

653538c

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



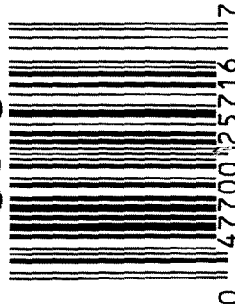
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535386

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06535386

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-2-06	RTZ
440	PROOF		2/2/06	MJD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/2/06	MJD
470	DIS-ASSEMBLE ACTION		2-3-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	2-7-06	APD
500	ROLLMARK CALIBER		2-7-06	CW
510	DRILL AND TAP SIGHT HOLES		2-6-06	TRW
520	GOFF BLAST BBL / REC		2-18	SW
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/14	TEB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/20/06	MJD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/20/06	MJD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/20/06	MJD
	D) OIL FIRING PIN ASSEMBLY		3-28-06	Ac
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-26-06	L.P.D.

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs.</u> <u>6 lbs.</u> <u>6 lbs.</u>	4-26-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs.</u> <u>3 lbs.</u> <u>3 lbs.</u>	4-26-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY		4-26-06	L.P.D.
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	4-25-06	Ac
	J) ASSEMBLE STOCK		3-30-06	Ac
	K) ASSEMBLE SWIVEL STUDS		4-26-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-28-06	Ac
	M) IRON SIGHT ALIGNMENT		3-28-06	Ac
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-28-06	Ac
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-31-06	mtm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-31-06	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		4-26-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.92</u> <u>2.85</u> <u>2.57</u> <u>2.88</u> <u>2.83</u>	4-25-06	Ac
	C) FUNCTION		4-26-06	L.P.D.
690	PACK		4-28-06	DTA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535386.___0
FILE DATE AND TIME: 03/31/2006 15:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.029
The Average Y Centroid of the Five Target Set:	-0.026
The Average Point of Impact of the Five Target Set:	0.039
The Average Mean Radius of the Five Target Set:	0.724
The Distance from POA to Centroid Target #1:	0.142
The Distance from Centroid Target #2 to Centroid Target #1:	0.373
The Distance from Centroid Target #3 to Centroid Target #1:	0.588
The Distance from Centroid Target #4 to Centroid Target #1:	0.108
The Distance from Centroid Target #5 to Centroid Target #1:	0.261

SERIAL NUMBER: G6535386. 0

TARGET NUMBER: 1

FILE DATE: 03/31/2006

FILE TIME: 15:52

POINT#	X	Y
1:	0.752	0.241
2:	0.610	-0.240
3:	0.209	-0.079
4:	0.314	0.098
5:	-0.140	0.567
6:	-0.714	0.447
7:	-0.643	0.285
8:	-0.559	0.047
9:	-0.366	-0.177
10:	-0.621	-0.359

