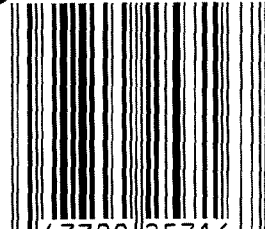


G6535347

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

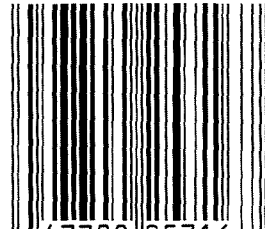


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66535347

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

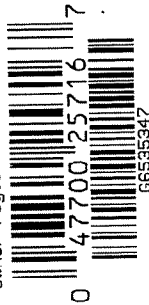
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



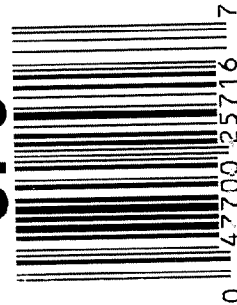
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6535347

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6535347

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-27-06	RTZ
440	PROOF		2/27/06	MPD
460	CHECK HEADSPACE		2/27/06	MPD
470	DIS-ASSEMBLE ACTION		2-28-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	6 P# 480 MAR 01 2006 GPD	3-1-06	APD
500	ROLLMARK CALIBER		3-1-06	CW
510	DRILL AND TAP SIGHT HOLES		2-28-06	TRW
520	GOFF BLAST BBL / REC		3-2-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		3/2	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/17/06	MPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/17/06	MPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/17/06	MPD
	D) OIL FIRING PIN ASSEMBLY		4-17-06	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-17-06	A

REV-8405

OP # OPERATION NAME		READINGS			DATE	INITIAL			
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	516s	516s	516s	5-3-06	Ac		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	216s	216s	216s	5-3-06	Ac		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-3-06	Ac		
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	5-30-06	Ac		
	J) ASSEMBLE STOCK					4-17-06	Ac		
	K) ASSEMBLE SWIVEL STUDS					5-3-06	Ac		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-17-06	Ac		
	M) IRON SIGHT ALIGNMENT					4-17-06	Ac		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-17-06	Ac		
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		4-25-06	MTM		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					4-25-06	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					5-3-06	Ac		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.46	2.71	2.79	2.76	2.64	4-26-06	Ac
	C) FUNCTION					5-3-06	Ac		
690	PACK					5-15-06	RPA		

BARBER - M24 0091255

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 4/6/06

TESTER MGD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	260	253		264	
PULL #2	268	252		259	
PULL #3	267	258		263	
PULL #4	266	264		260	
PULL #5	265	264		259	
TOTAL	1326	1291		1305	
AVERAGE	265	258		261	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	313	311		
PULL #2	307	296		
PULL #3	319	305		
PULL #4	313	297		
PULL #5	312	315		
TOTAL	1564	1524		
AVERAGE	312	304		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	417	406		444
PULL #2	408	410		449
PULL #3	410	402		447
PULL #4	404	406		448
PULL #5	408	402		456
TOTAL	2047	2026		2244
AVERAGE	409	405		448

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535347.___0
FILE DATE AND TIME: 04/25/2006 16:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	0.012
The Average Point of Impact of the Five Target Set:	0.057
The Average Mean Radius of the Five Target Set:	0.652
The Distance from POA to Centroid Target #1:	0.177
The Distance from Centroid Target #2 to Centroid Target #1:	0.100
The Distance from Centroid Target #3 to Centroid Target #1:	0.316
The Distance from Centroid Target #4 to Centroid Target #1:	0.418
The Distance from Centroid Target #5 to Centroid Target #1:	0.267

