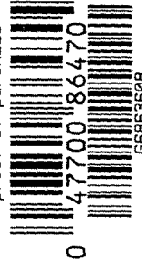


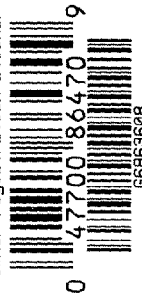
G 6863608

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

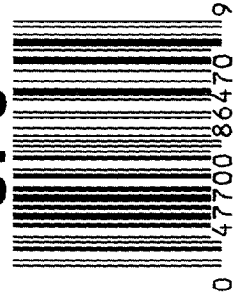
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863608

UPC



GUN SERIAL #

G 686 3608

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION	JUN 14 2009	6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6/13/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

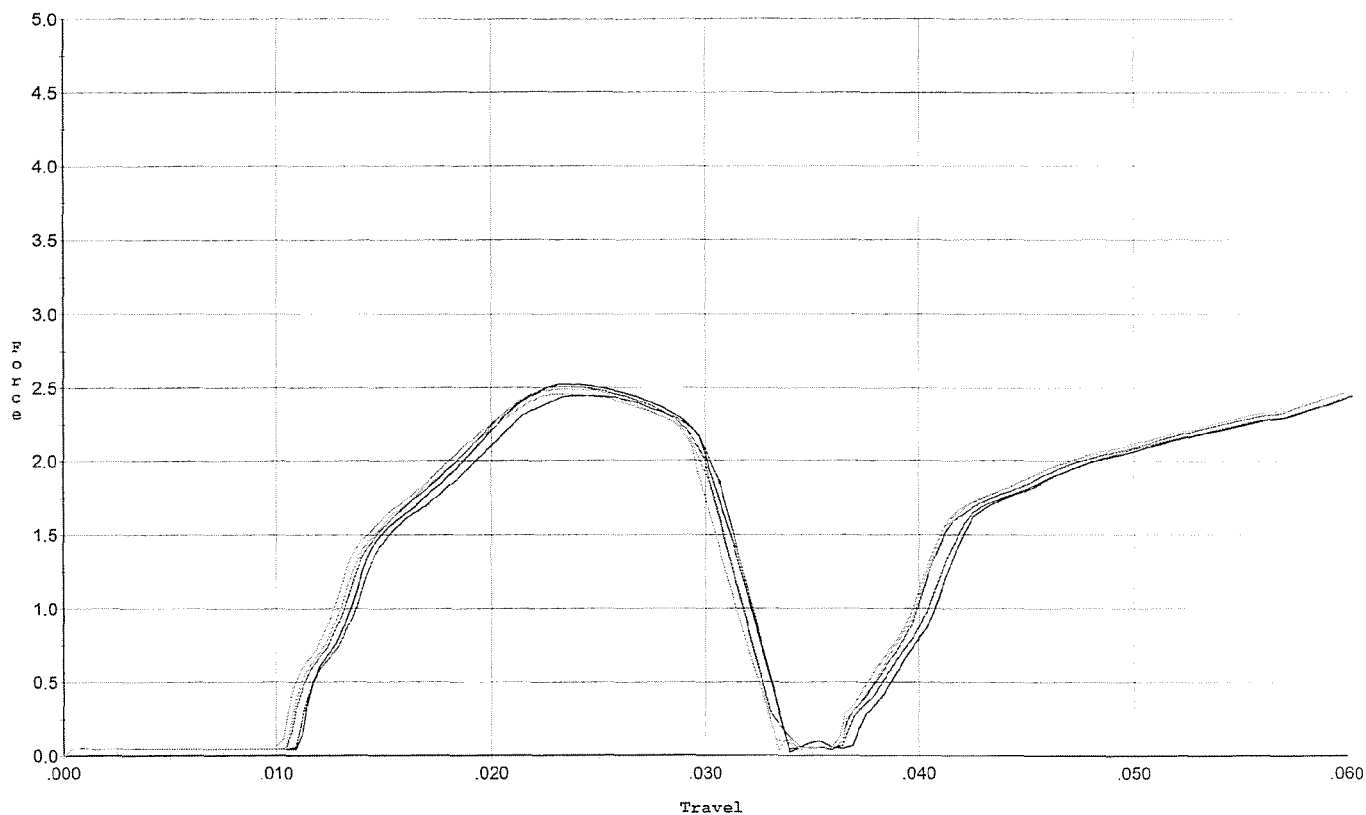
560	BARBER - M24 0093690 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>40</u>	8-4-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-4-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u> <u>.032</u> <u>.032</u>	8-4-09	LN
	J) ASSEMBLE STOCK			7-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-4-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	LN
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/29/09	RF
670	FINAL INSPECTION A) HEADSPACE			8-4-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>266</u> <u>269</u> <u>281</u> <u>283</u> <u>263</u>	8-4-09	LN
	C) FUNCTION			8-4-09	LN
690	PACK			9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



