

66863554

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

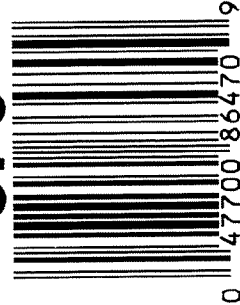
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863554

UPC



GUN SERIAL #

G 6863554

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE		5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION		5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

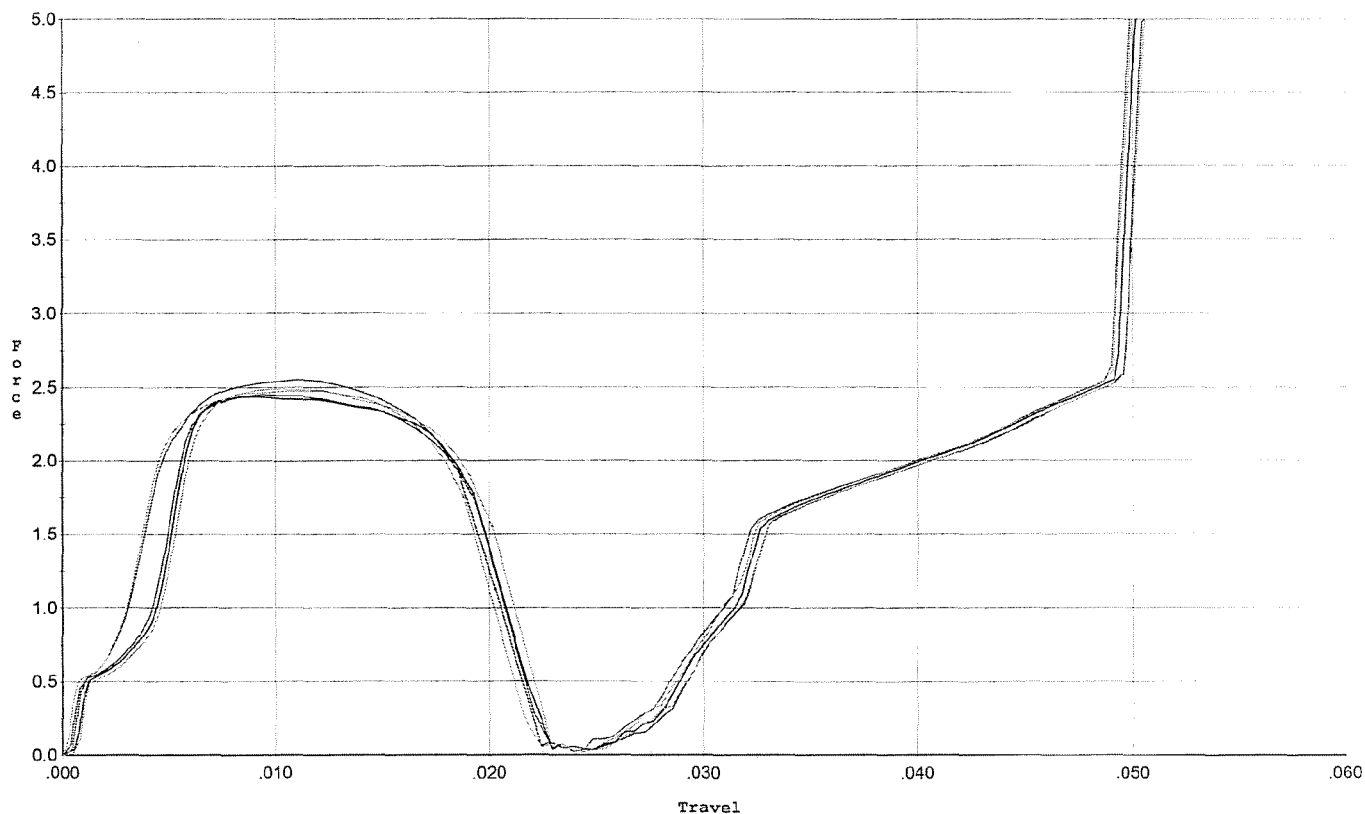
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-7-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-7-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-7-09	RN
	J) ASSEMBLE STOCK		7-1-09	RN
	K) ASSEMBLE SWIVEL STUDS		8-7-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-7-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>247</u> <u>250</u> <u>240</u> <u>245</u>	8-6-09	RN
	C) FUNCTION		8-7-09	RN
690	PACK		8/10/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



