

6686 3540

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

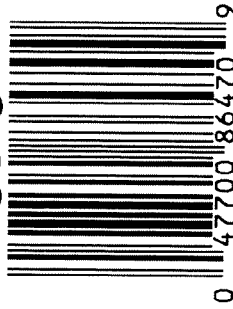


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863540**UPC**

BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863540

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION	MAY 20 2009	5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>A</u>	5/24/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	gmf
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-8-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

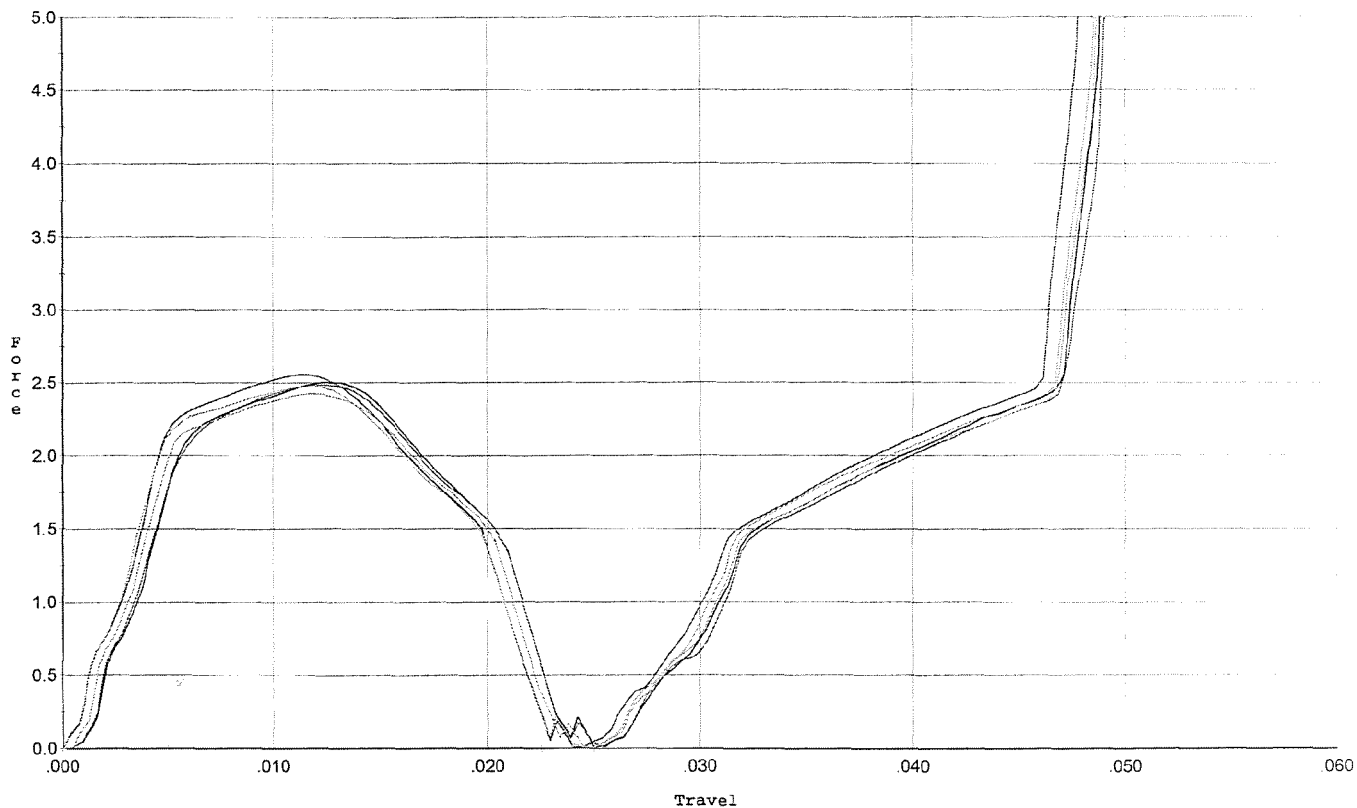
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-24-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-24-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	6-24-09	L.N.
	J) ASSEMBLE STOCK		6-8-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-24-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/13/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TUR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>231</u> <u>237</u> <u>239</u> <u>238</u>	6-23-09	L.N.
	C) FUNCTION		6-24-09	L.N.
690	PACK		7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