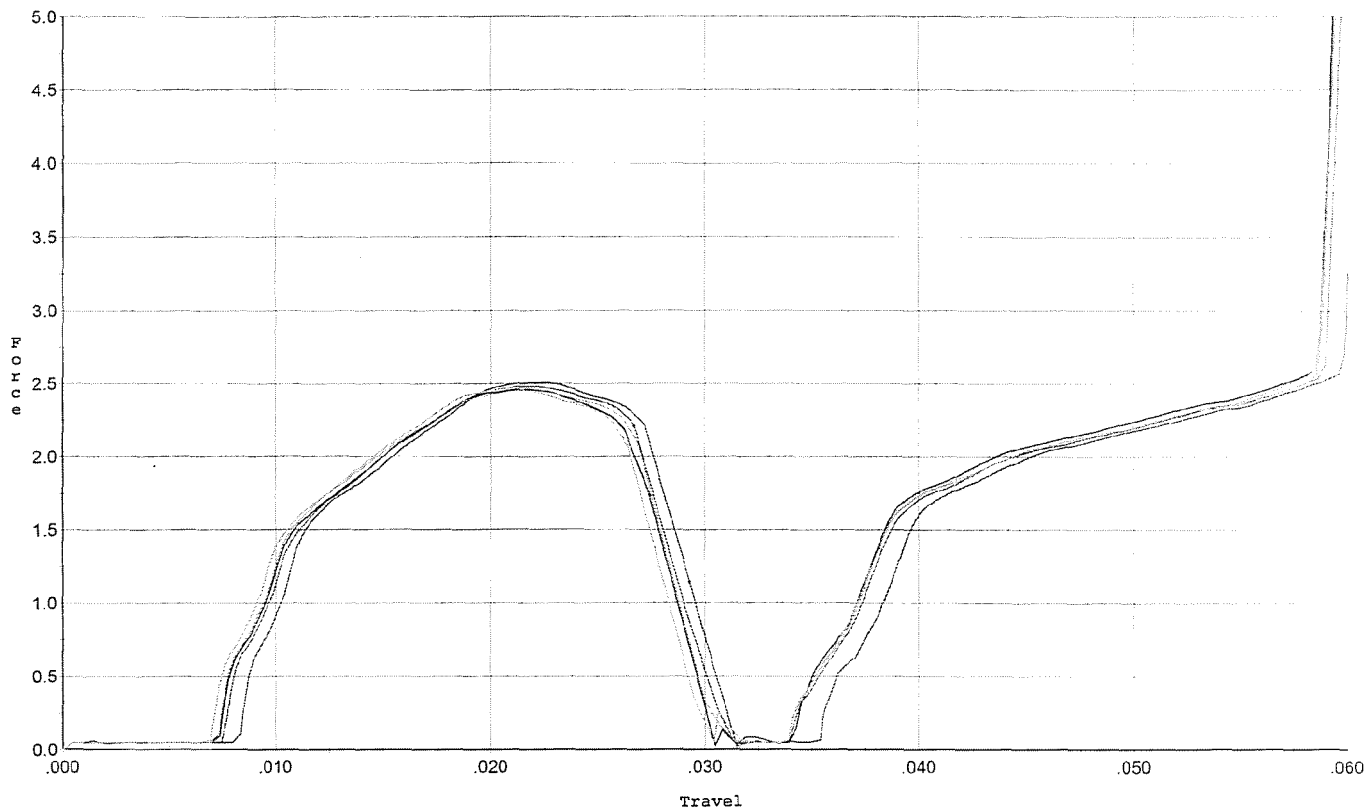
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.031	0.011	0.038	0.037		Set Trigger
2	2.526	0.031	0.011	0.038	0.039		Set Trigger
3	2.511	0.030	0.011	0.038	0.037		Set Trigger
4	2.455	0.030	0.011	0.038	0.038		Set Trigger
5	2.489	0.029	0.010	0.038	0.037		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



