

6686 3535

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



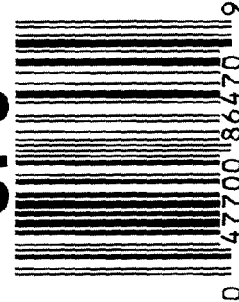
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863535

UPC



BM FORM

GUN SERIAL #

G 6863535

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION	MAY 19 2009	5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/28/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/2/09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/2/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6/2/09	SP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

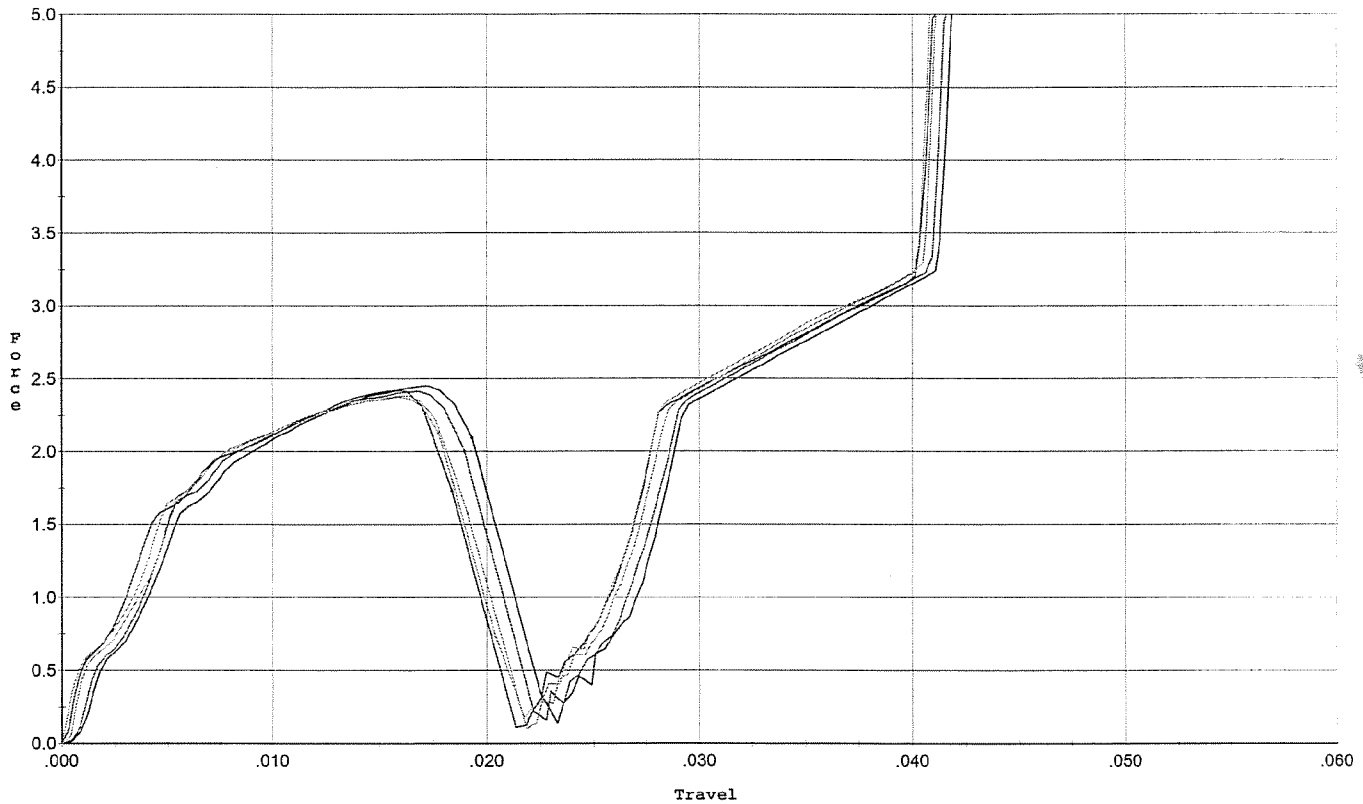
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-18-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-18-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-18-09	L.N.
	J) ASSEMBLE STOCK		6-2-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-18-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/16/09	R.B.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/16/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-18-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.74</u> <u>2.89</u> <u>2.81</u> <u>2.71</u>	6-18-09	L.N.
	C) FUNCTION		6-18-09	L.N.
690	PACK		7/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



