

G 6535400

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



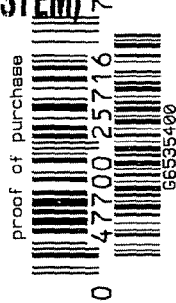
SERIAL NO.



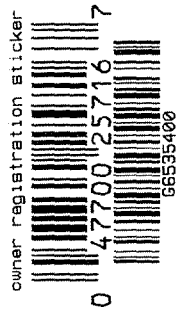
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



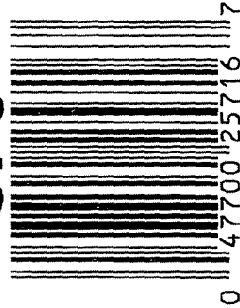
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6535400

UPC



DD FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6535400

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-22-06	RTZ
420	ASSEMBLE ACTION		8-22-06	RTZ
430	ASSEMBLE TO STOCK		8-23-06	RP
440	PROOF	MAGNA-FLUX	8-23-06	TRW
460	CHECK HEADSPACE	INSPECTED	8-23-06	TRW
470	DIS-ASSEMBLE ACTION	AUG 24 2006	8-23-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	8/24/06	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-24-06	CW
510	DRILL AND TAP SIGHT HOLES		8-23-06	TRW
520	GOFF BLAST BBL / REC		8-25-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/31/06	RB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/11/06	not
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/11/06	not
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/11/06	not
	D) OIL FIRING PIN ASSEMBLY		9-7-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/11/06	not

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	9-11-06	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>35</u> <u>35</u> <u>35</u>	9-11-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		10/11/06	mtm
	I) FIRING PIN INDENT .020 MIN	<u>027</u> <u>025</u> <u>025</u>	9-11-06	DA
	J) ASSEMBLE STOCK		9-7-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		10/11/06	mtm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-7-06	RTZ
	M) IRON SIGHT ALIGNMENT		9-7-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-7-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-7-06	L.P.D.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-7-06	mtm
670	FINAL INSPECTION A) HEADSPACE		10/11/06	mtm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.88</u> <u>2.88</u> <u>2.81</u> <u>2.83</u>	9-11-06	DA
	C) FUNCTION		10/11/06	mtm
690	PACK		11/1/06	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-6-06

TESTER MTH

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	2.62	2.47	2.64	
PULL #2	2.60	2.59	2.64	
PULL #3	2.58	2.57	2.66	
PULL #4	2.62	2.57	2.59	
PULL #5	2.58	2.61	2.62	
TOTAL	13.00	12.81	13.15	
AVERAGE	2.60	2.56	2.63	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	2.97	
PULL #2	2.90	2.94	
PULL #3	2.95	2.96	
PULL #4	2.93	2.96	
PULL #5	2.95	2.97	
TOTAL	14.72	14.80	
AVERAGE	2.94	2.96	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.90	3.86		4.11
PULL #2	3.83	3.88		4.13
PULL #3	4.02	3.87		4.07
PULL #4	4.00	3.93		4.09
PULL #5	3.94	3.89		4.09
TOTAL	19.74	18.43		20.49
AVERAGE	3.95	3.89		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535400.___0
FILE DATE AND TIME: 09/07/2006 06:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.023
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.046
The Average Mean Radius of the Five Target Set:	0.802
The Distance from POA to Centroid Target #1:	0.111
The Distance from Centroid Target #2 to Centroid Target #1:	0.111
The Distance from Centroid Target #3 to Centroid Target #1:	0.230
The Distance from Centroid Target #4 to Centroid Target #1:	0.166
The Distance from Centroid Target #5 to Centroid Target #1:	0.159

BARBER - M24 0091891

SERIAL NUMBER: G6535400. __0

TARGET NUMBER: 1

FILE DATE: 09/07/2006

FILE TIME: 06:40

POINT#	X	Y
1:	0.422	-1.103
2:	-0.009	-0.987
3:	-0.200	-1.174
4:	1.242	-0.208
5:	-0.384	-0.385
6:	0.424	-0.070
7:	0.227	0.427
8:	-0.529	0.446
9:	-0.828	1.244
10:	-1.230	1.113

