

6686 3550

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

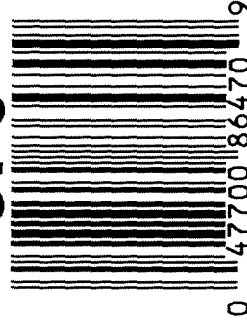
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863550

UPC



GUN SERIAL # G 6863550

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION	MAY 30 2009	5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(N)</u>	4-30-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-18-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

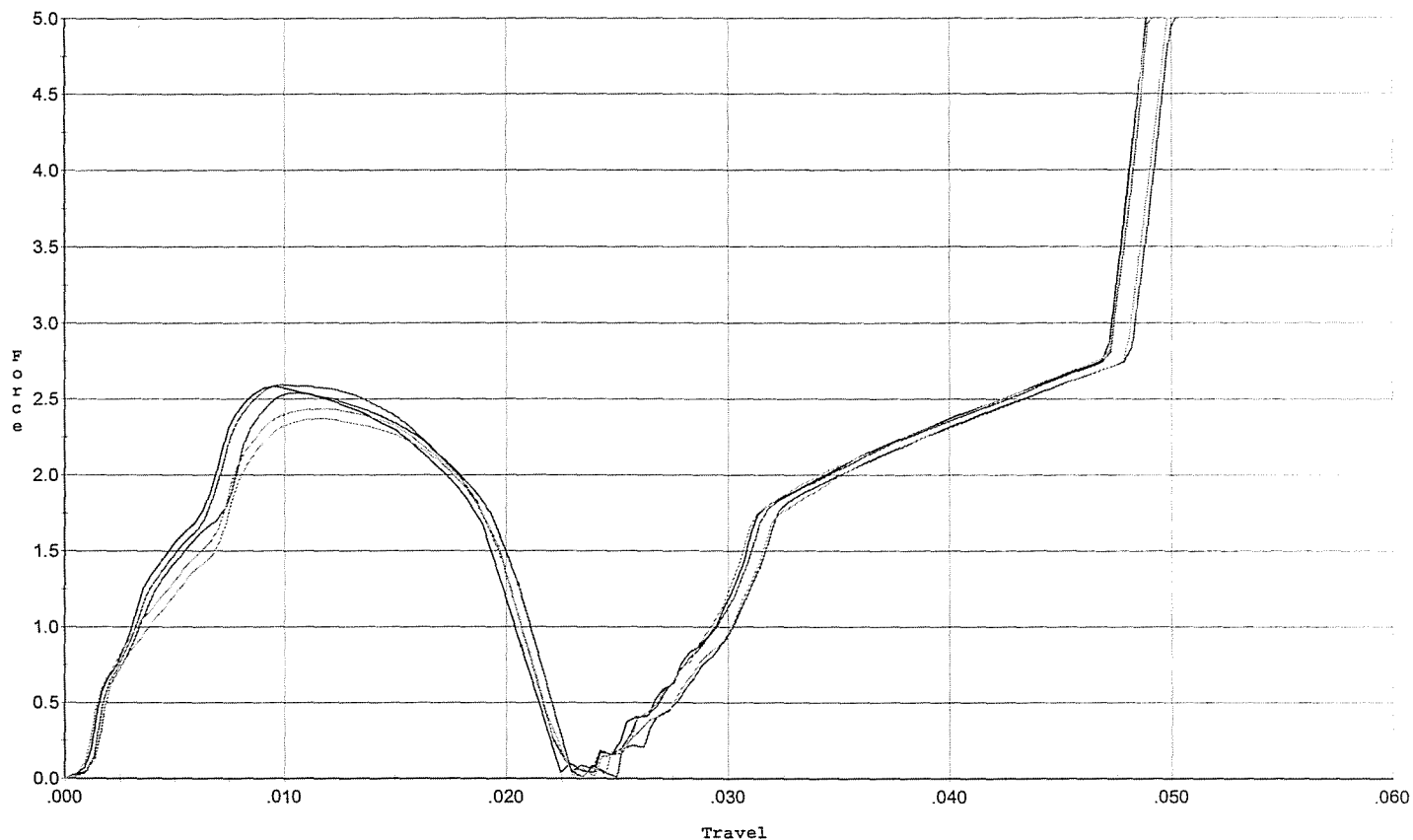
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5°</u> <u>4°</u> <u>4°</u>	7-24-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>5°</u> <u>6°</u>	7-24-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-24-09	LN
	J) ASSEMBLE STOCK			6-18-09	LN
	K) ASSEMBLE SWIVEL STUDS			7-24-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/23	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/23	TGR
670	FINAL INSPECTION A) HEADSPACE			7-24-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.45</u> <u>2.67</u> <u>2.60</u> <u>2.51</u>	7-24-09	LN
	C) FUNCTION			7-24-09	LN
690	PACK			7/31/09	FM

