

66863526

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



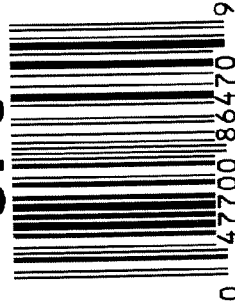
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863526

UPC



BM FORM

GUN SERIAL #

G 6863526

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE		5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	SP
480	MAGNAFLUX BBL ACTION		5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

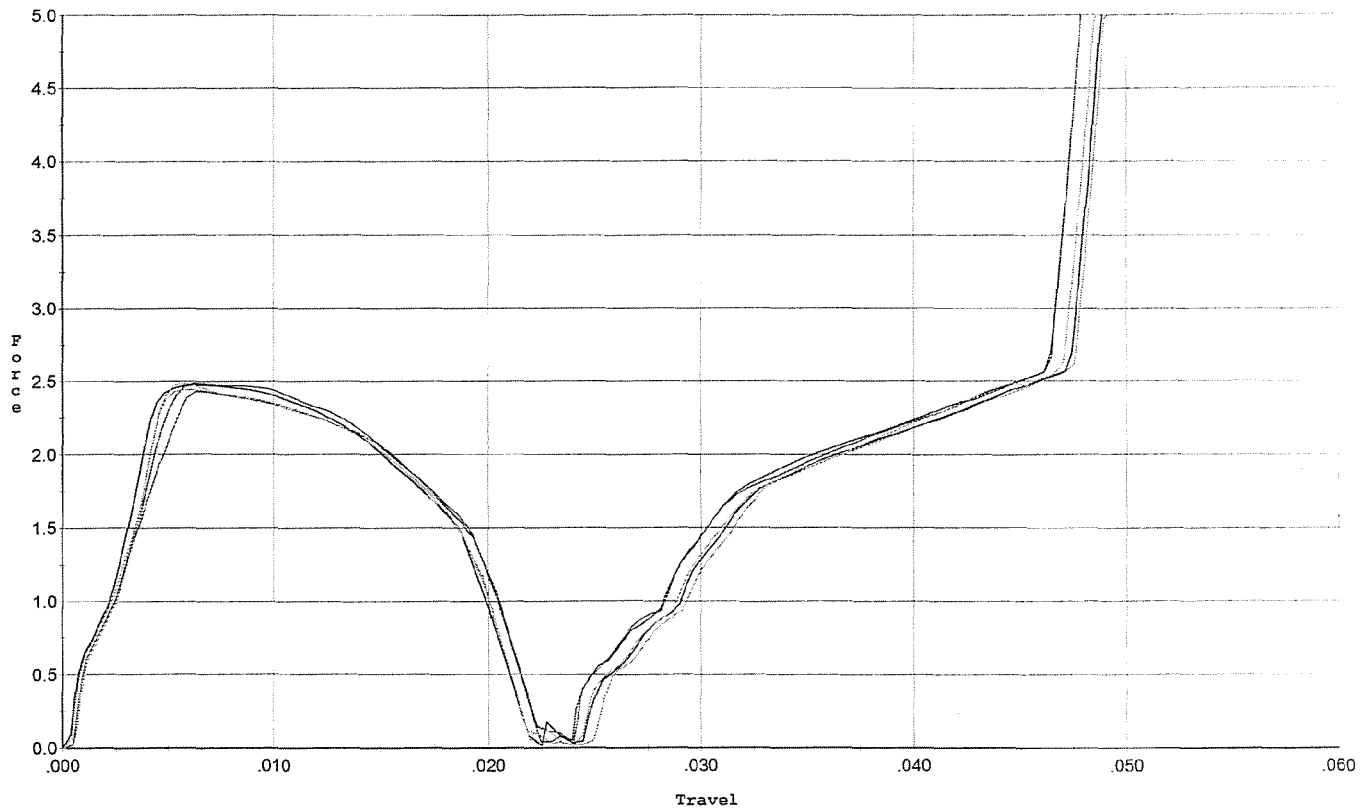
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-27-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	7-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-29-09	RN
	J) ASSEMBLE STOCK		6-18-09	L.P.N.
	K) ASSEMBLE SWIVEL STUDS		7-29-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TQR
670	FINAL INSPECTION A) HEADSPACE		7-29-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>246</u> <u>258</u> <u>262</u> <u>243</u> <u>240</u>	7-27-09	RN
	C) FUNCTION		7-29-09	R.N.
690	PACK		8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .850 lbs.



