

6863600

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



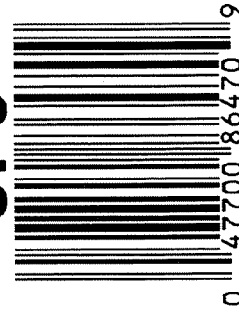
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863600

UPC



BM FORM

GUN SERIAL #

G 686 3600

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-14-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (4)	7/18/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-17-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

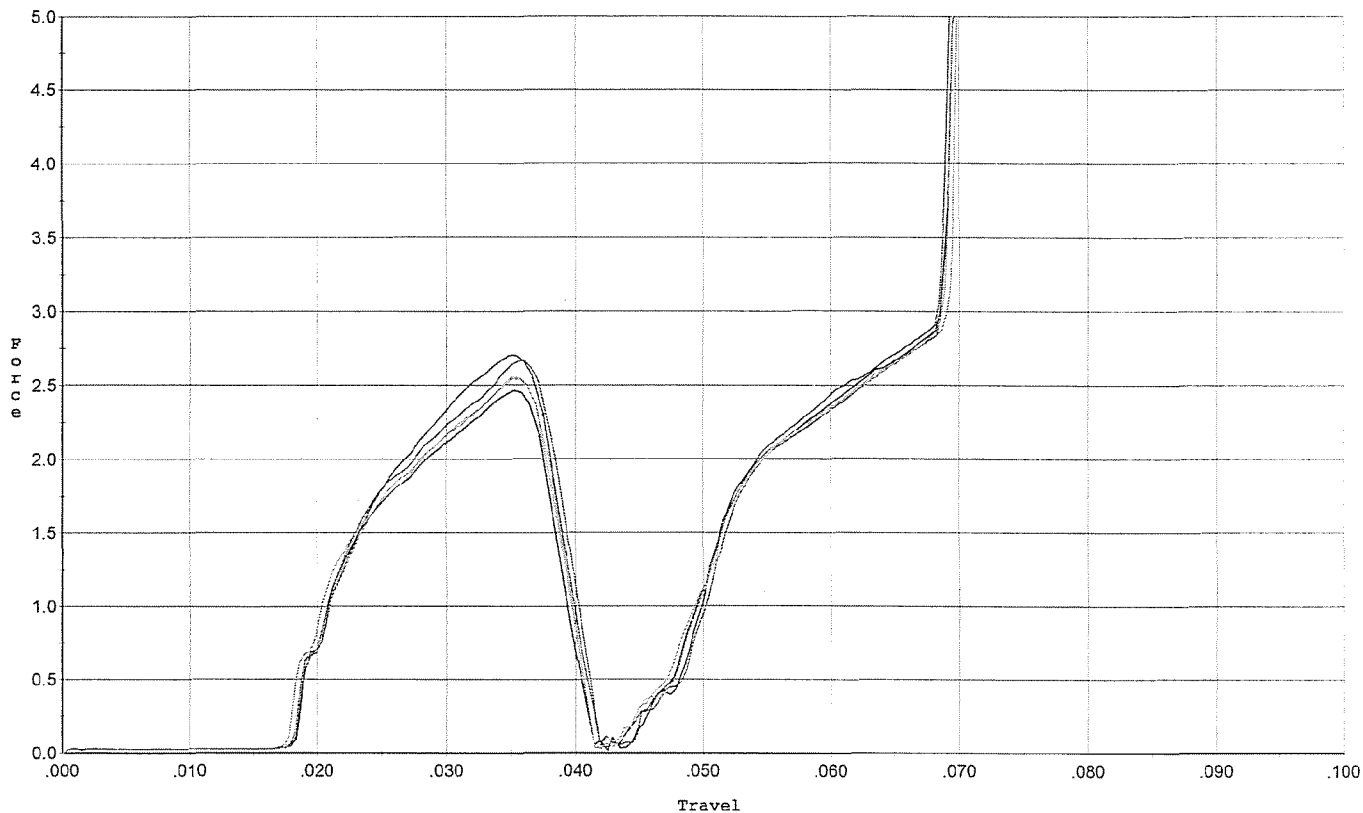
560	F) SAFETY ON FORCE	BARBER - M24 0093606 2 LBS MIN 10 LBS MAX	2°	2°	3°	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	8°	8°	8°	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.022	8/21/09	RB		
	J) ASSEMBLE STOCK					8-17-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-20-09	SPD		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	269	244	259	252	262	8-21-09	LN
	C) FUNCTION					8/21/09	RB		
690	PACK					8/21/09	Fmg		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



