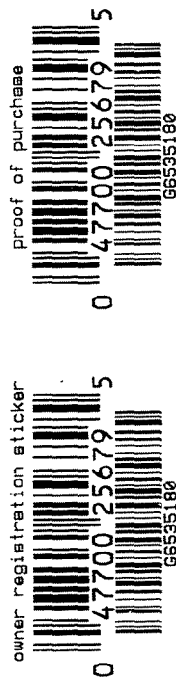


G 6535180

M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT

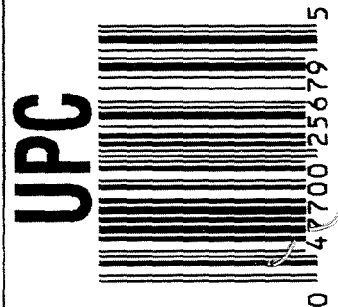
98606 - M-24 OPERATORS MANUAL
 96229 - SWS SLING STRAP ASSEMBLY
 96117 - TRS BI POD ASSB

DD FORM 96253



ORDER NO.	25679
BARREL LENGTH	24"
CAPACITY	6

G6535180



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



0 47700 25679 5

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



0 47700 25679 5

SERIAL NO.



66535180

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06535180

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-31-06	RTZ
440	PROOF		1/31/06	MPD
460	CHECK HEADSPACE		1/31/06	MPD
470	DIS-ASSEMBLE ACTION		2-1-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	2-6-06	APD
500	ROLLMARK CALIBER		2-6-06	CW
510	DRILL AND TAP SIGHT HOLES			
520	GOFF BLAST BBL / REC		2-6-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/9/06	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-06	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-06	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-06	MTM
	D) OIL FIRING PIN ASSEMBLY		3-15-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-20-06	MTM

REV-8405

OP # OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	7 lbs.	7 lbs.	7 lbs.	4-20-06	MTM
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	4 lbs.	4 lbs.	4 lbs.	4-20-06	MTM
	H) TRIGGER PULL TEST AND RETAINABILITY				4-20-06	MTM
	I) FIRING PIN INDENT .020 MIN	.021	.021	.021	4-20-06	MTM
	J) ASSEMBLE STOCK				3-15-06	RTZ
	K) ASSEMBLE SWIVEL STUDS				4-20-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				4-19-06	A
	M) IRON SIGHT ALIGNMENT				4-19-06	A
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				4-19-06	A
640 & 650	FUNCTION TEST AND TARGET	PASS	FAIL			
		PASS	FAIL		3-16-06	L.P.D.
	MALFUNCTION	N/A				
	CORRECTION					
	MALFUNCTION					
	CORRECTION					
	MALFUNCTION	N/A				
	CORRECTION					
	MALFUNCTION					
	CORRECTION					
660	INSPECT FOR LIVE AMMO				3-16-06	MTM
670	FINAL INSPECTION A) HEADSPACE				4-20-06	MTM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.68	2.85	2.91 2.85 2.93	4-19-06	A
	C) FUNCTION				4-20-06	MTM
690	PACK				4-24-06	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 3-15-06TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.50		2.46	
PULL #2	2.44	2.52		2.45	
PULL #3	2.47	2.52		2.46	
PULL #4	2.33	2.46		2.45	
PULL #5	2.48	2.52		2.48	
TOTAL	12.22	12.52		12.30	
AVERAGE	2.44	2.50		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.06		
PULL #2	3.04	3.04		
PULL #3	3.16	3.00		
PULL #4	3.13	2.99		
PULL #5	3.01	2.96		
TOTAL	15.45	15.05		
AVERAGE	3.09	3.01		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	4.10		4.07
PULL #2	4.00	4.16		4.22
PULL #3	4.11	4.13		4.17
PULL #4	4.07	4.00		4.18
PULL #5	4.12	4.12		4.15
TOTAL	20.30	20.51		20.79
AVERAGE	4.06	4.10		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535180.___0
FILE DATE AND TIME: 03/16/2006 16:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

