

G686 3558

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



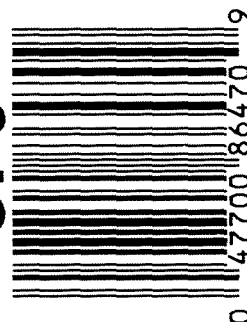
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863558

UPC



BM FORM

GUN SERIAL # G 6863558

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	5/29/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SPD
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SPD
	D) OIL FIRING PIN ASSEMBLY		6-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

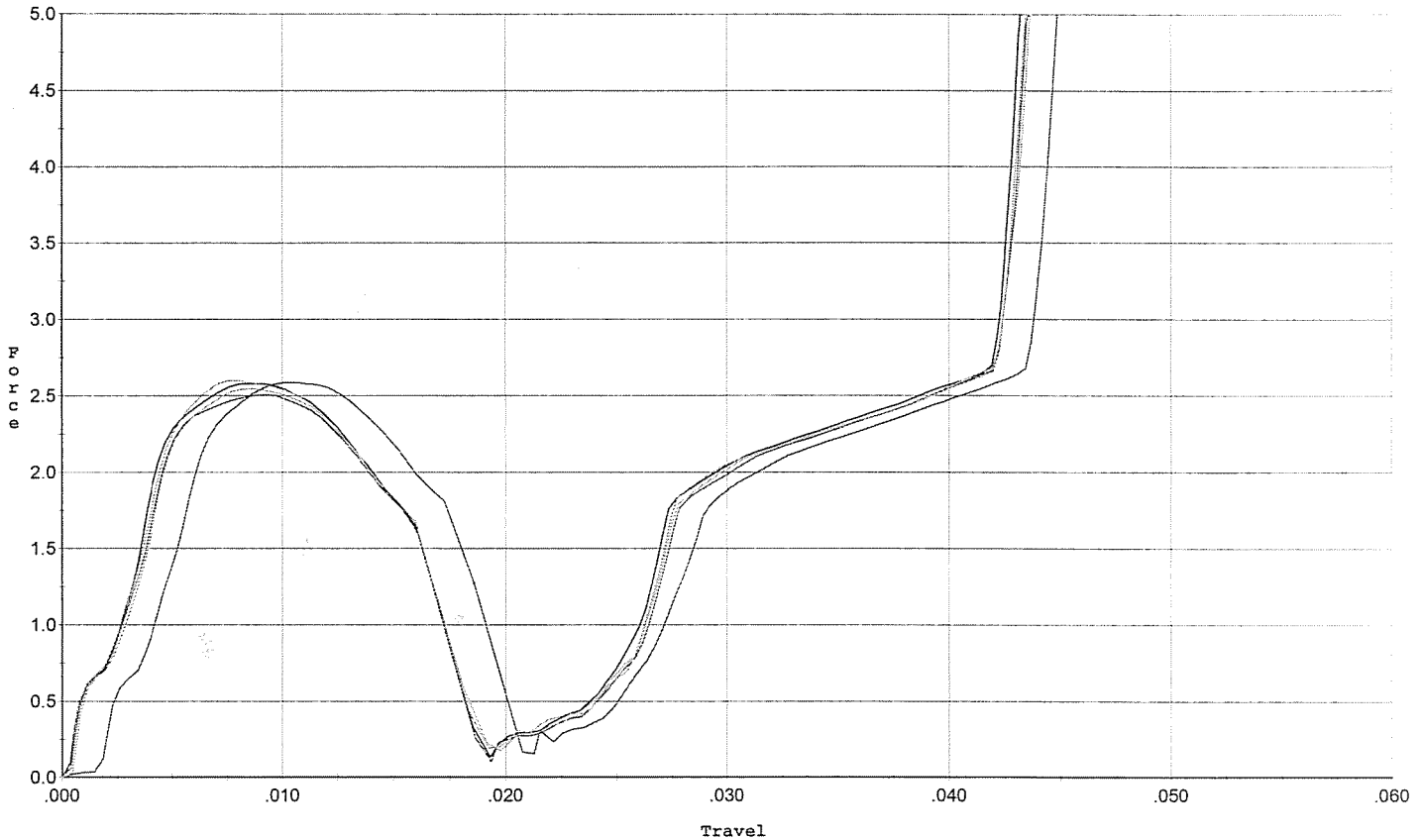
F004 REV 5/2006

BARBER - M24 0092788									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	6-18-09	XJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	6-18-09	XJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	6-18-09	XJ		
	J) ASSEMBLE STOCK					6-1-09	LRD		
	K) ASSEMBLE SWIVEL STUDS					6-18-09	XJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	6/15/09	RB		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					6-18-09	XJ		
670	FINAL INSPECTION A) HEADSPACE					6/15/09	TCR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.80</u>	<u>2.77</u>	<u>2.69</u>	<u>2.79</u>	6-18-09	XJ
	C) FUNCTION					6-18-09	XJ		
690	PACK					7/24/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



