

G 6577322

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



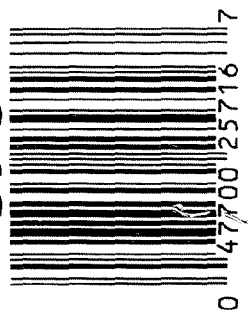
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6577322

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G10577322

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		5-9-06	RTZ
440	PROOF		5-9-06	TRW
460	CHECK HEADSPACE		5-9-06	TRW
470	DIS-ASSEMBLE ACTION		5-10-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 MAY 11 2006 INSPECTED	5/10/06	curat
500	ROLLMARK CALIBER		5-10-06	CW
510	DRILL AND TAP SIGHT HOLES		5-10-06	TRW
520	GOFF BLAST BBL / REC		5-11-06	UB
530 & 540	APPLY COATINGS (BARREL ACTION)		5/15	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-7-06	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-7-06	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-7-06	DA
	D) OIL FIRING PIN ASSEMBLY		6-23-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP # OPERATION NAME		READINGS			DATE	INITIAL			
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	7-12-06	DA		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	7-12-06	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	7-12-06	DA		
	J) ASSEMBLE STOCK					6-28-06	RTL		
	K) ASSEMBLE SWIVEL STUDS					8-9-06	A		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					6-23-06	BLC		
	M) IRON SIGHT ALIGNMENT					6-23-06	BLC		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					6-23-06	BLC		
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		6-27-06	TKL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					6-27-06	R.P		
670	FINAL INSPECTION A) HEADSPACE					8-9-06	A		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.24</u>	<u>2.53</u>	<u>2.38</u>	<u>2.35</u>	7-12-06	DA
	C) FUNCTION							8-9-06	A
690	PACK							10-28-06	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577322.___0
FILE DATE AND TIME: 06/27/2006 06:00

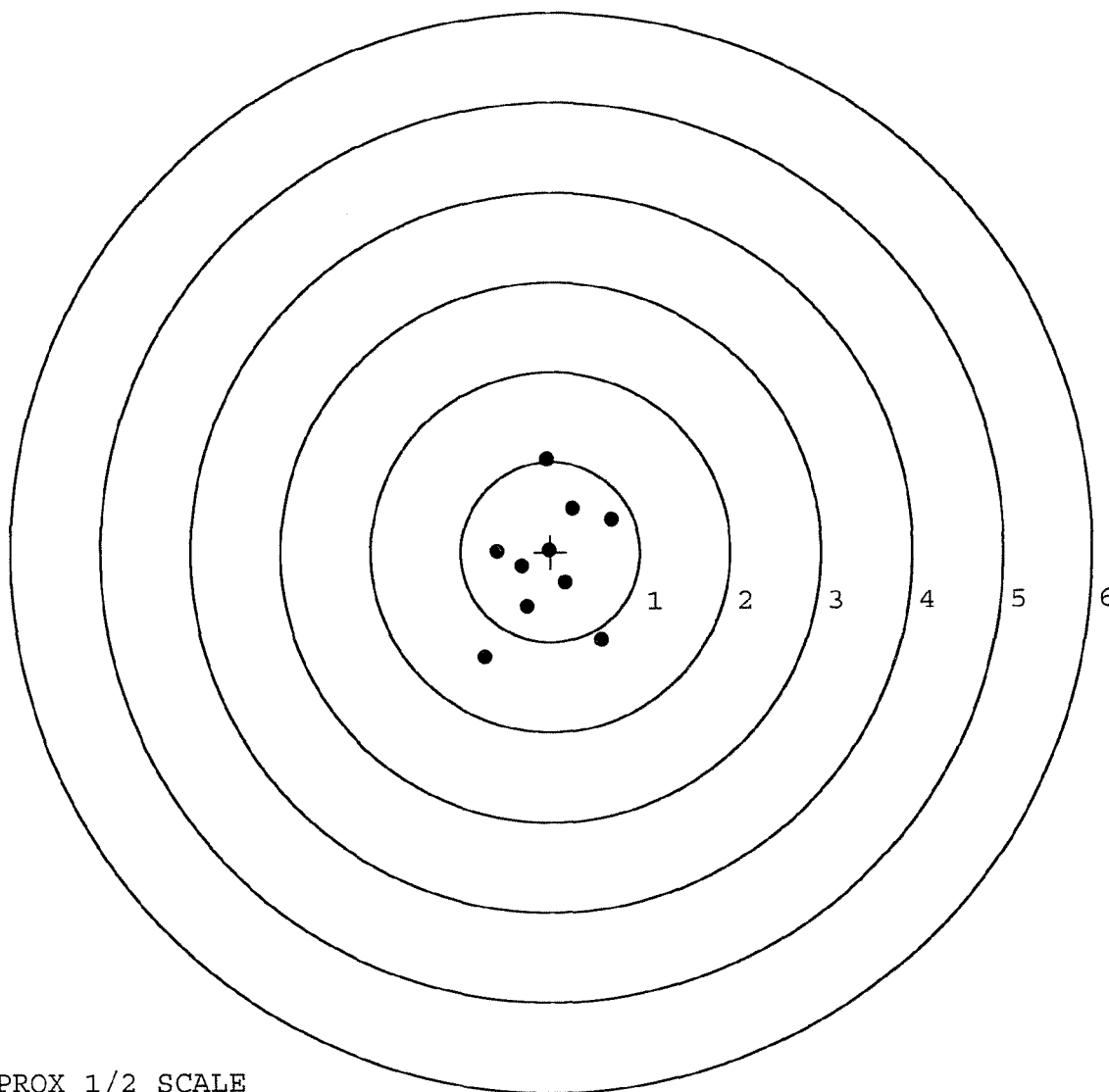
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.089
The Average Y Centroid of the Five Target Set:	0.024
The Average Point of Impact of the Five Target Set:	0.092
The Average Mean Radius of the Five Target Set:	0.749
The Distance from POA to Centroid Target #1:	0.139
The Distance from Centroid Target #2 to Centroid Target #1:	0.375
The Distance from Centroid Target #3 to Centroid Target #1:	0.205
The Distance from Centroid Target #4 to Centroid Target #1:	0.184
The Distance from Centroid Target #5 to Centroid Target #1:	0.127