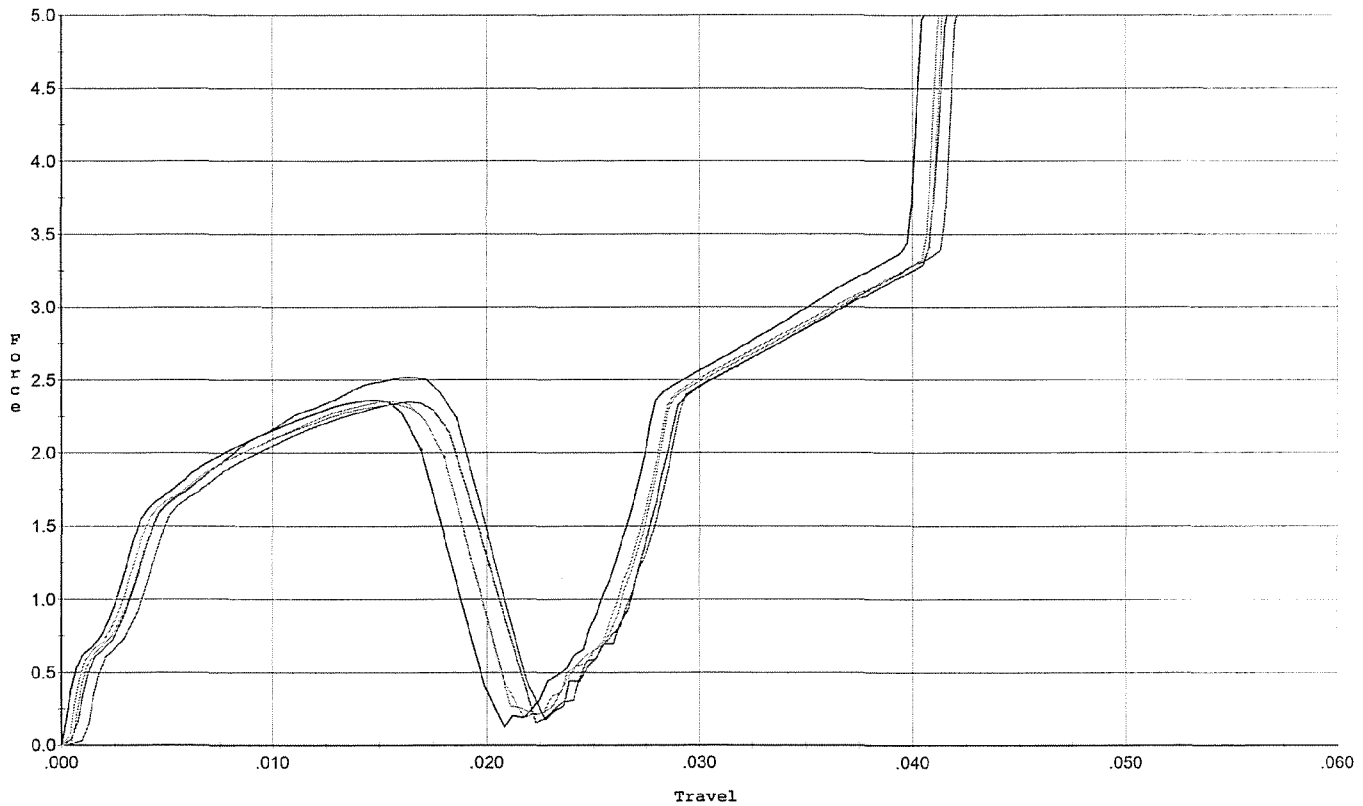
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.018	0.00	0.027	0.031		Set Trigger
2	2.452	0.019	0.00	0.027	0.032		Set Trigger
3	2.415	0.019	0.00	0.027	0.032		Set Trigger
4	2.372	0.018	0.00	0.027	0.030		Set Trigger
5	2.379	0.019	0.00	0.027	0.032		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



