

66863543

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

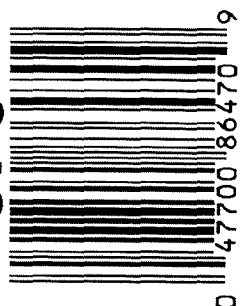
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863543

UPC



GUN SERIAL #

G 6863543

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	RPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION	MAY 20 2009	5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	RPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	R+
510	DRILL AND TAP SIGHT HOLES		5-29-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	RPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	RPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	RPD
	D) OIL FIRING PIN ASSEMBLY		6-1-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

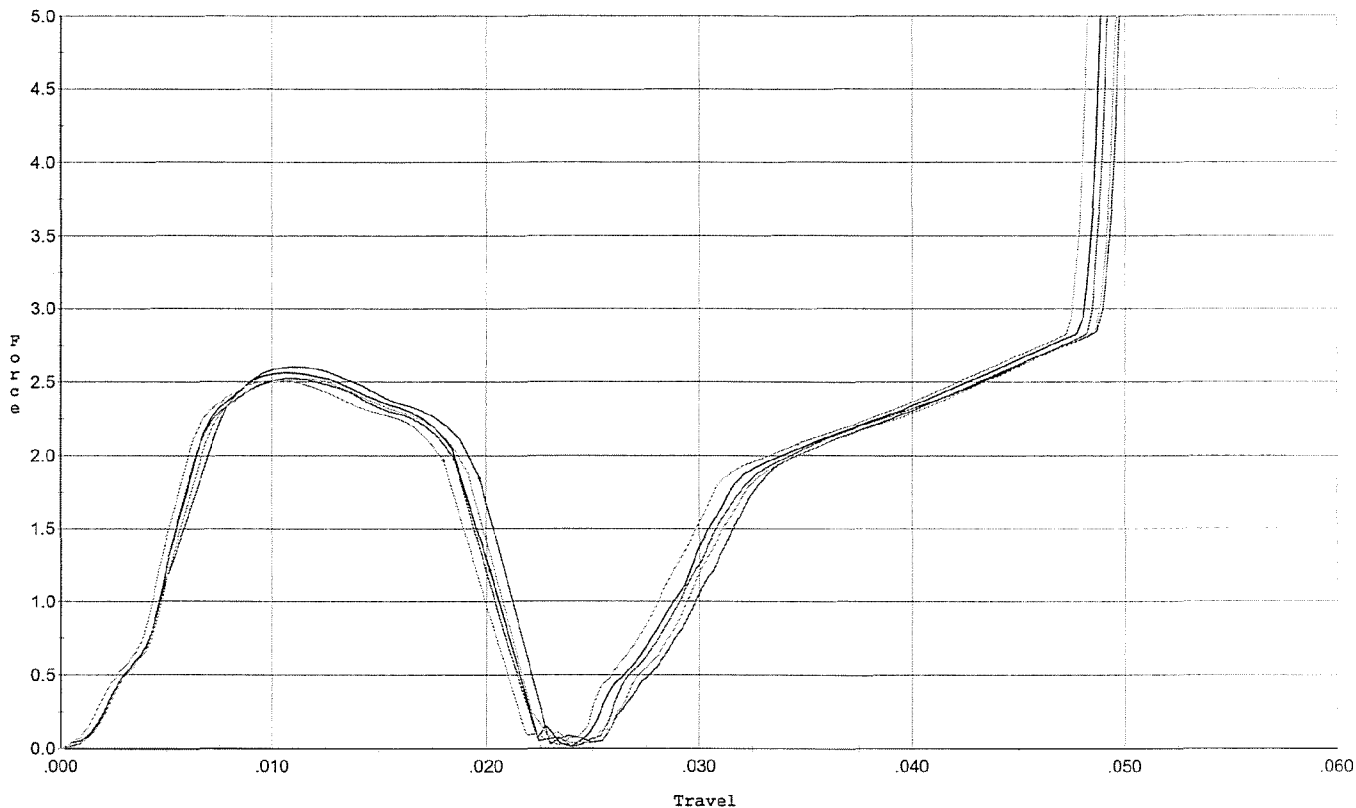
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	6-19-09	LRN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-19-09	LRN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	6-19-09	LRN
	J) ASSEMBLE STOCK		6-1-09	LRN
	K) ASSEMBLE SWIVEL STUDS		6-19-09	LRN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	LR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-19-09	LR
670	FINAL INSPECTION A) HEADSPACE		6/15/09	TAR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.75</u> <u>2.84</u> <u>2.58</u> <u>2.77</u>	6-18-09	LRN
	C) FUNCTION		6-19-09	LRN
690	PACK		7/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



