

G 6863581

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

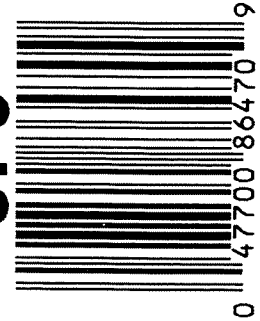
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863581

UPC



GUN SERIAL #

G 6863581

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	KJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	7/18/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	KJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

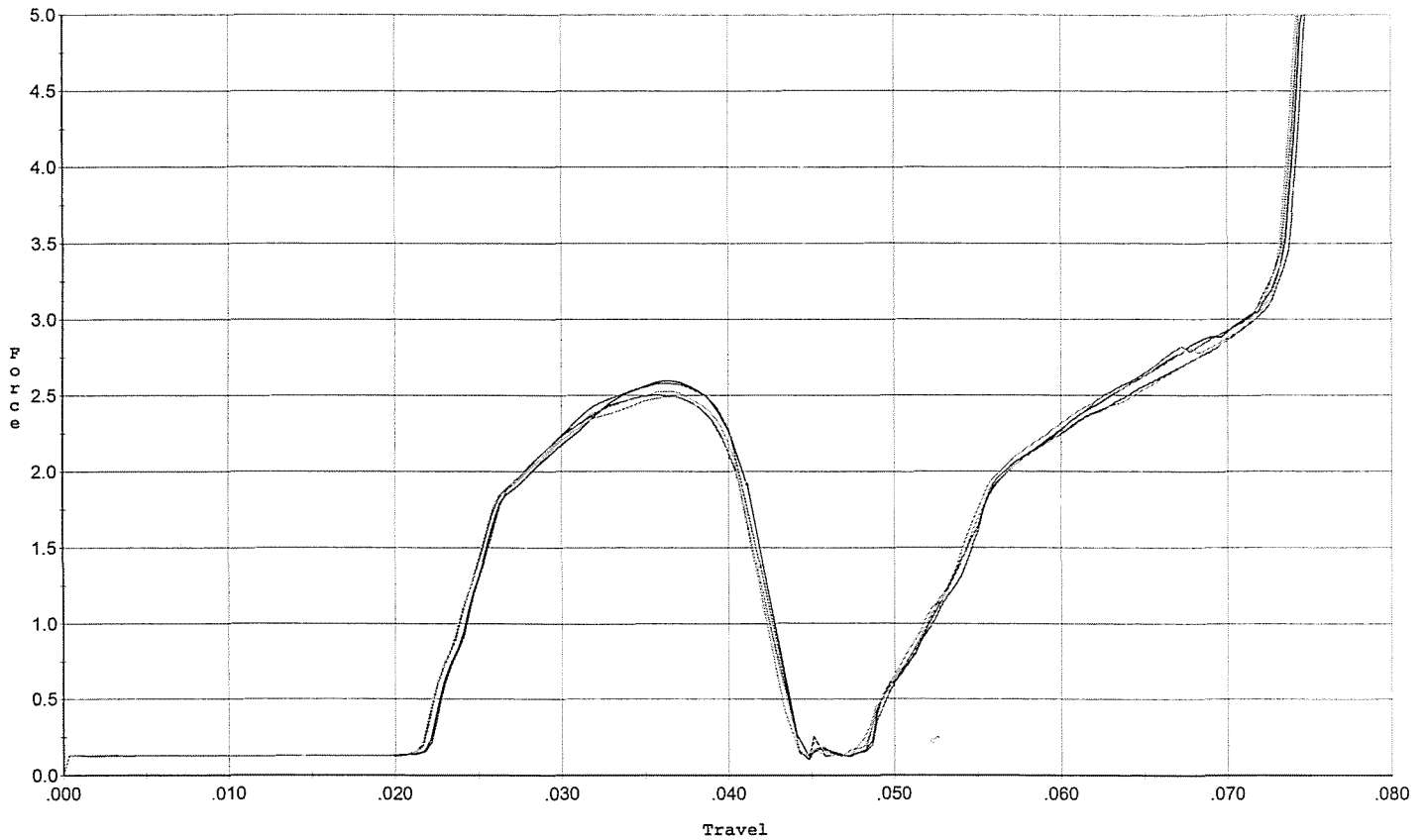
560	F) SAFETY ON FORCE	10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2</u>	<u>2</u>	<u>2</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8-18-09	RB		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-20-09	S.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>280</u>	<u>278</u>	<u>280</u>	<u>281</u>	<u>282</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/22/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



