

G6863573

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



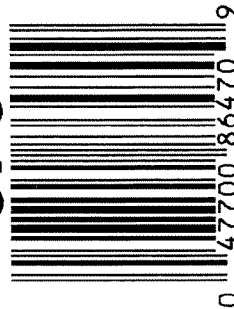
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863573

UPC



BM FORM

GUN SERIAL # G 6863573

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPH
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPH
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SPH
470	DIS-ASSEMBLE ACTION		7-20-09	SPH
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-30-09	SPH
540	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

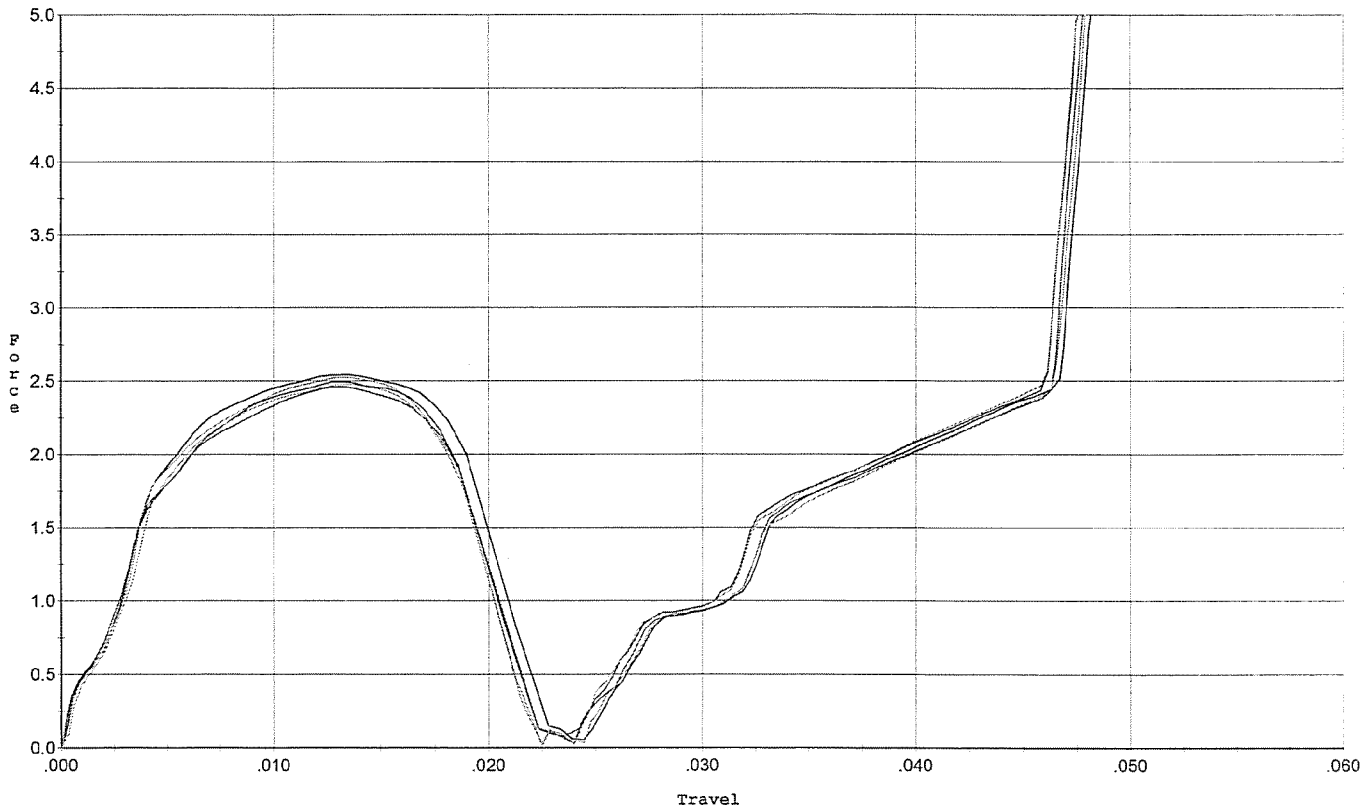
560	F) SAFETY ON FORCE	BARBER - M24 0093047 2 LBS MIN 10 LBS MAX	<u>6°</u> <u>6°</u> <u>6°</u>	9/11/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	9/11/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/11/09	RB
	J) ASSEMBLE STOCK			8-28-09	N.
	K) ASSEMBLE SWIVEL STUDS			9/11/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-29-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-29-09	SP
670	FINAL INSPECTION A) HEADSPACE			9/11/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.53</u> <u>2.49</u> <u>2.65</u> <u>2.43</u>	8/31/09	RB
	C) FUNCTION			9/11/09	RB
690	PACK			9/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