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



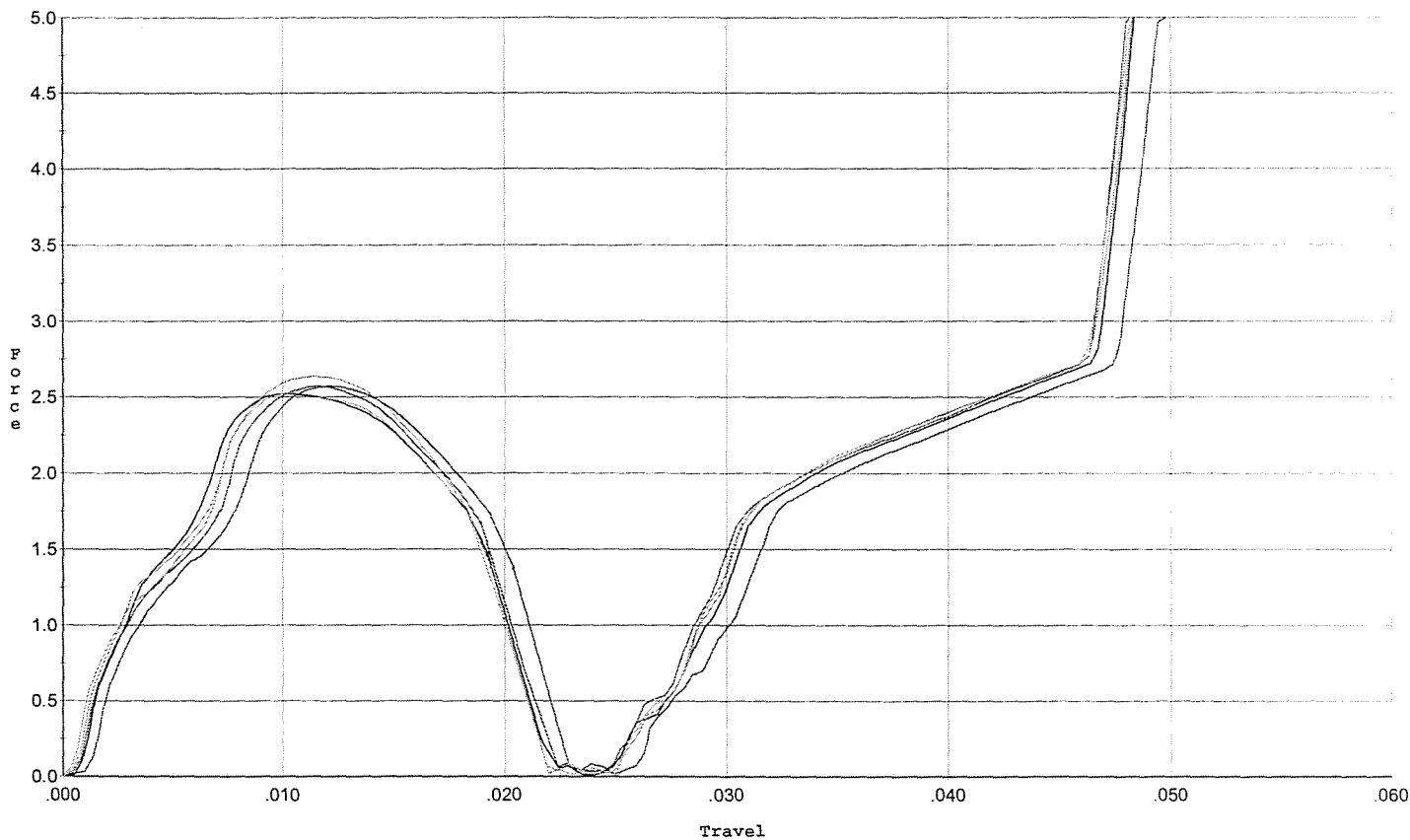
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.021	0.00	0.035	0.035		Set Trigger
2	2.582	0.021	0.00	0.034	0.036		Set Trigger
3	2.593	0.020	0.00	0.034	0.035		Set Trigger
4	2.368	0.020	0.00	0.035	0.031		Set Trigger
5	2.436	0.020	0.00	0.034	0.033		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