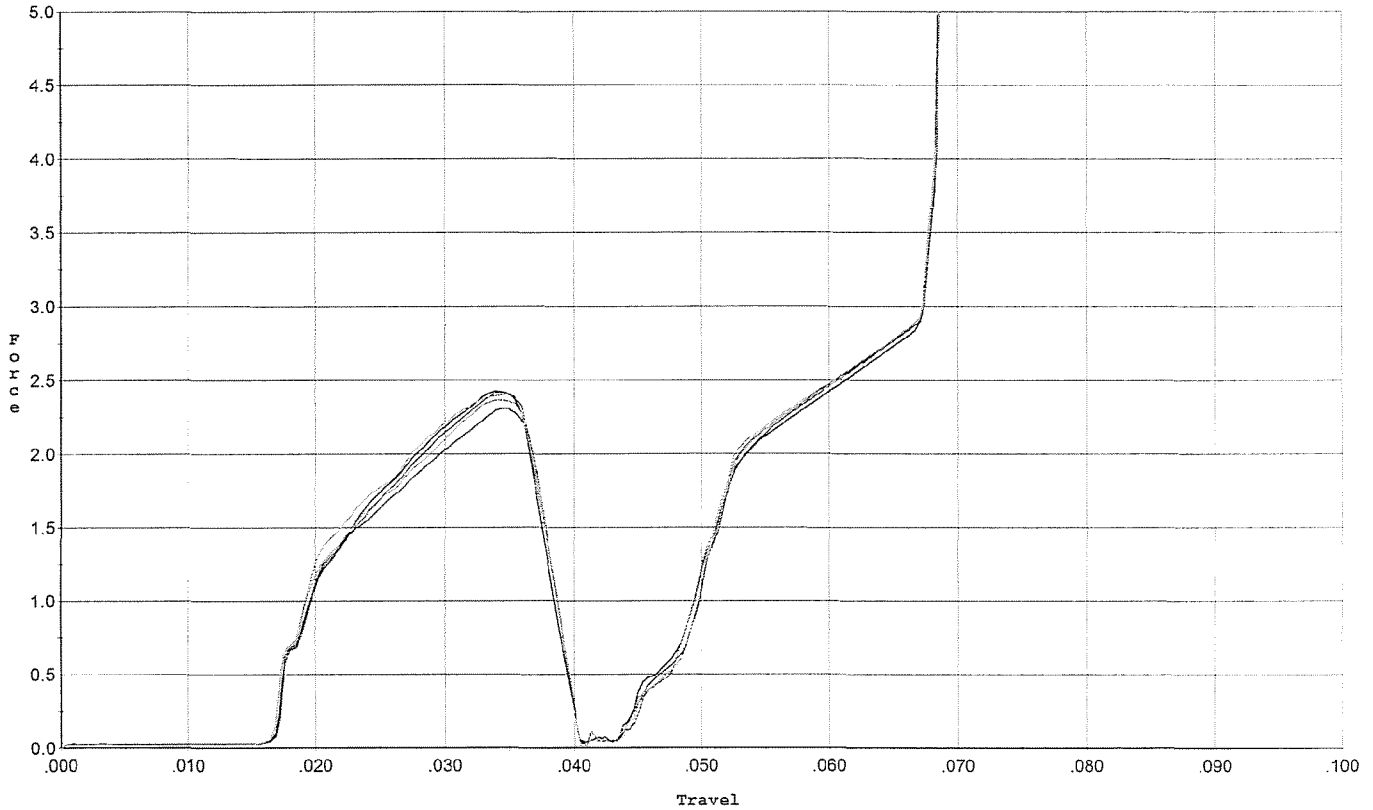
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.038	0.019	0.034	0.038		Set Trigger
2	2.466	0.037	0.018	0.035	0.035		Set Trigger
3	2.674	0.038	0.018	0.034	0.039		Set Trigger
4	2.546	0.039	0.018	0.035	0.037		Set Trigger
5	2.558	0.038	0.018	0.034	0.038		Set Trigger