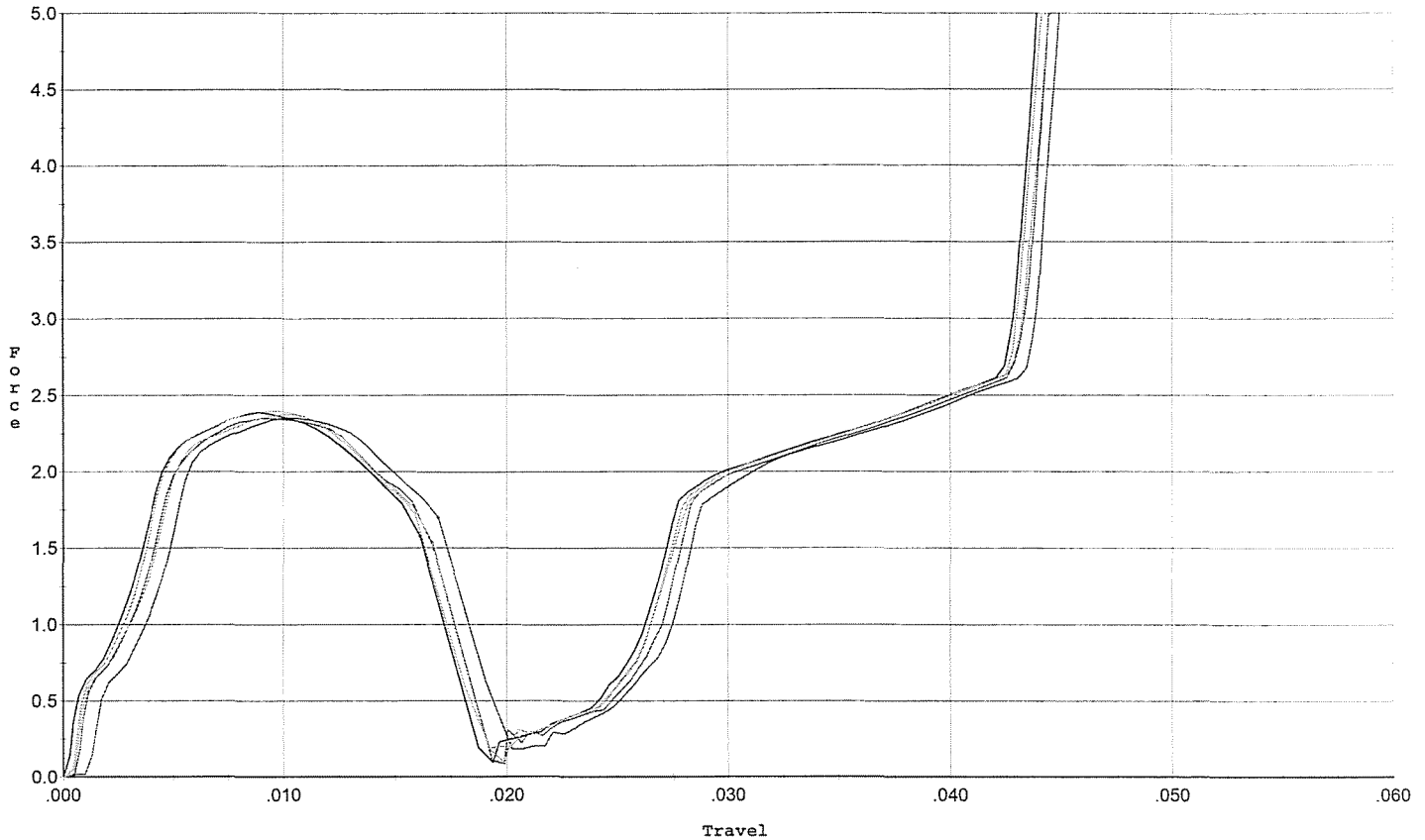
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.019	0.00	0.031	0.031		Set Trigger
2	2.580	0.016	0.00	0.031	0.029		Set Trigger
3	2.507	0.016	0.00	0.032	0.028		Set Trigger
4	2.546	0.016	0.00	0.032	0.028		Set Trigger
5	2.598	0.016	0.00	0.032	0.029		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



