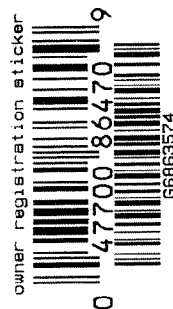
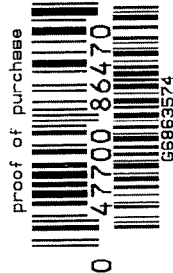


G 6863574

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

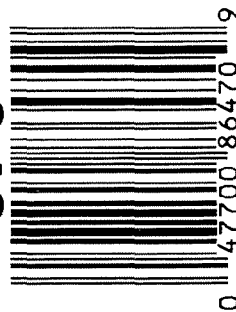


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863574**UPC**

GUN SERIAL #

G 6863574

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MSL
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	R.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

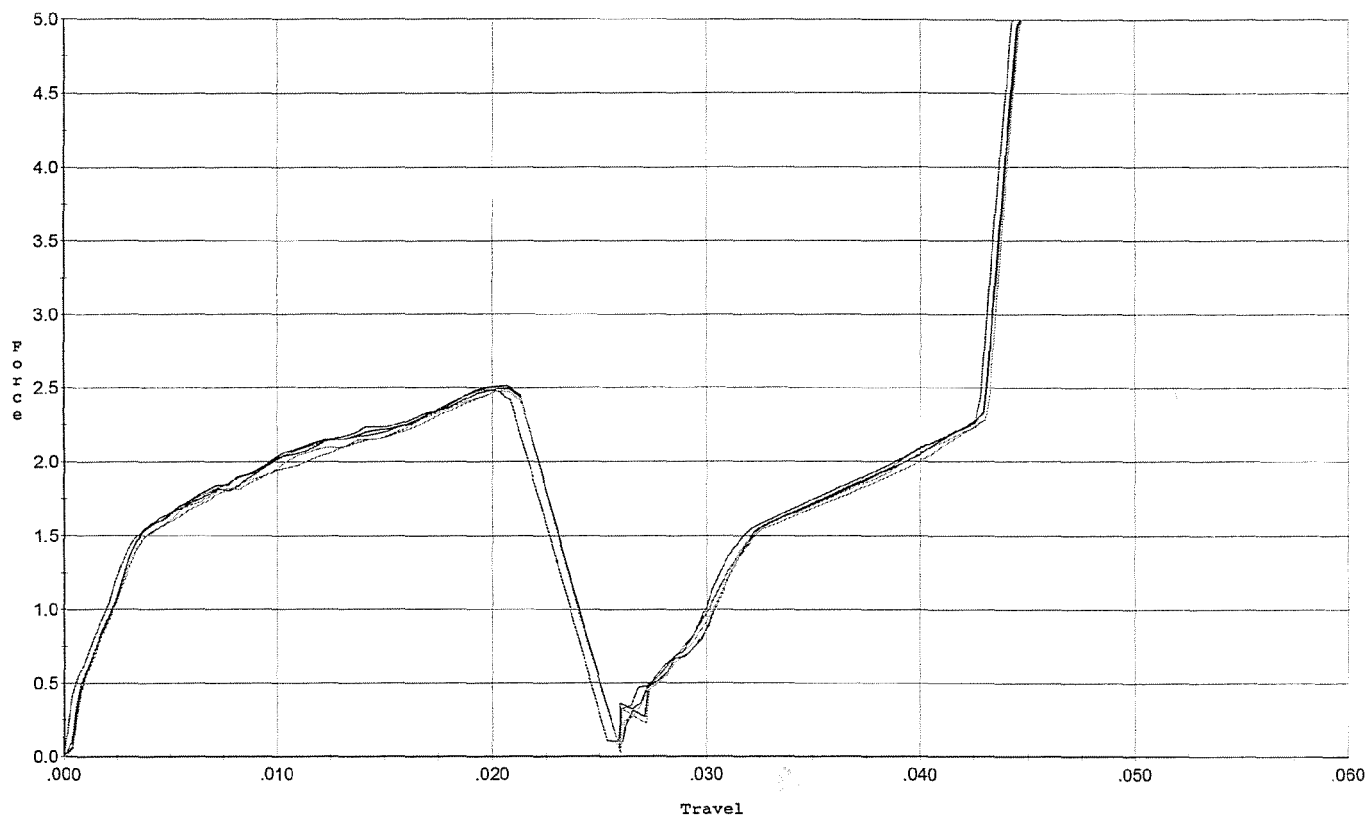
560	BARBER - M24 0093059 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.7</u>	<u>2.9</u>	<u>2.9</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.2</u>	<u>6.2</u>	<u>6.2</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	RLJ		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-2-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-2-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u>	<u>2.56</u>	<u>2.50</u>	<u>2.53</u>	<u>2.48</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-3-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



