

G6863604

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

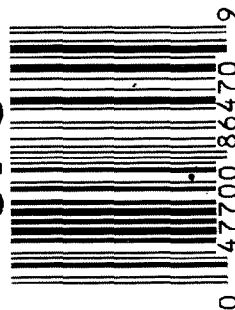
ORDER NO. 86470

BARREL LENGTH 24"

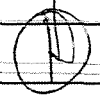
CAPACITY 6

G6863604

UPC



GUN SERIAL # G 6863604

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

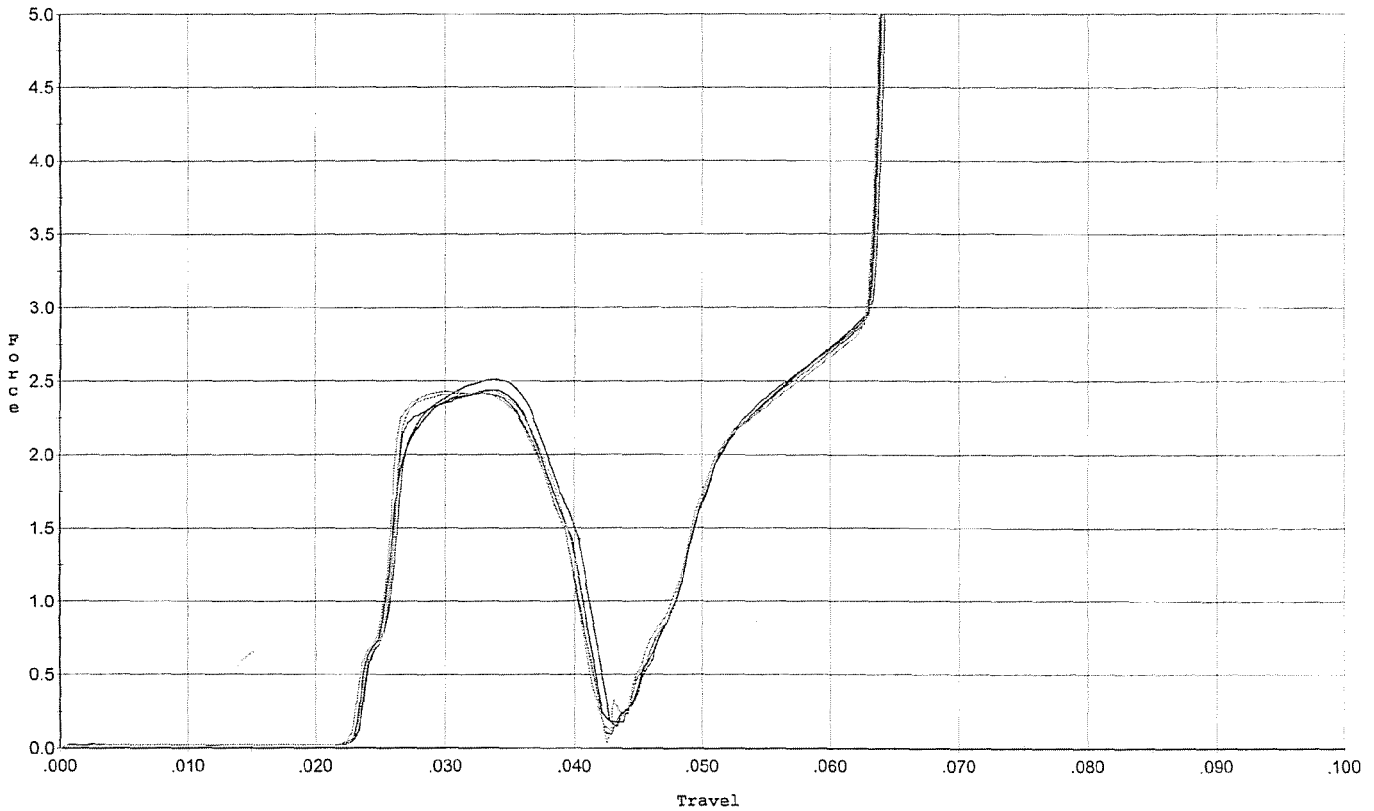
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/28/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/28/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/28/09	RB
	J) ASSEMBLE STOCK		8-25-09	L.P.R.
	K) ASSEMBLE SWIVEL STUDS		8/28/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	L.P.R.
670	FINAL INSPECTION A) HEADSPACE		8/28/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.38</u> <u>2.28</u> <u>2.35</u> <u>2.42</u>	8/27/09	RB
	C) FUNCTION		8/28/09	RB
690	PACK		8-29-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