X CENTROID: -0.116

Y CENTROID: 0.083

POA TO CENTROID: 0.142

HORZ SPREAD: 1.466

VERT SPREAD: 0.926

GROUP SPREAD: 1.498

MIN RADIUS: 0.361

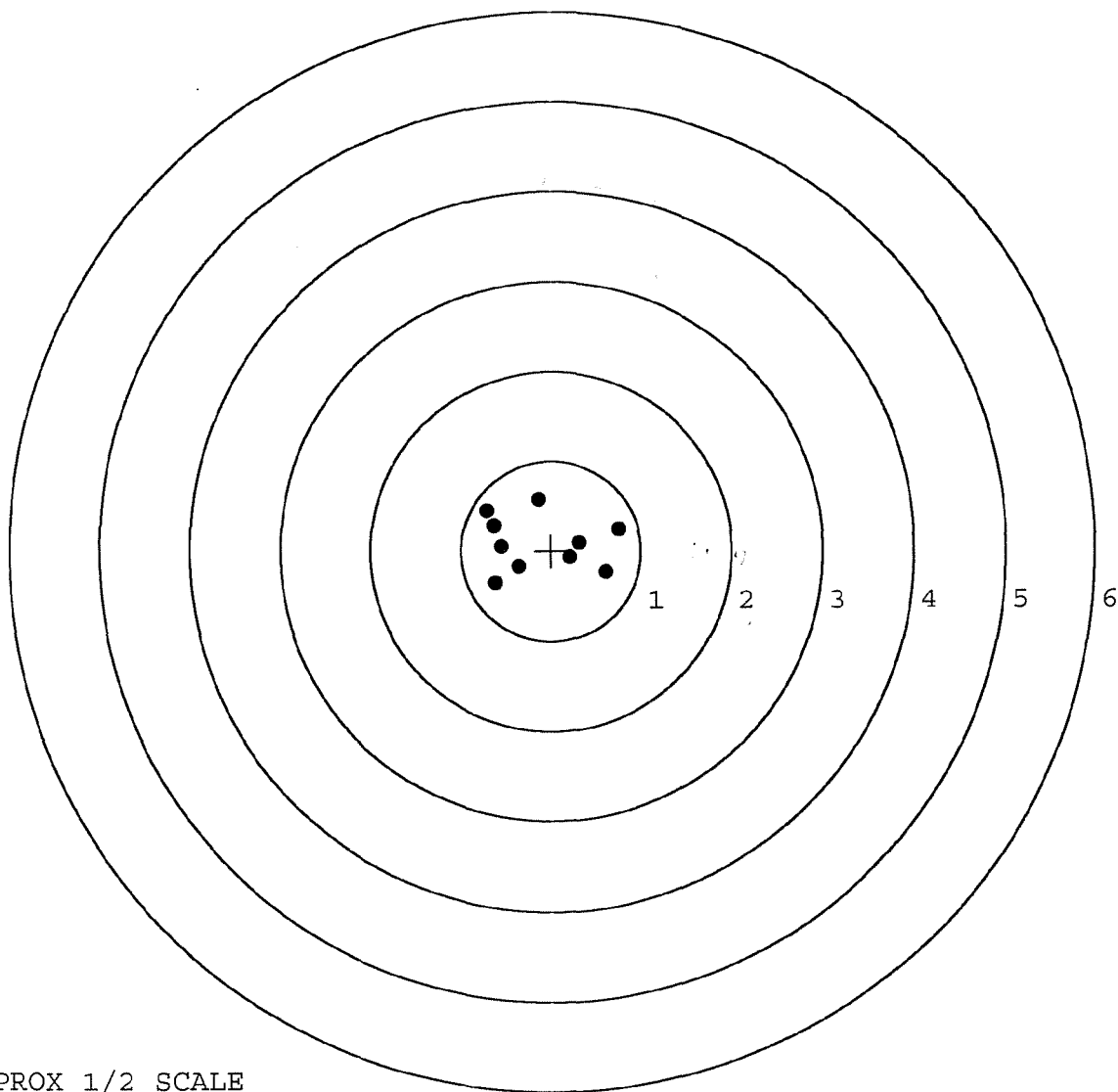
MAX RADIUS: 0.882

MEAN RADIUS: 0.570

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

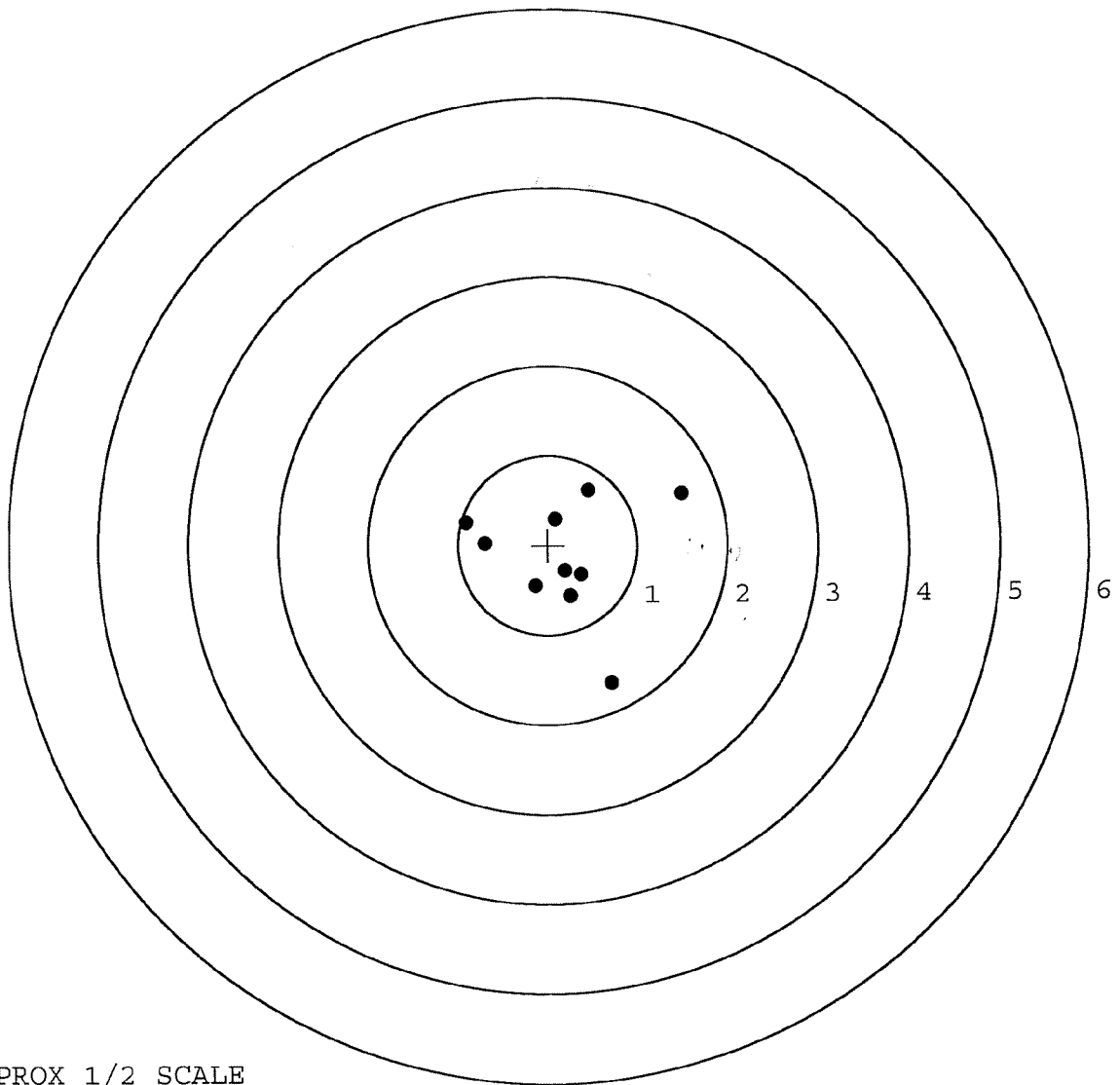


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535386. __0
 TARGET NUMBER: 2
 FILE DATE: 03/31/2006
 FILE TIME: 15:52

X CENTROID: 0.180
 Y CENTROID: -0.145
 POA TO CENTROID: 0.231
 HORZ SPREAD: 2.407
 VERT SPREAD: 2.159
 GROUP SPREAD: 2.427
 MIN RADIUS: 0.146
 MAX RADIUS: 1.499
 MEAN RADIUS: 0.760
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.082	0.291
2:	0.456	0.613
3:	0.371	-0.333
4:	0.253	-0.572
5:	0.188	-0.290
6:	-0.142	-0.455
7:	-0.700	0.020
8:	-0.909	0.256
9:	1.498	0.569
10:	0.705	-1.546