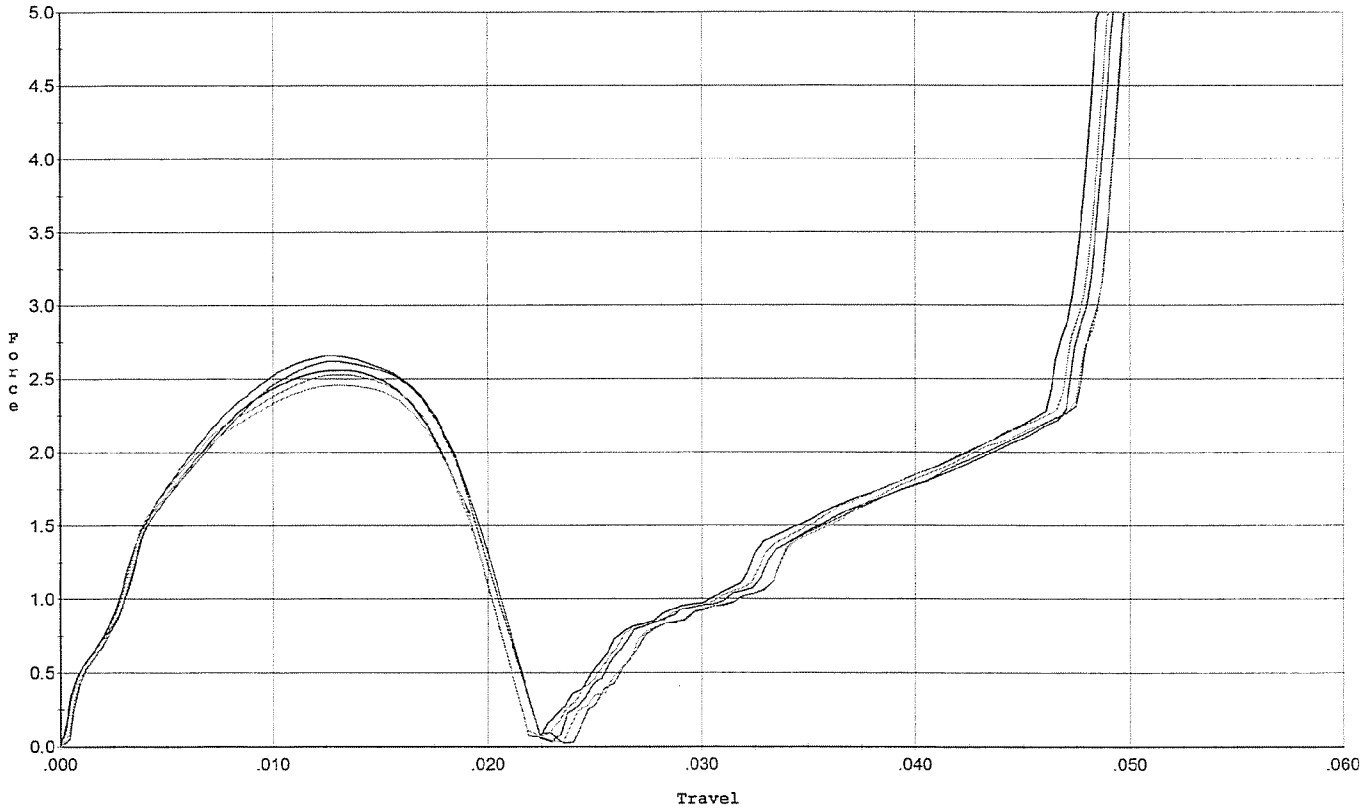
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.019	0.00	0.033	0.034		Single Action
2	2.540	0.019	0.00	0.034	0.036		Single Action
3	2.462	0.020	0.00	0.033	0.037		Single Action
4	2.477	0.019	0.00	0.034	0.034		Single Action
5	2.524	0.019	0.00	0.034	0.035		Single Action

