

66863606

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



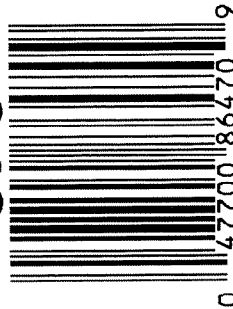
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863606

UPC



BM FORM

GUN SERIAL #

G 6863606

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/14/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-21-09	SP
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

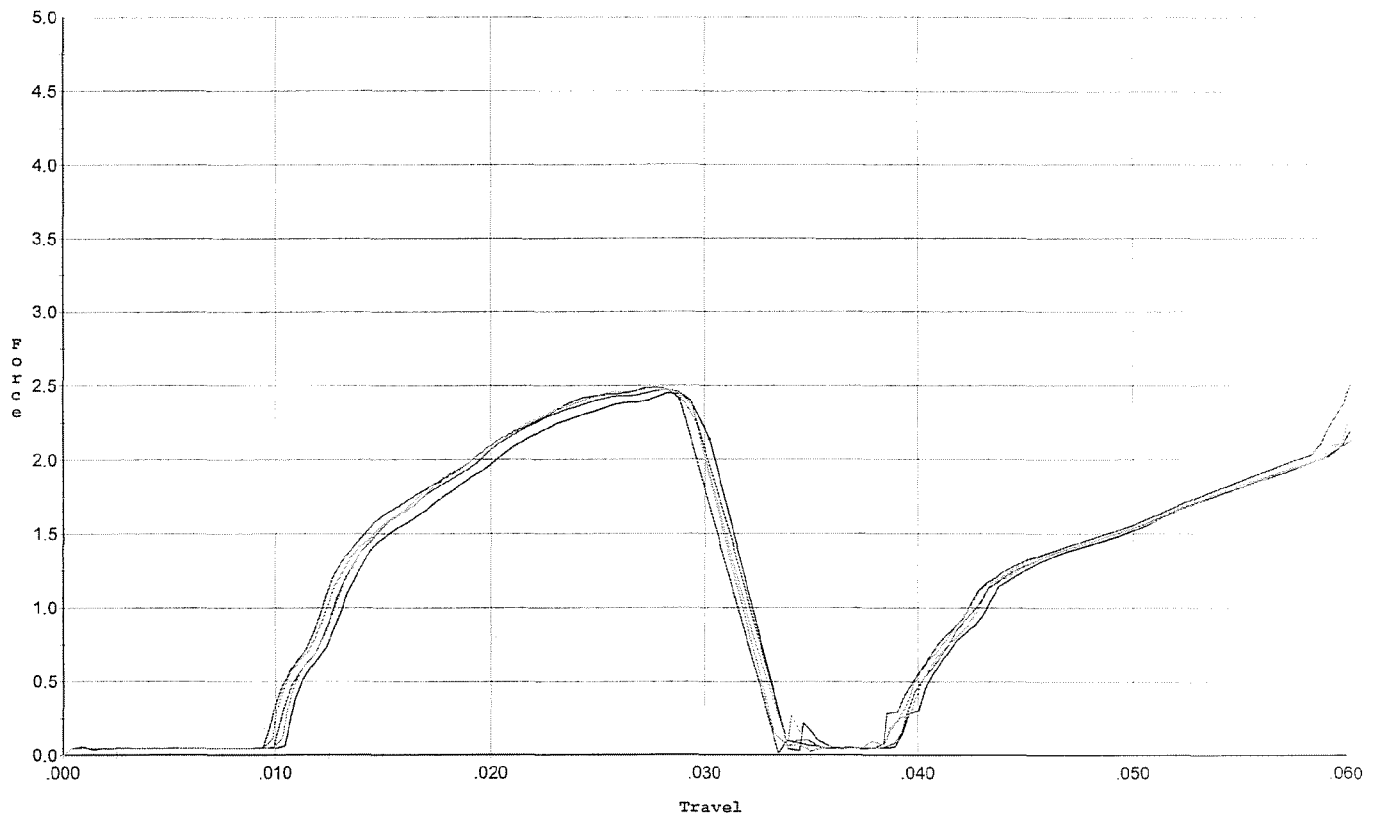
560	BARBER - M24 0093666 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40 40 50	8-4-09	L N
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	60 60 60	8-4-09	X N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.004 .004 .004	8-4-09	X N
	J) ASSEMBLE STOCK			7-21-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			8-4-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL	7/24/09	RF
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/29/09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			8-4-09	L N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	277 278 283 276 278	8-4-09	L N
	C) FUNCTION			8-4-09	L N
690	PACK			8/10/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



