

66863590

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

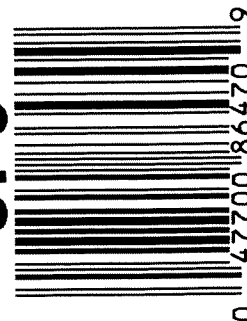
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

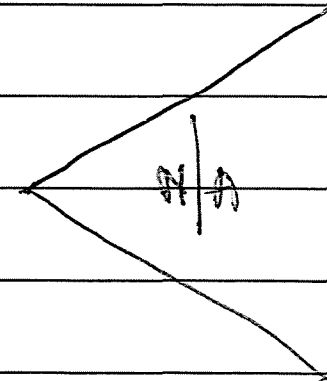
G6863590

UPC



GUN SERIAL # G 6863590

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPH
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPH
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPH
470	DIS-ASSEMBLE ACTION		7-14-09	SPH
472	SERIALIZE BOLT HANDLE		7-15-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

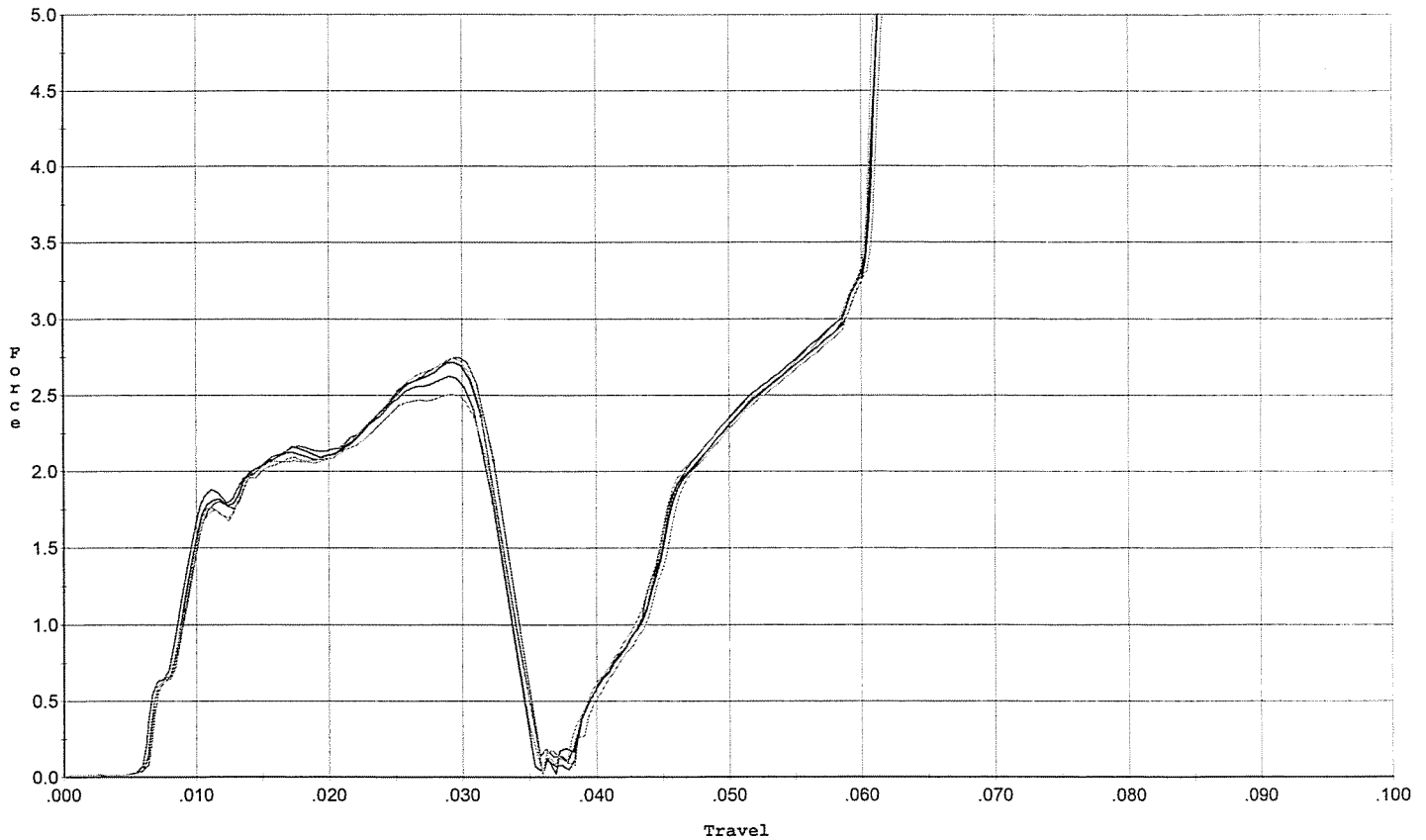
560	BARBER - M24 0093378 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	8-17-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-17-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.026</u>	8-17-09	L.P.D.		
	J) ASSEMBLE STOCK					8-12-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.72</u>	<u>2.80</u>	<u>2.78</u>	<u>2.76</u>	8-17-09	RP
	C) FUNCTION					8-17-09	L.P.D.		
690	PACK					8/18/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