A-2-50

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



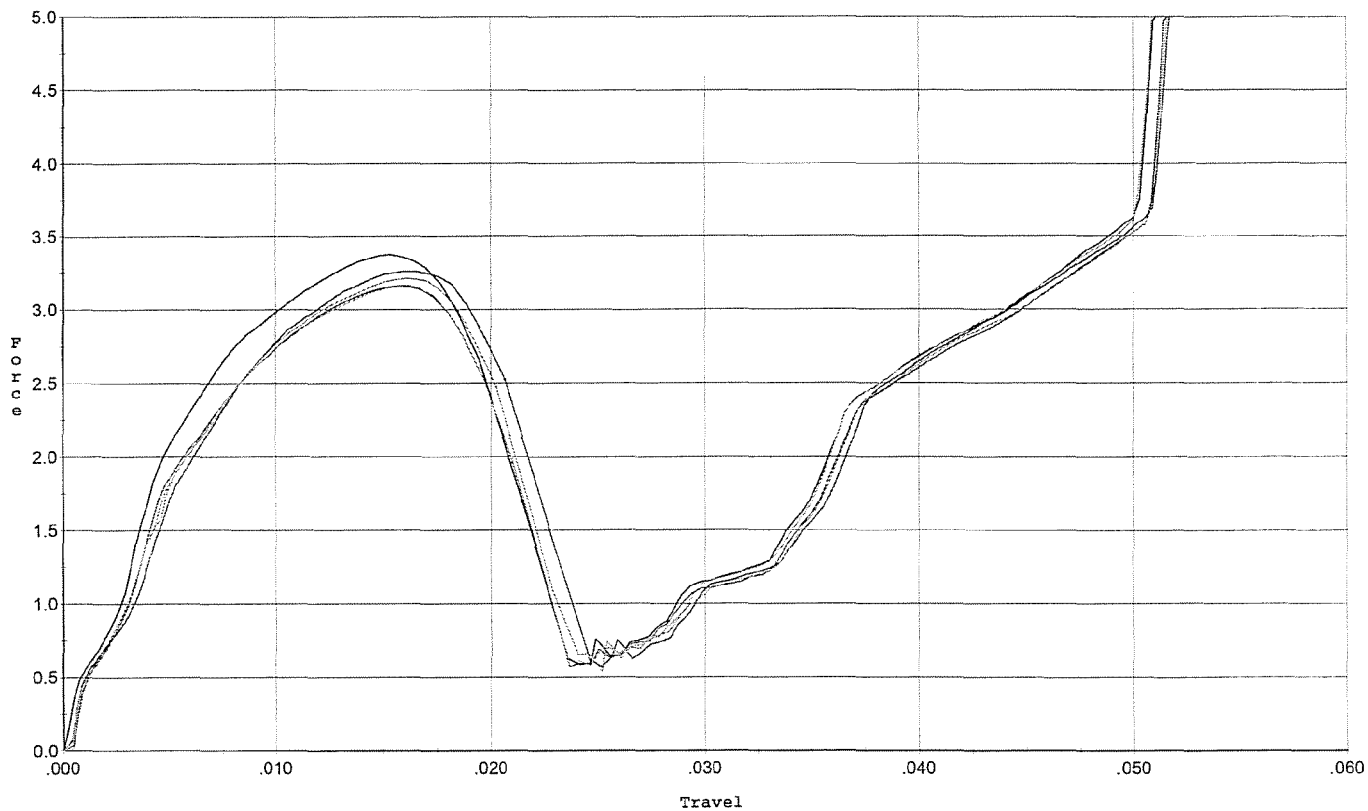
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.020	0.00	0.035	0.037		Single Action
2	2.558	0.019	0.00	0.035	0.035		Single Action
3	2.618	0.019	0.00	0.036	0.034		Single Action
4	2.455	0.019	0.00	0.036	0.034		Single Action
5	2.527	0.019	0.00	0.035	0.035		Single Action