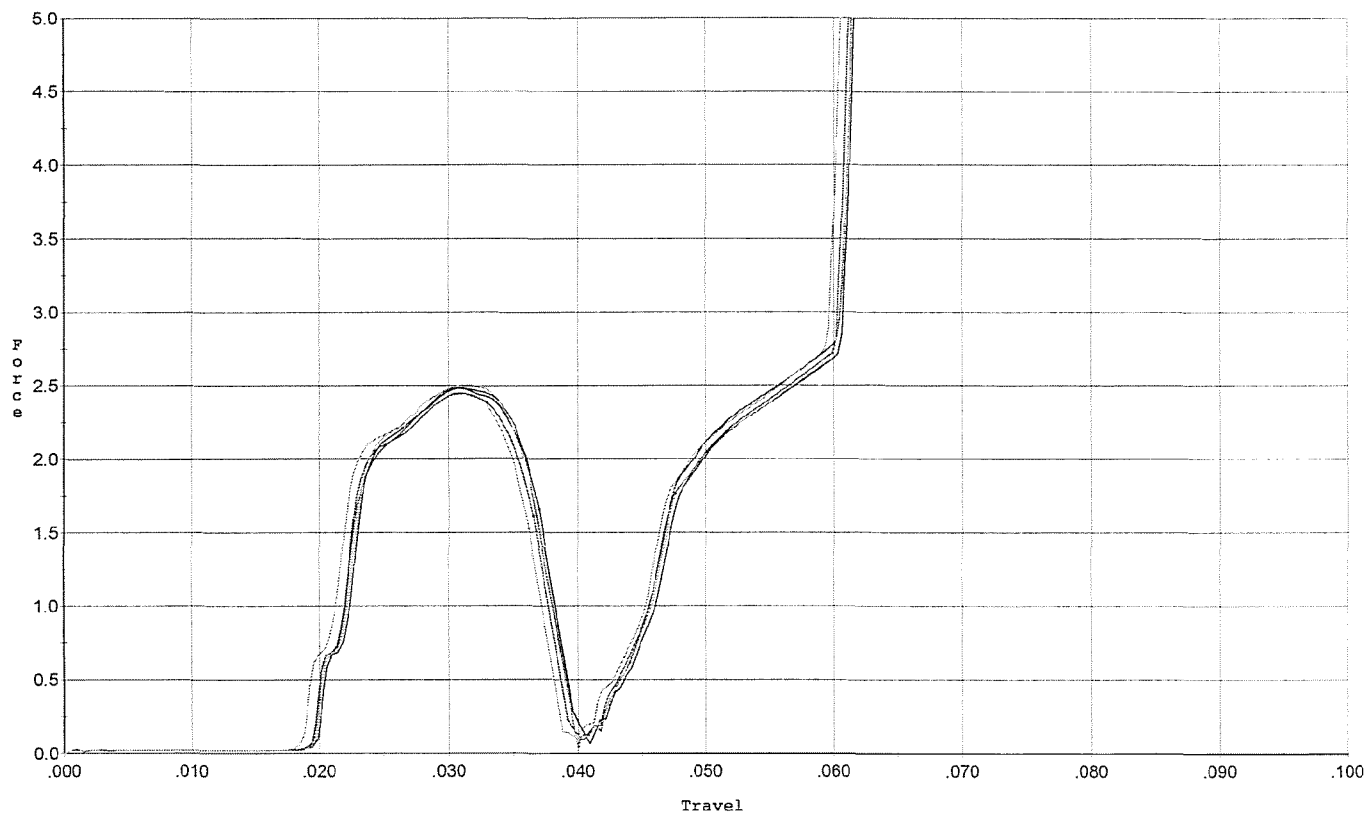
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.040	0.023	0.028	0.034		Set Trigger
2	2.437	0.040	0.023	0.028	0.033		Set Trigger
3	2.418	0.039	0.023	0.029	0.032		Set Trigger
4	2.442	0.040	0.023	0.028	0.033		Set Trigger
5	2.428	0.039	0.023	0.028	0.033		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