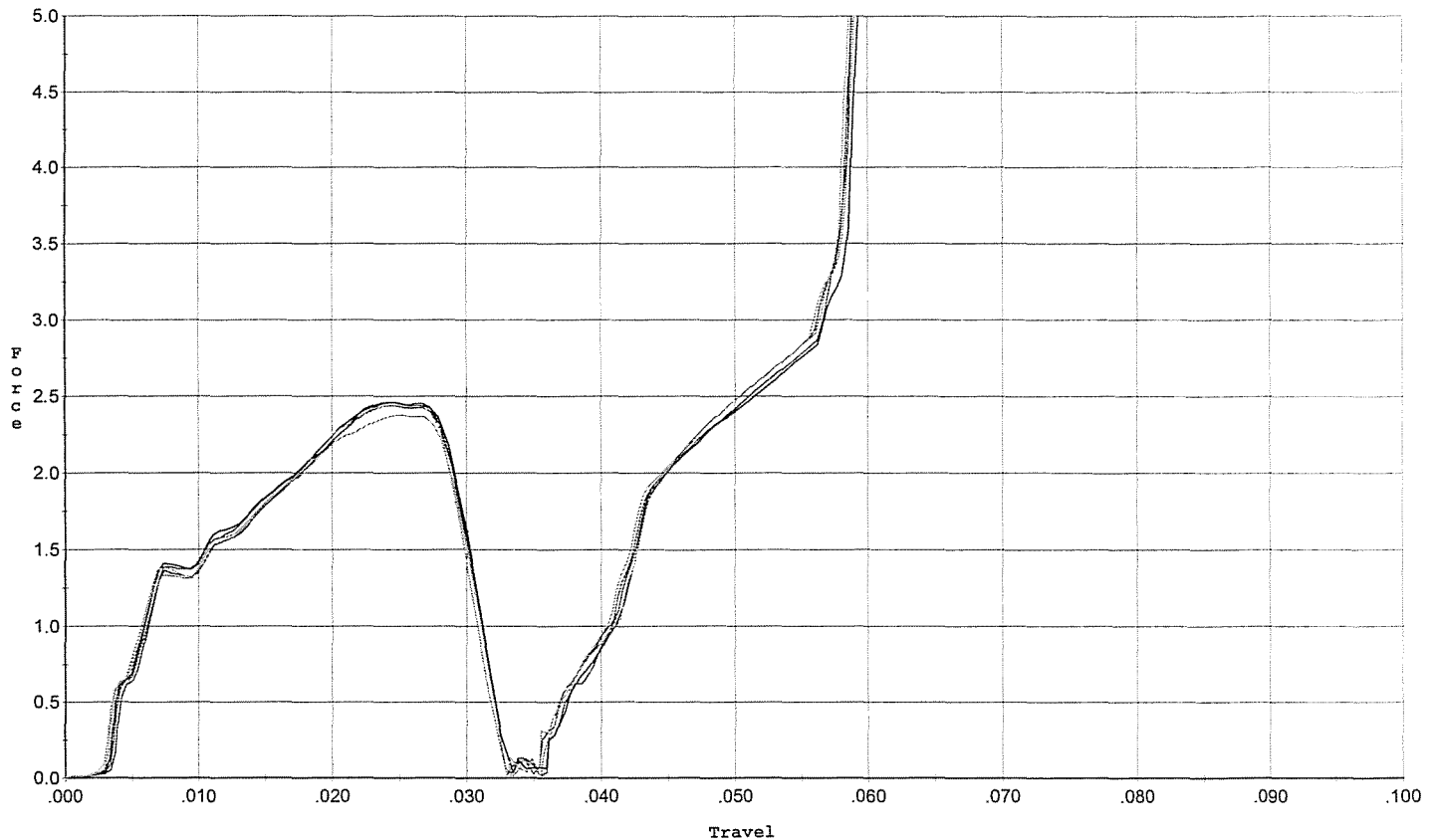
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.032	0.006	0.036	0.051		Set Trigger
2	2.716	0.031	0.006	0.036	0.050		Set Trigger
3	2.748	0.032	0.007	0.032	0.052		Set Trigger
4	2.743	0.031	0.006	0.036	0.050		Set Trigger
5	2.507	0.032	0.006	0.036	0.049		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles



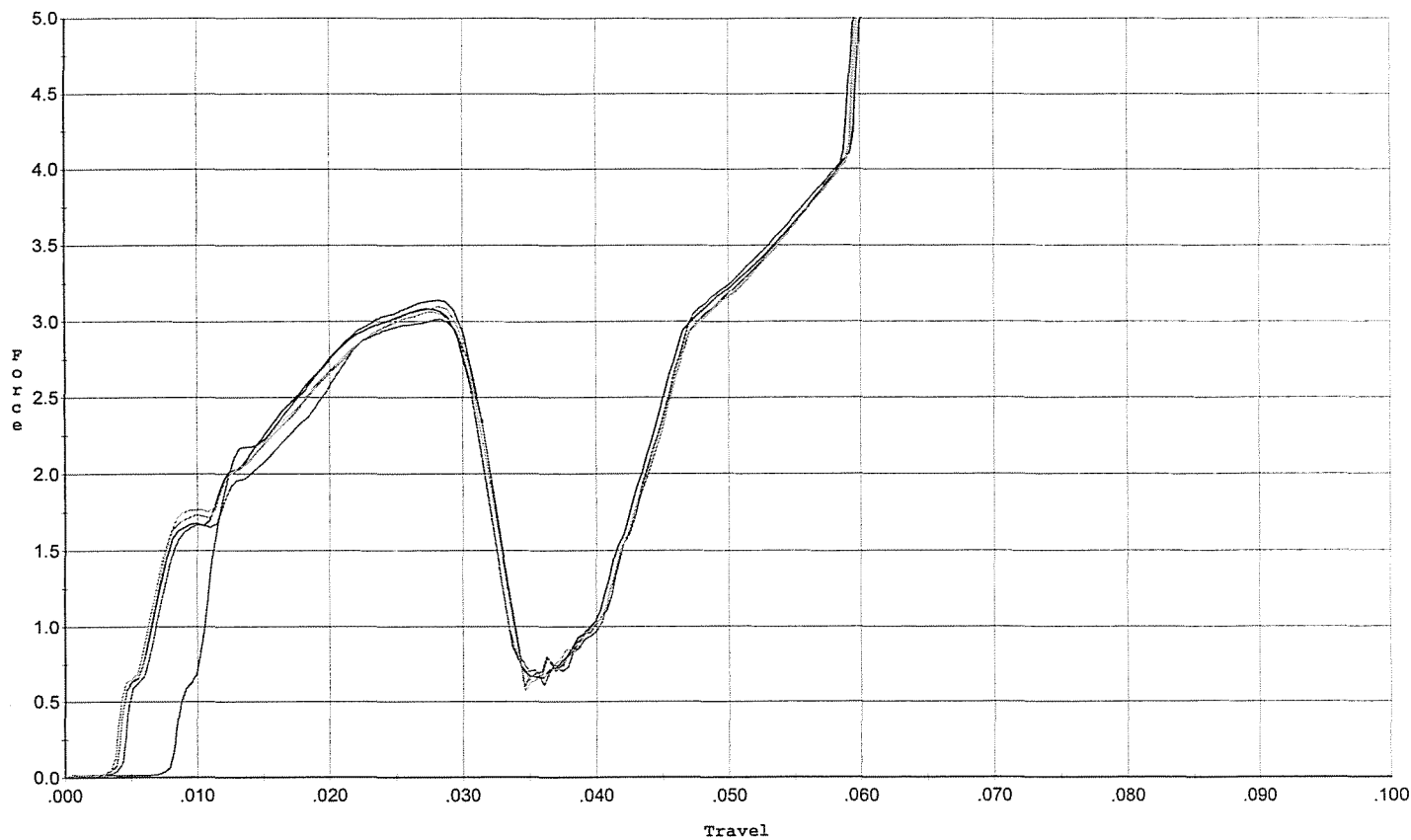
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.030	0.004	0.036	0.047		Set Trigger
2	2.459	0.030	0.003	0.036	0.047		Set Trigger
3	2.440	0.031	0.003	0.036	0.047		Set Trigger
4	2.377	0.031	0.003	0.036	0.047		Set Trigger
5	2.441	0.029	0.003	0.036	0.046		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



