
3:	-0.674	0.753
4:	0.098	0.493
5:	0.237	0.187
6:	-0.355	0.212
7:	-0.656	-0.137
8:	0.277	-0.111
9:	-0.178	-0.691
10:	0.186	-0.613



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577071. __0

TARGET NUMBER: 5

FILE DATE: 06/15/2006

FILE TIME: 08:20

X CENTROID: -0.229

Y CENTROID: -0.113

POA TO CENTROID: 0.255

HORZ SPREAD: 2.274

VERT SPREAD: 1.838

GROUP SPREAD: 2.313

MIN RADIUS: 0.067

MAX RADIUS: 1.483

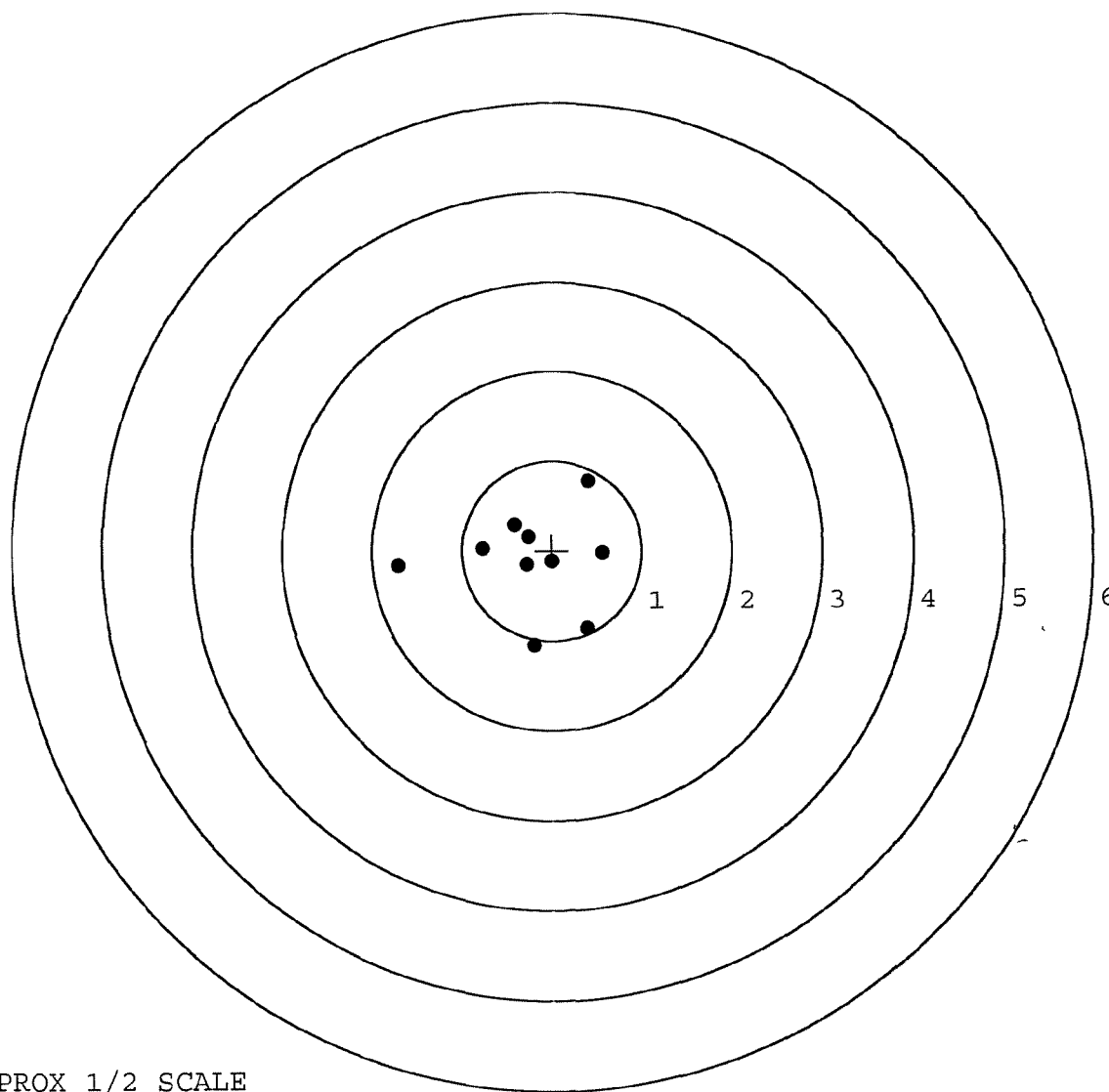
MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.393	-0.864
2:	-0.199	-1.058
3:	0.563	-0.025
4:	0.402	0.780
5:	0.002	-0.125
6:	-0.421	0.290
7:	-0.261	0.160
8:	-0.282	-0.154
9:	-0.772	0.028
10:	-1.711	-0.161