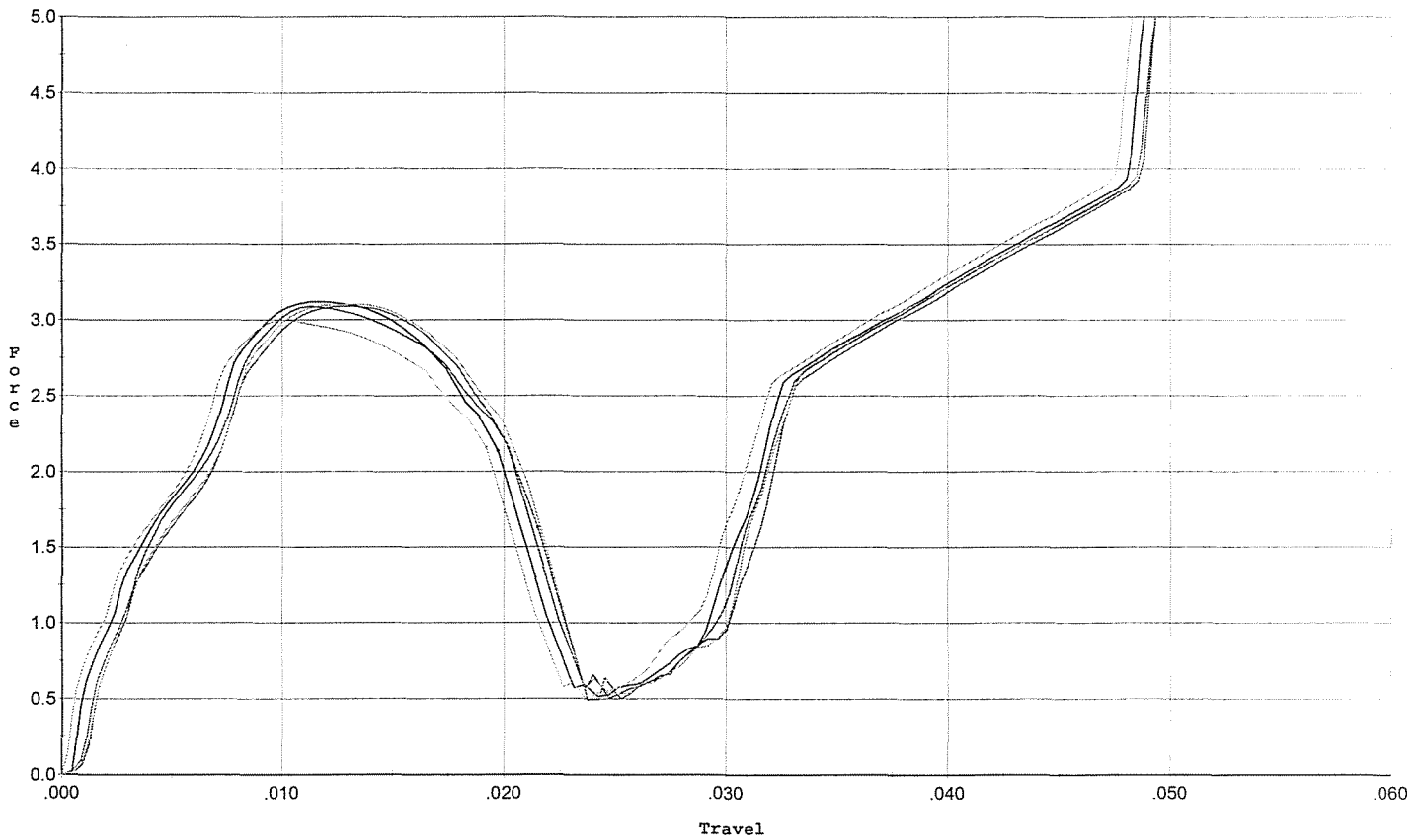
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.020	0.00	0.035	0.034		Set Trigger
2	2.523	0.019	0.00	0.034	0.033		Set Trigger
3	2.572	0.019	0.00	0.034	0.032		Set Trigger
4	2.526	0.020	0.00	0.034	0.034		Set Trigger
5	2.638	0.019	0.00	0.034	0.034		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



