

G6863547

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

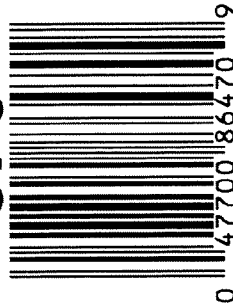
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863547

UPC



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6863547

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE    | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 5-27-09 | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 5-27-09 | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 5-27-09 | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                                                                                 | 5-27-09 | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 5-27-09 | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 5-28-09 | RTZ                                                                                 |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 5/30/09 |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              |         |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 6/2/09  | RT                                                                                  |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 5-28-09 | SP                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 6-1-09  | DJO                                                                                 |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 6/11    | C                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |         |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                              |         |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                              | 6-15-09 | JP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 6-15-09 | JP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO                                                                        | 6-15-09 | JP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 6-26-09 | SPD                                                                                 |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |         |                                                                                     |

F004 REV 5/2006

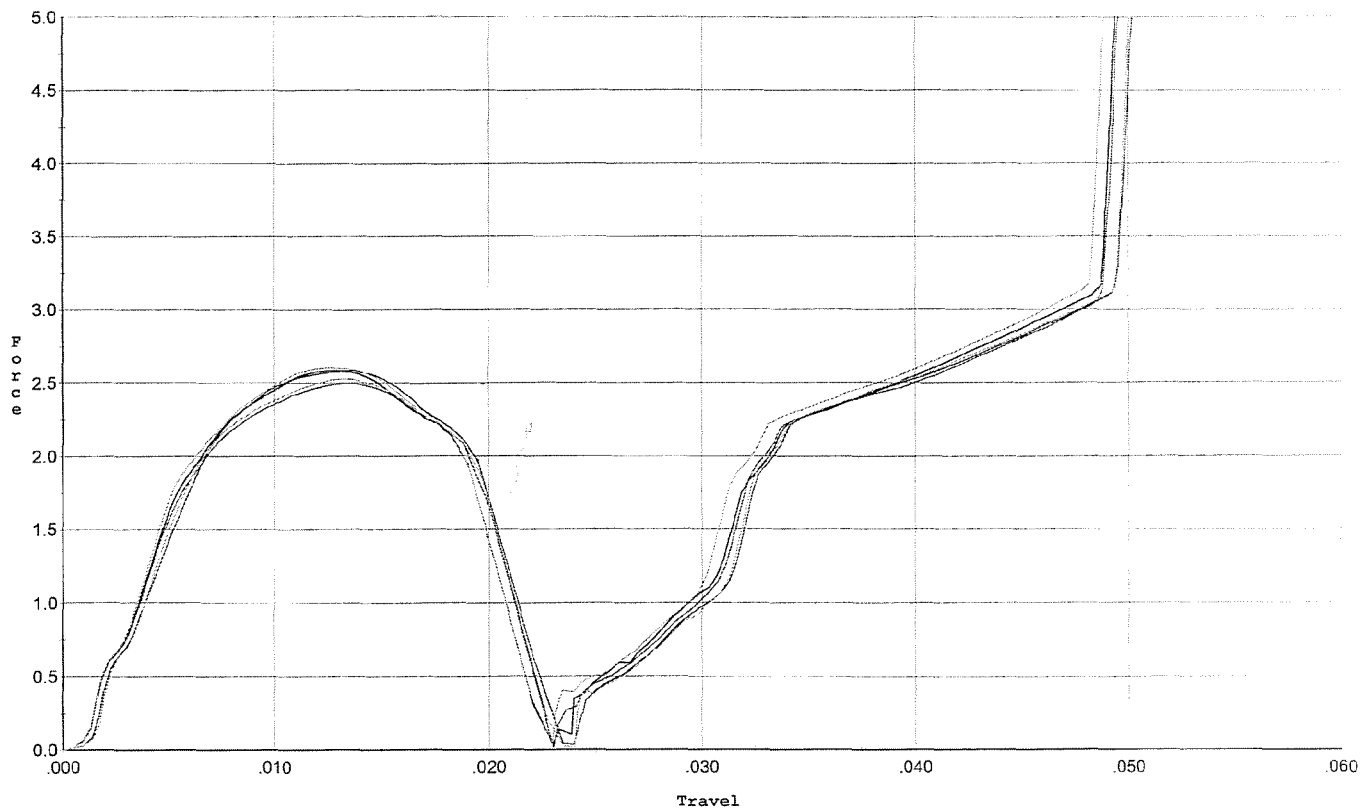
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                          | 7-28-09 | L.N.    |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>50</u> <u>50</u> <u>50</u>                          | 7-29-09 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                    | 7-29-09 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 6-26-09 | L.N.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 7-29-09 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <del>PASS</del> FAIL<br><del>PASS</del> FAIL           | 7/24    | RB      |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 9/24    | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 7-29-09 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>252</u> <u>243</u> <u>247</u> <u>242</u> <u>247</u> | 7-27-09 | L.N.    |
|              | C) FUNCTION                                                              |                                                        | 7-22-09 | L.N.    |
| 690          | PACK                                                                     |                                                        | 8/6/09  | Fm      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



