

66863524

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

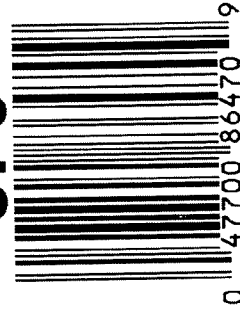
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863524

UPC



GUN SERIAL #

G 6863524

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5-28-09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-1-09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	AD
540	APPLY COATINGS (BARREL ACTION)		6-1-09	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

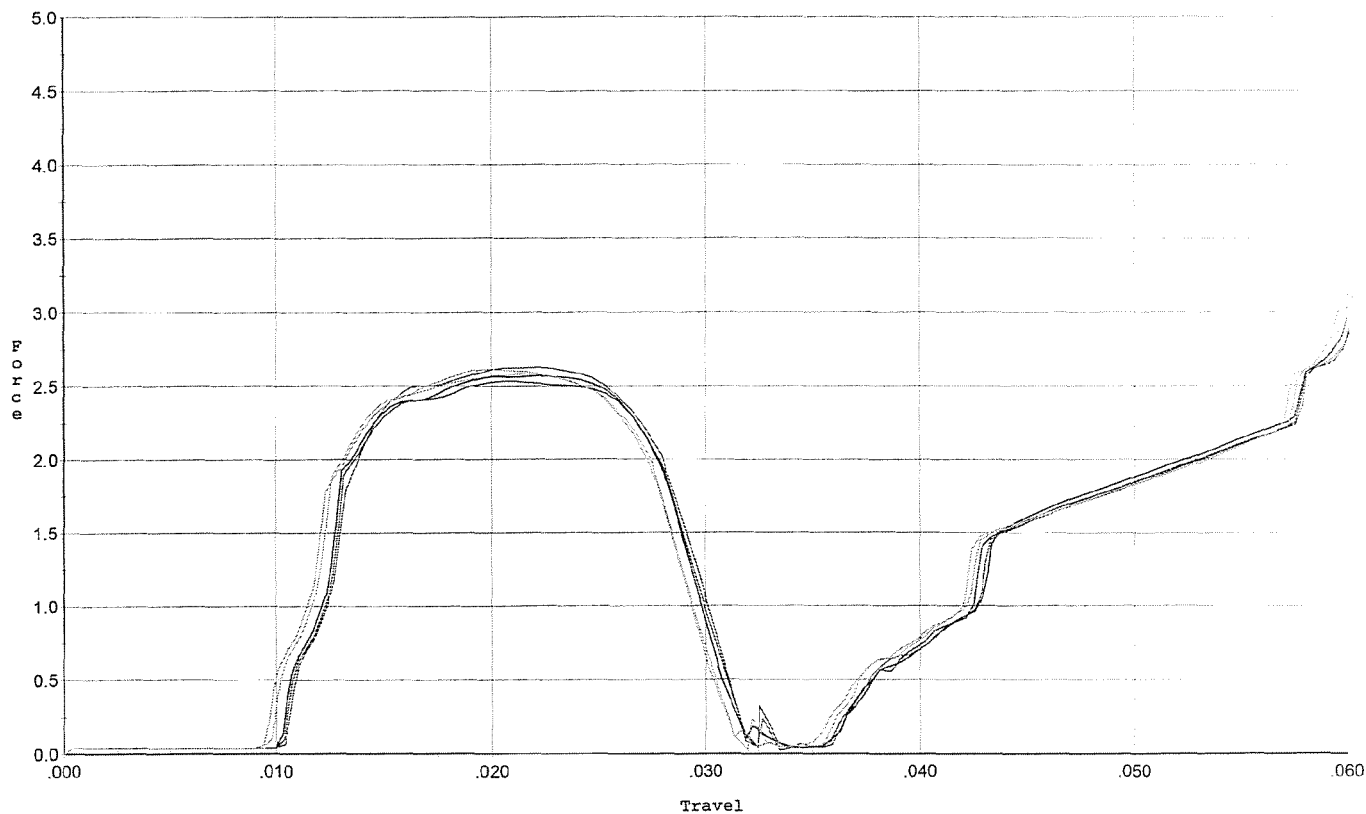
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	7-28-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	7-28-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-28-09	LN
	J) ASSEMBLE STOCK		6-26-09	LN
	K) ASSEMBLE SWIVEL STUDS		7-28-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-28-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.51</u> <u>2.24</u> <u>2.31</u> <u>2.39</u>	7-28-09	LN
	C) FUNCTION		7-28-09	LN
690	PACK		8/3/09	Fm