SERIAL NUMBER: G6535347. __0

TARGET NUMBER: 1

FILE DATE: 04/25/2006

FILE TIME: 16:50

X CENTROID: -0.165

Y CENTROID: -0.065

POA TO CENTROID: 0.177

HORZ SPREAD: 1.468

VERT SPREAD: 1.551

GROUP SPREAD: 1.875

MIN RADIUS: 0.192

MAX RADIUS: 1.124

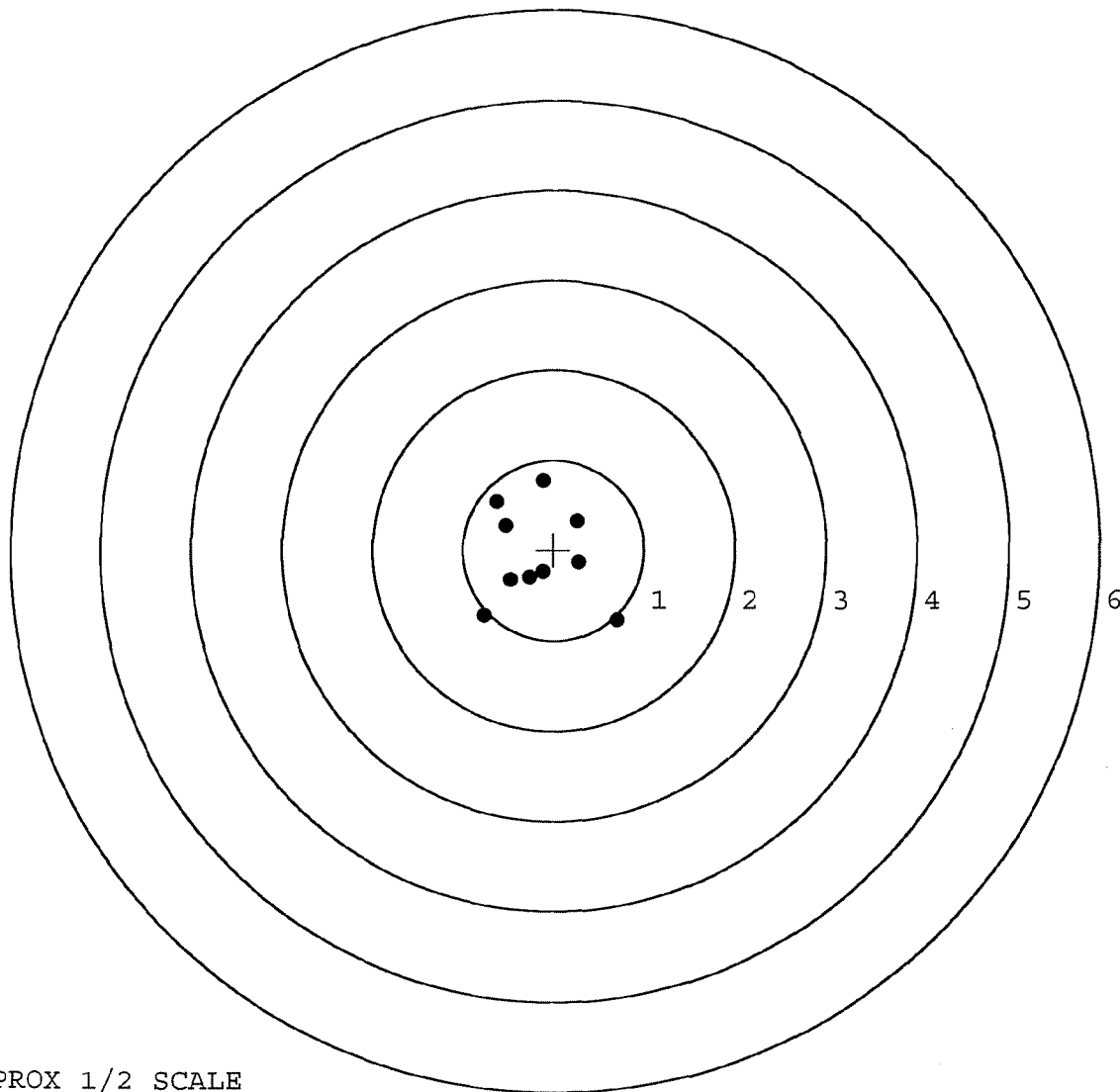
MEAN RADIUS: 0.602

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.633	0.536
2:	-0.528	0.267
3:	-0.116	0.773
4:	0.264	0.324
5:	0.285	-0.142
6:	0.704	-0.778
7:	-0.117	-0.251
8:	-0.266	-0.313
9:	-0.478	-0.336
10:	-0.764	-0.729