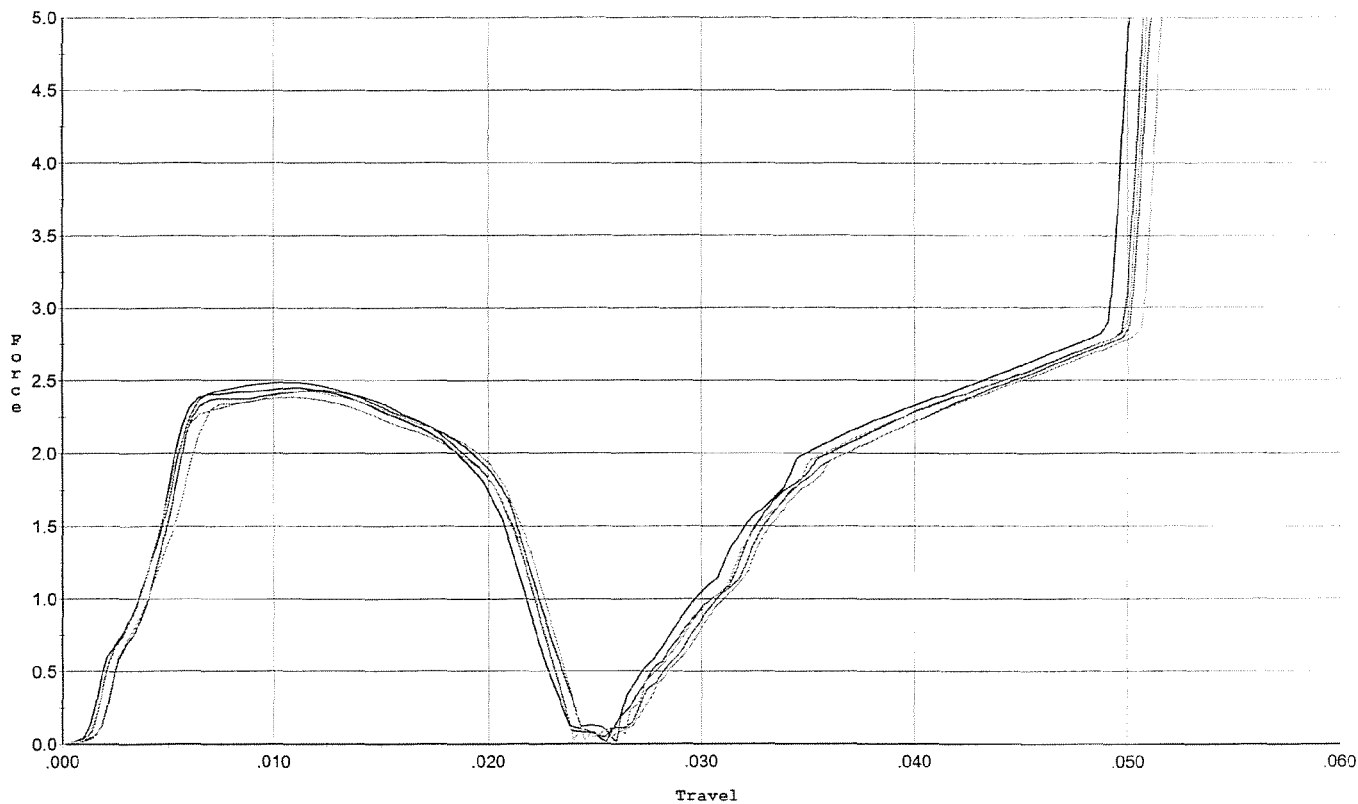
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.021	0.00	0.033	0.037		Set Trigger
2	2.474	0.020	0.00	0.034	0.036		Set Trigger
3	2.431	0.020	0.00	0.033	0.036		Set Trigger
4	2.442	0.020	0.00	0.034	0.035		Set Trigger
5	2.482	0.020	0.00	0.035	0.035		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .850 lbs.



