

G6863572

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

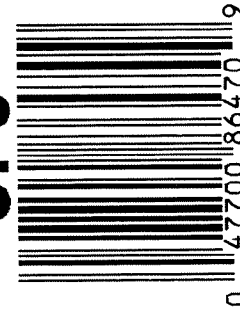
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863572

UPC



GUN SERIAL # G 6863572

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SP
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	SP
540	APPLY COATINGS (BARREL ACTION)		8/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

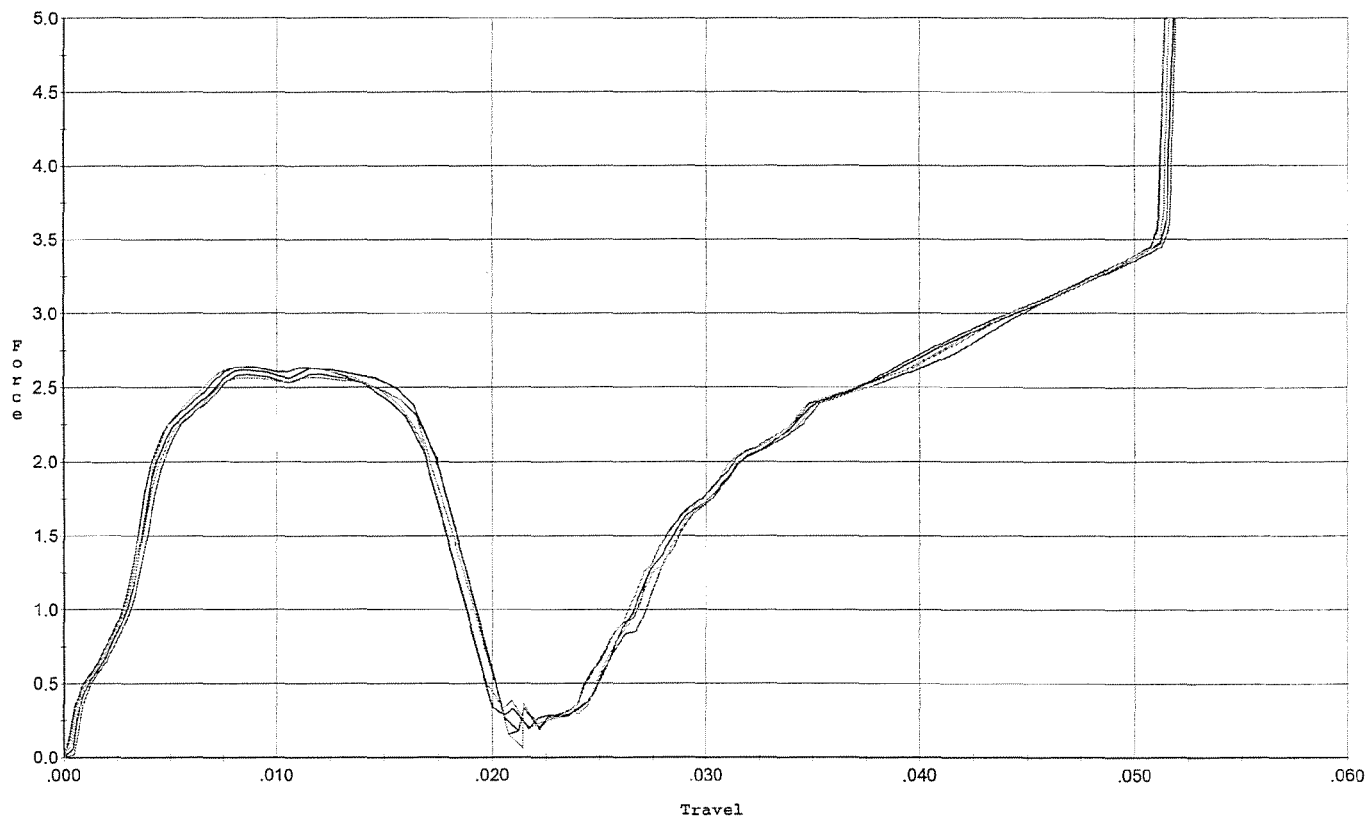
560	BARBER - M24 0093035 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/3/07	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>9°</u> <u>9°</u> <u>9°</u>	9/3/07	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9/3/07	RB
	J) ASSEMBLE STOCK			9-1-09	SPD.
	K) ASSEMBLE SWIVEL STUDS			9/3/07	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	SPD.
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-2-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/3/07	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.87</u> <u>2.84</u> <u>2.81</u> <u>2.85</u>	9/3/07	RB
	C) FUNCTION			9/3/07	RB
690	PACK			9-4-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