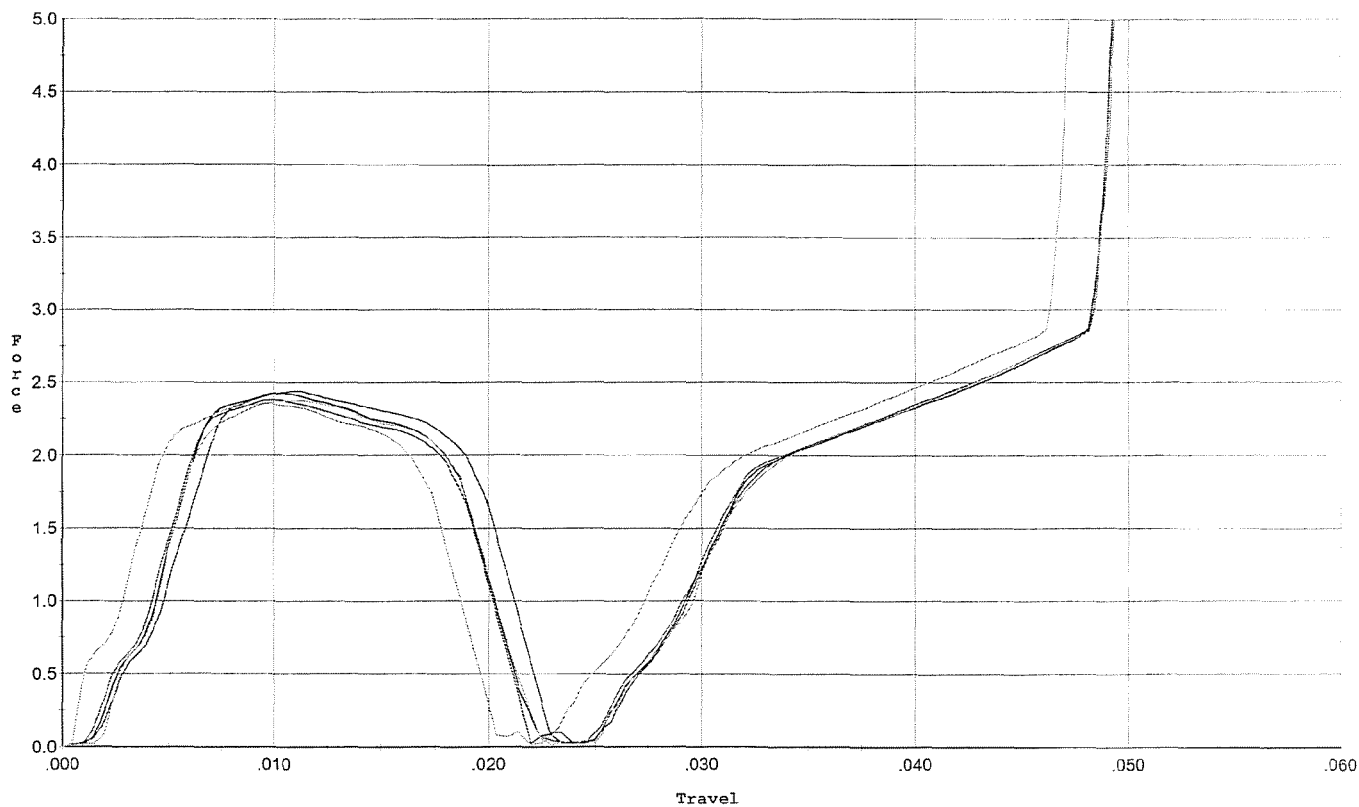
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.020	0.00	0.034	0.034		Set Trigger
2	2.564	0.020	0.00	0.033	0.034		Set Trigger
3	2.528	0.018	0.00	0.034	0.031		Set Trigger
4	2.523	0.019	0.00	0.034	0.032		Set Trigger
5	2.509	0.018	0.00	0.034	0.031		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