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 6-15-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.64		2.59	
PULL #2	2.55	2.56		2.46	
PULL #3	2.65	2.65		2.51	
PULL #4	2.47	2.63		2.44	
PULL #5	2.41	2.47		2.56	
TOTAL	12.67	12.95		12.56	
AVERAGE	2.53	2.59		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.14		
PULL #2	3.21	3.15		
PULL #3	3.14	3.21		
PULL #4	3.18	3.24		
PULL #5	3.22	3.15		
TOTAL	15.93	15.89		
AVERAGE	3.18	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.19		4.15
PULL #2	4.15	4.19		4.17
PULL #3	4.17	4.20		4.11
PULL #4	4.14	4.04		4.00
PULL #5	4.21	4.24		4.10
TOTAL	20.86	20.86		20.53
AVERAGE	4.17	4.17		4.10

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	104851			
SERIAL NUMBER	C6594511		C6577071 (New)	
LOG-IN DATE	12-8-05			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		6-7-06	RTL
505	RE-BARREL		6-7-06	RTL
560	ASSEMBLE		6-7-06	RTL
600	PROOF	MAGNA-FLUX INSPECTED	6-8-06	TRW
605	CHECK HEADSPACE	JUN 03 2006	6-8-06	TRW
610	DIS-ASSEMBLE GUN		6-8-06	RTL
612	MAGNAFLUX	OPERATOR <u>APD</u>	6-9-06	APD
510	DRILL AND TAP		6-8-06	TRW
615	ROLLMARK CALIBER		6-9-06	CW
618	ROTO-BLAST		6-9-06	LB
620	APPLY COATINGS		6-13-06	TRW
625	FINAL ASSEMBLY		6-15-06	RTL
640	FUNCTION TEST AND	PASS FAIL	6-15-06	TRW
650	TARGET	PASS FAIL	6-15-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	6-15-06	R.P.
670	FINAL INSPECTION		6-19-06	MTM
	A) HEADSPACE	PASS FAIL	6-19-06	MTM
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.48 2.46 2.39 2.41 2.42 6-16-06	OA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.5 7.5 7.0	OA
	G) SAFETY OFF FORCE	2 LBS MIN	5.0 5.0 5.0	OA
	I) FIRING PIN INDENT	.020	1.024 .023 .024	OA
690	PACK		7-5-06	OA

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00023299** Serial: C6594511 Model: 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: Closed 2/20/01 2:19:31 PM

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **COMMANDER HHC 3/505TH PIR** **COMMANDER HHC 3/505TH PIR**

Address 1: **BLDG# C7535** **BLDG# C7535**

Address 2: PO Box: PO Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Condition: **Poor**

Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A010	Hard Case	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

Repair Search **Refresh** **Close**

inaget 2/20/01 2:42 PM CAPS NUM INS SCRL

Start Inb Nag Micr Ar... Expl Part FBI Ma... 2:42 PM

Serial Number: **C6594511**

Model: **700**



RE00023299

172

2

2.

