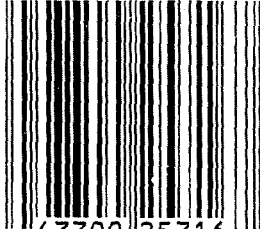


G-653 5364

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

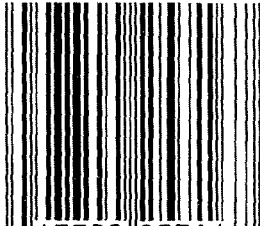


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66535364

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase

owner registration sticker



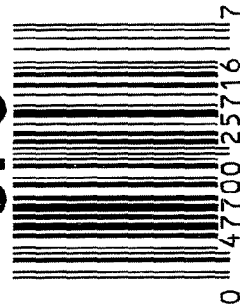
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6535364

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6535364

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		5-4-06	RTZ
440	PROOF		5-4-06	X.P.D.
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5-4-06	X.P.D.
470	DIS-ASSEMBLE ACTION		5-5-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480 MAY 13 2006 CREATOR <u>CPD</u>	5-9-06	APD
500	ROLLMARK CALIBER		5-8-06	CW
510	DRILL AND TAP SIGHT HOLES		5-8-06	TRW
520	GOFF BLAST BBL / REC		5-9-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		5/12/06	TRB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-06	MTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-06	MTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-2-06	MTL
	D) OIL FIRING PIN ASSEMBLY		6-2-06	X.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6-11-06	MTL

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>7.0</u>	6-7-06	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	6-7-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		6-16-06	WJH
	I) FIRING PIN INDENT .020 MIN	<u>1021</u> <u>1022</u> <u>1023</u>	6-7-06	RA
	J) ASSEMBLE STOCK		6-2-06	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-16-06	WJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-2-06	L.P.D.
	M) IRON SIGHT ALIGNMENT		6-2-06	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-2-06	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-5-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-5-06	R.P.
670	FINAL INSPECTION A) HEADSPACE		6-16-06	WJH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.67</u> <u>2.74</u> <u>2.56</u> <u>2.64</u>	6-7-06	RA
	C) FUNCTION		6-16-06	WJH
690	PACK		6-14-06	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

6-2-06

TESTER

R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	251	240		260	
PULL #2	259	240		250	
PULL #3	248	255		253	
PULL #4	238	250		252	
PULL #5	263	252		254	
TOTAL	1259	1237		1269	
AVERAGE	251	247		253	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	309	315		
PULL #2	320	311		
PULL #3	321	310		
PULL #4	316	323		
PULL #5	321	311		
TOTAL	1587	1570		
AVERAGE	317	314		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.20	4.06		4.02
PULL #2	4.06	3.98		4.06
PULL #3	4.02	4.07		4.00
PULL #4	4.08	4.03		4.03
PULL #5	4.08	4.04		4.00
TOTAL	20.44	20.18		20.11
AVERAGE	4.08	4.03		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535364.__0
FILE DATE AND TIME: 06/05/2006 08:45