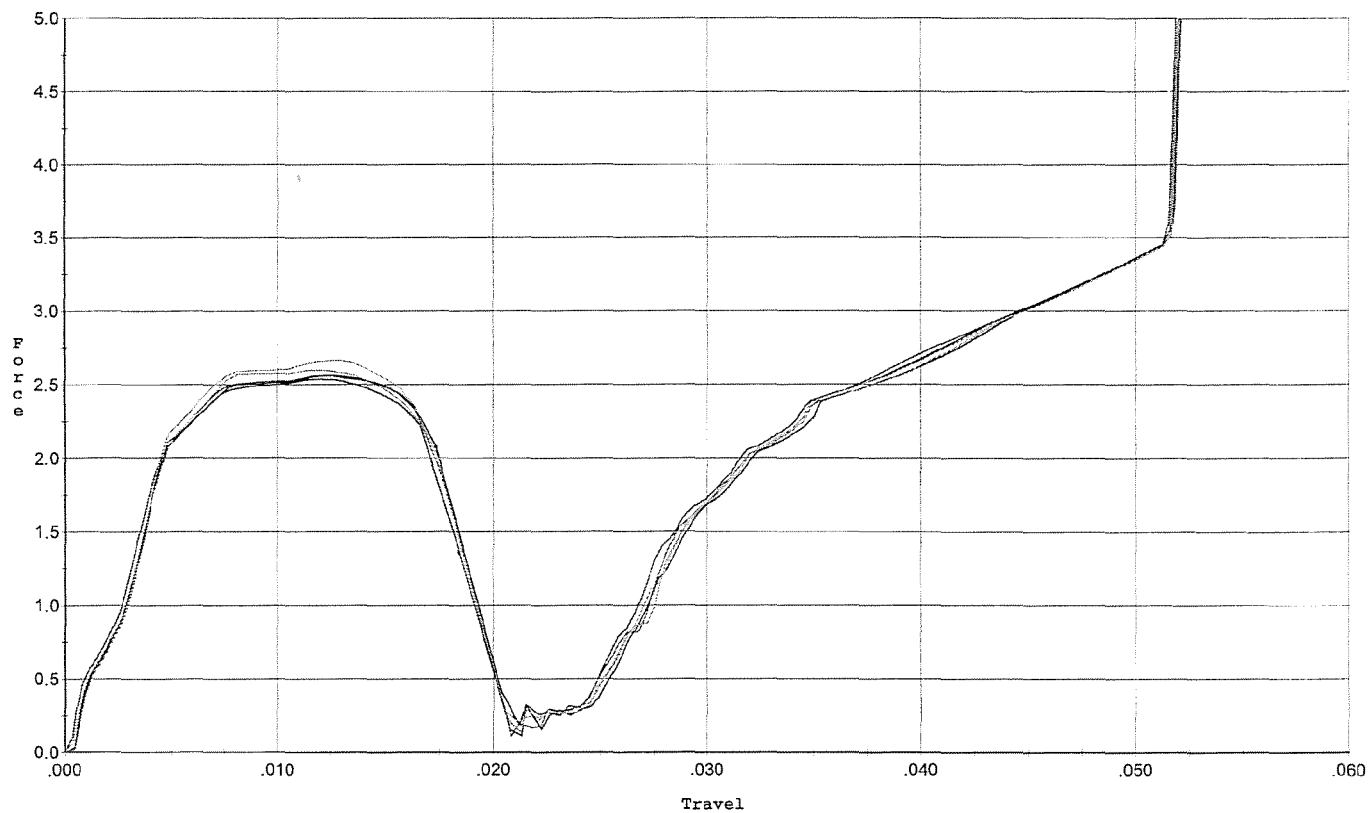
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.637	0.017	0.00	0.037	0.033		Set Trigger
2	2.626	0.017	0.00	0.037	0.034		Set Trigger
3	2.589	0.017	0.00	0.037	0.033		Set Trigger
4	2.569	0.018	0.00	0.037	0.035		Set Trigger
5	2.634	0.017	0.00	0.037	0.033		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