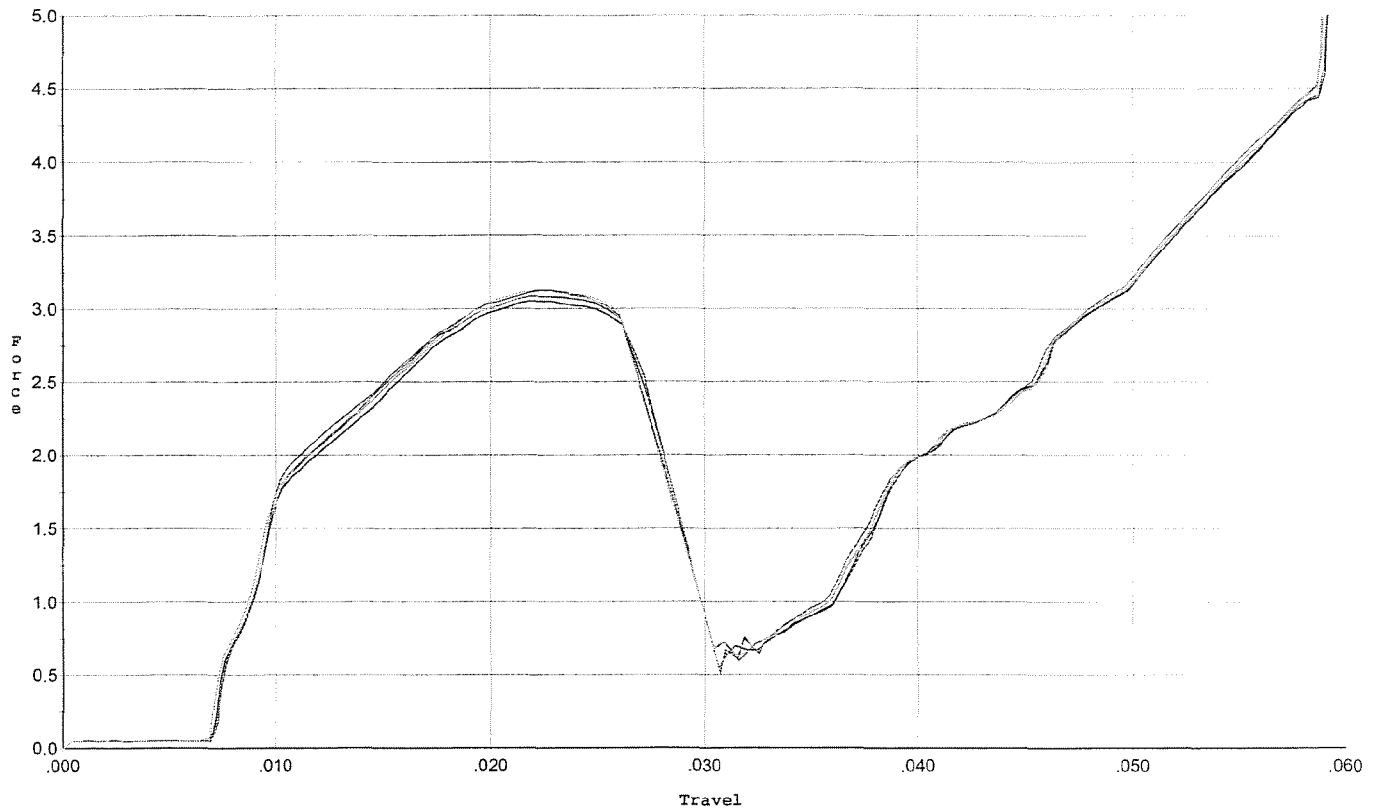
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.029	0.008	0.038	0.040		Set Trigger
2	2.458	0.027	0.008	0.037	0.038		Set Trigger
3	2.479	0.027	0.008	0.038	0.037		Set Trigger
4	2.467	0.026	0.007	0.038	0.037		Set Trigger
5	2.452	0.027	0.007	0.037	0.038		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