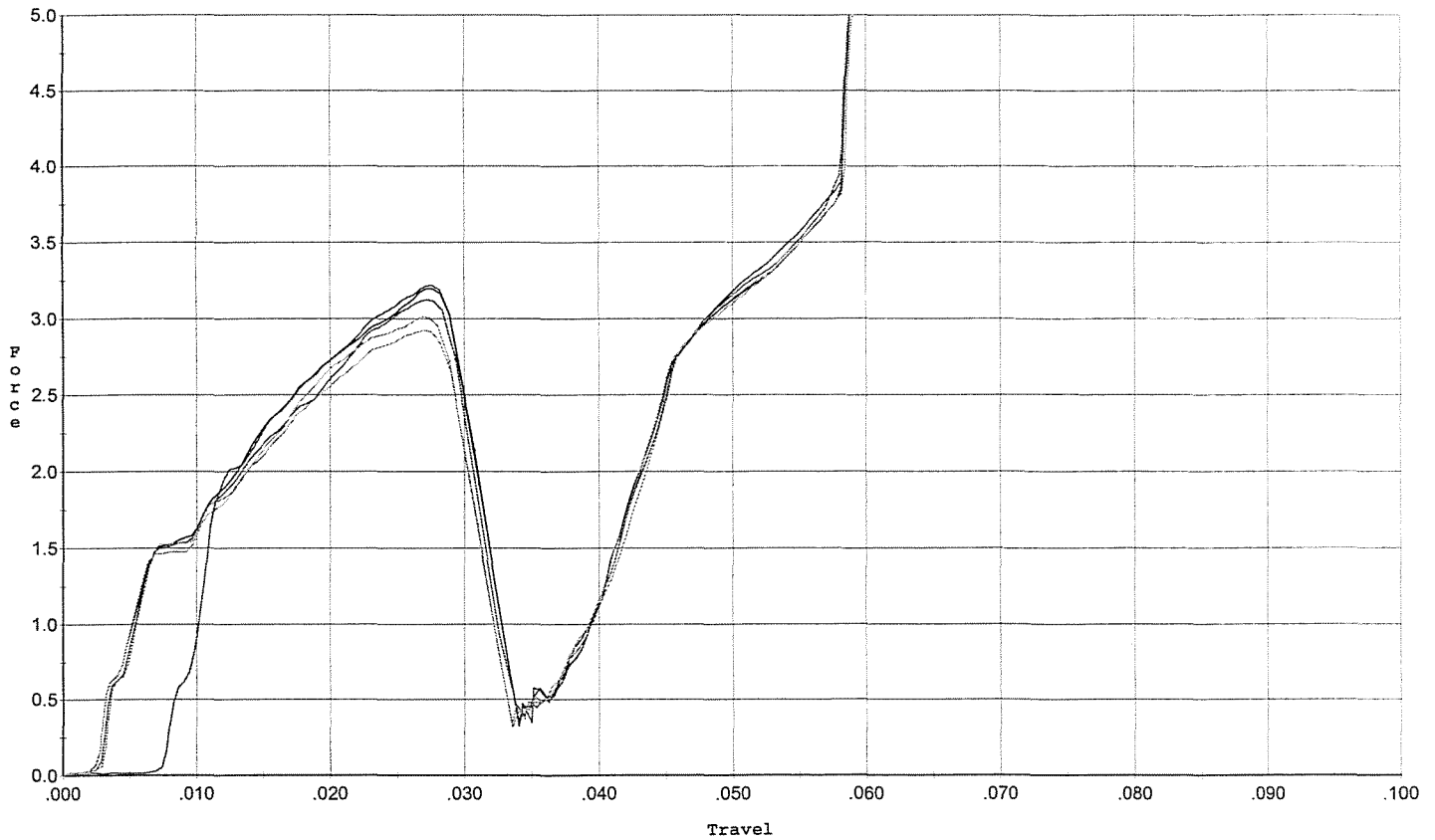
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.031	0.008	0.030	0.055		Set Trigger
2	3.082	0.031	0.004	0.034	0.059		Set Trigger
3	3.014	0.031	0.004	0.030	0.058		Set Trigger
4	3.099	0.032	0.004	0.030	0.061		Set Trigger
5	3.061	0.031	0.004	0.034	0.058		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles



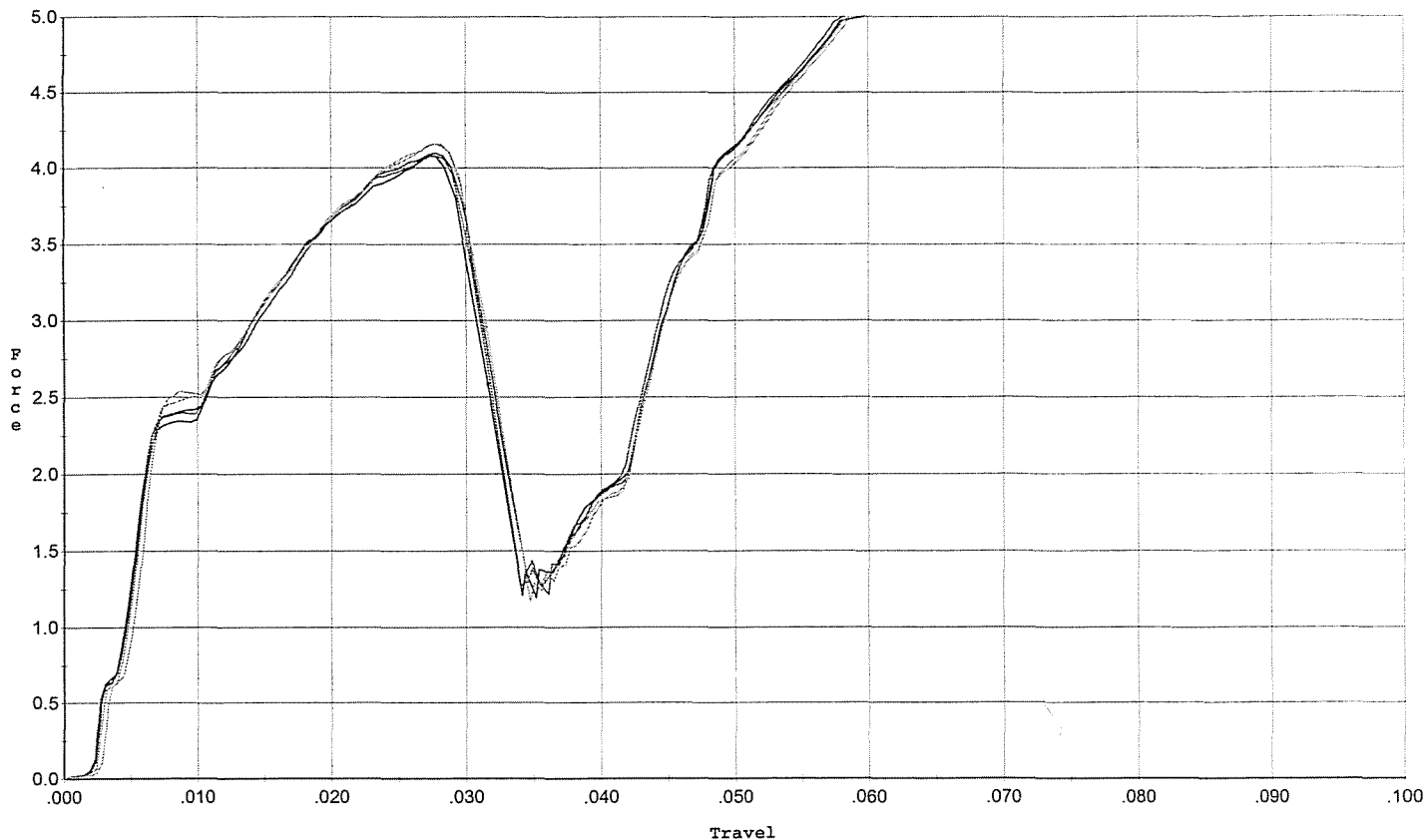
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.031	0.008	0.034	0.054		Set Trigger
2	3.196	0.031	0.003	0.034	0.060		Set Trigger
3	3.125	0.029	0.003	0.034	0.056		Set Trigger
4	3.014	0.029	0.003	0.035	0.054		Set Trigger
5	2.924	0.031	0.003	0.034	0.057		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.030	0.002	0.027	0.079		Set Trigger
2	4.085	0.032	0.010	0.027	0.082		Set Trigger
3	4.078	0.030	0.011	0.027	0.080		Set Trigger
4	4.158	0.031	0.003	0.026	0.083		Set Trigger
5	4.158	0.030	0.011	0.027	0.079		Set Trigger

