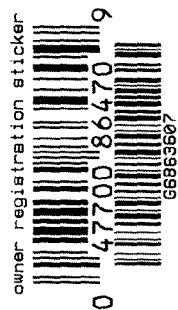
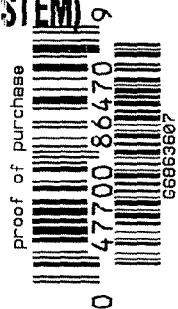


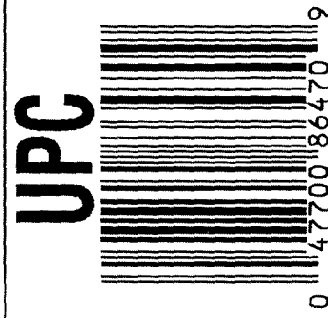
G6863607

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863607



BM FORM

GUN SERIAL # G 6863607

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>JD</u>	6/13/09	JD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTIN
540	APPLY COATINGS (BARREL ACTION)		2/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

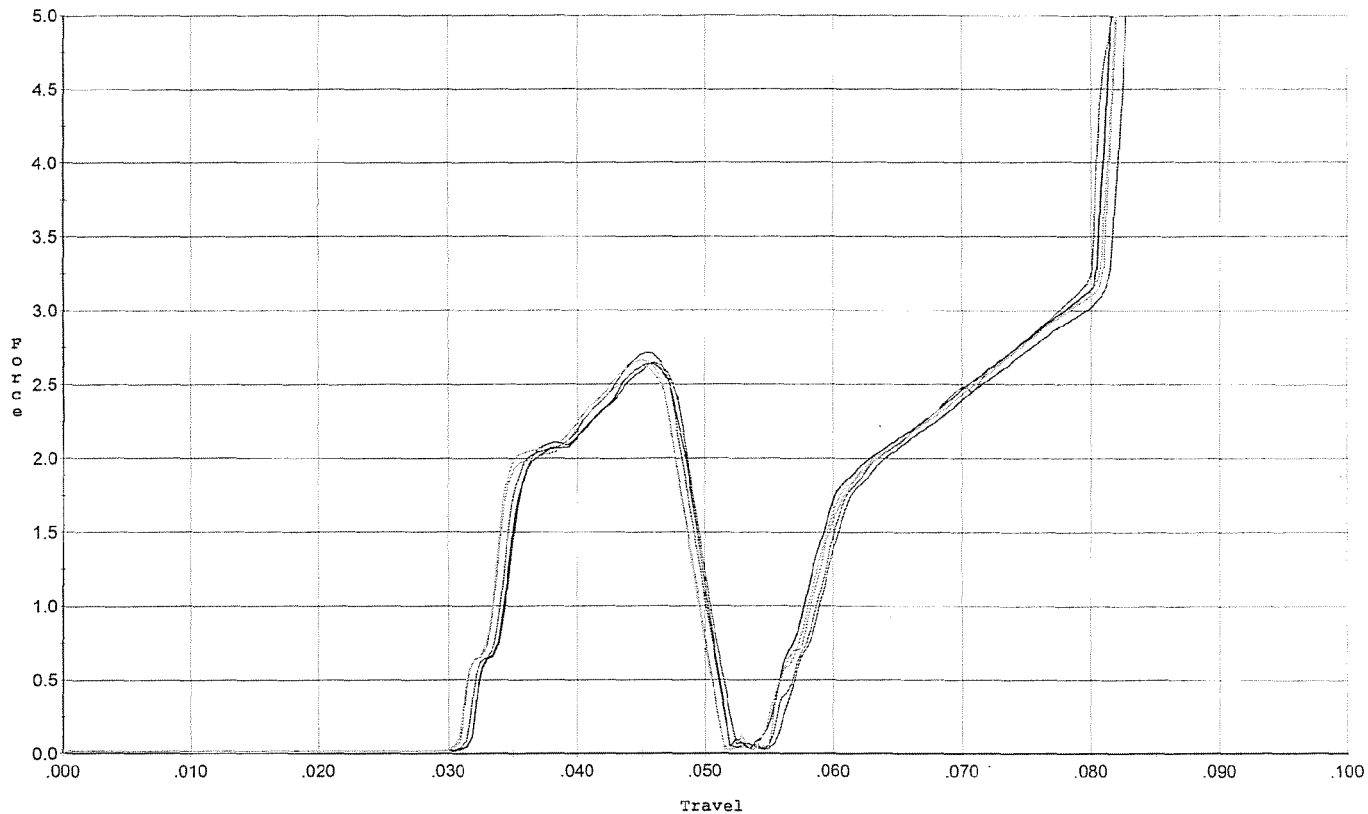
560	F) SAFETY ON FORCE		2 LBS MIN 10 LBS MAX			<u>39</u>	<u>39</u>	<u>39</u>	8/21/09	RB		
CONT.	G) SAFETY OFF FORCE		2 LBS MIN			<u>89</u>	<u>89</u>	<u>89</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY											
	I) FIRING PIN INDENT		.020 MIN			<u>024</u>	<u>024</u>	<u>024</u>	8/21/09	RB		
	J) ASSEMBLE STOCK								8-13-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS								8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S											
	M) IRON SIGHT ALIGNMENT											
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER											
640 & 650	FUNCTION TEST AND TARGET					<u>PASS</u>	FAIL		8-20-09	SPD		
						<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION			N/A						
	MALFUNCTION		CORRECTION									
	MALFUNCTION		CORRECTION									
	MALFUNCTION		CORRECTION									
660	INSPECT FOR LIVE AMMO								8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE								8/21/09	RB		
	B) TRIGGER PULL		+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS			<u>2.73</u>	<u>2.73</u>	<u>2.75</u>	<u>2.72</u>	<u>2.73</u>	8/21/09	RB
	C) FUNCTION								8/21/09	RB		
690	PACK								8/21/09	Fey		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



