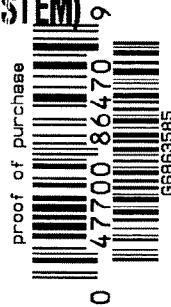


6863585

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

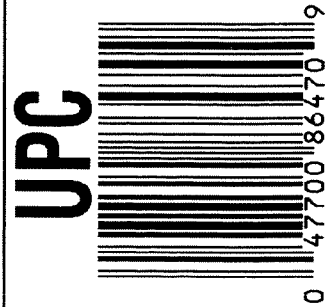


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863585



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863585

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	5/30/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

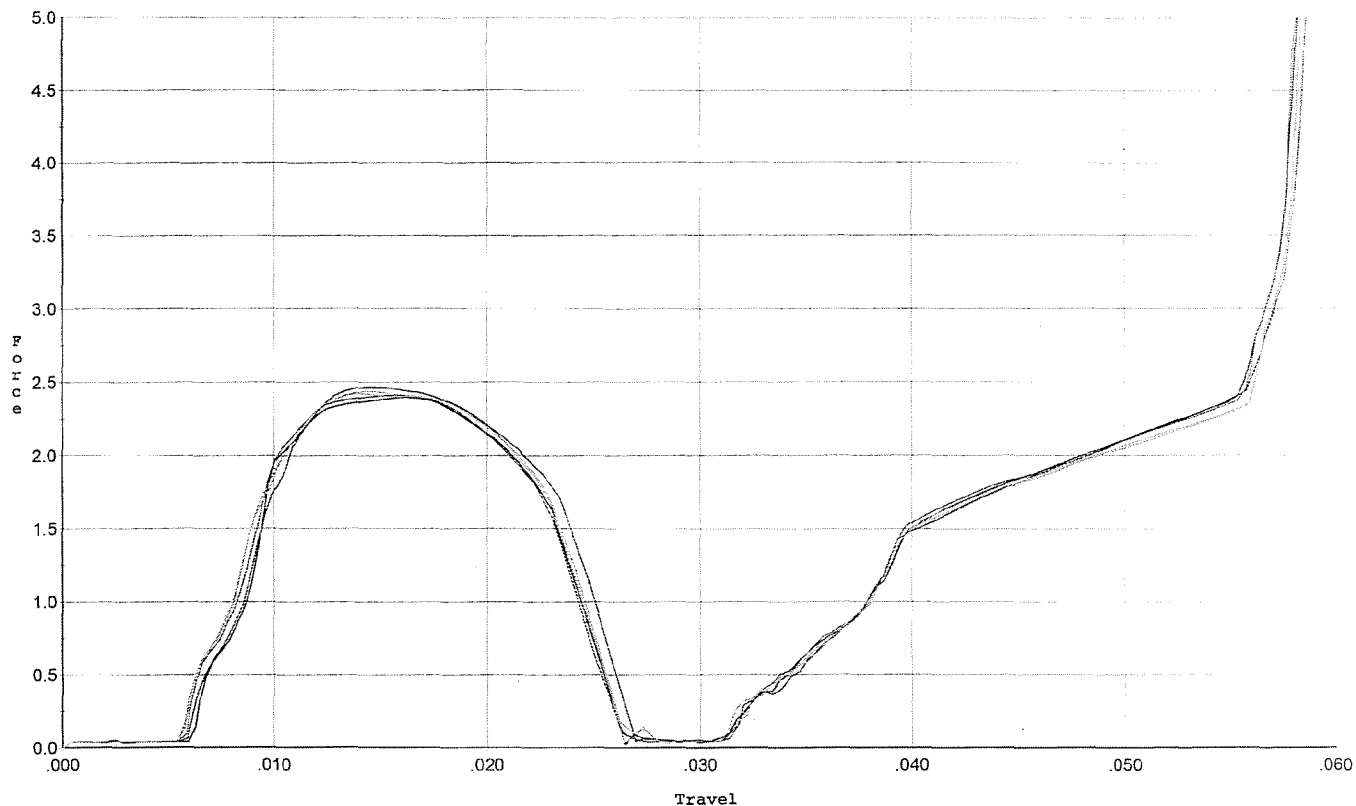
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>70</u> <u>70</u> <u>70</u>	7-28-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>70</u> <u>70</u> <u>70</u>	7-28-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	7-28-09	RN
	J) ASSEMBLE STOCK		6-26-09	RN
	K) ASSEMBLE SWIVEL STUDS		7-28-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-29-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.78</u> <u>2.62</u> <u>2.46</u> <u>2.65</u>	7-27-09	RN
	C) FUNCTION		7-28-09	RN
690	PACK		8/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