CENTROIDAL DISTANCES

Ø TO	1	.124338
1 TO	2	.0891852
1 TO	3	.234303
1 TO	4	.139004
1 TO	5	.0828734

3
+
PDA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID:

MIN RADIUS : .124

MEAN RADIUS : .450

MAX RADIUS : 1.828

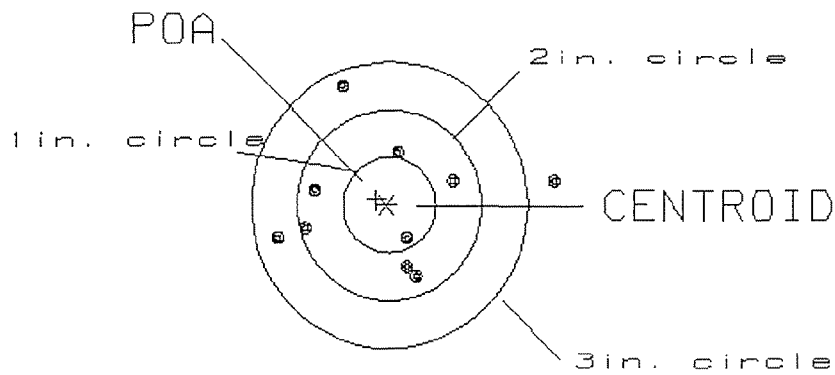
CENTROID X : .112

CENTROID Y : -.054

29 Mar 2001

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6594511

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.98

1

VS= 2.07

7

GS= 3.03

9

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .143

MIN RADIUS : .210

MEAN RADIUS : .824

MAX RADIUS : 1.793

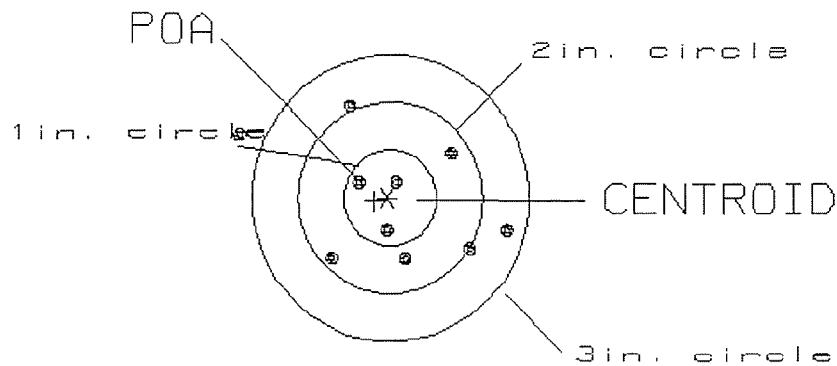
CENTROID X : .139

CENTROID Y : .031

29 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594511

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.88

3

VS= 1.55

6

GS= 3.06

9

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .149

MIN RADIUS : .133

MEAN RADIUS : 1.049

MAX RADIUS : 1.924

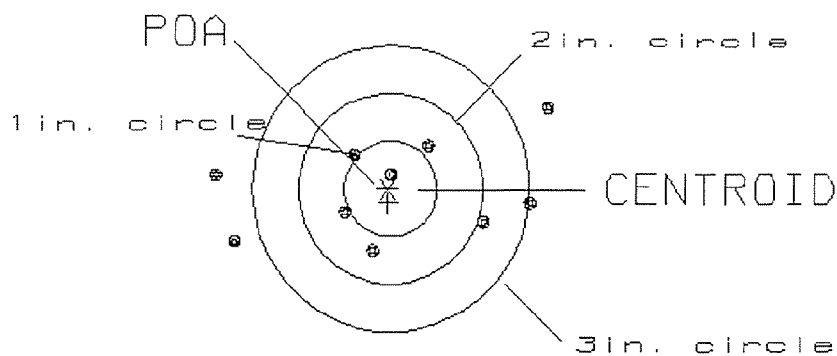
CENTROID X : -.005

CENTROID Y : .149

29 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594511

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.64

2

VS= 1.42

5

GS= 3.71

6

REMINGTON CENTERFIRE ACCURACY TEST

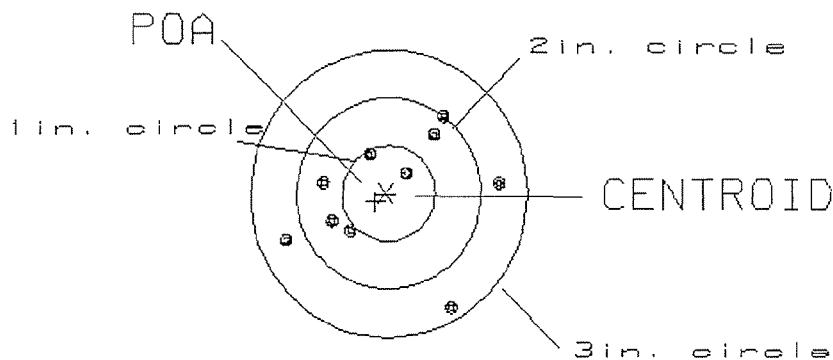
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 4
 POA TO CENTROID: .140
 MIN RADIUS : .291
 MEAN RADIUS : .844
 MAX RADIUS : 1.309
 CENTROID X : .111
 CENTROID Y : .085

29 Mar 2001

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6594511