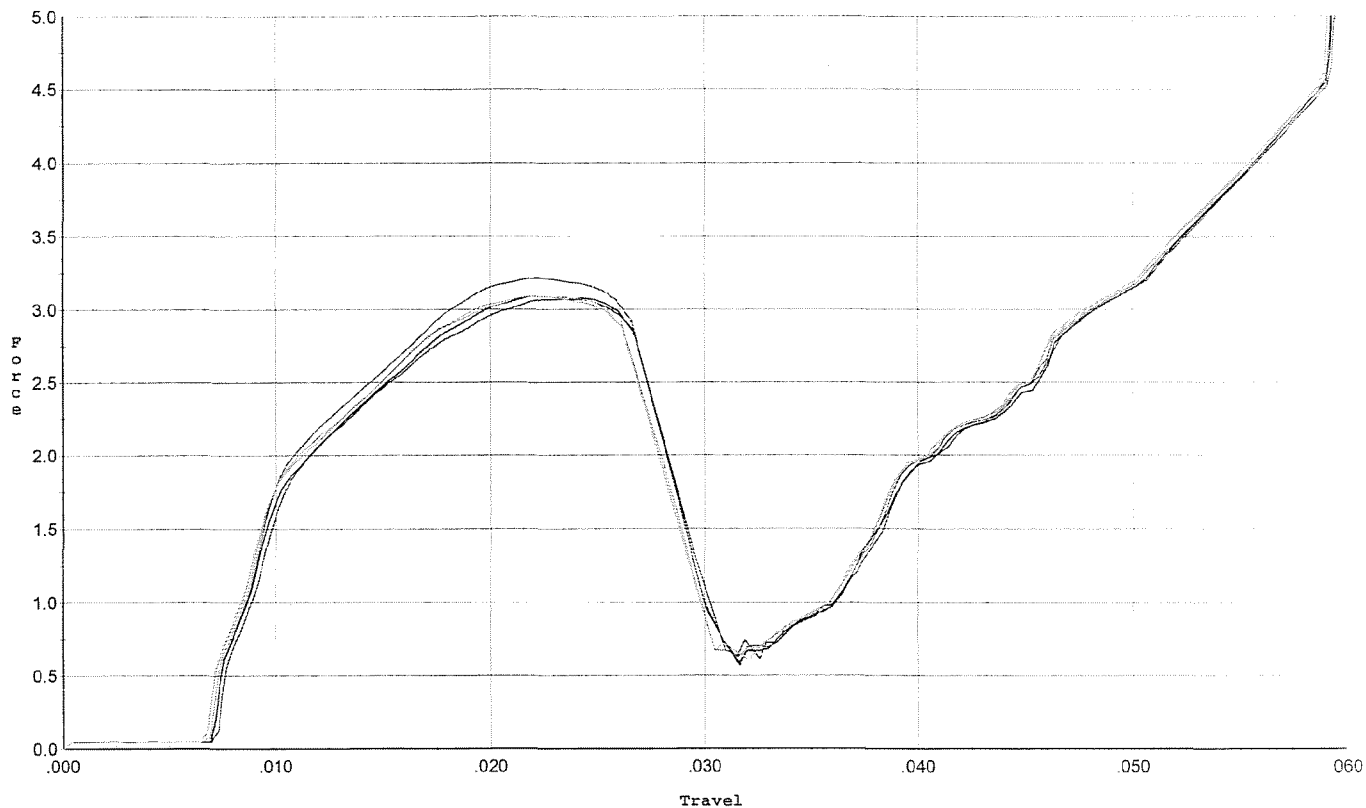
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.027	0.007	0.036	0.048		Set Trigger
2	3.053	0.027	0.007	0.036	0.047		Set Trigger
3	3.120	0.028	0.007	0.036	0.049		Set Trigger
4	3.088	0.026	0.007	0.036	0.046		Set Trigger
5	3.126	0.027	0.007	0.036	0.048		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