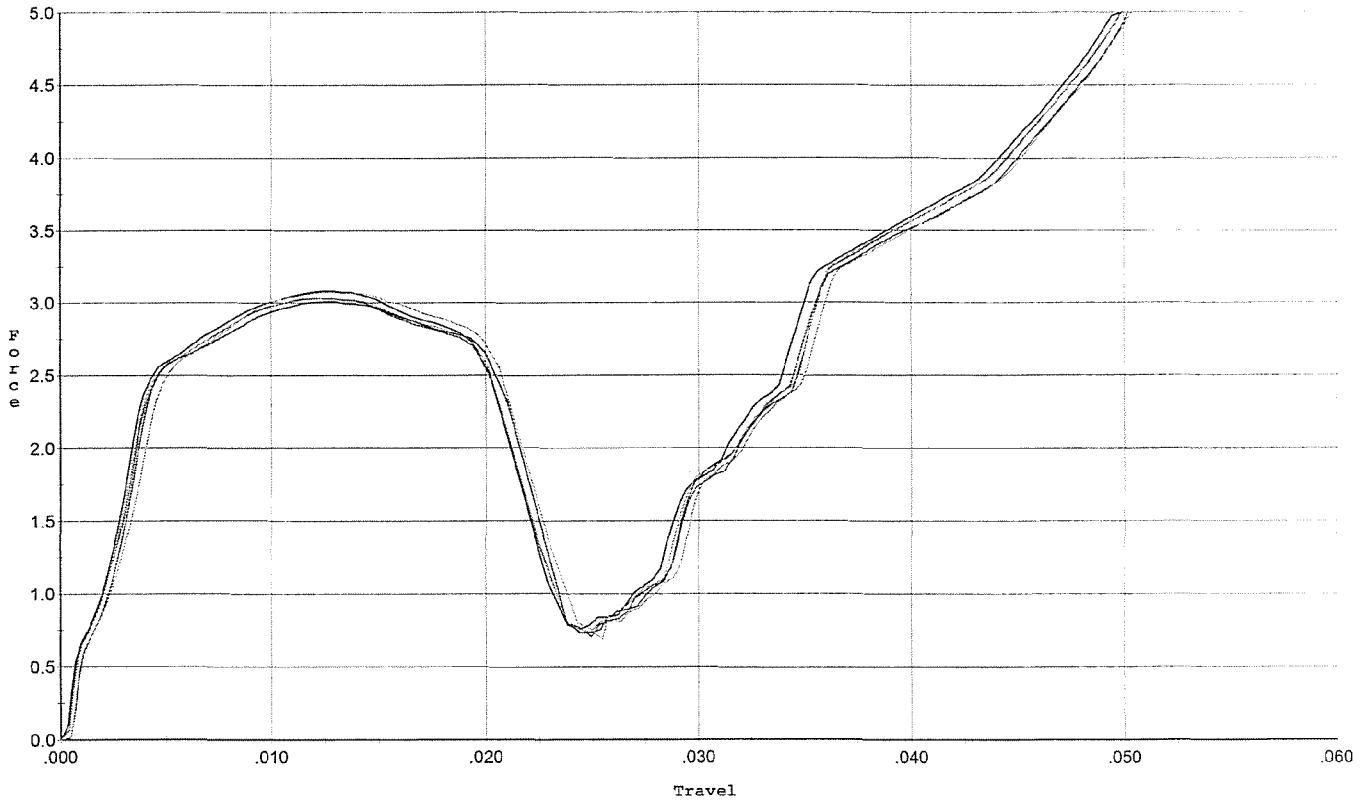
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.021	0.00	0.034	0.037		Set Trigger
2	2.447	0.021	0.00	0.034	0.037		Set Trigger
3	2.485	0.021	0.00	0.035	0.038		Set Trigger
4	2.387	0.021	0.00	0.034	0.037		Set Trigger
5	2.426	0.022	0.00	0.035	0.038		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



