

66863552

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



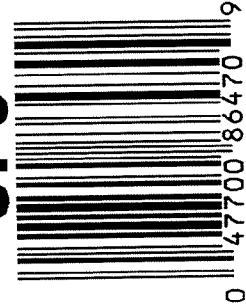
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863552

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863552

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE		5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION		5-30-09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

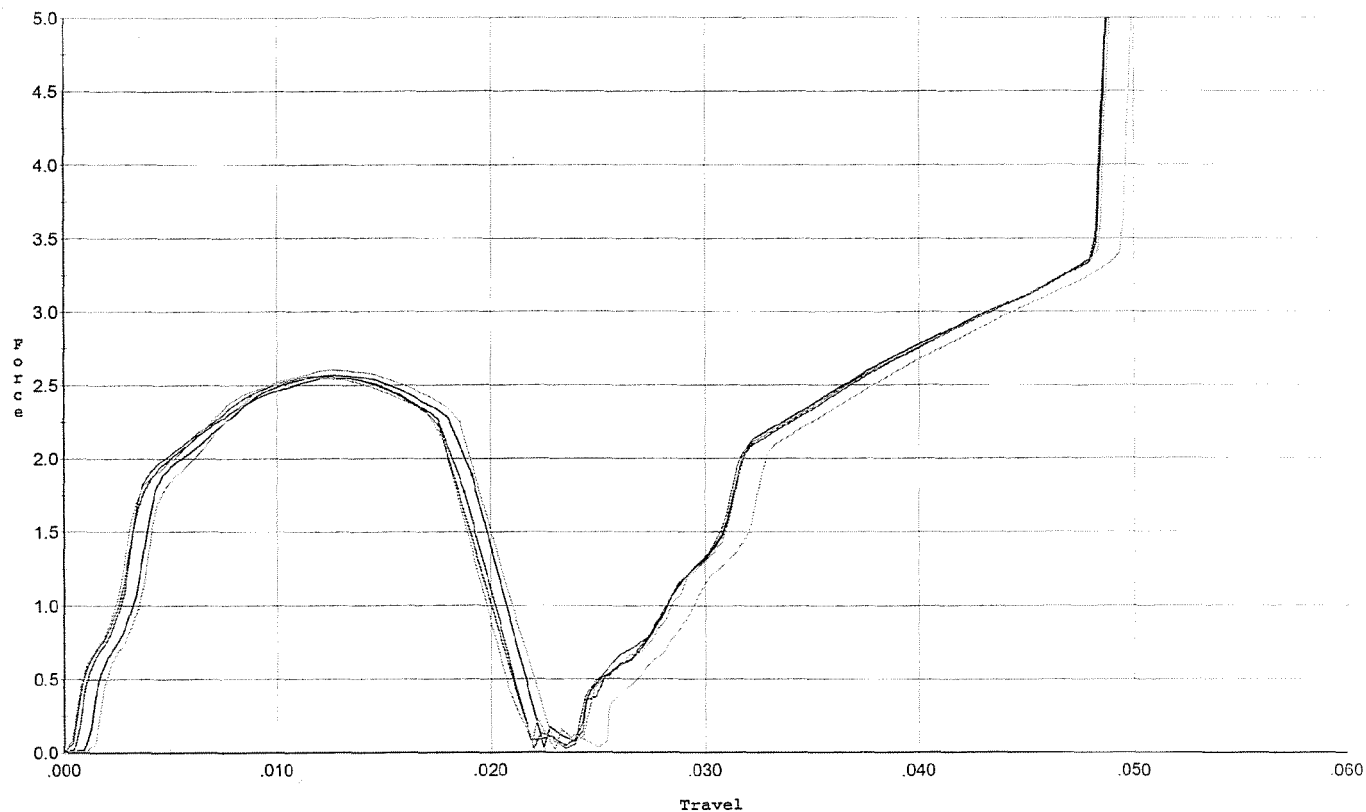
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-7-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	8-7-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-7-09	L.N.
	J) ASSEMBLE STOCK		7-1-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		8-7-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-7-09 7/2	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>261</u> <u>265</u> <u>252</u> <u>260</u>	8-6-09	L.N.