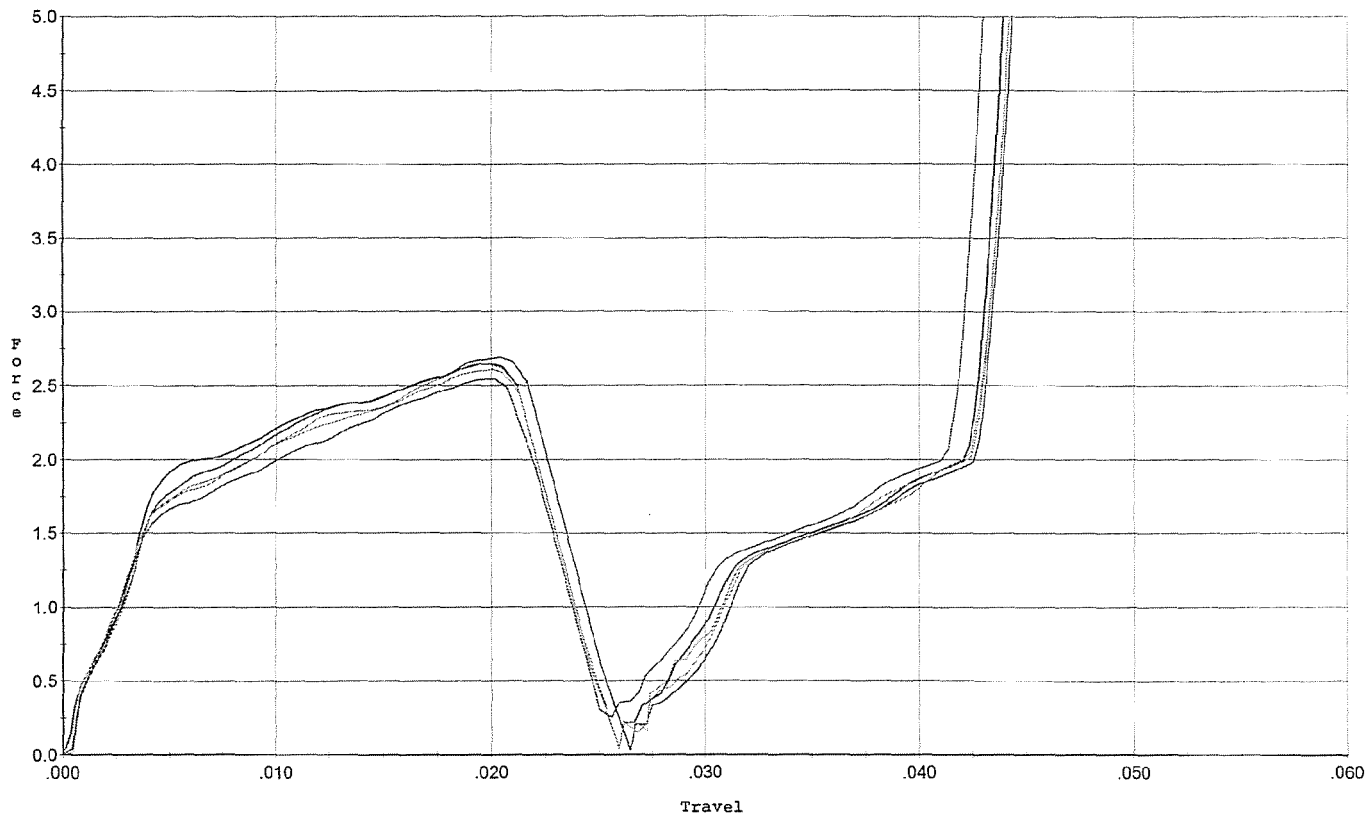
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.021	0.00	0.028	0.038		Single Action
2	2.513	0.021	0.00	0.028	0.038		Single Action
3	2.485	0.023	0.00	0.028	0.041		Single Action
4	2.477	0.021	0.00	0.028	0.038		Single Action
5	2.488	0.021	0.00	0.029	0.038		Single Action