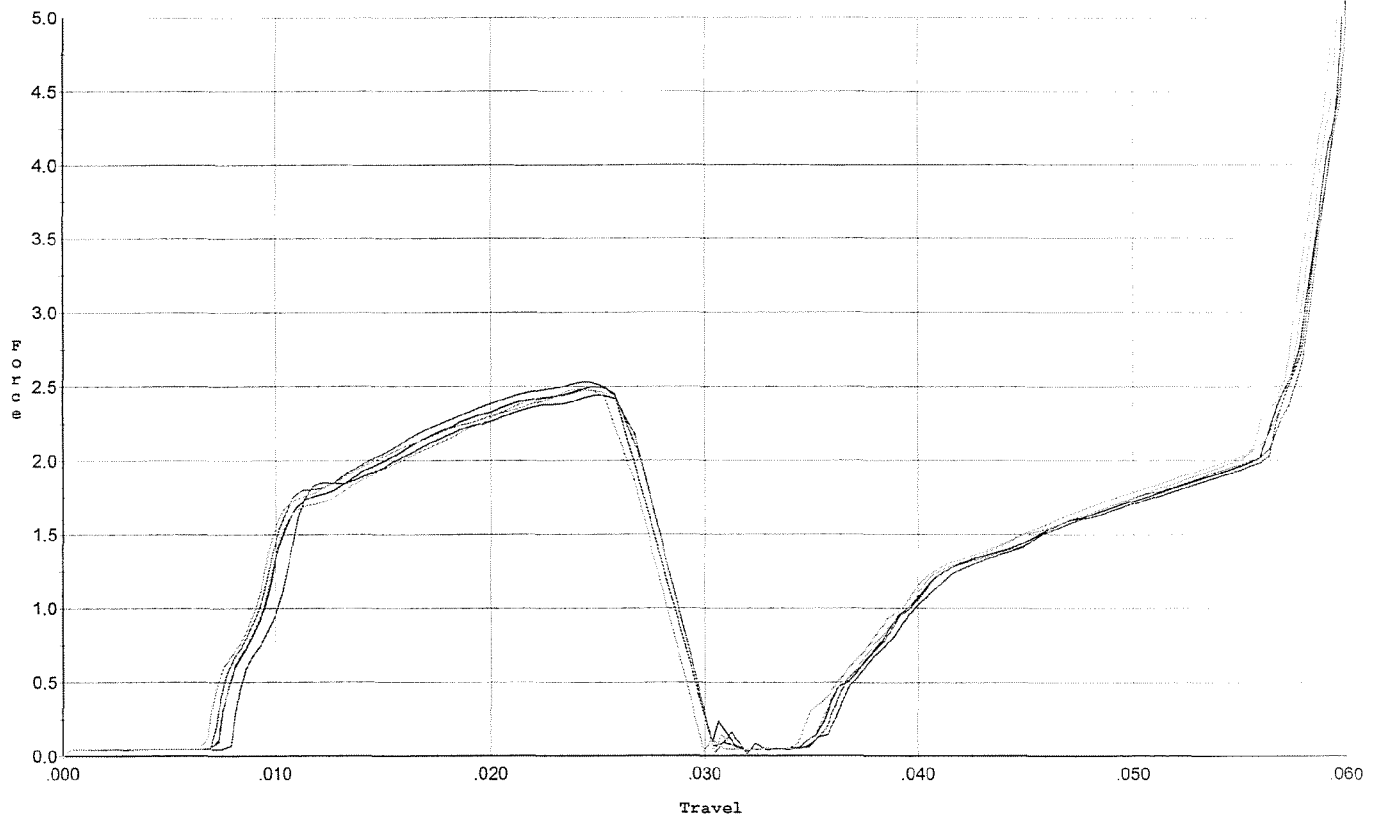
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.029	0.010	0.040	0.036		Set Trigger
2	2.449	0.030	0.011	0.039	0.037		Set Trigger
3	2.471	0.031	0.010	0.039	0.039		Set Trigger
4	2.467	0.029	0.010	0.039	0.037		Set Trigger
5	2.482	0.030	0.010	0.039	0.037		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