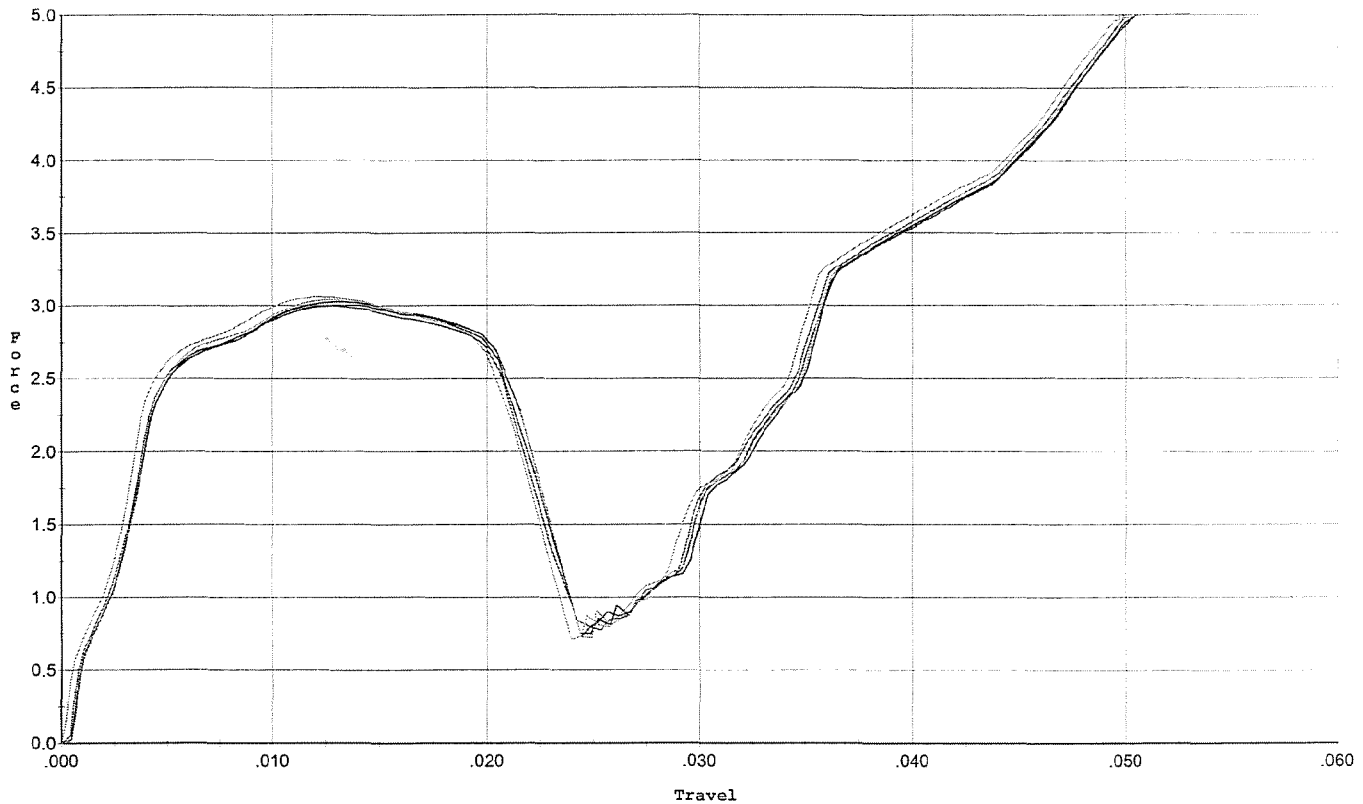
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.021	0.00	0.032	0.048		Set Trigger
2	3.082	0.020	0.00	0.032	0.048		Set Trigger
3	3.030	0.020	0.00	0.032	0.047		Set Trigger
4	3.032	0.020	0.00	0.032	0.047		Set Trigger
5	3.070	0.021	0.00	0.032	0.048		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