F004-REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



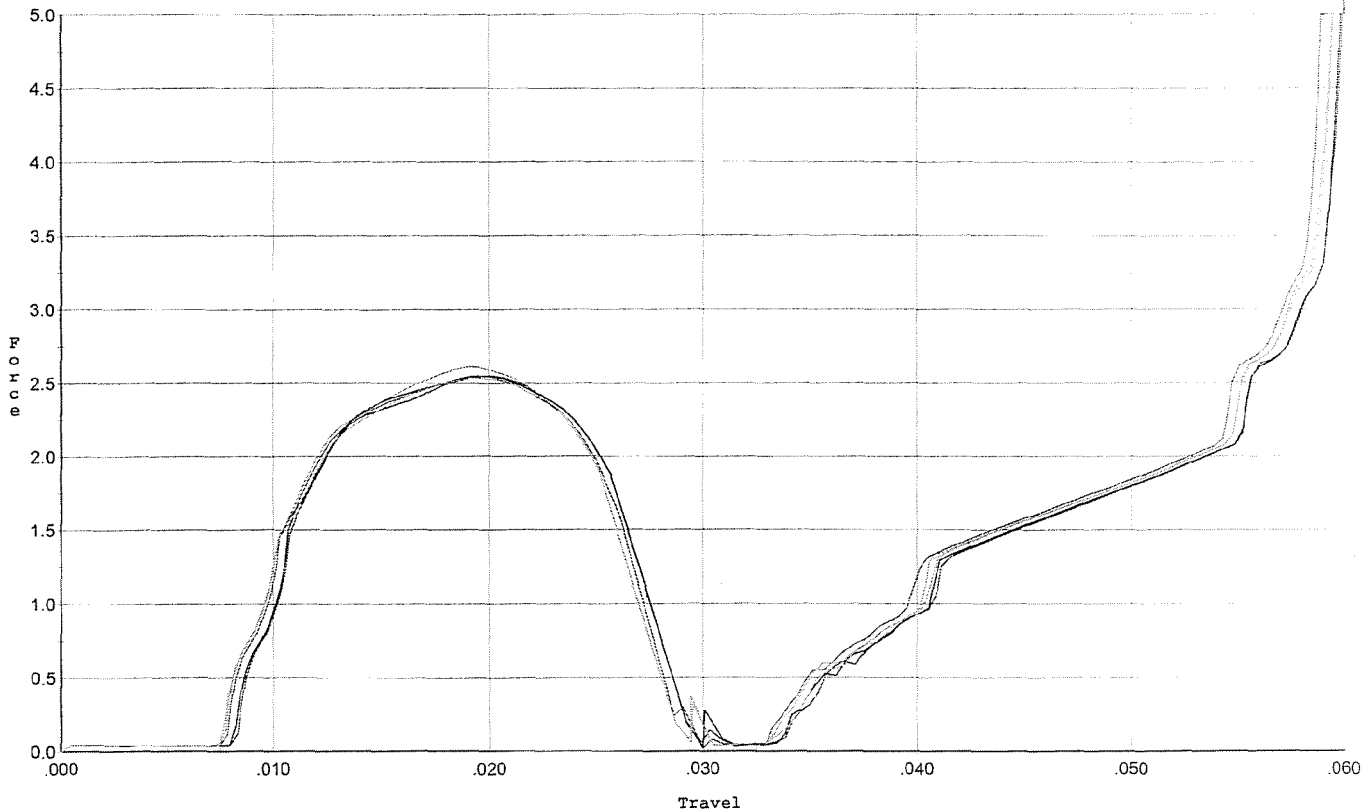
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.028	0.010	0.040	0.038		Set Trigger
2	2.569	0.028	0.010	0.040	0.038		Set Trigger
3	2.626	0.029	0.011	0.039	0.040		Set Trigger
4	2.578	0.027	0.010	0.040	0.038		Set Trigger
5	2.615	0.028	0.010	0.039	0.039		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