A-2-49

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



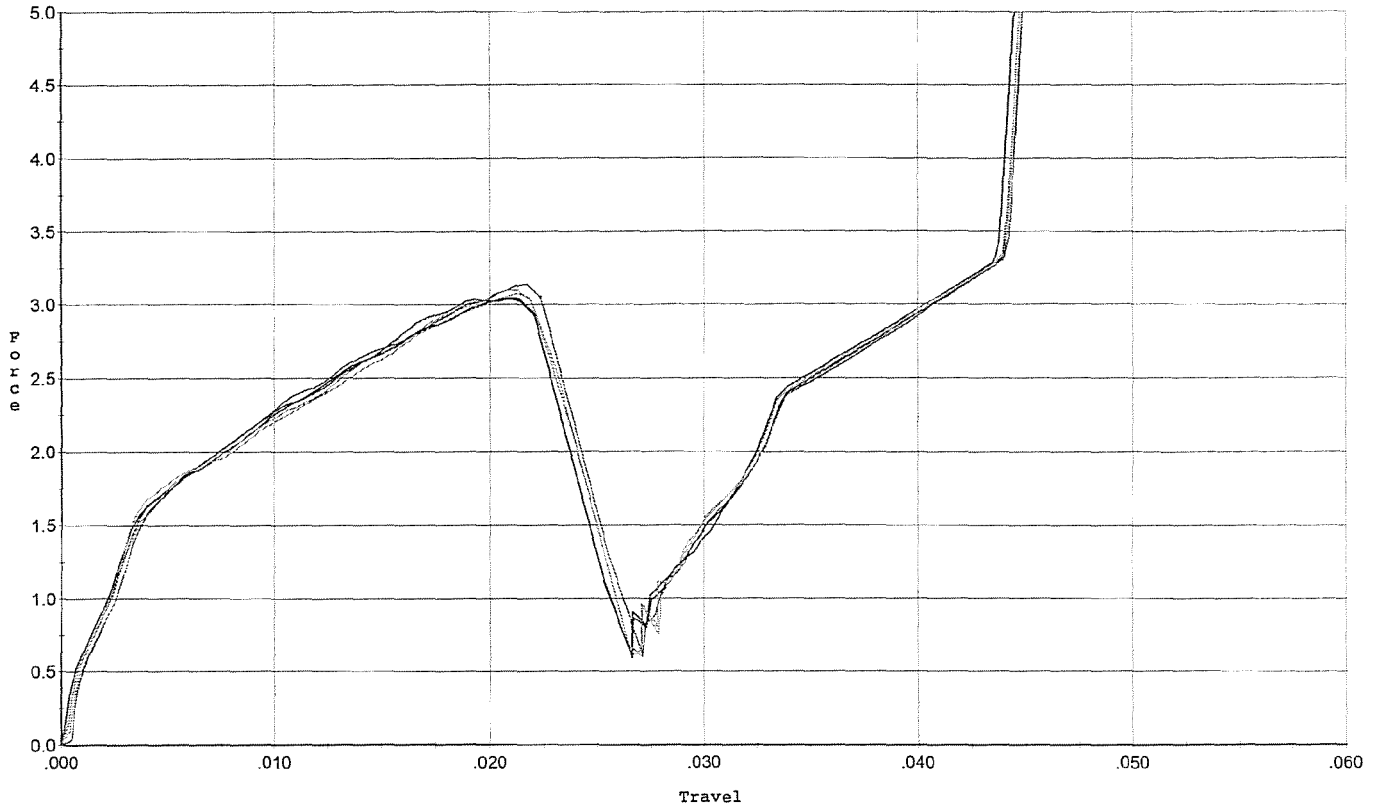
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.022	0.00	0.028	0.042		Single Action
2	2.648	0.021	0.00	0.028	0.041		Single Action
3	2.543	0.022	0.00	0.027	0.040		Single Action
4	2.611	0.021	0.00	0.028	0.040		Single Action
5	2.644	0.021	0.00	0.028	0.040		Single Action