A 2-54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



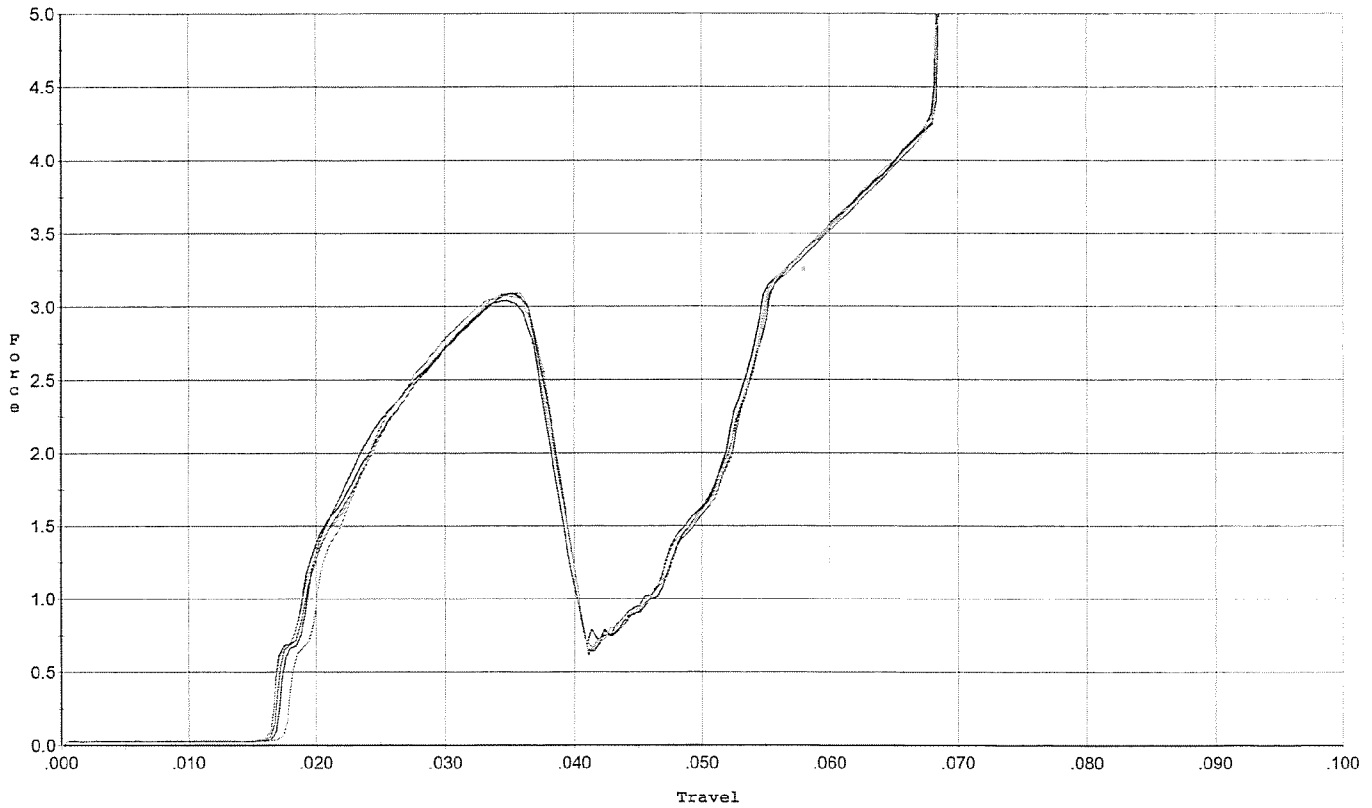
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.308	0.038	0.017	0.035	0.035		Set Trigger
2	2.425	0.036	0.017	0.035	0.035		Set Trigger
3	2.417	0.037	0.017	0.035	0.036		Set Trigger
4	2.404	0.037	0.017	0.034	0.038		Set Trigger
5	2.364	0.038	0.017	0.034	0.036		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 ini +/- .75 lb