X CENTROID: -0.087

Y CENTROID: -0.070

POA TO CENTROID: 0.111

HORZ SPREAD: 2.472

VERT SPREAD: 2.418

GROUP SPREAD: 2.803

MIN RADIUS: 0.433

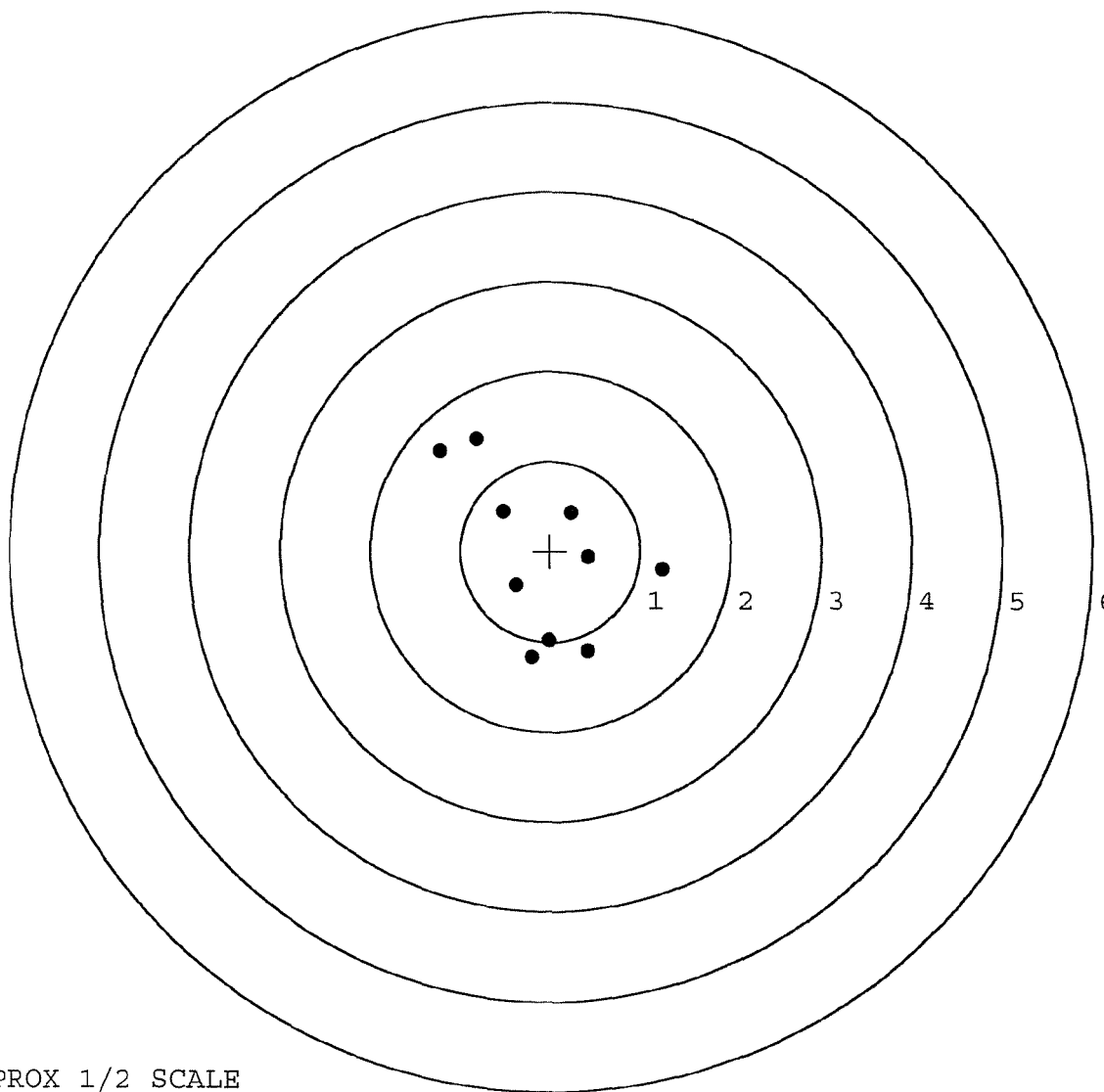
MAX RADIUS: 1.645

MEAN RADIUS: 0.988

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0091892

SERIAL NUMBER: G6535400. 0

TARGET NUMBER: 2

FILE DATE: 09/07/2006

FILE TIME: 06:40

POINT#	X	Y
1:	-0.240	-0.829
2:	0.101	-1.231
3:	0.491	-1.312
4:	0.687	-0.443
5:	0.664	0.146
6:	0.272	1.040
7:	0.171	0.637
8:	-0.413	0.815
9:	-0.500	0.362
10:	-1.021	0.393