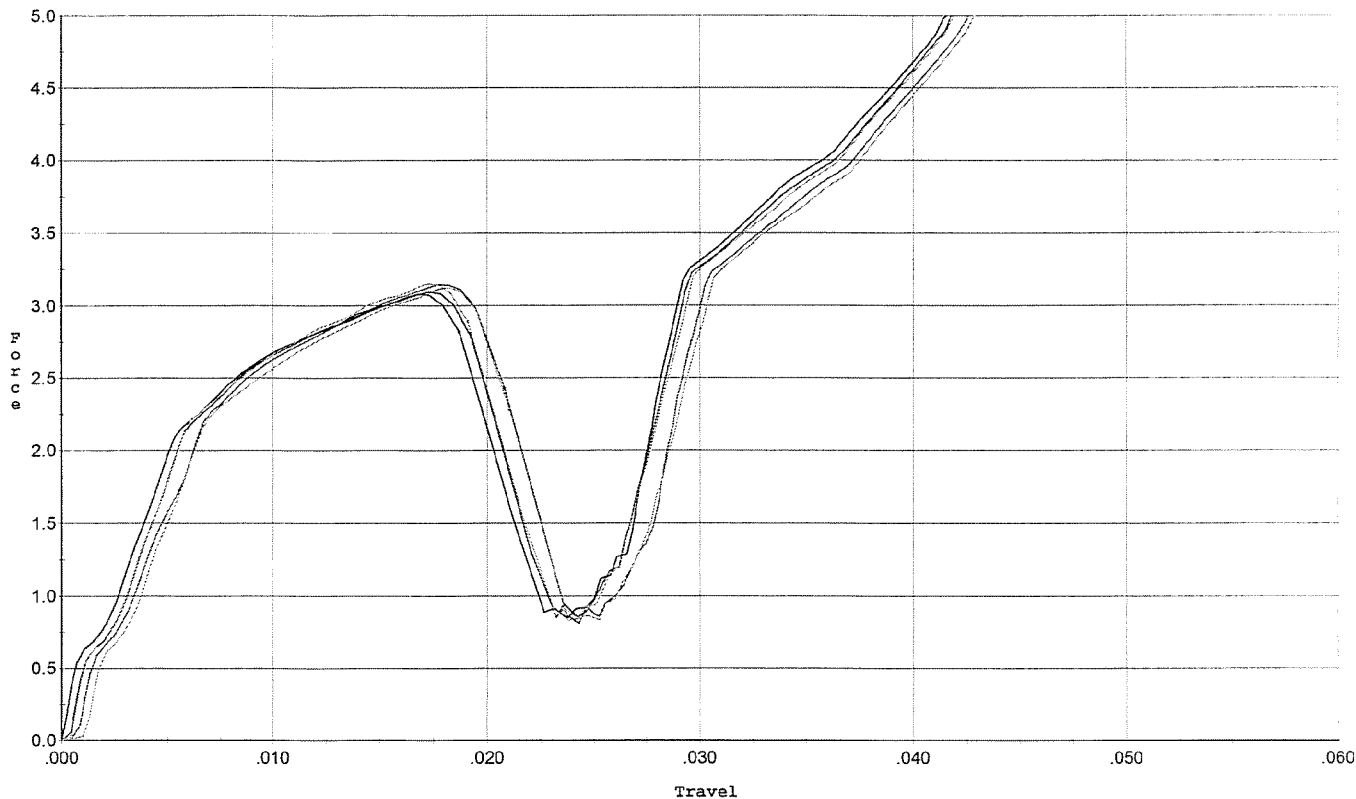
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.019	0.00	0.027	0.033		Set Trigger
2	2.363	0.017	0.00	0.027	0.029		Set Trigger
3	2.350	0.020	0.00	0.028	0.032		Set Trigger
4	2.354	0.018	0.00	0.027	0.031		Set Trigger
5	2.329	0.018	0.00	0.028	0.030		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