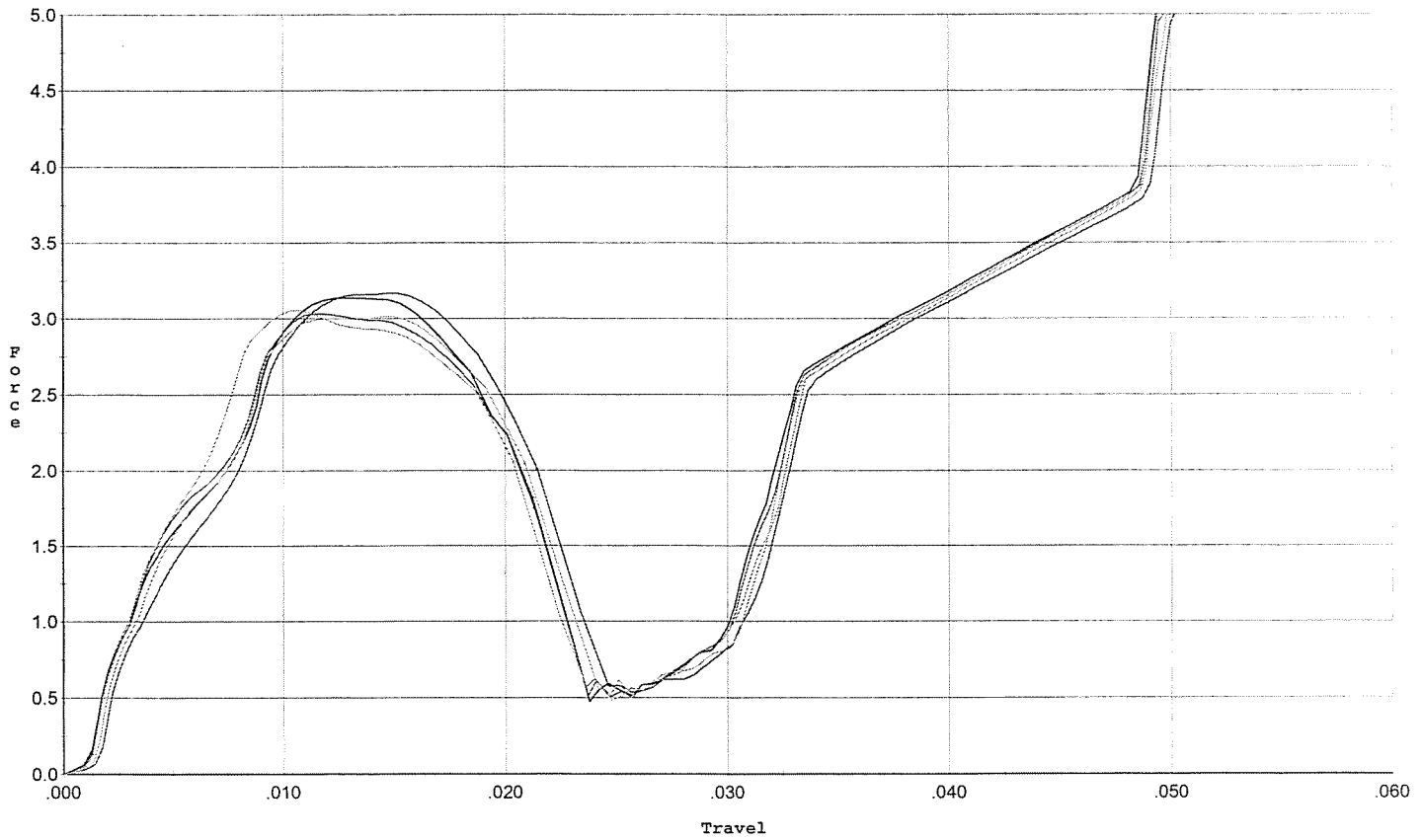
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.020	0.00	0.032	0.042		Set Trigger
2	3.120	0.020	0.00	0.032	0.043		Set Trigger
3	3.091	0.022	0.00	0.032	0.045		Set Trigger
4	2.997	0.019	0.00	0.032	0.041		Set Trigger
5	3.101	0.021	0.00	0.032	0.044		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