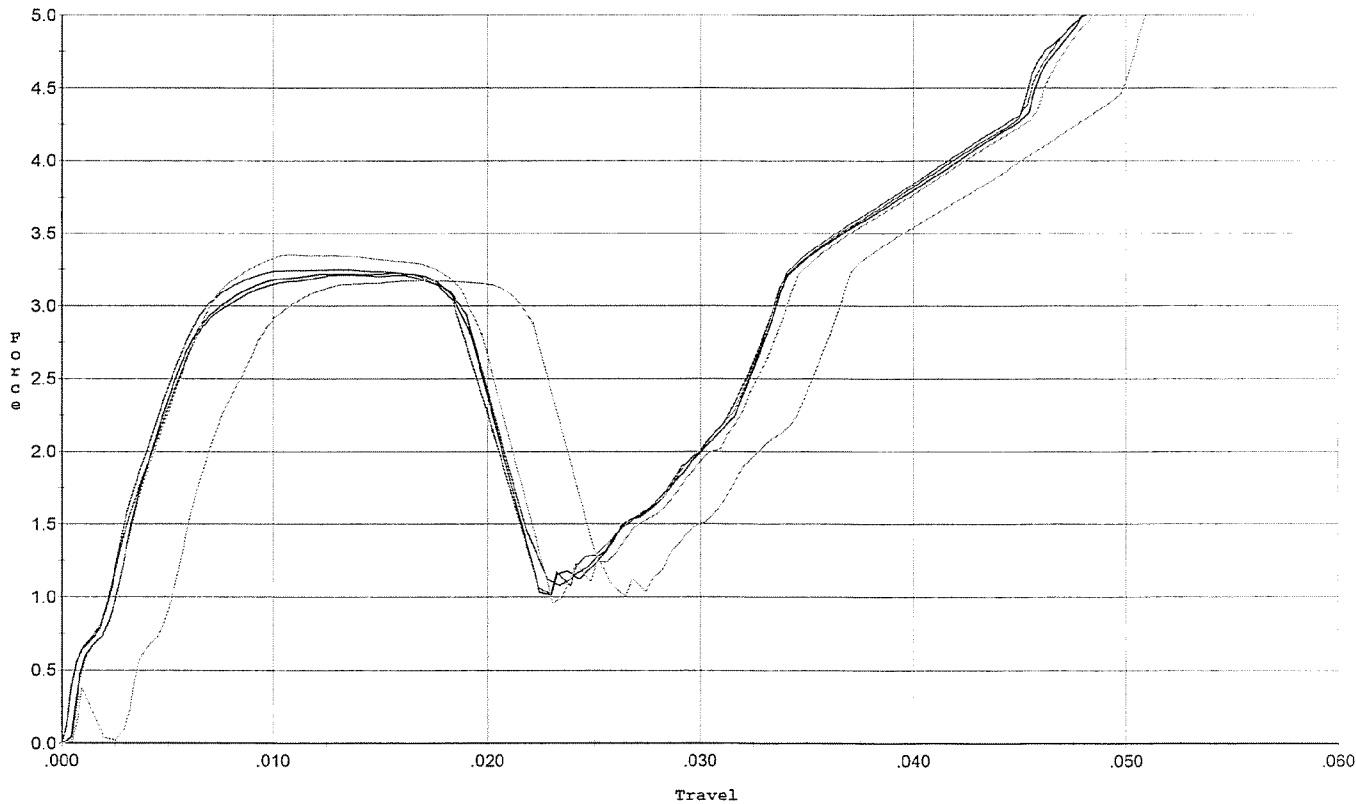
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.020	0.00	0.034	0.033		Set Trigger
2	2.428	0.019	0.00	0.034	0.031		Set Trigger
3	2.380	0.019	0.00	0.034	0.031		Set Trigger
4	2.372	0.019	0.00	0.034	0.031		Set Trigger
5	2.353	0.017	0.00	0.034	0.030		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