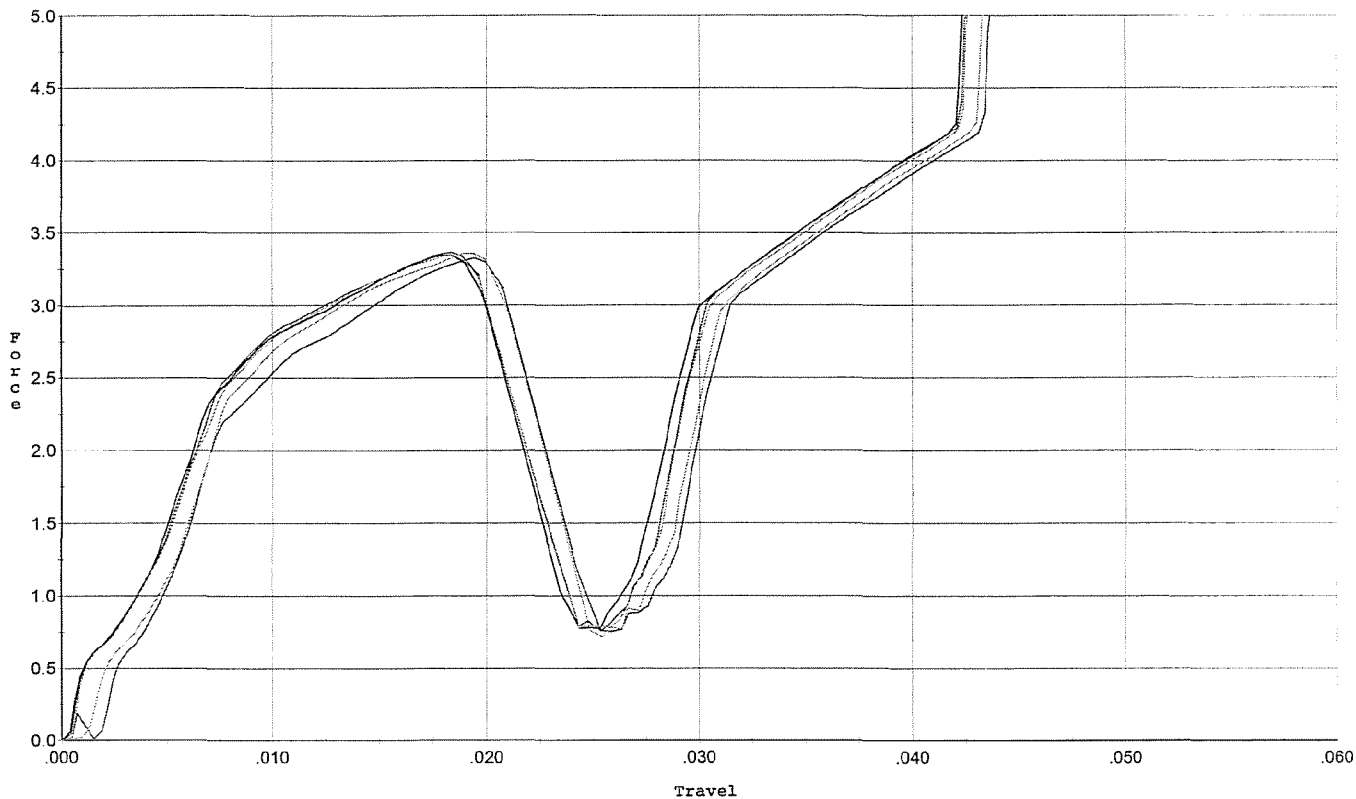
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.019	0.00	0.026	0.041		Set Trigger
2	3.080	0.019	0.00	0.026	0.040		Set Trigger
3	3.145	0.021	0.00	0.026	0.044		Set Trigger
4	3.149	0.019	0.00	0.026	0.041		Set Trigger
5	3.126	0.021	0.00	0.026	0.043		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