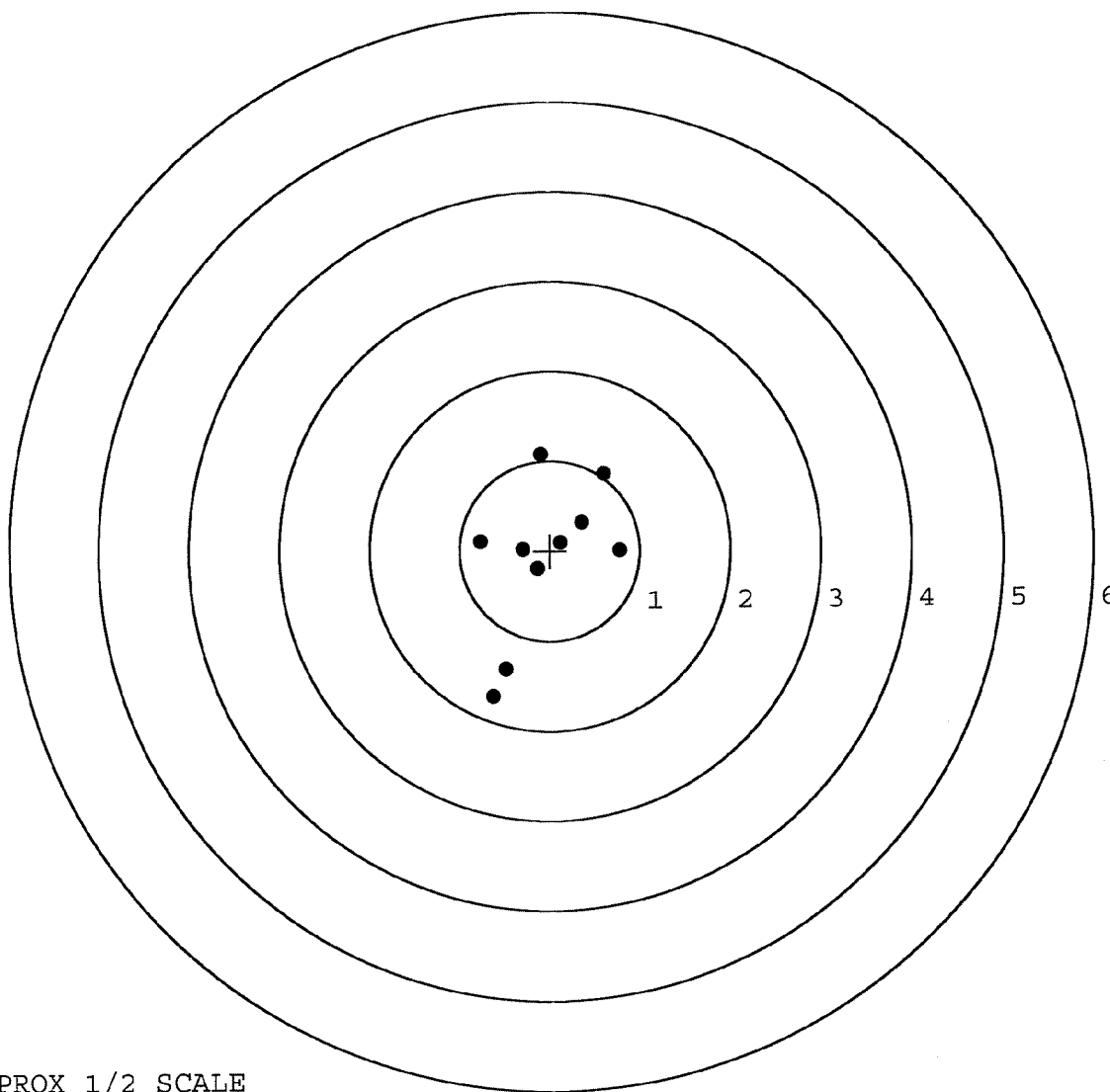
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.033
The Average Y Centroid of the Five Target Set:	-0.031
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.675
The Distance from POA to Centroid Target #1:	0.091
The Distance from Centroid Target #2 to Centroid Target #1:	0.225
The Distance from Centroid Target #3 to Centroid Target #1:	0.082
The Distance from Centroid Target #4 to Centroid Target #1:	0.069
The Distance from Centroid Target #5 to Centroid Target #1:	0.064

SERIAL NUMBER: G6535364. __0
 TARGET NUMBER: 1
 FILE DATE: 06/05/2006
 FILE TIME: 08:45

POINT#	X	Y
1:	0.774	0.004
2:	0.603	0.851
3:	-0.105	1.068
4:	0.354	0.313
5:	0.118	0.090
6:	-0.141	-0.200
7:	-0.306	0.019
8:	-0.771	0.105
9:	-0.495	-1.319
10:	-0.636	-1.615

X CENTROID: -0.060
 Y CENTROID: -0.068
 POA TO CENTROID: 0.091
 HORZ SPREAD: 1.545
 VERT SPREAD: 2.683
 GROUP SPREAD: 2.760
 MIN RADIUS: 0.154
 MAX RADIUS: 1.650
 MEAN RADIUS: 0.803
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