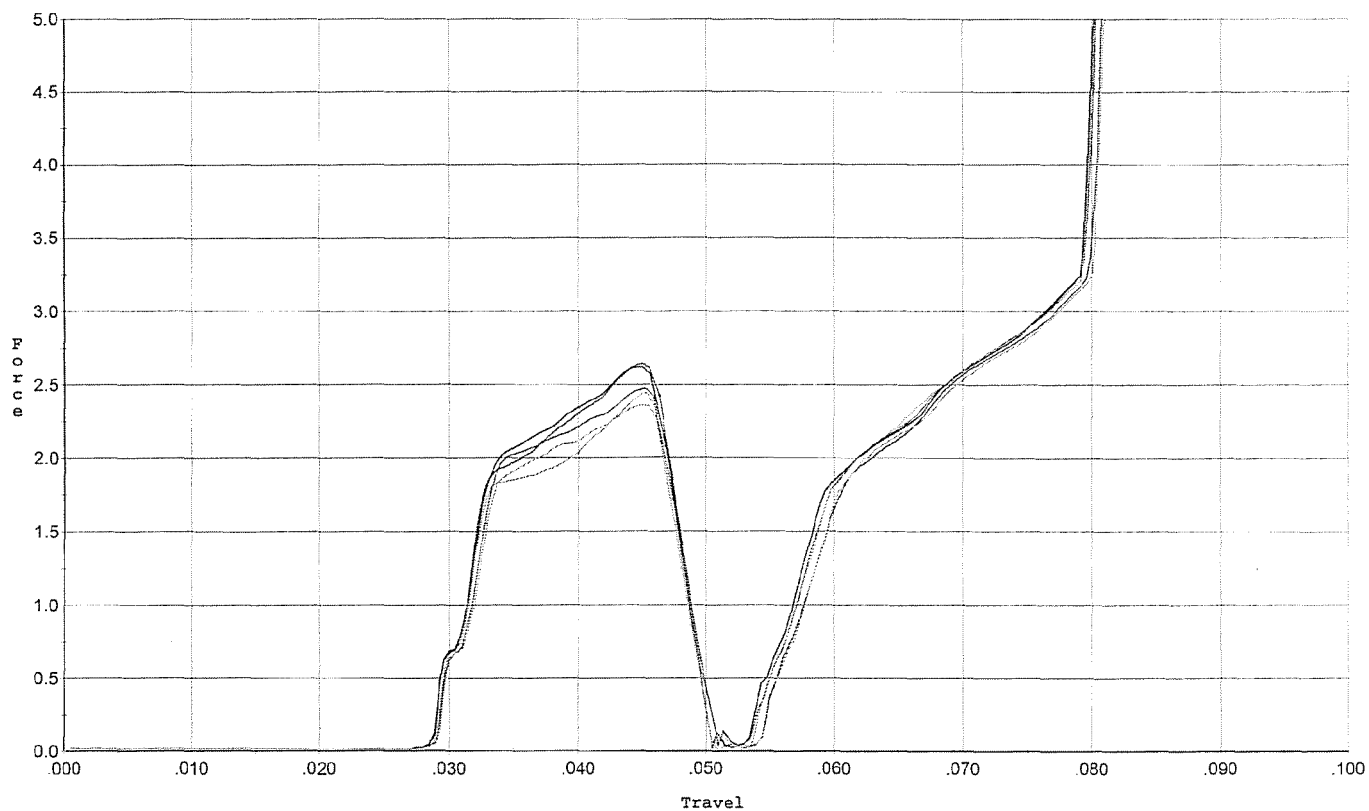
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.048	0.032	0.038	0.034		Set Trigger
2	2.642	0.048	0.032	0.037	0.035		Set Trigger
3	2.715	0.047	0.032	0.039	0.034		Set Trigger
4	2.665	0.047	0.031	0.038	0.035		Set Trigger
5	2.622	0.049	0.031	0.038	0.036		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