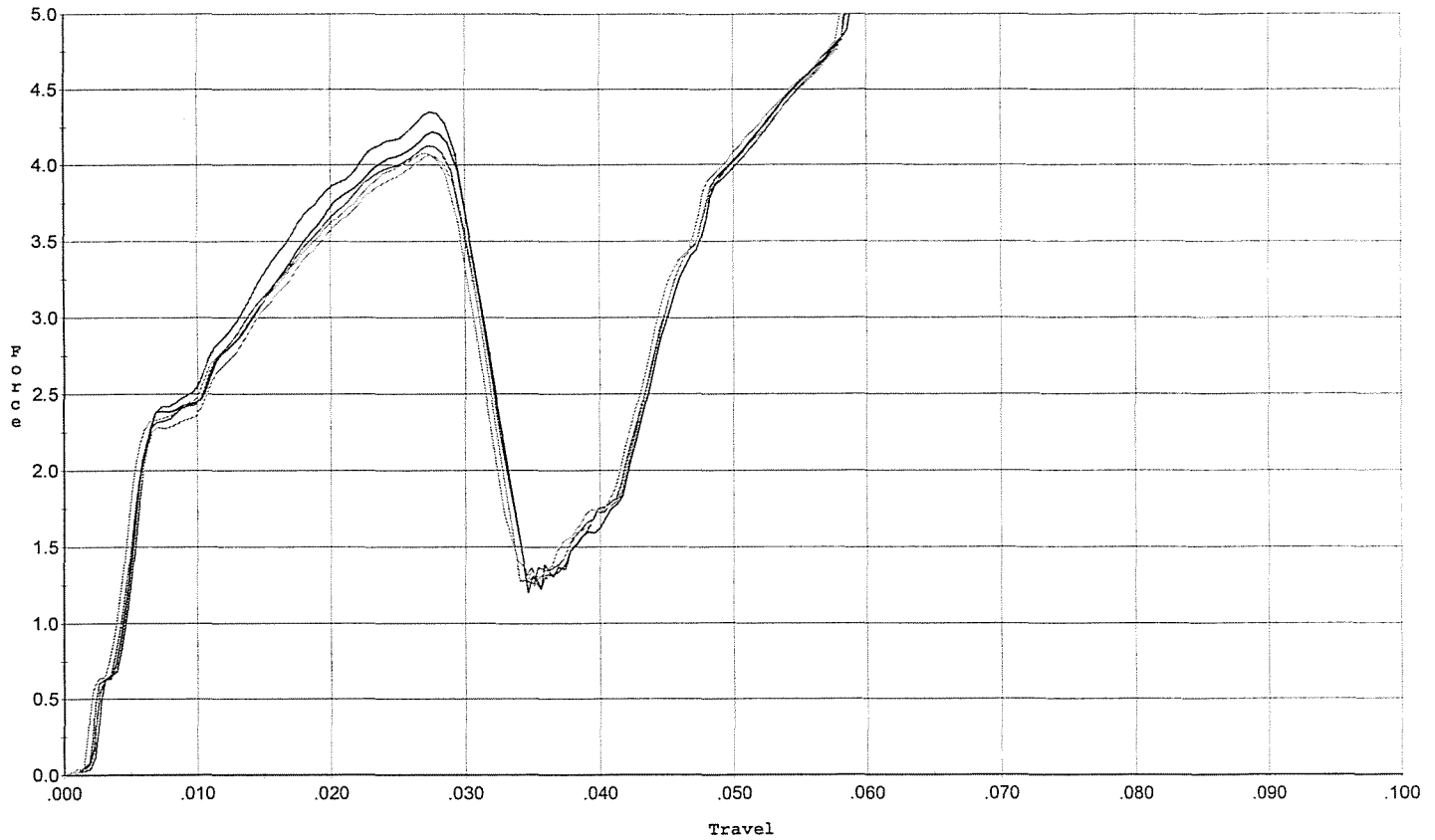
A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles

+/- 1.0 lb.