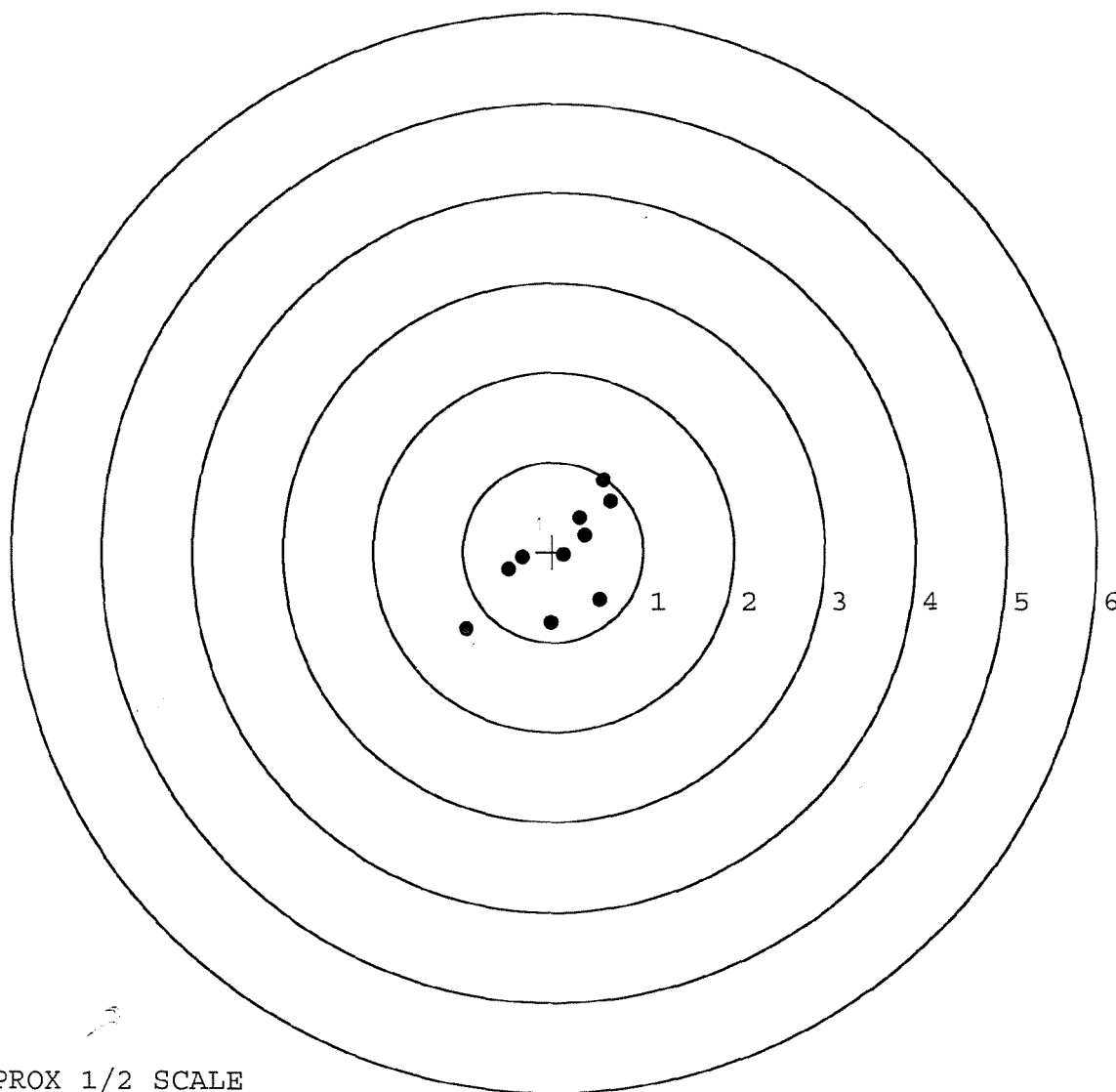
The Average X Centroid of the Five Target Set:	0.003
The Average Y Centroid of the Five Target Set:	-0.053
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.603
The Distance from POA to Centroid Target #1:	0.090
The Distance from Centroid Target #2 to Centroid Target #1:	0.147
The Distance from Centroid Target #3 to Centroid Target #1:	0.179
The Distance from Centroid Target #4 to Centroid Target #1:	0.198
The Distance from Centroid Target #5 to Centroid Target #1:	0.165