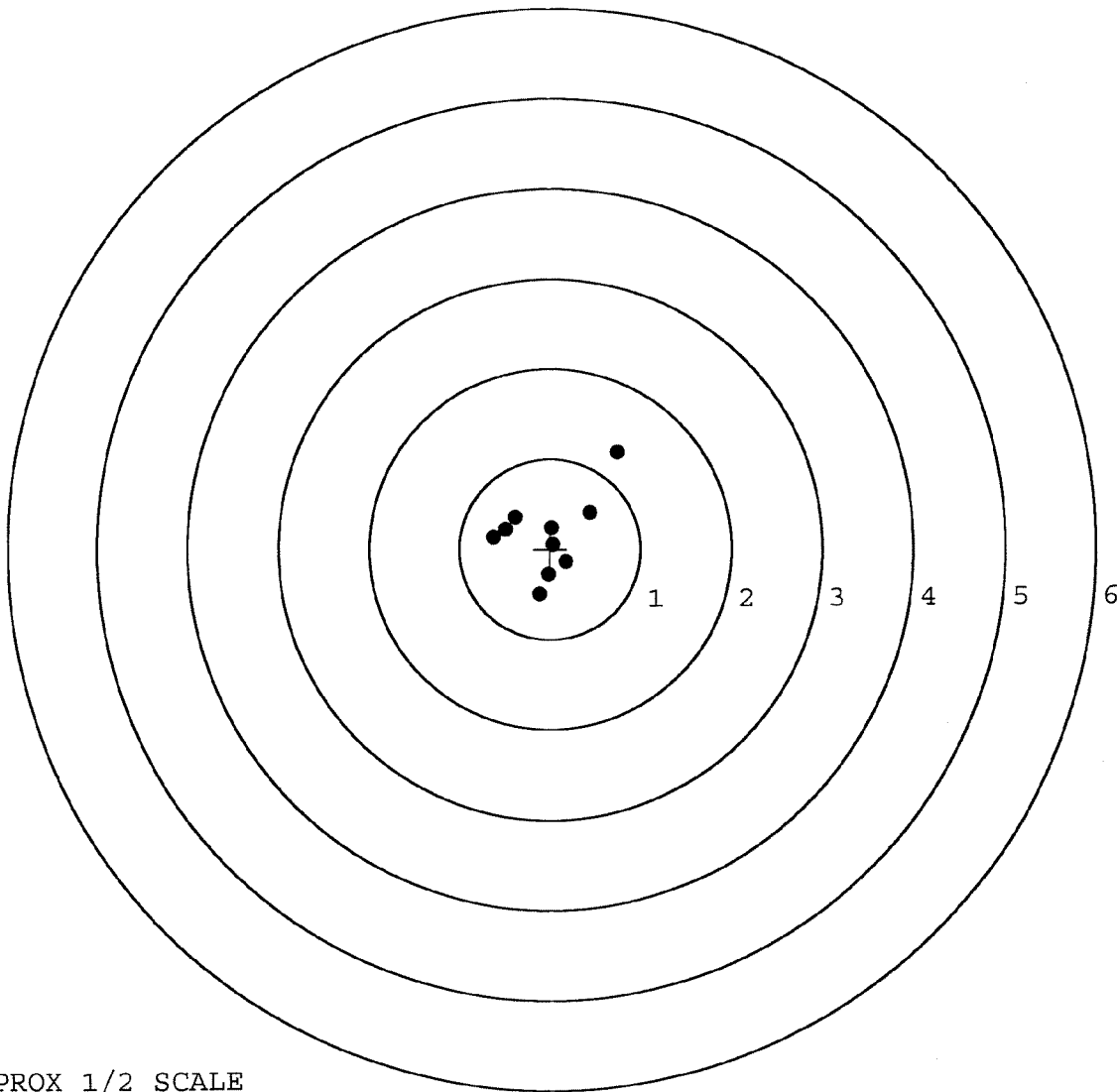


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535364. __0
 TARGET NUMBER: 2
 FILE DATE: 06/05/2006
 FILE TIME: 08:45

X CENTROID: -0.025
 Y CENTROID: 0.154
 POA TO CENTROID: 0.156
 HORZ SPREAD: 1.380
 VERT SPREAD: 1.573
 GROUP SPREAD: 1.800
 MIN RADIUS: 0.092
 MAX RADIUS: 1.197
 MEAN RADIUS: 0.490
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.749	1.067
2:	0.442	0.405
3:	0.179	-0.143
4:	-0.025	-0.283
5:	-0.126	-0.506
6:	0.031	0.051
7:	0.019	0.235
8:	-0.392	0.354
9:	-0.496	0.225
10:	-0.631	0.137