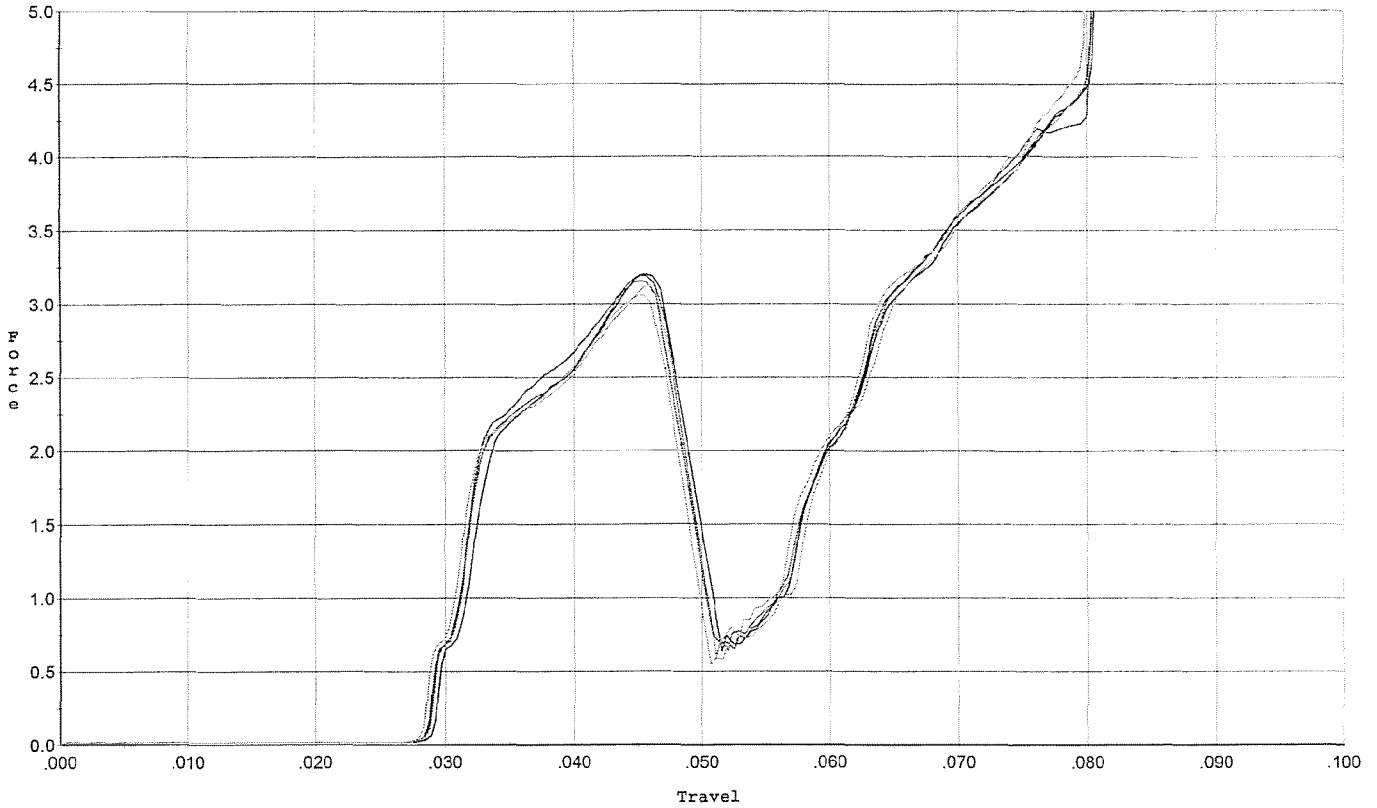
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.046	0.029	0.037	0.037		Set Trigger
2	2.619	0.047	0.029	0.037	0.038		Set Trigger
3	2.472	0.047	0.029	0.037	0.036		Set Trigger
4	2.361	0.048	0.029	0.038	0.035		Set Trigger
5	2.448	0.048	0.029	0.037	0.035		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