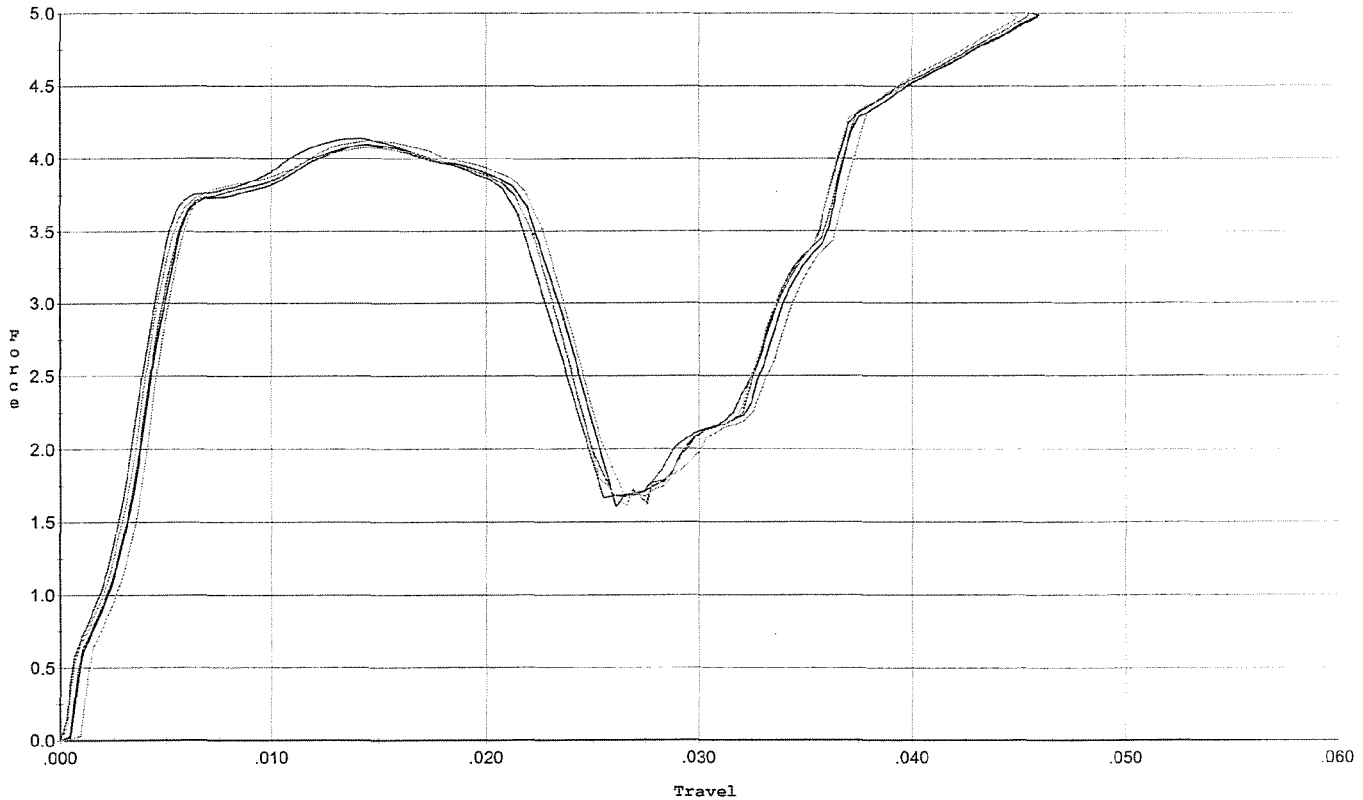
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.000	0.022	0.00	0.032	0.051		Set Trigger
2	3.023	0.022	0.00	0.032	0.050		Set Trigger
3	2.998	0.021	0.00	0.032	0.048		Set Trigger
4	3.042	0.022	0.00	0.032	0.050		Set Trigger
5	3.061	0.021	0.00	0.032	0.050		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