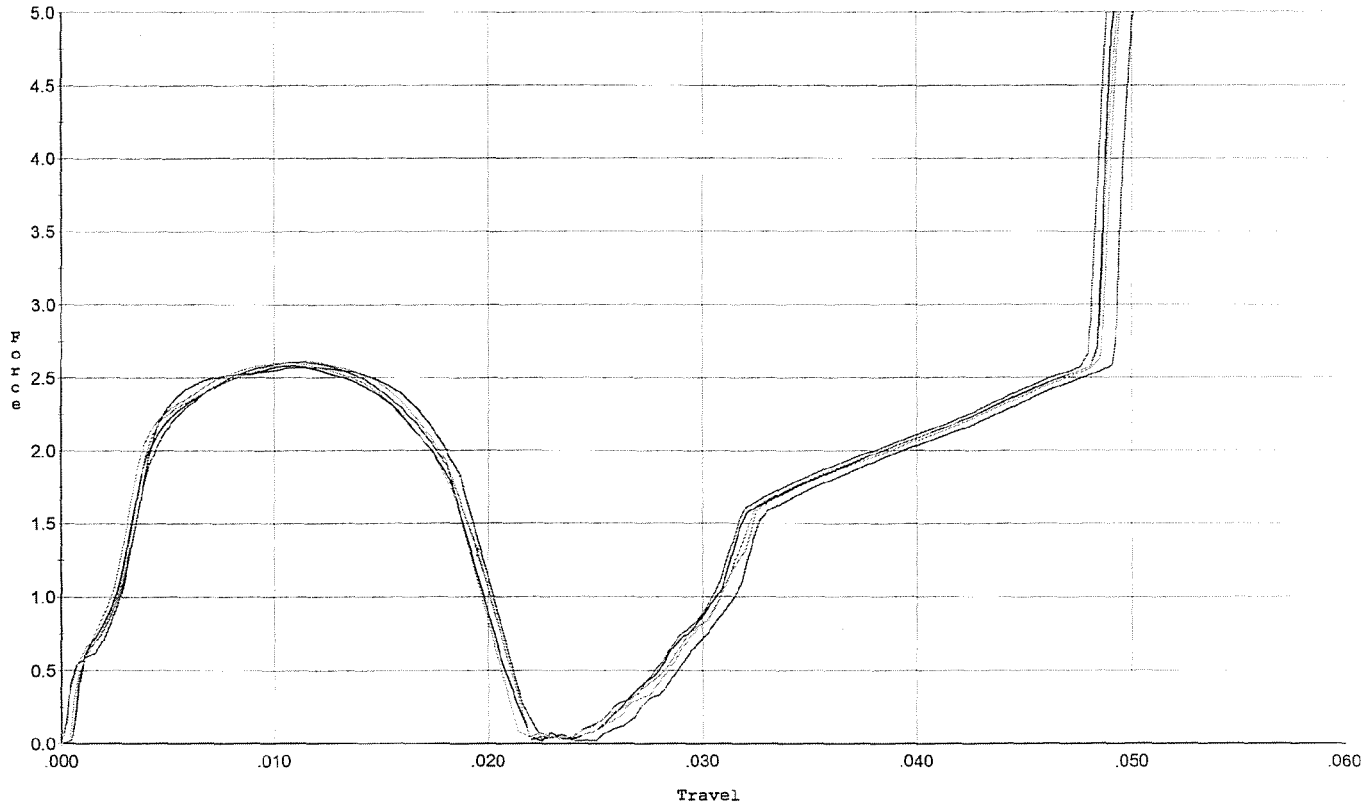
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.019	0.00	0.035	0.034		Set Trigger
2	2.439	0.019	0.00	0.035	0.034		Set Trigger
3	2.551	0.020	0.00	0.035	0.038		Set Trigger
4	2.489	0.020	0.00	0.035	0.035		Set Trigger
5	2.475	0.019	0.00	0.035	0.035		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