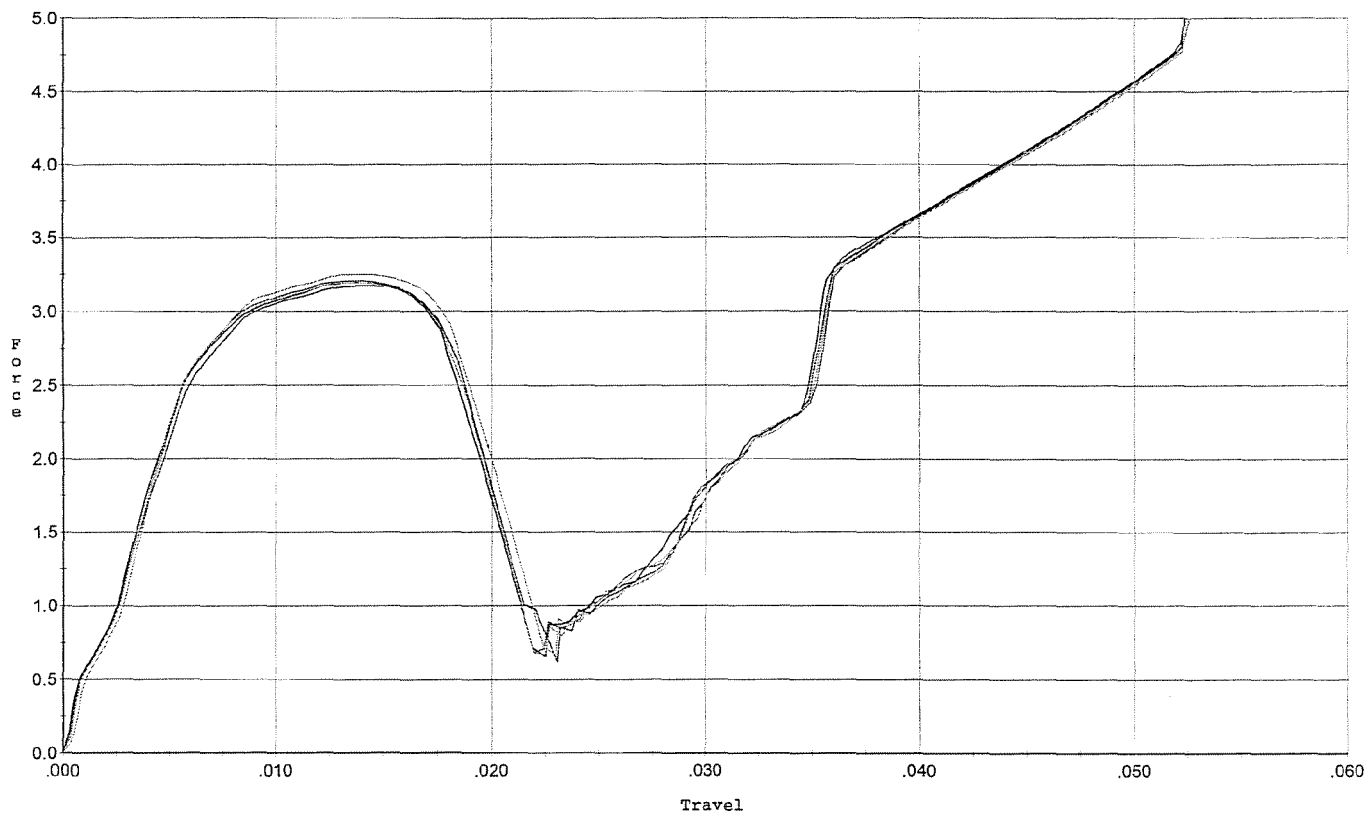
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.018	0.00	0.037	0.035		Set Trigger
2	2.563	0.017	0.00	0.037	0.033		Set Trigger
3	2.560	0.018	0.00	0.037	0.033		Set Trigger
4	2.662	0.017	0.00	0.037	0.034		Set Trigger
5	2.601	0.018	0.00	0.037	0.034		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