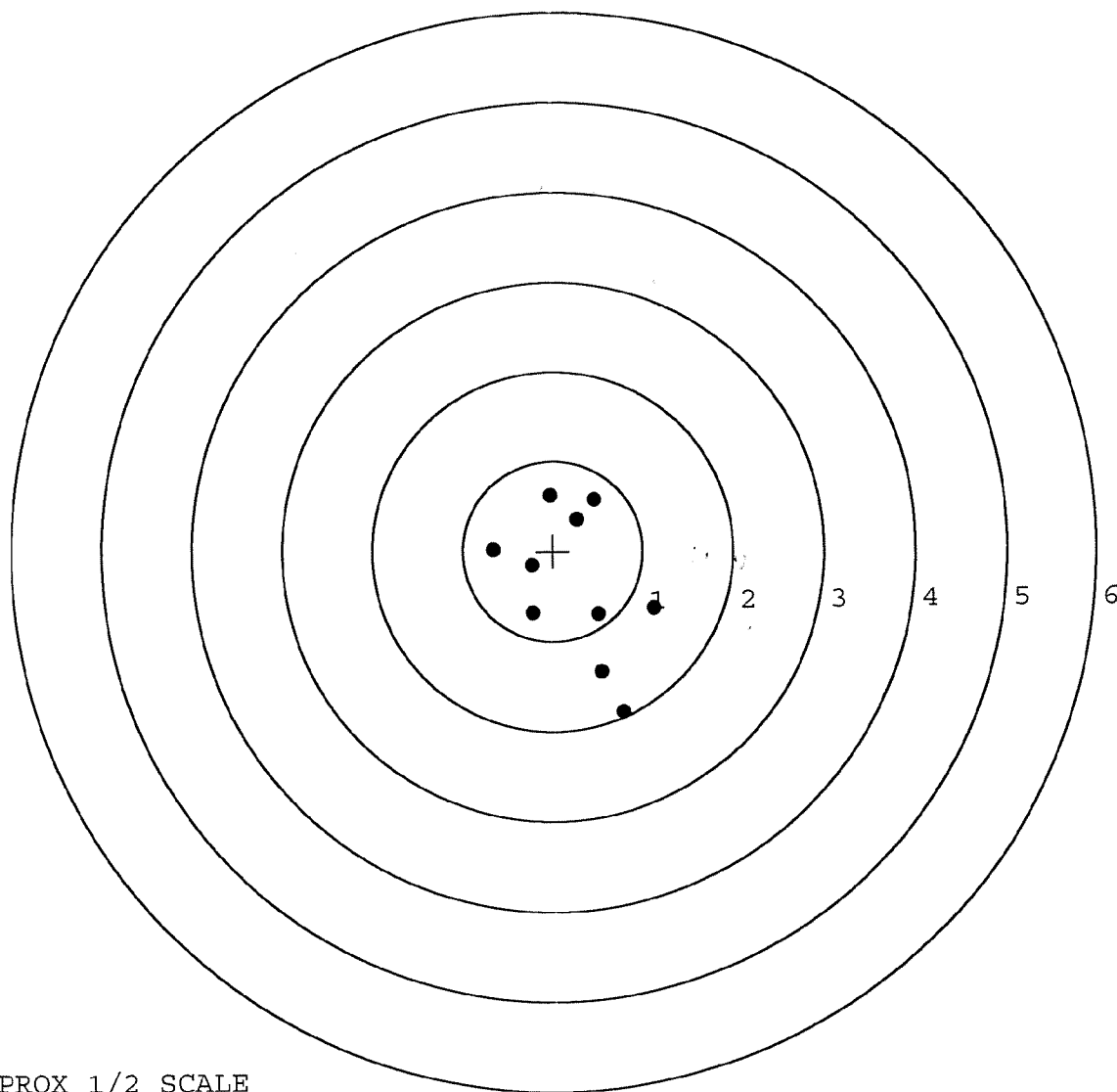


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535386. __0
 TARGET NUMBER: 3
 FILE DATE: 03/31/2006
 FILE TIME: 15:52

POINT#	X	Y
1:	-0.032	0.614
2:	0.269	0.353
3:	0.463	0.573
4:	-0.235	-0.162
5:	-0.228	-0.687
6:	-0.661	0.016
7:	0.502	-0.702
8:	0.534	-1.344
9:	0.778	-1.788
10:	1.122	-0.642

X CENTROID: 0.251
 Y CENTROID: -0.377
 POA TO CENTROID: 0.453
 HORZ SPREAD: 1.783
 VERT SPREAD: 2.402
 GROUP SPREAD: 2.535
 MIN RADIUS: 0.411
 MAX RADIUS: 1.506
 MEAN RADIUS: 0.866
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535386. __0

TARGET NUMBER: 4

FILE DATE: 03/31/2006

FILE TIME: 15:52

X CENTROID: -0.134

Y CENTROID: -0.024

POA TO CENTROID: 0.136

HORZ SPREAD: 1.427

VERT SPREAD: 2.081

GROUP SPREAD: 2.523

MIN RADIUS: 0.109

MAX RADIUS: 1.286

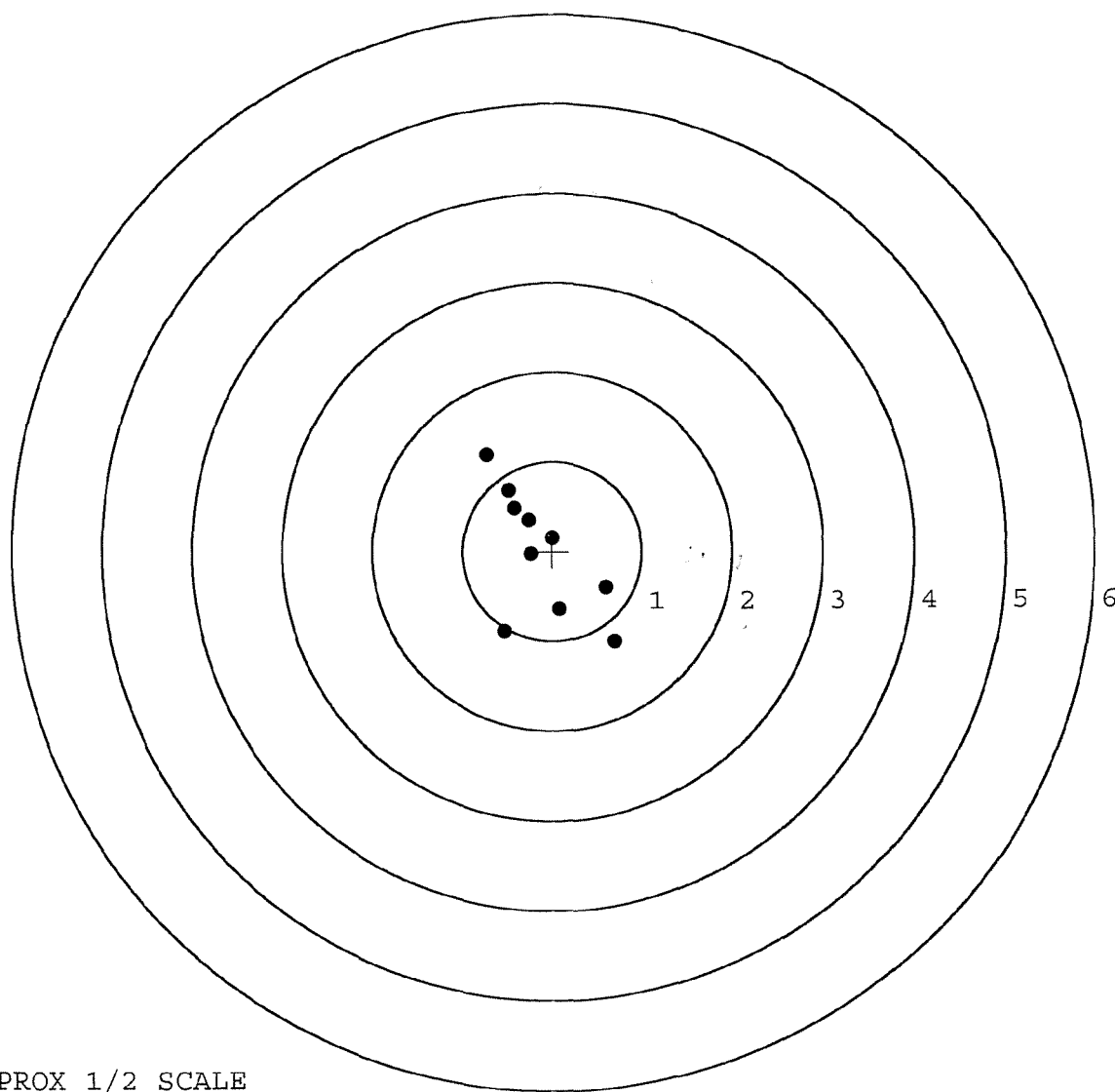
MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.600	-0.404
2:	0.694	-1.007
3:	0.079	-0.648
4:	-0.545	-0.894
5:	-0.243	-0.031
6:	-0.006	0.152
7:	-0.270	0.353
8:	-0.431	0.483
9:	-0.487	0.685
10:	-0.733	1.074

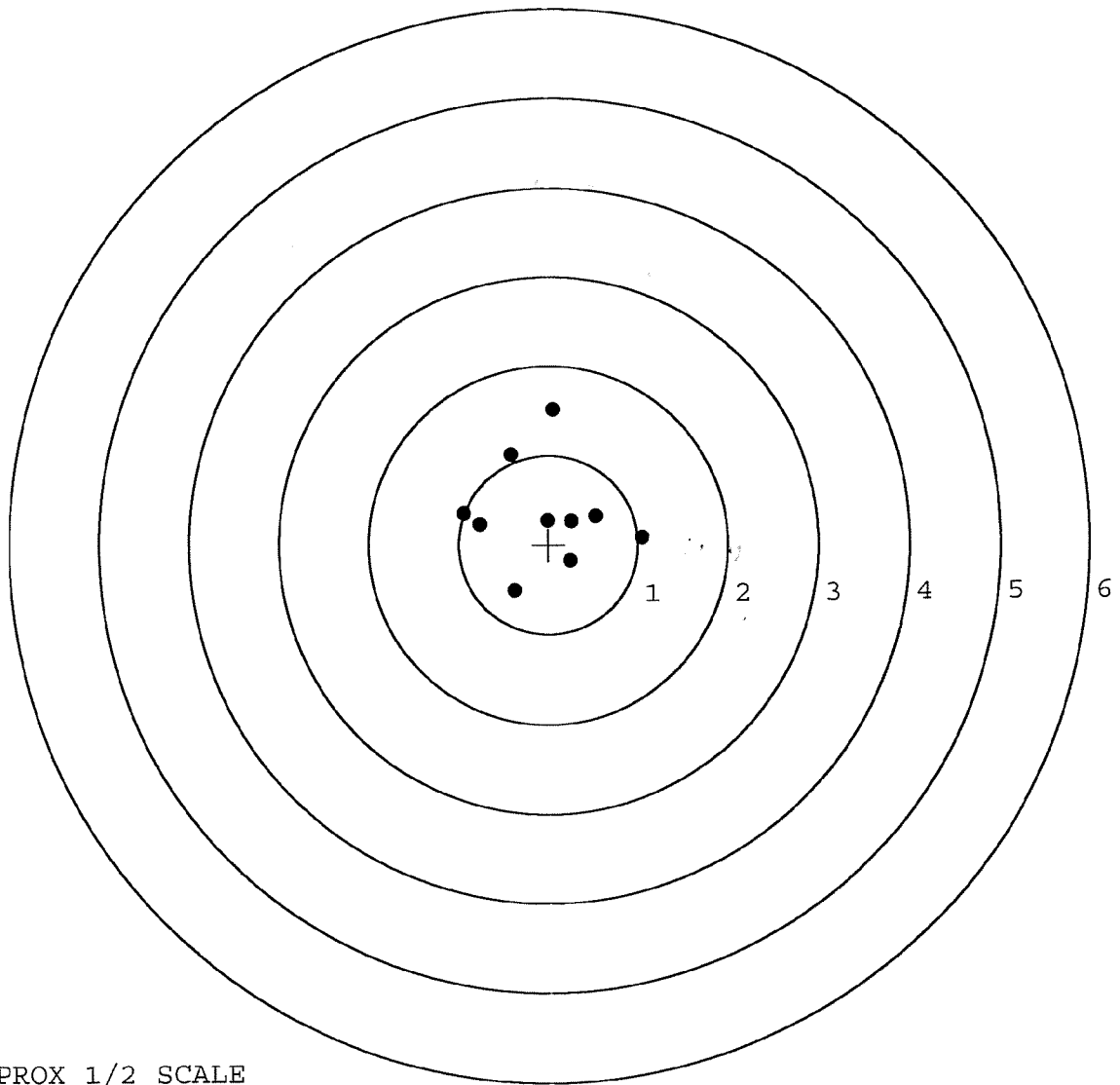


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535386. __0
 TARGET NUMBER: 5
 FILE DATE: 03/31/2006
 FILE TIME: 15:52

POINT#	X	Y
1:	-0.414	1.009
2:	0.060	1.508
3:	-0.945	0.347
4:	-0.765	0.228
5:	-0.009	0.273
6:	-0.383	-0.517
7:	0.241	-0.183
8:	0.258	0.262
9:	0.527	0.319
10:	1.052	0.077

X CENTROID: -0.038
 Y CENTROID: 0.332
 POA TO CENTROID: 0.334
 HORZ SPREAD: 1.997
 VERT SPREAD: 2.025
 GROUP SPREAD: 2.073
 MIN RADIUS: 0.066
 MAX RADIUS: 1.180
 MEAN RADIUS: 0.715
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 3-21-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	253	244		257	
PULL #2	256	241		259	
PULL #3	263	255		248	
PULL #4	268	255		257	
PULL #5	257	255		258	
TOTAL	1297	1250		1279	
AVERAGE	259	250		255	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	305	301		
PULL #2	301	301		
PULL #3	310	308		
PULL #4	310	306		
PULL #5	304	311		
TOTAL	1530	1527		
AVERAGE	306	305		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	410	405		410
PULL #2	416	397		406
PULL #3	411	393		411
PULL #4	396	412		414
PULL #5	414	423		416
TOTAL	2047	2030		2047
AVERAGE	409	406		409