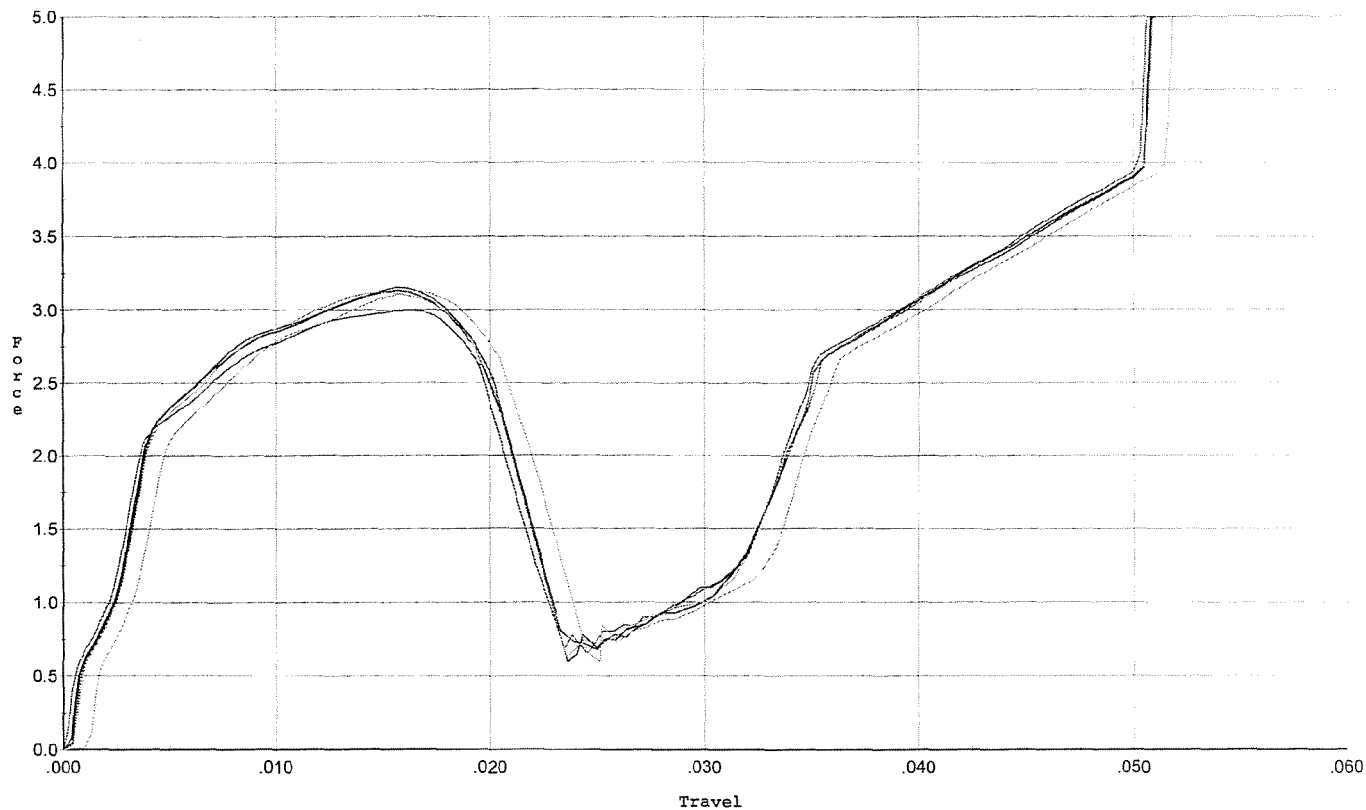
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.019	0.00	0.036	0.037		Set Trigger
2	2.581	0.018	0.00	0.035	0.035		Set Trigger
3	2.604	0.019	0.00	0.034	0.037		Set Trigger
4	2.601	0.018	0.00	0.036	0.036		Set Trigger
5	2.615	0.020	0.00	0.035	0.038		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