A-2-62

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



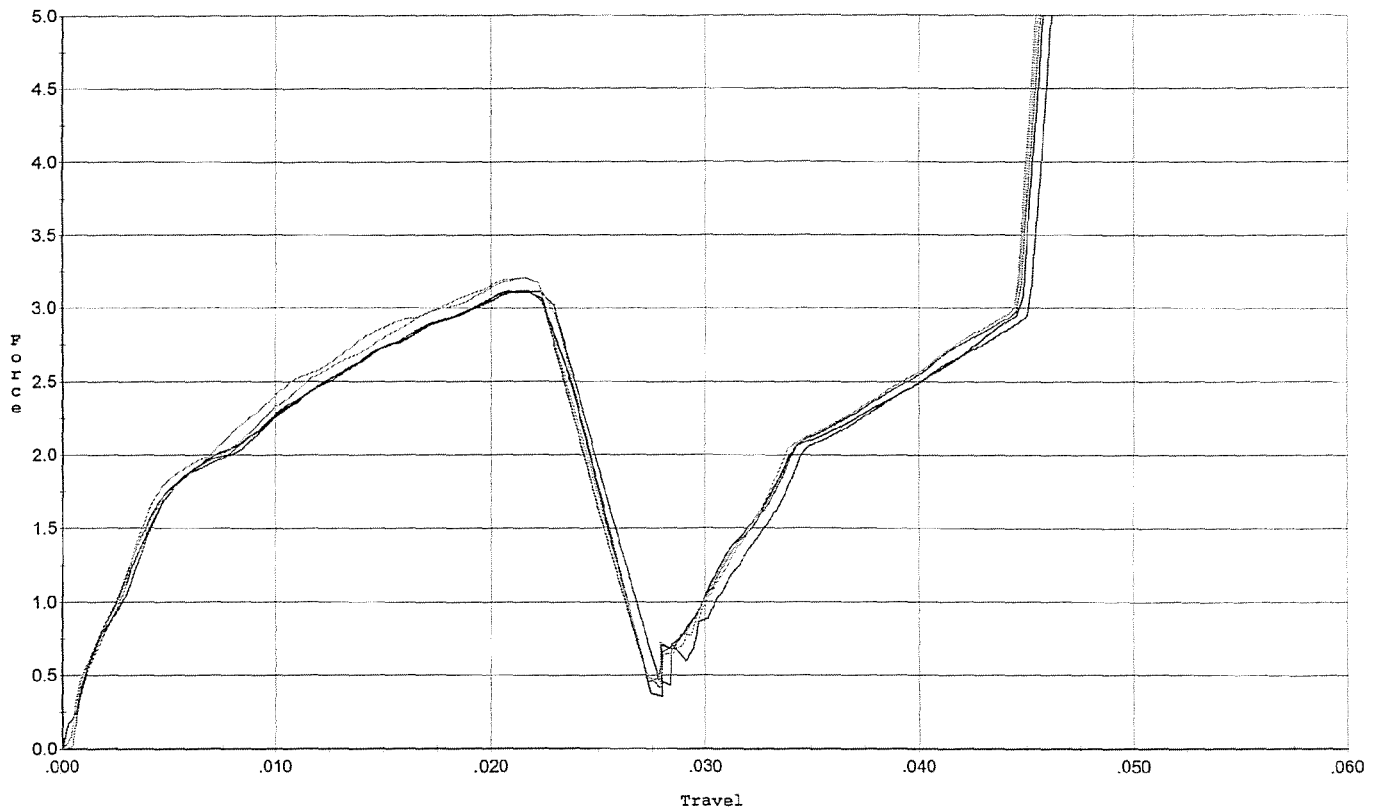
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.022	0.00	0.027	0.046		Single Action
2	3.038	0.022	0.00	0.027	0.046		Single Action
3	3.138	0.022	0.00	0.026	0.047		Single Action
4	3.071	0.023	0.00	0.027	0.048		Single Action
5	3.098	0.024	0.00	0.026	0.049		Single Action