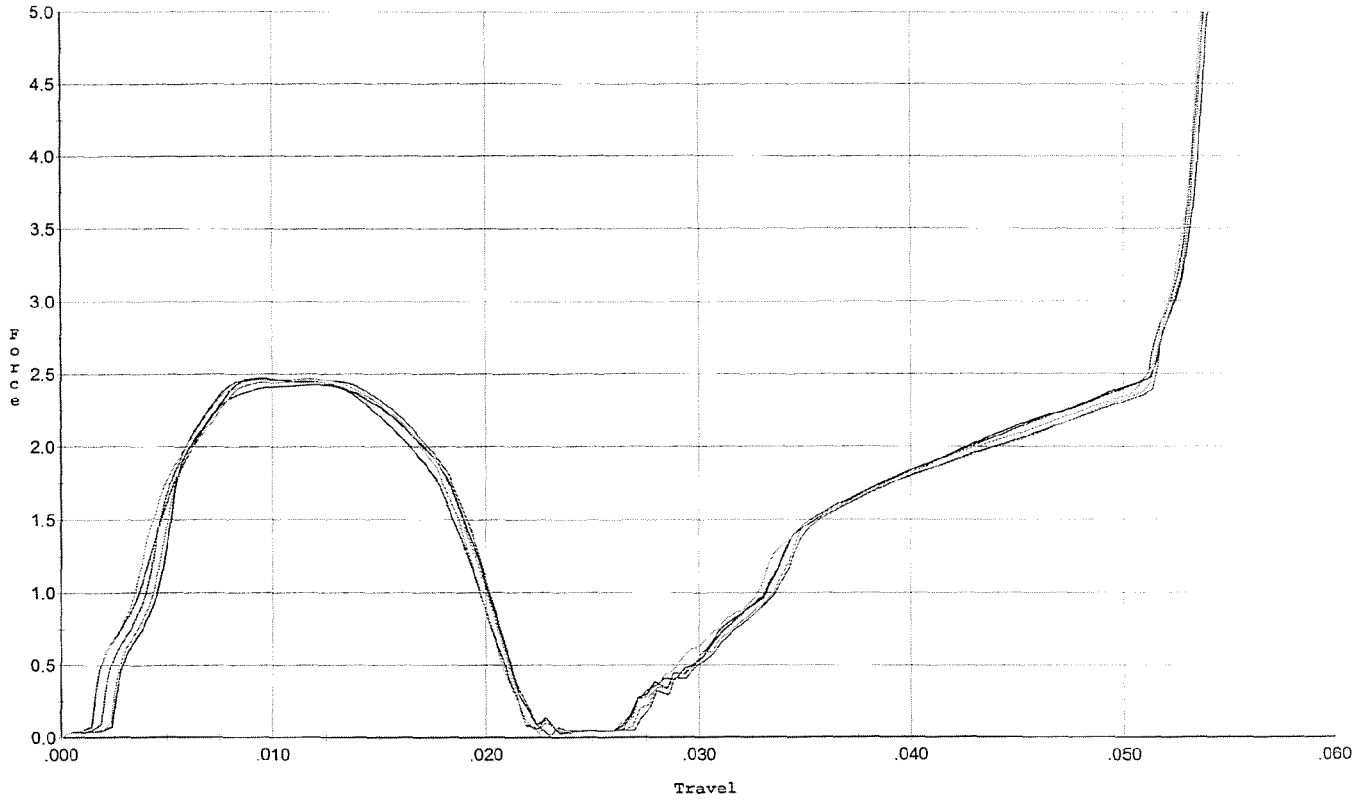
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.025	0.006	0.040	0.035		Set Trigger
2	2.396	0.025	0.006	0.040	0.034		Set Trigger
3	2.412	0.023	0.006	0.040	0.032		Set Trigger
4	2.421	0.024	0.006	0.040	0.035		Set Trigger
5	2.438	0.024	0.006	0.040	0.034		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