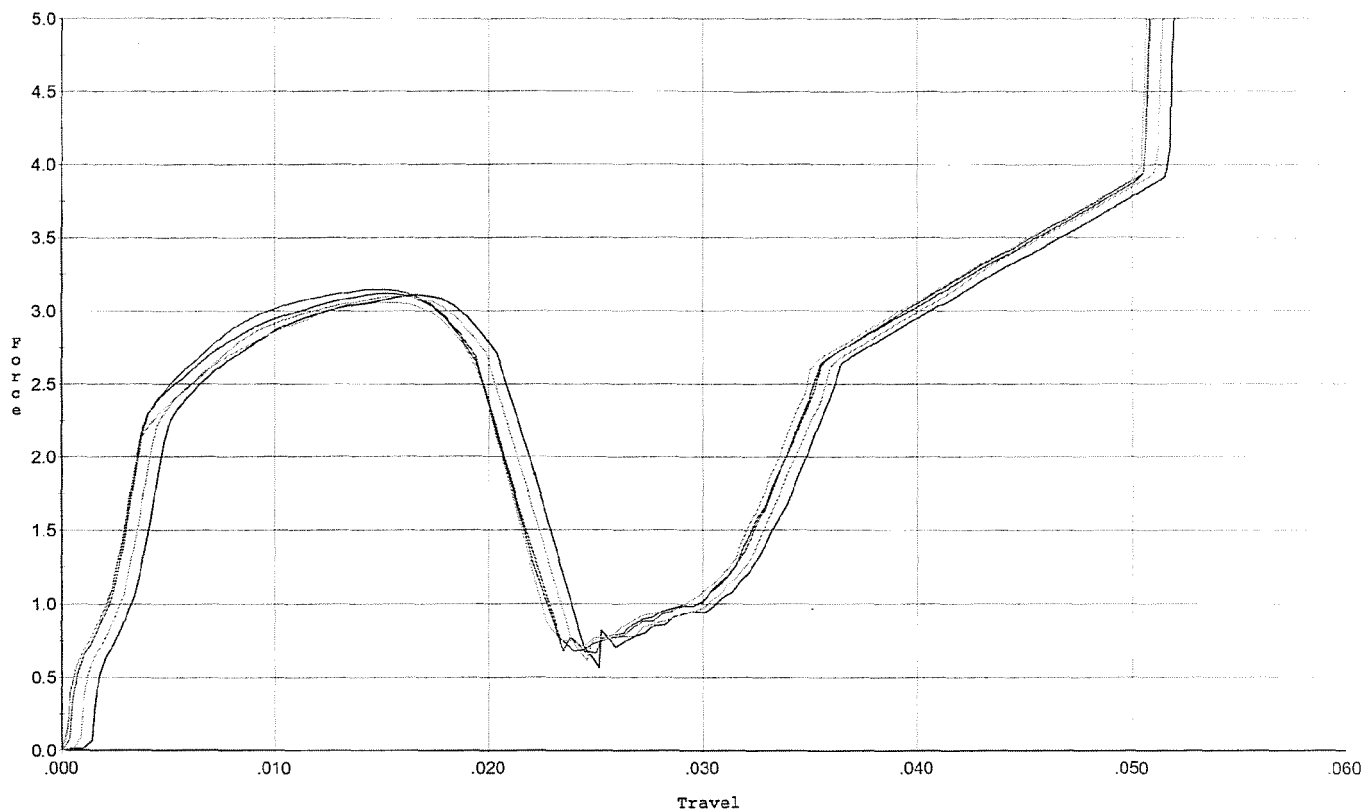
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.020	0.00	0.034	0.046		Set Trigger
2	3.131	0.020	0.00	0.034	0.047		Set Trigger
3	3.000	0.020	0.00	0.034	0.044		Set Trigger
4	3.130	0.022	0.00	0.034	0.048		Set Trigger
5	3.122	0.020	0.00	0.034	0.046		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