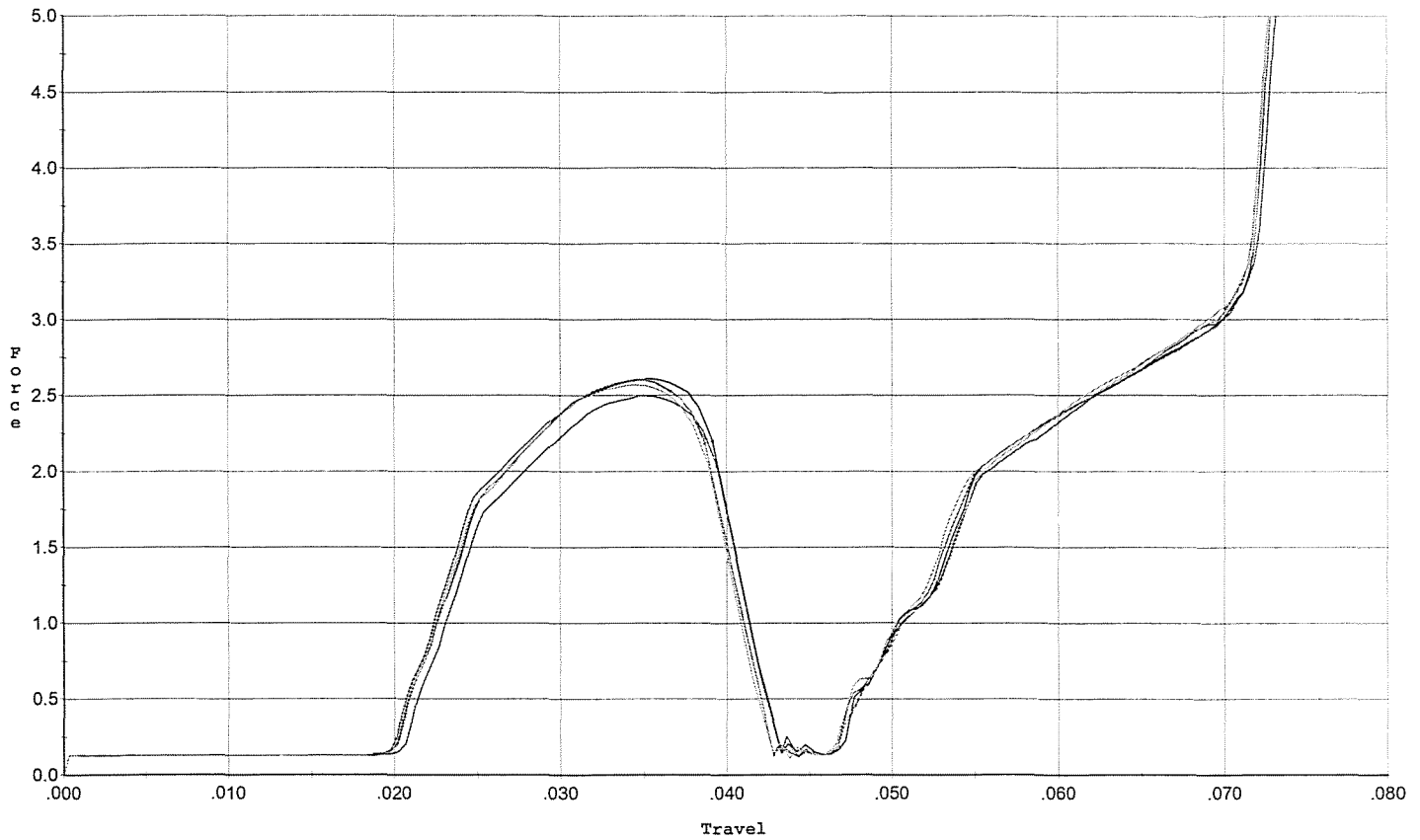
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.040	0.022	0.037	0.040		Set Trigger
2	2.595	0.041	0.022	0.037	0.042		Set Trigger
3	2.579	0.042	0.022	0.036	0.043		Set Trigger
4	2.526	0.040	0.022	0.037	0.041		Set Trigger
5	2.495	0.041	0.022	0.037	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