A.2.56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



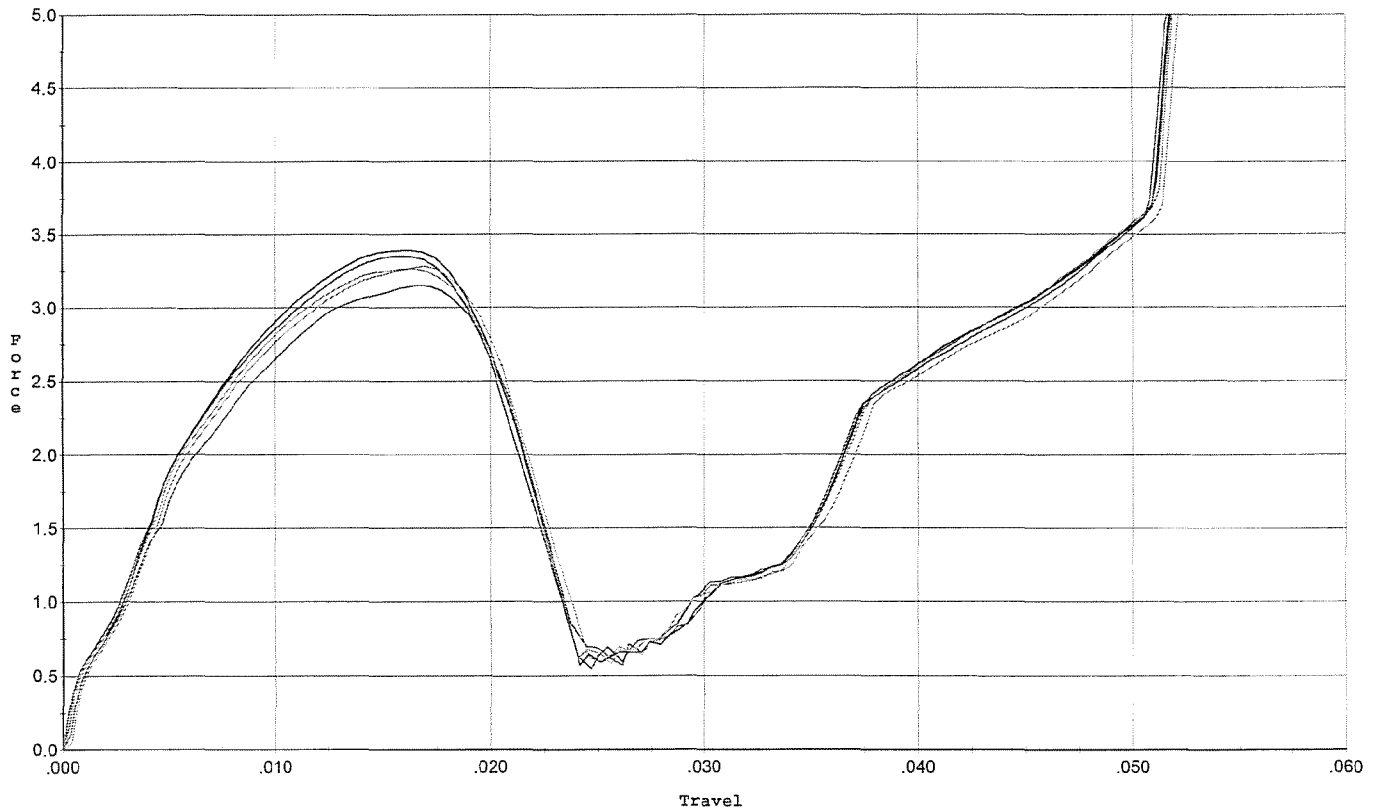
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.260	0.021	0.00	0.035	0.045		Single Action
2	3.375	0.021	0.00	0.035	0.049		Single Action
3	3.161	0.021	0.00	0.035	0.045		Single Action
4	3.165	0.021	0.00	0.035	0.045		Single Action
5	3.212	0.020	0.00	0.035	0.044		Single Action