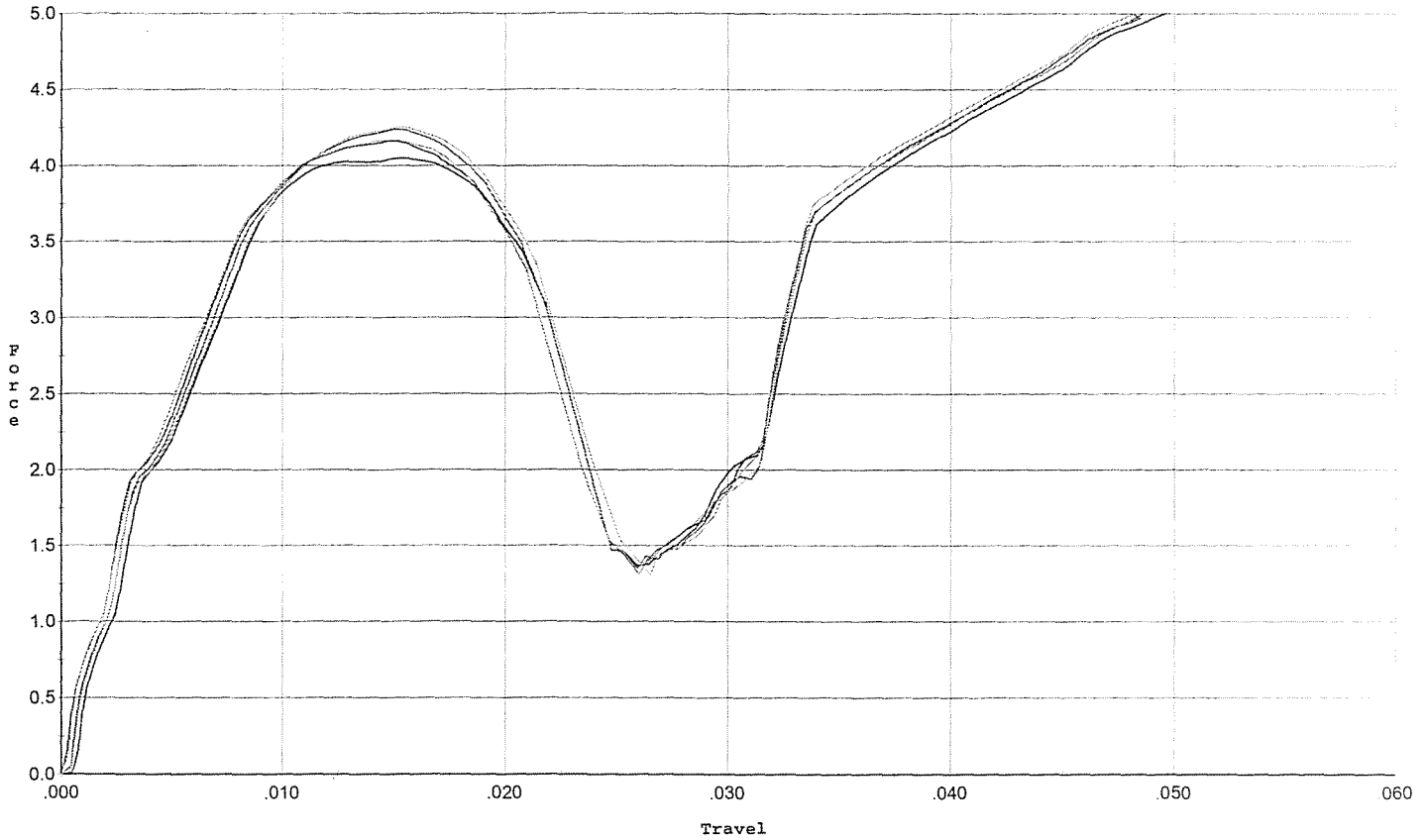
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.021	0.00	0.033	0.044		Set Trigger
2	3.137	0.021	0.00	0.032	0.044		Set Trigger
3	3.031	0.021	0.00	0.033	0.043		Set Trigger
4	3.014	0.021	0.00	0.033	0.042		Set Trigger
5	3.055	0.020	0.00	0.033	0.042		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