	C) FUNCTION		8-7-09	L.N.
690	PACK		8/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



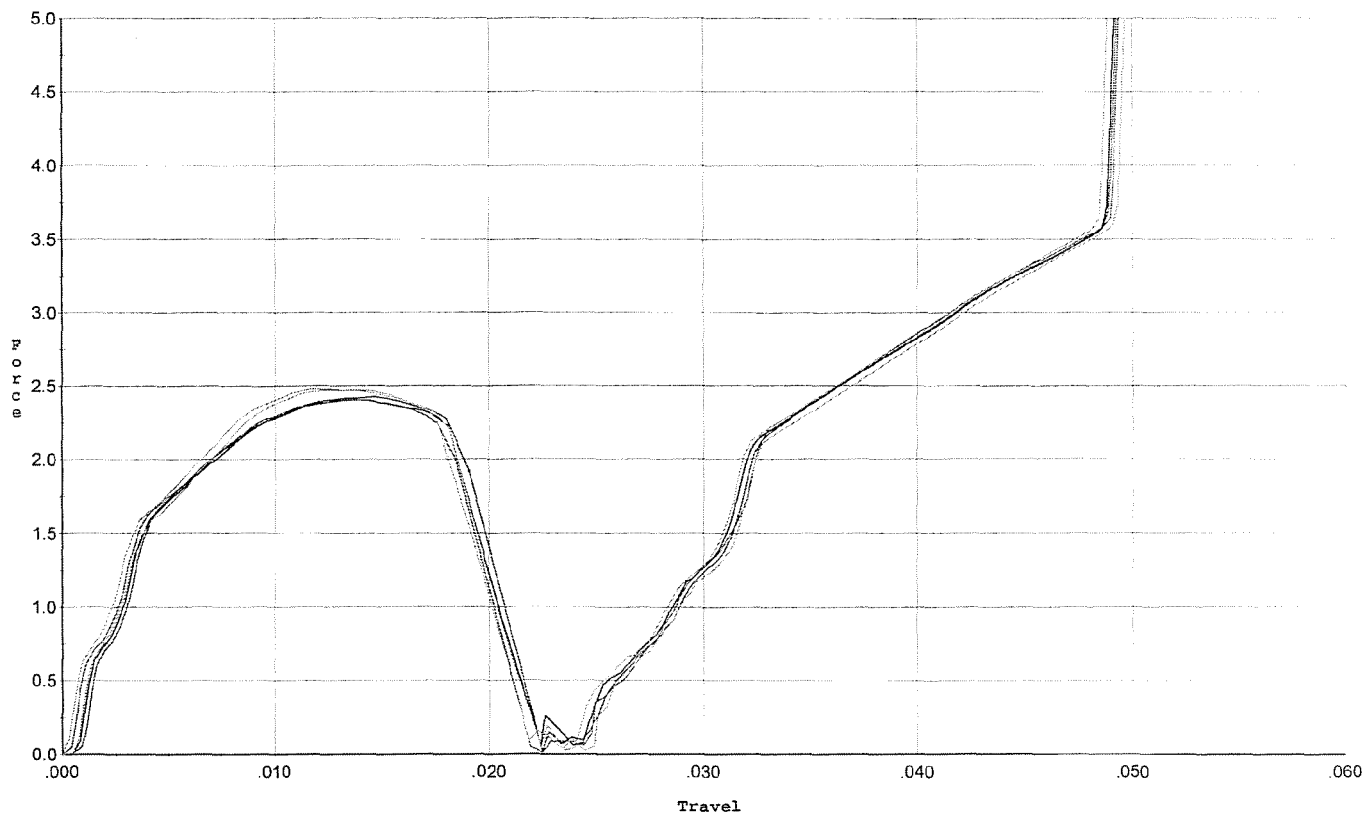
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.019	0.00	0.034	0.036		Set Trigger
2	2.569	0.019	0.00	0.033	0.035		Set Trigger
3	2.560	0.018	0.00	0.034	0.034		Set Trigger
4	2.604	0.019	0.00	0.034	0.034		Set Trigger