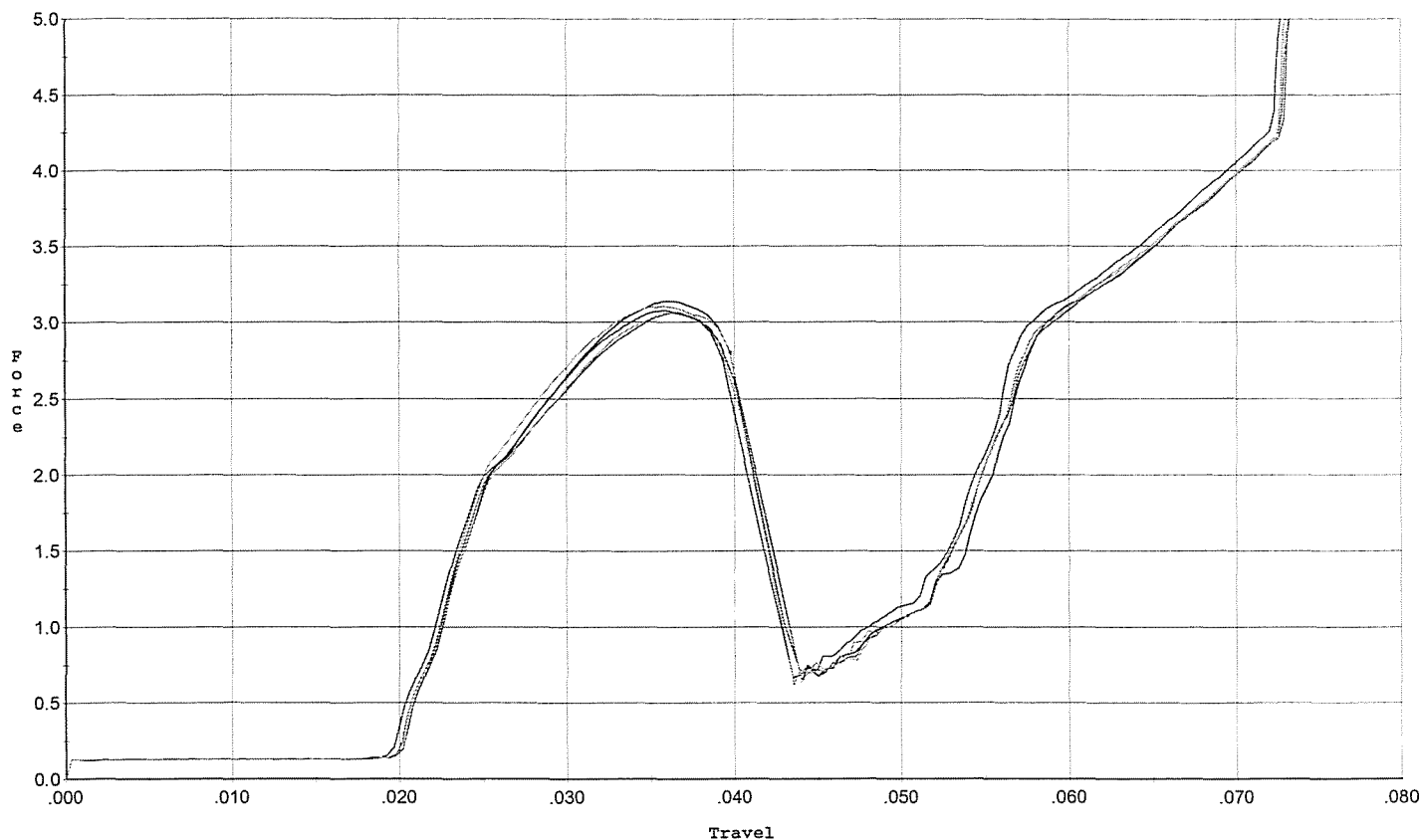
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.039	0.021	0.037	0.040		Set Trigger
2	2.607	0.039	0.020	0.037	0.042		Set Trigger
3	2.601	0.039	0.020	0.037	0.041		Set Trigger
4	2.568	0.039	0.020	0.037	0.041		Set Trigger
5	2.606	0.039	0.021	0.037	0.040		Set Trigger