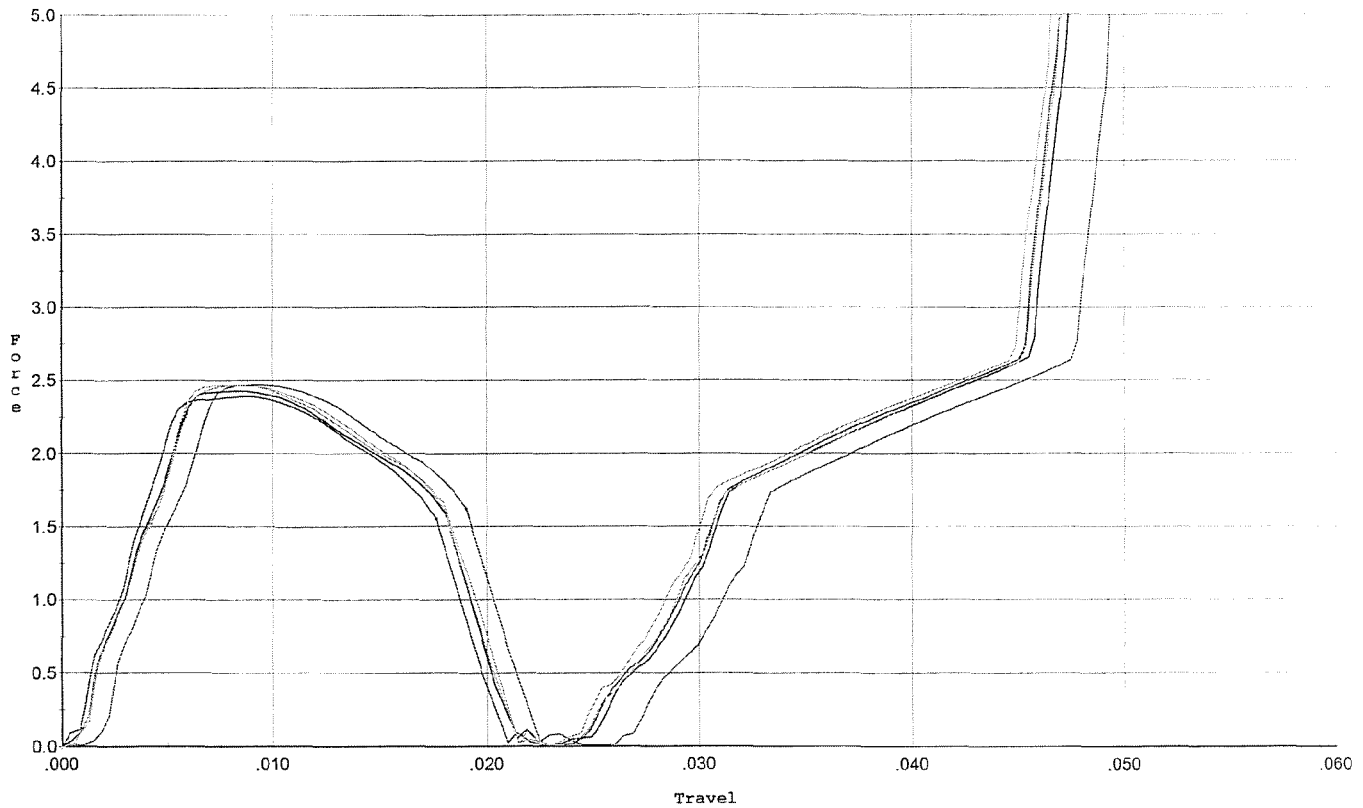
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.020	0.00	0.033	0.036		Set Trigger
2	2.501	0.021	0.00	0.033	0.036		Set Trigger
3	2.485	0.021	0.00	0.033	0.036		Set Trigger
4	2.478	0.020	0.00	0.034	0.035		Set Trigger
5	2.427	0.020	0.00	0.034	0.035		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