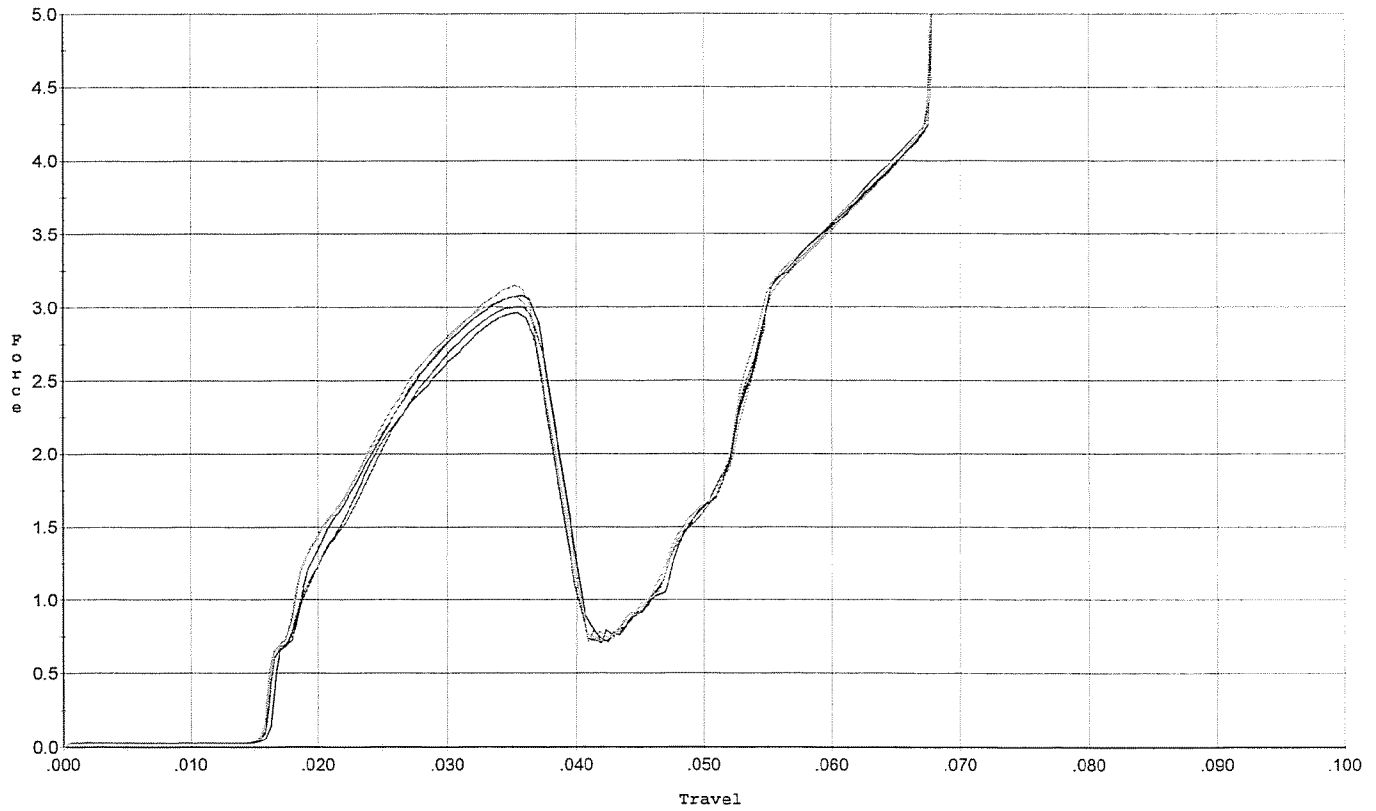
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.037	0.017	0.033	0.045		Set Trigger
2	3.093	0.038	0.017	0.032	0.048		Set Trigger
3	3.085	0.038	0.017	0.032	0.047		Set Trigger
4	3.094	0.038	0.017	0.032	0.047		Set Trigger
5	3.072	0.039	0.018	0.032	0.047		Set Trigger