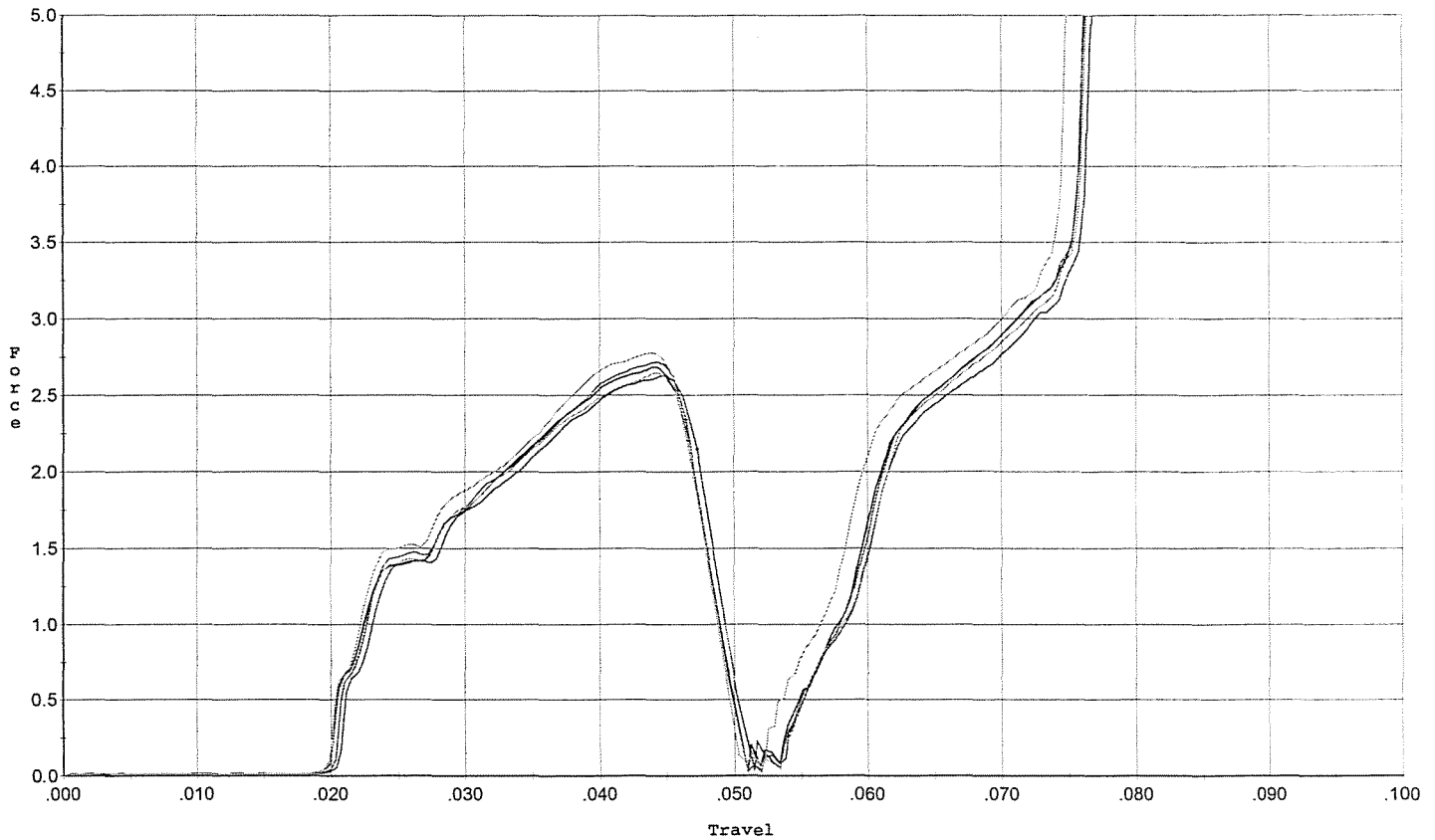
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.353	0.029	0.00	0.026	0.081		Set Trigger
2	4.217	0.032	0.011	0.026	0.086		Set Trigger
3	4.124	0.030	0.00	0.027	0.081		Set Trigger
4	4.065	0.031	0.00	0.026	0.080		Set Trigger
5	4.075	0.029	0.00	0.027	0.079		Set Trigger