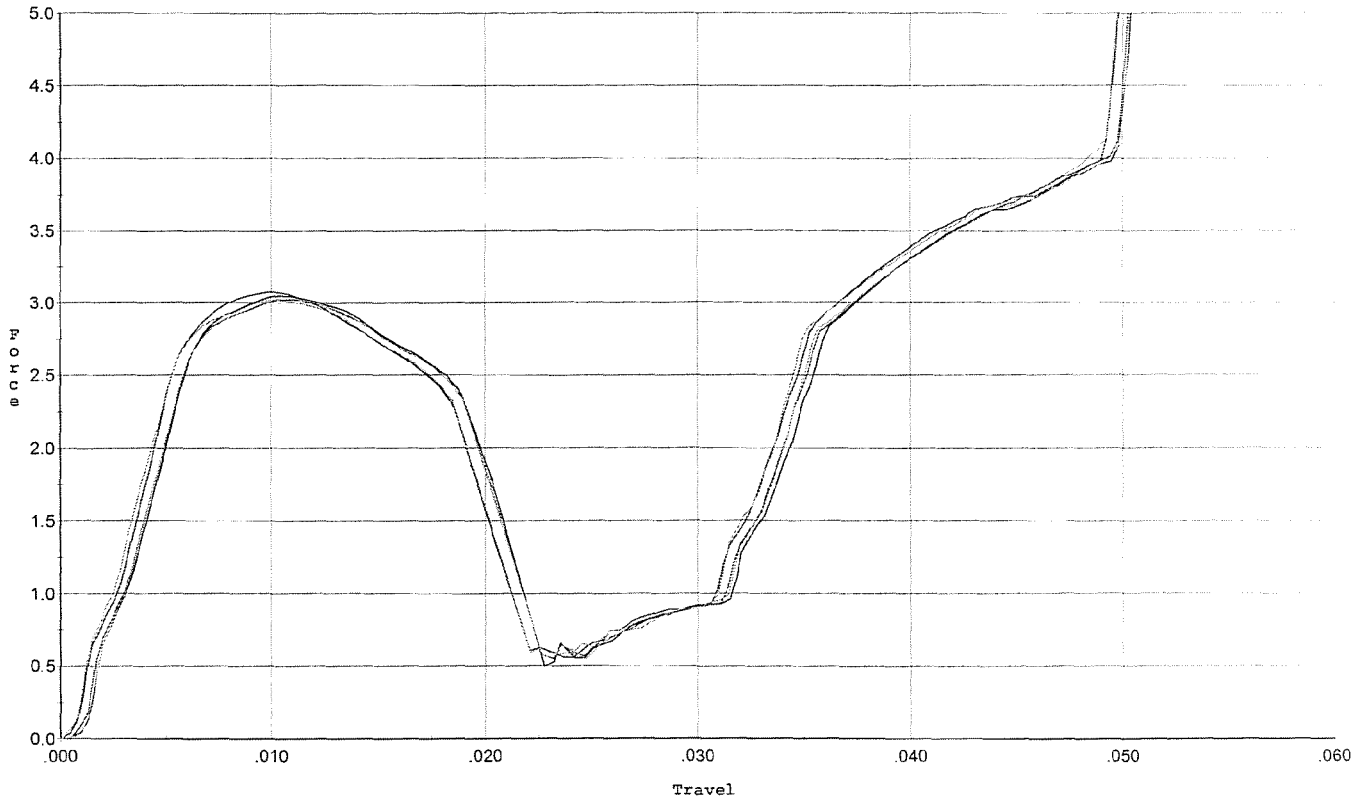
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.018	0.00	0.034	0.030		Set Trigger
2	2.428	0.018	0.00	0.034	0.031		Set Trigger
3	2.468	0.019	0.00	0.035	0.032		Set Trigger
4	2.465	0.018	0.00	0.033	0.031		Set Trigger
5	2.465	0.019	0.00	0.033	0.033		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