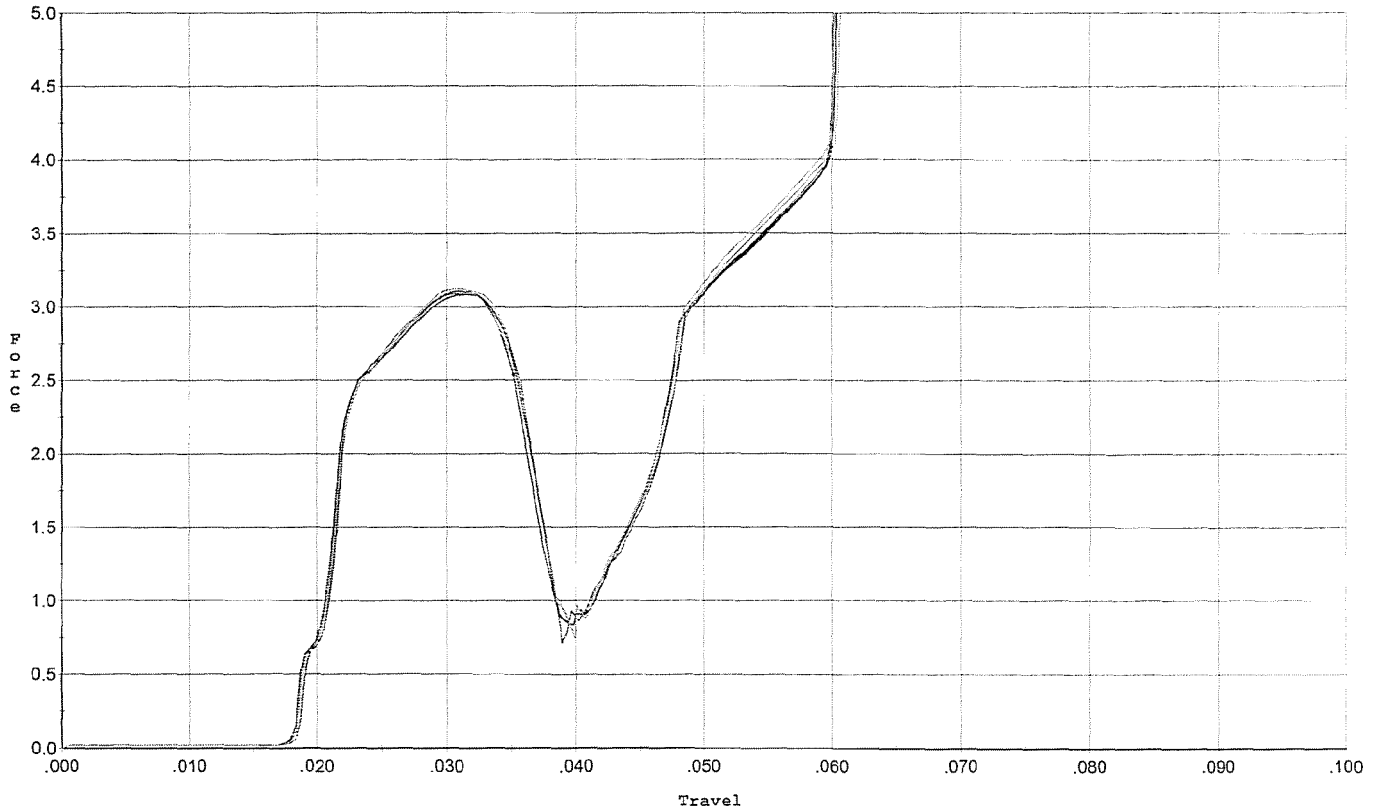
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.036	0.020	0.028	0.034		Set Trigger
2	2.485	0.037	0.020	0.028	0.034		Set Trigger
3	2.442	0.037	0.020	0.028	0.034		Set Trigger
4	2.509	0.037	0.020	0.028	0.035		Set Trigger
5	2.451	0.036	0.019	0.028	0.034		Set Trigger