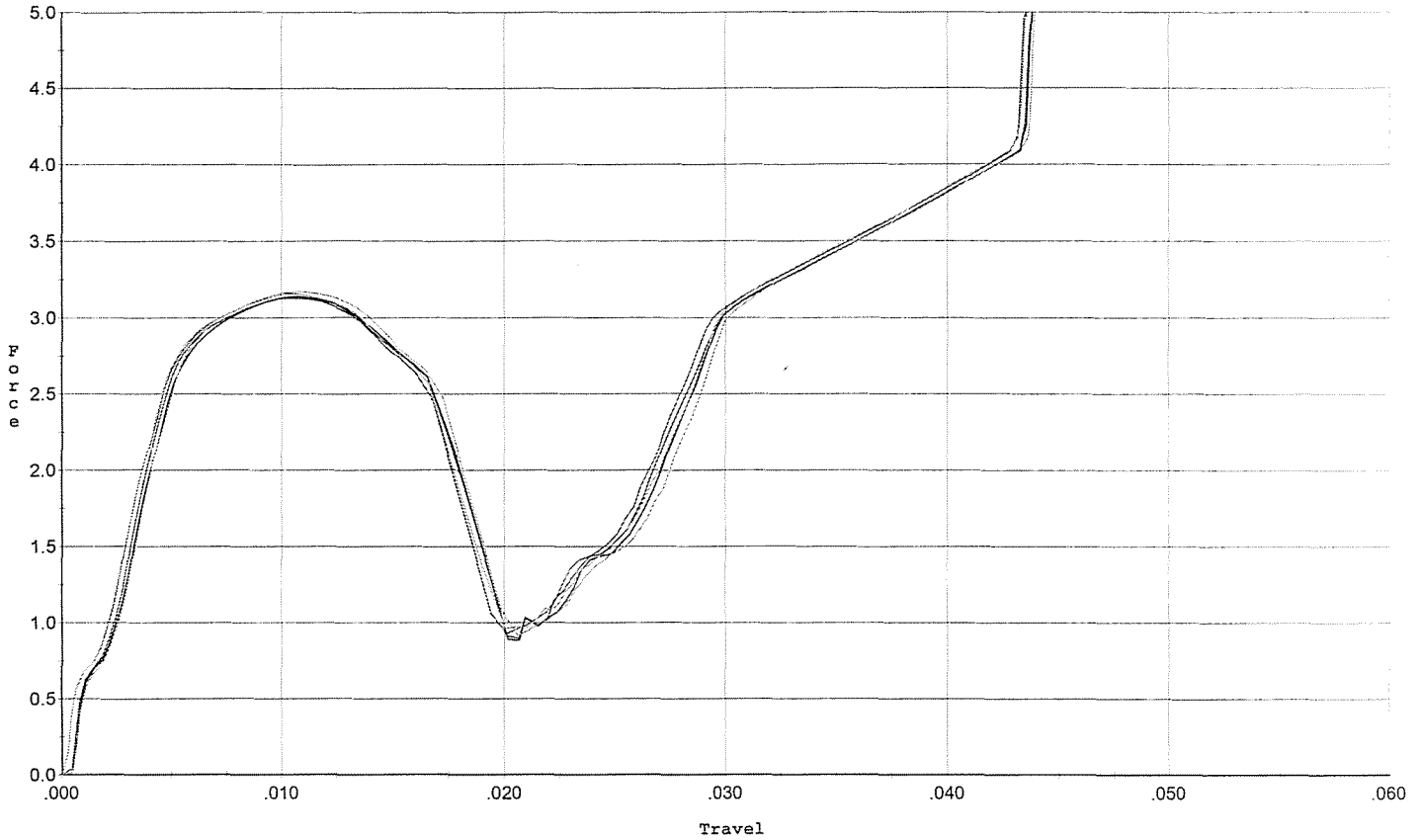
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.017	0.00	0.032	0.027		Set Trigger
2	2.390	0.016	0.00	0.032	0.028		Set Trigger
3	2.351	0.017	0.00	0.032	0.028		Set Trigger
4	2.401	0.016	0.00	0.032	0.027		Set Trigger
5	2.377	0.017	0.00	0.032	0.028		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