A 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



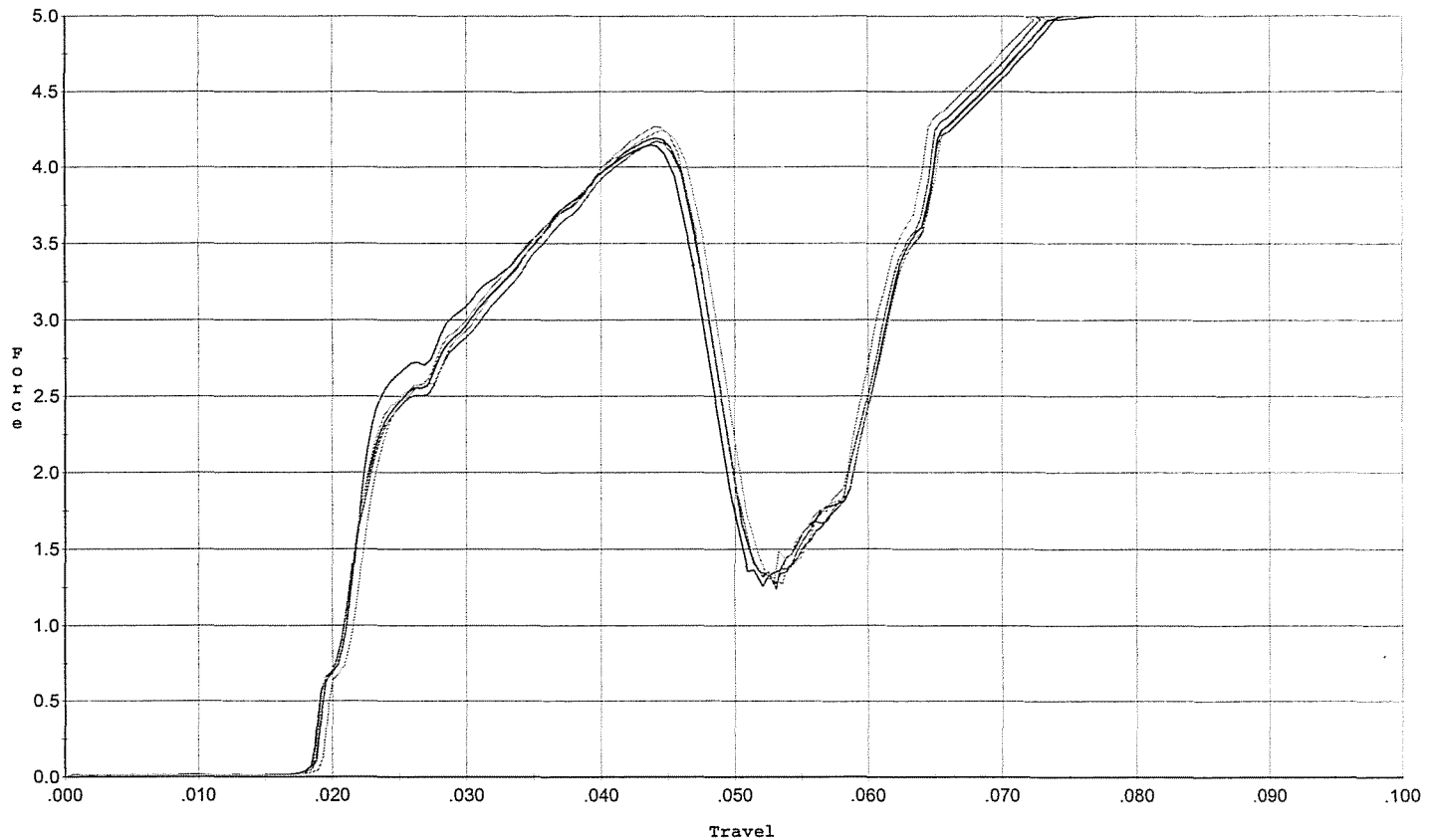
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.047	0.021	0.033	0.052		Set Trigger
2	2.685	0.047	0.020	0.033	0.052		Set Trigger
3	2.715	0.046	0.020	0.033	0.052		Set Trigger
4	2.780	0.047	0.020	0.032	0.055		Set Trigger
5	2.644	0.047	0.020	0.033	0.052		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.047	0.019	0.028	0.089		Set Trigger
2	4.145	0.047	0.019	0.029	0.086		Set Trigger
3	4.169	0.047	0.019	0.028	0.086		Set Trigger
4	4.243	0.048	0.019	0.028	0.088		Set Trigger
5	4.268	0.047	0.019	0.028	0.088		Set Trigger

A-4-20