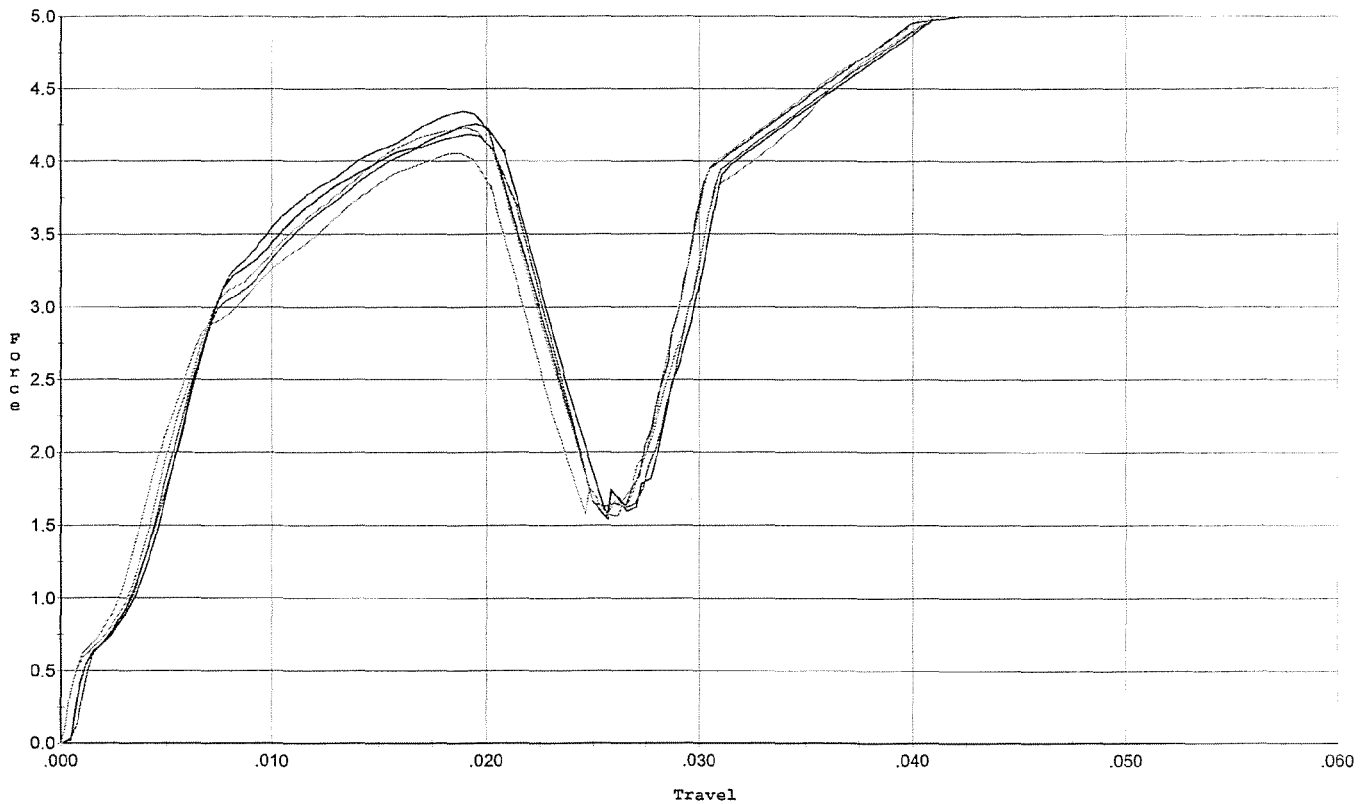
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.021	0.00	0.027	0.043		Set Trigger
2	3.346	0.020	0.00	0.026	0.044		Set Trigger
3	3.364	0.020	0.00	0.026	0.043		Set Trigger
4	3.357	0.021	0.00	0.026	0.045		Set Trigger
5	3.341	0.020	0.00	0.027	0.043		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.347	0.022	0.00	0.018	0.063		Set Trigger
2	4.257	0.021	0.00	0.019	0.058		Set Trigger
3	4.186	0.021	0.00	0.019	0.059		Set Trigger
4	4.229	0.020	0.00	0.020	0.056		Set Trigger
5	4.052	0.020	0.00	0.020	0.054		Set Trigger