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.38
 VS= 1.93
 GS= 2.47

1
 7
 10

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5

POA TO CENTROID: .088

MIN RADIUS : .207

MEAN RADIUS : .917

MAX RADIUS : 1.629

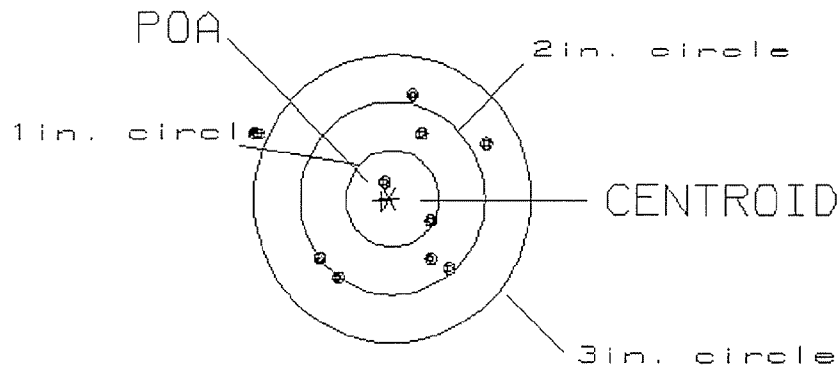
CENTROID X : .084

CENTROID Y : .024

29 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594511

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.49

1

VS= 1.95

4

GS= 2.57

9

Remington®
REG. U.S. PAT. & TM. OFF.

DUPONT
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT!
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

MODEL 700™ M24

SERIAL NO.
 C6594511

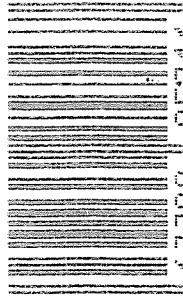
ORDER NO.
 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6594511

UPC



0 4700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # 06594511

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1228	90	RW
600	Proof	1228	90	RW
607	Check Headspace	1228	90	RW
610	Dis-assemble Gun	1228	90	RW
612	Magnaflux Barrel Action		1-7-91	RR
	Magnaflux Bolt		1-7-91	RR
615	Rollmark Caliber		"	JS
617	Drill and Tap Sight Holes	1	10 91	FB
618	Polish Barrel	1	10 91	WB
620	Apply Coatings (Barrel Action)		1-12-91	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/19/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/19/91	RW
	C) Inspect Ejector Hole for Chamfer		1/18/91	RW
	D) Oil Firing Pin Ass'y		1/19/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		1-23-91	TH