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535364. __0

TARGET NUMBER: 3

FILE DATE: 06/05/2006

FILE TIME: 08:45

X CENTROID: 0.014

Y CENTROID: -0.104

POA TO CENTROID: 0.105

HORZ SPREAD: 1.527

VERT SPREAD: 1.695

GROUP SPREAD: 1.952

MIN RADIUS: 0.276

MAX RADIUS: 1.441

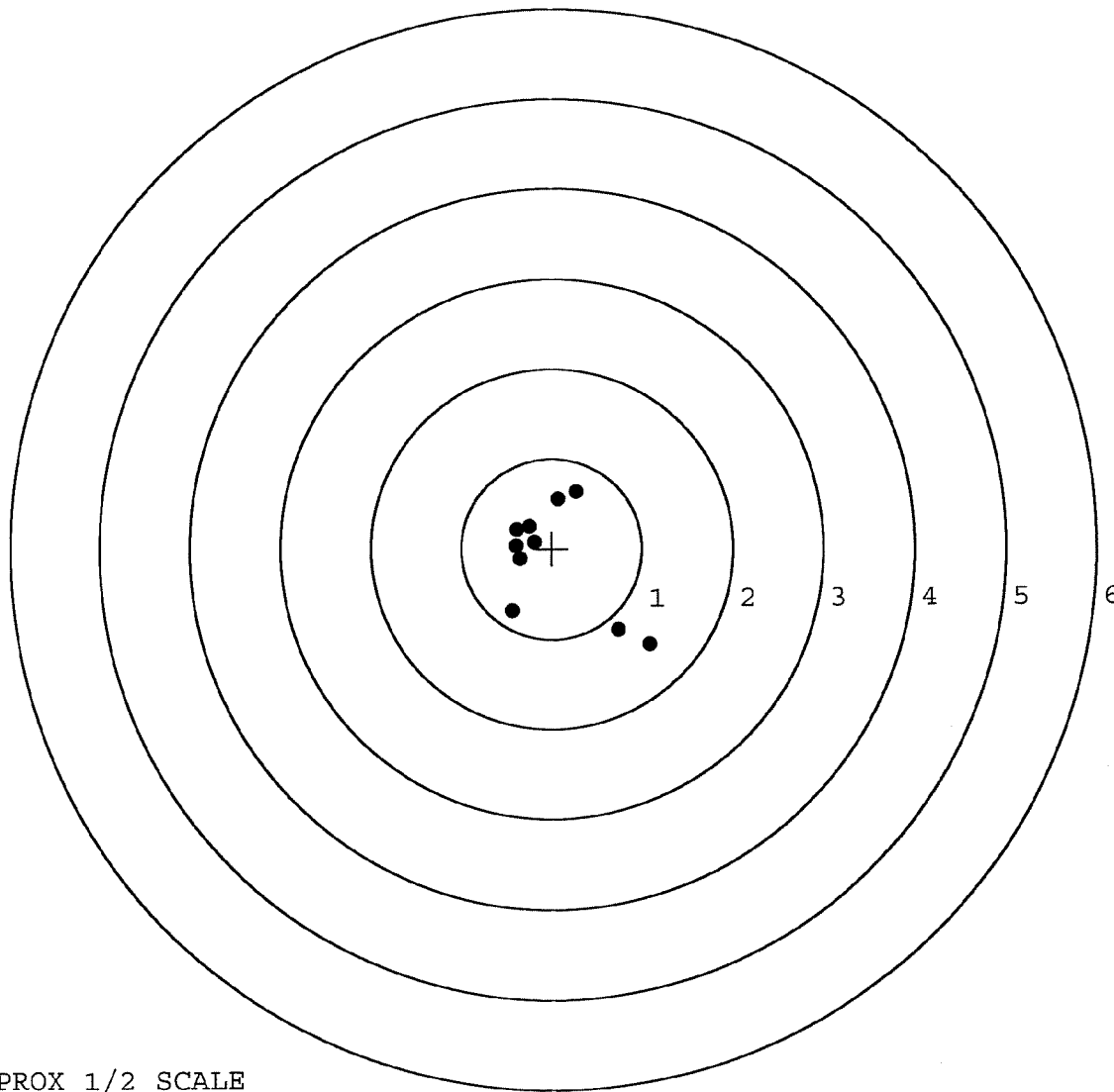
MEAN RADIUS: 0.673

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.086	-1.066
2:	0.738	-0.906
3:	-0.441	-0.689
4:	0.277	0.629
5:	0.071	0.553
6:	-0.248	0.246
7:	-0.393	0.208
8:	-0.357	-0.116
9:	-0.198	0.073
10:	-0.398	0.030