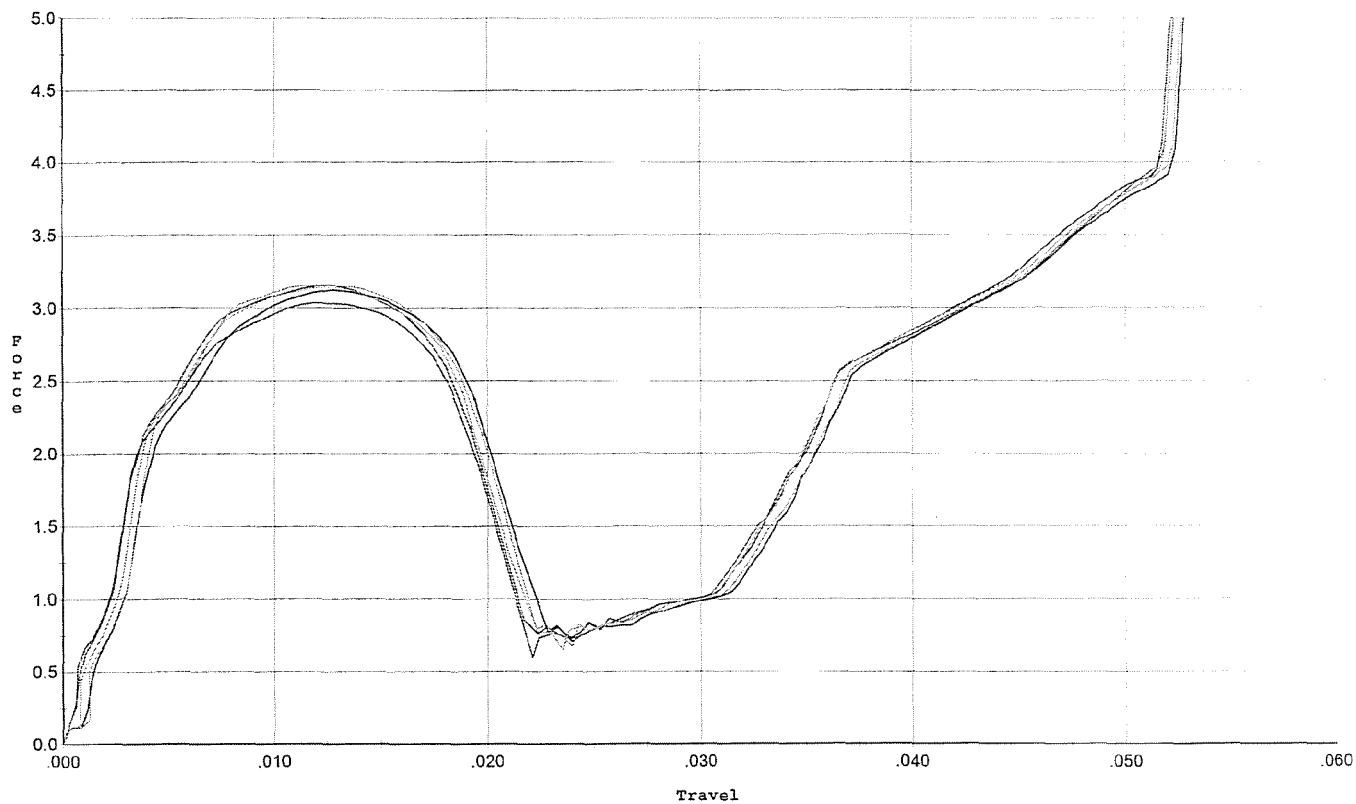
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.019	0.00	0.040	0.032		Set Trigger
2	2.472	0.020	0.003	0.039	0.032		Set Trigger
3	2.468	0.019	0.00	0.039	0.033		Set Trigger
4	2.469	0.019	0.00	0.040	0.032		Set Trigger
5	2.455	0.020	0.002	0.039	0.033		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