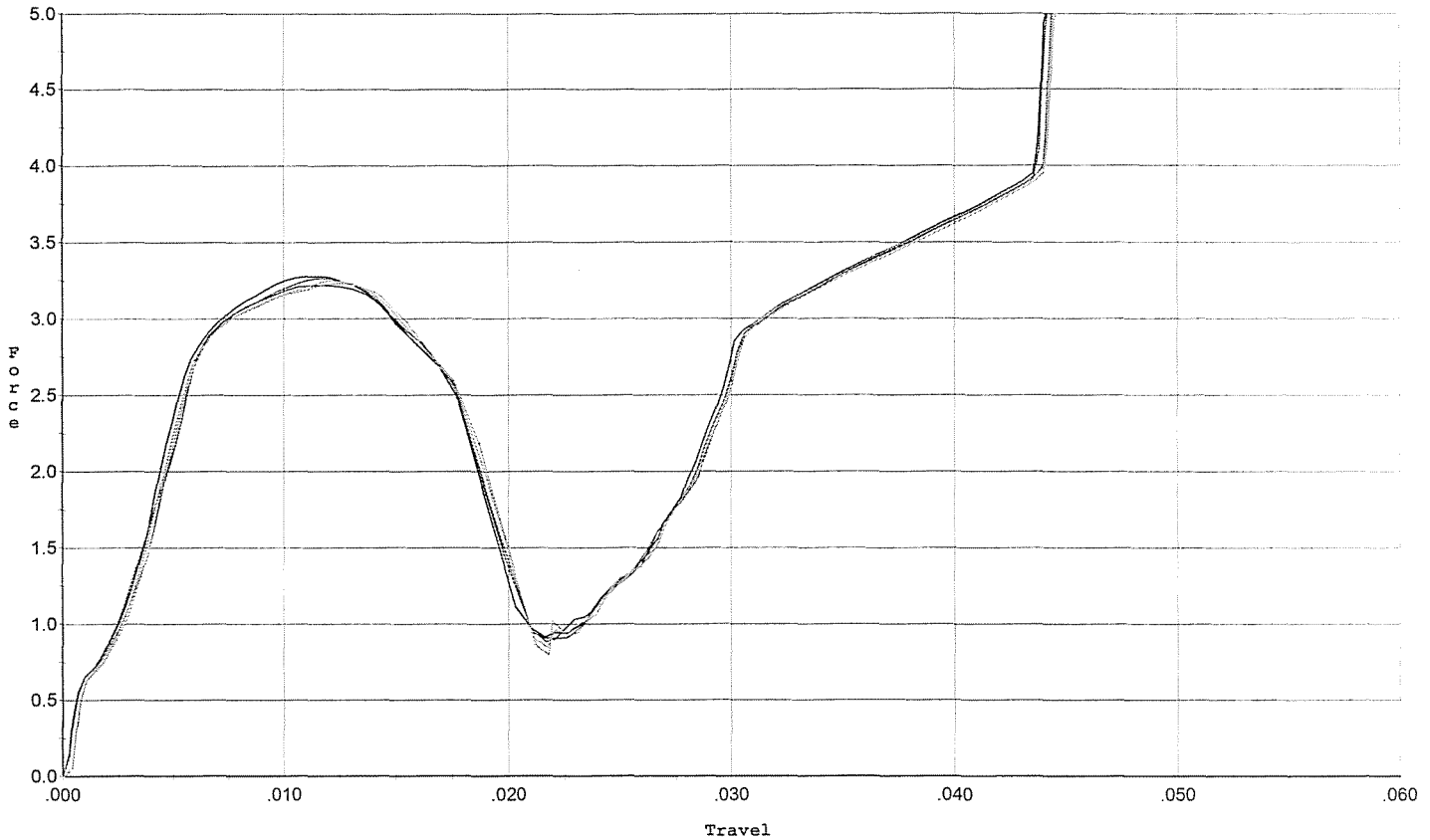
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.018	0.00	0.029	0.040		Set Trigger
2	3.139	0.018	0.00	0.029	0.040		Set Trigger
3	3.161	0.017	0.00	0.028	0.038		Set Trigger
4	3.156	0.017	0.00	0.029	0.038		Set Trigger
5	3.171	0.017	0.00	0.029	0.039		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