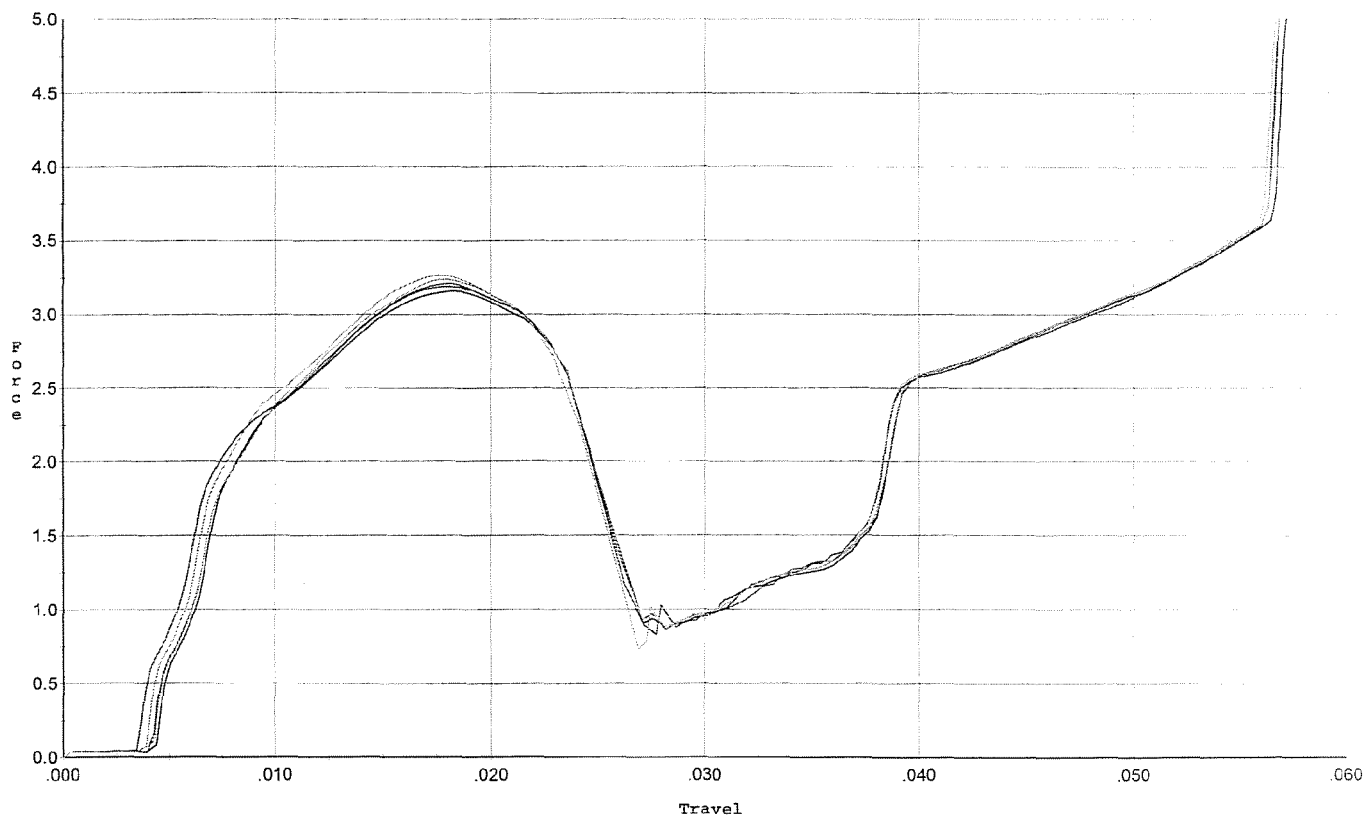
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.027	0.008	0.039	0.038		Set Trigger
2	2.547	0.027	0.008	0.039	0.038		Set Trigger
3	2.549	0.026	0.008	0.039	0.037		Set Trigger
4	2.535	0.025	0.008	0.040	0.035		Set Trigger
5	2.612	0.025	0.008	0.040	0.036		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