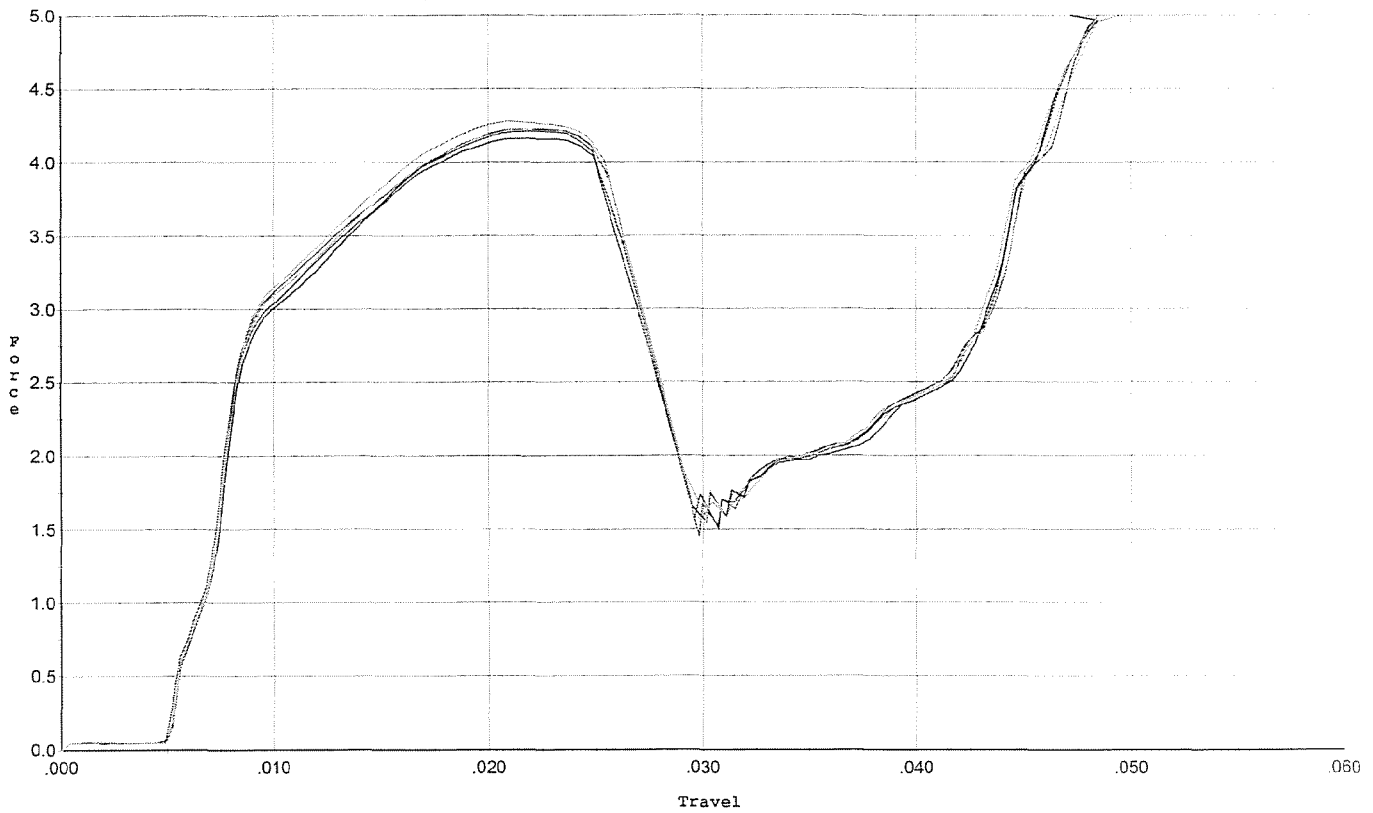
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.027	0.007	0.036	0.047		Set Trigger
2	3.090	0.027	0.007	0.036	0.047		Set Trigger
3	3.218	0.027	0.007	0.036	0.049		Set Trigger
4	3.091	0.026	0.007	0.037	0.047		Set Trigger
5	3.089	0.028	0.007	0.036	0.050		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