Aug 257

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



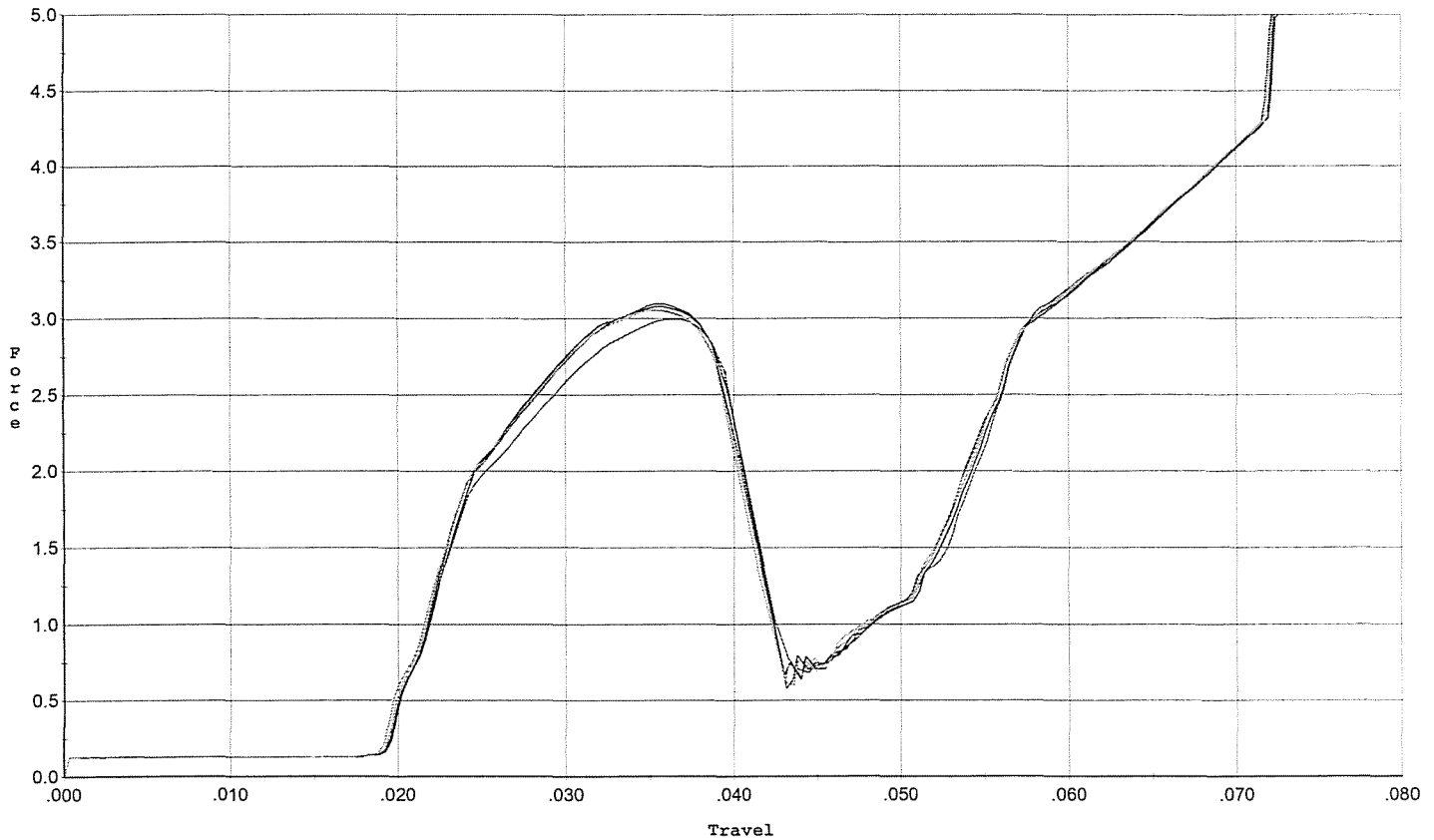
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.039	0.020	0.034	0.049		Set Trigger
2	3.138	0.040	0.020	0.034	0.050		Set Trigger
3	3.060	0.040	0.020	0.034	0.049		Set Trigger
4	3.064	0.042	0.020	0.034	0.052		Set Trigger
5	3.104	0.040	0.020	0.034	0.051		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 50 cycles +/- .75 lbs.