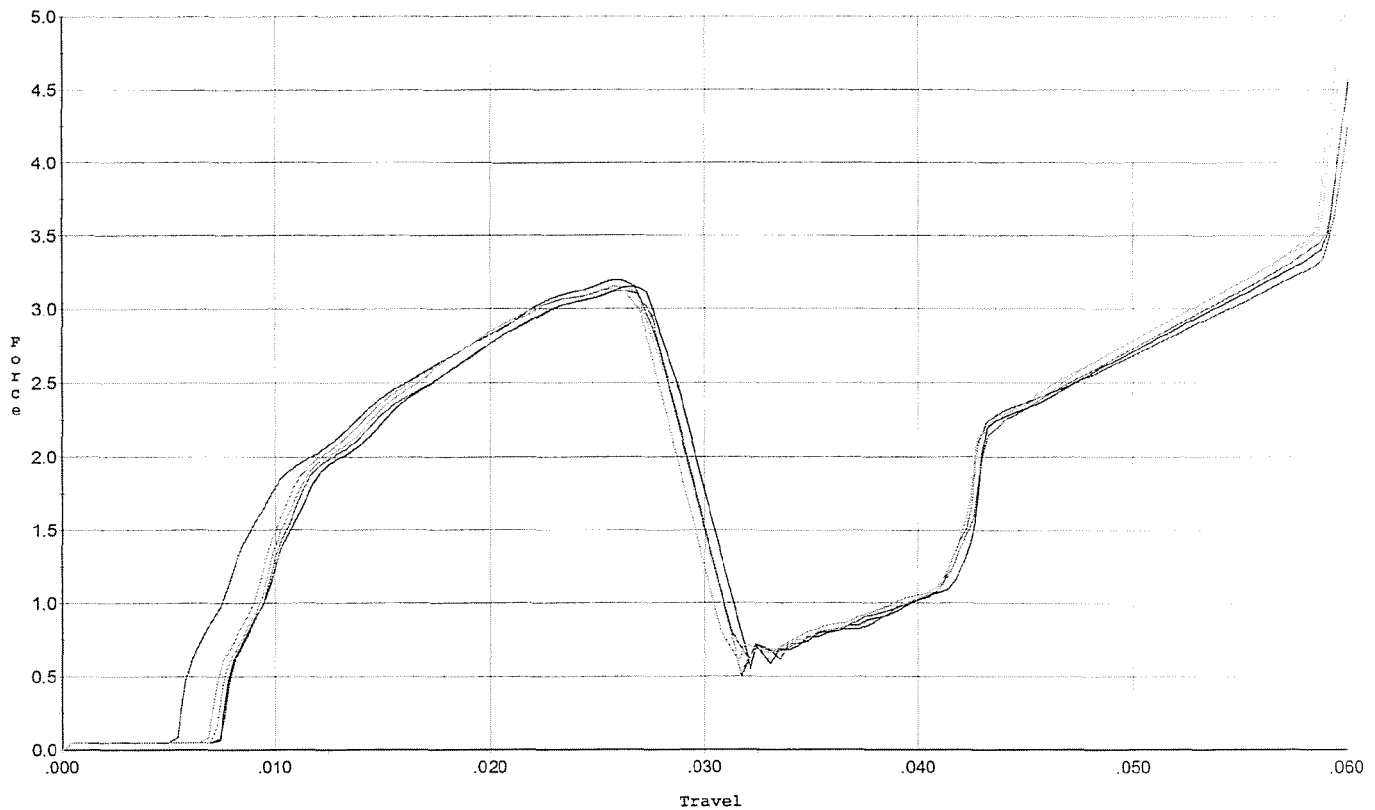
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.027	0.008	0.038	0.036		Set Trigger
2	2.499	0.027	0.007	0.038	0.038		Set Trigger
3	2.529	0.028	0.007	0.038	0.040		Set Trigger
4	2.473	0.027	0.008	0.038	0.038		Set Trigger
5	2.484	0.027	0.007	0.038	0.038		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