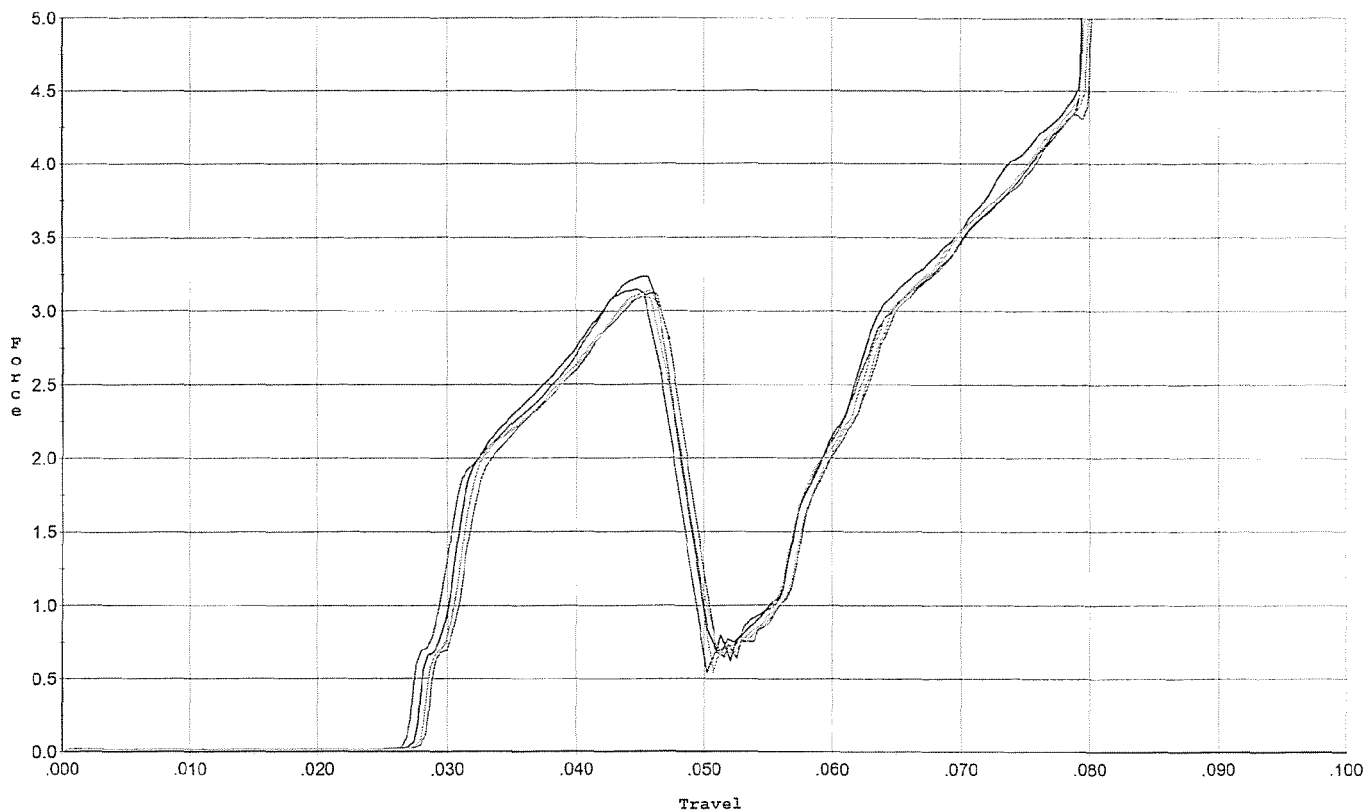
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.192	0.047	0.029	0.035	0.046		Set Trigger
2	3.203	0.049	0.029	0.035	0.046		Set Trigger
3	3.153	0.048	0.029	0.035	0.046		Set Trigger
4	3.061	0.047	0.028	0.035	0.044		Set Trigger
5	3.128	0.047	0.029	0.035	0.044		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