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535364. __0

TARGET NUMBER: 4

FILE DATE: 06/05/2006

FILE TIME: 08:45

X CENTROID: -0.039

Y CENTROID: -0.003

POA TO CENTROID: 0.039

HORZ SPREAD: 2.599

VERT SPREAD: 1.478

GROUP SPREAD: 2.658

MIN RADIUS: 0.406

MAX RADIUS: 1.471

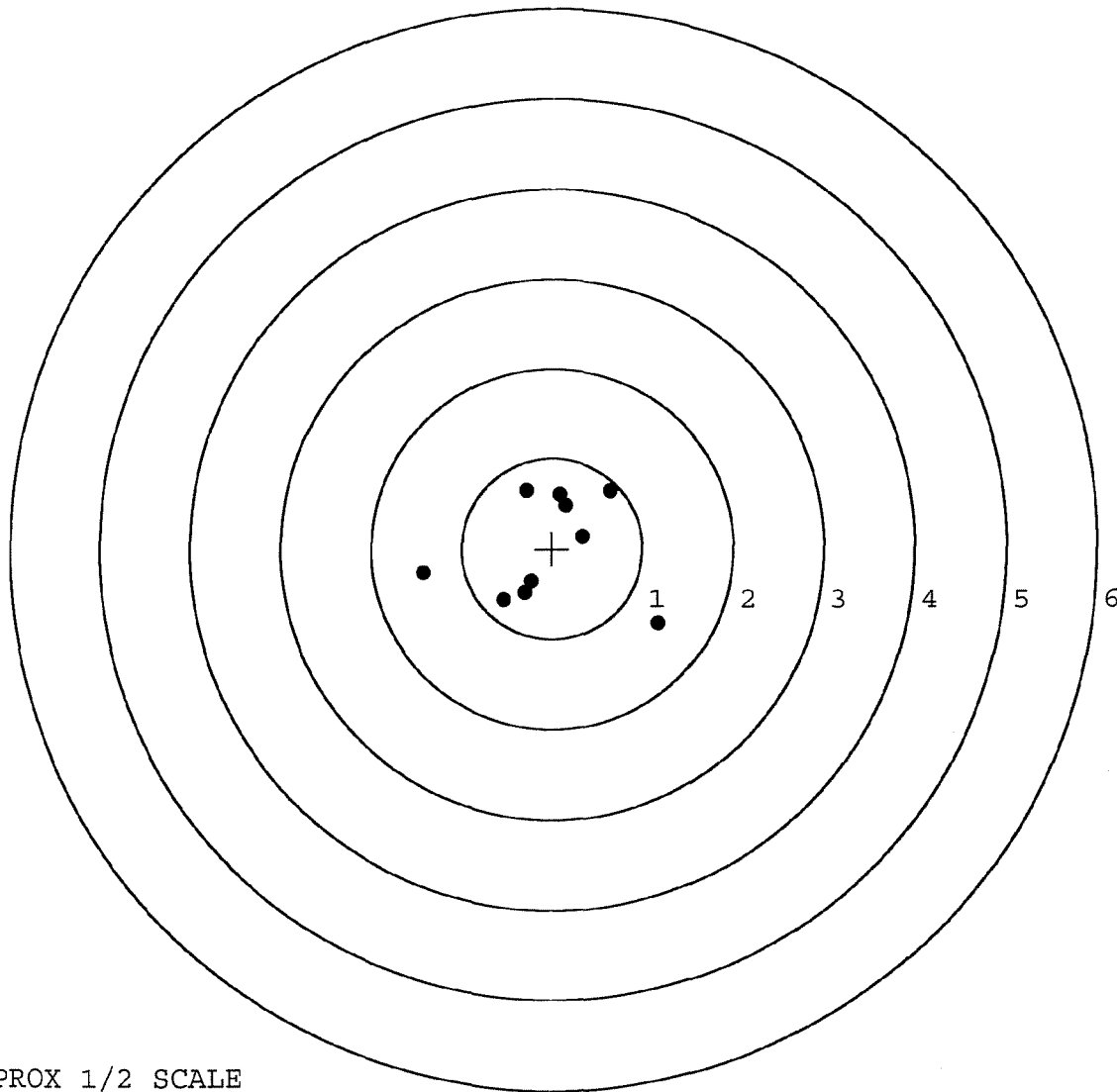
MEAN RADIUS: 0.776

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.175	-0.833
2:	-1.424	-0.278
3:	0.645	0.645
4:	0.339	0.144
5:	0.080	0.596
6:	0.152	0.475
7:	-0.290	0.641
8:	-0.230	-0.362
9:	-0.302	-0.490
10:	-0.537	-0.567