BARBER - M24 0084899							DATE	INIT
op. #	OP. NAME	READINGS						
625 cont.	F) Safety On Force	4	4	4			1/23/91	WB
	G) Safety Off Force	2 1/2	2 1/2	2 1/2			1/23/91	WB
	H) Trigger Pull Test & Retainability						1-23-91	JH
	I) Firing Pin Indent	.0205	.021	.021			1/23/91	WB
	J) Assemble Stock						1/24/91	RW
	K) Assemble Swivel Studs						2-4-91	AC
	L) Attach Front and Rear Sight Assemblies						1/24/91	RW
	M) Iron Sight Alignment						1/24/91	RW
	N) Detach Front & Rear Sights & place in numbered container						1/24/91	RW
	O) Attach Scope to Rifle						1/24/91	RW
	P) Detach & Attach Scope 20 Times						1/24/91	RW
	640	Gallery Target & Test						1/24/91
	A) Time							KJ
	B) Malfunctions							KJ
	C) Pierced Primers							KJ
	D) Optical Clarity of Scope							KJ
645	Inspect for Live Ammo						1/24/91	KJ
655	Final Inspection							
	A) Headspace						2-4-91	AC
	B) Trigger Pull	2.14	2.16	2.18	2.12	2.14	2-1-91	JH
	C) Function						2-4-91	AC
660	Pack						2-9-91	DH

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF	100 Rd shot DH 1-29-91	
TEST OK		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
ST		

MOD. _____ GA. CAL. _____ GUN # C6594511

INSP. #	DATE	MALFUNCTION/DEFECT	ASSEM. #
RJ	1st	Trigger pull incomplete	J-4.
	1/24/91	"Cutting Corners"	
RJ	2nd	Will not Ejector "sticker"	RW
	3rd	Polish Ejector & Ream Ejector Hole Need 3 100 Rd Test	
	4th		

FINAL INSPECTION RD 6657

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6594511DATE 1-23-91TESTER J.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.32	2.31	2.14	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.35	2.32	2.16	
PULL #3	2.27	2.36	2.27	2.18	
PULL #4	2.27	2.40	2.24	2.12	
PULL #5	2.28	2.39	2.23	2.14	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.36		
PULL #2	3.34	3.23		
PULL #3	3.30	3.36		
PULL #4	3.20	3.50		
PULL #5	3.34	3.36		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.28		
PULL #2	4.23	4.23		
PULL #3	4.23	4.23		
PULL #4	4.23	4.27		
PULL #5	4.20	4.47		
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06594511
25 Jan 1991

CENTROIDAL DISTANCES

0 TO 1	.131685
1 TO 2	.490561
1 TO 3	.0717008
1 TO 4	.616871
1 TO 5	.151644

²⁴
POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1508
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0716
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .166935
THE AMR FOR THIS RIFLE IS: 1.042

25 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08594511

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

OF SHOTS - 10

IN CIR

1in = 0

2in = 6

3in = 10

HS = 2.076

VS = 2.905

GS = 2.905

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.099	1.121	1.144
MINIMUM X	-.977	-.955	-.932
MAXIMUM Y	1.474	.740	.581
MINIMUM Y	-1.431	-1.267	-.963
CENTROID X	.021	-.001	-.024
CENTROID Y	-.130	-.294	-.135
POA TO CENTROID in.	.132	.294	.137
MIN RADIUS	.540	.492	.516
MEAN RADIUS	.990	.925	.865
MAX RADIUS	1.487	1.280	1.262
HORIZONTAL SPREAD	2.076	2.076	2.076
VERTICAL SPREAD	2.905	2.007	1.544
EXTREME SPREAD	2.905	2.156	2.101
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