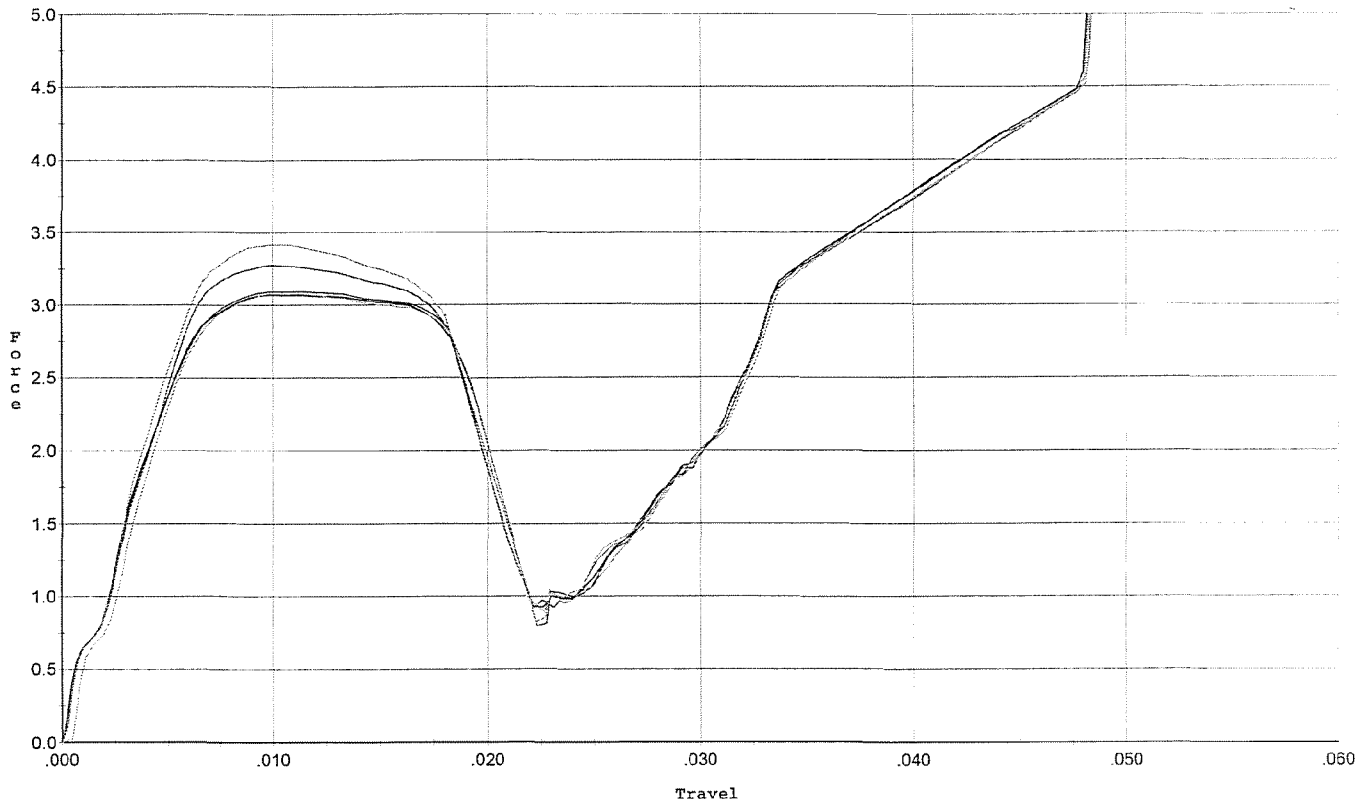
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.214	0.019	0.00	0.031	0.046		Set Trigger
2	3.226	0.019	0.00	0.032	0.046		Set Trigger
3	3.247	0.020	0.00	0.031	0.049		Set Trigger
4	3.354	0.020	0.00	0.031	0.048		Set Trigger
5	3.173	0.022	0.003	0.032	0.047		Set Trigger