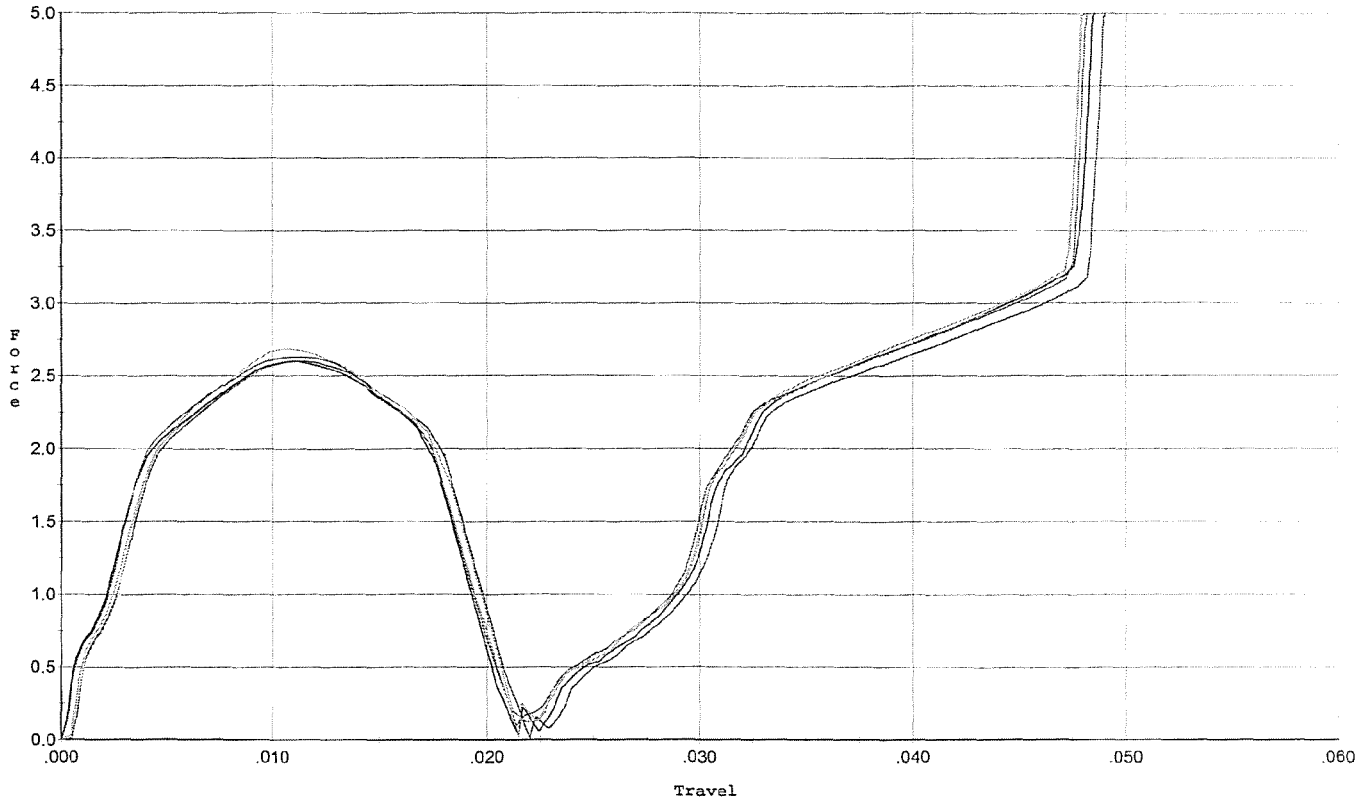
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.585      | 0.020             | 0.00            | 0.034      | 0.035             |           | Set Trigger |
| 2 | 2.584      | 0.019             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 3 | 2.496      | 0.020             | 0.00            | 0.033      | 0.035             |           | Set Trigger |
| 4 | 2.527      | 0.020             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 5 | 2.605      | 0.019             | 0.00            | 0.033      | 0.034             |           | Set Trigger |