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. 0

TARGET NUMBER: 2

FILE DATE: 04/25/2006

FILE TIME: 16:50

X CENTROID: -0.201

Y CENTROID: 0.028

POA TO CENTROID: 0.203

HORZ SPREAD: 1.896

VERT SPREAD: 1.547

GROUP SPREAD: 1.901

MIN RADIUS: 0.229

MAX RADIUS: 1.042

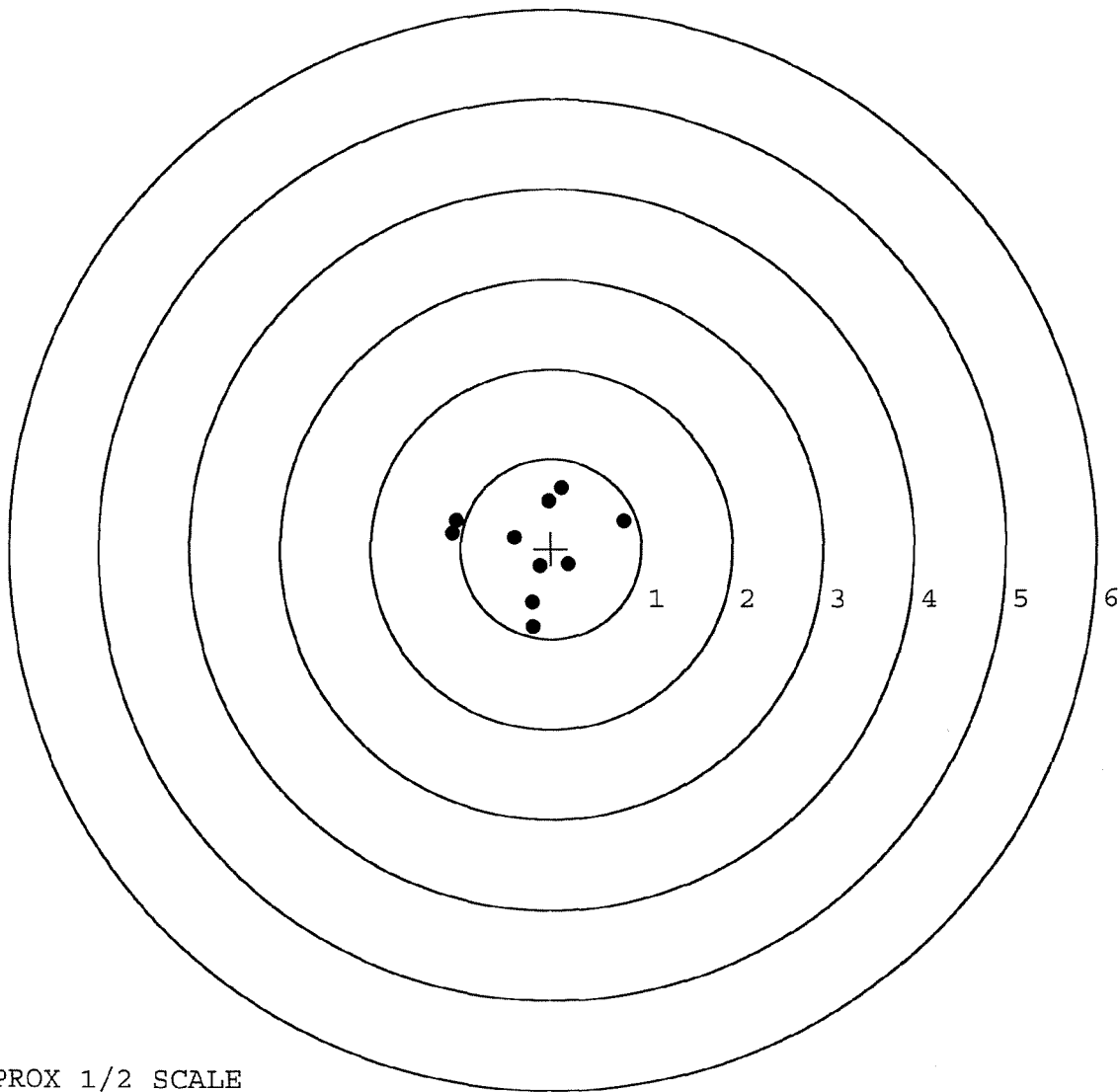
MEAN RADIUS: 0.652

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.200	-0.869
2:	-0.208	-0.596
3:	0.802	0.311
4:	0.192	-0.174
5:	-0.126	-0.197
6:	-1.094	0.170
7:	-1.049	0.307
8:	-0.409	0.125
9:	0.114	0.678
10:	-0.033	0.530