A-247

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



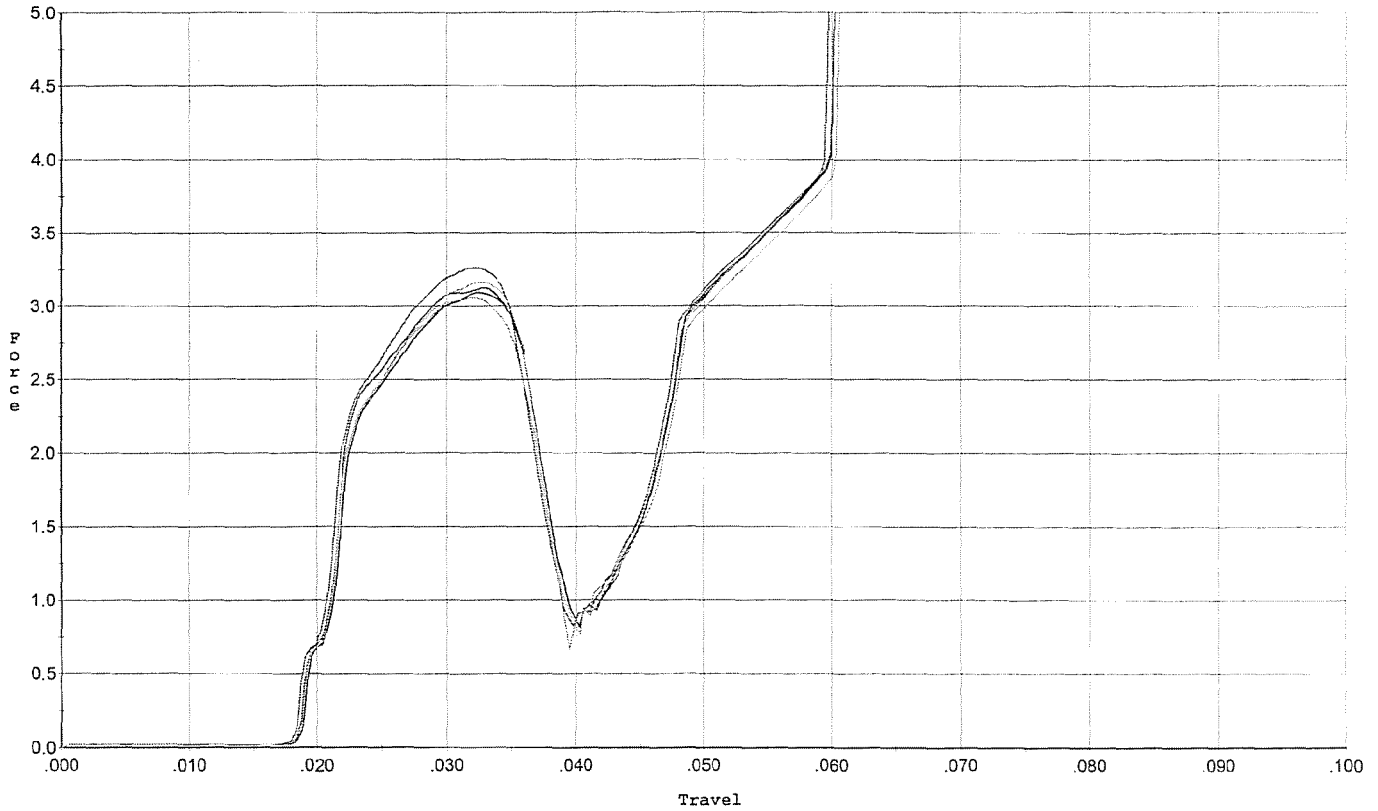
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.035	0.018	0.026	0.042		Set Trigger
2	3.083	0.036	0.019	0.026	0.043		Set Trigger
3	3.093	0.036	0.018	0.026	0.044		Set Trigger
4	3.118	0.036	0.019	0.026	0.043		Set Trigger
5	3.126	0.036	0.018	0.026	0.043		Set Trigger