1A 3.23

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



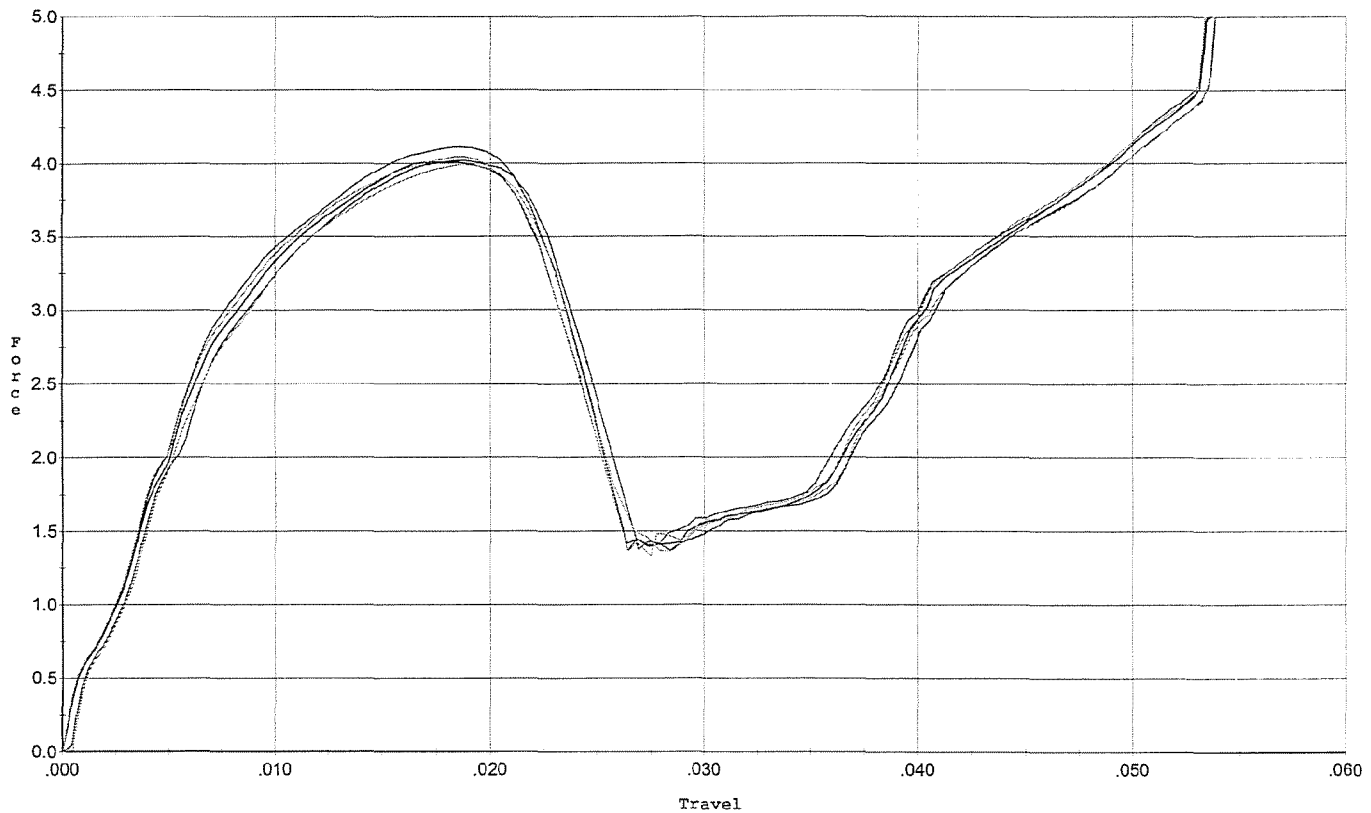
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.352	0.022	0.00	0.035	0.050		Single Action
2	3.390	0.021	0.00	0.035	0.048		Single Action
3	3.153	0.021	0.00	0.035	0.045		Single Action
4	3.281	0.021	0.00	0.035	0.045		Single Action
5	3.266	0.021	0.00	0.035	0.047		Single Action