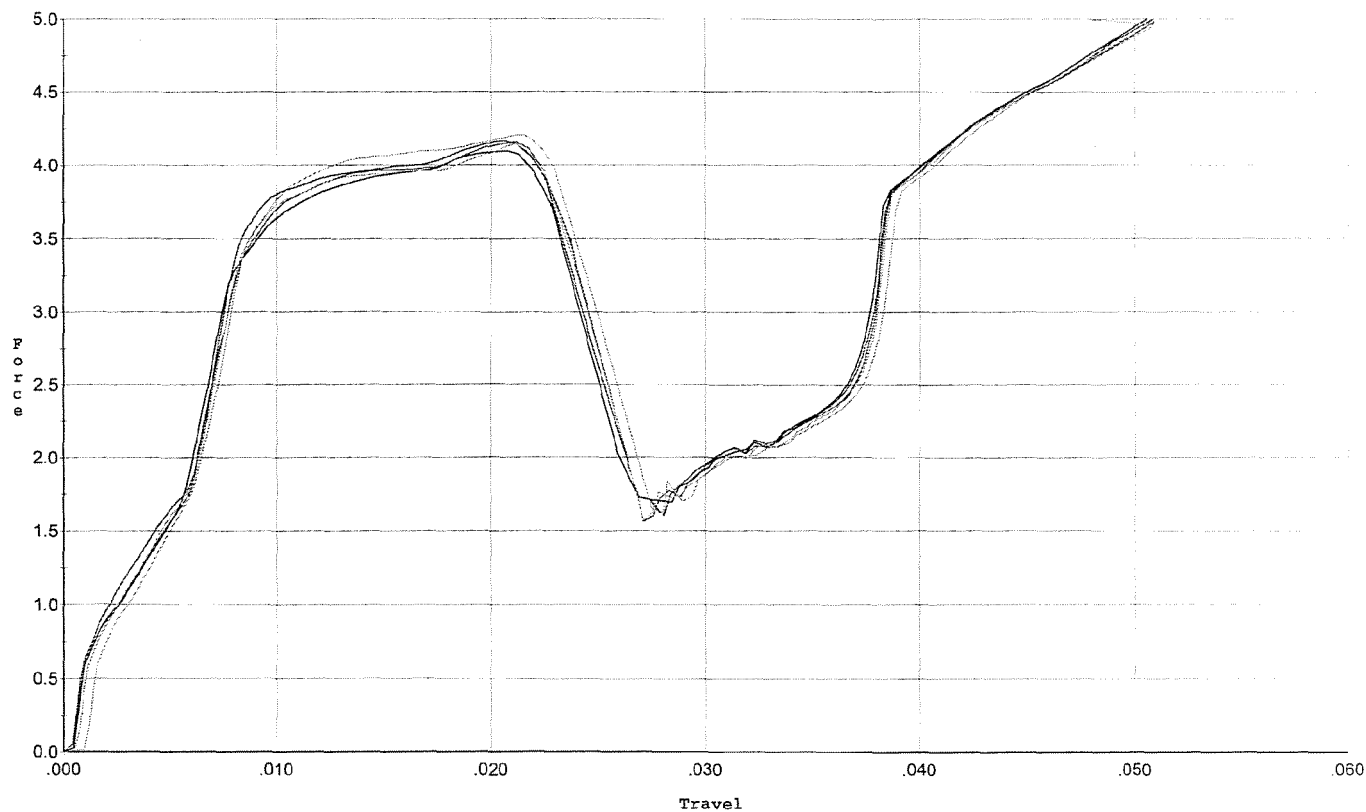
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.020	0.00	0.034	0.046		Set Trigger
2	3.107	0.022	0.00	0.034	0.049		Set Trigger
3	3.144	0.019	0.00	0.034	0.046		Set Trigger
4	3.056	0.020	0.00	0.034	0.045		Set Trigger
5	3.102	0.022	0.00	0.034	0.049		Set Trigger