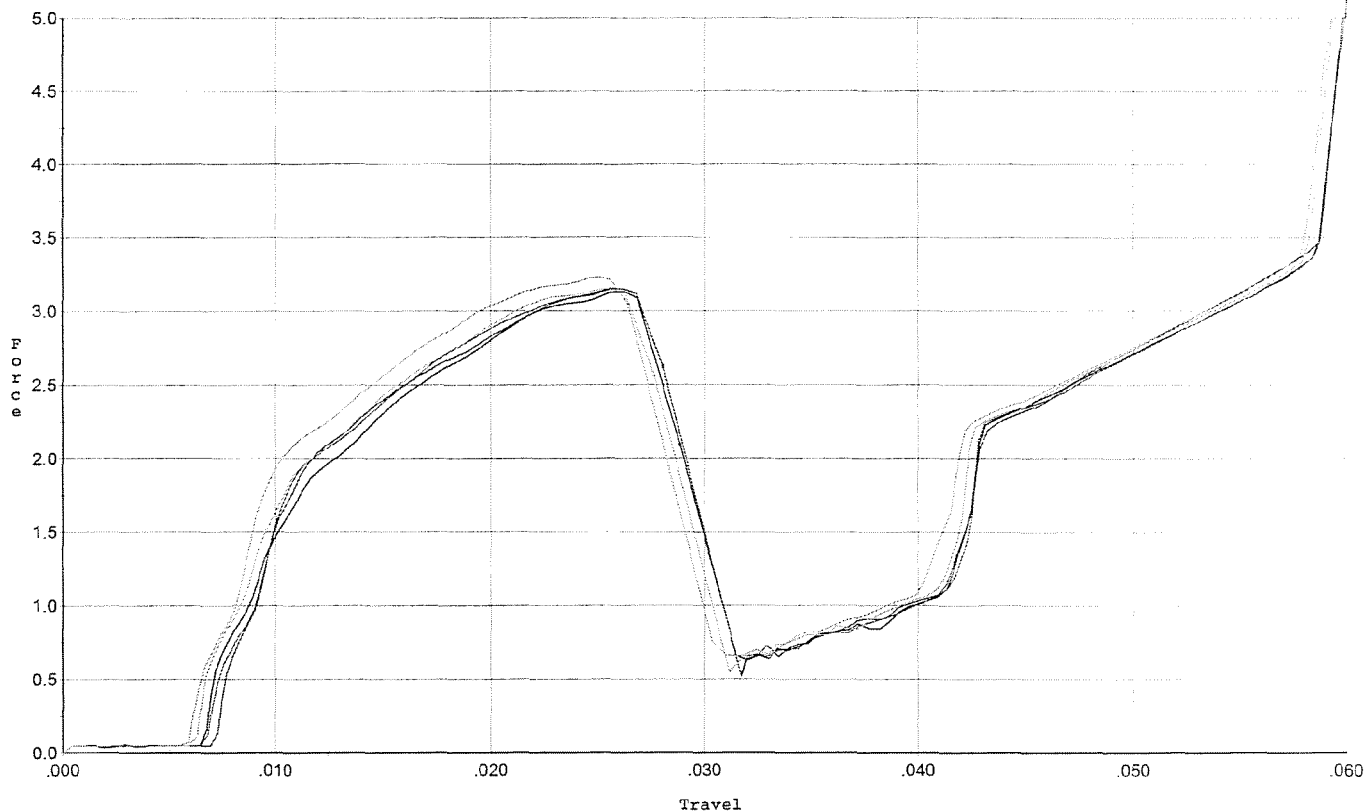
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.028	0.006	0.037	0.051		Set Trigger
2	3.152	0.029	0.008	0.037	0.049		Set Trigger
3	3.123	0.028	0.008	0.037	0.047		Set Trigger
4	3.154	0.028	0.007	0.037	0.049		Set Trigger
5	3.136	0.027	0.007	0.037	0.047		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