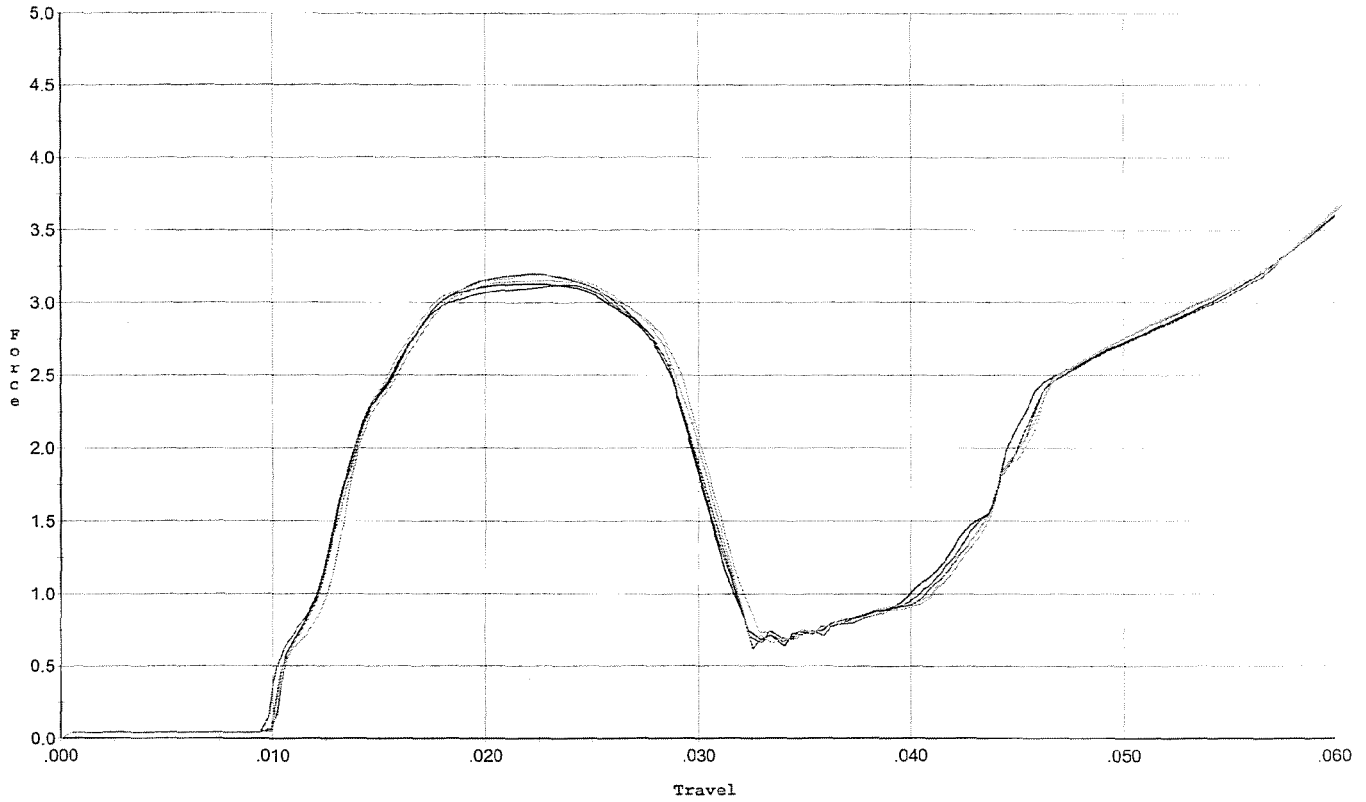
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.020	0.00	0.036	0.044		Set Trigger
2	3.124	0.019	0.00	0.036	0.043		Set Trigger
3	3.153	0.019	0.00	0.036	0.044		Set Trigger
4	3.144	0.019	0.00	0.036	0.043		Set Trigger
5	3.156	0.020	0.00	0.036	0.045		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