SERIAL NUMBER: G6577322. __0
 TARGET NUMBER: 1
 FILE DATE: 06/27/2006
 FILE TIME: 06:00

POINT#	X	Y
1:	0.573	-0.983
2:	0.679	0.360
3:	0.240	0.493
4:	-0.044	1.020
5:	0.162	-0.342
6:	-0.020	0.026
7:	-0.323	-0.158
8:	-0.600	0.018
9:	-0.270	-0.608
10:	-0.740	-1.173

X CENTROID: -0.034
 Y CENTROID: -0.135
 POA TO CENTROID: 0.139
 HORZ SPREAD: 1.419
 VERT SPREAD: 2.193
 GROUP SPREAD: 2.301
 MIN RADIUS: 0.161
 MAX RADIUS: 1.255
 MEAN RADIUS: 0.686
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577322. __0

TARGET NUMBER: 2

FILE DATE: 06/27/2006

FILE TIME: 06:00

X CENTROID: -0.227

Y CENTROID: 0.187

POA TO CENTROID: 0.294

HORZ SPREAD: 2.548

VERT SPREAD: 2.214

GROUP SPREAD: 2.735

MIN RADIUS: 0.191

MAX RADIUS: 1.466

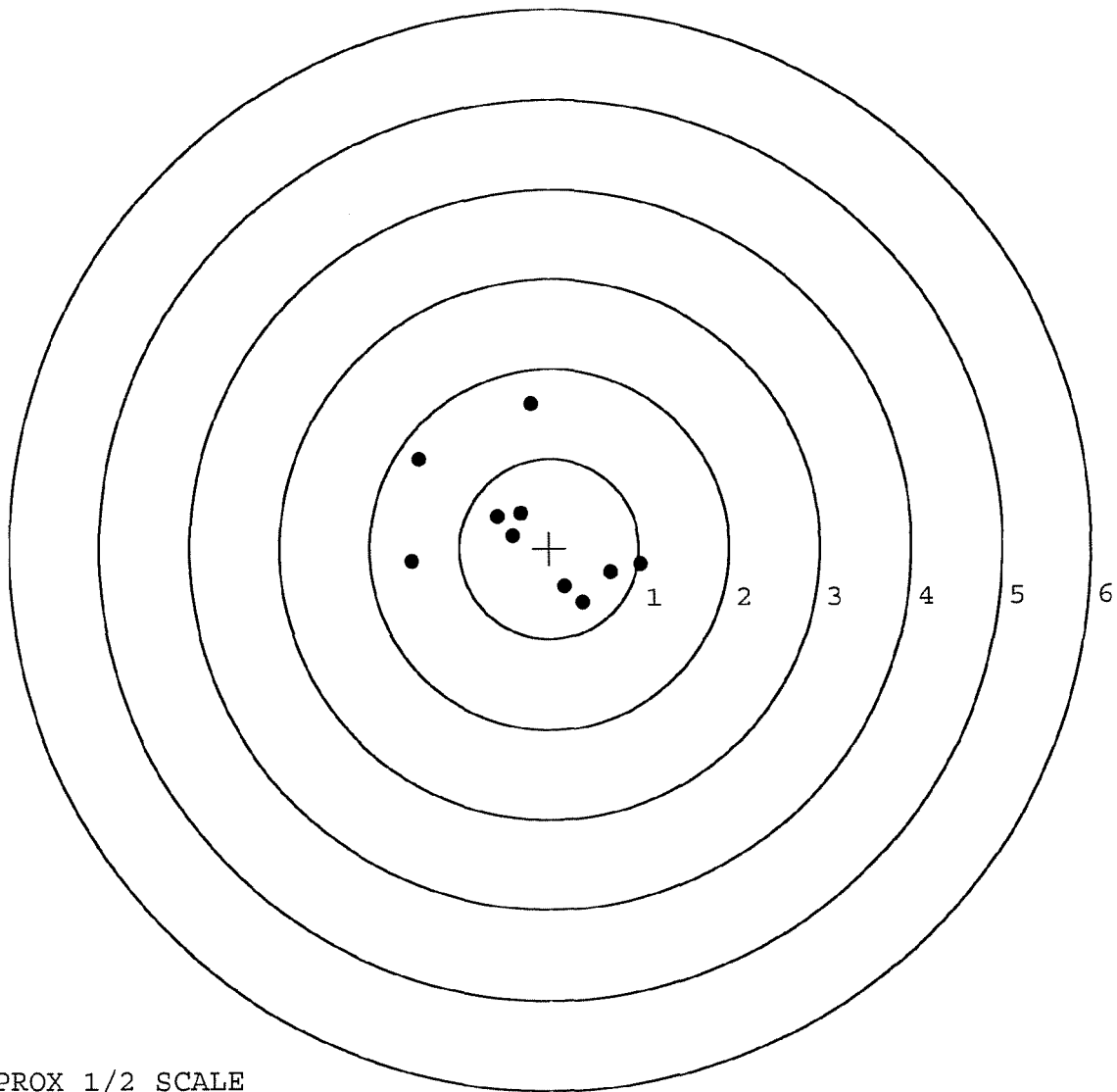
MEAN RADIUS: 0.908

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.212	1.612
2:	-1.450	0.996
3:	-1.529	-0.143
4:	-0.412	0.142
5:	-0.325	0.391
6:	-0.583	0.354
7:	1.019	-0.181
8:	0.682	-0.271
9:	0.371	-0.602
10:	0.171	-0.427