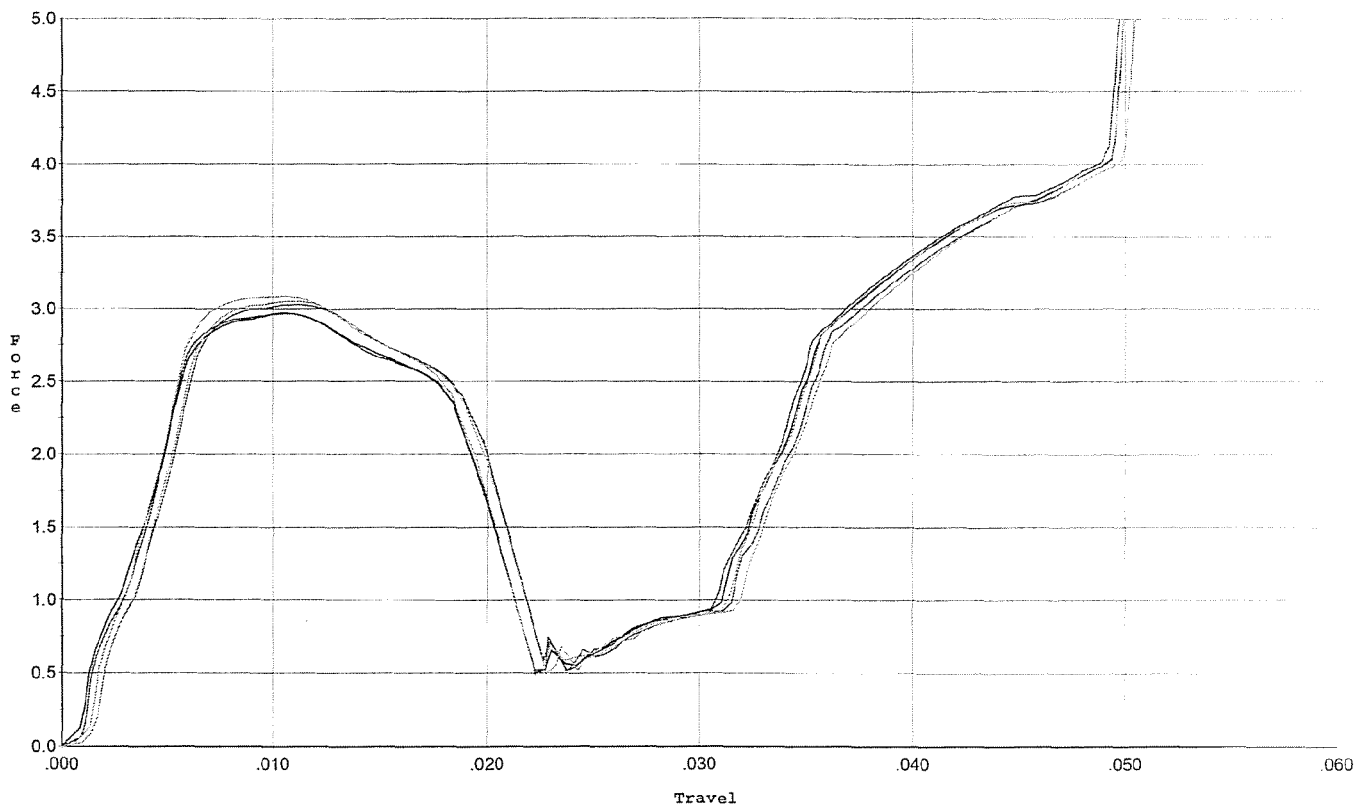
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.019	0.00	0.034	0.040		Set Trigger
2	3.048	0.020	0.00	0.034	0.043		Set Trigger
3	3.020	0.021	0.00	0.034	0.044		Set Trigger
4	3.028	0.021	0.00	0.034	0.044		Set Trigger
5	3.019	0.018	0.00	0.034	0.040		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