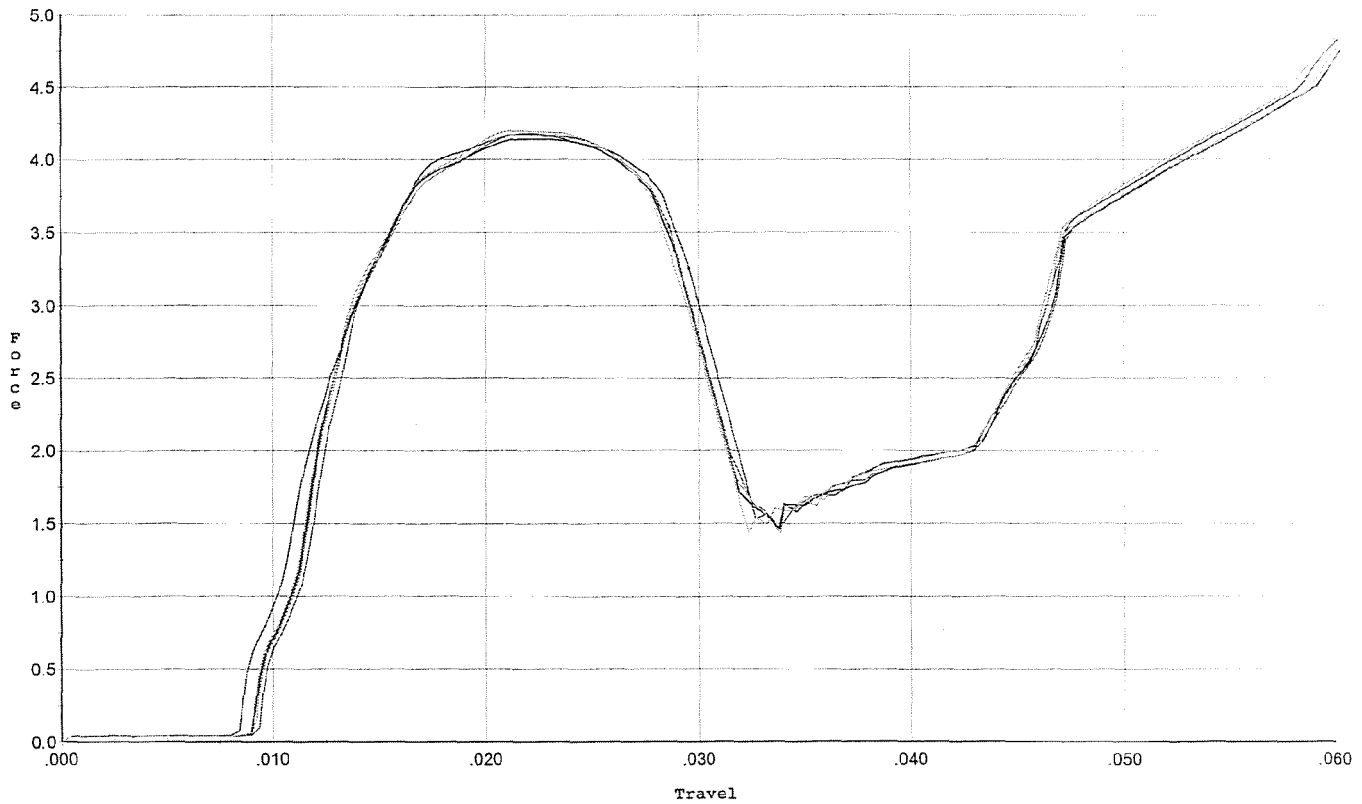
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.029	0.010	0.039	0.046		Set Trigger
2	3.126	0.029	0.010	0.039	0.047		Set Trigger
3	3.197	0.031	0.010	0.038	0.050		Set Trigger
4	3.191	0.030	0.010	0.038	0.049		Set Trigger
5	3.152	0.029	0.010	0.038	0.048		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