BARBER - M24 0089211

SERIAL NUMBER: G6535180. __0
 TARGET NUMBER: 1
 FILE DATE: 03/16/2006
 FILE TIME: 16:07

POINT#	X	Y
1:	0.555	0.797
2:	0.637	0.557
3:	0.351	0.181
4:	0.296	0.378
5:	-0.338	-0.069
6:	-0.487	-0.205
7:	-0.959	-0.862
8:	-0.014	-0.783
9:	0.518	-0.539
10:	0.125	-0.038

X CENTROID: 0.068
 Y CENTROID: -0.058
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.596
 VERT SPREAD: 1.659
 GROUP SPREAD: 2.246
 MIN RADIUS: 0.060
 MAX RADIUS: 1.304
 MEAN RADIUS: 0.642
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



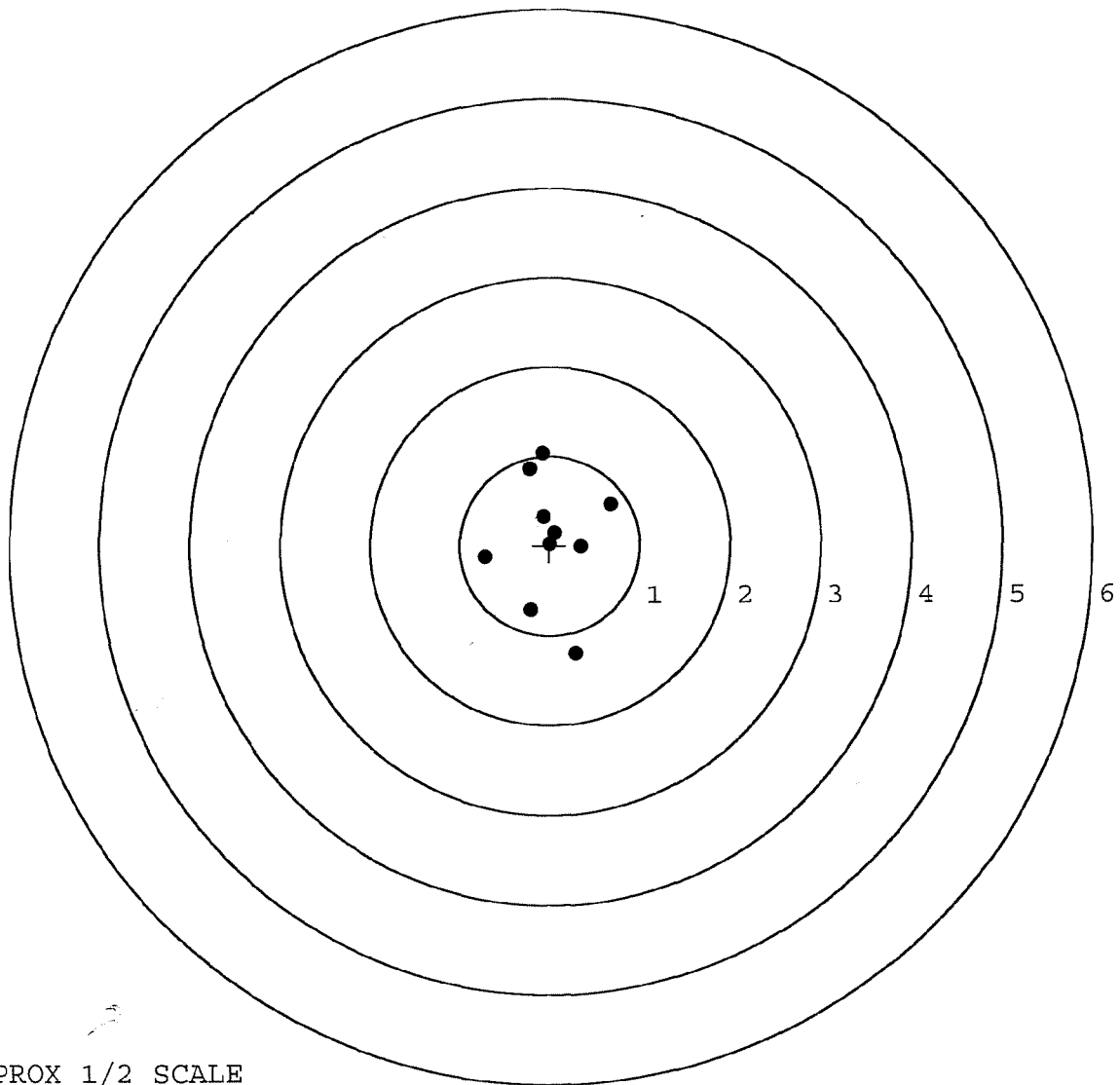
TARGET APPROX 1/2 SCALE

BARBER - M24 0089212

SERIAL NUMBER: G6535180. 0
 TARGET NUMBER: 2
 FILE DATE: 03/16/2006
 FILE TIME: 16:07

POINT#	X	Y
1:	-0.071	0.325
2:	0.012	0.014
3:	0.350	-0.011
4:	-0.207	-0.724
5:	0.295	-1.201
6:	-0.717	-0.132
7:	-0.225	0.860
8:	-0.074	1.028
9:	0.674	0.463
10:	0.061	0.141

X CENTROID: 0.010
 Y CENTROID: 0.076
 POA TO CENTROID: 0.077
 HORZ SPREAD: 1.391
 VERT SPREAD: 2.229
 GROUP SPREAD: 2.259
 MIN RADIUS: 0.062
 MAX RADIUS: 1.309
 MEAN RADIUS: 0.619
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