4.3.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



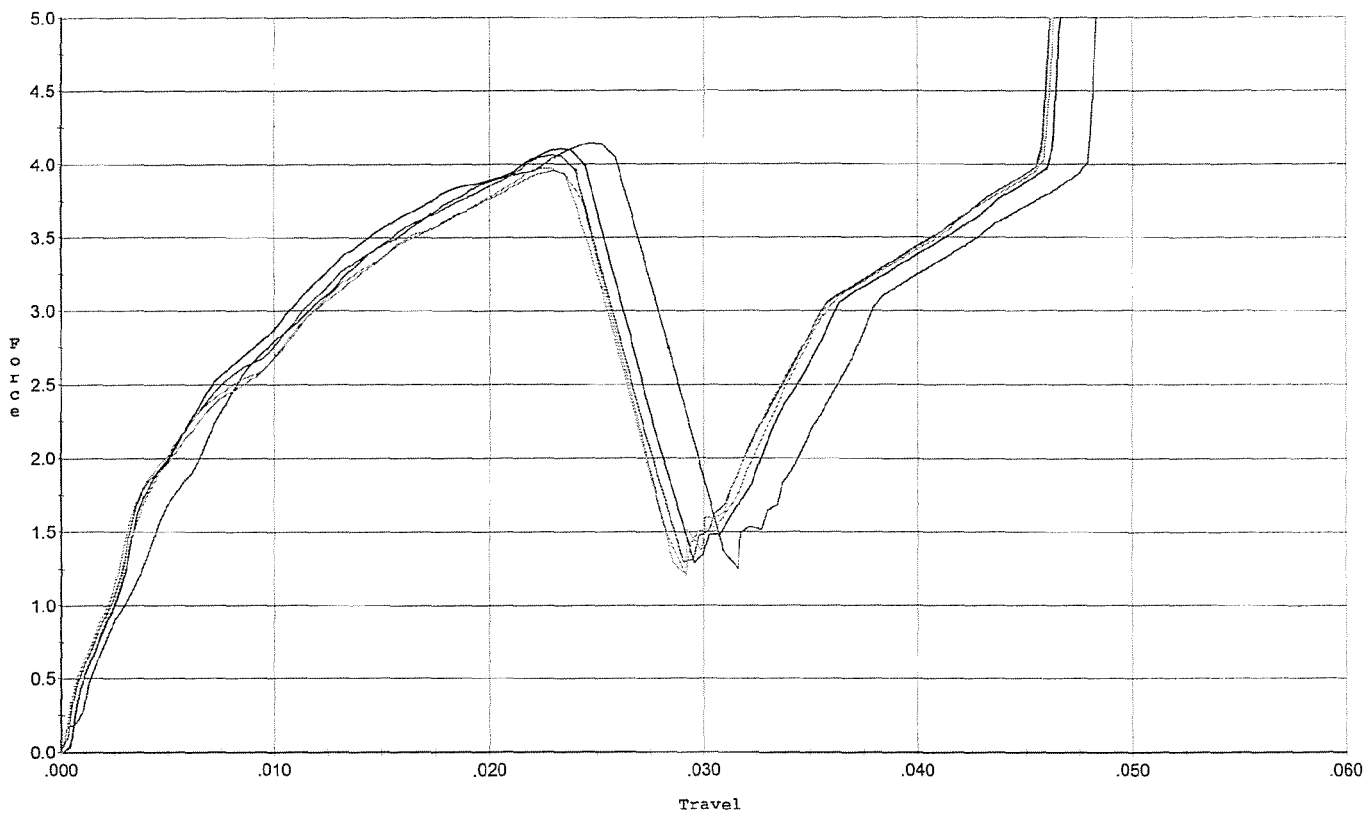
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.023	0.00	0.028	0.049		Single Action
2	3.114	0.024	0.00	0.027	0.050		Single Action
3	3.120	0.022	0.00	0.028	0.047		Single Action
4	3.204	0.023	0.00	0.027	0.050		Single Action
5	3.209	0.025	0.00	0.025	0.053		Single Action