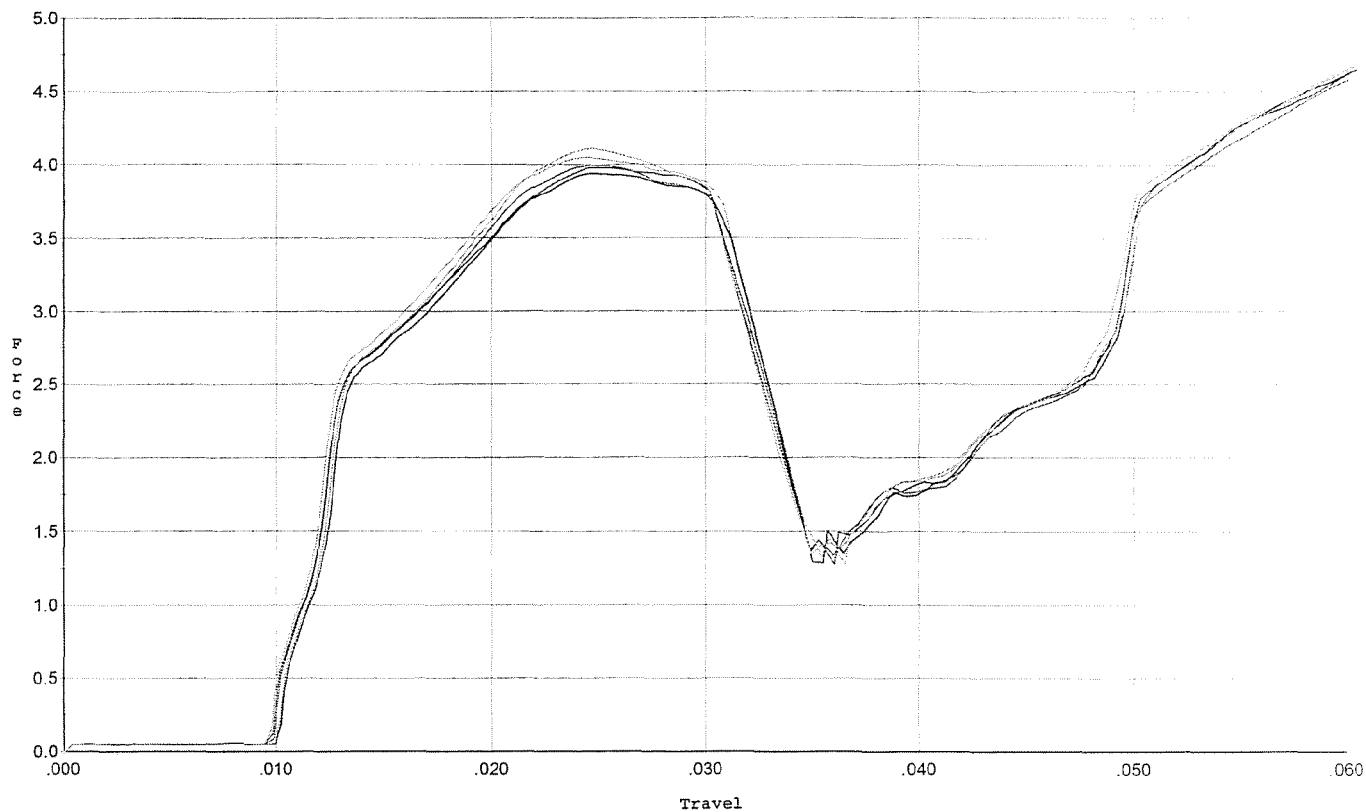
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.027	0.005	0.033	0.069		Set Trigger
2	4.223	0.026	0.005	0.033	0.066		Set Trigger
3	4.209	0.026	0.005	0.033	0.068		Set Trigger
4	4.223	0.026	0.005	0.033	0.067		Set Trigger
5	4.278	0.025	0.005	0.033	0.067		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