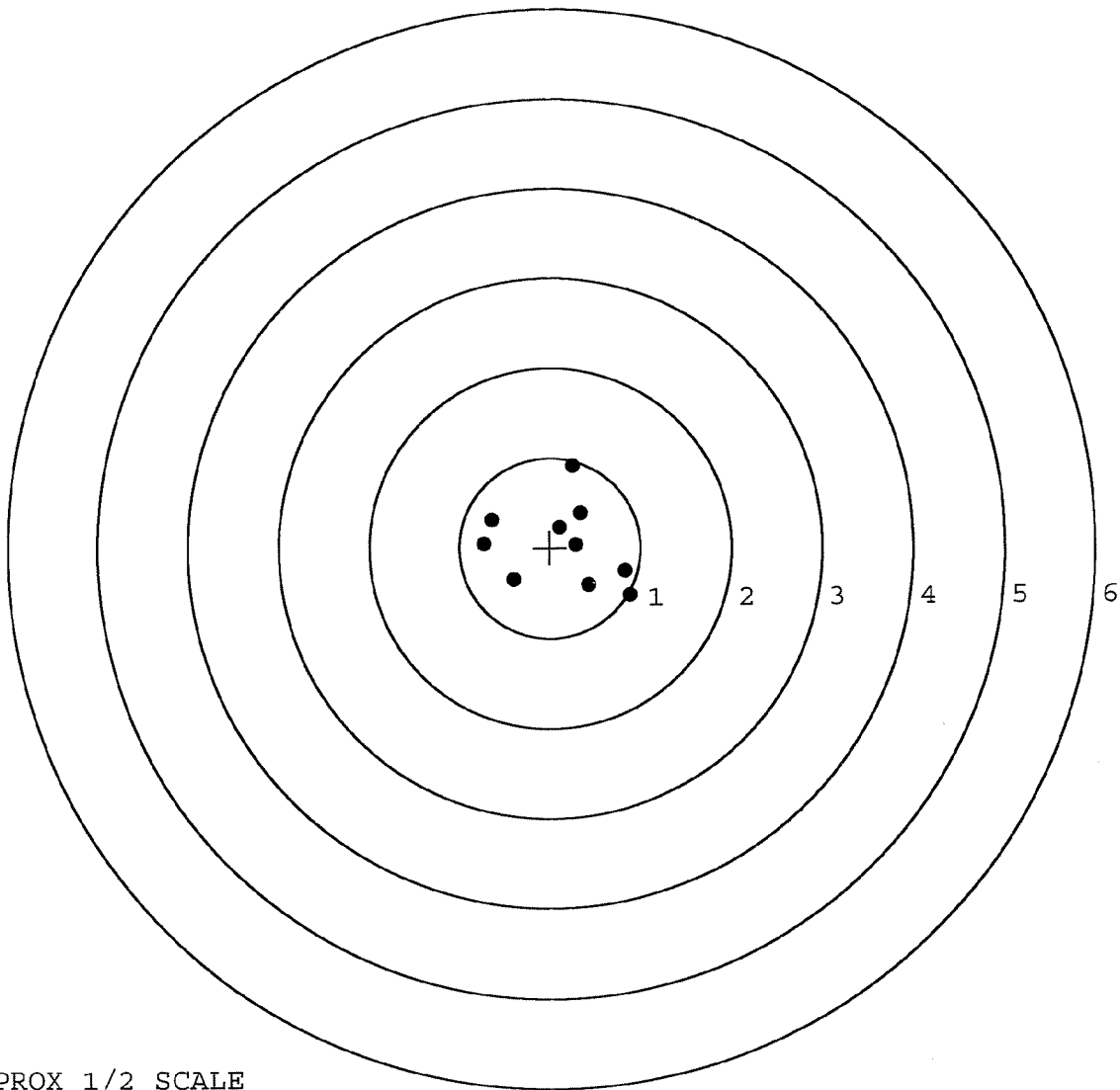


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. __0
 TARGET NUMBER: 3
 FILE DATE: 04/25/2006
 FILE TIME: 16:50

X CENTROID: 0.136
 Y CENTROID: 0.032
 POA TO CENTROID: 0.140
 HORZ SPREAD: 1.610
 VERT SPREAD: 1.438
 GROUP SPREAD: 1.737
 MIN RADIUS: 0.151
 MAX RADIUS: 0.933
 MEAN RADIUS: 0.621
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.255	0.907
2:	0.341	0.385
3:	0.287	0.028
4:	0.109	0.223
5:	0.828	-0.263
6:	0.880	-0.531
7:	0.430	-0.420
8:	-0.401	-0.356
9:	-0.730	0.041
10:	-0.641	0.308