A-3.15

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



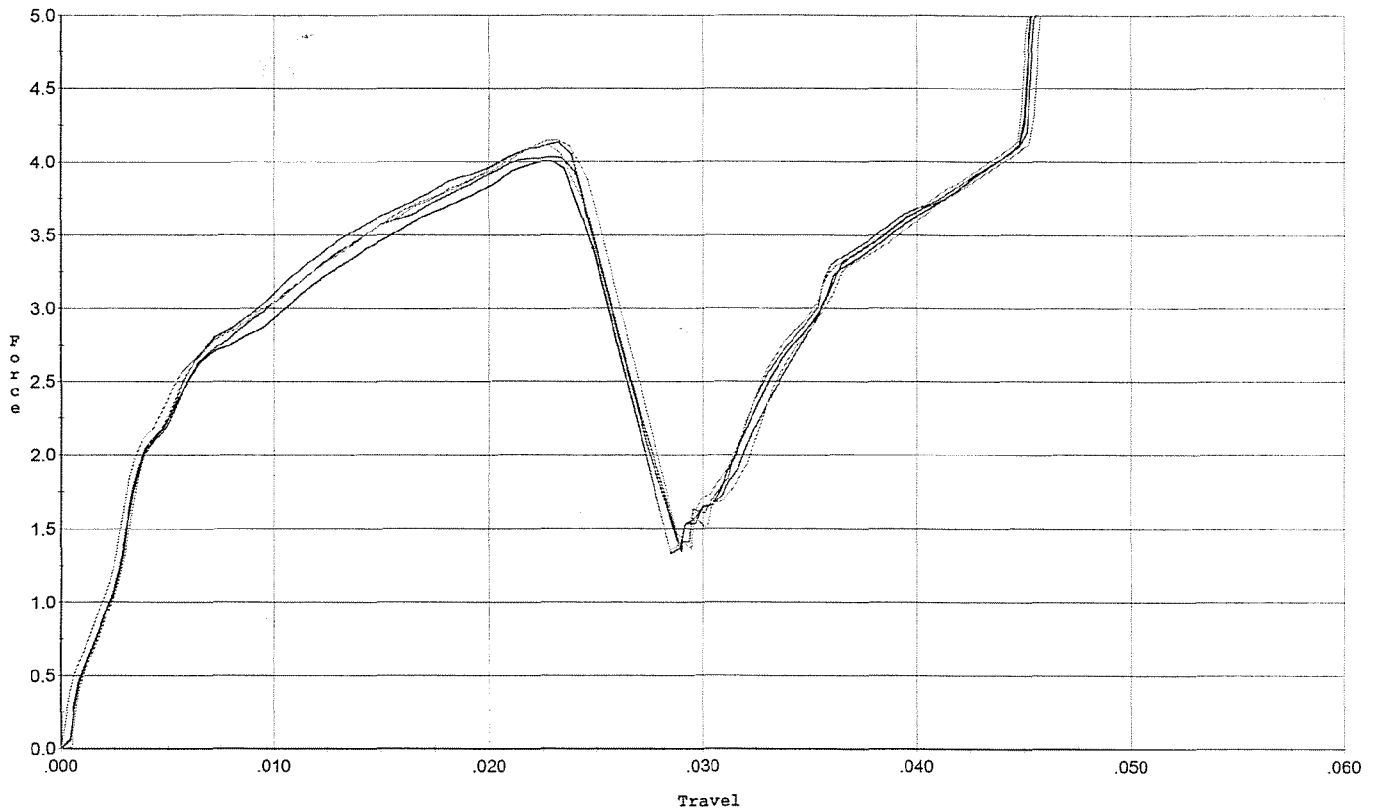
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.028	0.00	0.020	0.077		Single Action
2	4.106	0.024	0.00	0.020	0.067		Single Action
3	4.061	0.024	0.00	0.020	0.065		Single Action
4	3.974	0.025	0.00	0.020	0.067		Single Action
5	3.960	0.024	0.00	0.020	0.064		Single Action