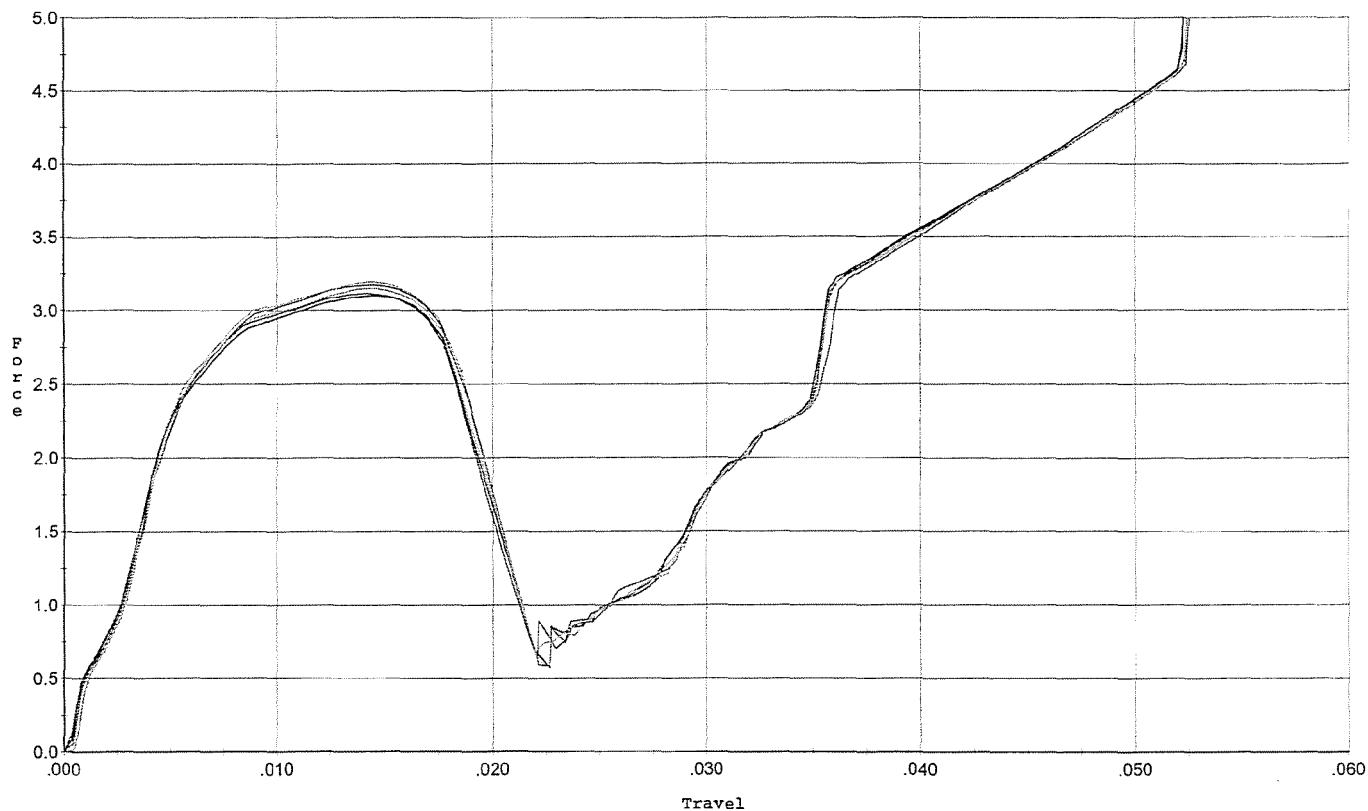
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.018	0.00	0.035	0.042		Set Trigger
2	3.194	0.019	0.00	0.035	0.044		Set Trigger
3	3.207	0.019	0.00	0.035	0.043		Set Trigger
4	3.193	0.019	0.00	0.035	0.043		Set Trigger
5	3.248	0.020	0.00	0.035	0.046		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