25 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594511

CENTERFIRE PATTERNS # 2

POR

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 7

3 in = 9

HS = 3.289

VS = 3.029

GS = 3.197

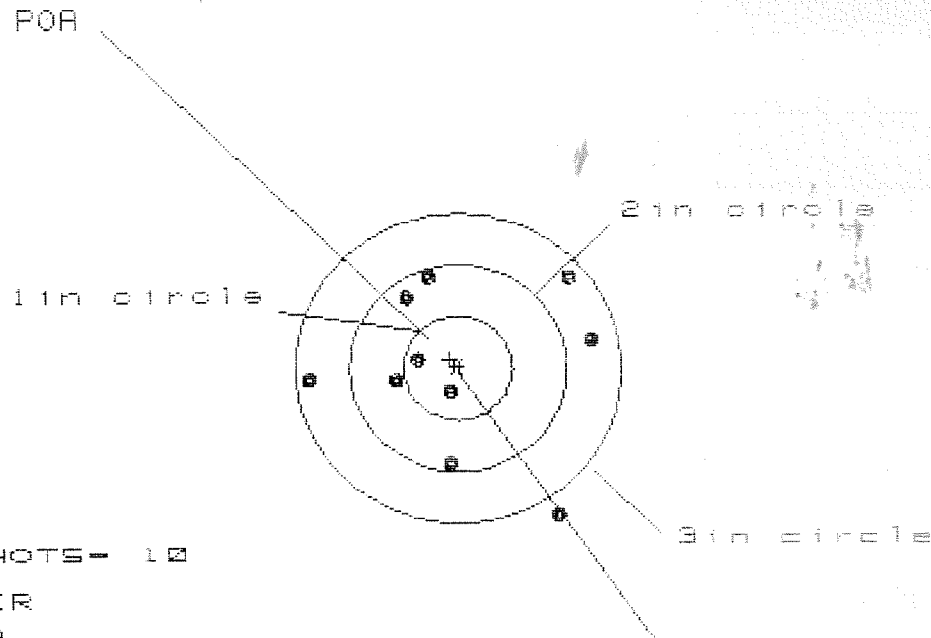
CENTROID *

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.410	1.358	.695
MINIMUM X	-.879	-.931	-.761
MAXIMUM Y	2.203	1.139	1.202
MINIMUM Y	-.826	-.582	-.519
CENTROID X	.266	.318	.148
CENTROID Y	.295	.051	-.012
POR TO CENTROID in.	.398	.322	.149
MIN RADIUS	.326	.139	.054
MEAN RADIUS	.987	.757	.648
MAX RADIUS	2.251	1.471	1.423
HORIZONTAL SPREAD	2.289	2.289	1.456
VERTICAL SPREAD	3.029	1.721	1.721
EXTREME SPREAD	3.197	2.375	2.241
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