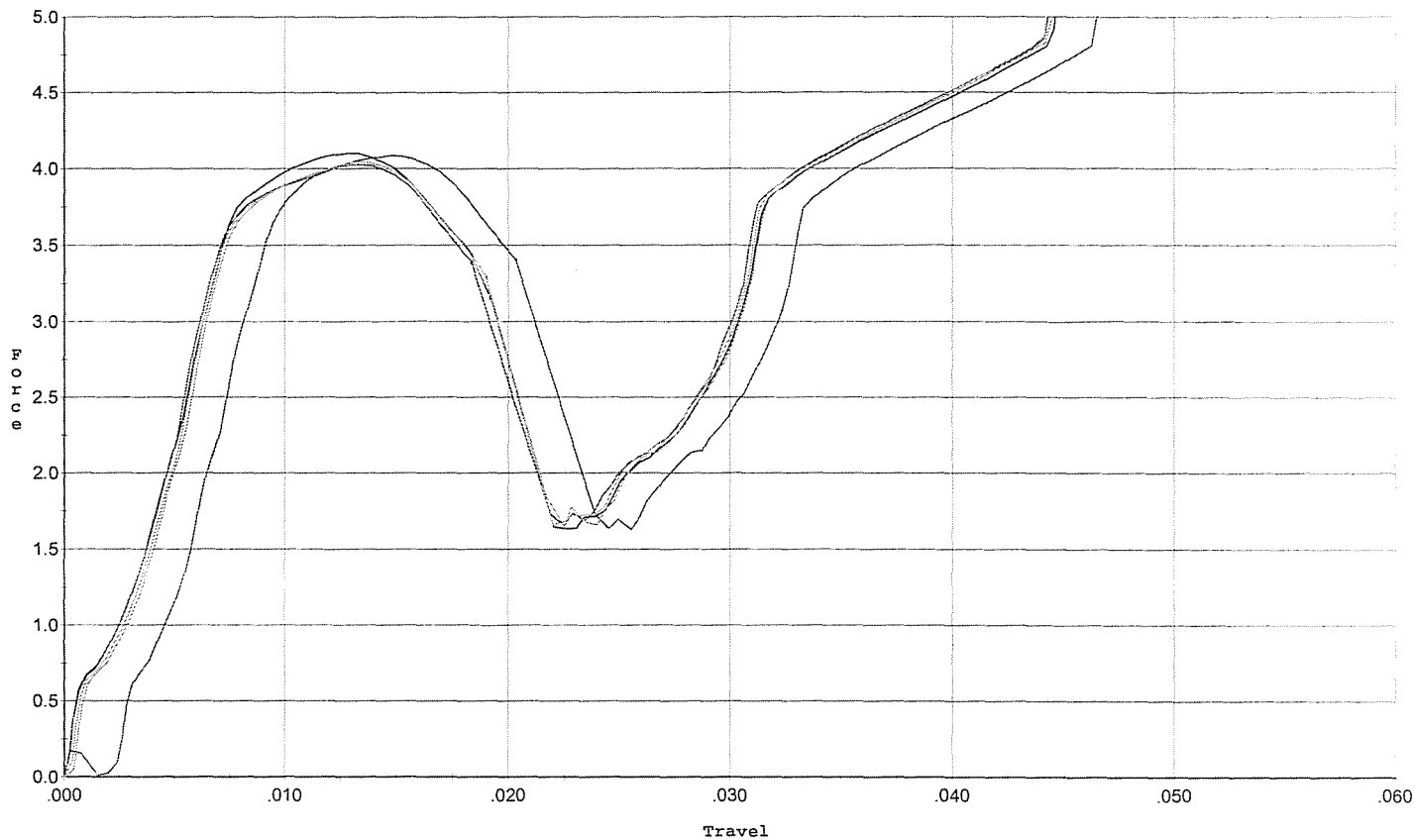
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.018	0.00	0.029	0.040		Set Trigger
2	3.277	0.018	0.00	0.029	0.041		Set Trigger
3	3.263	0.018	0.00	0.029	0.040		Set Trigger
4	3.250	0.019	0.00	0.029	0.043		Set Trigger
5	3.231	0.019	0.00	0.029	0.042		Set Trigger