AUG 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



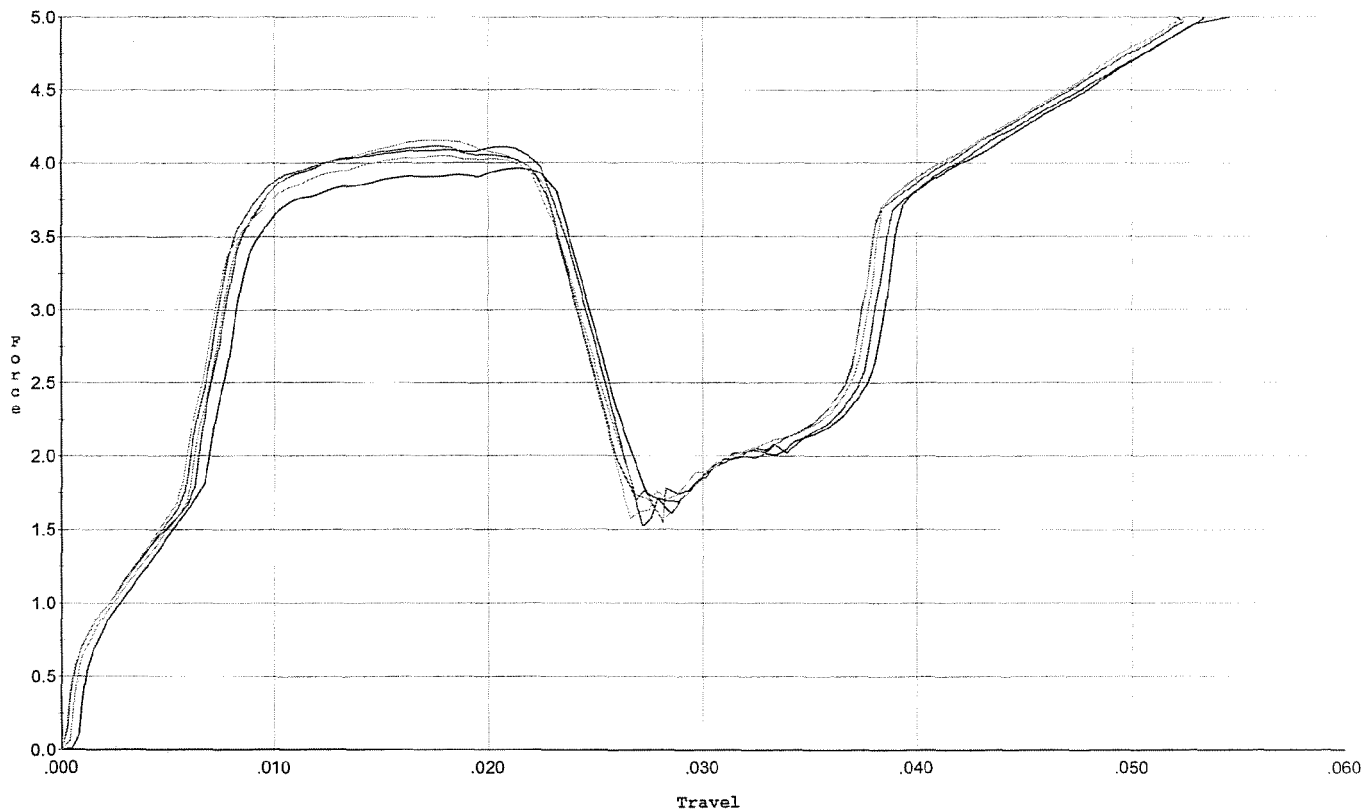
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.023	0.00	0.031	0.065		Set Trigger
2	4.099	0.023	0.00	0.031	0.064		Set Trigger
3	4.161	0.024	0.00	0.031	0.067		Set Trigger
4	4.144	0.024	0.00	0.031	0.068		Set Trigger
5	4.203	0.025	0.00	0.031	0.071		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