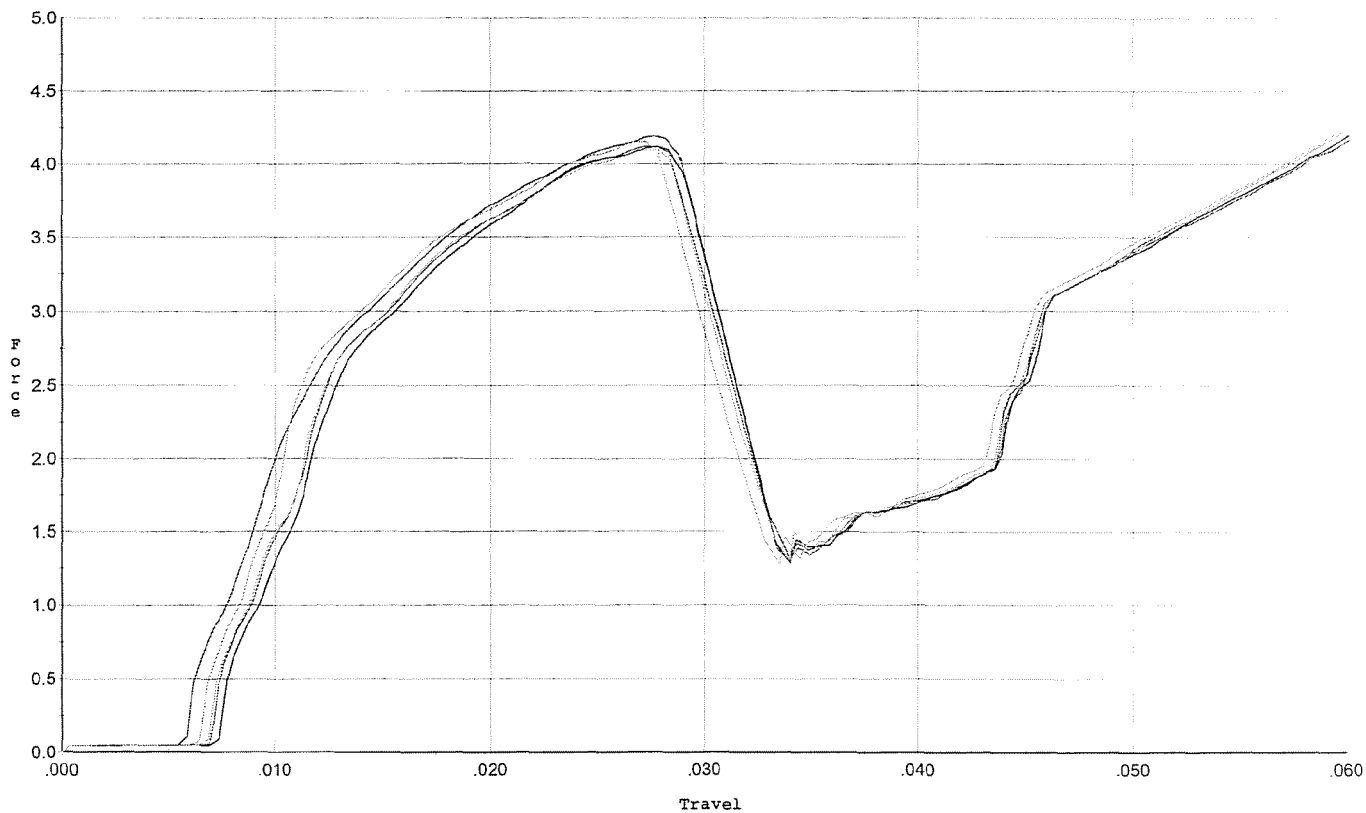
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.028	0.007	0.037	0.049		Set Trigger
2	3.131	0.029	0.007	0.037	0.050		Set Trigger
3	3.155	0.028	0.007	0.037	0.050		Set Trigger
4	3.149	0.028	0.006	0.037	0.049		Set Trigger
5	3.229	0.026	0.006	0.037	0.049		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