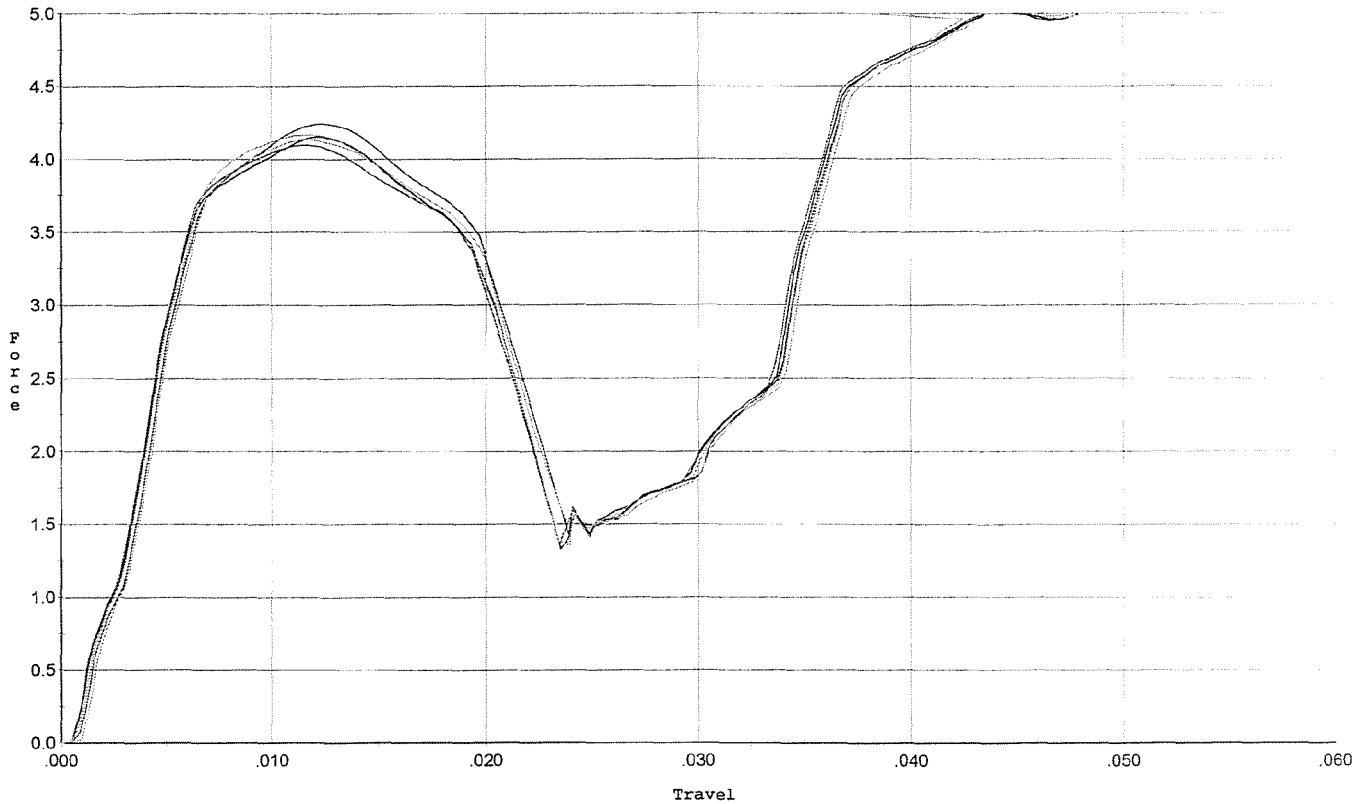
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.966	0.020	0.00	0.034	0.042		Set Trigger
2	2.972	0.020	0.00	0.034	0.042		Set Trigger
3	3.028	0.020	0.00	0.034	0.042		Set Trigger
4	3.053	0.020	0.00	0.034	0.042		Set Trigger
5	3.085	0.020	0.00	0.034	0.042		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