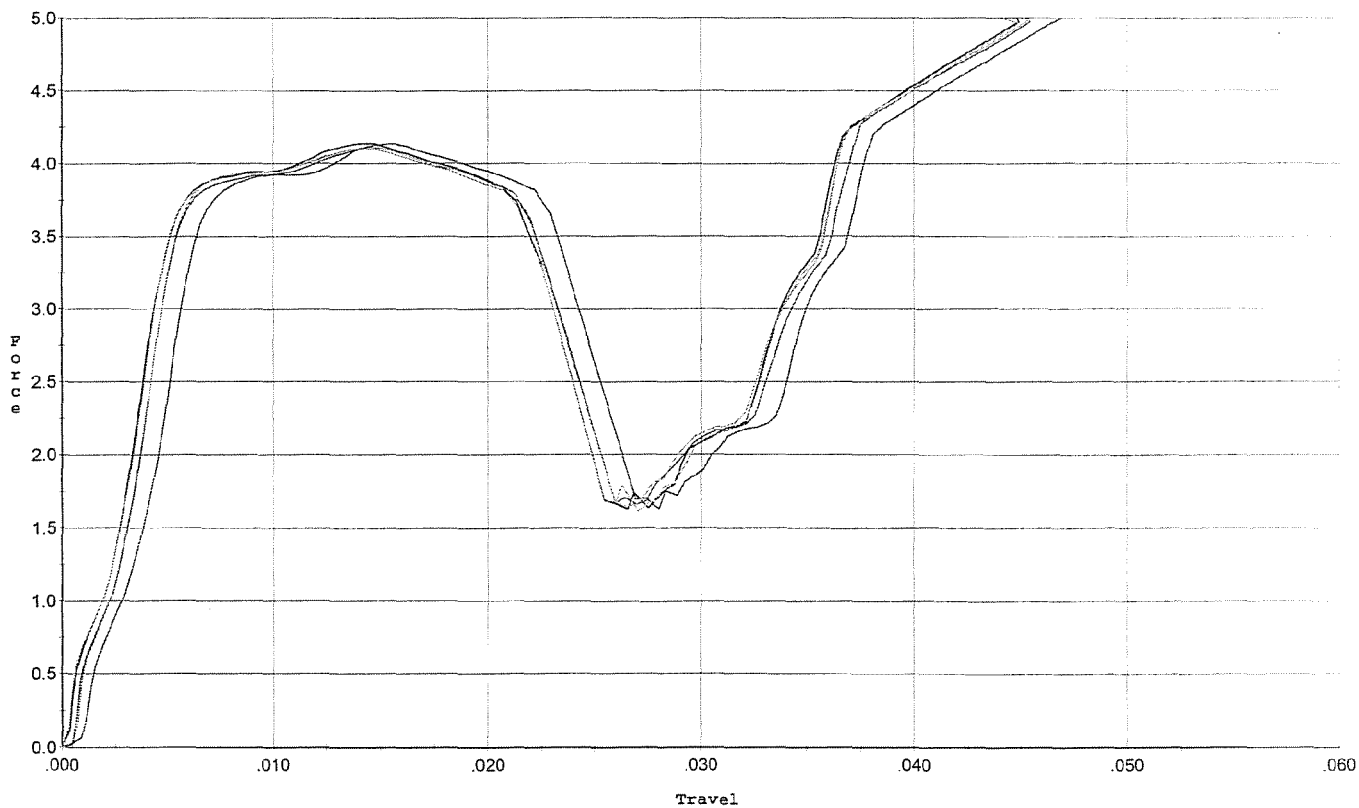
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.022	0.00	0.030	0.067		Set Trigger
2	4.095	0.024	0.00	0.029	0.071		Set Trigger
3	4.091	0.022	0.00	0.030	0.067		Set Trigger
4	4.076	0.022	0.00	0.029	0.068		Set Trigger
5	4.126	0.023	0.00	0.030	0.068		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