Aug 3.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



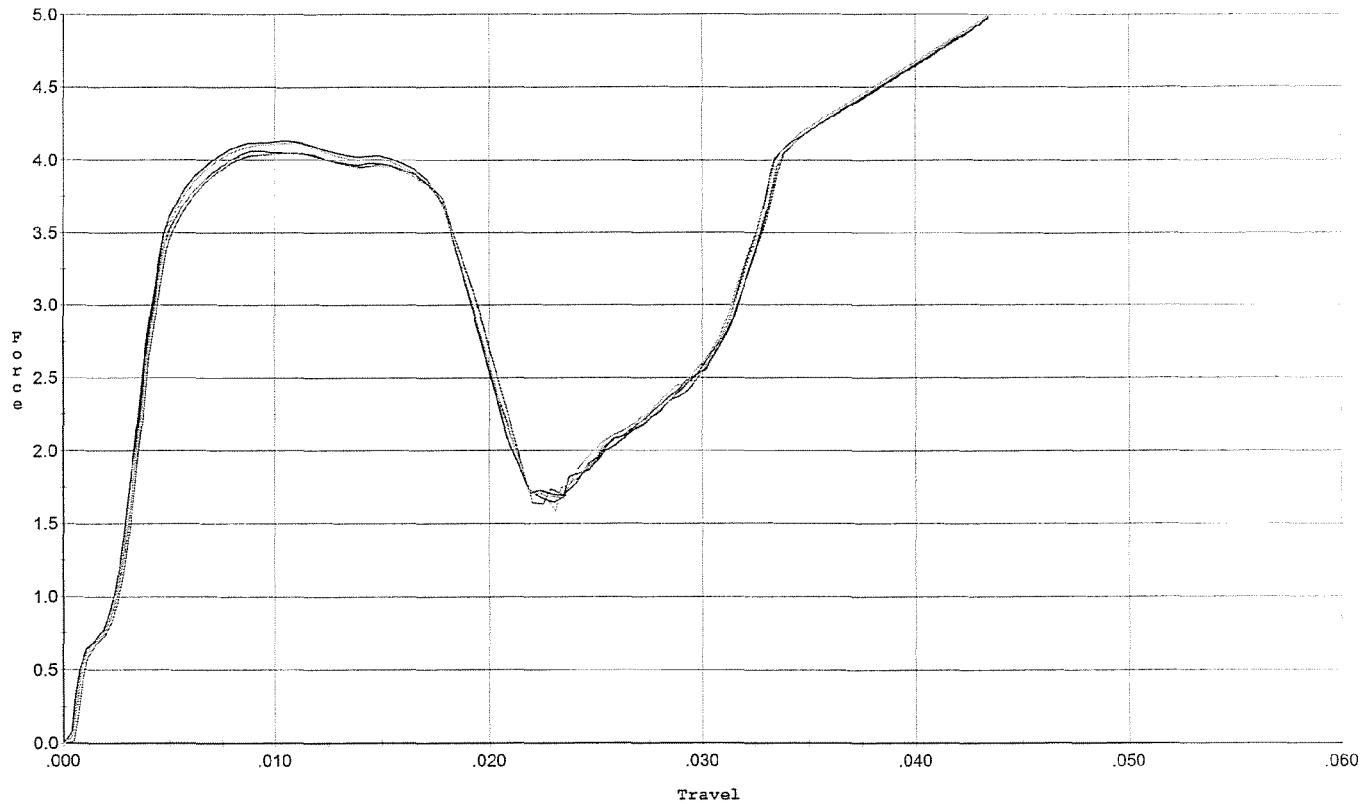
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.019	0.00	0.032	0.045		Set Trigger
2	3.072	0.020	0.00	0.031	0.047		Set Trigger
3	3.274	0.018	0.00	0.032	0.044		Set Trigger
4	3.078	0.019	0.00	0.032	0.044		Set Trigger
5	3.413	0.018	0.00	0.032	0.045		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