A 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lb after 20 cycles+/- .75 lb



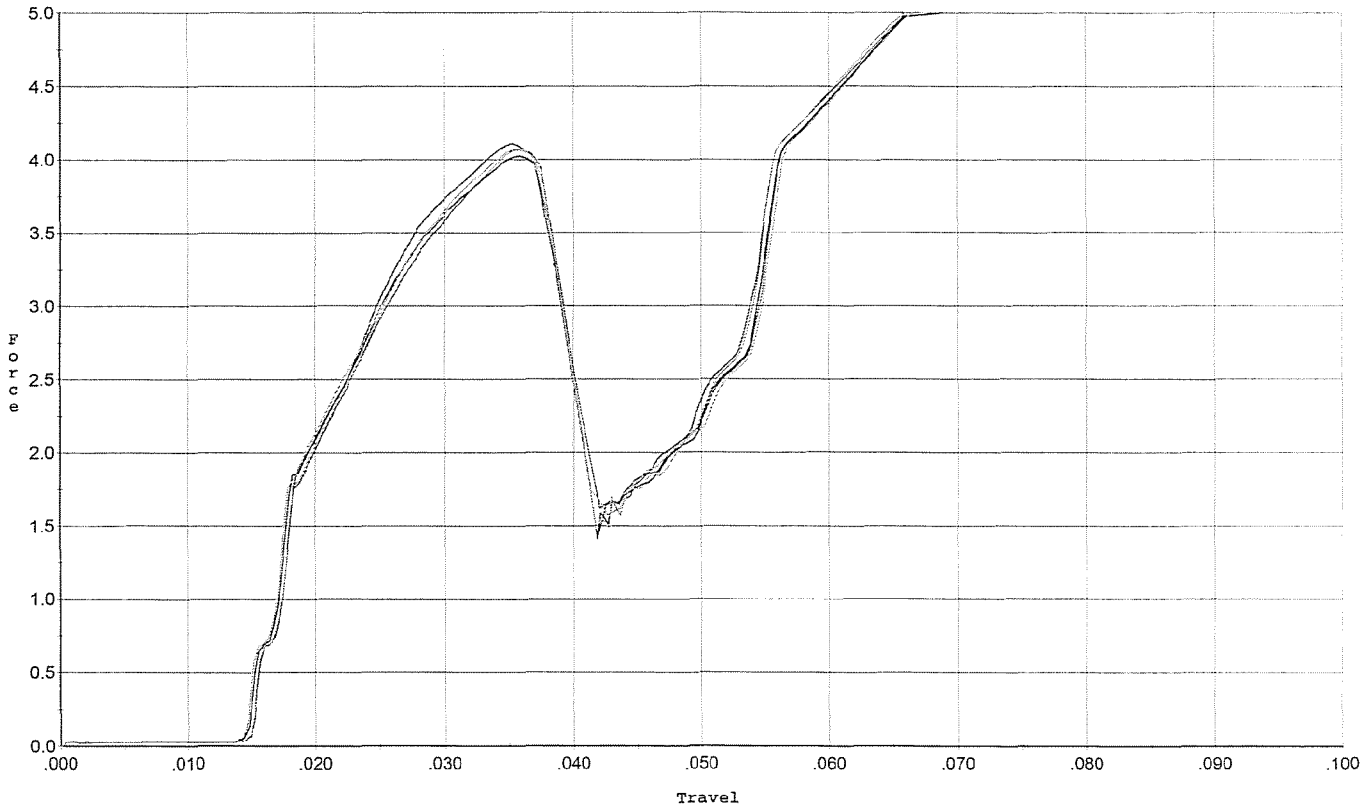
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.966	0.037	0.016	0.032	0.045		Set Trigger
2	3.080	0.037	0.016	0.032	0.047		Set Trigger
3	3.003	0.037	0.016	0.032	0.046		Set Trigger
4	3.075	0.037	0.016	0.032	0.047		Set Trigger
5	3.151	0.036	0.016	0.032	0.047		Set Trigger