A.3.28

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



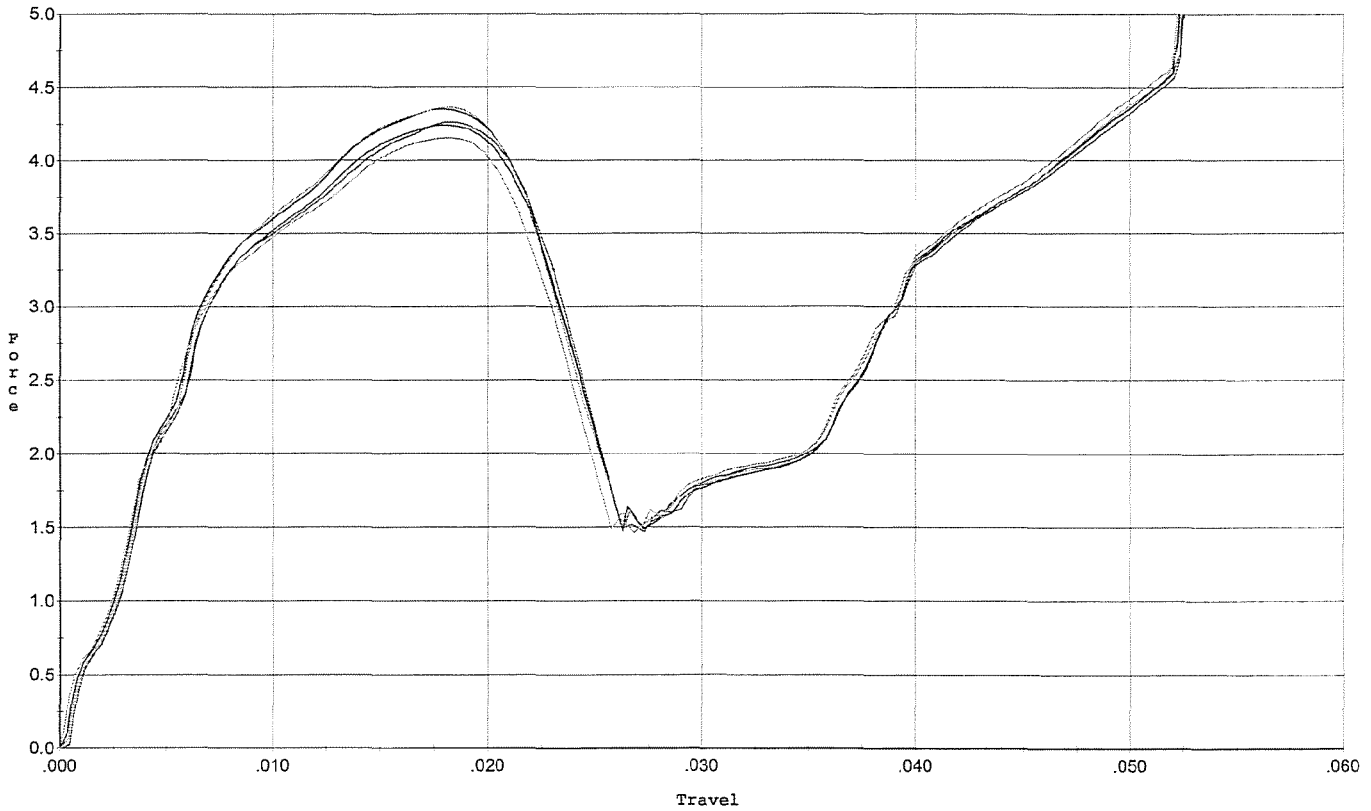
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.024	0.00	0.033	0.067		Single Action
2	4.009	0.024	0.00	0.033	0.066		Single Action
3	4.113	0.023	0.00	0.033	0.065		Single Action
4	3.990	0.023	0.00	0.033	0.062		Single Action
5	4.045	0.024	0.00	0.032	0.067		Single Action