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535364. __0

TARGET NUMBER: 5

FILE DATE: 06/05/2006

FILE TIME: 08:45

X CENTROID: -0.052

Y CENTROID: -0.132

POA TO CENTROID: 0.141

HORZ SPREAD: 1.590

VERT SPREAD: 1.862

GROUP SPREAD: 1.984

MIN RADIUS: 0.131

MAX RADIUS: 1.225

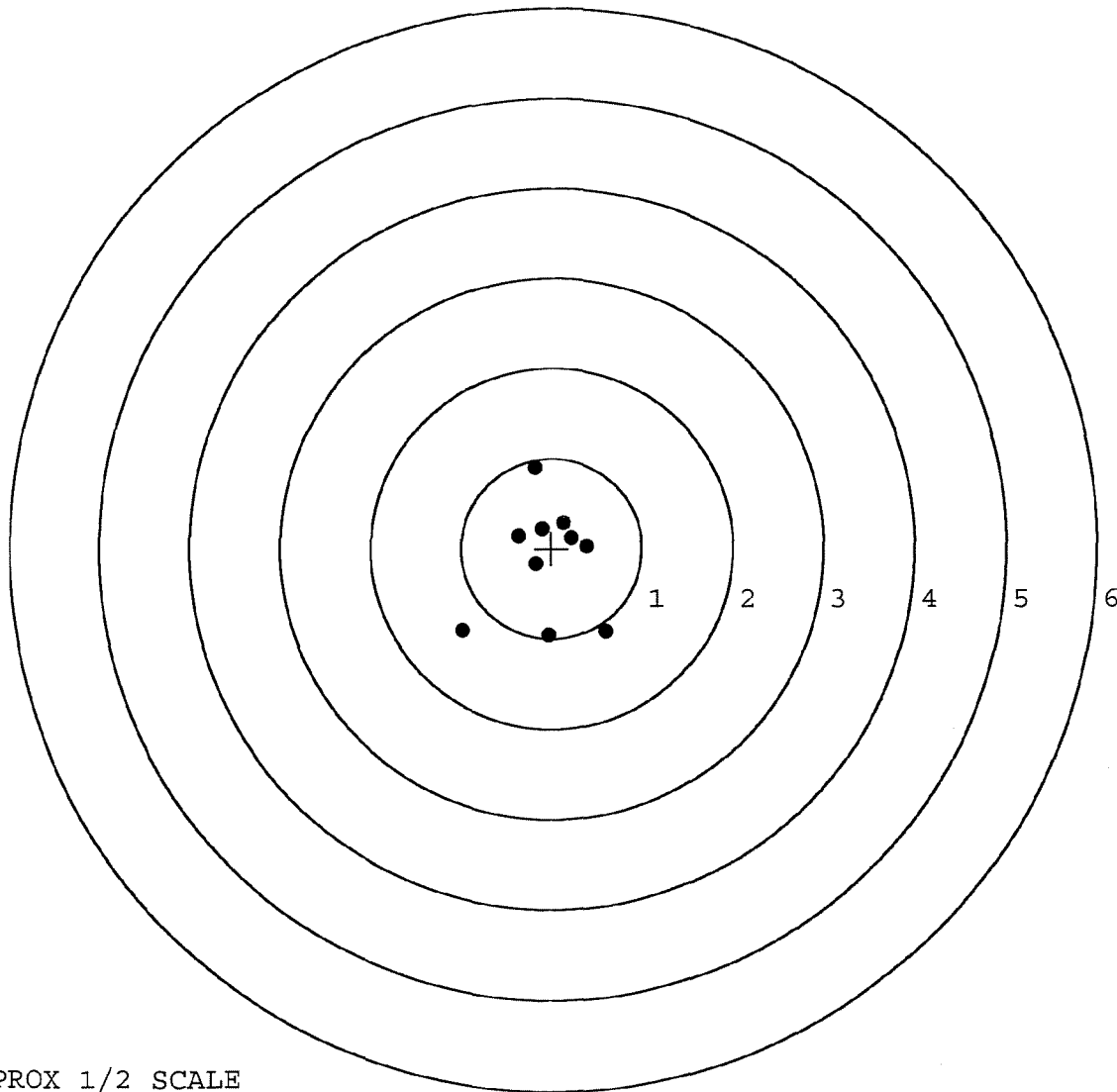
MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.604	-0.922
2:	-0.034	-0.968
3:	-0.986	-0.924
4:	-0.191	0.894
5:	-0.174	-0.179
6:	-0.372	0.134
7:	0.398	0.032
8:	0.214	0.117
9:	0.128	0.281
10:	-0.104	0.218



TARGET APPROX 1/2 SCALE