A.3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



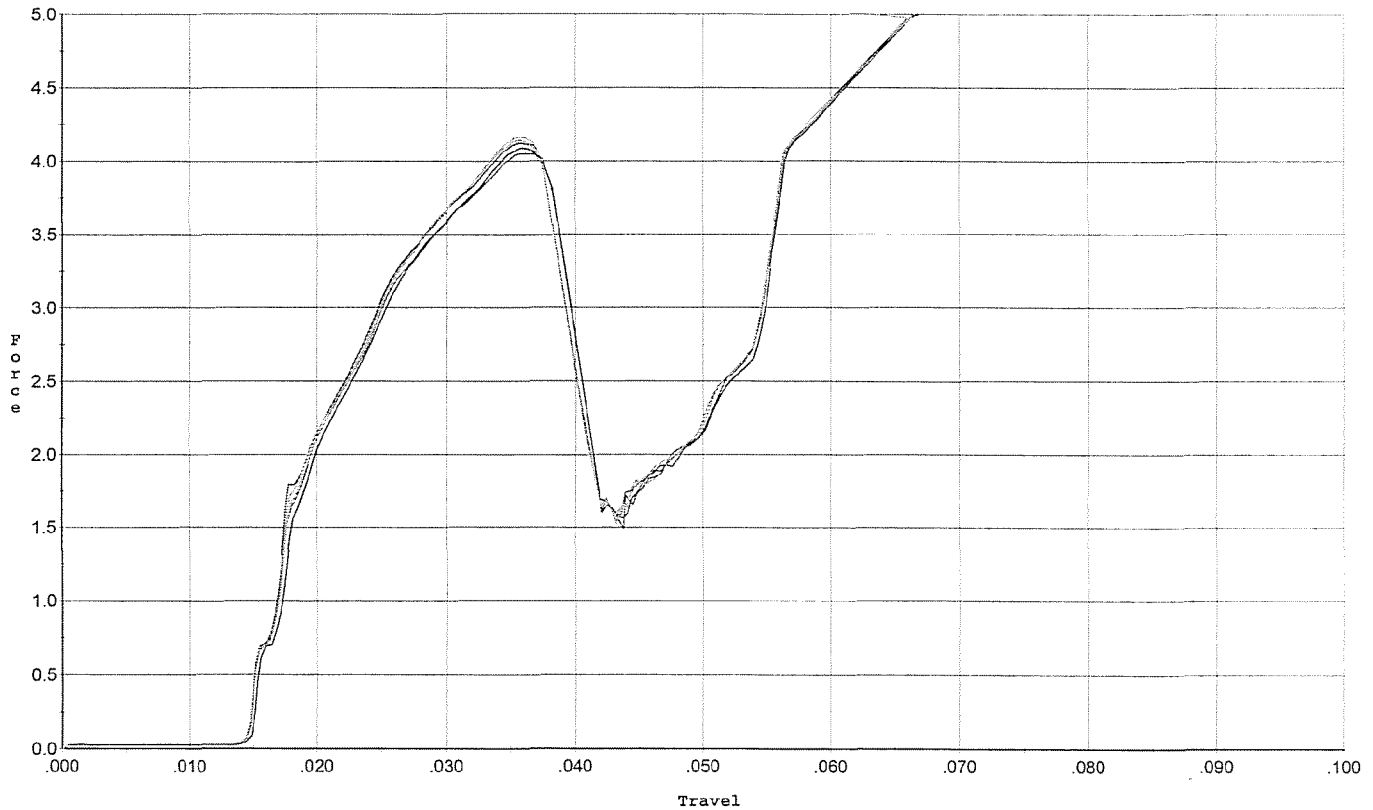
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.039	0.015	0.029	0.070		Set Trigger
2	4.026	0.038	0.015	0.029	0.068		Set Trigger
3	4.074	0.038	0.015	0.029	0.066		Set Trigger
4	4.078	0.038	0.015	0.029	0.068		Set Trigger
5	4.067	0.038	0.015	0.029	0.068		Set Trigger