25 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594511

CENTERFIRE PATTERNS # 3



HS= 2.603

VS= 2.373

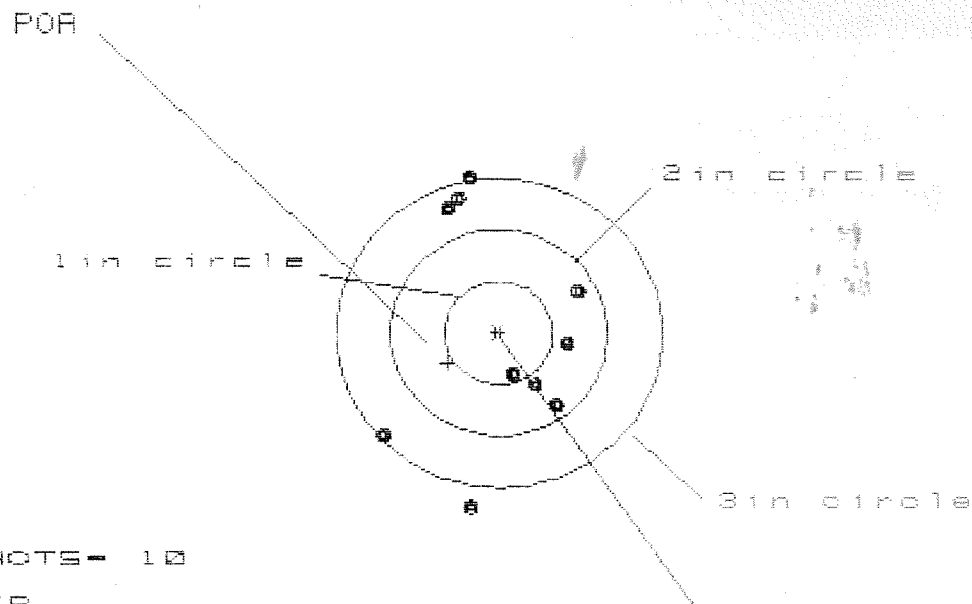
GS= 2.714

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.209	1.315	1.154
MINIMUM X	:	-1.394	-1.288	-1.587
MAXIMUM Y	:	.917	.756	.724
MINIMUM Y	:	-1.455	-1.116	-1.148
CENTROID X	:	.076	-.030	.131
CENTROID Y	:	-.084	.078	.110
POA TO CENTROID in.	:	.113	.084	.171
MIN RADIUS	:	.248	.311	.448
MEAN RADIUS	:	.970	.862	.826
MAX RADIUS	:	1.739	1.335	1.186
HORIZONTAL SPREAD	:	2.603	2.603	1.741
VERTICAL SPREAD	:	2.373	1.872	1.872
EXTREME SPREAD	:	2.714	2.627	2.168
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

25 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594511

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 9

HS= 1.761

VS= 3.187

GS= 3.187

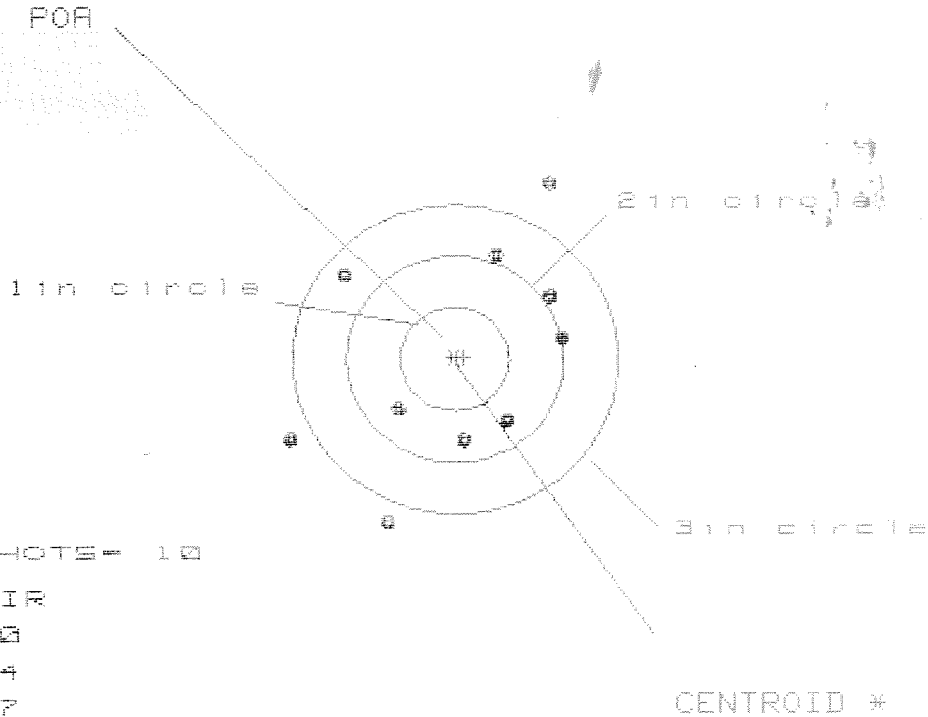
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.716	.690	.654
MINIMUM X	-1.045	-1.071	-1.107
MAXIMUM Y	1.462	1.270	1.283
MINIMUM Y	-1.725	-1.199	-1.040
CENTROID X	.470	.496	.532
CENTROID Y	.293	.485	.326
POR TO CENTROID in.	.554	.694	.624
MIN RADIUS	.448	.623	.460
MEAN RADIUS	1.064	.992	.917
MAX RADIUS	1.742	1.608	1.519
HORIZONTAL SPREAD	1.761	1.761	1.761
VERTICAL SPREAD	3.187	2.469	2.323
EXTREME SPREAD	3.187	2.592	2.423
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =			9

25 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08594511

CENTERFIRE PATTERNS # 5



HS = 3.440

VS = 3.223

GS = 3.549

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.940	1.040	.864
MINIMUM X	-1.500	-1.400	-1.144
MAXIMUM Y	1.679	1.174	1.094
MINIMUM Y	-1.544	-1.358	-1.438
CENTROID X	-.079	-.179	-.003
CENTROID Y	-.016	-.202	-.122
POA TO CENTROID in.	.080	.270	.122
MIN RADIUS	.706	.511	.662
MEAN RADIUS	1.201	1.100	1.030
MAX RADIUS	1.904	1.541	1.583
HORIZONTAL SPREAD	2.440	2.440	2.009
VERTICAL SPREAD	3.223	2.532	2.532
EXTREME SPREAD	3.549	2.809	2.712
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	7		

BARBER - M24 0084909
RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 98-14487

INITIAL CUSTOMER ORDER NO.