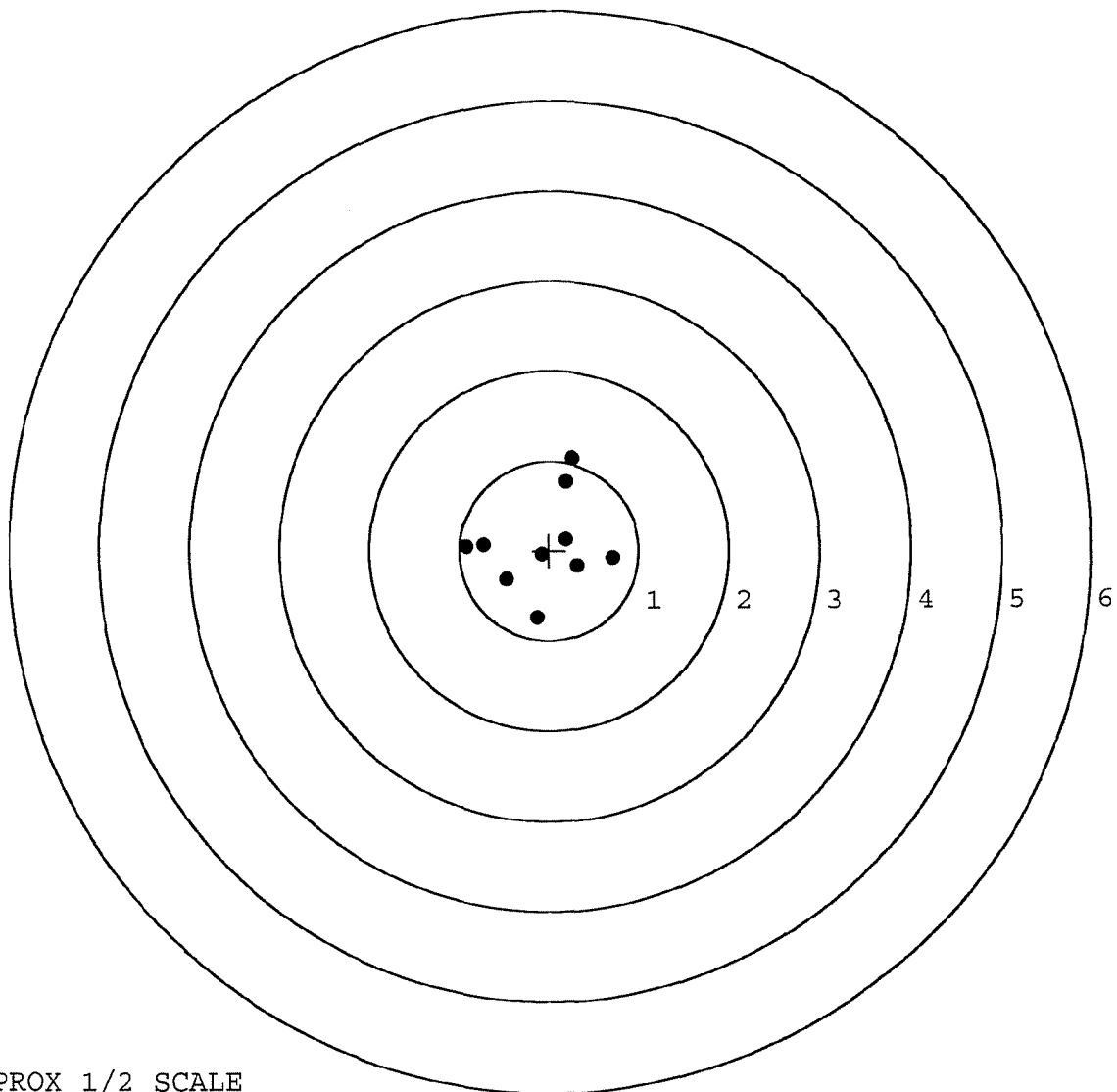


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577322. __0
 TARGET NUMBER: 3
 FILE DATE: 06/27/2006
 FILE TIME: 06:00

POINT#	X	Y
1:	0.192	0.771
2:	0.258	1.031
3:	0.712	-0.082
4:	-0.137	-0.748
5:	-0.478	-0.323
6:	-0.731	0.071
7:	-0.923	0.049
8:	-0.082	-0.047
9:	0.191	0.124
10:	0.315	-0.169

X CENTROID: -0.068
 Y CENTROID: 0.068
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.635
 VERT SPREAD: 1.779
 GROUP SPREAD: 1.822
 MIN RADIUS: 0.116
 MAX RADIUS: 1.017
 MEAN RADIUS: 0.630
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577322. __0