Avg 2.55

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



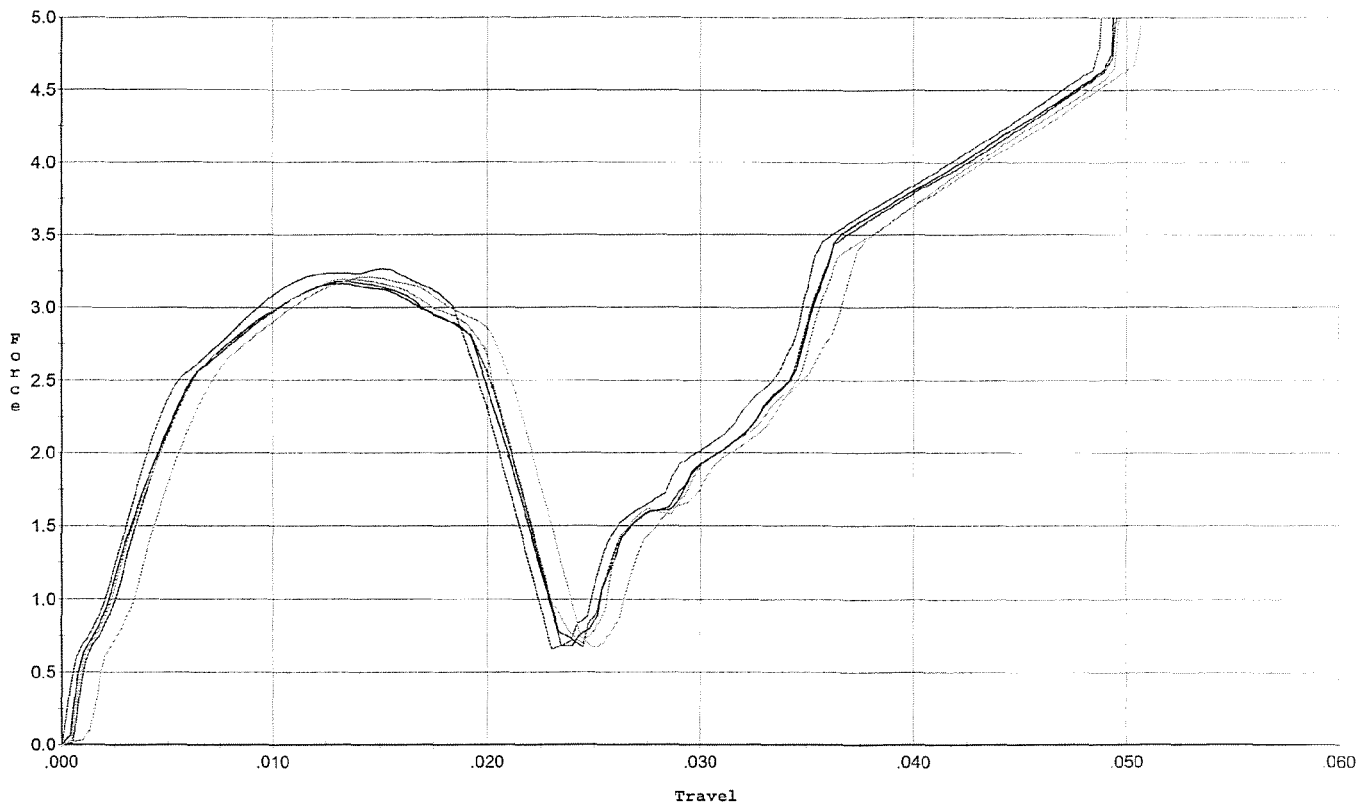
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.602      | 0.018             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 2 | 2.597      | 0.018             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 3 | 2.629      | 0.017             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 4 | 2.684      | 0.017             | 0.00            | 0.033      | 0.033             |           | Set Trigger |
| 5 | 2.596      | 0.018             | 0.00            | 0.033      | 0.035             |           | Set Trigger |