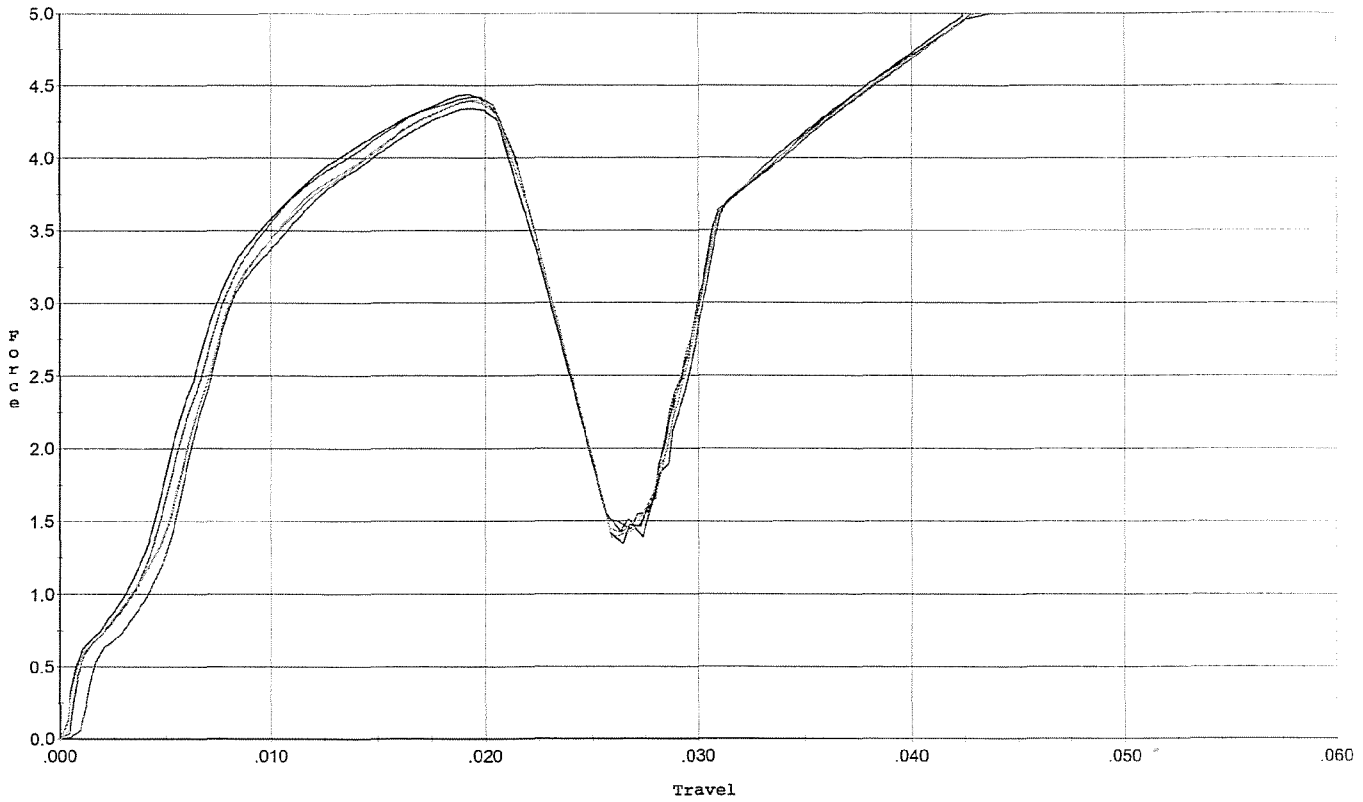
~~A-3-2f~~

A-4-21 cms

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



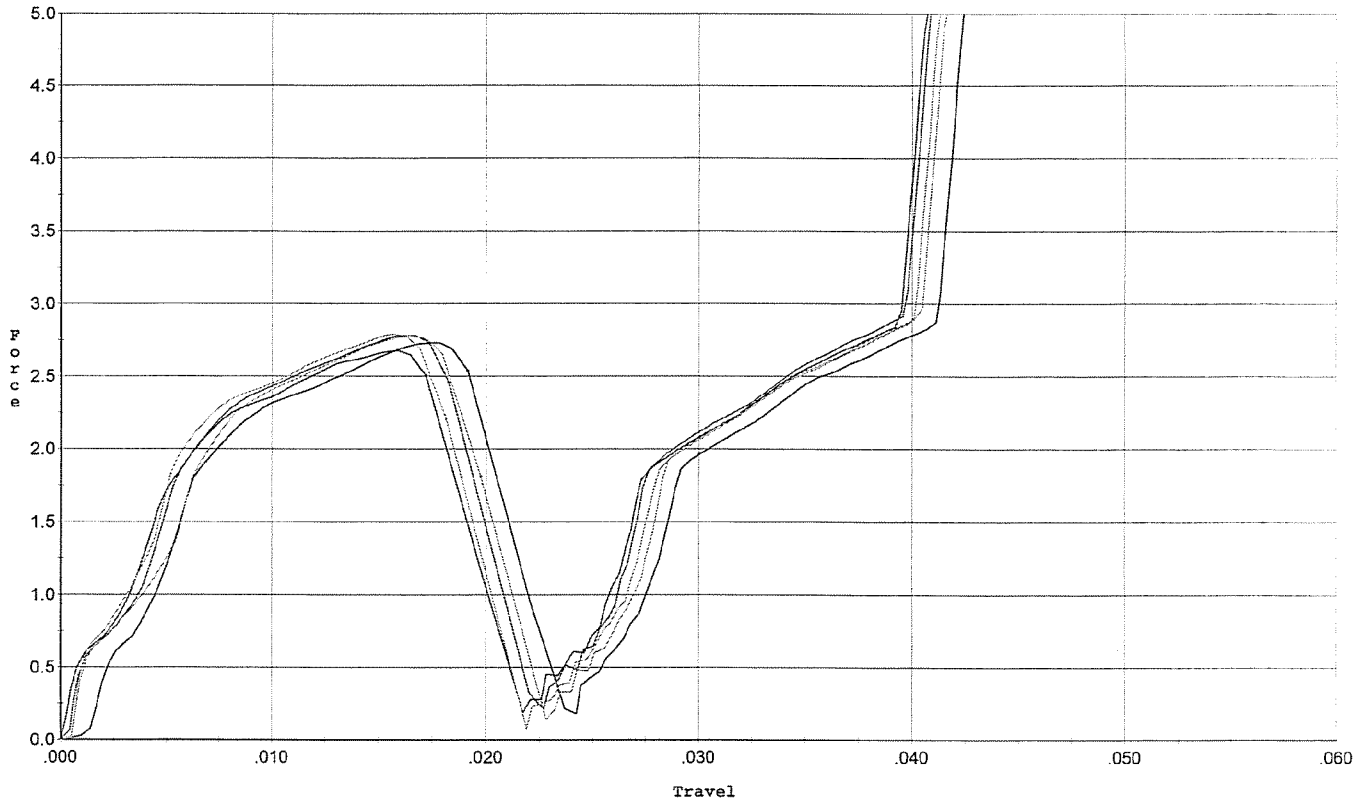
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.021	0.00	0.018	0.058		Set Trigger
2	4.435	0.022	0.00	0.018	0.065		Set Trigger
3	4.418	0.021	0.00	0.018	0.061		Set Trigger
4	4.401	0.022	0.00	0.018	0.060		Set Trigger
5	4.393	0.022	0.00	0.018	0.061		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