5	2.545	0.018	0.00	0.034	0.034		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



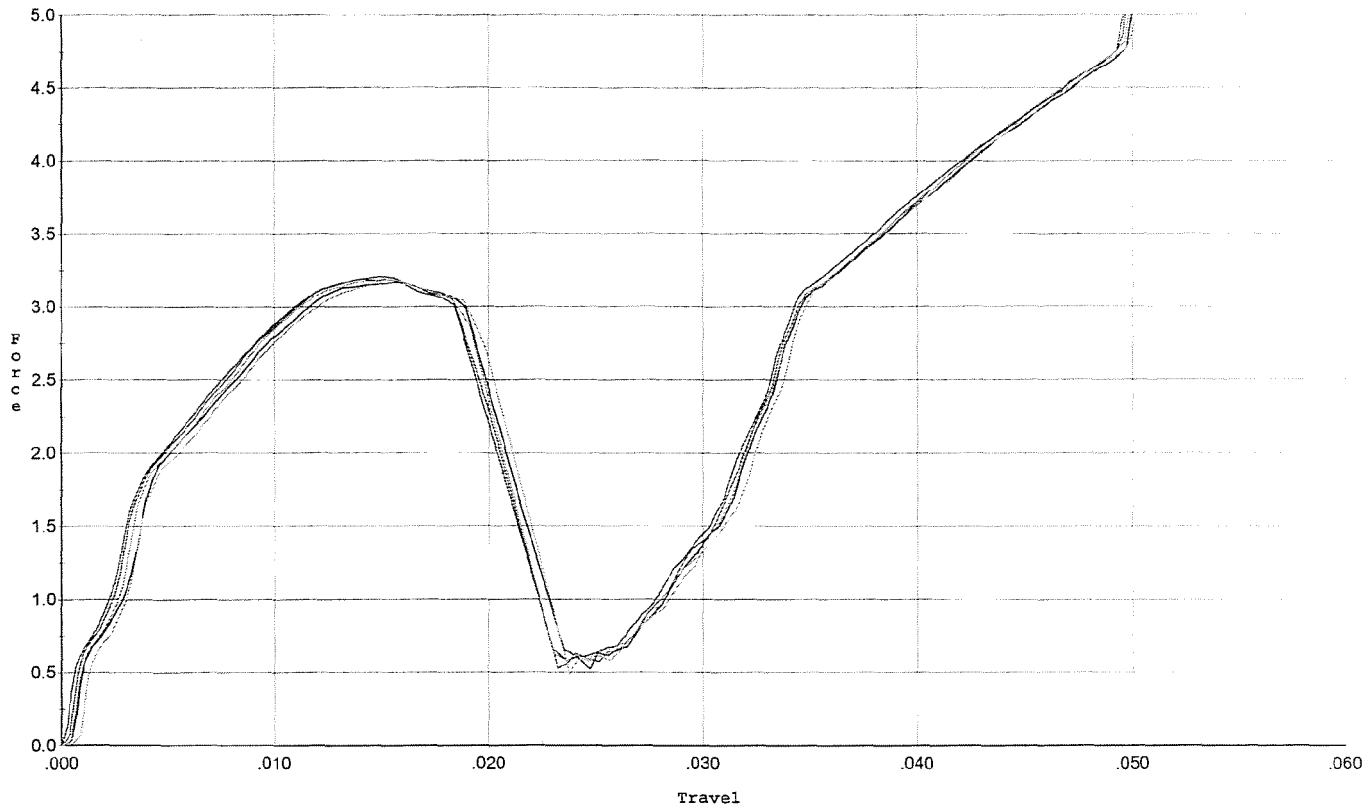
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.019	0.00	0.034	0.034		Set Trigger
2	2.403	0.018	0.00	0.034	0.032		Set Trigger
3	2.404	0.018	0.00	0.034	0.033		Set Trigger
4	2.474	0.018	0.00	0.035	0.033		Set Trigger