Avg 2.62

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



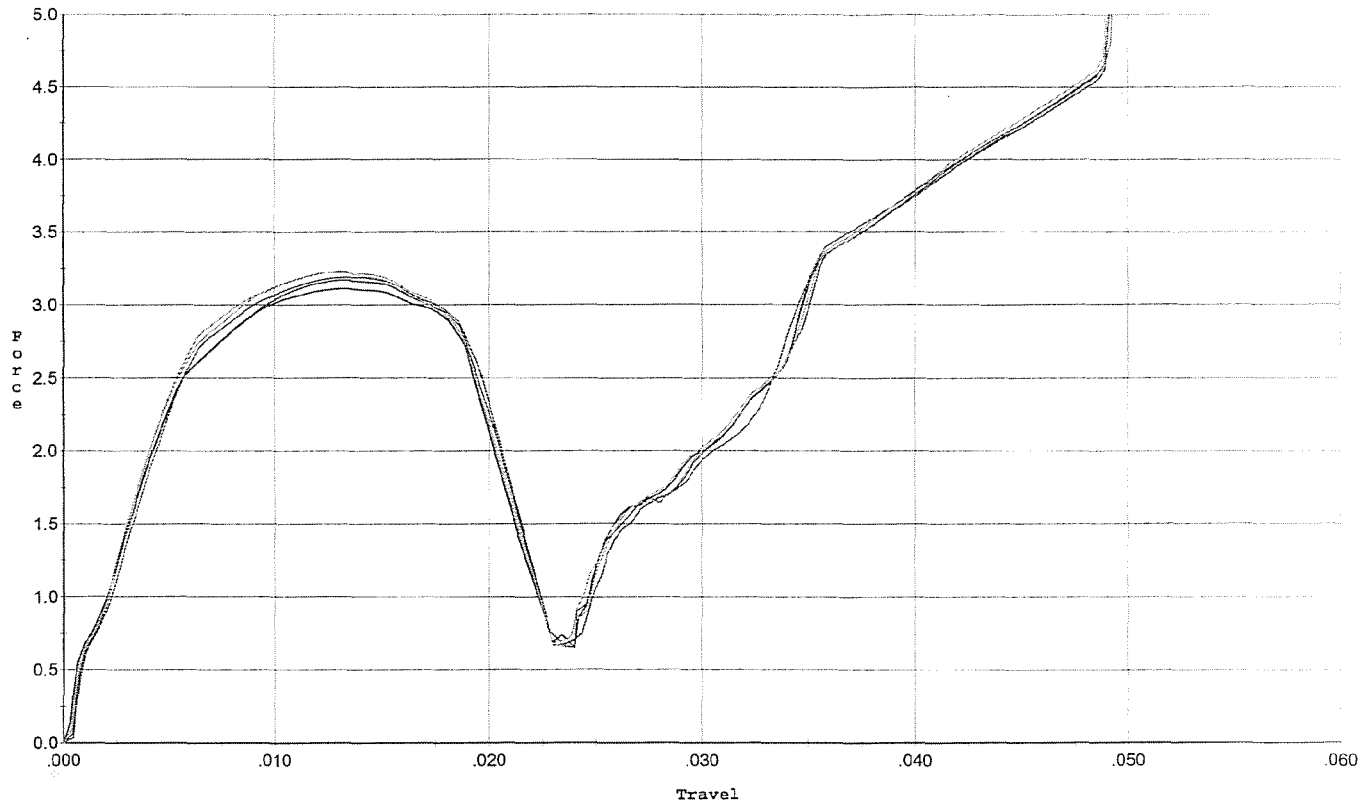
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.178      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |
| 2 | 3.163      | 0.021             | 0.00            | 0.032      | 0.048             |           | Set Trigger |
| 3 | 3.266      | 0.020             | 0.00            | 0.032      | 0.048             |           | Set Trigger |
| 4 | 3.206      | 0.021             | 0.00            | 0.032      | 0.047             |           | Set Trigger |
| 5 | 3.191      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |

Aug 3.20

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.169      | 0.020             | 0.00            | 0.032      | 0.047             |           | Set Trigger |
| 2 | 3.110      | 0.019             | 0.00            | 0.032      | 0.044             |           | Set Trigger |
| 3 | 3.188      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |
| 4 | 3.223      | 0.021             | 0.00            | 0.032      | 0.049             |           | Set Trigger |
| 5 | 3.228      | 0.019             | 0.00            | 0.032      | 0.045             |           | Set Trigger |

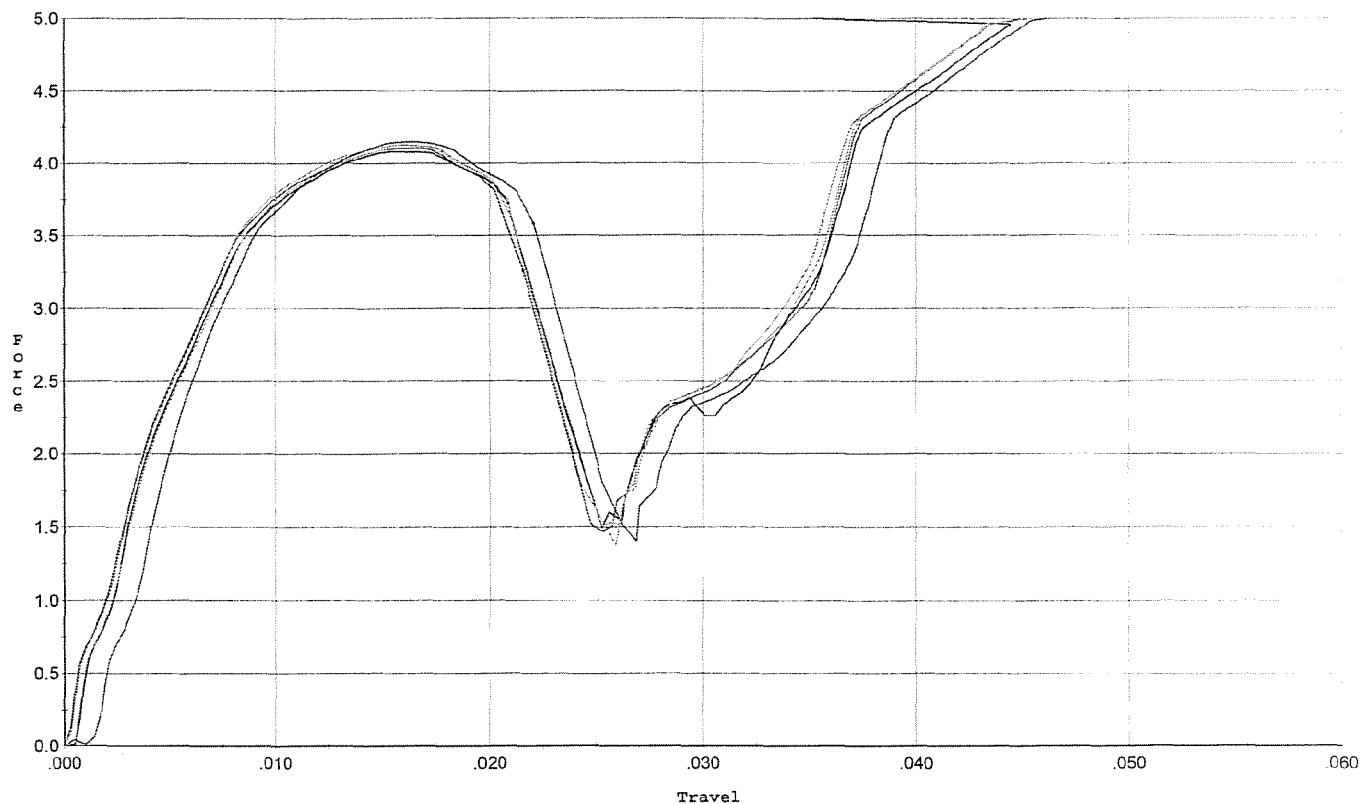
Avg 3.18



## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



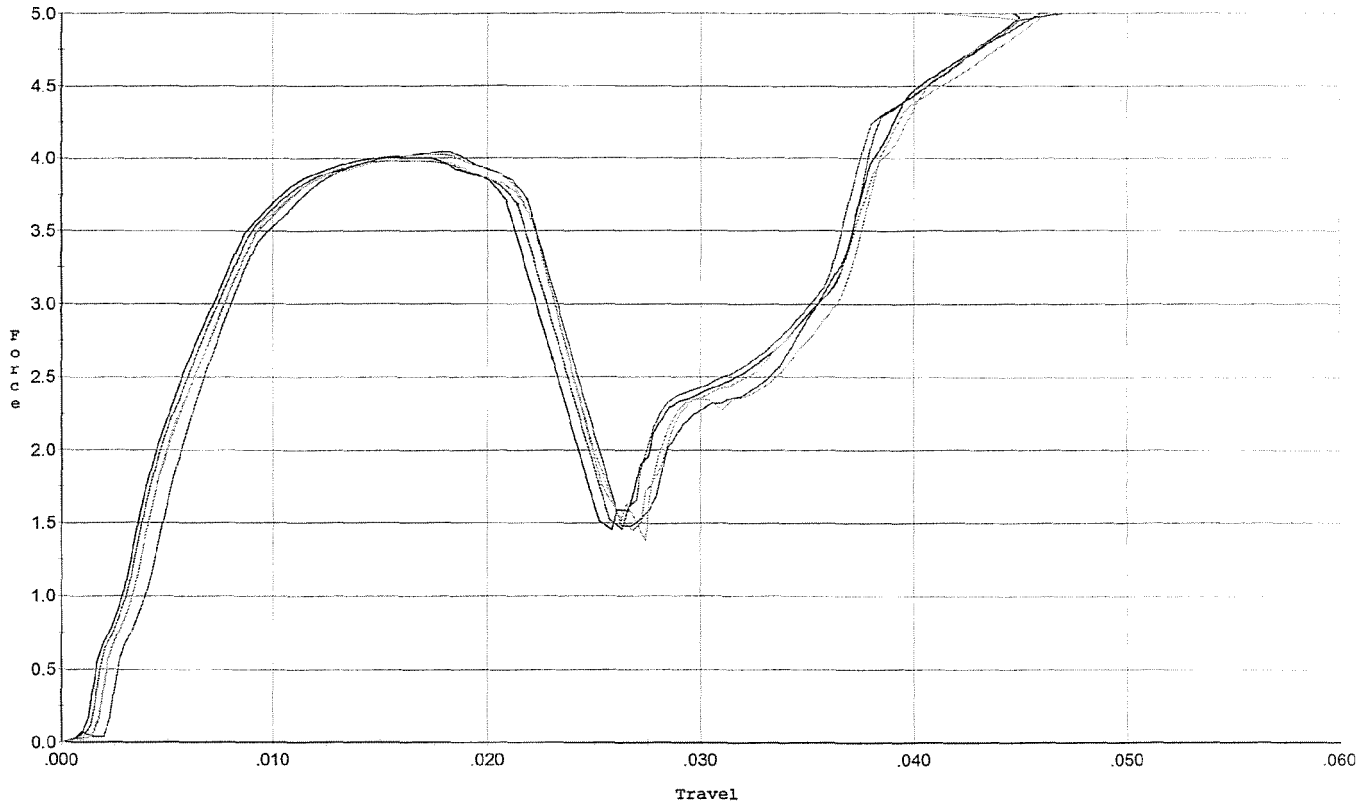
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.148      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 2 | 4.081      | 0.021             | 0.00            | 0.030      | 0.060             |           | Set Trigger |
| 3 | 4.105      | 0.022             | 0.00            | 0.029      | 0.063             |           | Set Trigger |
| 4 | 4.112      | 0.021             | 0.00            | 0.030      | 0.060             |           | Set Trigger |
| 5 | 4.125      | 0.021             | 0.00            | 0.029      | 0.061             |           | Set Trigger |