X CENTROID: 0.021

Y CENTROID: -0.042

POA TO CENTROID: 0.047

HORZ SPREAD: 1.708

VERT SPREAD: 2.352

GROUP SPREAD: 2.362

MIN RADIUS: 0.660

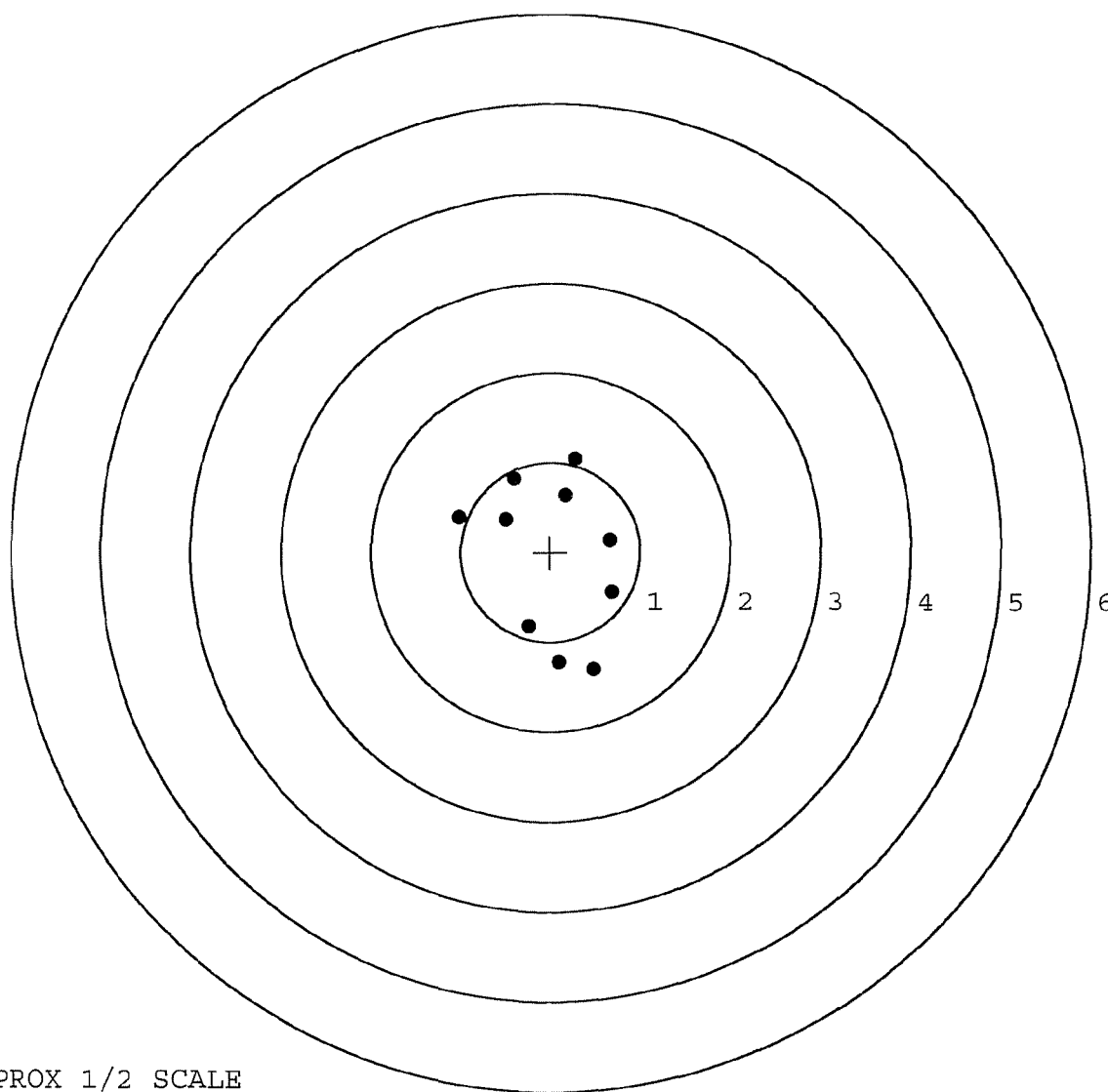
MAX RADIUS: 1.354

MEAN RADIUS: 0.938

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535400. 0

TARGET NUMBER: 3

FILE DATE: 09/07/2006

FILE TIME: 06:40

POINT#	X	Y
1:	1.351	-0.438
2:	0.538	0.453
3:	-0.027	0.480
4:	0.423	-0.285
5:	0.413	-0.593
6:	-0.623	-0.038
7:	-0.128	0.013
8:	-0.508	-0.209
9:	-0.185	-0.406
10:	0.011	-0.529