5	2.480	0.019	0.00	0.034	0.036		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



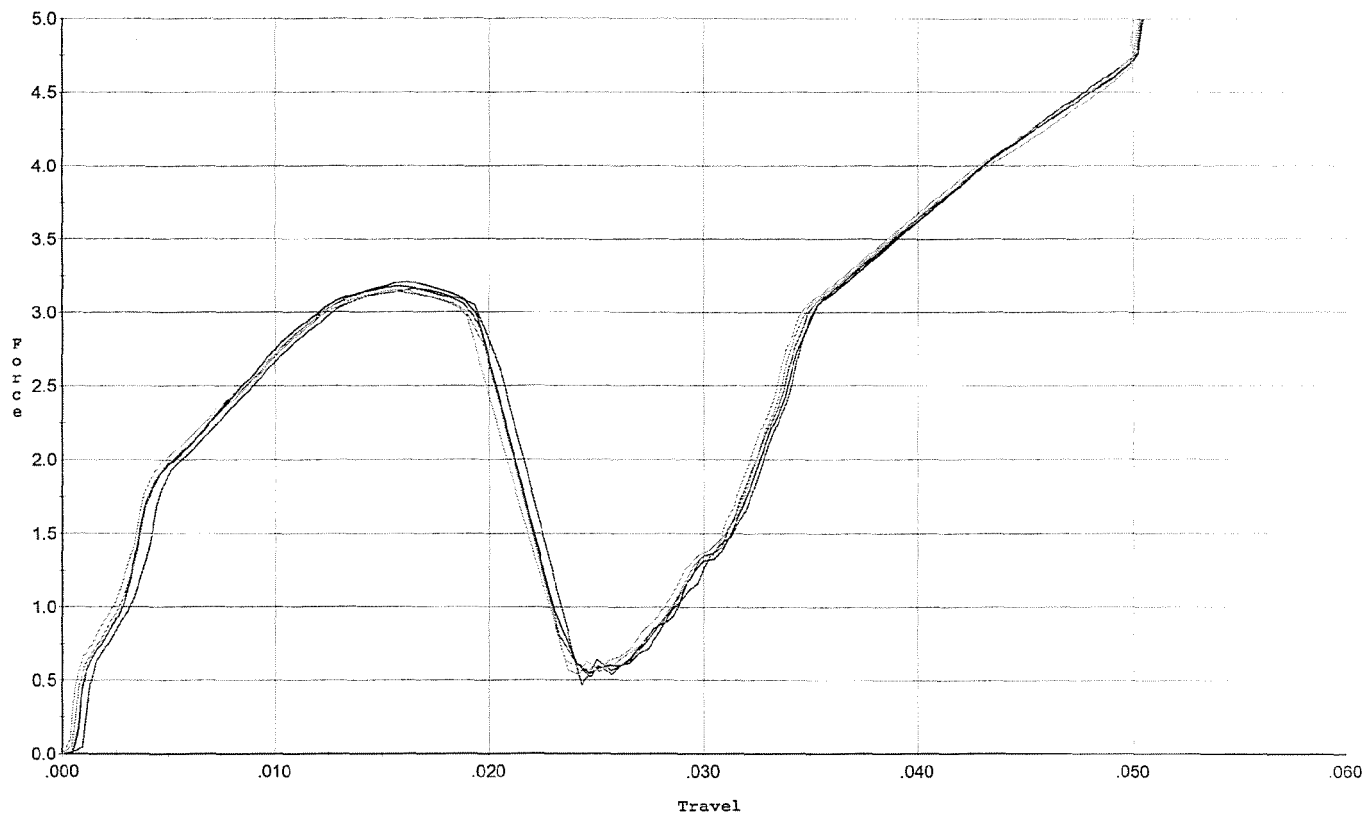
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.021	0.00	0.033	0.047		Set Trigger
2	3.171	0.019	0.00	0.033	0.042		Set Trigger
3	3.209	0.020	0.00	0.033	0.045		Set Trigger
4	3.164	0.020	0.00	0.033	0.043		Set Trigger