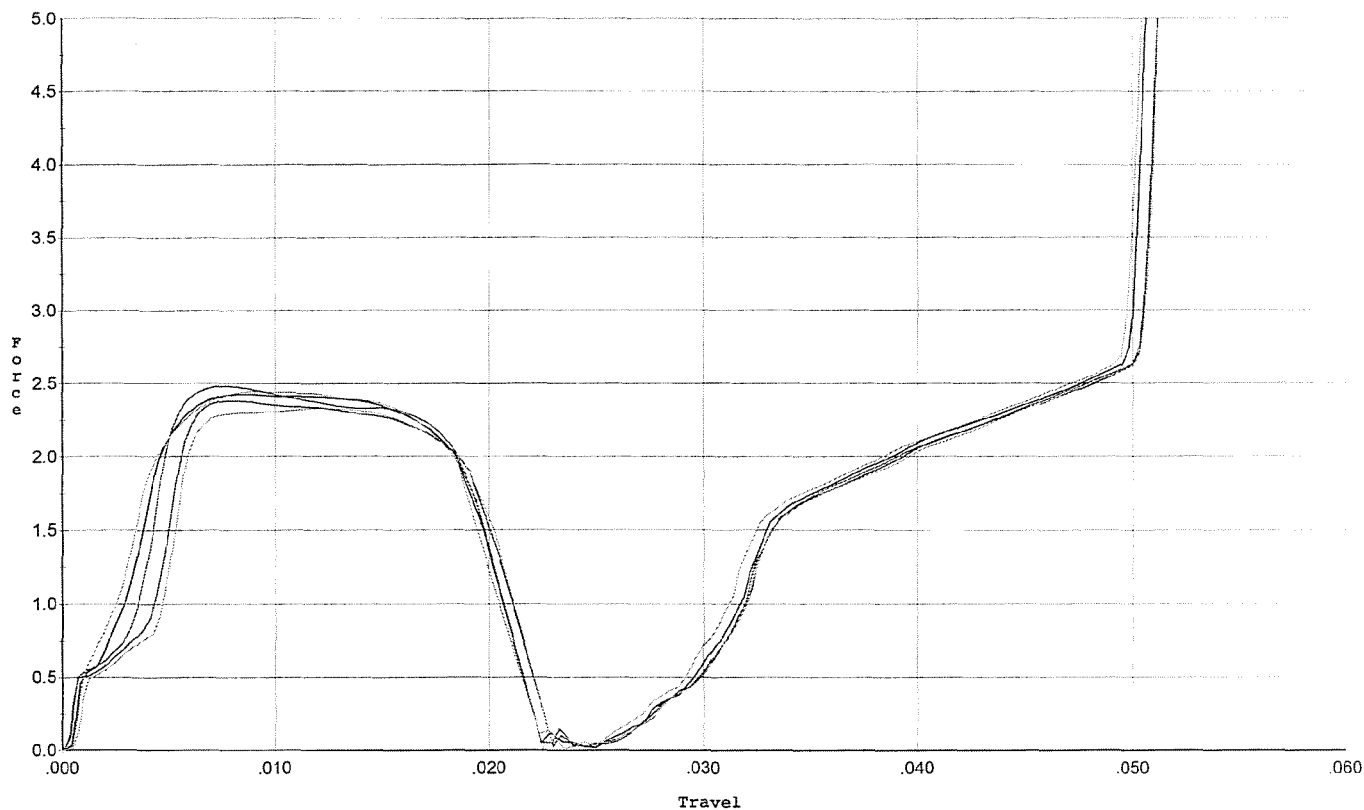
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.024	0.00	0.031	0.069		Set Trigger
2	3.964	0.023	0.00	0.031	0.064		Set Trigger
3	4.112	0.023	0.00	0.031	0.066		Set Trigger
4	4.051	0.023	0.00	0.031	0.066		Set Trigger
5	4.158	0.023	0.00	0.031	0.065		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