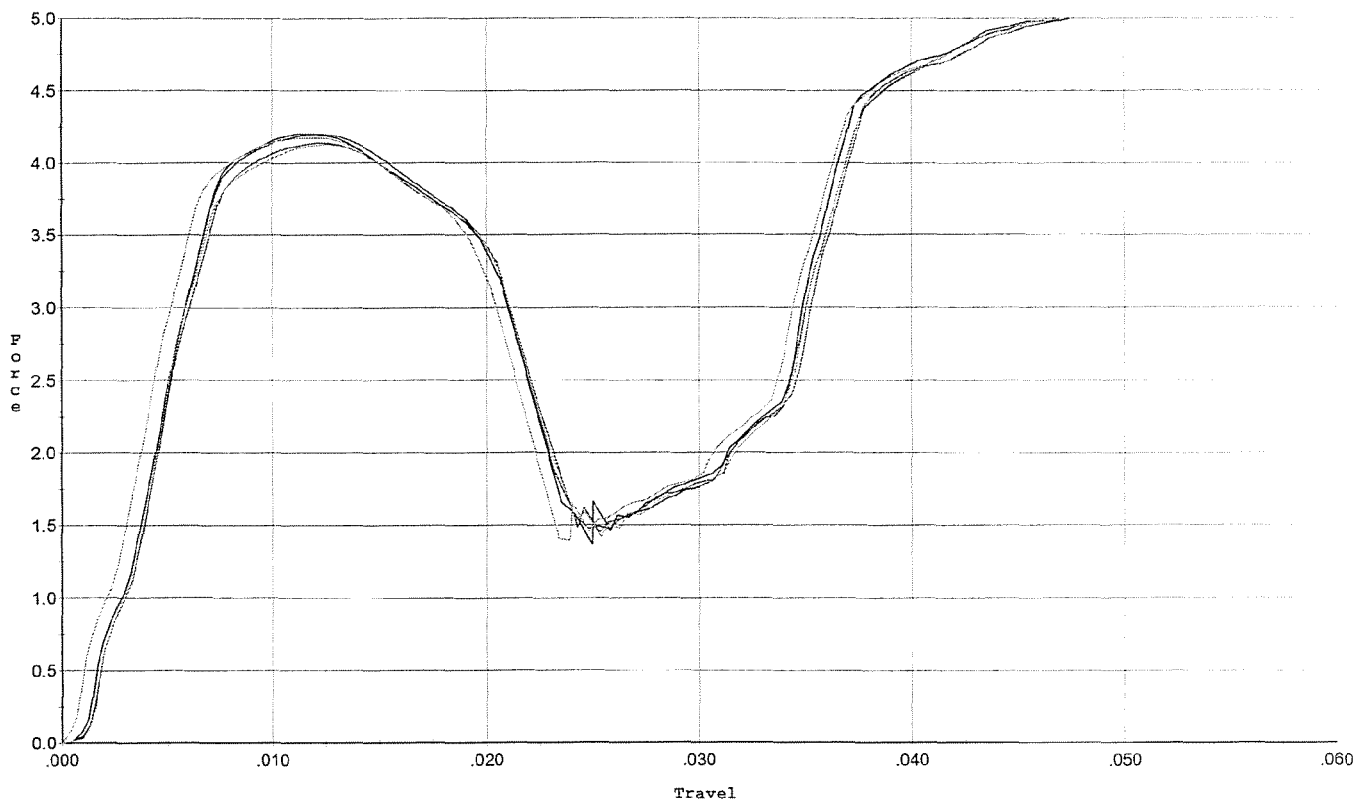
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.022	0.00	0.031	0.063		Set Trigger
2	4.156	0.021	0.00	0.031	0.059		Set Trigger
3	4.096	0.021	0.00	0.031	0.060		Set Trigger
4	4.134	0.020	0.00	0.032	0.057		Set Trigger
5	4.169	0.020	0.00	0.031	0.059		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