5	3.188	0.019	0.00	0.033	0.043		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



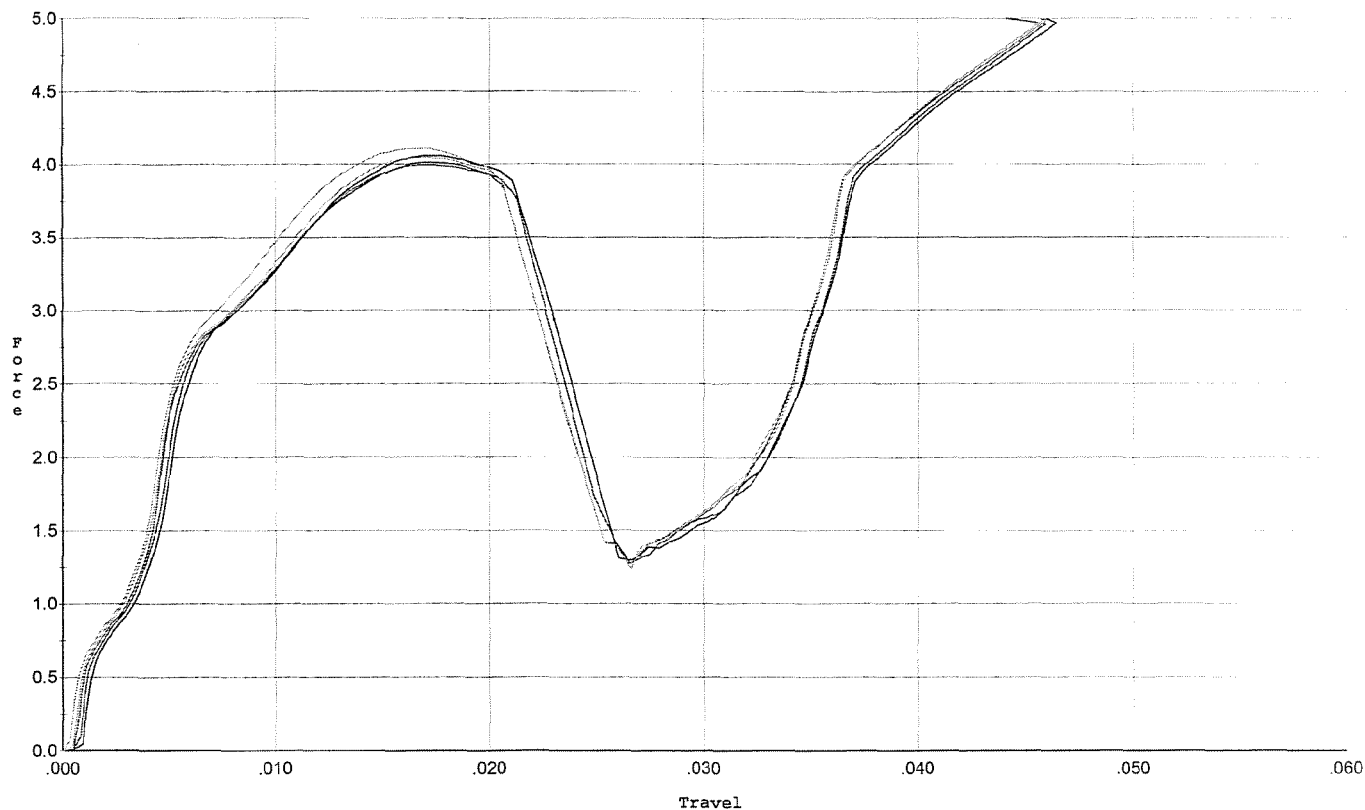
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.021	0.00	0.033	0.045		Set Trigger
2	3.206	0.019	0.00	0.033	0.043		Set Trigger
3	3.176	0.020	0.00	0.033	0.043		Set Trigger
4	3.153	0.019	0.00	0.033	0.042		Set Trigger
5	3.141	0.020	0.00	0.033	0.044		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