A 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



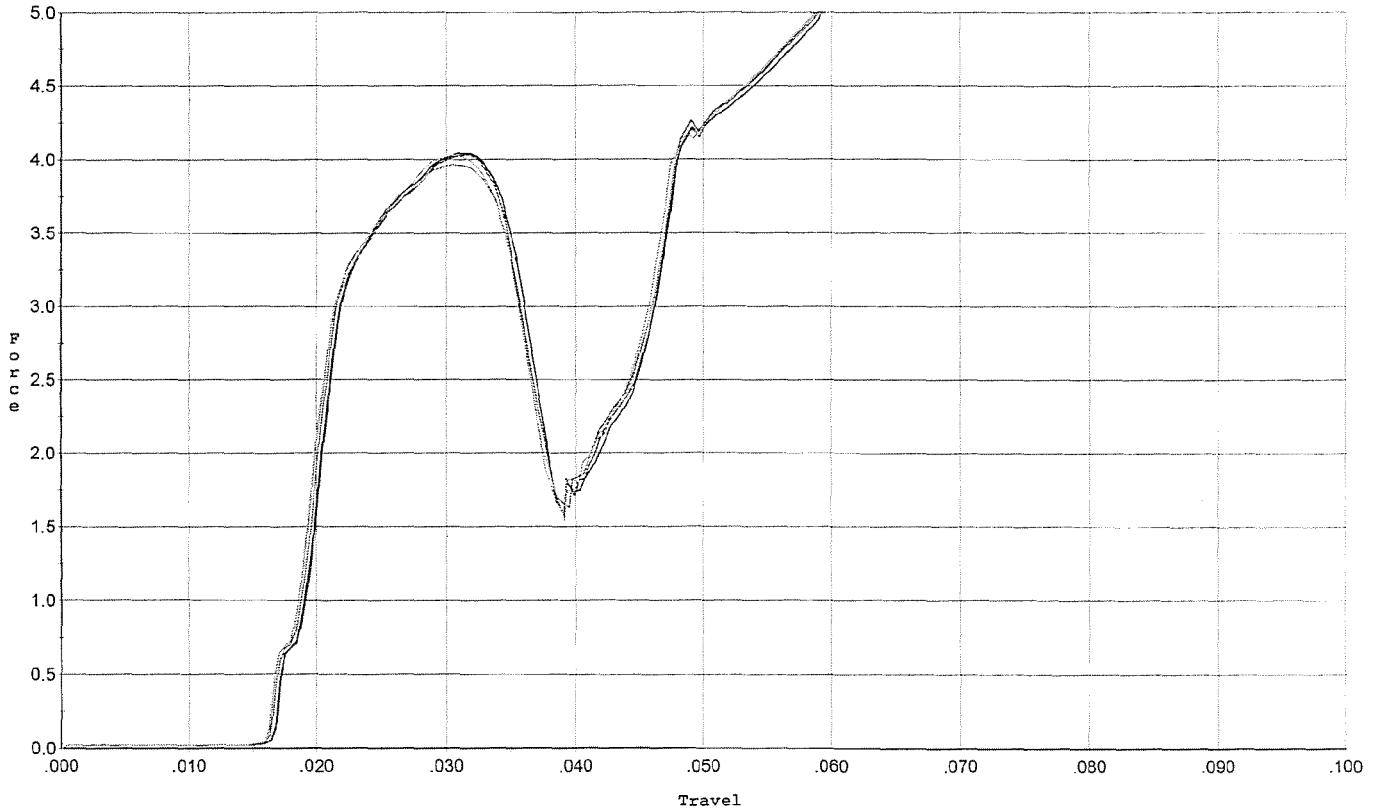
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.036	0.019	0.026	0.044		Set Trigger
2	3.093	0.036	0.019	0.026	0.042		Set Trigger
3	3.261	0.035	0.018	0.026	0.044		Set Trigger
4	3.164	0.036	0.019	0.026	0.043		Set Trigger
5	3.056	0.037	0.019	0.026	0.044		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