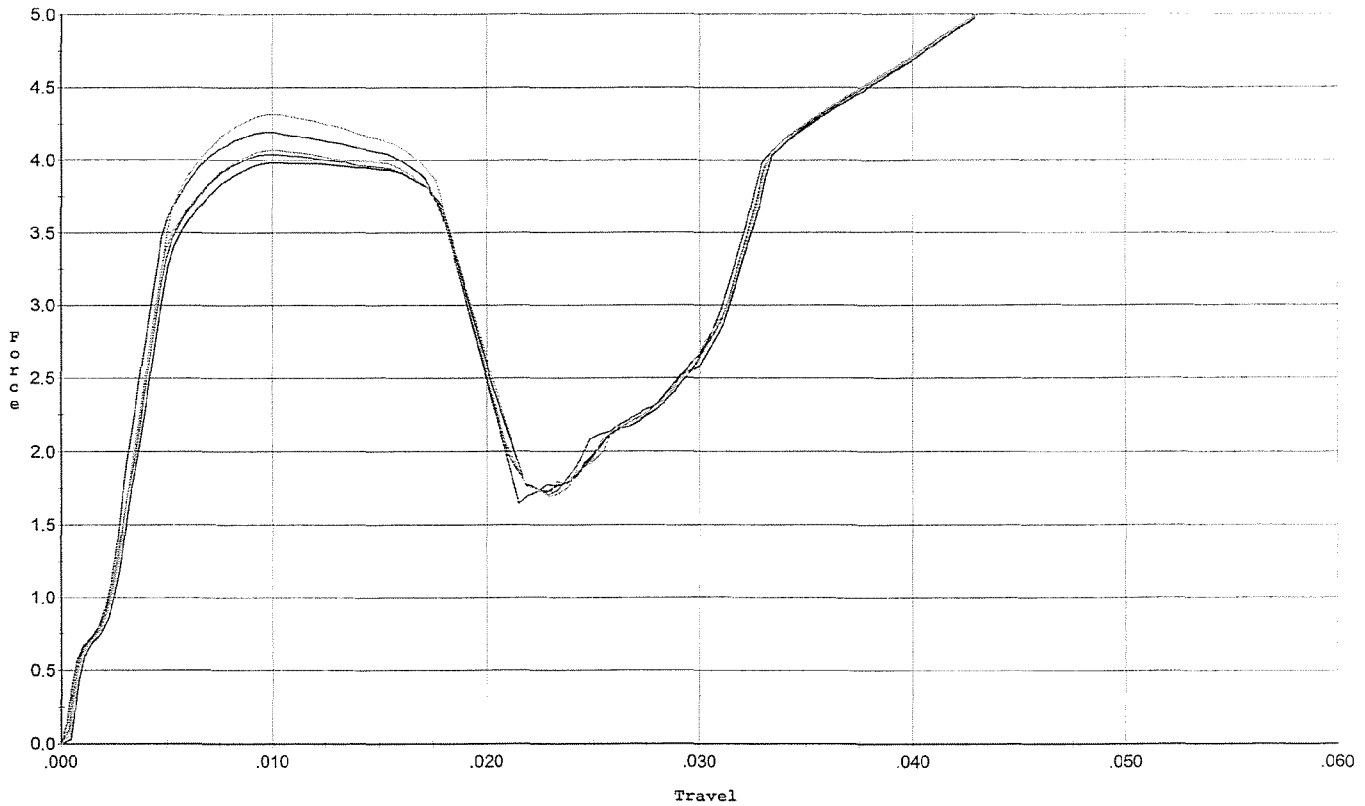
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.018	0.00	0.029	0.053		Set Trigger
2	4.129	0.018	0.00	0.030	0.054		Set Trigger
3	4.050	0.019	0.00	0.029	0.057		Set Trigger
4	4.117	0.018	0.00	0.030	0.053		Set Trigger
5	4.050	0.018	0.00	0.030	0.053		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