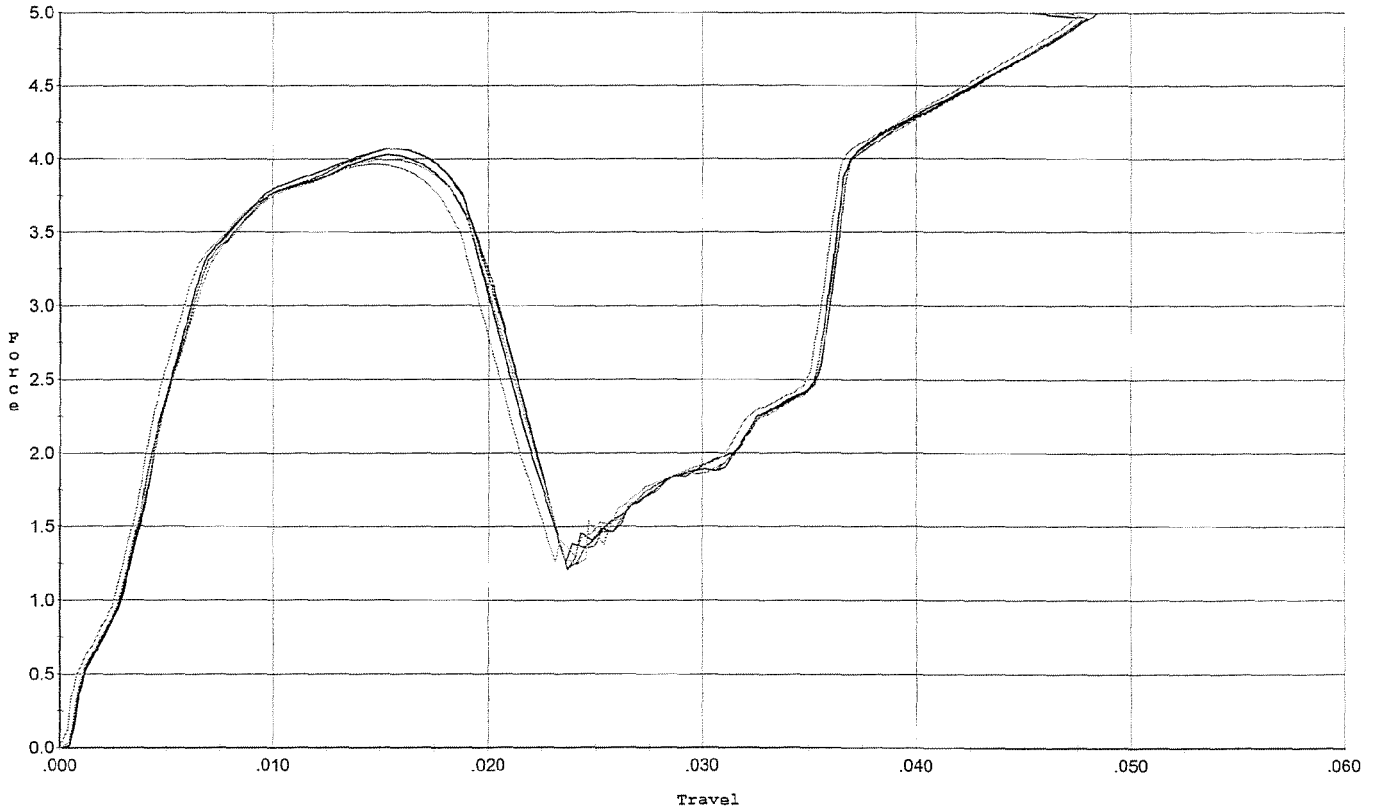
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.018	0.00	0.036	0.040		Set Trigger
2	3.099	0.018	0.00	0.036	0.040		Set Trigger
3	3.172	0.019	0.00	0.036	0.043		Set Trigger
4	3.148	0.019	0.00	0.035	0.043		Set Trigger
5	3.194	0.019	0.00	0.035	0.042		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