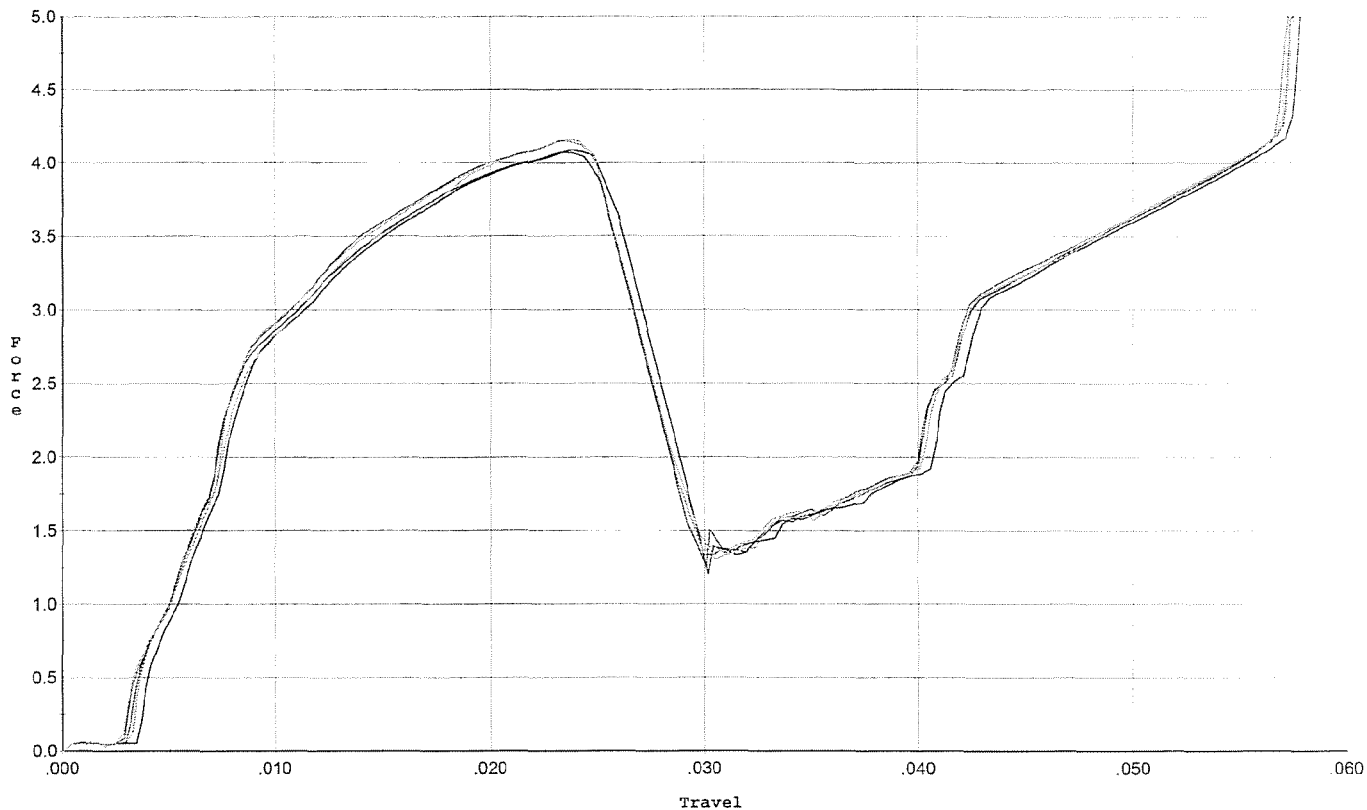
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.029	0.006	0.034	0.070		Set Trigger
2	4.117	0.029	0.008	0.034	0.065		Set Trigger
3	4.120	0.031	0.007	0.034	0.069		Set Trigger
4	4.095	0.028	0.007	0.034	0.064		Set Trigger
5	4.150	0.028	0.007	0.034	0.065		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