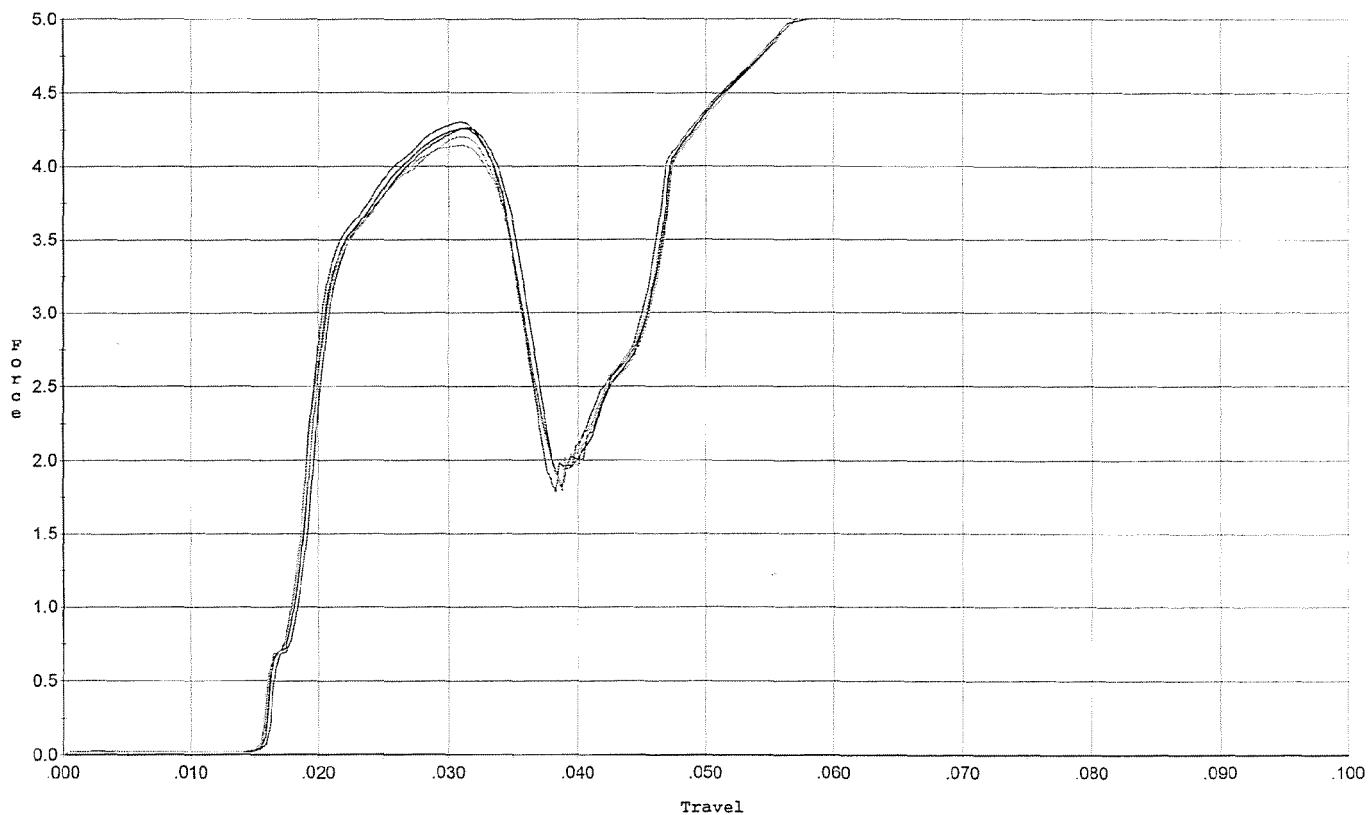
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.035	0.017	0.023	0.059		Set Trigger
2	4.042	0.035	0.017	0.023	0.059		Set Trigger
3	4.032	0.035	0.017	0.023	0.058		Set Trigger
4	4.028	0.035	0.016	0.023	0.059		Set Trigger
5	3.966	0.035	0.016	0.023	0.058		Set Trigger