X CENTROID: 0.127

Y CENTROID: -0.155

POA TO CENTROID: 0.200

HORZ SPREAD: 1.974

VERT SPREAD: 1.073

GROUP SPREAD: 2.014

MIN RADIUS: 0.305

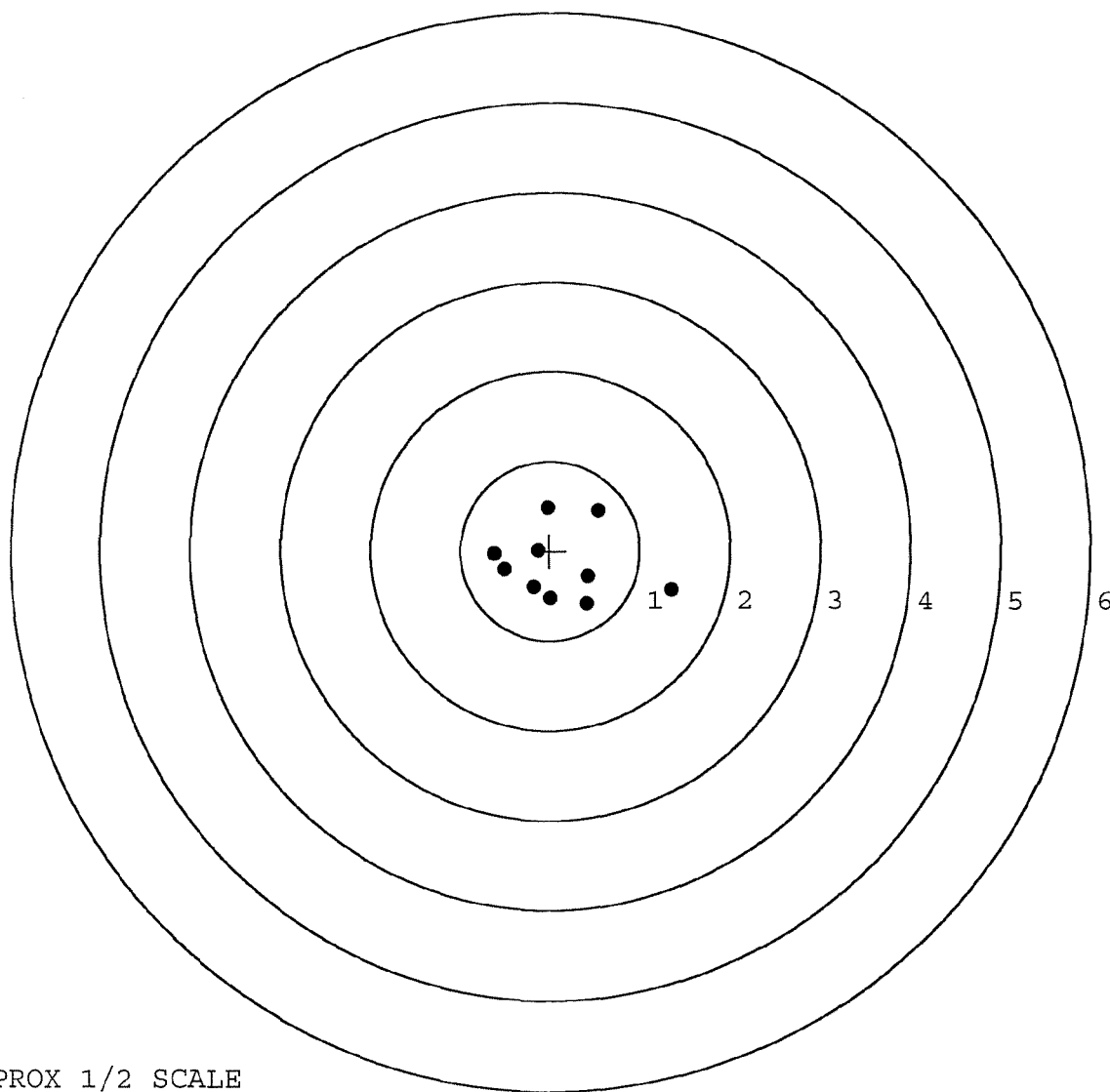
MAX RADIUS: 1.257

MEAN RADIUS: 0.598

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