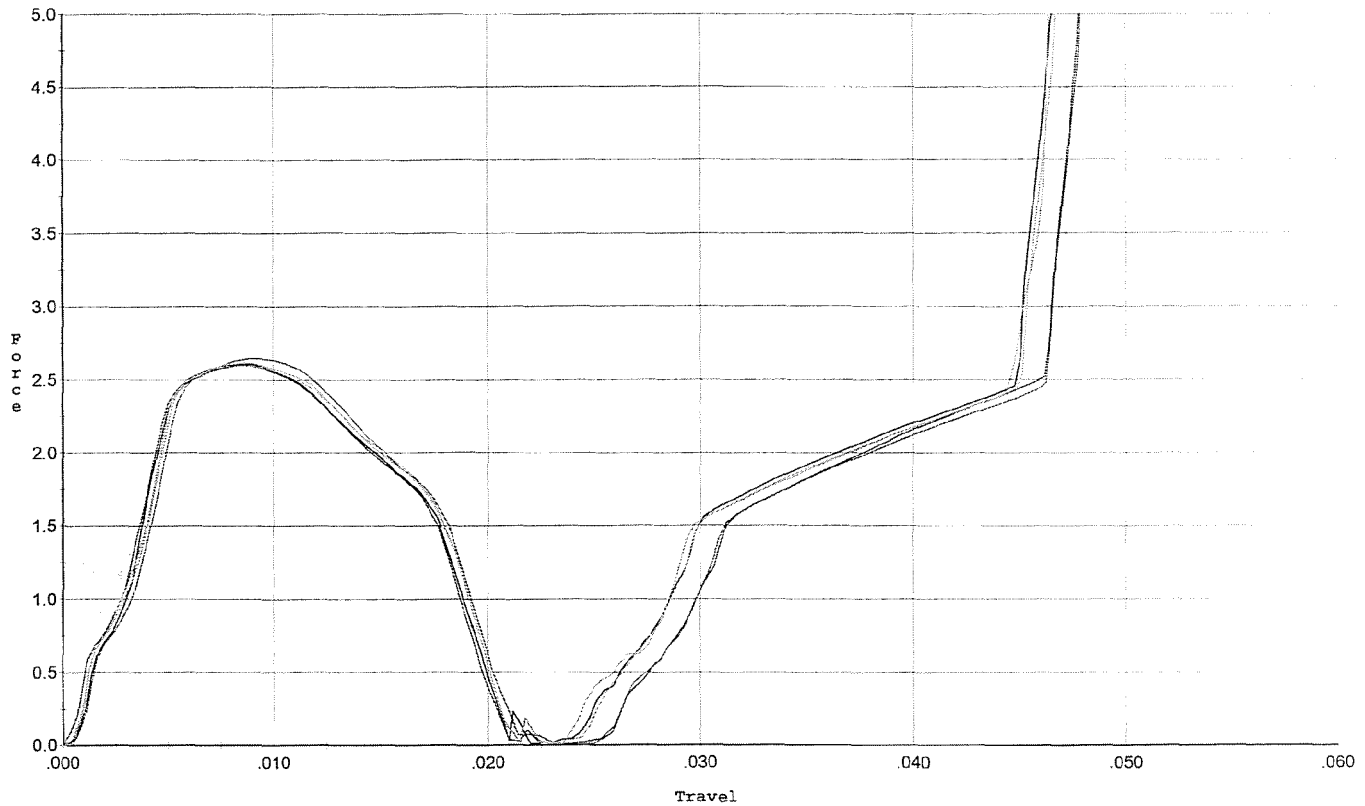
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.020	0.00	0.032	0.059		Set Trigger
2	4.201	0.021	0.00	0.032	0.059		Set Trigger
3	4.139	0.020	0.00	0.032	0.058		Set Trigger
4	4.125	0.020	0.00	0.032	0.058		Set Trigger
5	4.174	0.020	0.00	0.031	0.060		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