A 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



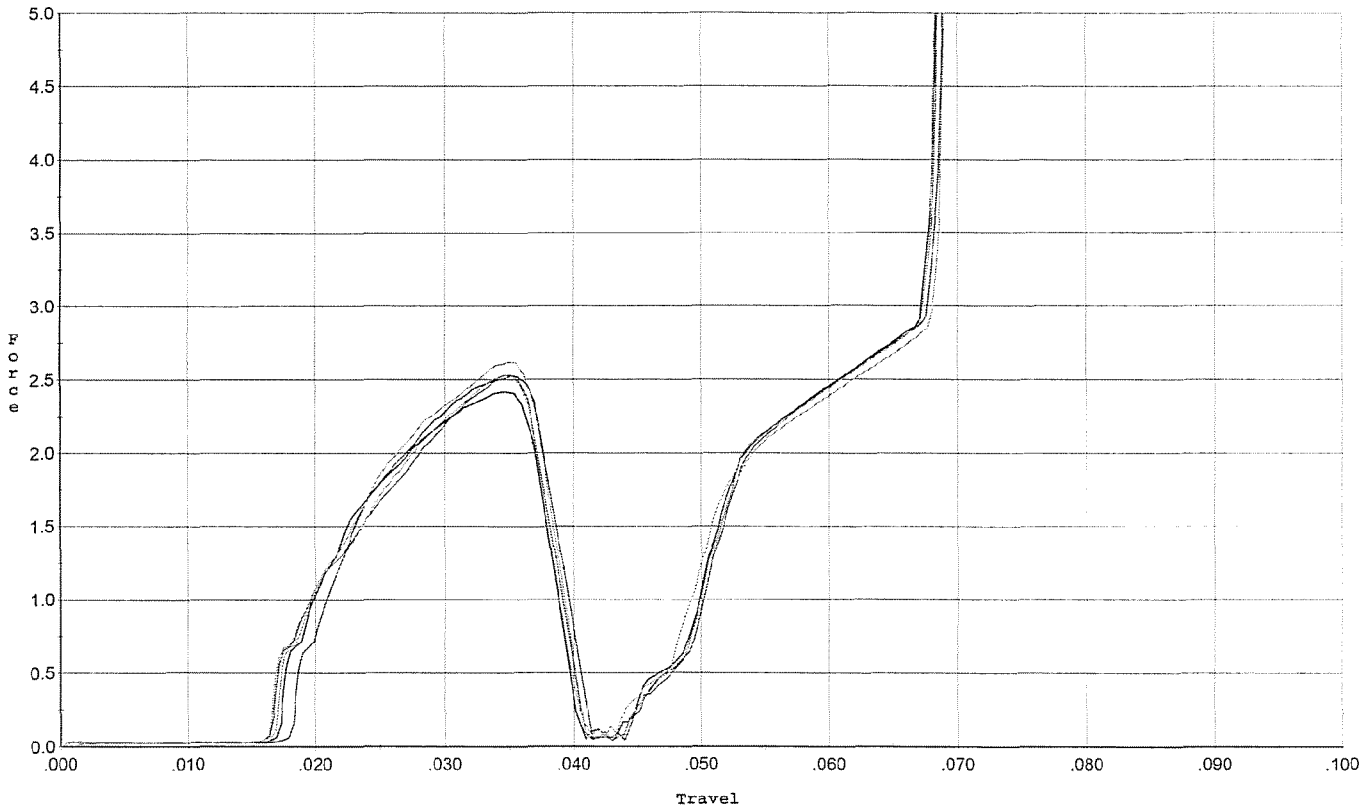
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.037	0.015	0.029	0.069		Set Trigger
2	4.089	0.038	0.015	0.029	0.069		Set Trigger
3	4.053	0.037	0.015	0.029	0.067		Set Trigger
4	4.168	0.037	0.015	0.029	0.068		Set Trigger
5	4.145	0.037	0.015	0.029	0.068		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs +/- .50 lb for final test