Aug 3.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



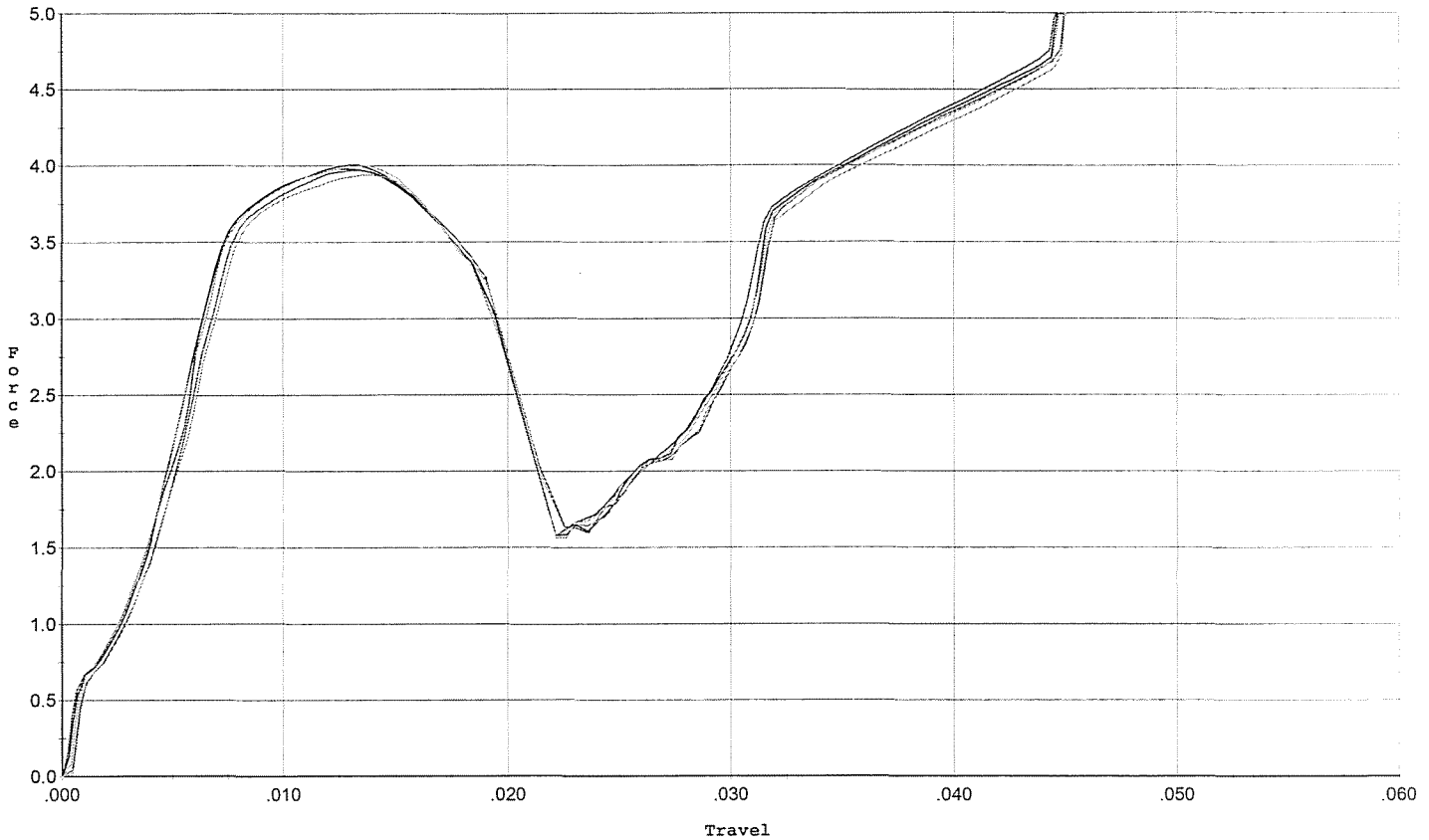
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.020	0.002	0.027	0.052		Set Trigger
2	4.102	0.019	0.00	0.027	0.053		Set Trigger
3	4.026	0.018	0.00	0.027	0.050		Set Trigger
4	4.028	0.019	0.00	0.027	0.052		Set Trigger
5	4.046	0.019	0.00	0.027	0.051		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