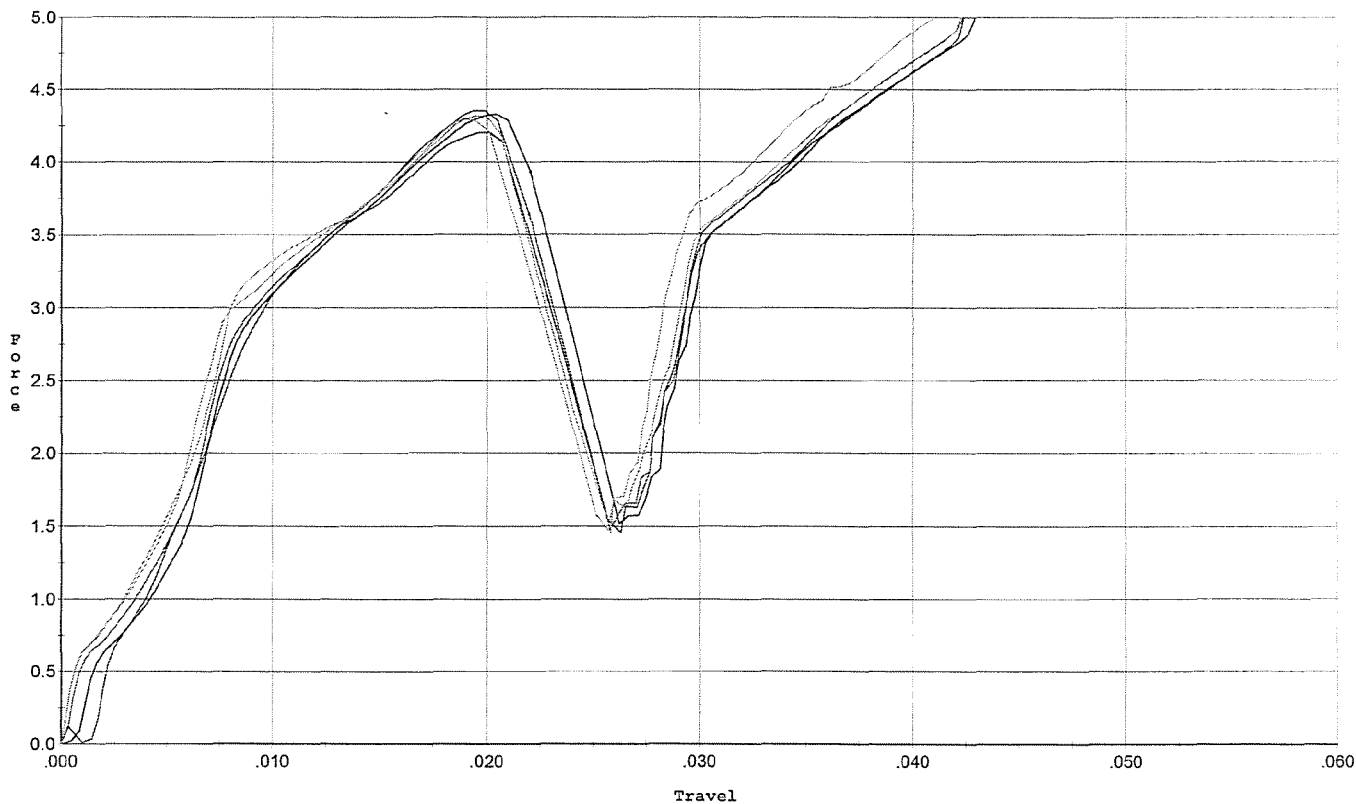
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.017	0.00	0.027	0.032		Set Trigger
2	2.730	0.019	0.00	0.028	0.034		Set Trigger
3	2.782	0.018	0.00	0.027	0.035		Set Trigger
4	2.791	0.018	0.00	0.027	0.035		Set Trigger
5	2.780	0.020	0.00	0.027	0.037		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.023	0.00	0.018	0.058		Set Trigger
2	4.326	0.022	0.00	0.019	0.058		Set Trigger
3	4.352	0.022	0.00	0.018	0.058		Set Trigger
4	4.296	0.022	0.00	0.019	0.060		Set Trigger
5	4.315	0.021	0.00	0.019	0.056		Set Trigger

A-4-29