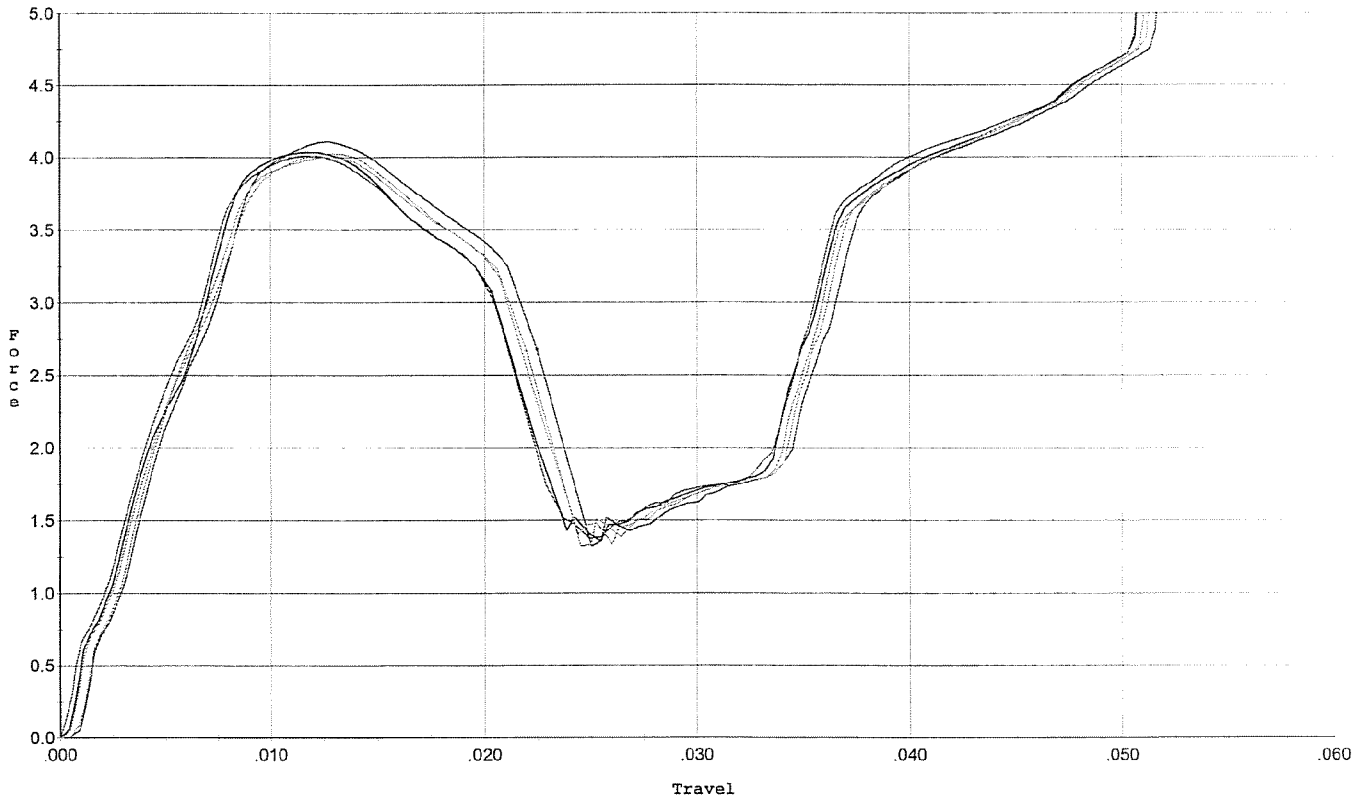
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.018	0.00	0.035	0.032		Set Trigger
2	2.598	0.019	0.00	0.033	0.034		Set Trigger
3	2.645	0.018	0.00	0.034	0.033		Set Trigger
4	2.618	0.019	0.00	0.033	0.033		Set Trigger
5	2.599	0.018	0.00	0.033	0.033		Set Trigger

Aug 261

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.022	0.00	0.032	0.061		Set Trigger
2	4.036	0.020	0.00	0.033	0.056		Set Trigger
3	4.012	0.020	0.00	0.033	0.056		Set Trigger
4	4.002	0.021	0.00	0.032	0.057		Set Trigger
5	4.028	0.022	0.00	0.032	0.060		Set Trigger

avg 4.03