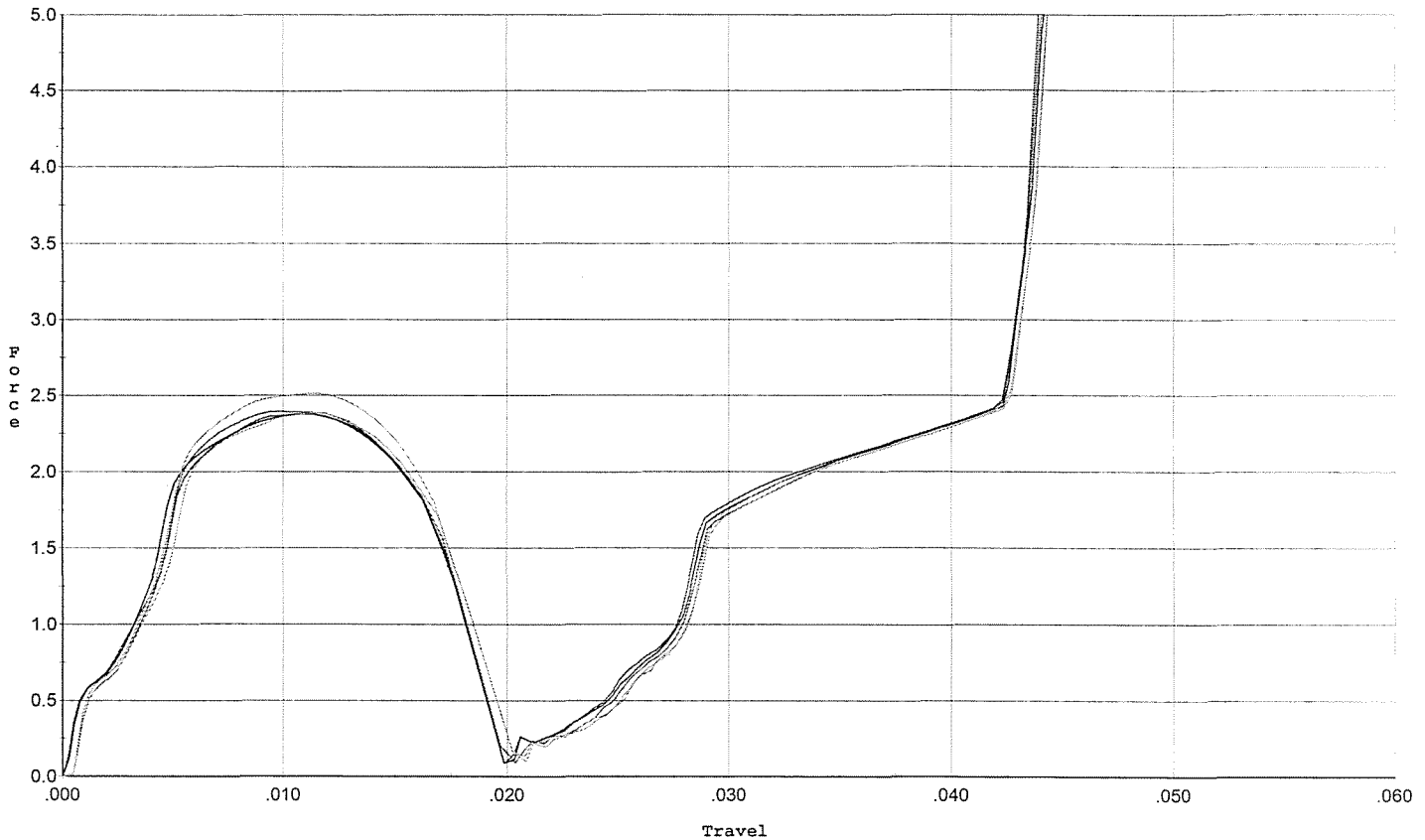
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.020	0.00	0.027	0.053		Set Trigger
2	3.977	0.019	0.00	0.027	0.052		Set Trigger
3	3.972	0.019	0.00	0.027	0.051		Set Trigger
4	4.001	0.020	0.00	0.027	0.053		Set Trigger
5	3.939	0.019	0.00	0.028	0.050		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