A. 4.03

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



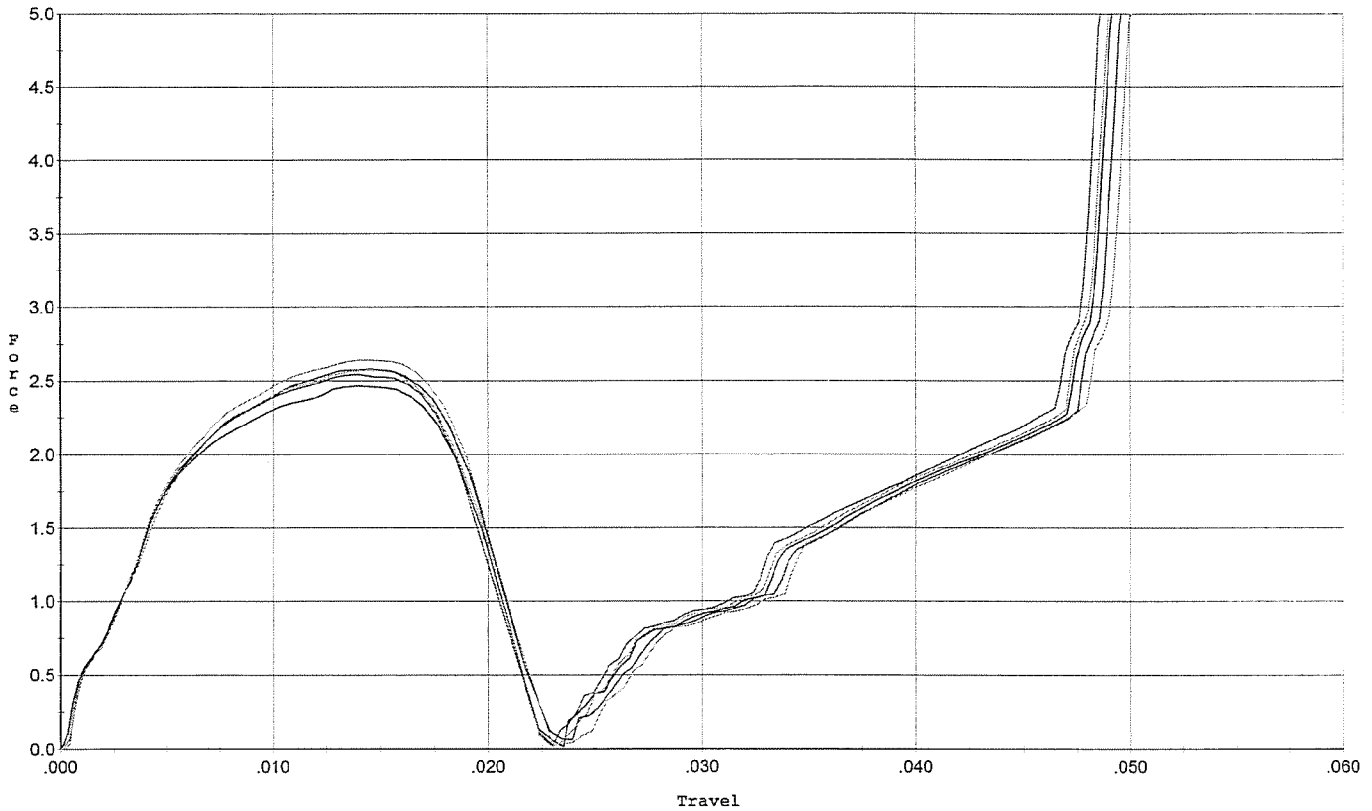
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.024	0.00	0.031	0.068		Single Action
2	4.353	0.024	0.00	0.031	0.070		Single Action
3	4.263	0.023	0.00	0.032	0.066		Single Action
4	4.154	0.023	0.00	0.032	0.065		Single Action
5	4.366	0.022	0.00	0.032	0.064		Single Action