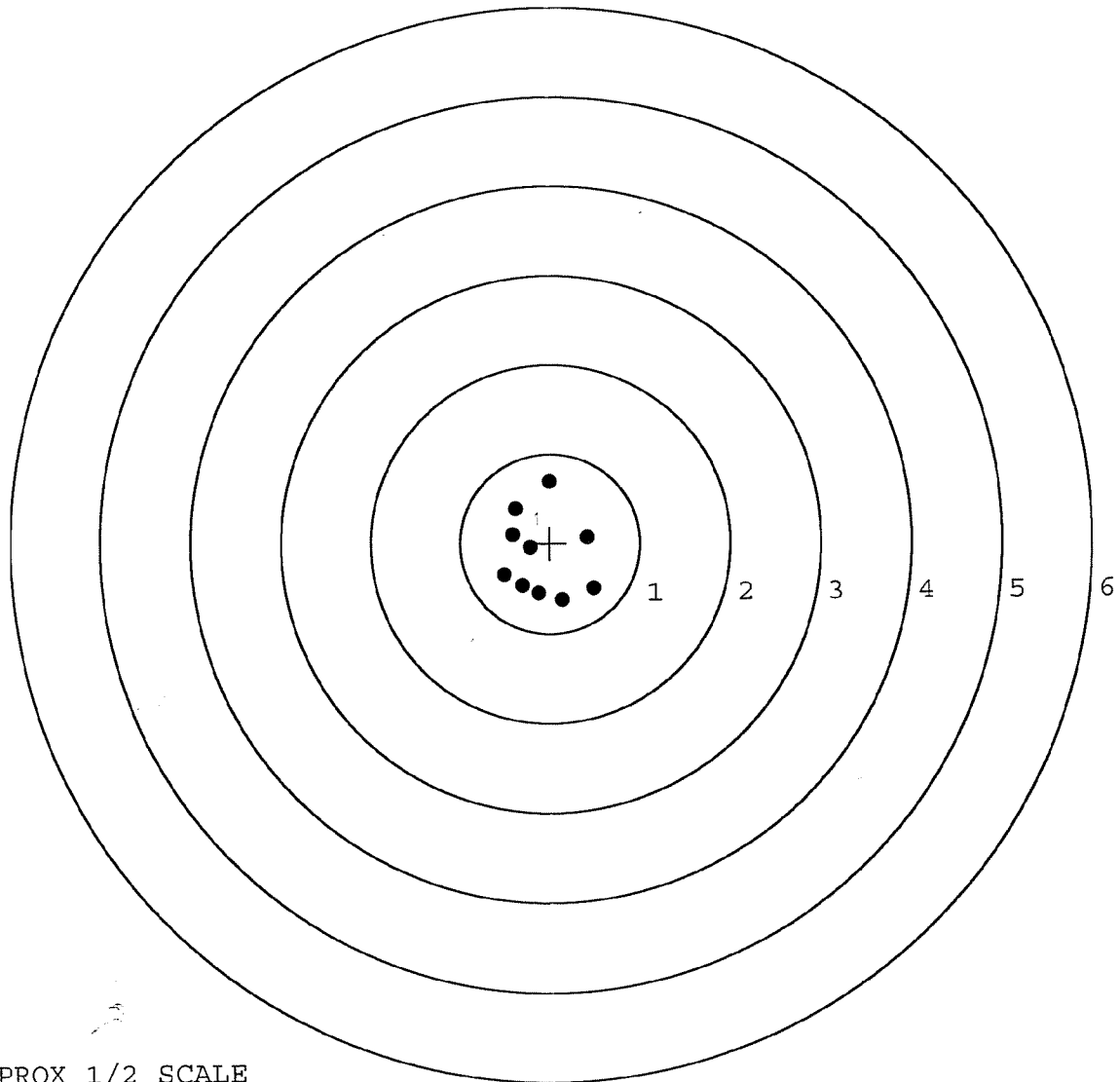
TARGET APPROX 1/2 SCALE

BARBER - M24 0089213

SERIAL NUMBER: G6535180. __0
 TARGET NUMBER: 3
 FILE DATE: 03/16/2006
 FILE TIME: 16:07

POINT#	X	Y
1:	-0.004	0.692
2:	-0.385	0.384
3:	-0.416	0.096
4:	-0.225	-0.050
5:	-0.509	-0.352
6:	-0.309	-0.472
7:	-0.132	-0.559
8:	0.139	-0.627
9:	0.486	-0.506
10:	0.416	0.061

X CENTROID: -0.094
 Y CENTROID: -0.133
 POA TO CENTROID: 0.163
 HORZ SPREAD: 0.995
 VERT SPREAD: 1.319
 GROUP SPREAD: 1.327
 MIN RADIUS: 0.155
 MAX RADIUS: 0.830
 MEAN RADIUS: 0.505
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