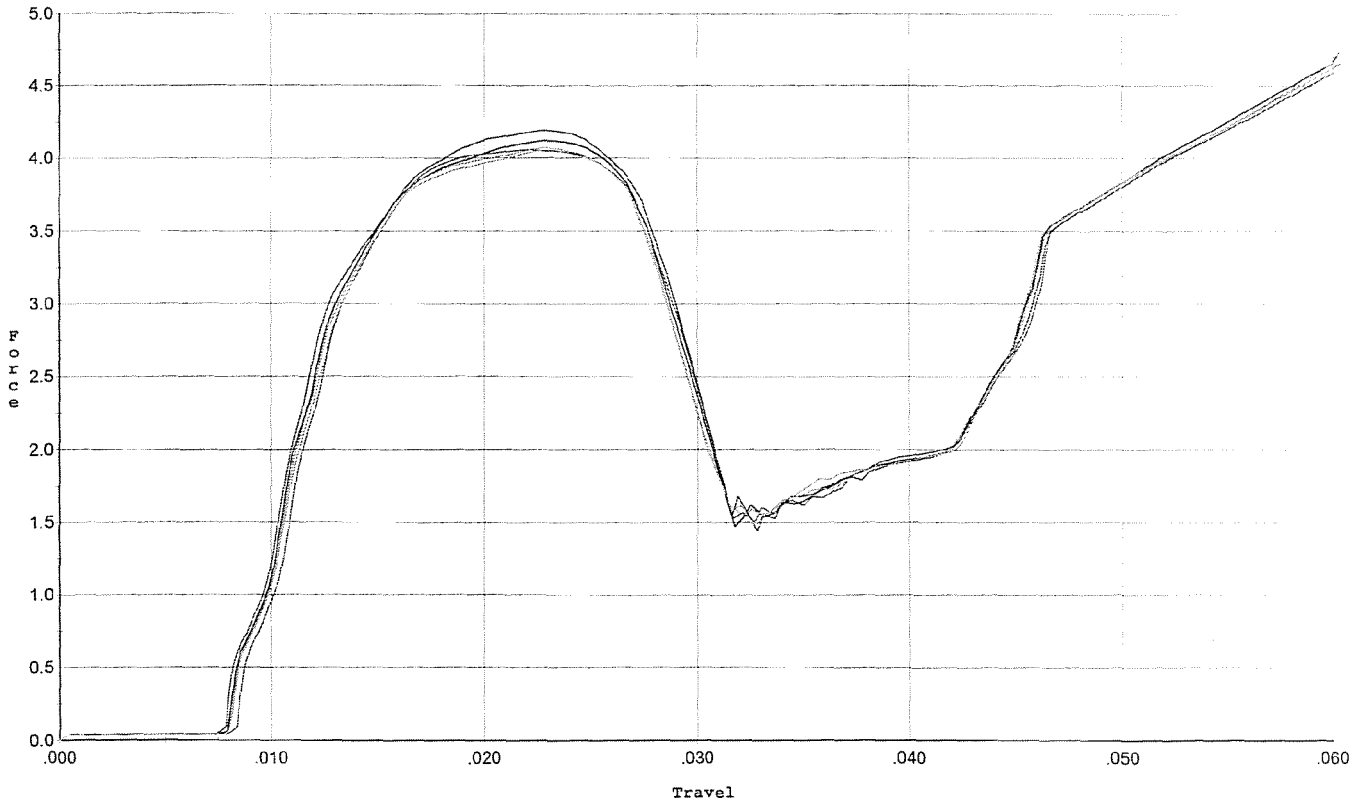
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.030	0.009	0.035	0.068		Set Trigger
2	4.141	0.029	0.009	0.035	0.064		Set Trigger
3	4.179	0.029	0.009	0.035	0.063		Set Trigger
4	4.200	0.029	0.009	0.035	0.066		Set Trigger
5	4.169	0.029	0.009	0.035	0.064		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