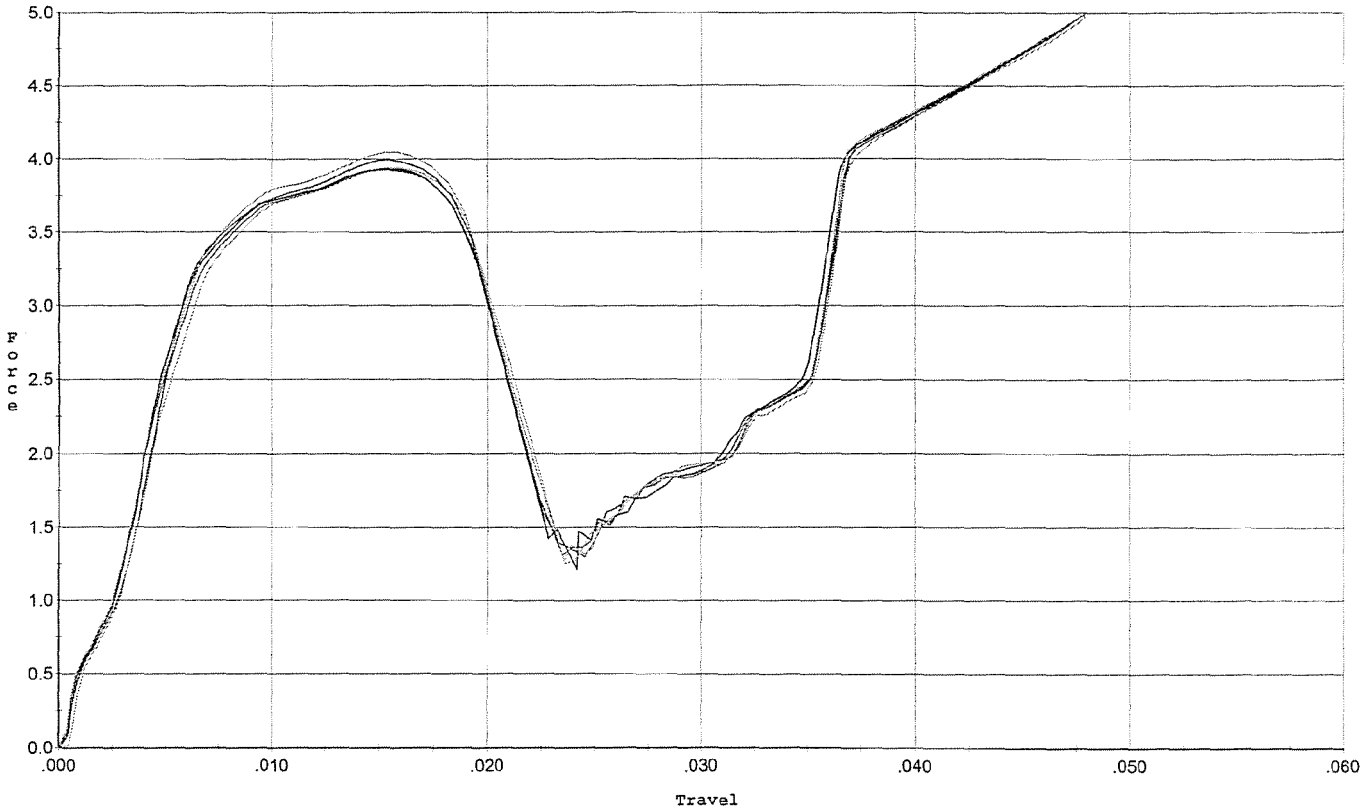
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.020	0.00	0.034	0.057		Set Trigger
2	4.030	0.019	0.00	0.034	0.052		Set Trigger
3	4.072	0.021	0.00	0.034	0.057		Set Trigger
4	3.962	0.019	0.00	0.034	0.052		Set Trigger
5	3.999	0.021	0.00	0.034	0.058		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