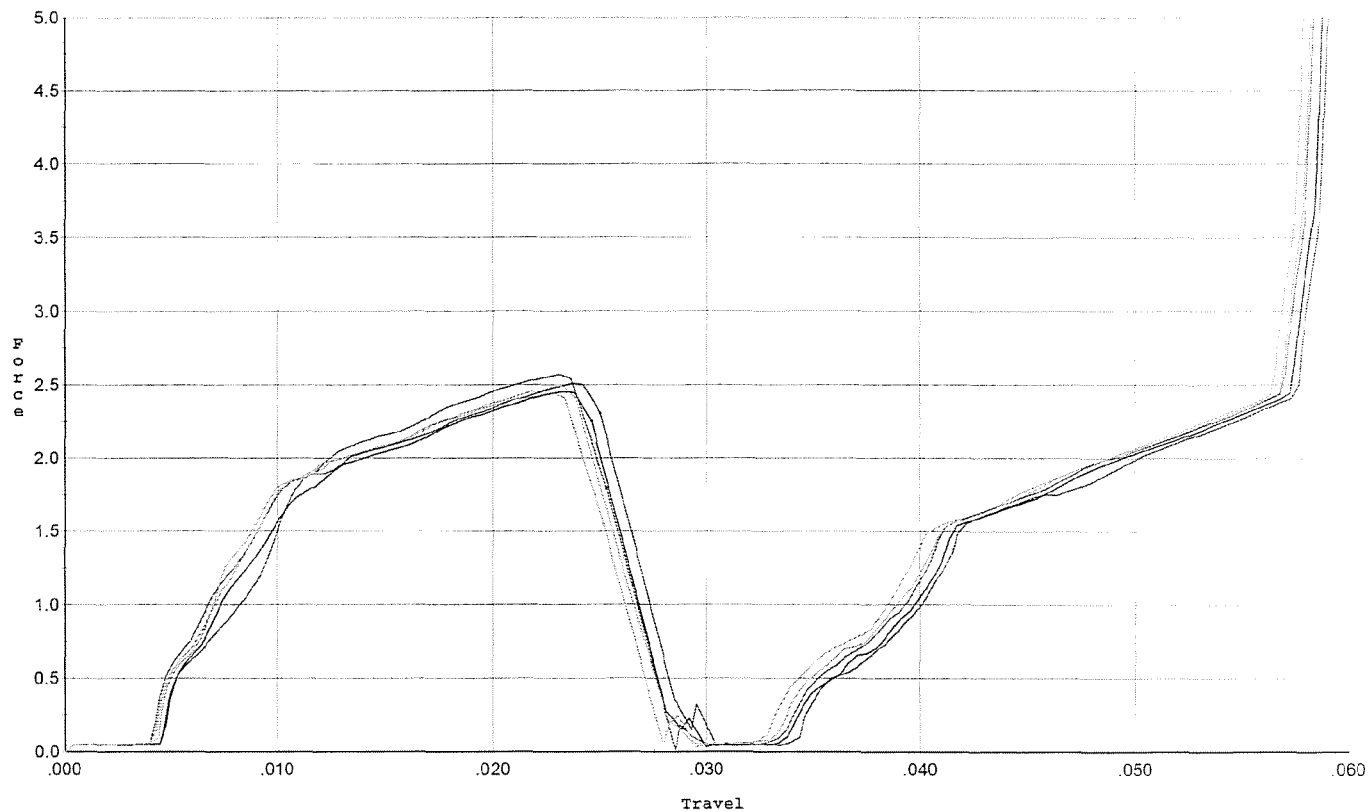
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.025	0.003	0.034	0.064		Set Trigger
2	4.085	0.026	0.004	0.034	0.066		Set Trigger
3	4.145	0.025	0.003	0.034	0.065		Set Trigger
4	4.159	0.025	0.003	0.034	0.064		Set Trigger
5	4.145	0.025	0.00	0.034	0.065		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