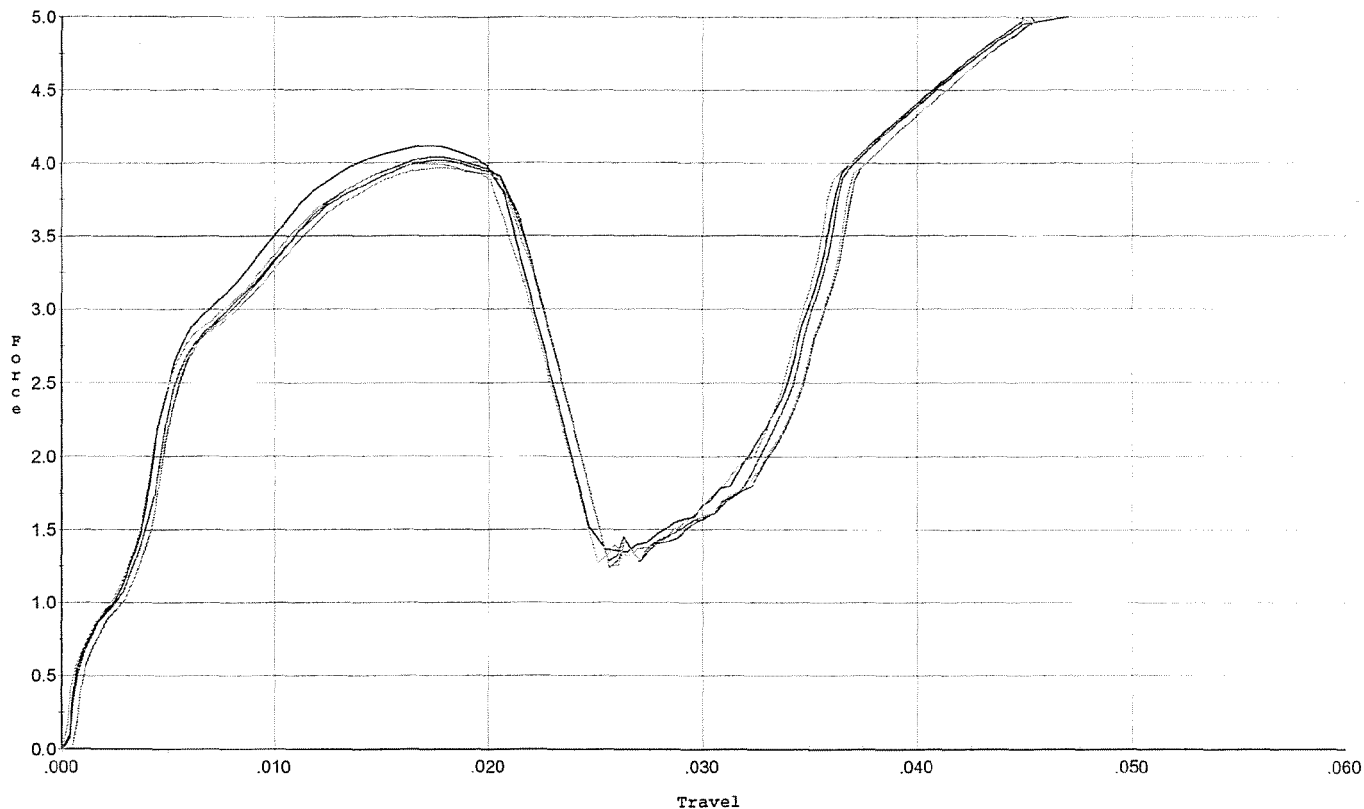
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.021	0.00	0.031	0.058		Set Trigger
2	4.058	0.023	0.00	0.031	0.063		Set Trigger
3	3.994	0.021	0.00	0.032	0.056		Set Trigger
4	4.046	0.021	0.00	0.031	0.057		Set Trigger
5	4.107	0.021	0.00	0.031	0.058		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