4.427

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



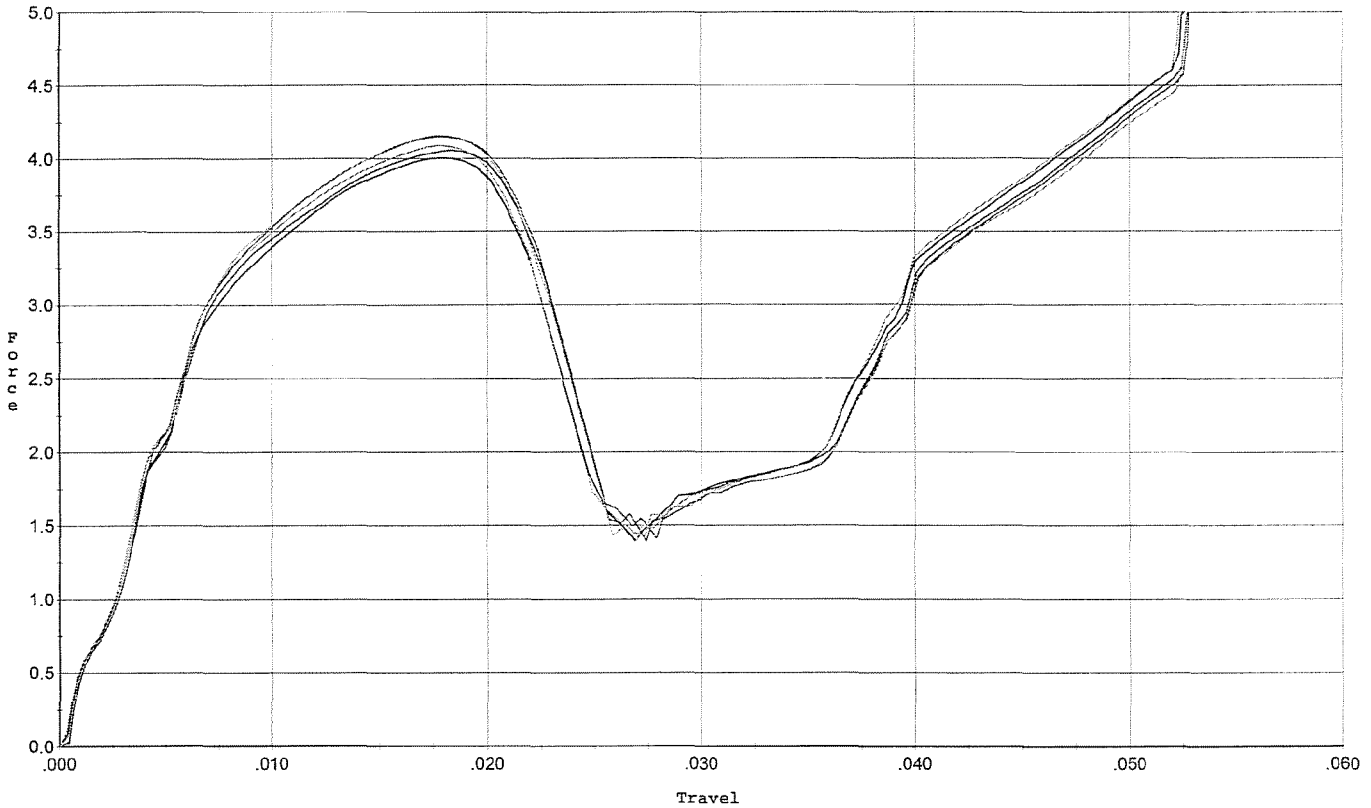
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.019	0.00	0.035	0.036		Single Action
2	2.463	0.020	0.00	0.035	0.035		Single Action
3	2.540	0.020	0.00	0.034	0.037		Single Action
4	2.642	0.019	0.00	0.036	0.036		Single Action
5	2.568	0.020	0.00	0.035	0.036		Single Action

A. 2.55

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.023	0.00	0.032	0.063		Single Action
2	4.004	0.022	0.00	0.032	0.060		Single Action
3	4.150	0.022	0.00	0.032	0.064		Single Action
4	4.158	0.023	0.00	0.032	0.065		Single Action
5	4.089	0.022	0.00	0.032	0.062		Single Action

A-4.09