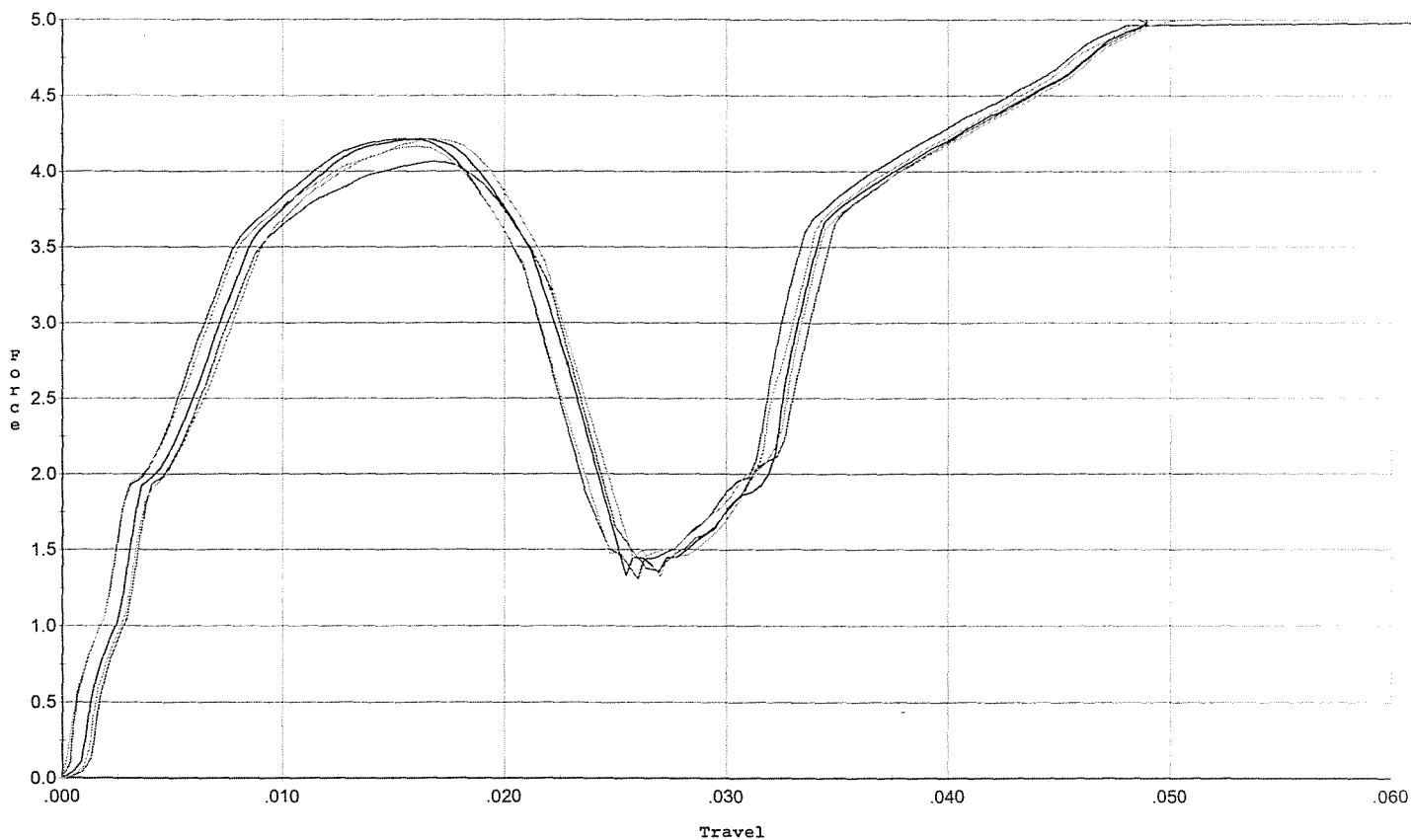
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.021	0.00	0.030	0.061		Set Trigger
2	4.050	0.022	0.00	0.030	0.062		Set Trigger
3	4.239	0.022	0.00	0.030	0.064		Set Trigger
4	4.252	0.021	0.00	0.030	0.062		Set Trigger
5	4.167	0.021	0.00	0.030	0.061		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