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. __0

TARGET NUMBER: 4

FILE DATE: 04/25/2006

FILE TIME: 16:50

X CENTROID: 0.252

Y CENTROID: -0.102

POA TO CENTROID: 0.272

HORZ SPREAD: 1.886

VERT SPREAD: 1.743

GROUP SPREAD: 1.985

MIN RADIUS: 0.239

MAX RADIUS: 1.175

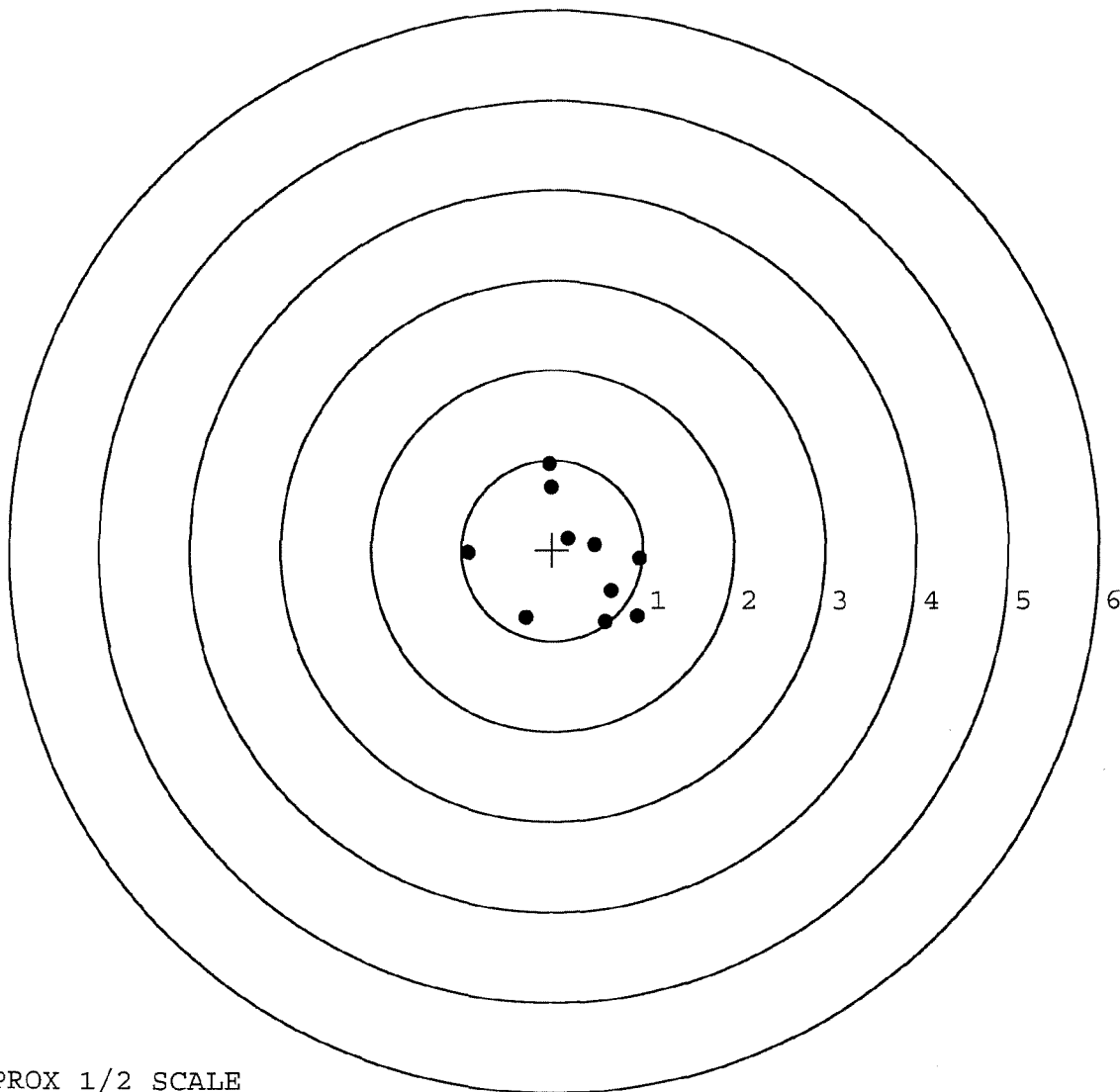
MEAN RADIUS: 0.740

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.035	0.956
2:	-0.015	0.697
3:	-0.921	-0.035
4:	0.171	0.123
5:	0.468	0.061
6:	0.965	-0.098
7:	0.653	-0.449
8:	0.938	-0.732
9:	0.582	-0.787
10:	-0.287	-0.753