TARGET NUMBER: 4

FILE DATE: 06/27/2006

FILE TIME: 06:00

X CENTROID: -0.131

Y CENTROID: 0.021

POA TO CENTROID: 0.133

HORZ SPREAD: 2.111

VERT SPREAD: 2.581

GROUP SPREAD: 2.962

MIN RADIUS: 0.193

MAX RADIUS: 1.650

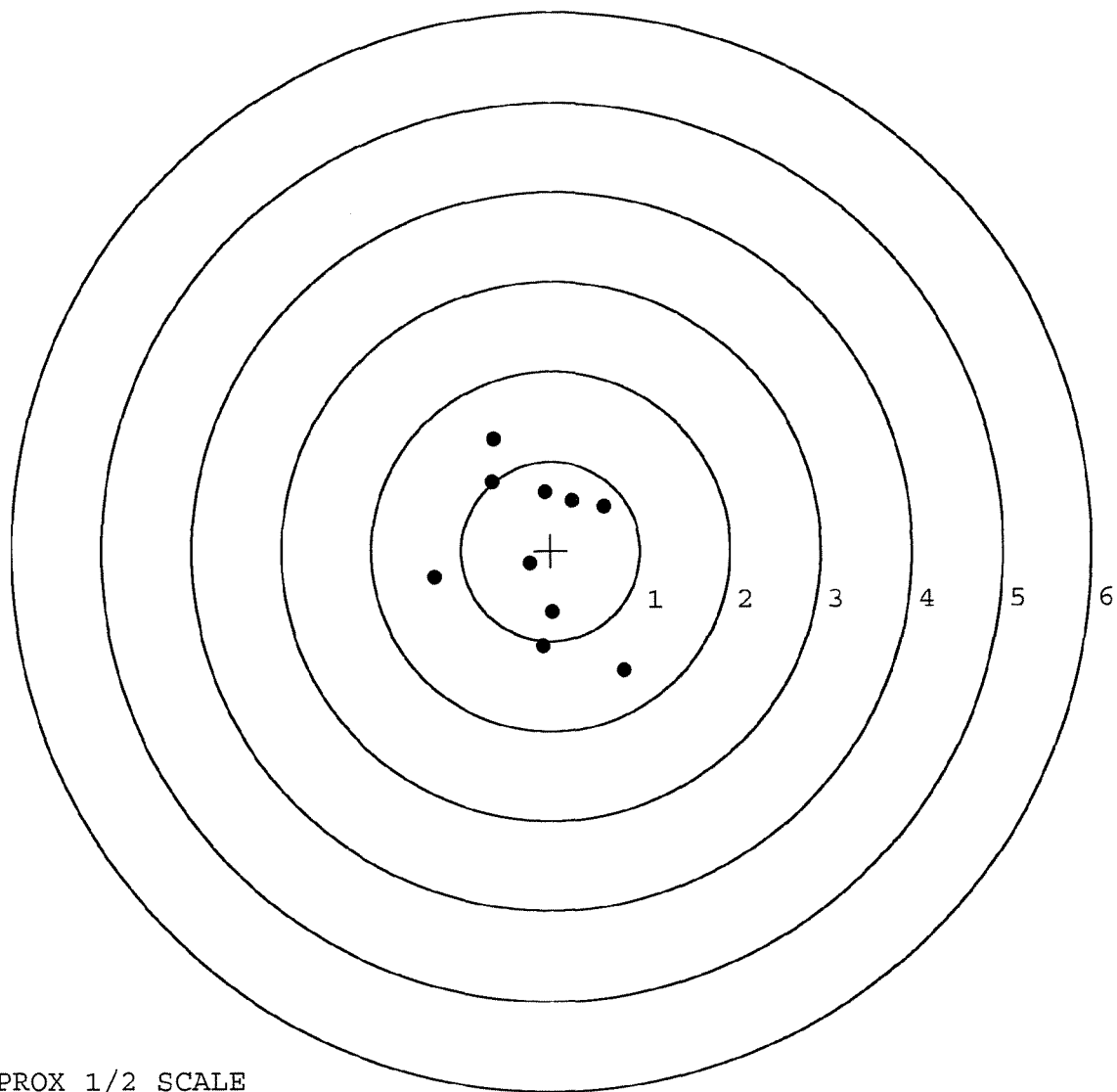
MEAN RADIUS: 0.927

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.816	-1.330
2:	-0.093	-1.066
3:	0.019	-0.689
4:	-0.234	-0.142
5:	-1.295	-0.294
6:	0.599	0.495
7:	0.238	0.560
8:	-0.067	0.655
9:	-0.657	0.775
10:	-0.638	1.251