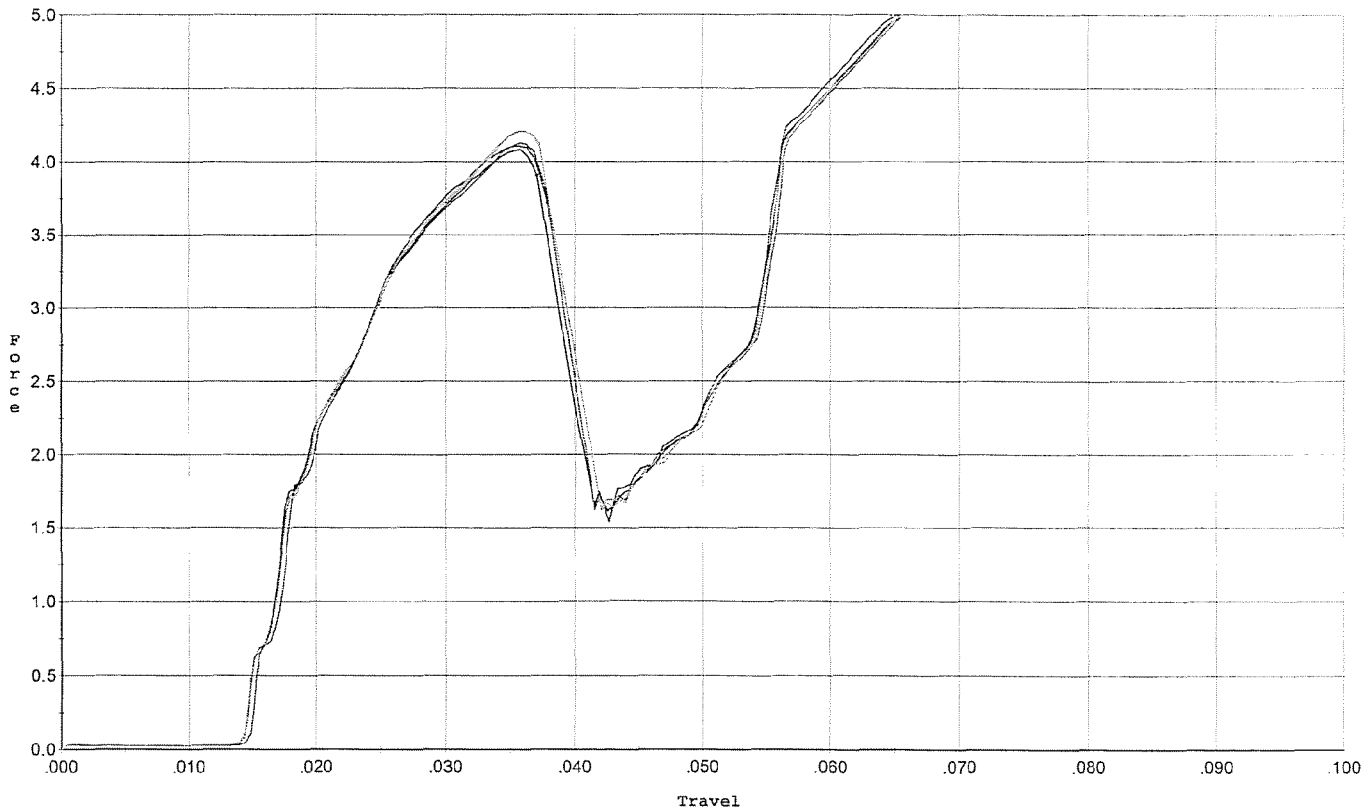
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.039	0.018	0.034	0.039		Set Trigger
2	2.415	0.037	0.017	0.034	0.036		Set Trigger
3	2.525	0.039	0.017	0.034	0.038		Set Trigger
4	2.534	0.036	0.017	0.034	0.037		Set Trigger
5	2.618	0.037	0.017	0.034	0.039		Set Trigger

A 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.038	0.015	0.029	0.069		Set Trigger
2	4.083	0.037	0.014	0.029	0.067		Set Trigger
3	4.130	0.038	0.015	0.029	0.069		Set Trigger
4	4.209	0.040	0.015	0.028	0.074		Set Trigger
5	4.209	0.037	0.014	0.029	0.069		Set Trigger

A-4.14