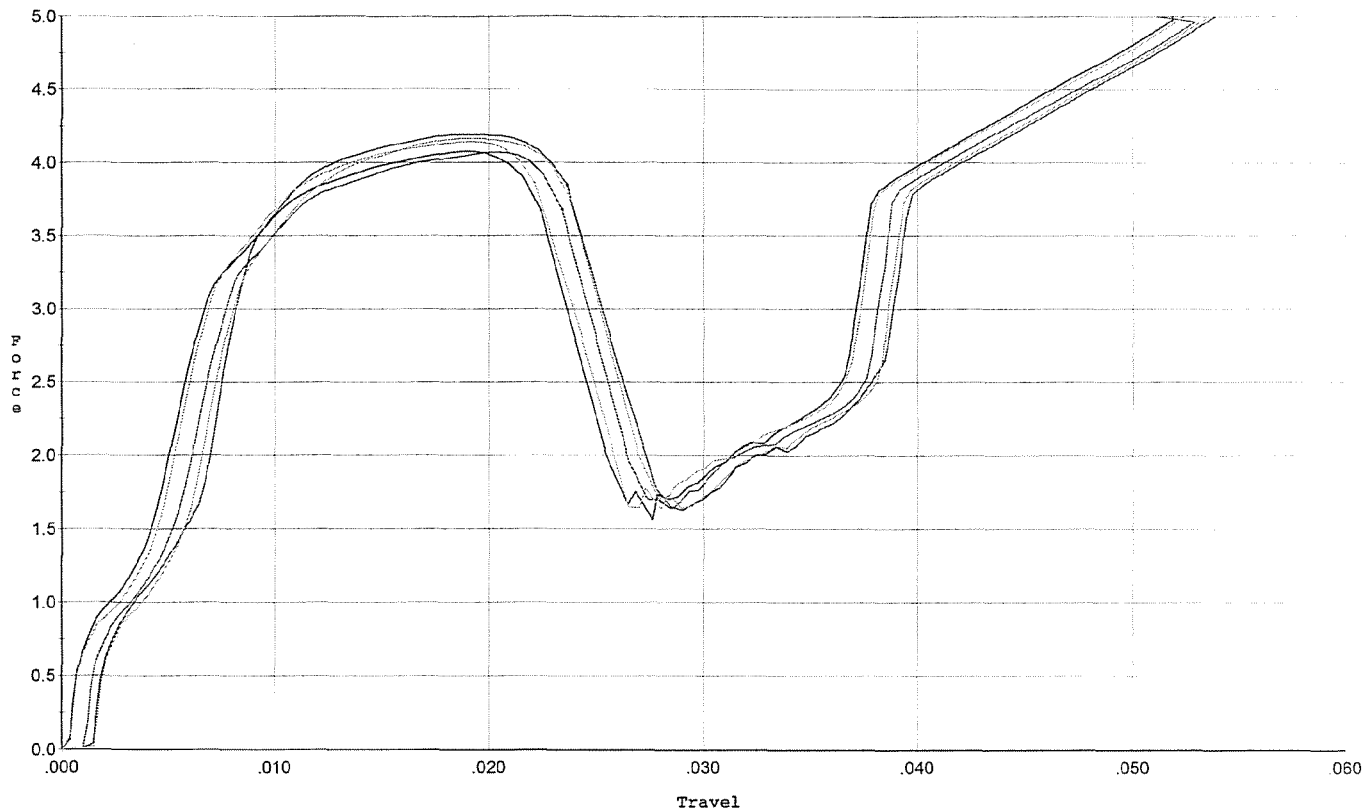
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.021	0.00	0.036	0.036		Set Trigger
2	2.426	0.020	0.00	0.036	0.036		Set Trigger
3	2.482	0.019	0.00	0.036	0.036		Set Trigger
4	2.328	0.020	0.00	0.036	0.034		Set Trigger
5	2.444	0.019	0.00	0.036	0.035		Set Trigger

Aug 241

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.024	0.00	0.032	0.067		Set Trigger
2	4.075	0.022	0.00	0.031	0.065		Set Trigger
3	4.070	0.023	0.00	0.031	0.065		Set Trigger
4	4.143	0.024	0.00	0.031	0.069		Set Trigger
5	4.165	0.024	0.00	0.032	0.067		Set Trigger

Avg 4.12