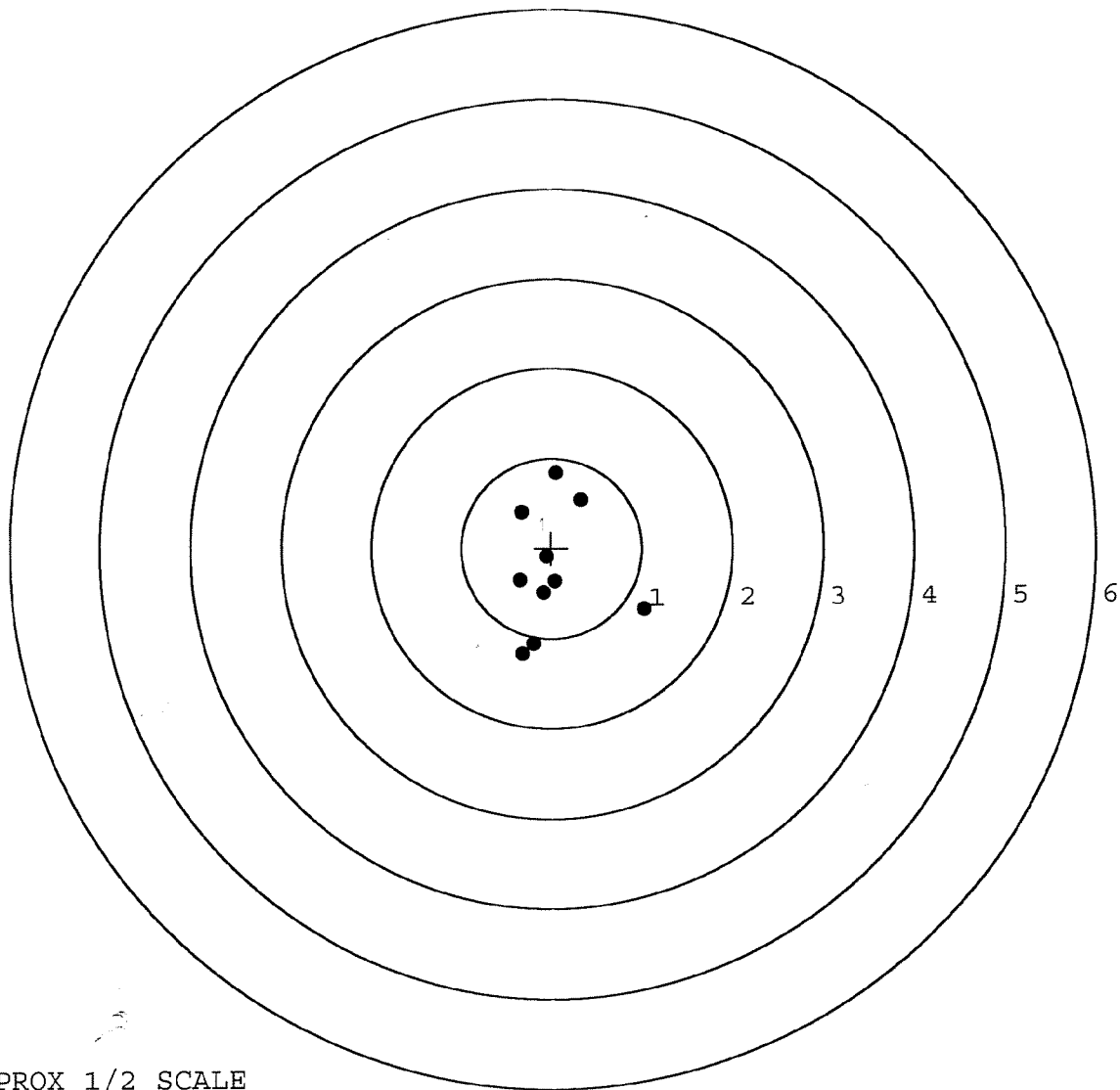
TARGET APPROX 1/2 SCALE

BARBER - M24 0089214

SERIAL NUMBER: G6535180. __0
 TARGET NUMBER: 4
 FILE DATE: 03/16/2006
 FILE TIME: 16:07

POINT#	X	Y
1:	0.056	0.835
2:	0.332	0.535
3:	-0.327	0.401
4:	-0.059	-0.094
5:	0.041	-0.369
6:	-0.352	-0.359
7:	-0.090	-0.499
8:	-0.204	-1.065
9:	-0.326	-1.176
10:	1.023	-0.684

X CENTROID: 0.009
 Y CENTROID: -0.247
 POA TO CENTROID: 0.248
 HORZ SPREAD: 1.375
 VERT SPREAD: 2.011
 GROUP SPREAD: 1.801
 MIN RADIUS: 0.126
 MAX RADIUS: 1.104
 MEAN RADIUS: 0.654
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089215

SERIAL NUMBER: G6535180. __0

TARGET NUMBER: 5

FILE DATE: 03/16/2006

FILE TIME: 16:07

POINT#	X	Y
1:	0.785	0.883
2:	0.068	0.610
3:	0.171	0.422
4:	-0.035	0.249
5:	-0.290	0.189
6:	-0.711	0.365
7:	-0.476	-0.300
8:	0.152	-0.275
9:	0.781	-1.008
10:	-0.230	-0.132