SWS

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

07/16/98

07/16/98

BL 1-91

C6594511

700

7.62

NATO

ACCESSORIES

HARD CASE

SCOPE BASE

FROM:

SHIP TO:

DEPT OF THE ARMY
HHC 3RD BATTALION 505TH PIR
BLDG C-7535 ARMSROOM
FT BRAGG NC 28307

DEPT OF THE ARMY
HHC 3RD BATTALION 505TH PIR
BLDG C-7535 ARMSROOM
FT BRAGG NC 28307

CUST NO: 189858 C.O.D.L.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

W52 H098704 H743

2500 Ros.

W36LT7

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		D2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			
MAIN FAULT						

PARTS

COMMENTS

Stock Assy - 96018

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

8/13/98

8/13/98

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 008490984948

SPECIAL POSTAL SERVICES CONTROL FORM

(AR 25-51)

Type of Service Requested:

- ☒ Registered
☐ Certified
☐ Express (Justification required in Item 6)
☐ Federal Express

- ☐ Insured
☒ Return Receipt
☐ Bulk Mail

R 228 90.1 707

Mailing Address

REMINGTON ARMS CO, INC ATTN: FAB Products
 14 HOEFLER AVE, ILION, NY 13357
 BOA No DAAA09-92-C-0834

3. Return Address

HHC 3rd Battalion 505th PIR
 FORT BRAGG, NC 28307-5100
 BLDG C-7535 ARMSROOM
 PHONE (910) 432-5720/0873

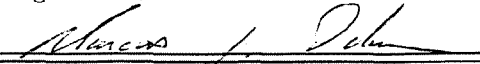
Typed Name/Grade of Requestor/CDR

Marcus J. Odum, CPT, MI
 Commanding HHC 3/505 PIR

5. Unit/Activity

HHC 3/505th PIR
 Fort Bragg, NC 28307

Signature



Justification for Express Mail or Federal Express

Typed Name/Grade of Point of Contact (POC) Approving Official

8. Unit/Activity

Signature

Date

B FORM 2083-E, JAN 97 (AFZA-IM) EDITION OF 1 MAY 95 AND FB FORM 2232 ARE RESCENDED.

V 1.1

SPECIAL POSTAL SERVICES CONTROL FORM

(AR 25-51)

Type of Service Requested:

- ☐ Registered
☐ Certified
☐ Express (Justification required in Item 6)
☐ Federal Express

- ☐ Insured
☐ Return Receipt
☐ Bulk Mail

Mailing Address

3. Return Address

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
 KINZER V. REMINGTON

BARBER - M24 0084910 84949

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*U.S. Government Printing Office: 1994 — 381-865

DEPARTMENT OF THE ARMY
Headquarters and Headquarters Company
3rd Battalion 505th Parachute Infantry Regiment
Fort Bragg, North Carolina 28307-5100

AFVC-CC-HHC

08 JUL 98

MEMORANDUM FOR RECORD

SUBJECT: TURNING SNIPER RIFLE FOR REPAIR

1. Enclosed is a Sniper Rifle 7.62mm M24 SN: C6594511 NSN 1005-01-240-2136. This rifle has the butt stock cracked. This weapon needs the 5000 round barrel inspection too. Weapon needs to be repaired and returned to: HHC 3rd Battalion 505th PIR
Fort Bragg, NC 28307-5100
(910) 432-5720/0873
2. In addition to the Sniper rifle, the bipod is also enclosed. The bipod also needs repairs.
3. POC of this memorandum is SSG Johanson at 432-5720/0873.


John Prior
1LT, IN
Executive Officer