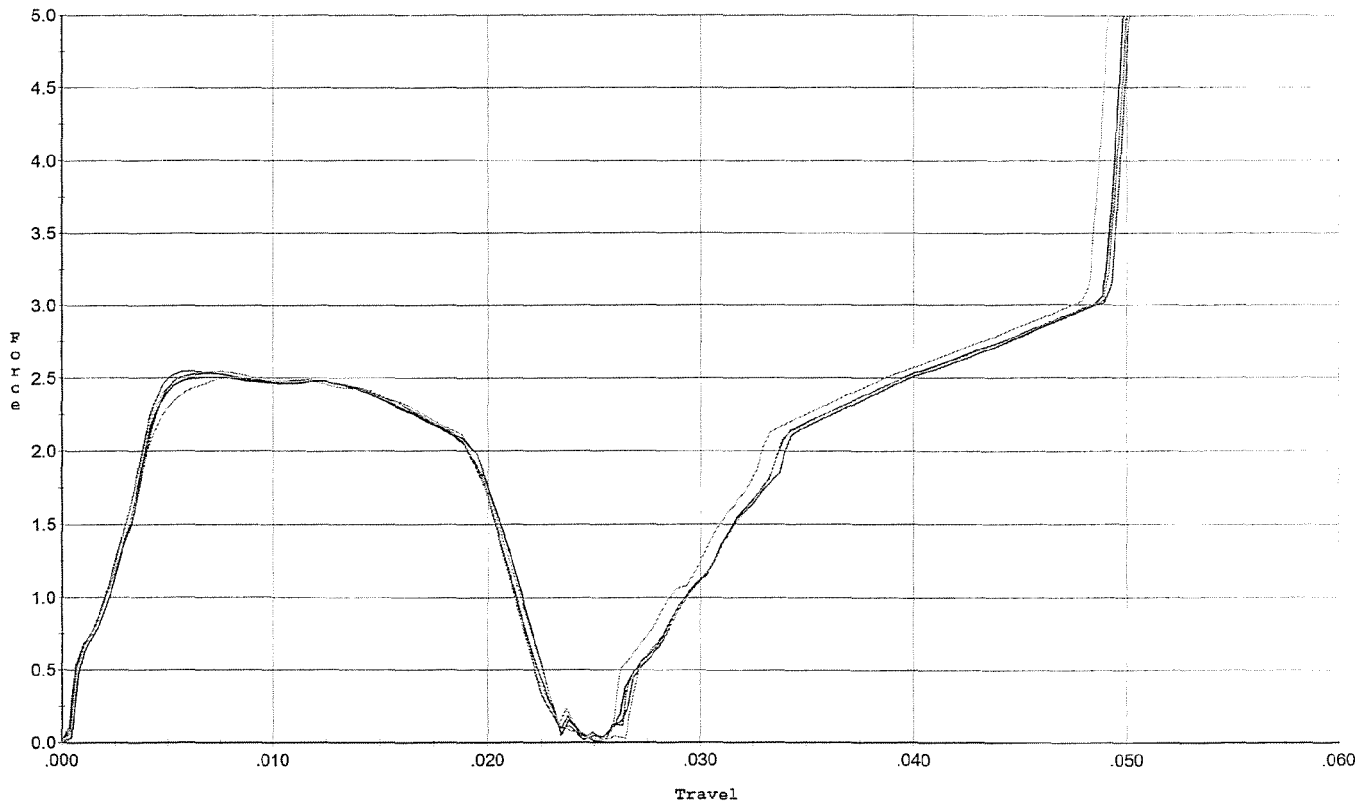
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.023	0.00	0.030	0.069		Set Trigger
2	4.137	0.022	0.00	0.029	0.070		Set Trigger
3	4.108	0.022	0.00	0.030	0.068		Set Trigger
4	4.104	0.022	0.00	0.029	0.070		Set Trigger
5	4.112	0.024	0.00	0.029	0.073		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