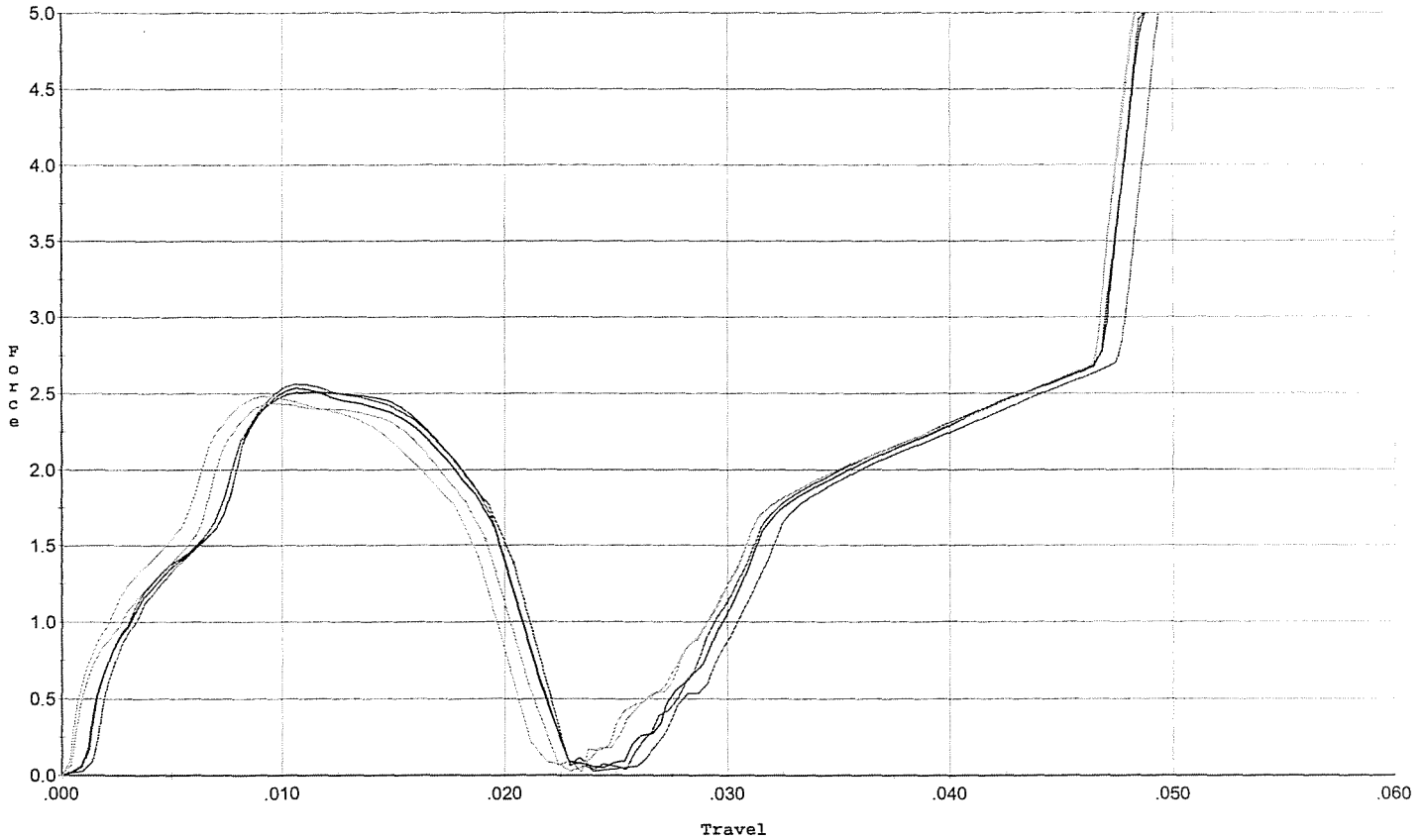
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.021	0.00	0.030	0.061		Set Trigger
2	4.215	0.023	0.00	0.030	0.066		Set Trigger
3	4.064	0.022	0.00	0.030	0.061		Set Trigger
4	4.163	0.021	0.00	0.030	0.061		Set Trigger
5	4.214	0.022	0.00	0.030	0.062		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