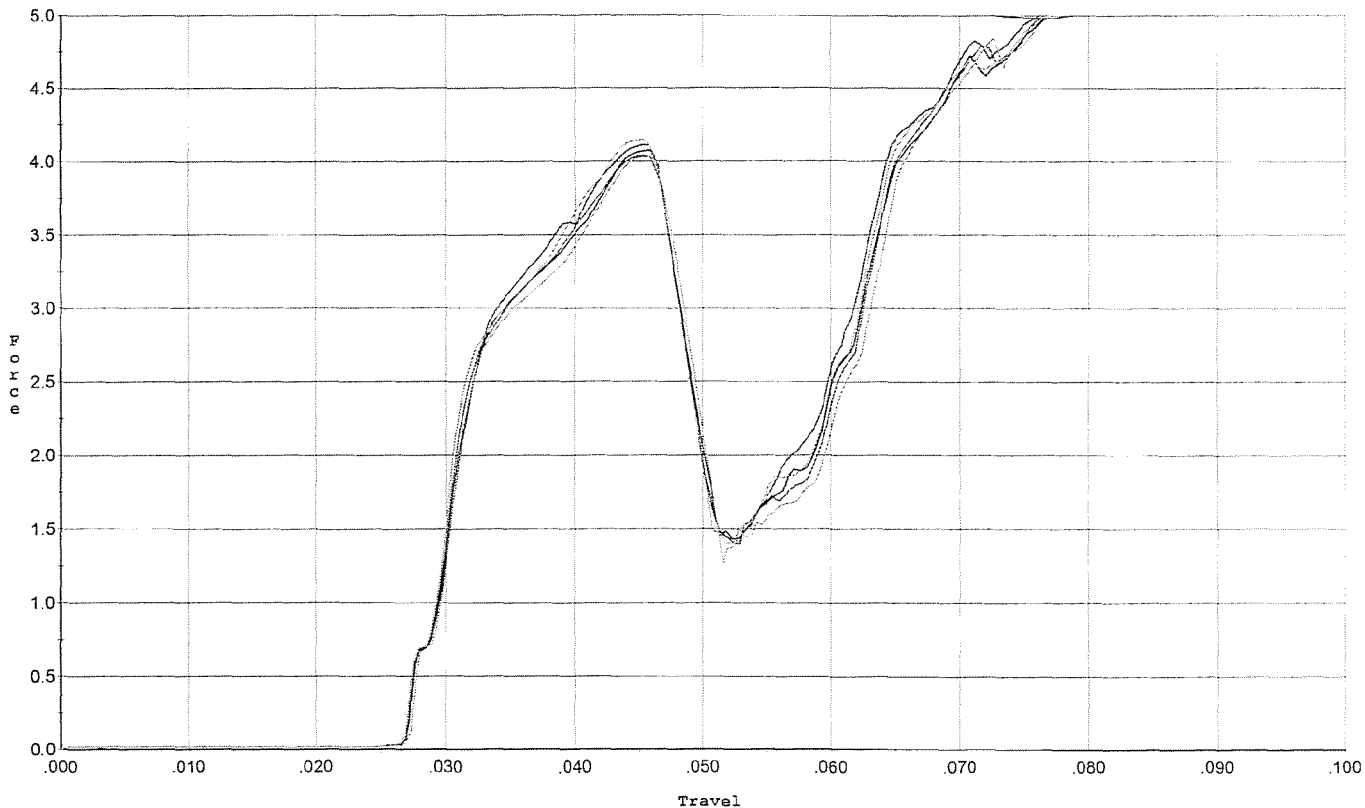
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.047	0.027	0.035	0.046		Set Trigger
2	3.233	0.046	0.028	0.035	0.047		Set Trigger
3	3.122	0.047	0.028	0.035	0.045		Set Trigger
4	3.103	0.047	0.028	0.035	0.045		Set Trigger
5	3.138	0.046	0.028	0.035	0.045		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