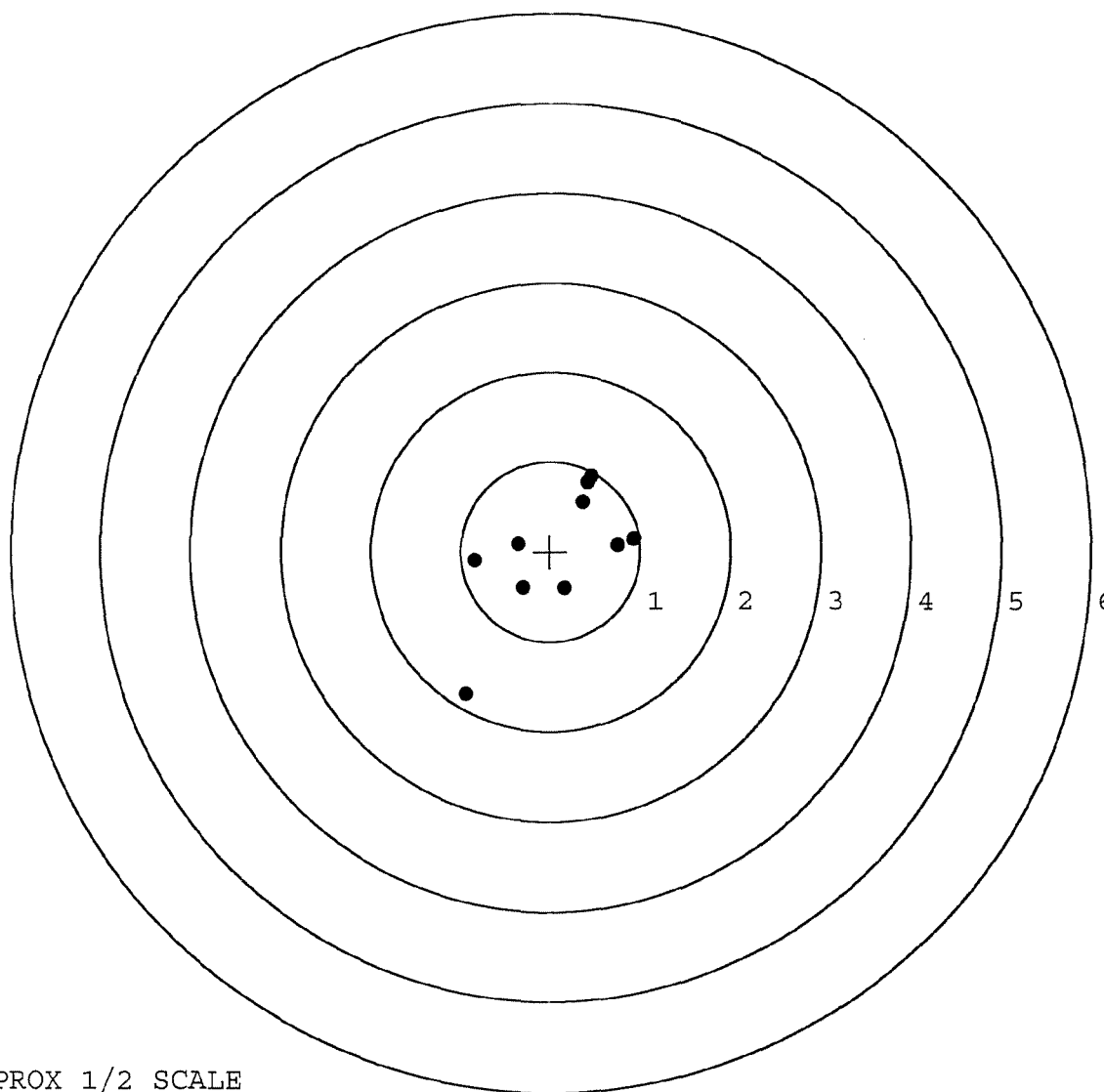


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535400. 0
 TARGET NUMBER: 4
 FILE DATE: 09/07/2006
 FILE TIME: 06:40

POINT#	X	Y
1:	-0.940	-1.589
2:	-0.840	-0.106
3:	-0.302	-0.406
4:	0.161	-0.409
5:	-0.354	0.081
6:	0.464	0.838
7:	0.366	0.547
8:	0.933	0.144
9:	0.760	0.074
10:	0.416	0.772

X CENTROID: 0.066
 Y CENTROID: -0.005
 POA TO CENTROID: 0.067
 HORZ SPREAD: 1.873
 VERT SPREAD: 2.427
 GROUP SPREAD: 2.804
 MIN RADIUS: 0.415
 MAX RADIUS: 1.876
 MEAN RADIUS: 0.817
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 9