A 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



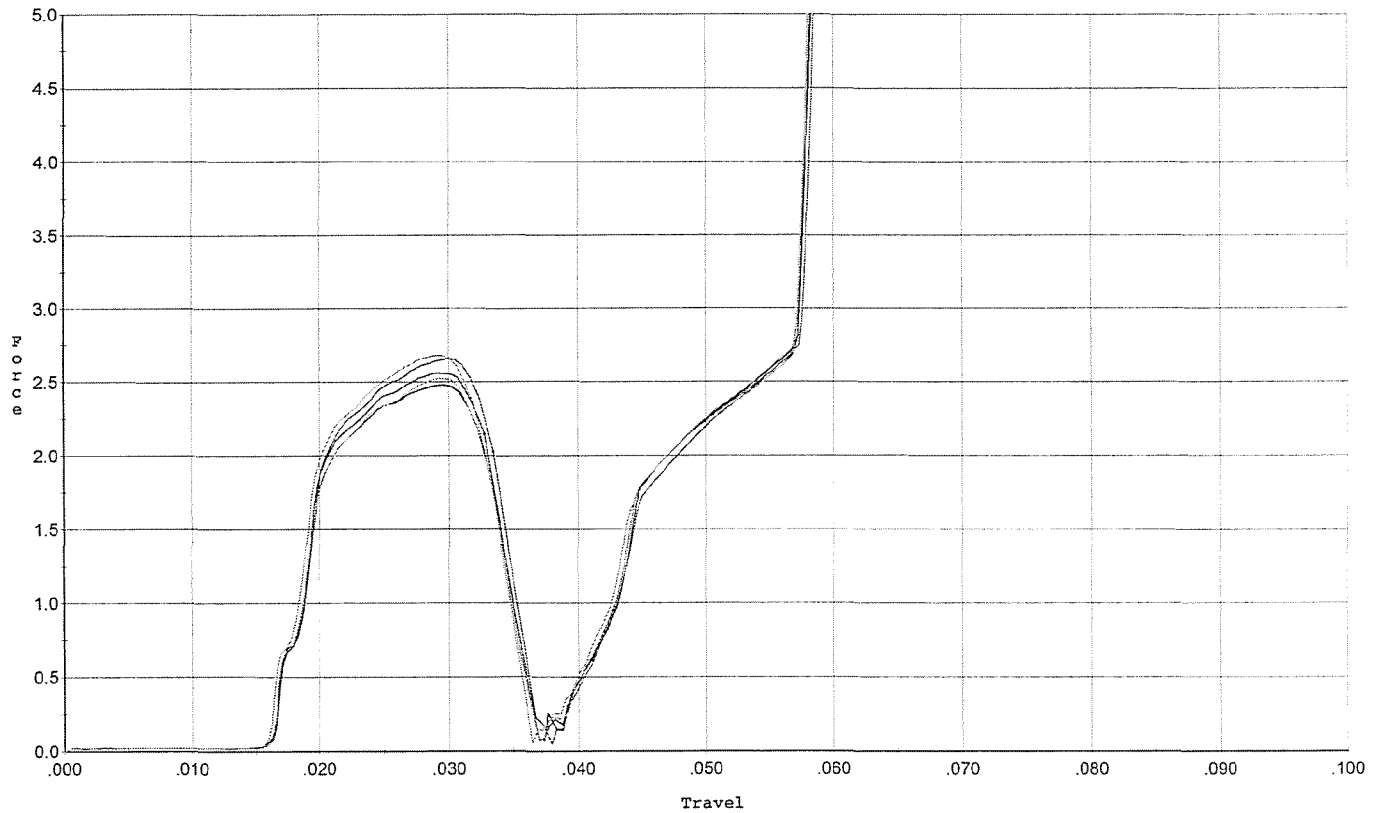
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.035	0.016	0.023	0.063		Set Trigger
2	4.261	0.034	0.016	0.023	0.062		Set Trigger
3	4.302	0.034	0.016	0.023	0.063		Set Trigger
4	4.145	0.034	0.016	0.023	0.062		Set Trigger
5	4.203	0.034	0.016	0.023	0.062		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs ini +/- .50 lb