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. 0

TARGET NUMBER: 5

FILE DATE: 04/25/2006

FILE TIME: 16:50

X CENTROID: -0.301

Y CENTROID: 0.165

POA TO CENTROID: 0.343

HORZ SPREAD: 1.572

VERT SPREAD: 1.492

GROUP SPREAD: 1.916

MIN RADIUS: 0.089

MAX RADIUS: 1.251

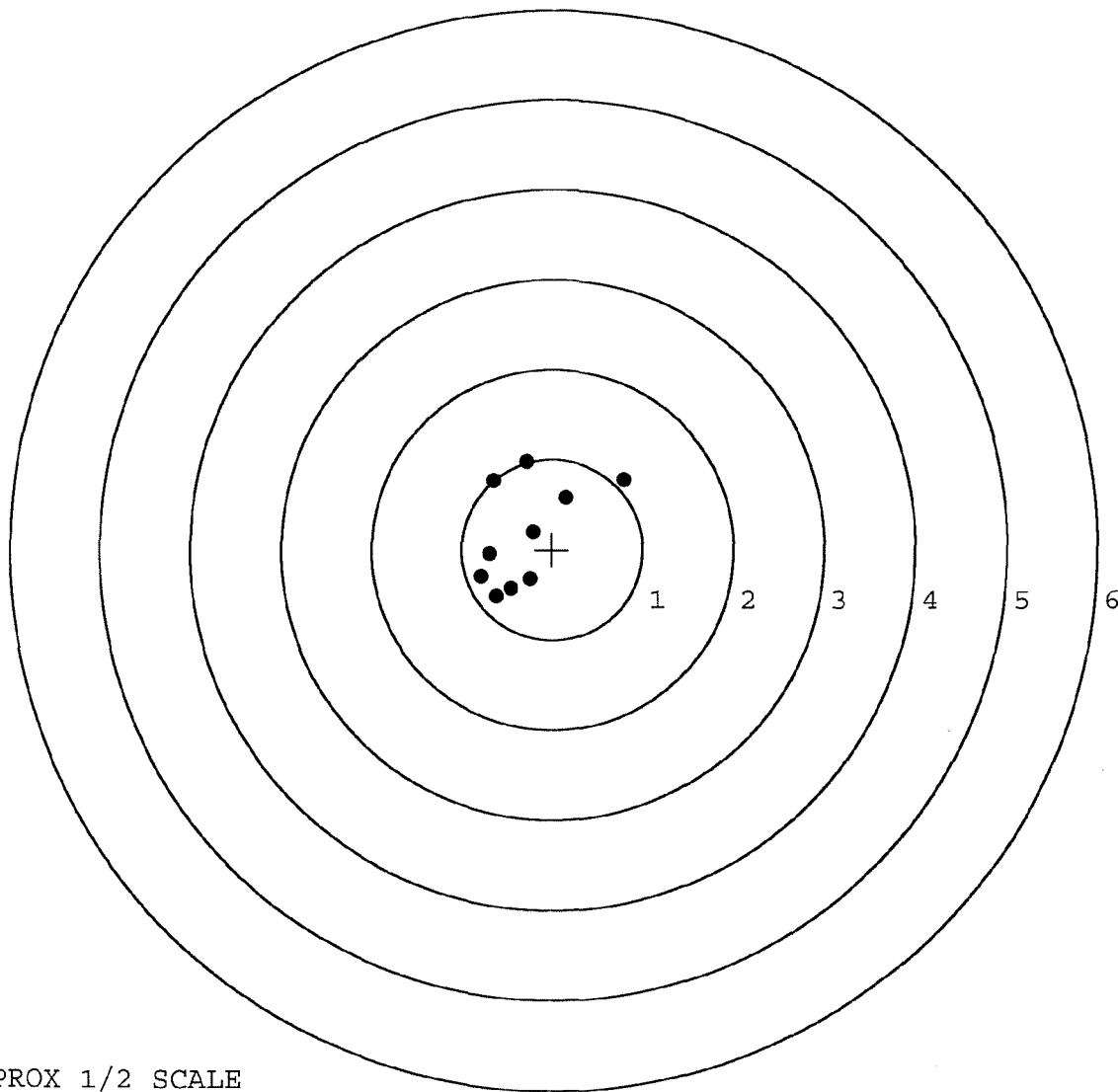
MEAN RADIUS: 0.644

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.788	0.779
2:	0.147	0.579
3:	-0.217	0.194
4:	-0.286	0.971
5:	-0.650	0.762
6:	-0.244	-0.327
7:	-0.691	-0.051
8:	-0.784	-0.300
9:	-0.619	-0.521
10:	-0.458	-0.439



TARGET APPROX 1/2 SCALE