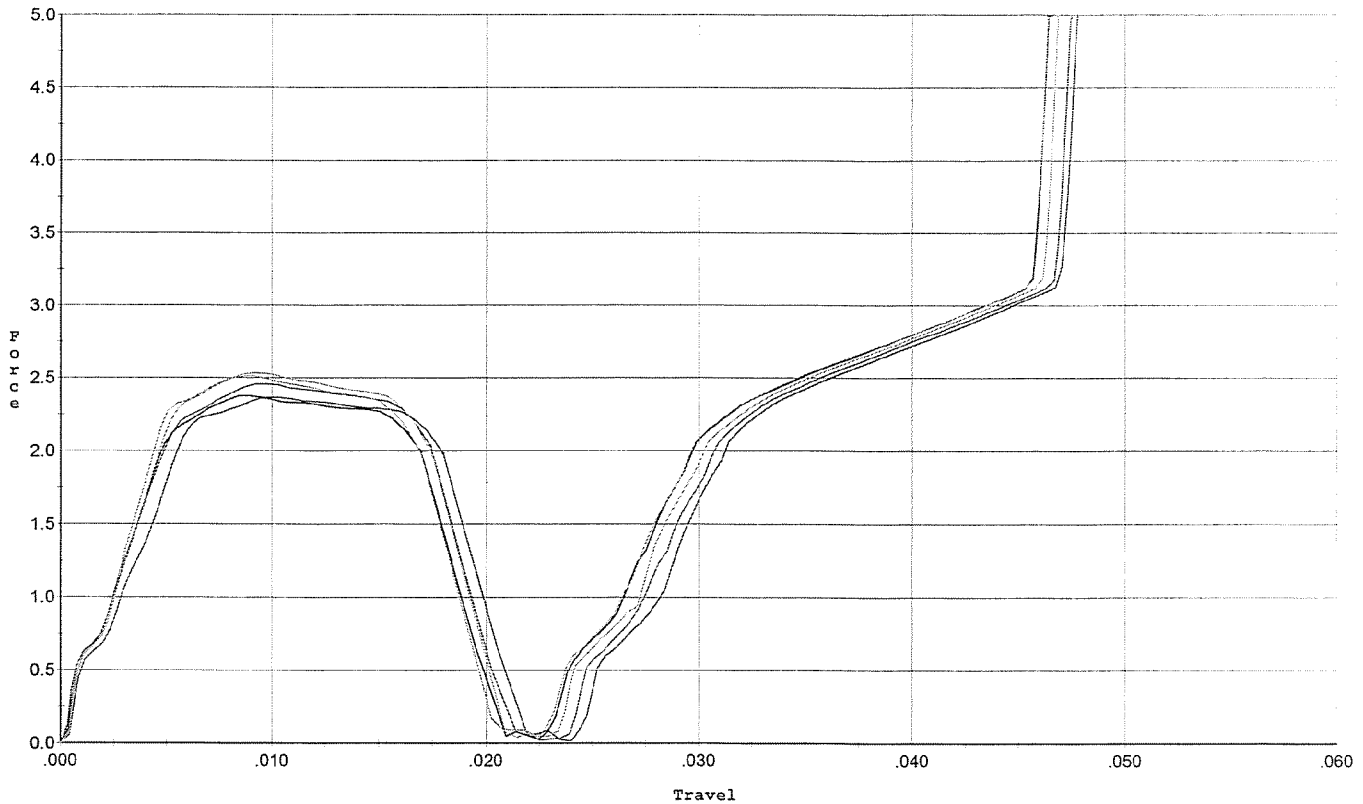
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.018	0.00	0.029	0.055		Set Trigger
2	3.985	0.018	0.00	0.029	0.052		Set Trigger
3	4.040	0.018	0.00	0.029	0.053		Set Trigger
4	4.316	0.018	0.00	0.029	0.054		Set Trigger
5	4.067	0.018	0.00	0.029	0.053		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