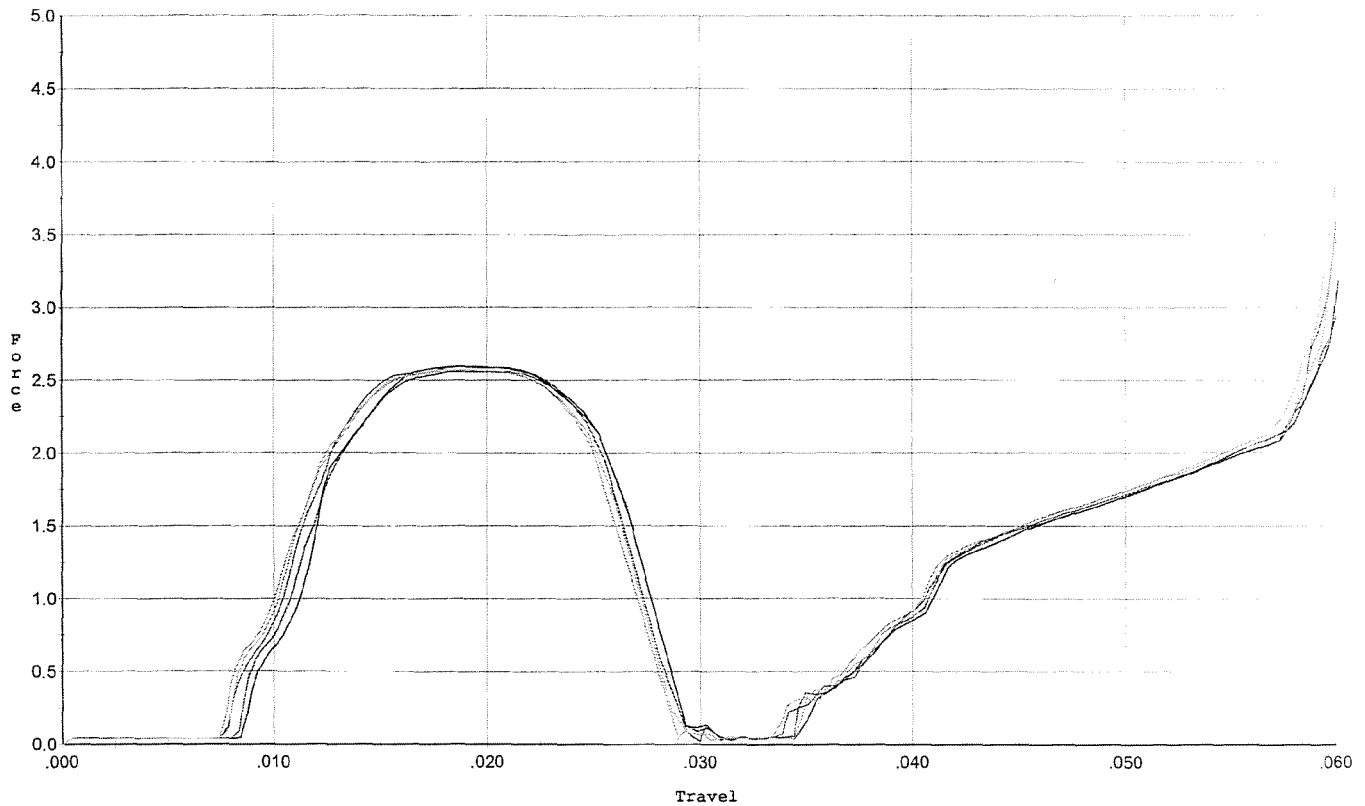
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.029	0.008	0.035	0.067		Set Trigger
2	4.120	0.030	0.008	0.034	0.067		Set Trigger
3	4.056	0.029	0.009	0.034	0.065		Set Trigger
4	4.056	0.028	0.008	0.035	0.062		Set Trigger
5	4.070	0.028	0.008	0.035	0.063		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