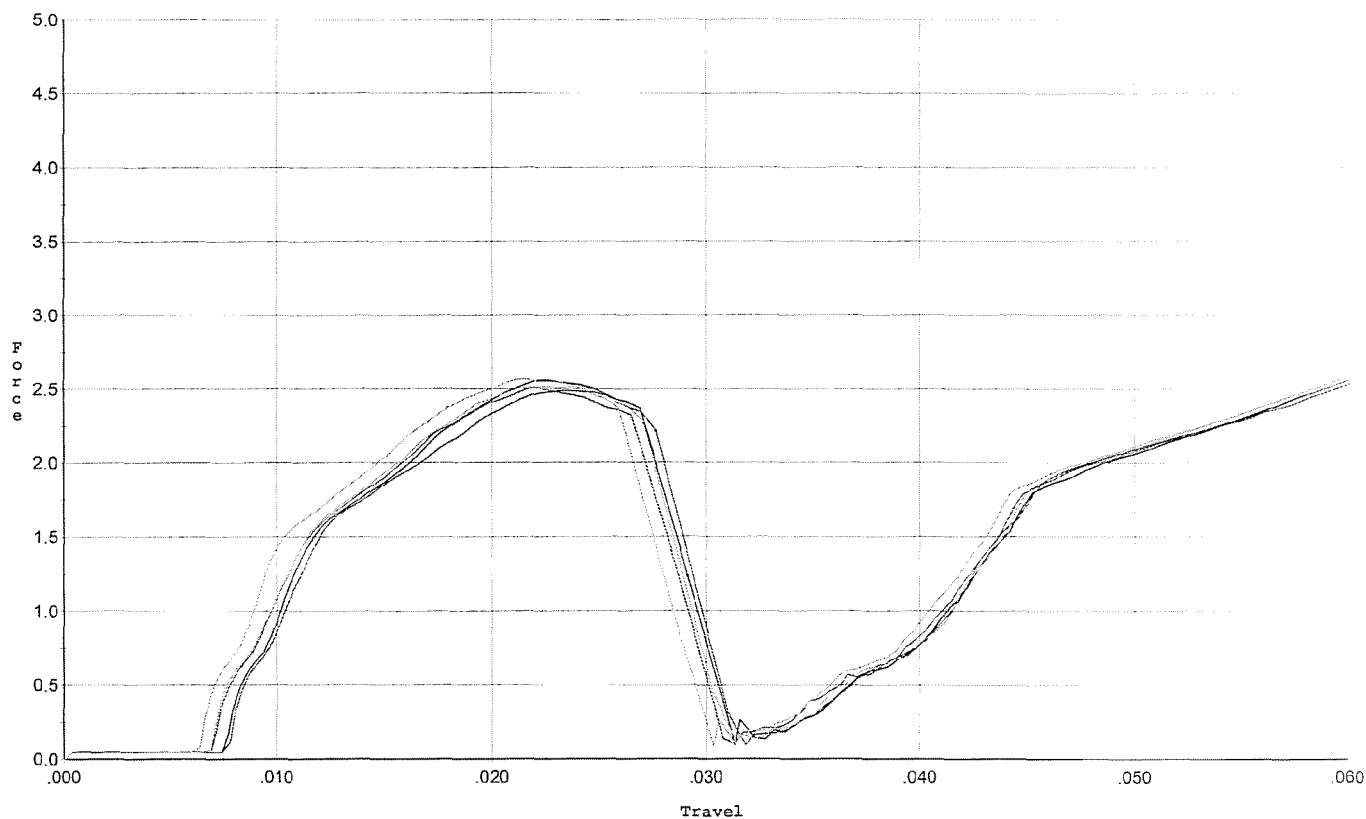
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.032	0.010	0.030	0.069		Set Trigger
2	3.940	0.031	0.010	0.030	0.066		Set Trigger
3	3.991	0.030	0.010	0.033	0.065		Set Trigger
4	4.048	0.030	0.010	0.033	0.066		Set Trigger
5	4.113	0.031	0.010	0.030	0.067		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



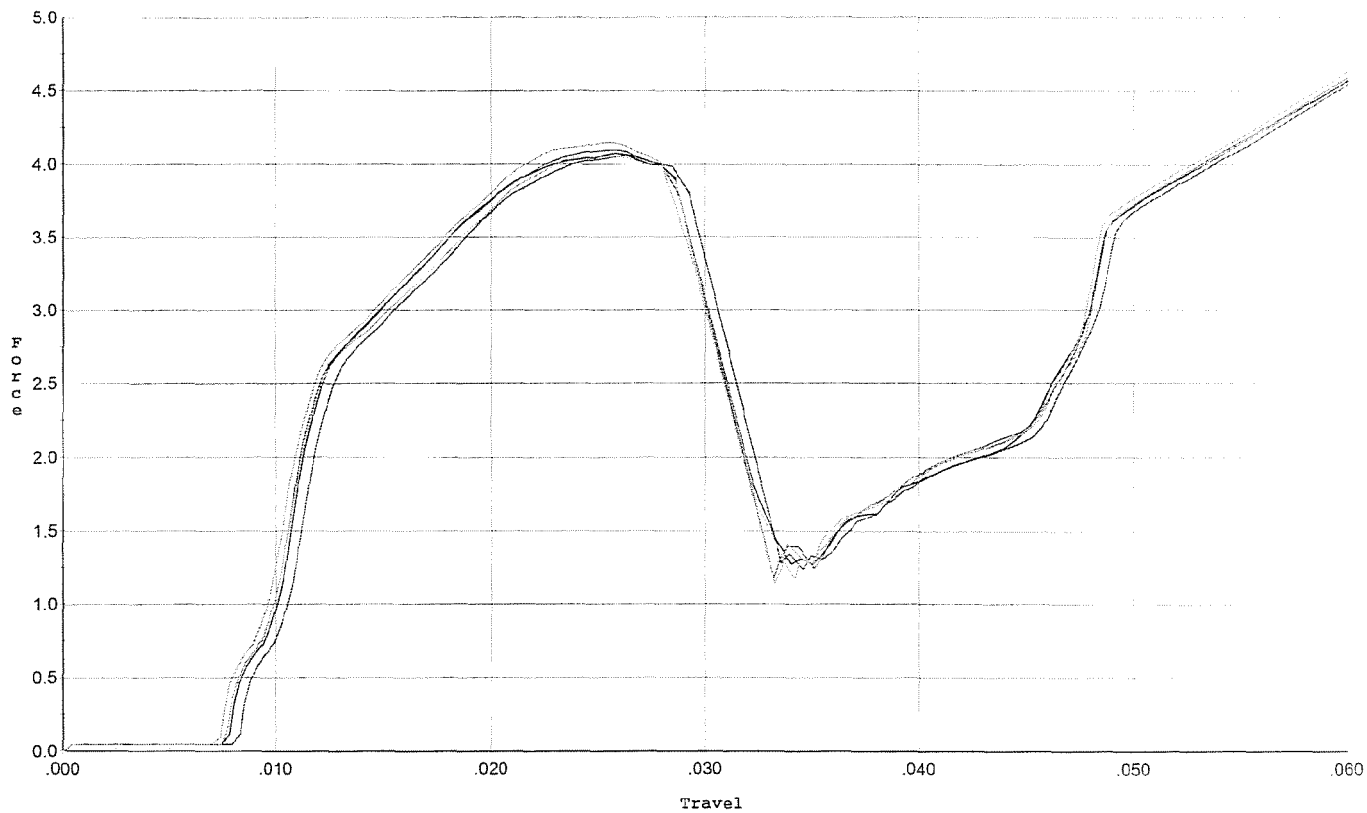
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.028	0.008	0.040	0.038		Set Trigger
2	2.557	0.029	0.008	0.040	0.040		Set Trigger
3	2.501	0.028	0.007	0.040	0.039		Set Trigger
4	2.516	0.027	0.007	0.040	0.038		Set Trigger
5	2.562	0.026	0.007	0.040	0.038		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.029	0.008	0.036	0.064		Set Trigger
2	4.072	0.029	0.008	0.035	0.064		Set Trigger
3	4.096	0.029	0.008	0.035	0.065		Set Trigger
4	4.054	0.029	0.008	0.035	0.064		Set Trigger
5	4.146	0.029	0.008	0.035	0.067		Set Trigger

Avg 4.08