Avg 4.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



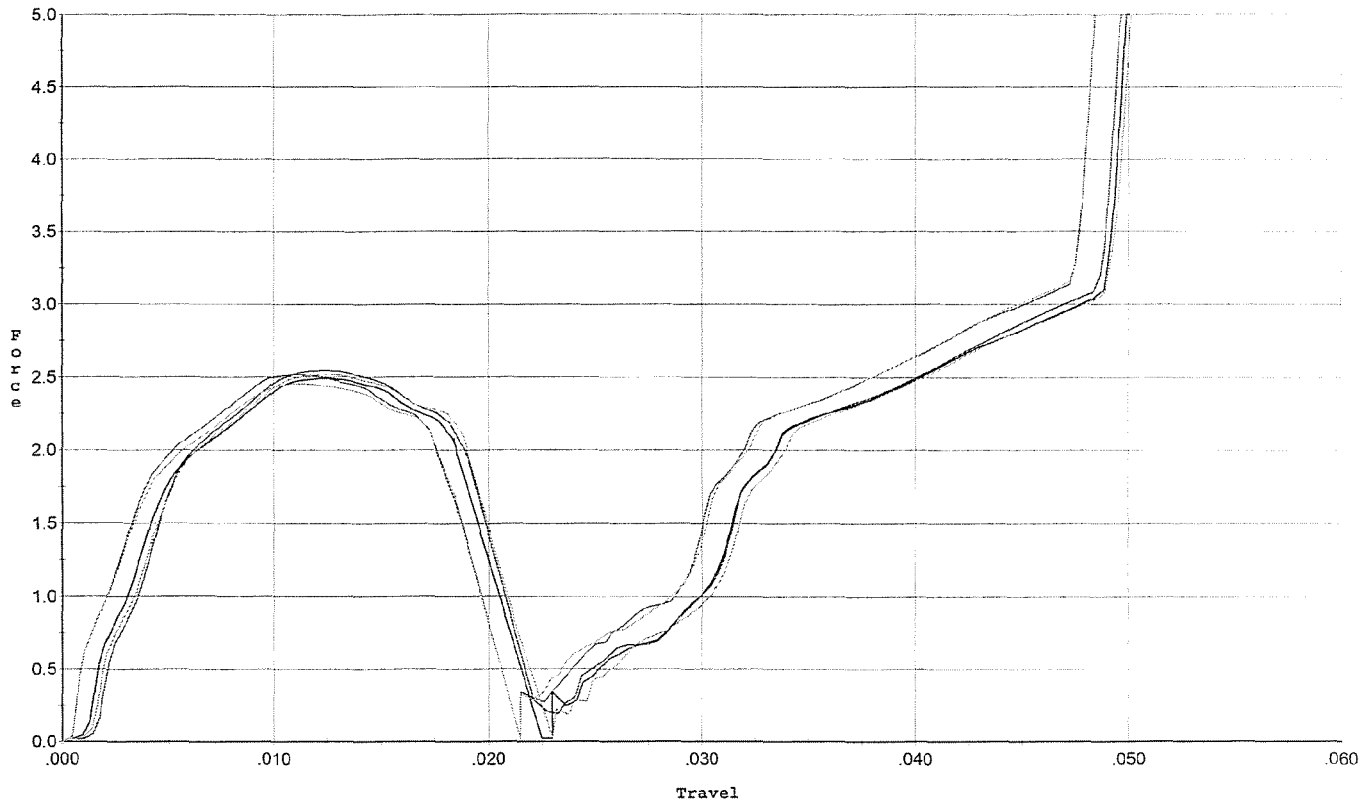
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.045      | 0.022             | 0.002           | 0.030      | 0.059             |           | Set Trigger |
| 2 | 4.004      | 0.023             | 0.00            | 0.029      | 0.064             |           | Set Trigger |
| 3 | 3.982      | 0.021             | 0.00            | 0.030      | 0.059             |           | Set Trigger |
| 4 | 3.983      | 0.022             | 0.00            | 0.030      | 0.061             |           | Set Trigger |
| 5 | 4.023      | 0.022             | 0.00            | 0.029      | 0.061             |           | Set Trigger |