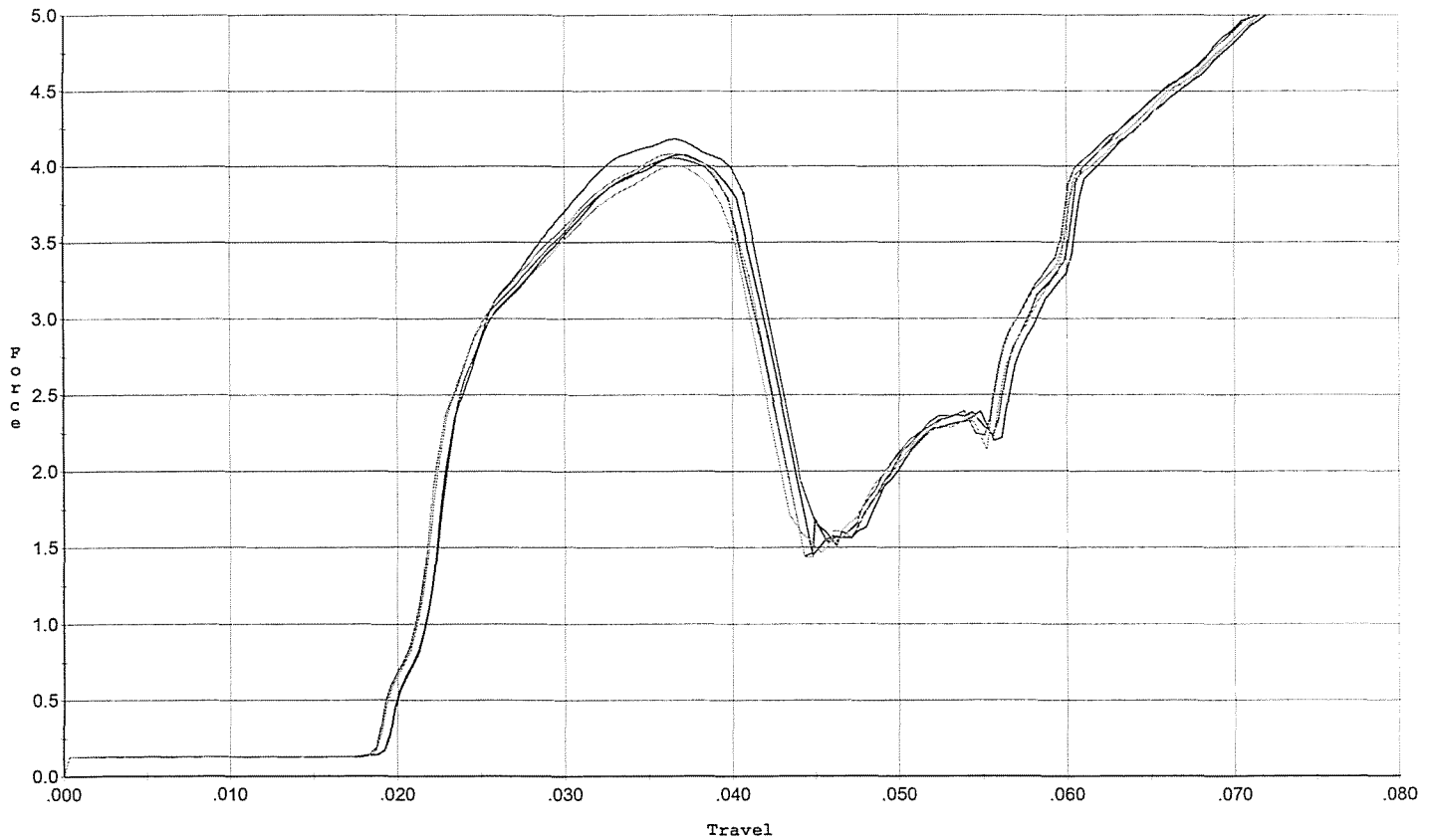
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.040	0.020	0.034	0.051		Set Trigger
2	3.077	0.040	0.020	0.034	0.050		Set Trigger
3	2.995	0.039	0.020	0.035	0.049		Set Trigger
4	3.053	0.039	0.020	0.034	0.049		Set Trigger
5	3.051	0.041	0.019	0.034	0.052		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