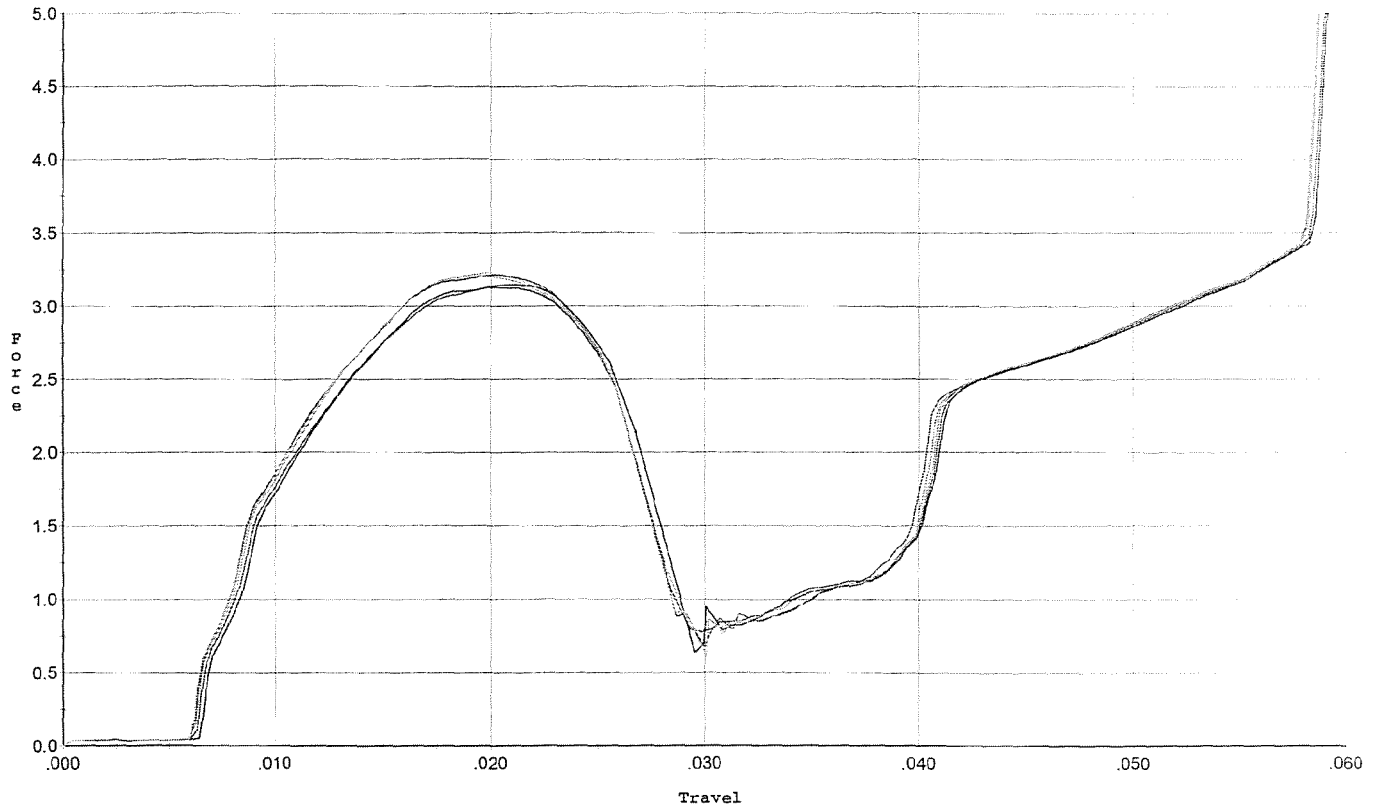
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.024	0.004	0.037	0.048		Set Trigger
2	3.158	0.024	0.005	0.037	0.046		Set Trigger
3	3.210	0.024	0.004	0.037	0.046		Set Trigger
4	3.237	0.024	0.004	0.037	0.047		Set Trigger
5	3.268	0.024	0.004	0.037	0.049		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