A-4.04

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



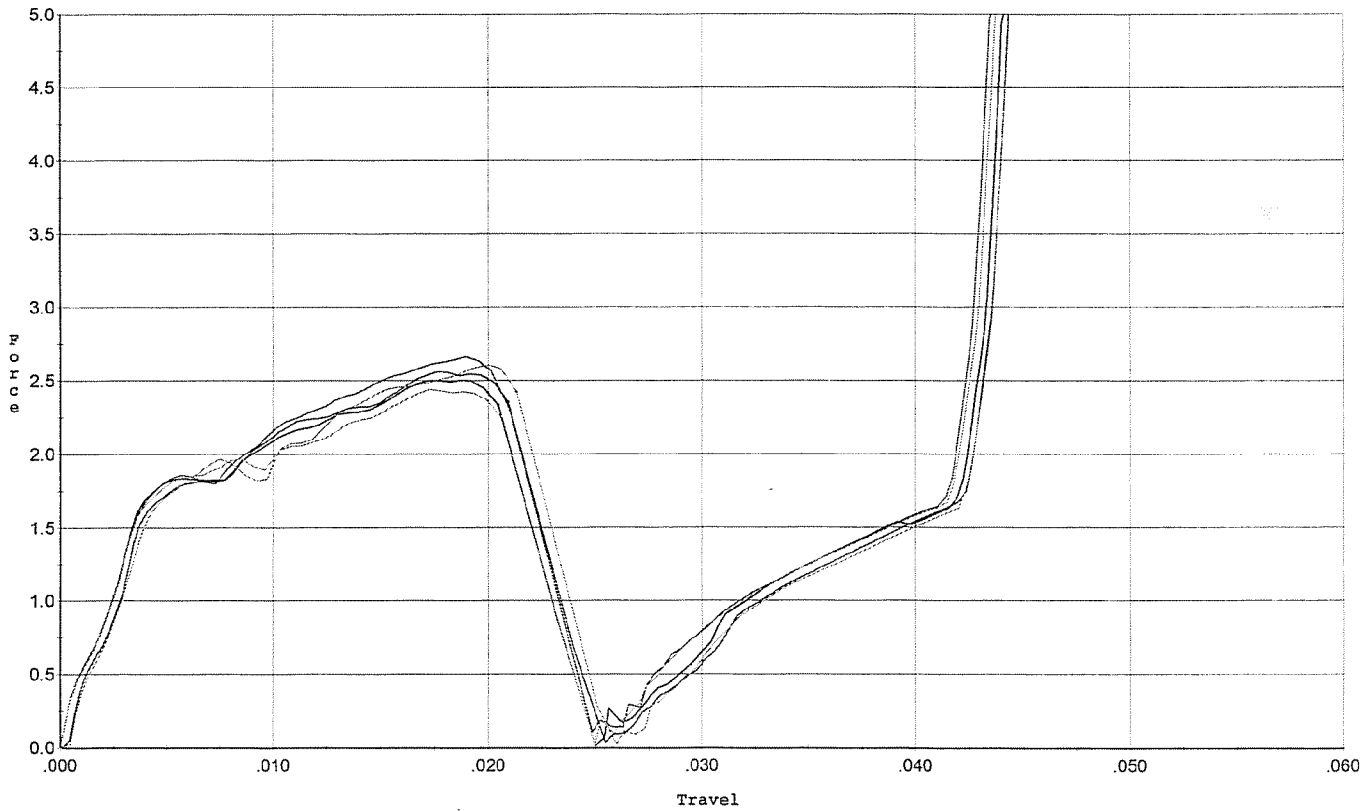
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.024	0.00	0.020	0.067		Single Action
2	4.007	0.025	0.00	0.019	0.068		Single Action
3	4.135	0.024	0.00	0.019	0.068		Single Action
4	4.115	0.024	0.00	0.019	0.069		Single Action
5	4.150	0.025	0.00	0.019	0.069		Single Action