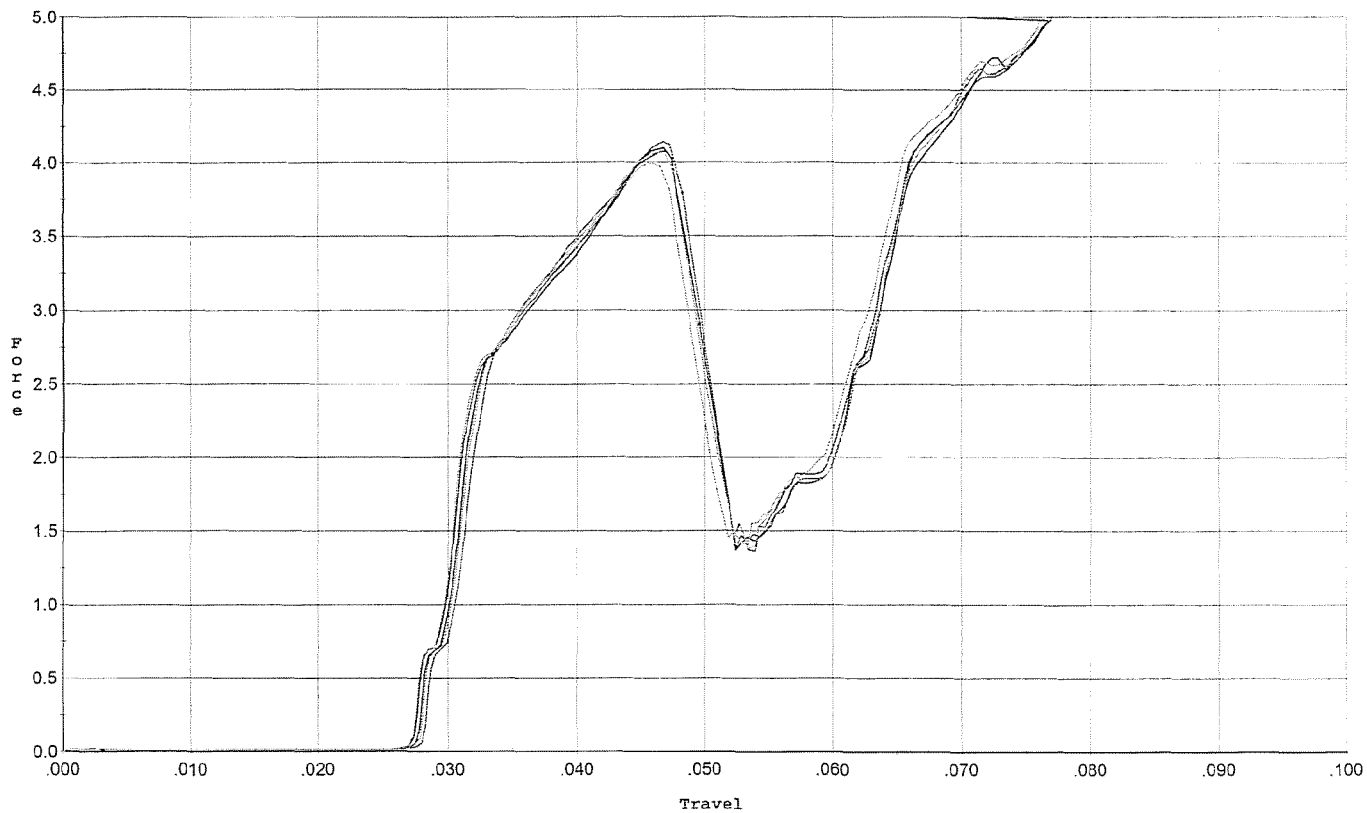
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.046	0.027	0.032	0.062		Set Trigger
2	4.075	0.046	0.027	0.033	0.061		Set Trigger
3	4.034	0.047	0.027	0.032	0.062		Set Trigger
4	4.149	0.047	0.027	0.032	0.063		Set Trigger
5	4.029	0.048	0.027	0.033	0.063		Set Trigger