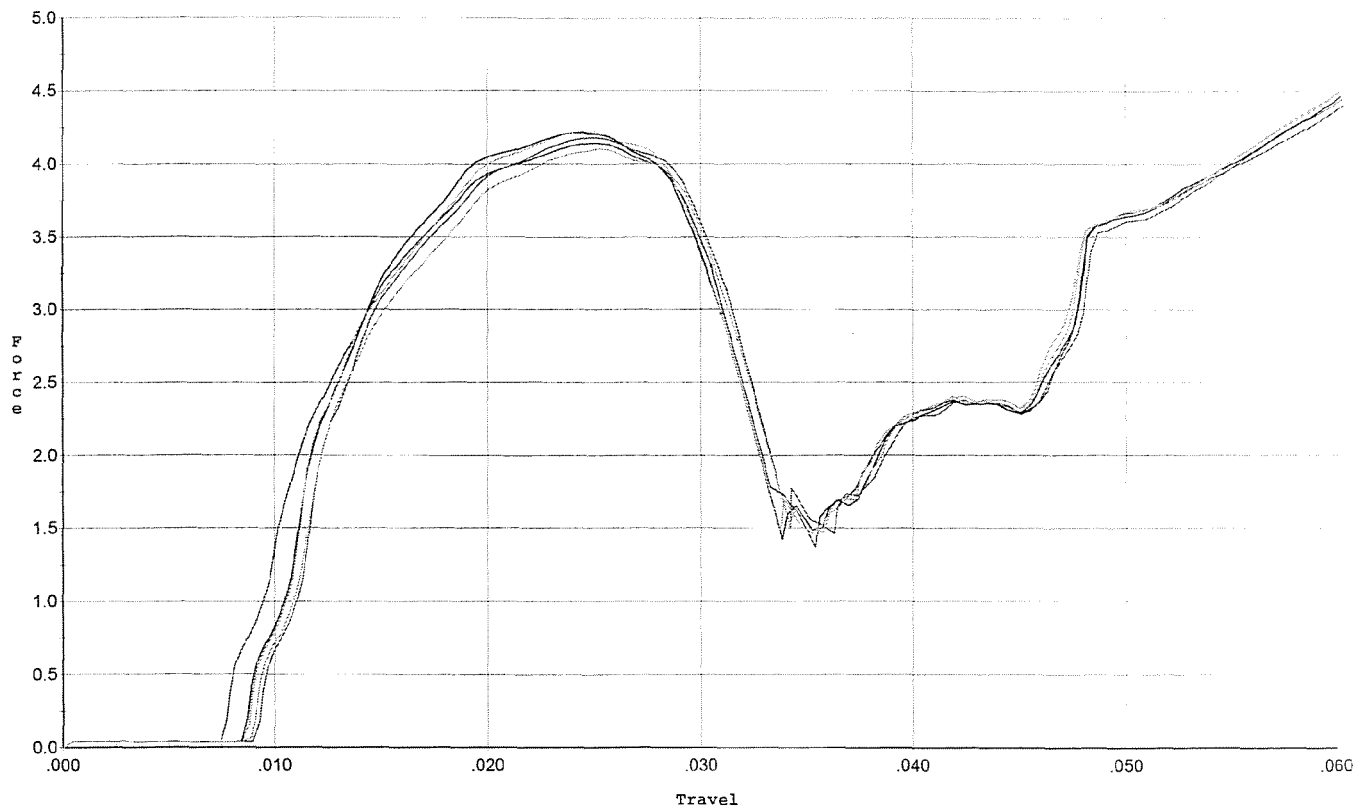
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.026	0.009	0.041	0.036		Set Trigger
2	2.593	0.027	0.009	0.040	0.036		Set Trigger
3	2.590	0.026	0.008	0.040	0.036		Set Trigger
4	2.575	0.026	0.008	0.041	0.037		Set Trigger
5	2.564	0.027	0.008	0.040	0.038		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.030	0.008	0.034	0.071		Set Trigger
2	4.215	0.031	0.009	0.034	0.071		Set Trigger
3	4.178	0.031	0.009	0.031	0.070		Set Trigger
4	4.222	0.031	0.009	0.034	0.071		Set Trigger
5	4.103	0.032	0.009	0.032	0.070		Set Trigger

Aug 6.1 RP
 4.17