Aug 4.00

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



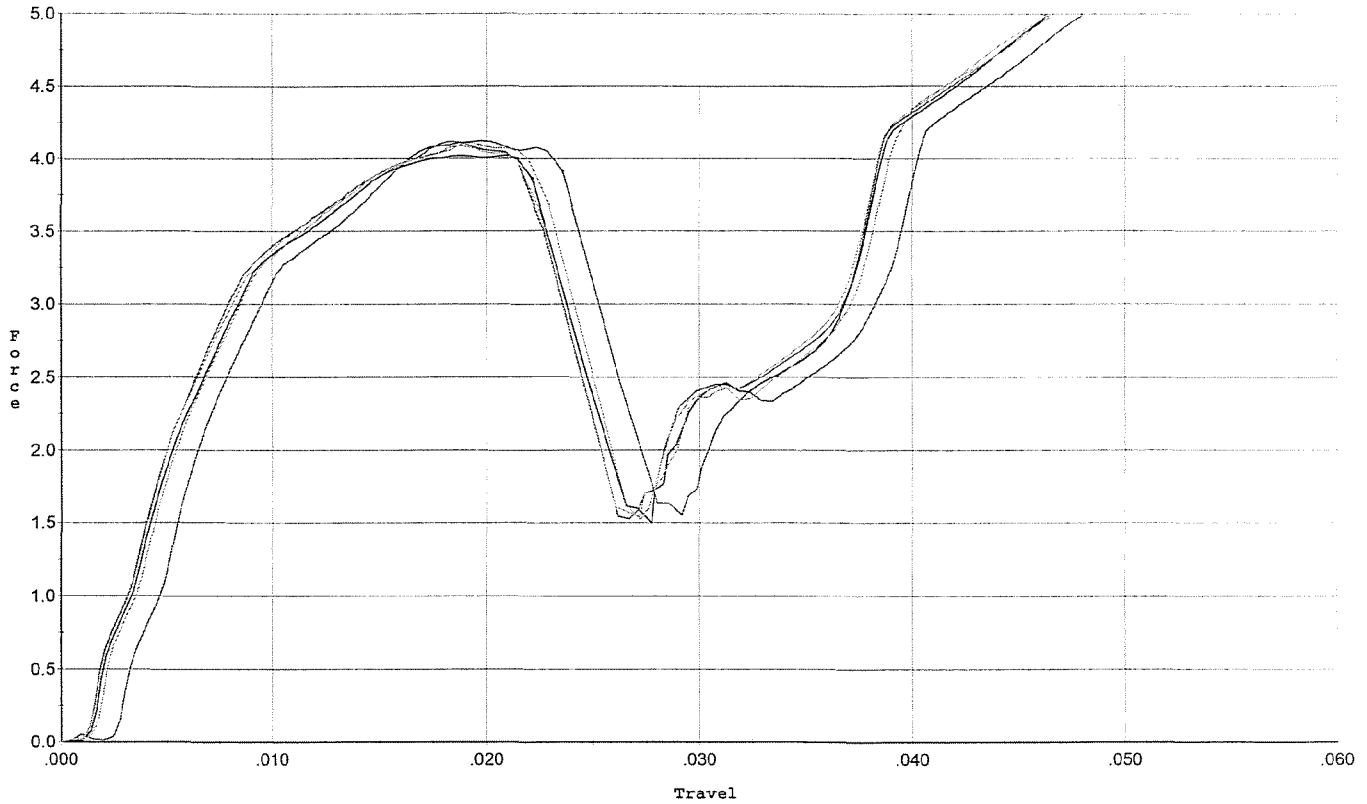
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.545      | 0.019             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 2 | 2.491      | 0.018             | 0.00            | 0.035      | 0.033             |           | Set Trigger |
| 3 | 2.517      | 0.019             | 0.00            | 0.034      | 0.035             |           | Set Trigger |
| 4 | 2.454      | 0.018             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 5 | 2.518      | 0.019             | 0.00            | 0.035      | 0.034             |           | Set Trigger |

Avg 2.50

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/20/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.123      | 0.024             | 0.003           | 0.030      | 0.062             |           | Set Trigger |
| 2 | 4.023      | 0.022             | 0.00            | 0.030      | 0.060             |           | Set Trigger |
| 3 | 4.116      | 0.023             | 0.00            | 0.029      | 0.063             |           | Set Trigger |
| 4 | 4.089      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 5 | 4.110      | 0.023             | 0.00            | 0.030      | 0.062             |           | Set Trigger |

Avg 4.09