A 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



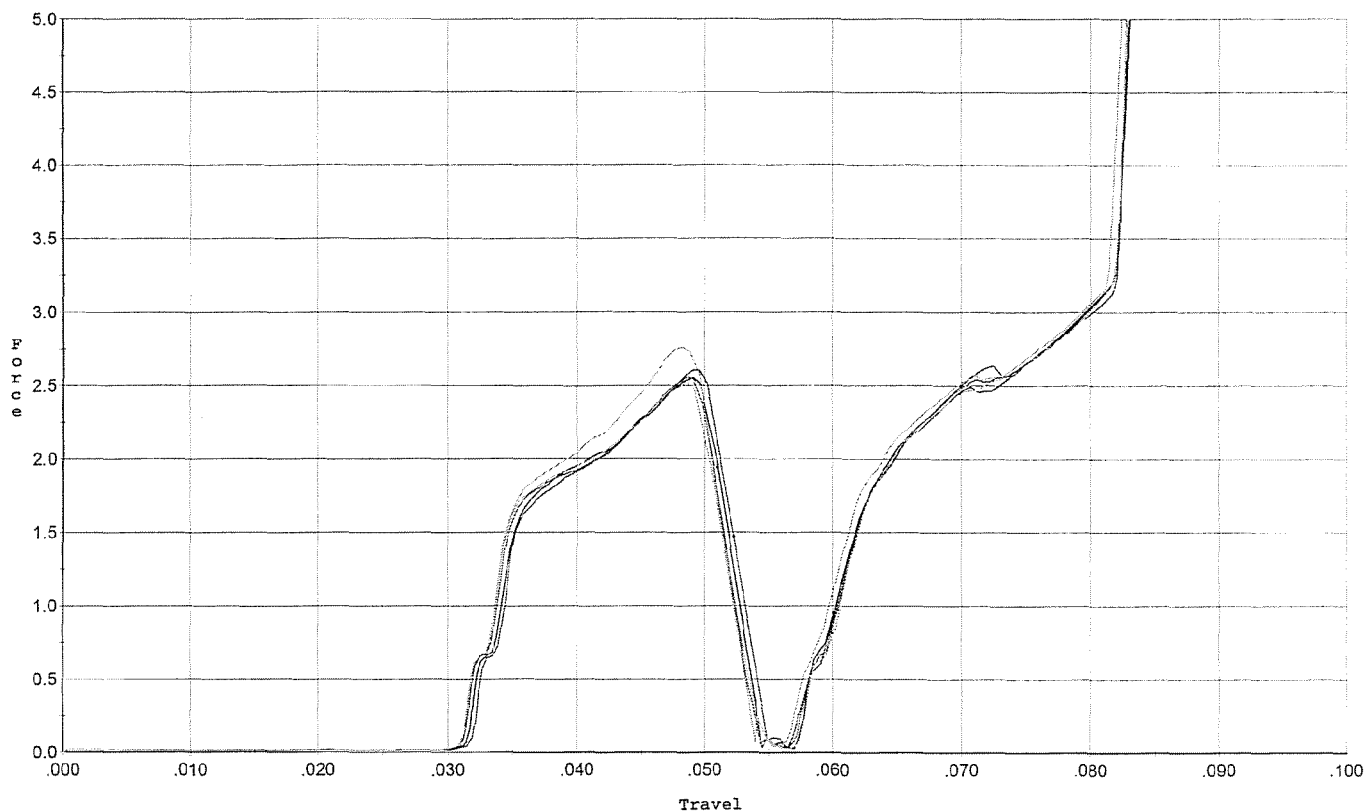
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.047	0.028	0.032	0.063		Set Trigger
2	4.100	0.050	0.028	0.032	0.066		Set Trigger
3	4.142	0.048	0.028	0.032	0.064		Set Trigger
4	4.070	0.047	0.028	0.032	0.063		Set Trigger
5	3.991	0.047	0.027	0.032	0.062		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