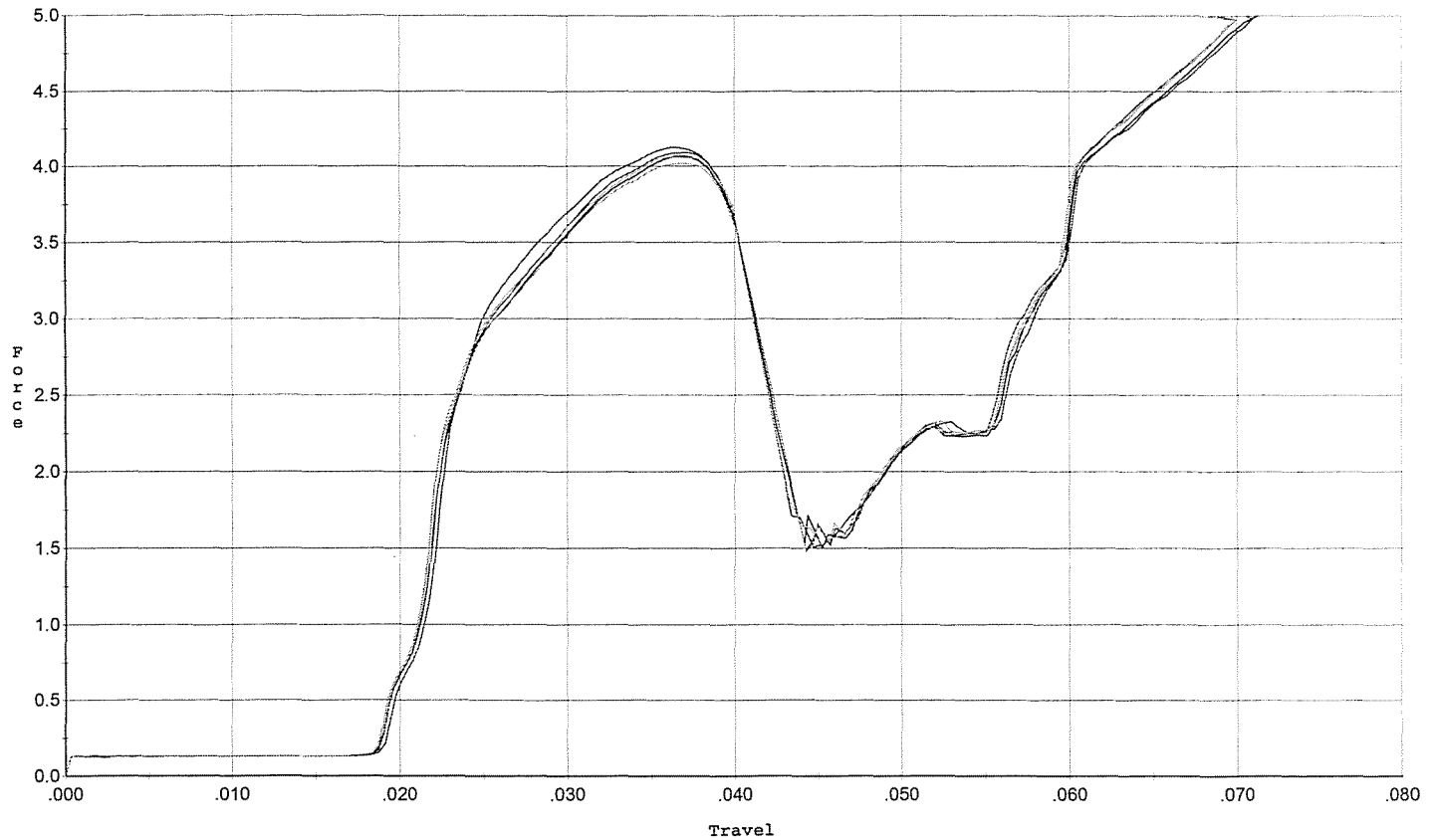
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.041	0.020	0.031	0.072		Set Trigger
2	4.076	0.042	0.020	0.031	0.073		Set Trigger
3	4.055	0.042	0.019	0.031	0.073		Set Trigger
4	4.002	0.040	0.019	0.031	0.069		Set Trigger
5	4.082	0.041	0.019	0.031	0.072		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