A-4.08

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



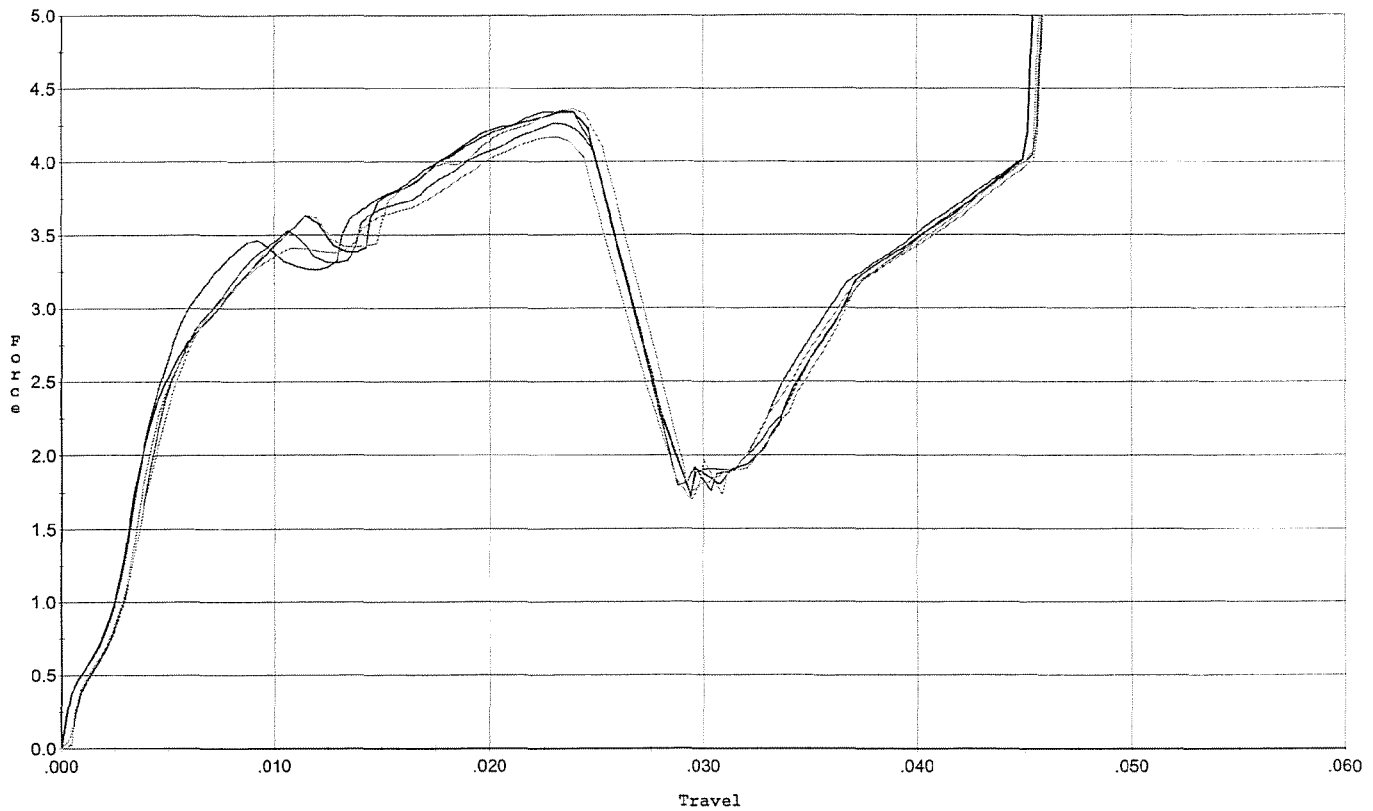
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.021	0.00	0.029	0.038		Single Action
2	2.501	0.020	0.00	0.029	0.038		Single Action
3	2.662	0.021	0.00	0.028	0.040		Single Action
4	2.440	0.021	0.00	0.029	0.037		Single Action
5	2.604	0.021	0.00	0.028	0.039		Single Action

A-2-55

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.025	0.00	0.018	0.075		Single Action
2	4.346	0.025	0.00	0.018	0.074		Single Action
3	4.263	0.025	0.00	0.018	0.072		Single Action
4	4.169	0.024	0.00	0.019	0.070		Single Action
5	4.360	0.025	0.00	0.018	0.075		Single Action

4-4.79