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577322. __0

TARGET NUMBER: 5

FILE DATE: 06/27/2006

FILE TIME: 06:00

X CENTROID: 0.018

Y CENTROID: -0.019

POA TO CENTROID: 0.026

HORZ SPREAD: 1.411

VERT SPREAD: 1.210

GROUP SPREAD: 1.423

MIN RADIUS: 0.221

MAX RADIUS: 0.917

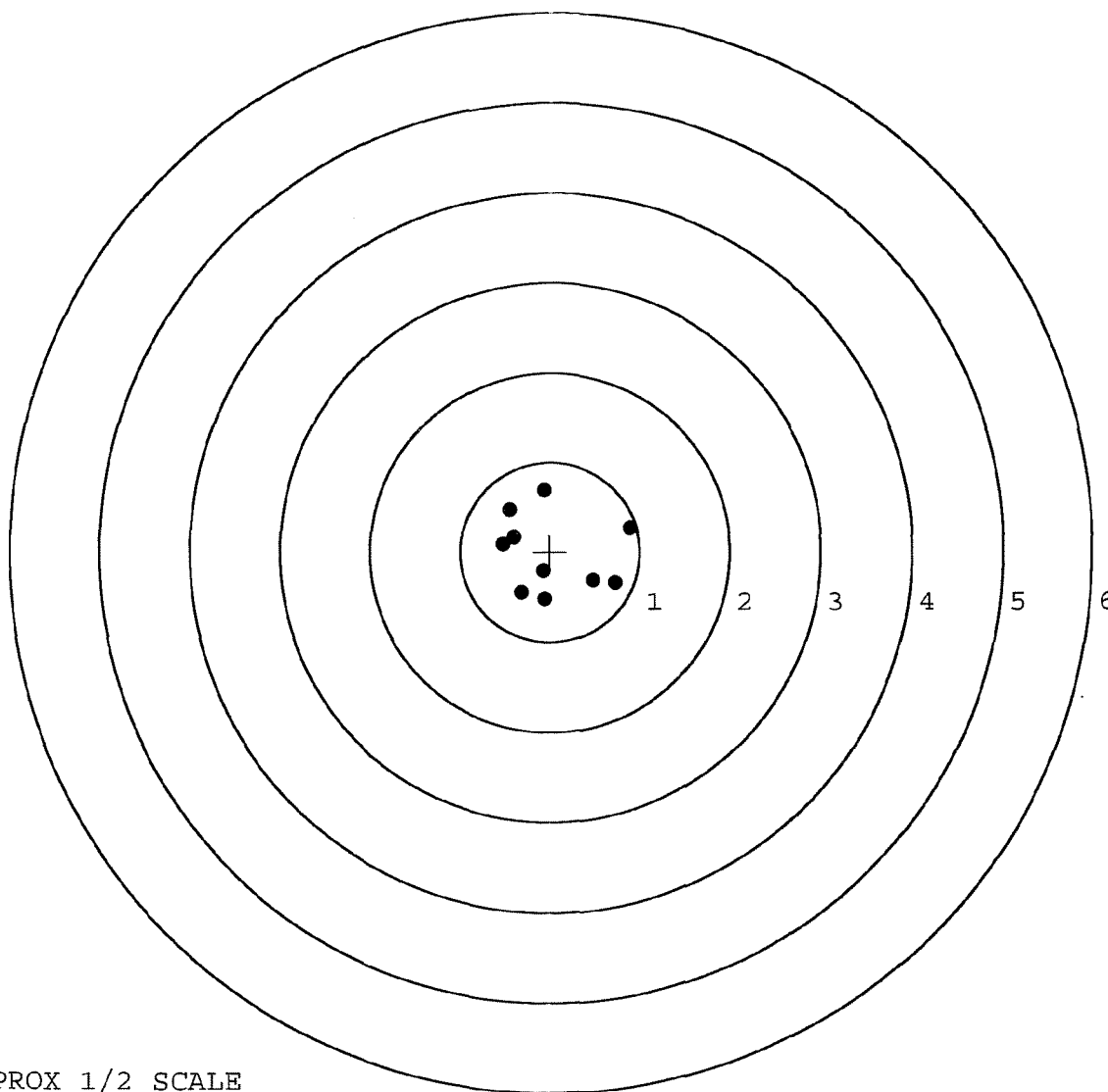
MEAN RADIUS: 0.594

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.889	0.268
2:	0.727	-0.342
3:	0.480	-0.317
4:	-0.072	0.681
5:	-0.455	0.470
6:	-0.522	0.087
7:	-0.403	0.166
8:	-0.078	-0.218
9:	-0.062	-0.529
10:	-0.326	-0.459



TARGET APPROX 1/2 SCALE