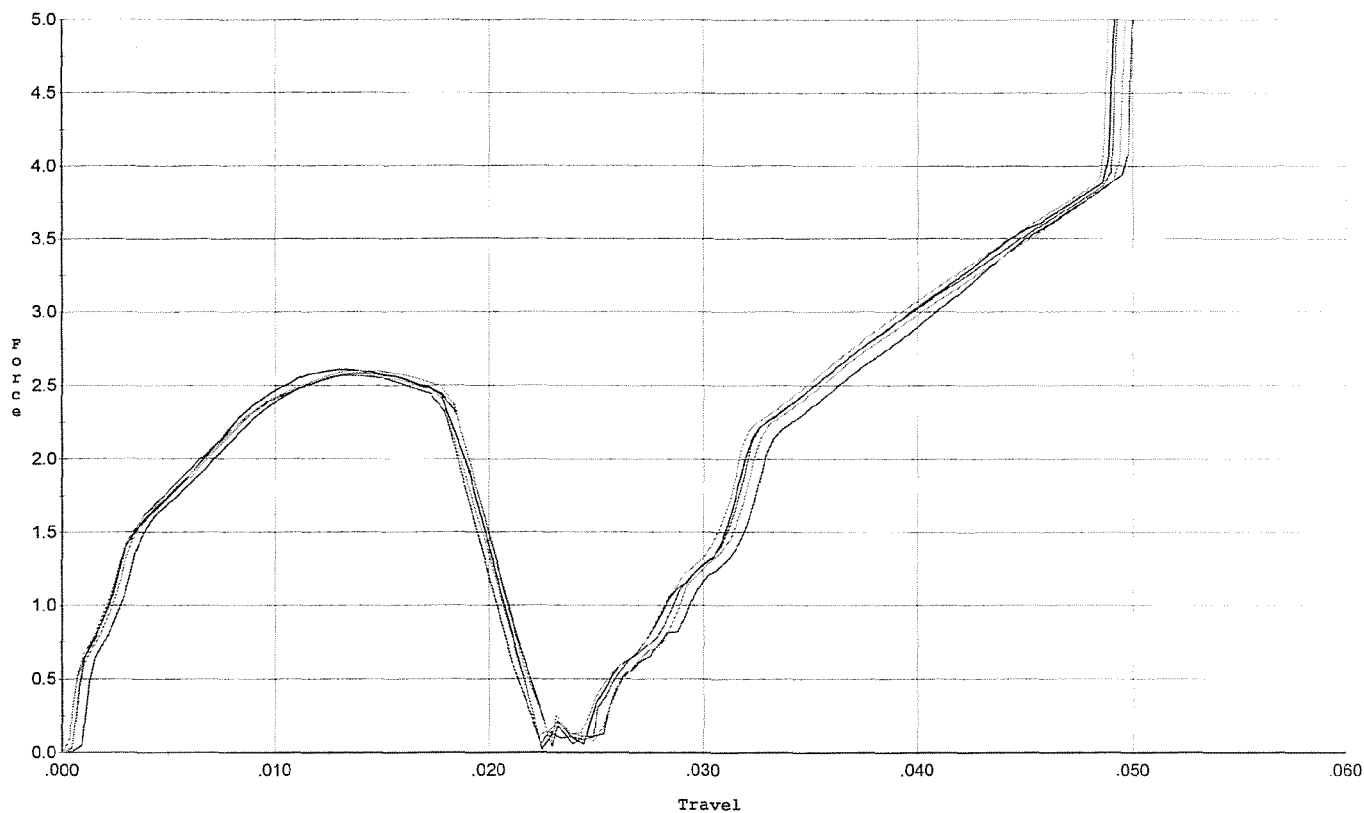
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.022	0.00	0.031	0.060		Set Trigger
2	4.117	0.021	0.00	0.031	0.059		Set Trigger
3	4.015	0.022	0.00	0.031	0.059		Set Trigger
4	3.966	0.022	0.00	0.031	0.060		Set Trigger
5	3.993	0.022	0.00	0.031	0.060		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs.