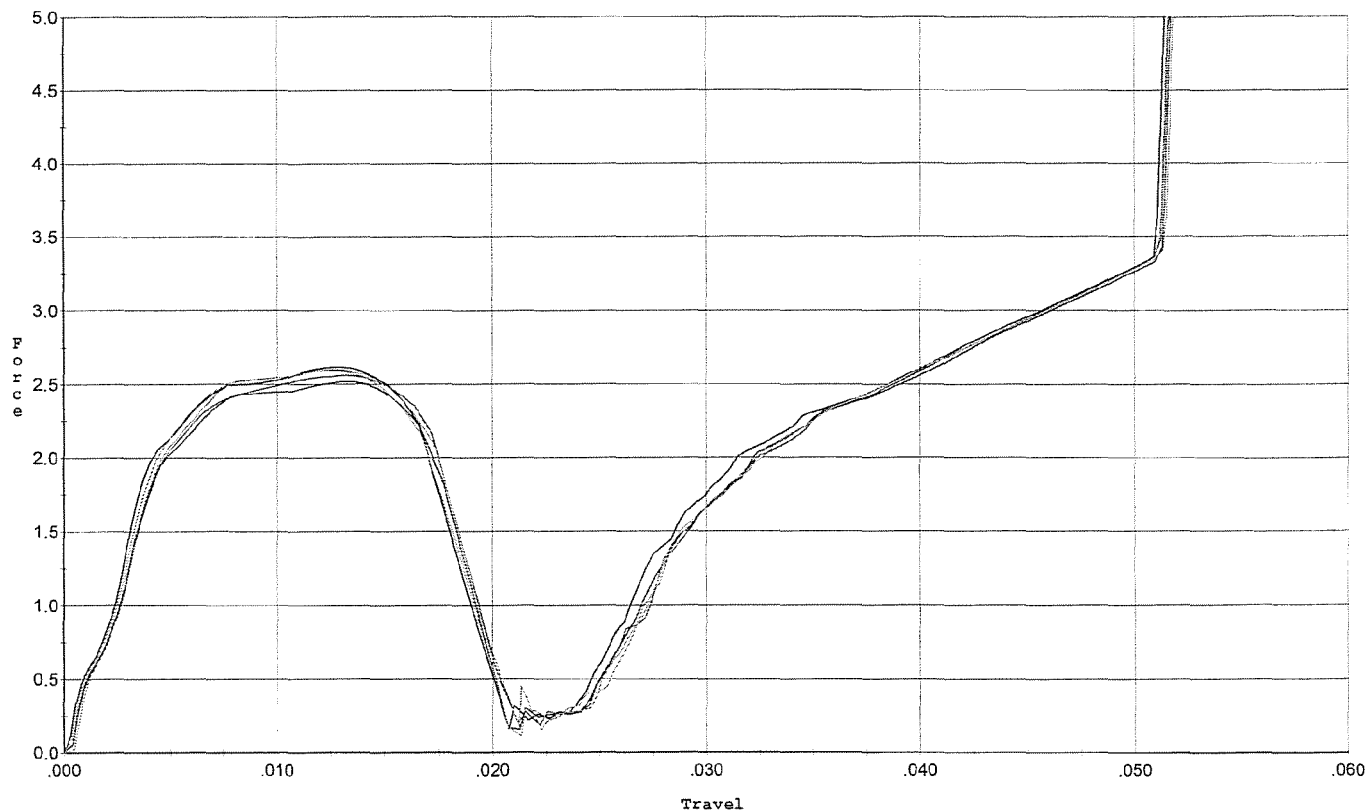
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.995	0.019	0.00	0.034	0.053		Set Trigger
2	3.931	0.019	0.00	0.034	0.054		Set Trigger
3	3.924	0.019	0.00	0.034	0.053		Set Trigger
4	3.942	0.021	0.00	0.034	0.057		Set Trigger
5	4.047	0.019	0.00	0.034	0.053		Set Trigger