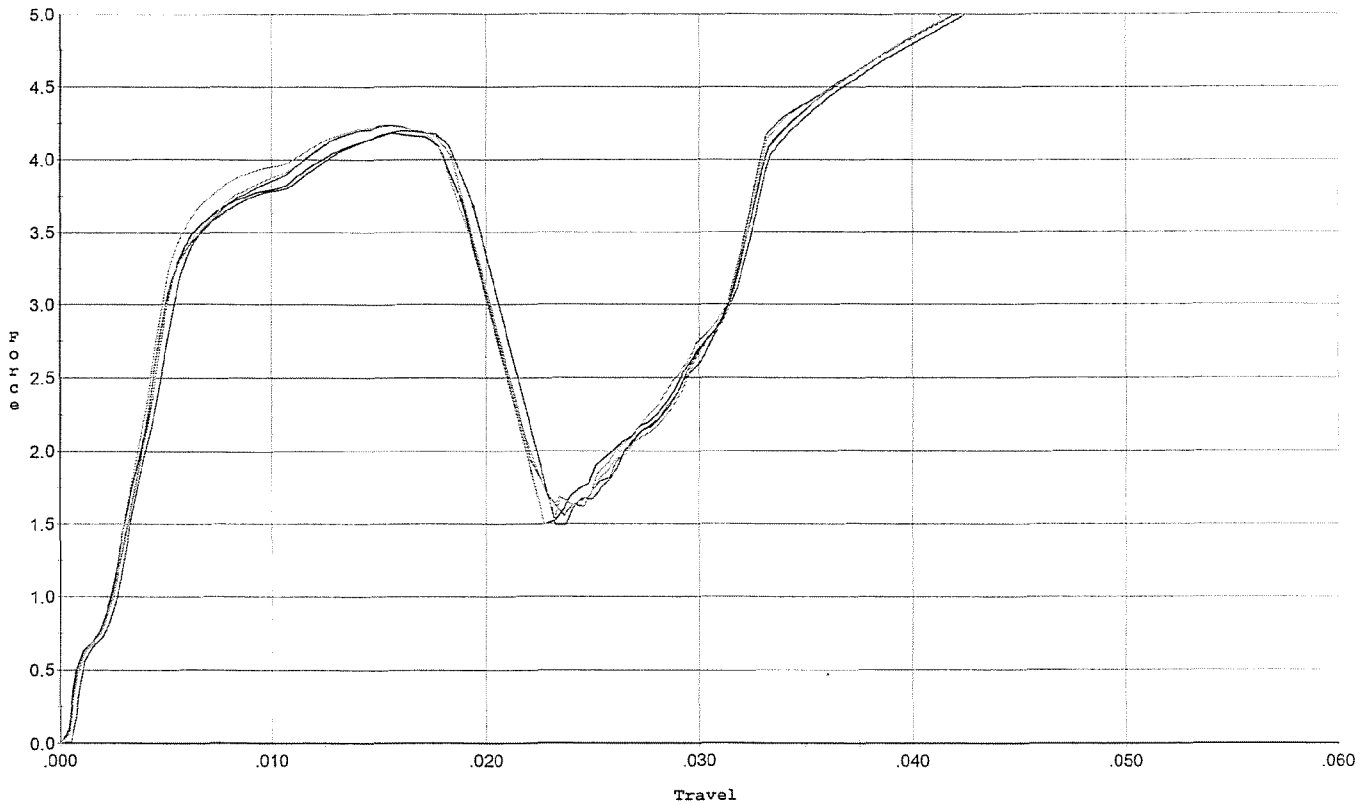
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.018	0.00	0.033	0.032		Set Trigger
2	2.377	0.017	0.00	0.032	0.031		Set Trigger
3	2.458	0.017	0.00	0.033	0.032		Set Trigger
4	2.535	0.018	0.00	0.032	0.033		Set Trigger
5	2.510	0.017	0.00	0.032	0.032		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.019	0.00	0.029	0.056		Set Trigger
2	4.183	0.019	0.00	0.029	0.055		Set Trigger
3	4.235	0.018	0.00	0.029	0.054		Set Trigger
4	4.241	0.018	0.00	0.029	0.054		Set Trigger
5	4.241	0.019	0.00	0.029	0.057		Set Trigger

Aug 4.22