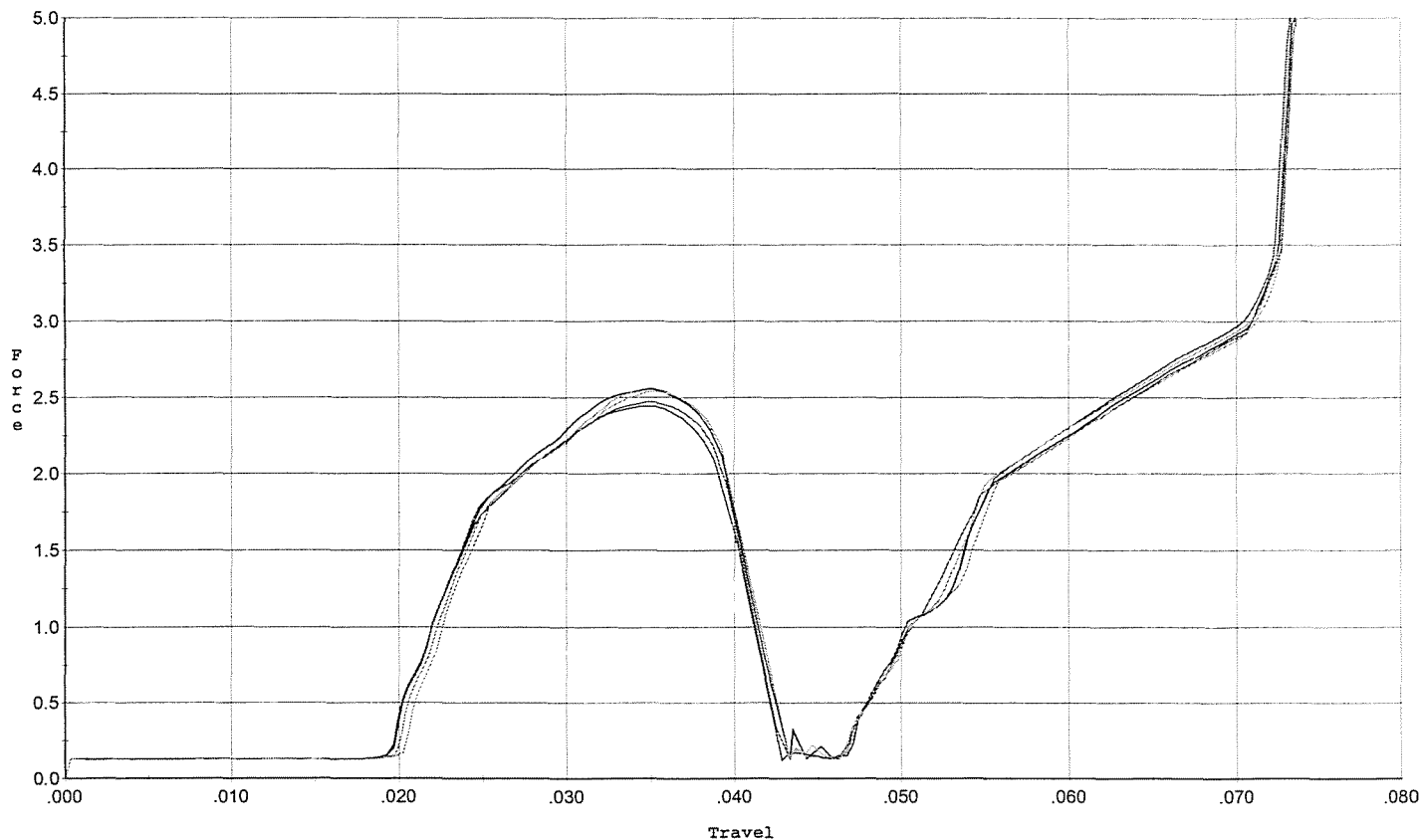
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.040	0.019	0.032	0.070		Set Trigger
2	4.066	0.040	0.019	0.032	0.069		Set Trigger
3	4.091	0.040	0.019	0.032	0.069		Set Trigger
4	4.018	0.040	0.019	0.031	0.069		Set Trigger
5	4.061	0.042	0.019	0.031	0.073		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