X CENTROID: 0.021

Y CENTROID: 0.100

POA TO CENTROID: 0.103

HORZ SPREAD: 1.496

VERT SPREAD: 1.891

GROUP SPREAD: 2.028

MIN RADIUS: 0.159

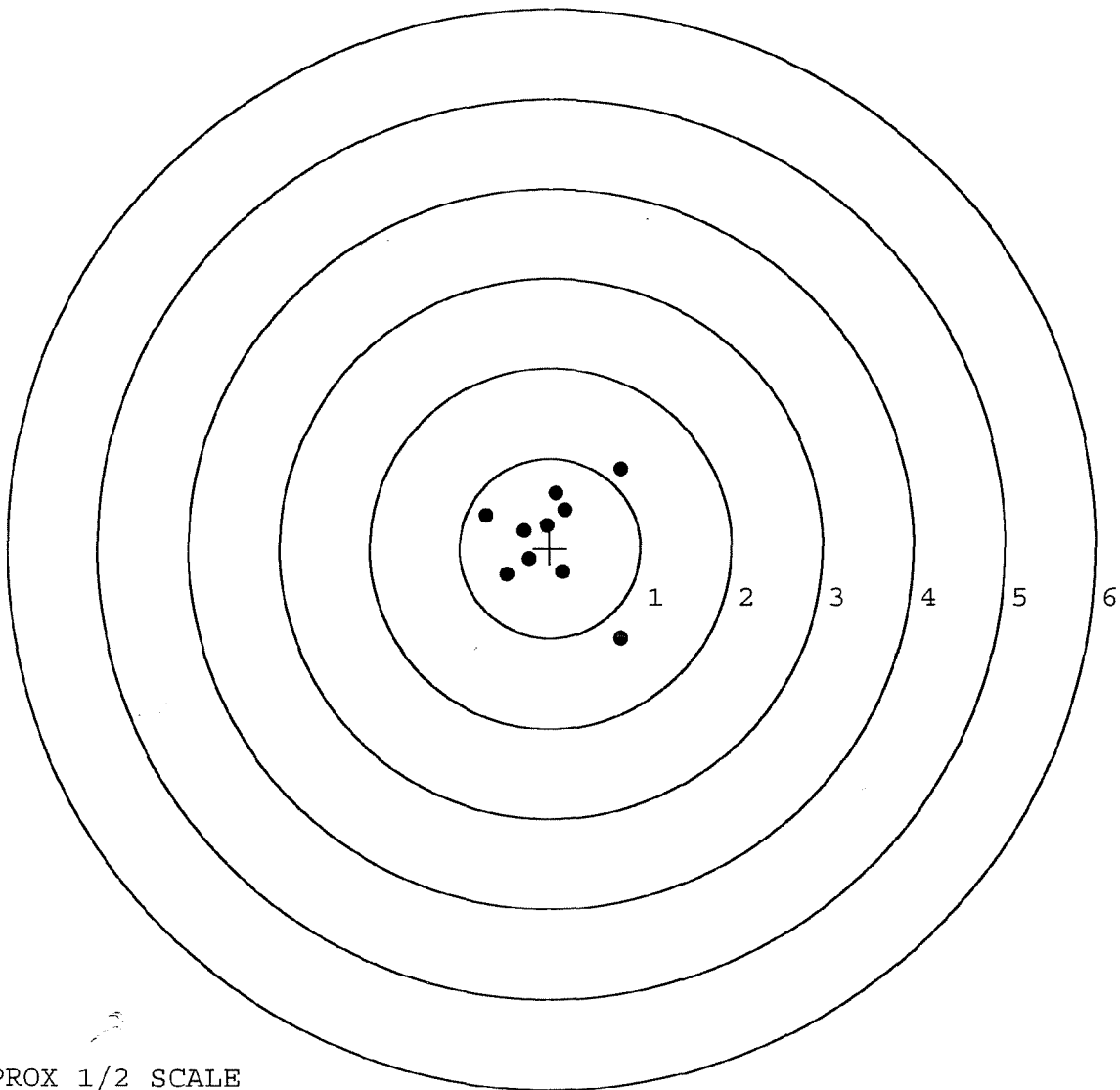
MAX RADIUS: 1.344

MEAN RADIUS: 0.594

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE