

G 653 5357

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
**UPC**



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SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



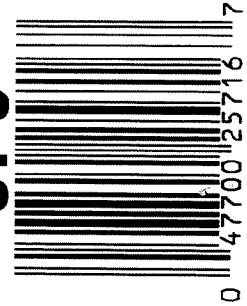
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

**G6535357**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6653 5357

| OP #         | OPERATION NAME                                                                                                                         | READINGS    | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-------------|---------|---------|
| 420 &<br>430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |             | 2-21-06 | RTZ     |
| 440          | PROOF                                                                                                                                  |             | 2-21-06 | RTZ     |
| 460          | CHECK HEADSPACE                                                                                                                        |             | 2-21-06 | RTZ     |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    |             | 2-21-06 | RTZ     |
| 480 &<br>490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OP #<br>480 | 2-21-06 | APD     |
| 500          | ROLLMARK CALIBER                                                                                                                       |             | 2-21-06 | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |             | 2-23-06 | TRL     |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |             | 3/1/06  | (RS)    |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |             | 3/7     | HP      |
|              | (BOLT)                                                                                                                                 |             |         |         |
| 560          | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |             | 3/28/06 | mgd     |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |             | 3/28/06 | mgd     |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |             | 3/28/06 | mgd     |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |             | 3-28-06 | A       |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |             | 4-24-06 | A       |

REV-8405

| OP # OPERATION NAME |                                                                       | READINGS                                  |            |       | DATE  | INITIAL |        |         |   |
|---------------------|-----------------------------------------------------------------------|-------------------------------------------|------------|-------|-------|---------|--------|---------|---|
| 560                 | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | 6 lbs      | 6 lbs | 6 lbs | 4-24-06 | A      |         |   |
| CONT.               | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | 3 lbs      | 3 lbs | 3 lbs | 4-24-06 | AC     |         |   |
|                     | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |            |       |       | 4-24-06 | AC     |         |   |
|                     | I) FIRING PIN INDENT                                                  | .020 MIN                                  | .023       | .023  | .023  | 4-24-06 | A      |         |   |
|                     | J) ASSEMBLE STOCK                                                     |                                           |            |       |       | 3-30-06 | AC     |         |   |
|                     | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |            |       |       | 4-24-06 | L.P.D. |         |   |
|                     | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |            |       |       | 3-28-06 | A      |         |   |
|                     | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |            |       |       | 3-28-06 | A      |         |   |
|                     | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |            |       |       | 3-28-06 | AC     |         |   |
| 640 &<br>650        | FUNCTION TEST AND<br>TARGET                                           |                                           | PASS       | FAIL  |       | 4-4-06  | N/A    |         |   |
|                     |                                                                       |                                           | PASS       | FAIL  |       |         |        |         |   |
|                     | MALFUNCTION                                                           |                                           | CORRECTION |       |       |         |        |         |   |
|                     | MALFUNCTION                                                           |                                           | CORRECTION |       |       |         |        |         |   |
|                     | MALFUNCTION                                                           |                                           | CORRECTION |       |       |         |        |         |   |
|                     | MALFUNCTION                                                           |                                           | CORRECTION |       |       |         |        |         |   |
| 660                 | INSPECT FOR LIVE AMMO                                                 |                                           |            |       |       | 4-4-06  | L.P.D. |         |   |
| 670                 | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |            |       |       | 4-24-06 | AC     |         |   |
|                     | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | 2.30       | 2.32  | 2.54  | 2.51    | 2.32   | 4-20-06 | A |
|                     | C) FUNCTION                                                           |                                           |            |       |       | 4-24-06 | A      |         |   |
| 690                 | PACK                                                                  |                                           |            |       |       | 4-27-06 | DPB    |         |   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 3-20-06

TESTER R.P.

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.52                | 2.45                        |                                   | 2.42  |          |
| PULL #2 | 2.50                | 2.37                        |                                   | 2.54  |          |
| PULL #3 | 2.47                | 2.37                        |                                   | 2.50  |          |
| PULL #4 | 2.54                | 2.39                        |                                   | 2.42  |          |
| PULL #5 | 2.58                | 2.37                        |                                   | 2.50  |          |
| TOTAL   | 12.61               | 11.95                       |                                   | 12.38 |          |
| AVERAGE | 2.52                | 2.39                        |                                   | 2.47  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 311                 | 303                         |  |          |
| PULL #2 | 304                 | 298                         |  |          |
| PULL #3 | 303                 | 300                         |  |          |
| PULL #4 | 304                 | 308                         |  |          |
| PULL #5 | 321                 | 303                         |  |          |
| TOTAL   | 1543                | 1512                        |  |          |
| AVERAGE | 308                 | 302                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.19                | 3.97                        |                                   | 4.07                                    |
| PULL #2 | 4.19                | 3.97                        |                                   | 4.03                                    |
| PULL #3 | 4.22                | 3.98                        |                                   | 4.04                                    |
| PULL #4 | 4.20                | 4.12                        |                                   | 4.02                                    |
| PULL #5 | 4.10                | 4.16                        |                                   | 4.04                                    |
| TOTAL   | 20.90               | 20.20                       |                                   | 20.20                                   |
| AVERAGE | 4.18                | 4.04                        |                                   | 4.04                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535357.\_\_0  
FILE DATE AND TIME: 04/04/2006 16:33

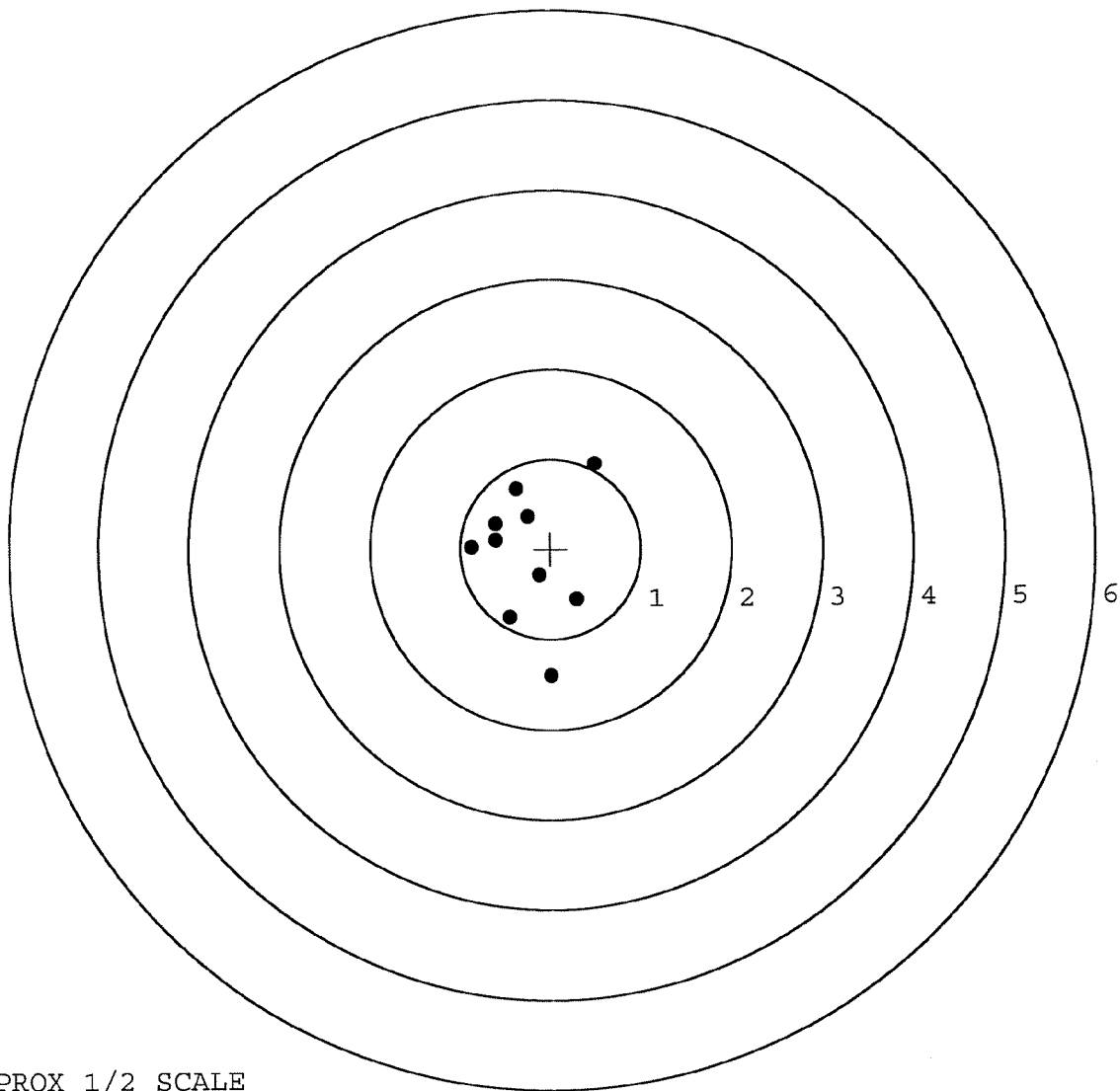
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.082 |
| The Average Y Centroid of the Five Target Set:              | 0.015  |
| The Average Point of Impact of the Five Target Set:         | 0.084  |
| The Average Mean Radius of the Five Target Set:             | 0.917  |
| The Distance from POA to Centroid Target #1:                | 0.261  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.178  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.248  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.654  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.189  |

SERIAL NUMBER: G6535357. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 04/04/2006  
 FILE TIME: 16:33

X CENTROID: -0.254  
 Y CENTROID: -0.063  
 POA TO CENTROID: 0.261  
 HORZ SPREAD: 1.369  
 VERT SPREAD: 2.359  
 GROUP SPREAD: 2.410  
 MIN RADIUS: 0.263  
 MAX RADIUS: 1.368  
 MEAN RADIUS: 0.704  
 # IN 1 IN DIAMETER: 4  
 # IN 2 IN DIAMETER: 8  
 # in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.000  | -1.407 |
| 2:     | -0.458 | -0.762 |
| 3:     | 0.288  | -0.562 |
| 4:     | -0.130 | -0.295 |
| 5:     | -0.876 | 0.025  |
| 6:     | -0.611 | 0.101  |
| 7:     | -0.607 | 0.283  |
| 8:     | -0.255 | 0.366  |
| 9:     | -0.381 | 0.670  |
| 10:    | 0.493  | 0.952  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. 0

TARGET NUMBER: 2

FILE DATE: 04/04/2006

FILE TIME: 16:33

X CENTROID: -0.079

Y CENTROID: -0.095

POA TO CENTROID: 0.124

HORZ SPREAD: 1.982

VERT SPREAD: 2.113

GROUP SPREAD: 2.639

MIN RADIUS: 0.398

MAX RADIUS: 1.382

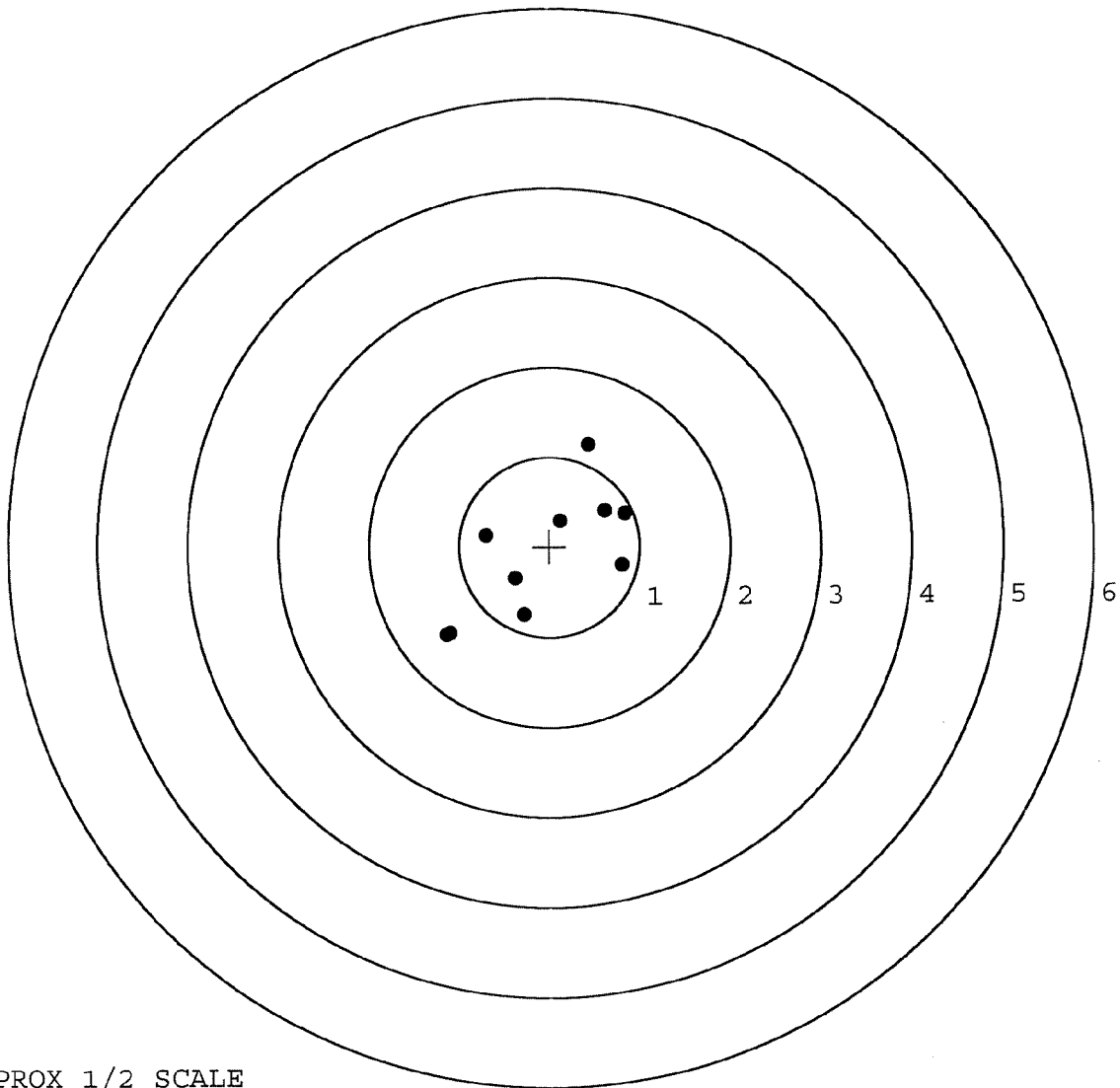
MEAN RADIUS: 0.901

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.104 | -0.955 |
| 2:     | -0.282 | -0.758 |
| 3:     | -0.381 | -0.354 |
| 4:     | -0.704 | 0.124  |
| 5:     | 0.124  | 0.285  |
| 6:     | 0.439  | 1.134  |
| 7:     | 0.840  | 0.364  |
| 8:     | 0.617  | 0.400  |
| 9:     | 0.802  | -0.213 |
| 10:    | -1.142 | -0.979 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. \_\_0

TARGET NUMBER: 3

FILE DATE: 04/04/2006

FILE TIME: 16:33

X CENTROID: -0.009

Y CENTROID: -0.023

POA TO CENTROID: 0.024

HORZ SPREAD: 1.549

VERT SPREAD: 3.697

GROUP SPREAD: 3.898

MIN RADIUS: 0.509

MAX RADIUS: 2.175

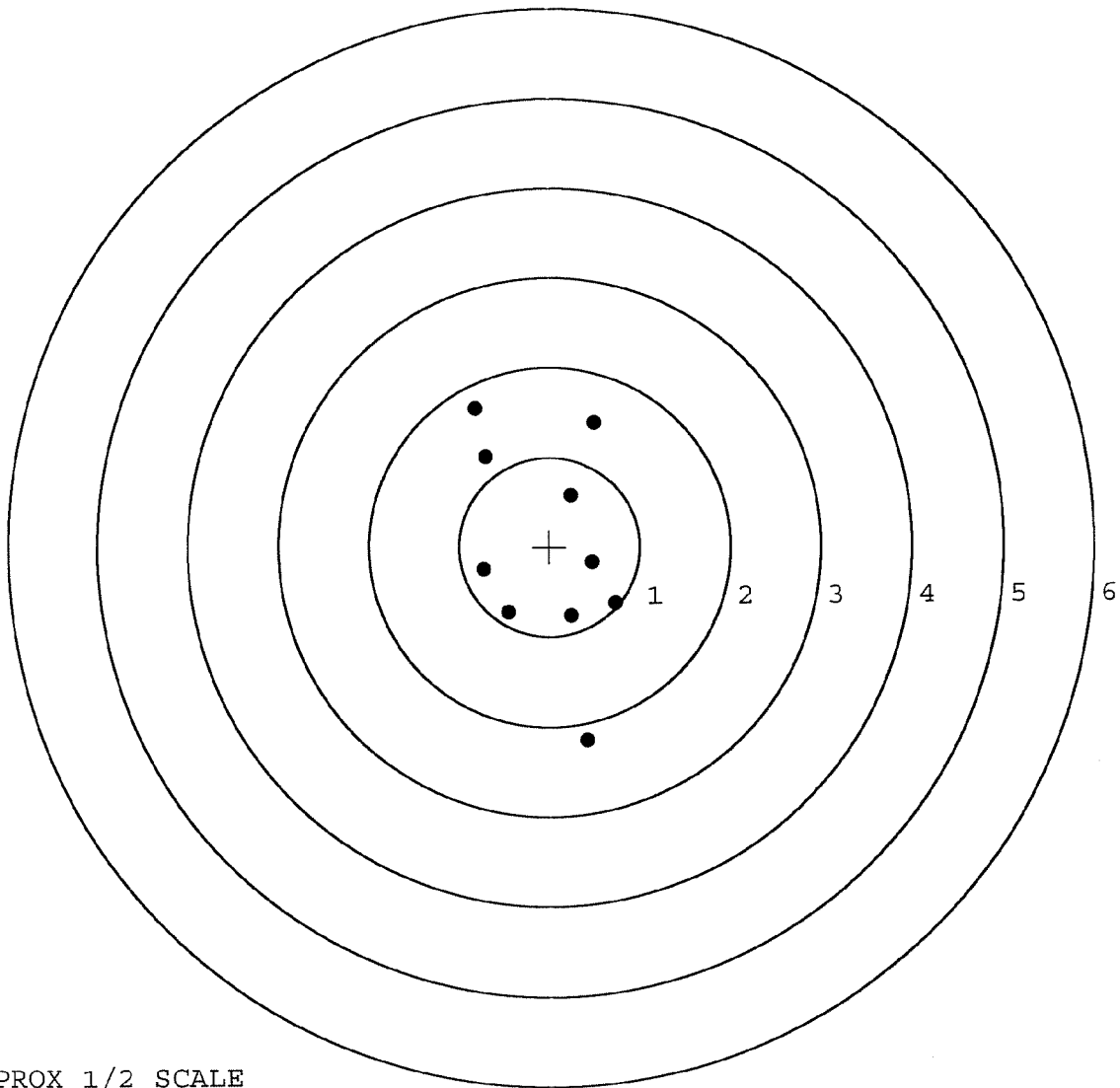
MEAN RADIUS: 1.119

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.817 | 1.541  |
| 2:     | 0.500  | 1.383  |
| 3:     | -0.702 | 1.011  |
| 4:     | 0.245  | 0.575  |
| 5:     | 0.476  | -0.177 |
| 6:     | -0.727 | -0.255 |
| 7:     | -0.458 | -0.734 |
| 8:     | 0.246  | -0.775 |
| 9:     | 0.732  | -0.639 |
| 10:    | 0.417  | -2.156 |

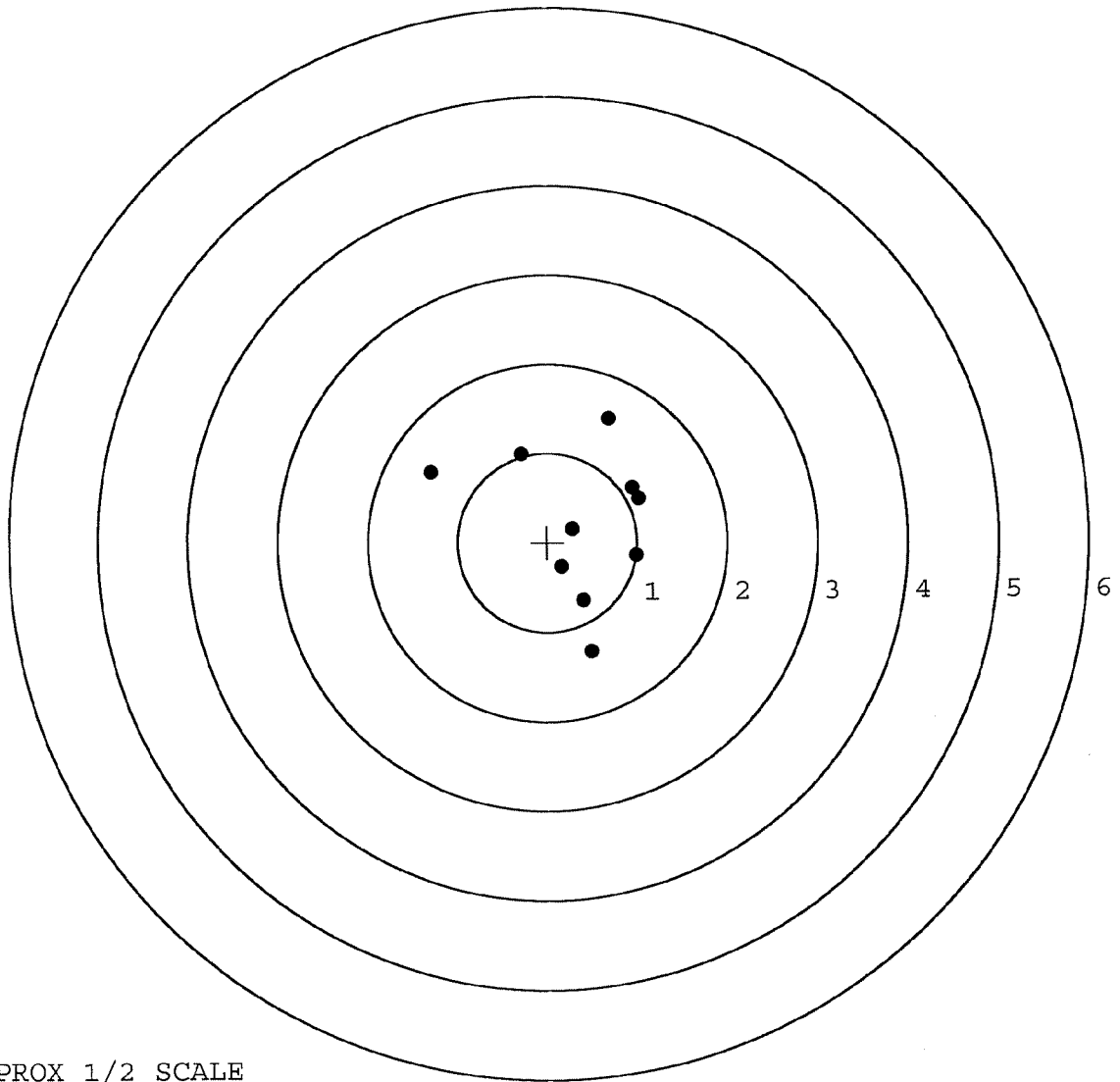


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. \_\_0  
 TARGET NUMBER: 4  
 FILE DATE: 04/04/2006  
 FILE TIME: 16:33

X CENTROID: 0.340  
 Y CENTROID: 0.212  
 POA TO CENTROID: 0.401  
 HORZ SPREAD: 2.311  
 VERT SPREAD: 2.610  
 GROUP SPREAD: 2.693  
 MIN RADIUS: 0.083  
 MAX RADIUS: 1.734  
 MEAN RADIUS: 0.907  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.491  | -1.225 |
| 2:     | 0.406  | -0.647 |
| 3:     | 0.163  | -0.275 |
| 4:     | 0.283  | 0.151  |
| 5:     | 0.990  | -0.152 |
| 6:     | 1.017  | 0.489  |
| 7:     | 0.947  | 0.607  |
| 8:     | 0.689  | 1.385  |
| 9:     | -0.292 | 0.992  |
| 10:    | -1.294 | 0.792  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. 0

TARGET NUMBER: 5

FILE DATE: 04/04/2006

FILE TIME: 16:33

X CENTROID: -0.410

Y CENTROID: 0.044

POA TO CENTROID: 0.412

HORZ SPREAD: 3.231

VERT SPREAD: 2.529

GROUP SPREAD: 3.331

MIN RADIUS: 0.274

MAX RADIUS: 2.049

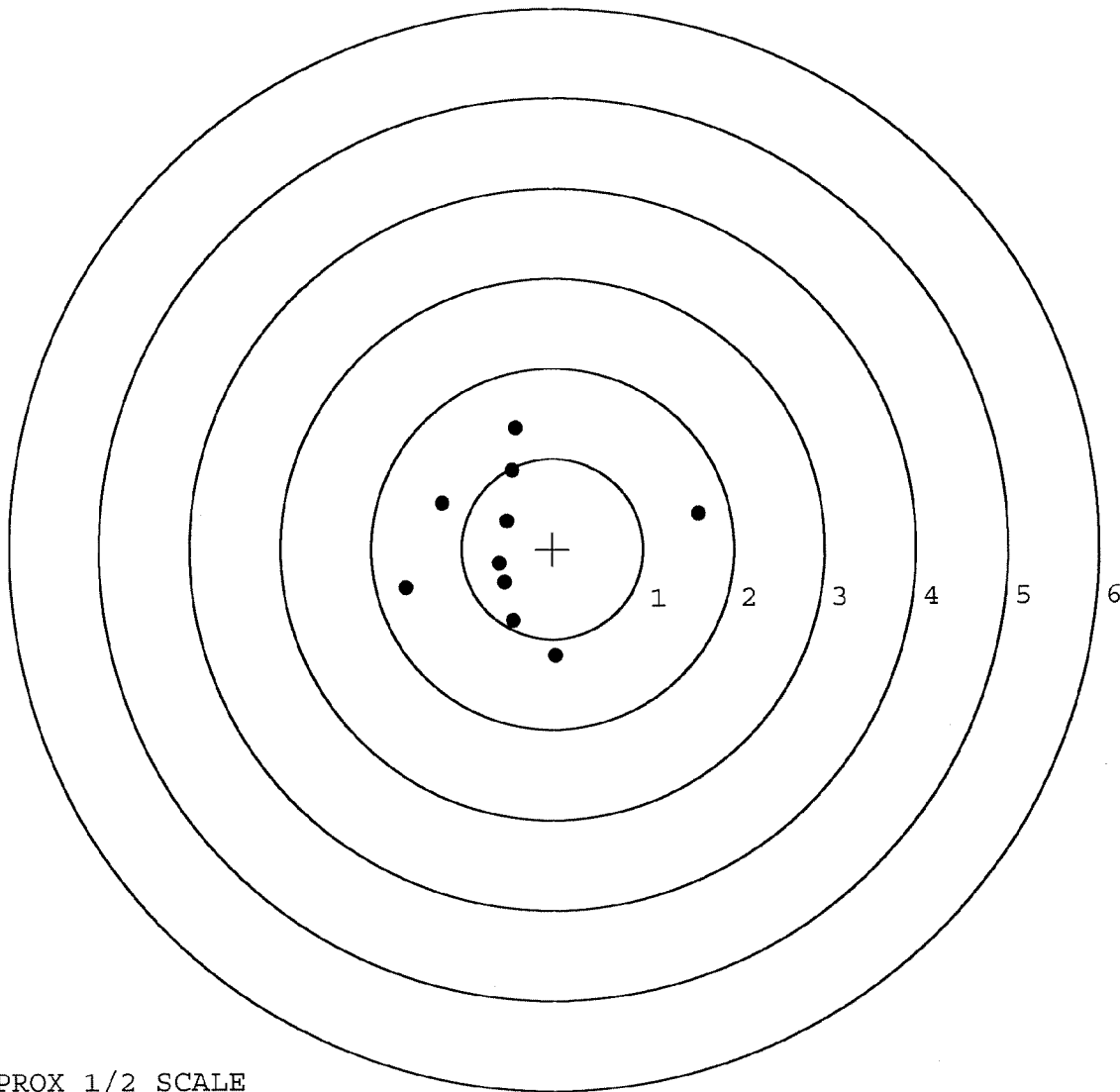
MEAN RADIUS: 0.956

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.032  | -1.192 |
| 2:     | -0.435 | -0.801 |
| 3:     | -0.533 | -0.380 |
| 4:     | -1.620 | -0.429 |
| 5:     | 1.611  | 0.382  |
| 6:     | -0.505 | 0.312  |
| 7:     | -1.216 | 0.507  |
| 8:     | -0.441 | 0.870  |
| 9:     | -0.401 | 1.337  |
| 10:    | -0.588 | -0.164 |



TARGET APPROX 1/2 SCALE