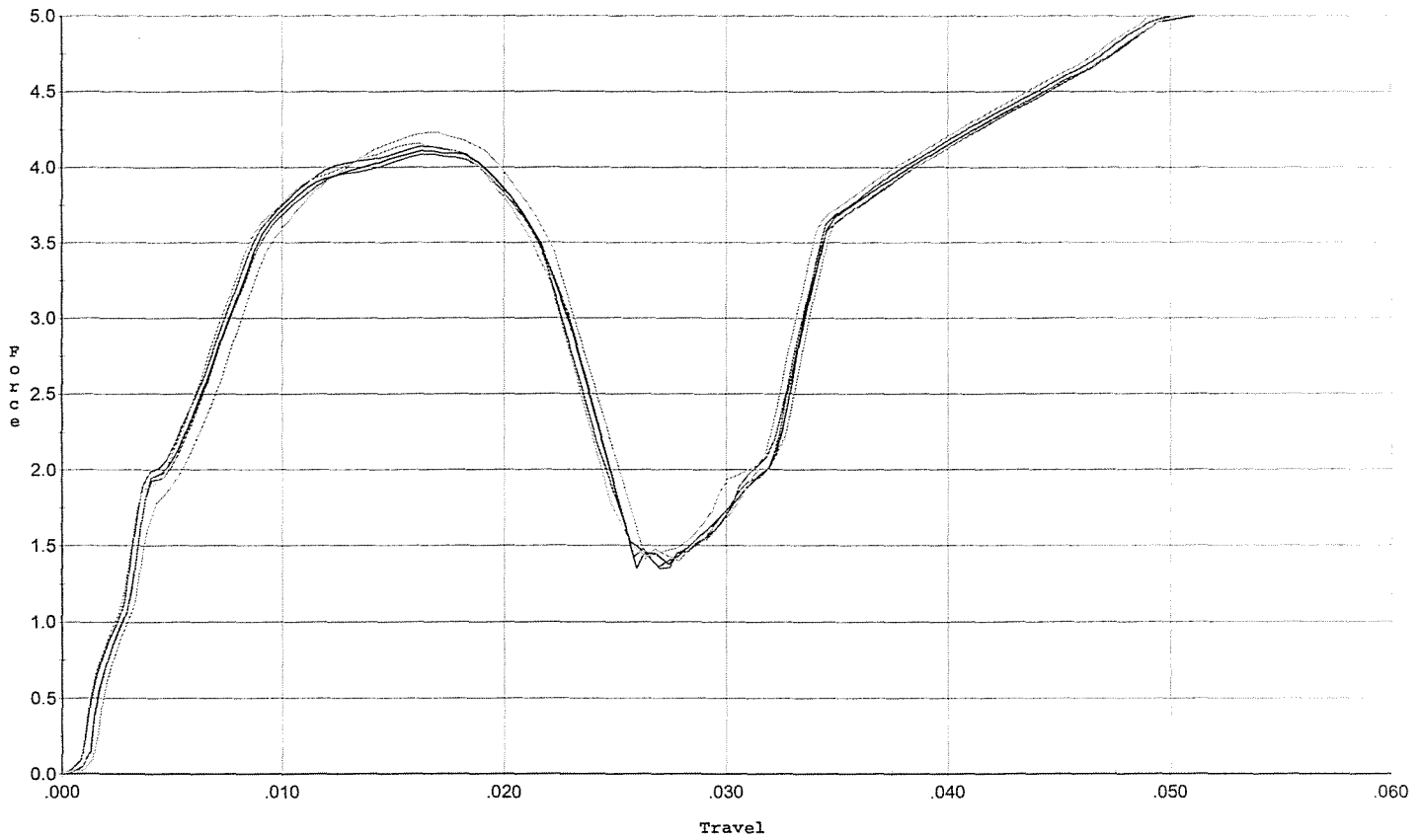
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.019	0.00	0.034	0.033		Set Trigger
2	2.535	0.020	0.00	0.034	0.033		Set Trigger
3	2.561	0.020	0.00	0.034	0.034		Set Trigger
4	2.482	0.019	0.00	0.035	0.033		Set Trigger
5	2.435	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.022	0.00	0.030	0.062		Set Trigger
2	4.109	0.023	0.00	0.030	0.065		Set Trigger
3	4.088	0.023	0.00	0.030	0.064		Set Trigger
4	4.156	0.022	0.00	0.030	0.063		Set Trigger
5	4.229	0.024	0.00	0.030	0.068		Set Trigger

Avg 4.14