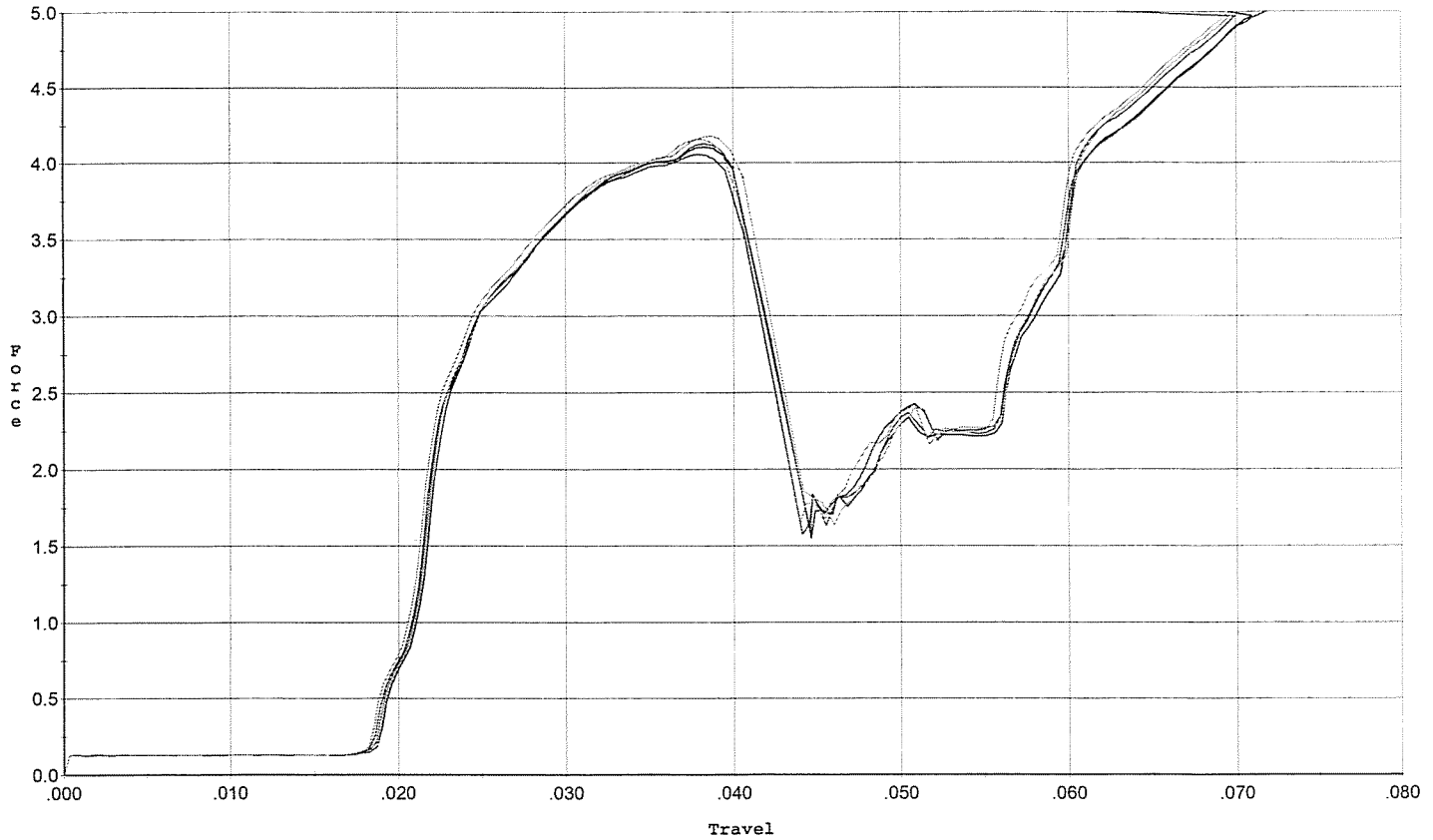
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.040	0.020	0.037	0.041		Set Trigger
2	2.558	0.039	0.020	0.037	0.042		Set Trigger
3	2.471	0.040	0.020	0.037	0.041		Set Trigger
4	2.542	0.041	0.021	0.037	0.042		Set Trigger
5	2.563	0.041	0.020	0.037	0.043		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.041	0.019	0.031	0.073		Set Trigger
2	4.104	0.042	0.019	0.031	0.076		Set Trigger
3	4.126	0.040	0.019	0.031	0.072		Set Trigger
4	4.154	0.040	0.019	0.031	0.073		Set Trigger
5	4.176	0.041	0.019	0.031	0.074		Set Trigger

Avg 4.12