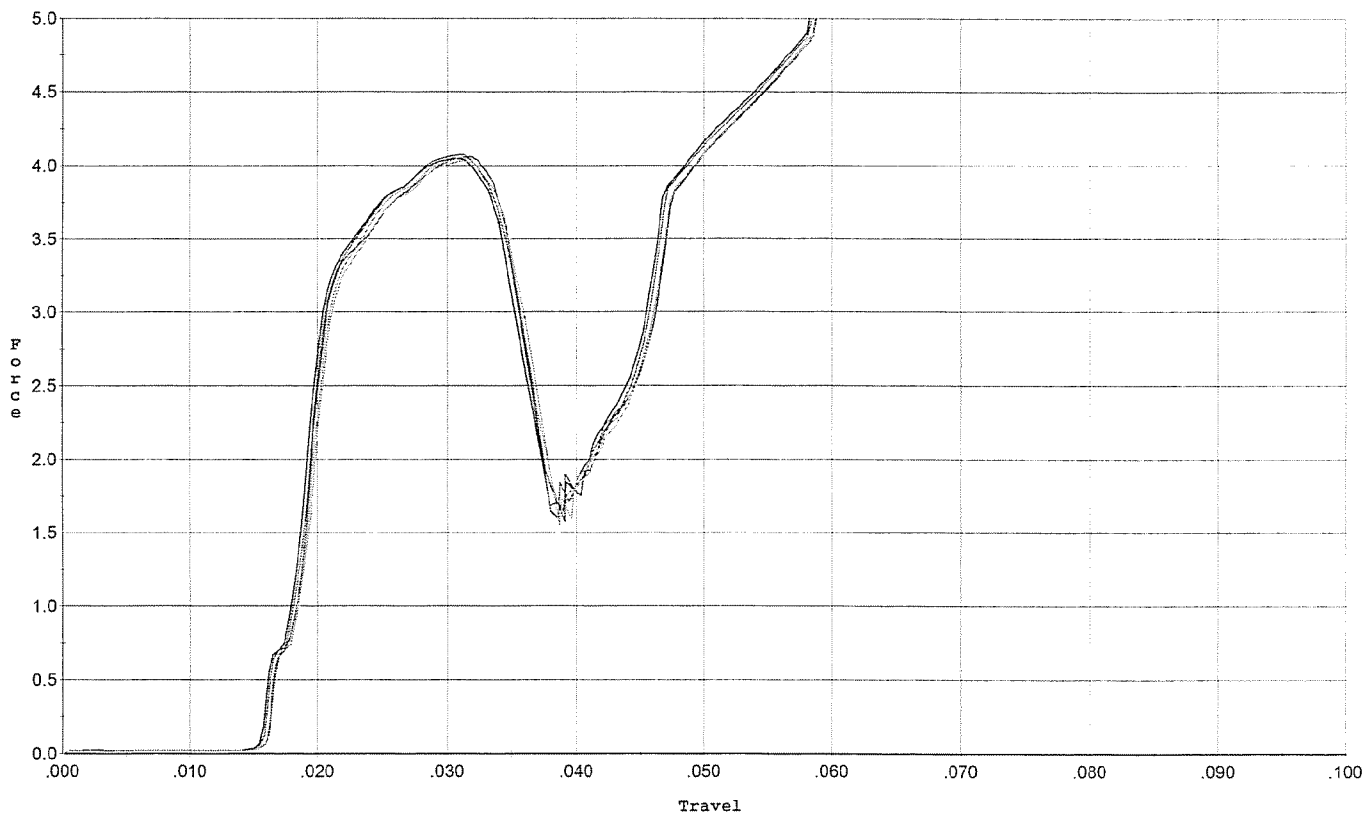
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.033	0.017	0.028	0.034		Set Trigger
2	2.477	0.033	0.016	0.028	0.034		Set Trigger
3	2.661	0.033	0.017	0.028	0.036		Set Trigger
4	2.520	0.033	0.017	0.028	0.034		Set Trigger
5	2.678	0.033	0.016	0.027	0.036		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.035	0.016	0.023	0.060		Set Trigger
2	4.048	0.034	0.016	0.023	0.059		Set Trigger
3	4.073	0.035	0.016	0.023	0.061		Set Trigger
4	4.031	0.036	0.016	0.023	0.062		Set Trigger
5	4.055	0.035	0.016	0.023	0.059		Set Trigger

A-4.05