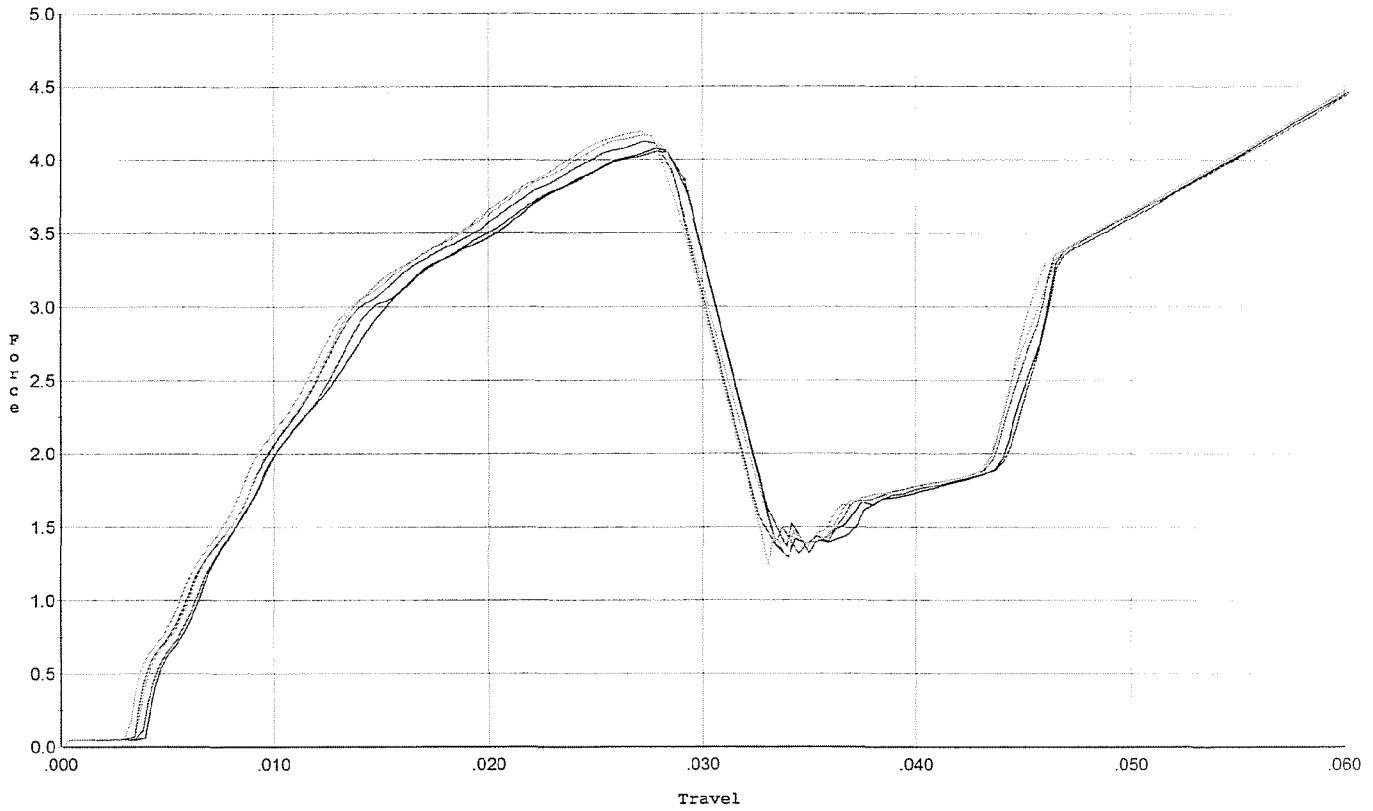
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.025	0.005	0.039	0.037		Set Trigger
2	2.455	0.025	0.005	0.039	0.036		Set Trigger
3	2.570	0.025	0.004	0.039	0.039		Set Trigger
4	2.494	0.024	0.004	0.038	0.036		Set Trigger
5	2.446	0.025	0.005	0.039	0.037		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.029	0.004	0.034	0.070		Set Trigger
2	4.077	0.029	0.004	0.034	0.069		Set Trigger
3	4.125	0.029	0.004	0.034	0.069		Set Trigger
4	4.166	0.028	0.004	0.035	0.070		Set Trigger
5	4.196	0.029	0.003	0.034	0.073		Set Trigger

Aug 4.12