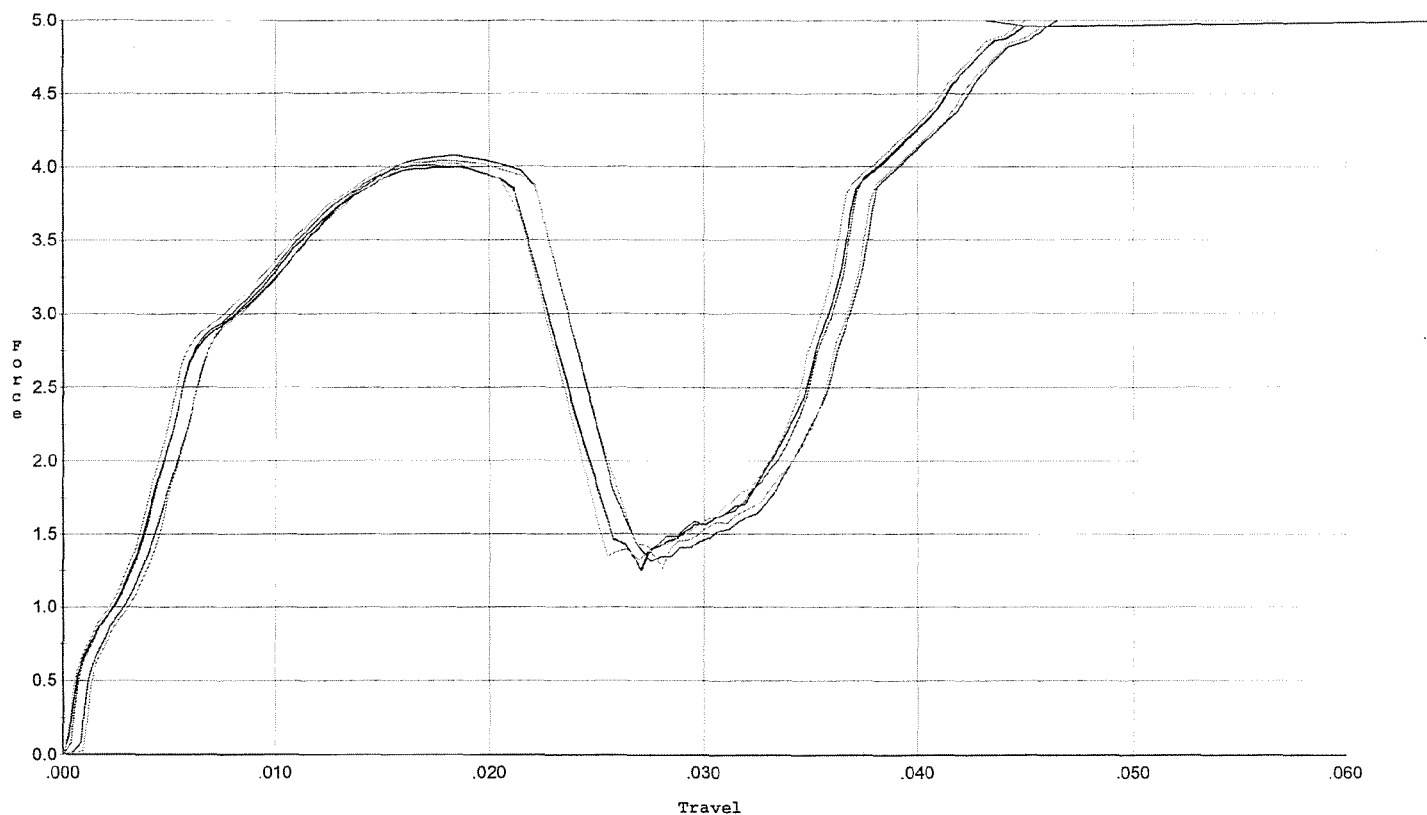
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.018	0.00	0.034	0.034		Set Trigger
2	2.608	0.019	0.00	0.033	0.036		Set Trigger
3	2.567	0.018	0.00	0.034	0.034		Set Trigger
4	2.572	0.020	0.00	0.033	0.037		Set Trigger
5	2.601	0.018	0.00	0.034	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.022	0.00	0.032	0.061		Set Trigger
2	3.996	0.021	0.00	0.032	0.058		Set Trigger
3	4.009	0.021	0.00	0.032	0.059		Set Trigger
4	4.034	0.021	0.00	0.031	0.060		Set Trigger
5	4.045	0.022	0.00	0.032	0.060		Set Trigger

Avg 4.03