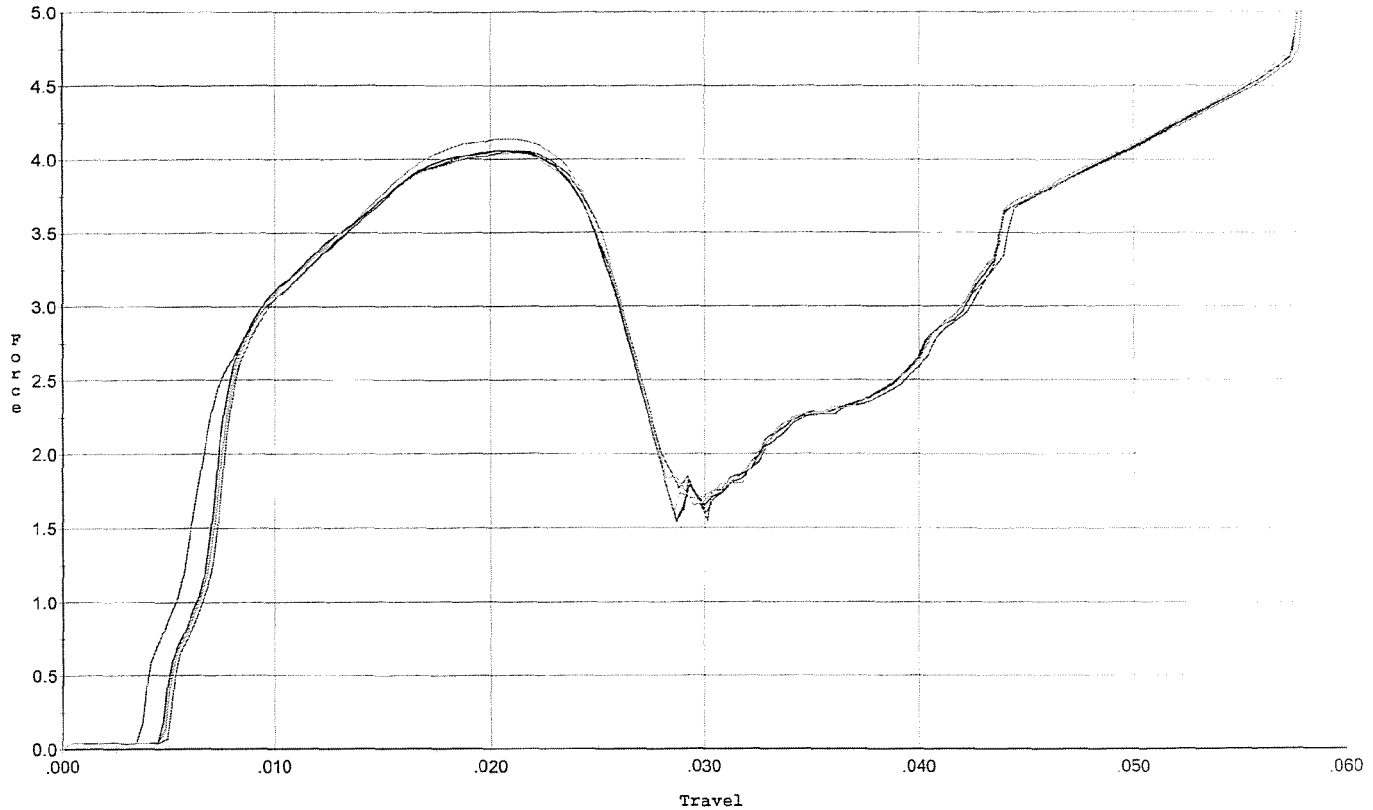
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.026	0.006	0.037	0.046		Set Trigger
2	3.145	0.027	0.007	0.037	0.048		Set Trigger
3	3.212	0.026	0.006	0.037	0.048		Set Trigger
4	3.207	0.026	0.006	0.037	0.048		Set Trigger
5	3.223	0.026	0.006	0.037	0.047		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