AVG 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



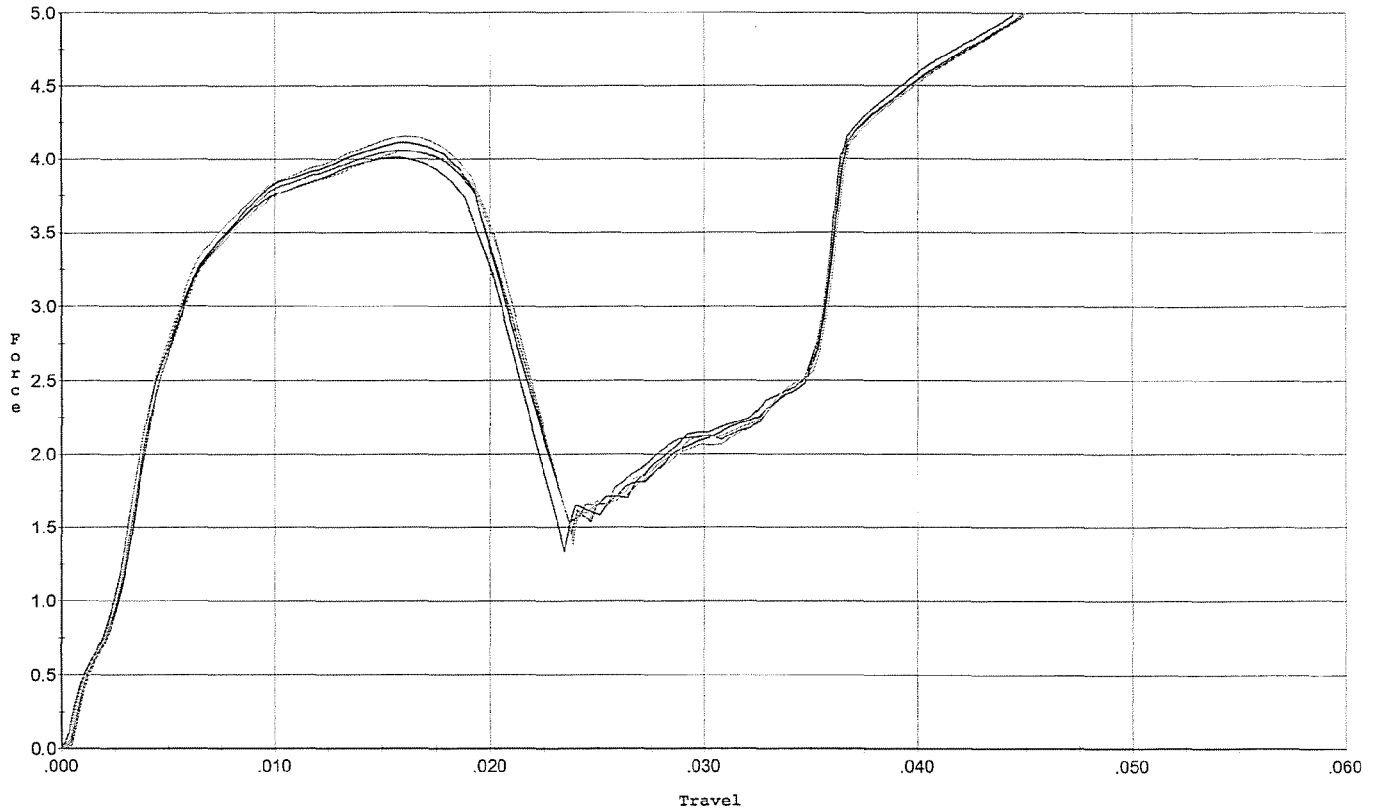
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.018	0.00	0.037	0.033		Set Trigger
2	2.613	0.017	0.00	0.037	0.032		Set Trigger
3	2.562	0.017	0.00	0.037	0.033		Set Trigger
4	2.595	0.018	0.00	0.037	0.035		Set Trigger
5	2.596	0.017	0.00	0.037	0.033		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.020	0.00	0.033	0.057		Set Trigger
2	4.110	0.019	0.00	0.033	0.055		Set Trigger
3	4.059	0.021	0.00	0.033	0.060		Set Trigger
4	4.054	0.020	0.00	0.033	0.058		Set Trigger
5	4.159	0.020	0.00	0.033	0.059		Set Trigger

Avg 4.07