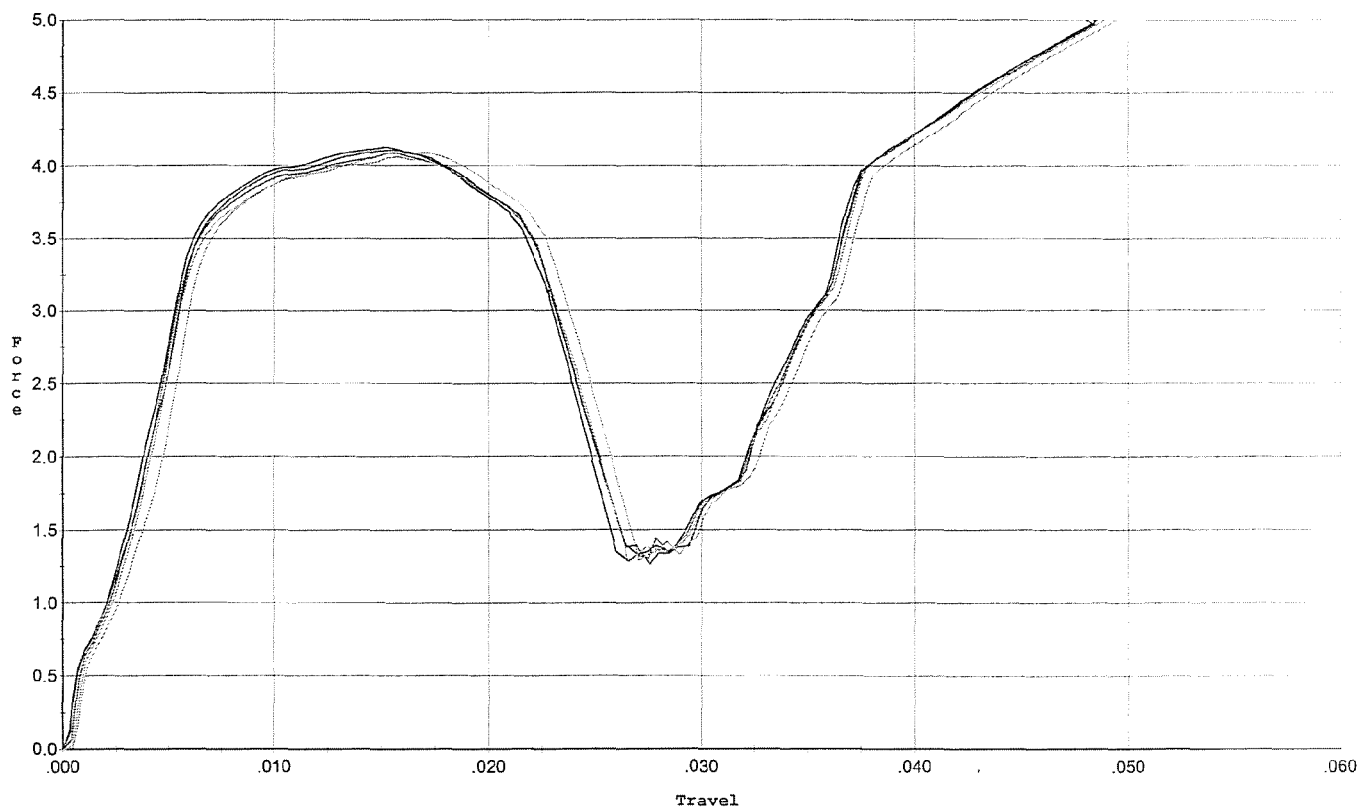
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.020	0.00	0.034	0.039		Set Trigger
2	2.506	0.021	0.00	0.034	0.041		Set Trigger
3	2.547	0.020	0.00	0.034	0.039		Set Trigger
4	2.545	0.020	0.00	0.034	0.039		Set Trigger
5	2.500	0.021	0.00	0.033	0.042		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.022	0.00	0.031	0.067		Set Trigger
2	4.128	0.023	0.00	0.030	0.069		Set Trigger
3	4.086	0.022	0.00	0.031	0.067		Set Trigger
4	4.100	0.024	0.00	0.030	0.072		Set Trigger
5	4.061	0.024	0.00	0.030	0.071		Set Trigger

Avg 4.09