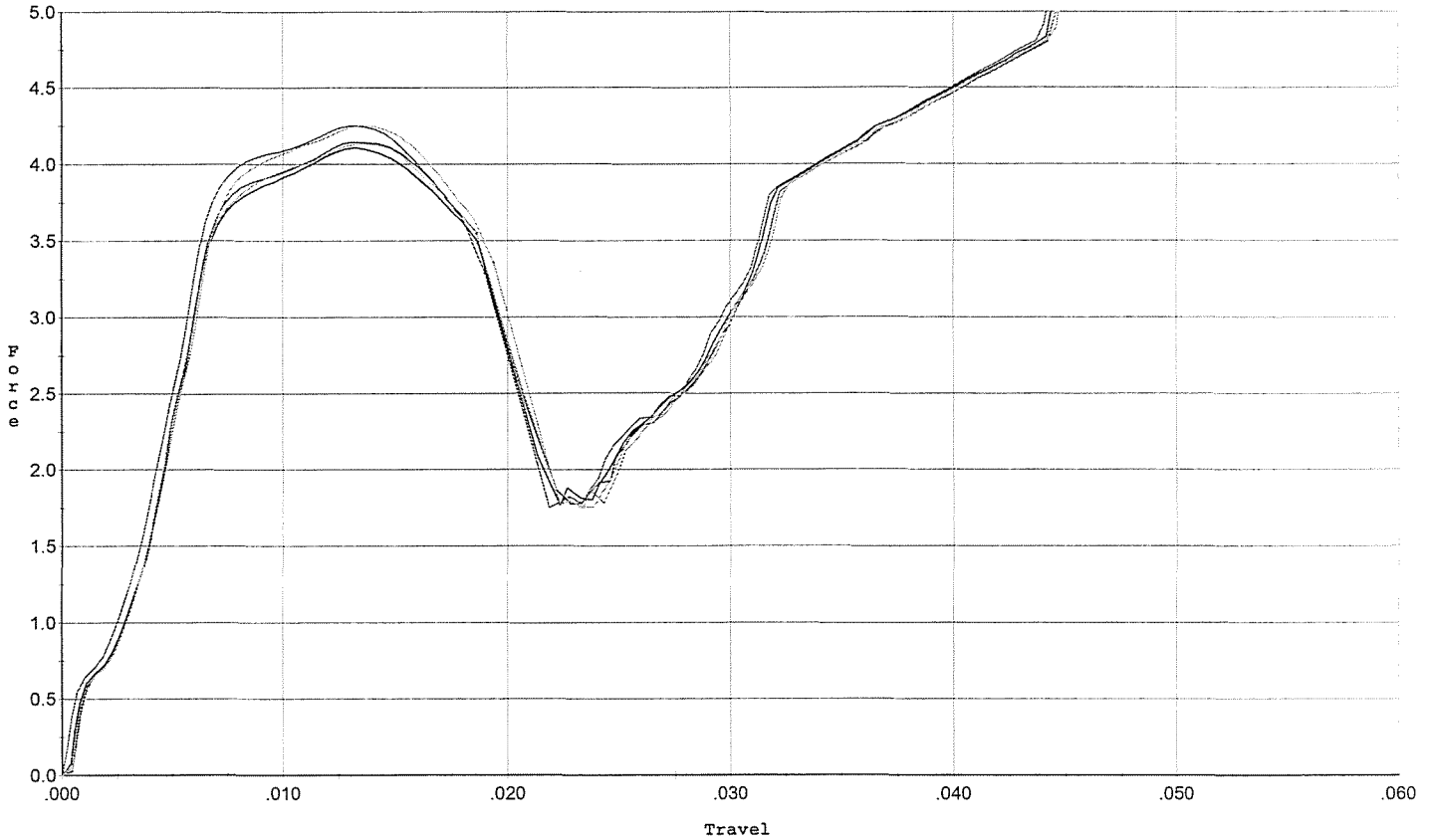
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.017	0.00	0.031	0.029		Set Trigger
2	2.380	0.017	0.00	0.032	0.029		Set Trigger
3	2.396	0.017	0.00	0.032	0.029		Set Trigger
4	2.385	0.018	0.00	0.031	0.030		Set Trigger
5	2.513	0.018	0.00	0.031	0.032		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.019	0.00	0.027	0.052		Set Trigger
2	4.107	0.019	0.00	0.026	0.052		Set Trigger
3	4.253	0.019	0.00	0.026	0.055		Set Trigger
4	4.133	0.019	0.00	0.027	0.052		Set Trigger
5	4.254	0.019	0.00	0.026	0.055		Set Trigger

Avg 4.17