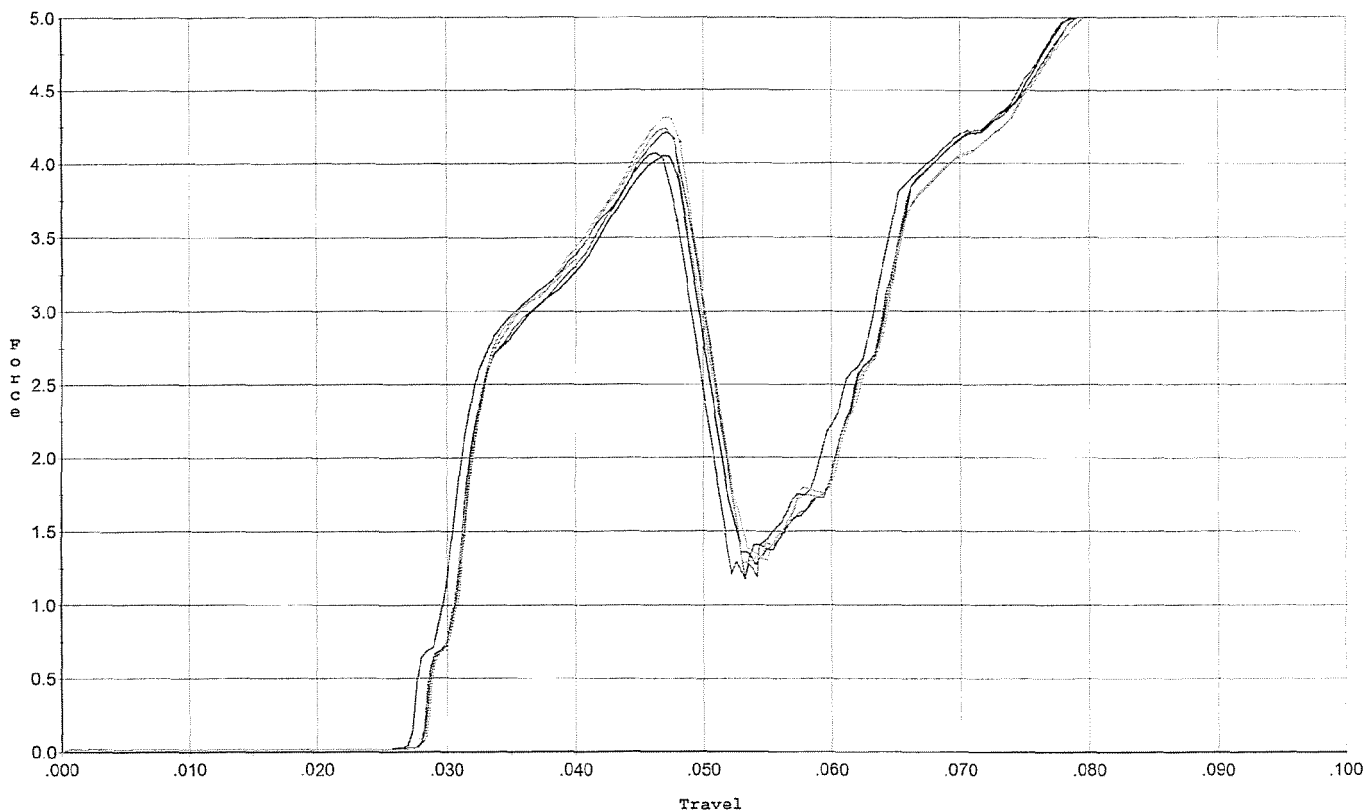
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.052	0.032	0.036	0.039		Set Trigger
2	2.553	0.051	0.032	0.036	0.038		Set Trigger
3	2.556	0.050	0.031	0.037	0.037		Set Trigger
4	2.758	0.050	0.031	0.036	0.039		Set Trigger
5	2.522	0.051	0.031	0.036	0.038		Set Trigger

A259

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.048	0.027	0.032	0.064		Set Trigger
2	4.052	0.048	0.028	0.032	0.063		Set Trigger
3	4.211	0.049	0.028	0.032	0.065		Set Trigger
4	4.310	0.048	0.029	0.032	0.065		Set Trigger
5	4.239	0.050	0.028	0.032	0.068		Set Trigger

A-4-17