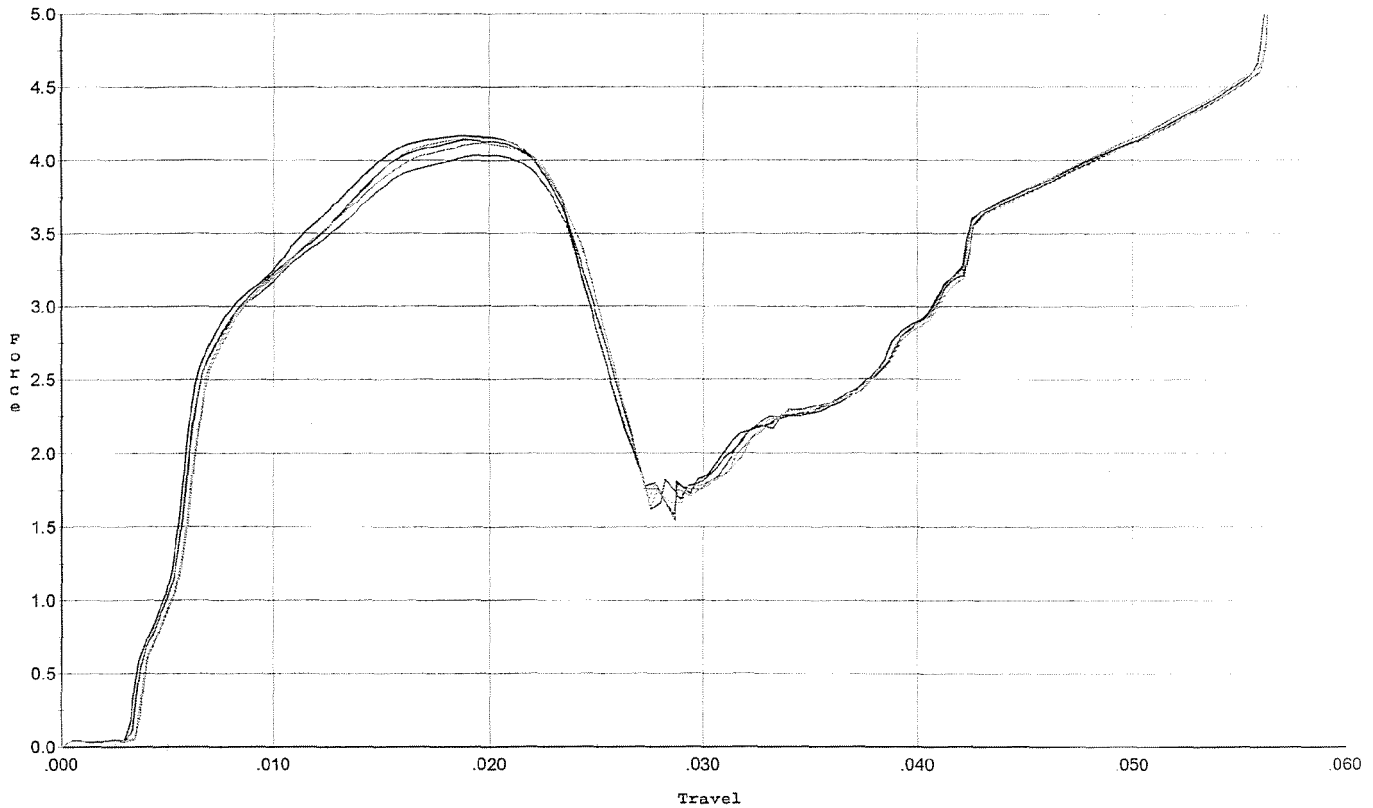
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.026	0.004	0.034	0.066		Set Trigger
2	4.060	0.026	0.005	0.034	0.065		Set Trigger
3	4.056	0.025	0.005	0.034	0.063		Set Trigger
4	4.042	0.026	0.005	0.034	0.064		Set Trigger
5	4.142	0.025	0.005	0.034	0.064		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



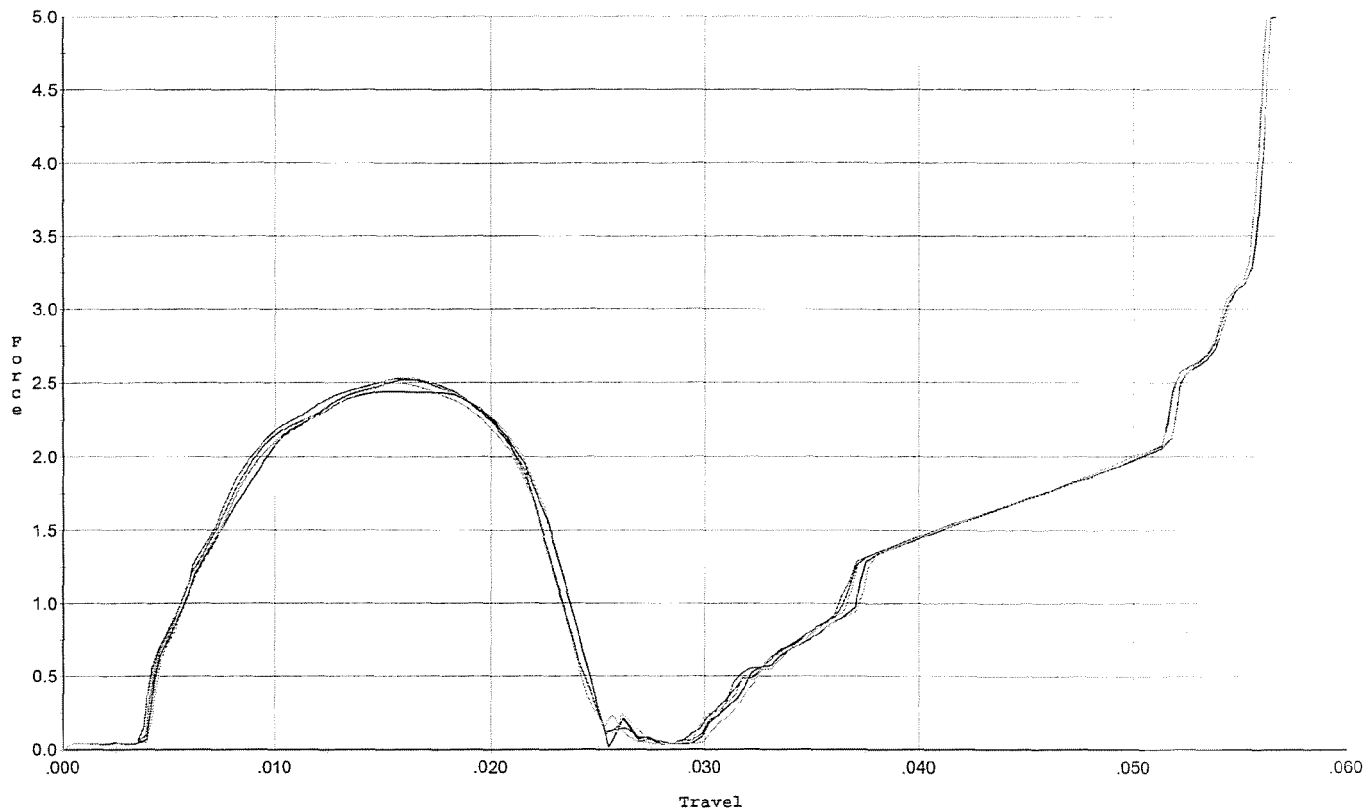
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.025	0.003	0.033	0.067		Set Trigger
2	4.167	0.023	0.003	0.034	0.063		Set Trigger
3	4.035	0.024	0.003	0.034	0.062		Set Trigger
4	4.154	0.024	0.004	0.033	0.065		Set Trigger
5	4.118	0.024	0.004	0.033	0.064		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



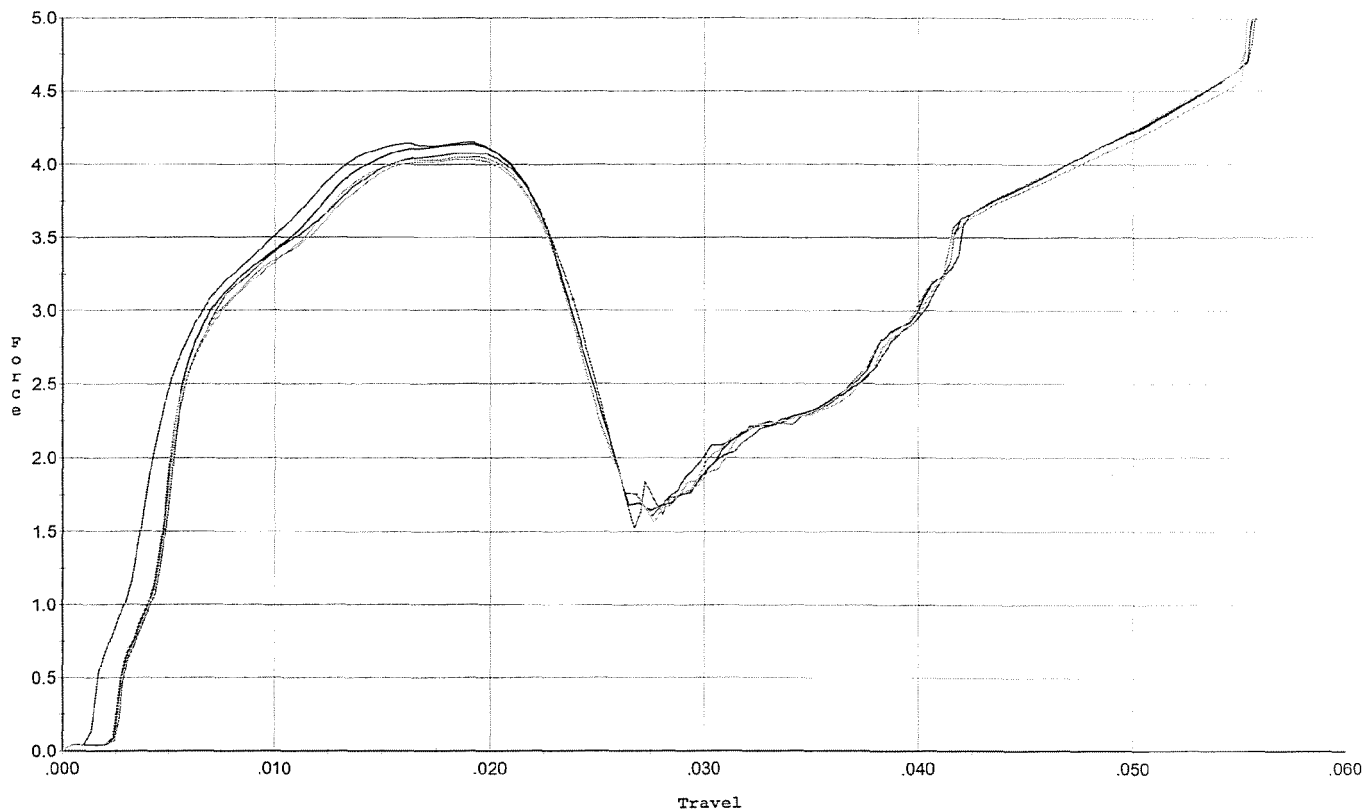
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.022	0.004	0.039	0.035		Set Trigger
2	2.439	0.023	0.004	0.039	0.035		Set Trigger
3	2.525	0.022	0.004	0.039	0.035		Set Trigger
4	2.536	0.022	0.004	0.039	0.036		Set Trigger
5	2.500	0.022	0.004	0.039	0.034		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.023	0.00	0.034	0.065		Set Trigger
2	4.139	0.022	0.003	0.034	0.062		Set Trigger
3	4.075	0.024	0.003	0.033	0.065		Set Trigger
4	4.034	0.023	0.002	0.034	0.061		Set Trigger
5	4.051	0.023	0.003	0.034	0.061		Set Trigger

Avg 4.09