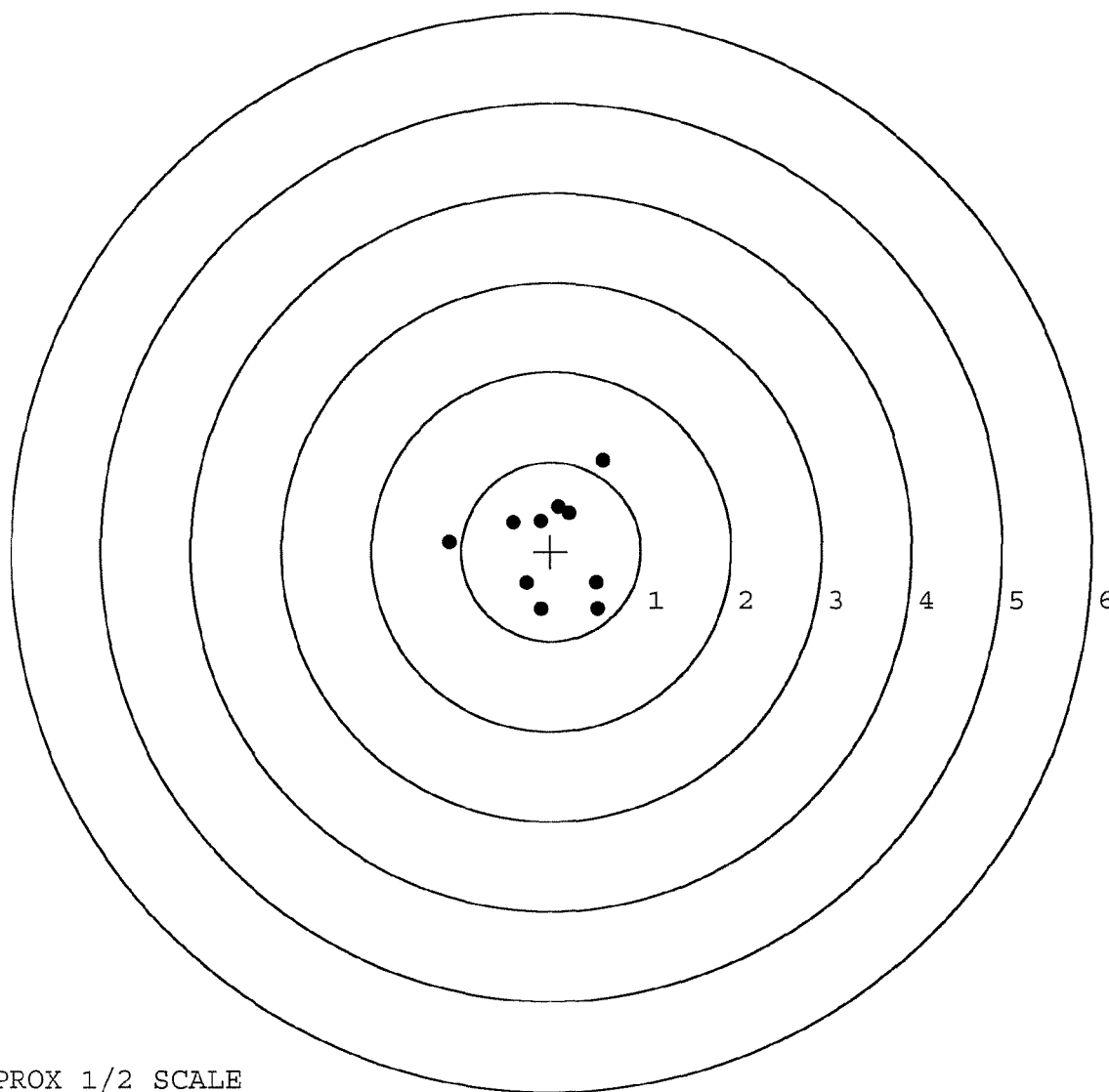
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535400. __0
 TARGET NUMBER: 5
 FILE DATE: 09/07/2006
 FILE TIME: 06:40

POINT#	X	Y
1:	0.583	1.017
2:	0.521	-0.646
3:	0.513	-0.353
4:	-0.109	-0.651
5:	-0.268	-0.358
6:	-1.130	0.102
7:	-0.421	0.327
8:	-0.118	0.343
9:	0.203	0.431
10:	0.082	0.505

X CENTROID: -0.014
 Y CENTROID: 0.072
 POA TO CENTROID: 0.073
 HORZ SPREAD: 1.713
 VERT SPREAD: 1.668
 GROUP SPREAD: 1.942
 MIN RADIUS: 0.290
 MAX RADIUS: 1.118
 MEAN RADIUS: 0.667

IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE