

66863609

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6863609

owner registration sticker



G6863609

ORDER NO.

86470

BARREL LENGTH

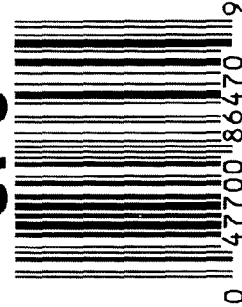
24"

CAPACITY

6

G6863609

UPC



BM FORM

GUN SERIAL # G 6863609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-20-09	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

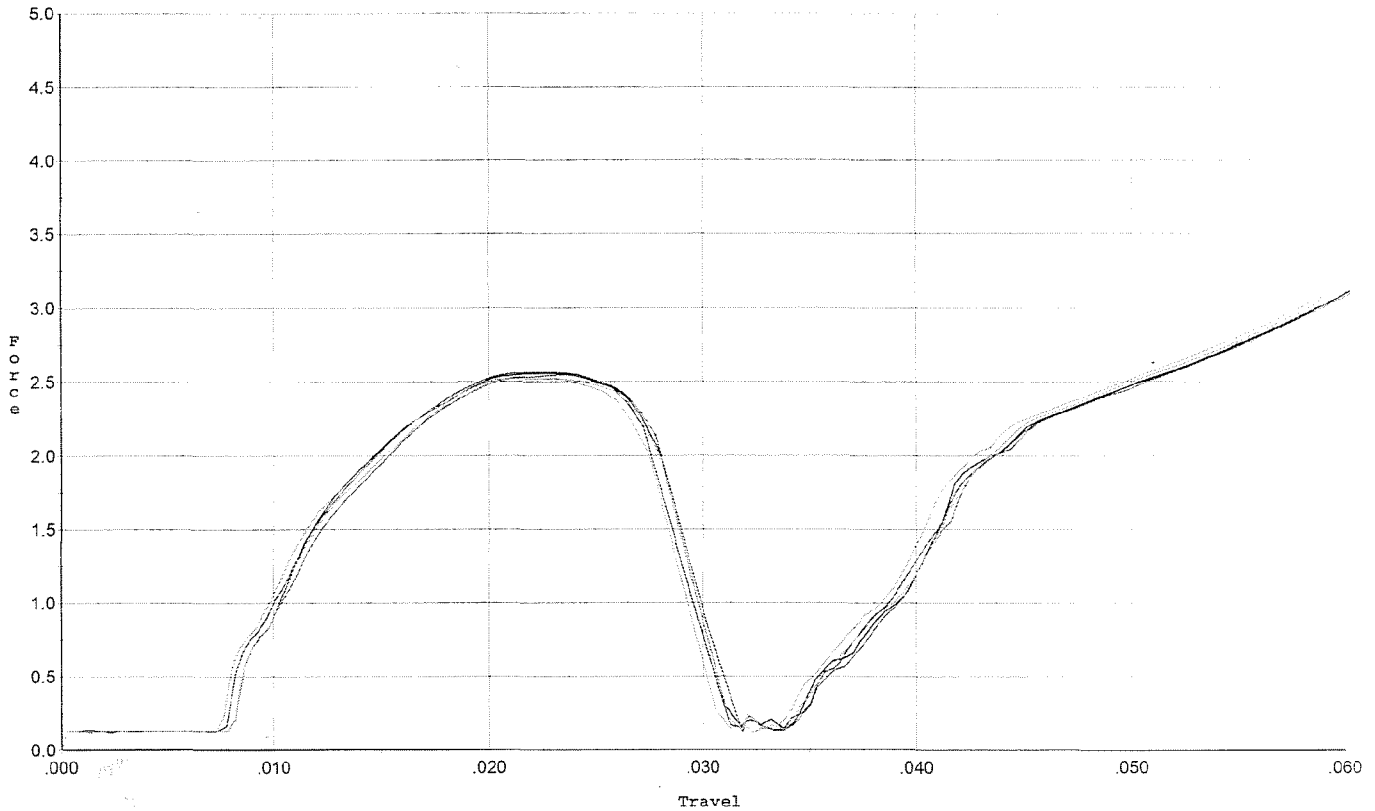
560	BARBER - M24 0093702 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40 40 40	8-3-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	60 60 60	8-3-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.024 .024 .024	8-3-09	LN
	J) ASSEMBLE STOCK			7-30-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-3-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL	7/31/09	PP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/31/09	PPD
670	FINAL INSPECTION A) HEADSPACE			8-3-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.67 2.65 2.57 2.69 2.57	8-3-09	LN
	C) FUNCTION			8-3-09	LN
690	PACK			8/5/09	FN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



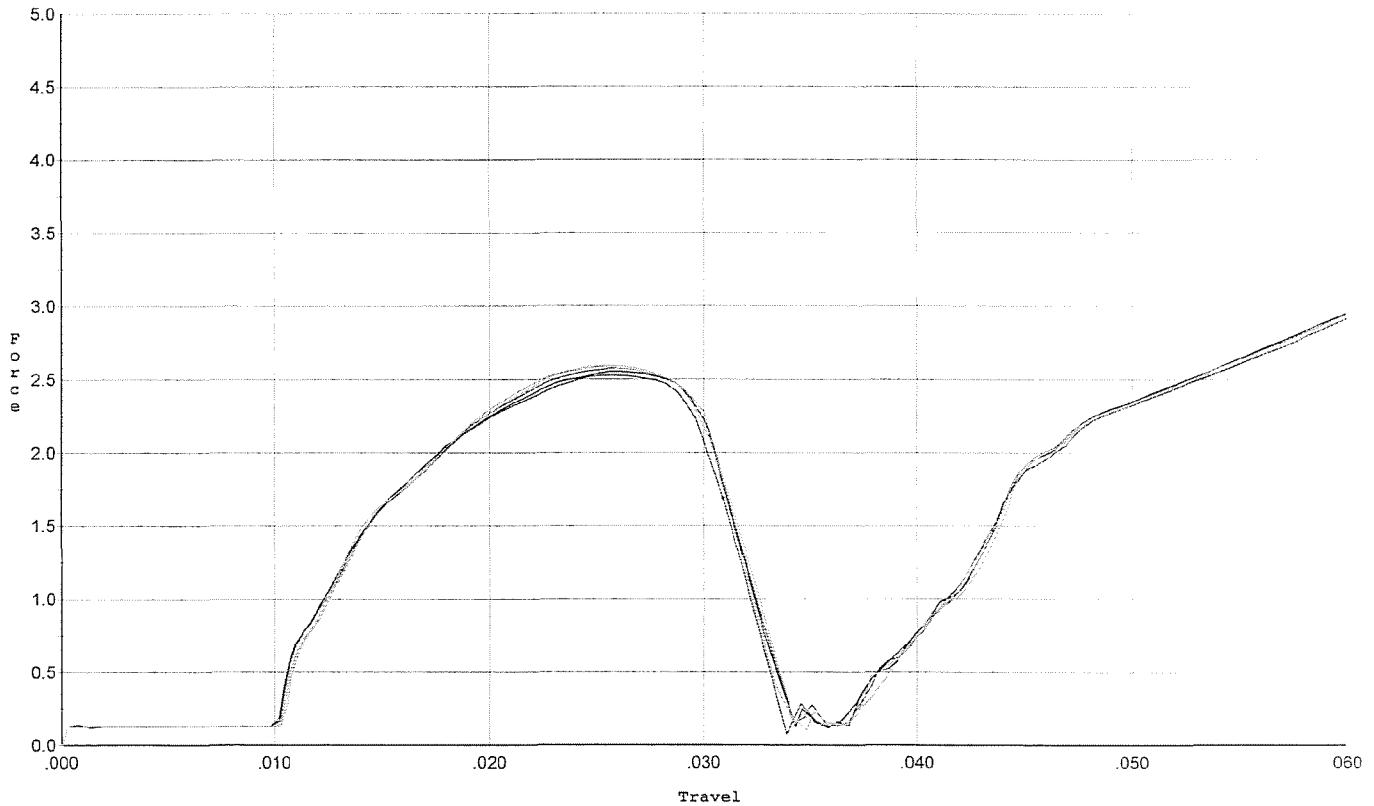
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.027	0.008	0.039	0.039		Set Trigger
2	2.556	0.028	0.008	0.039	0.040		Set Trigger
3	2.545	0.028	0.008	0.039	0.040		Set Trigger
4	2.520	0.028	0.008	0.039	0.040		Set Trigger
5	2.523	0.027	0.008	0.038	0.040		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



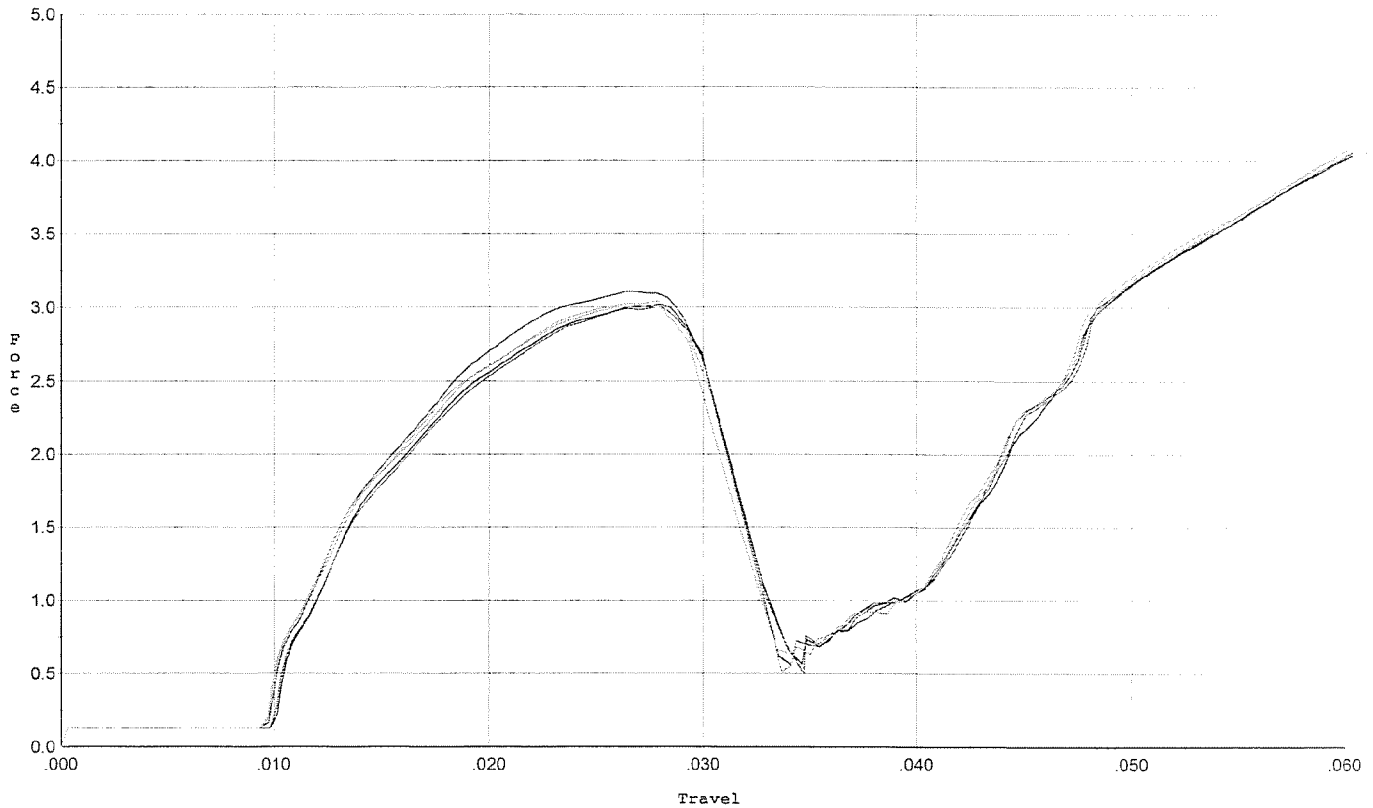
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.031	0.010	0.039	0.041		Set Trigger
2	2.553	0.030	0.010	0.039	0.041		Set Trigger
3	2.572	0.030	0.010	0.039	0.041		Set Trigger
4	2.584	0.032	0.011	0.039	0.043		Set Trigger
5	2.593	0.030	0.011	0.039	0.041		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



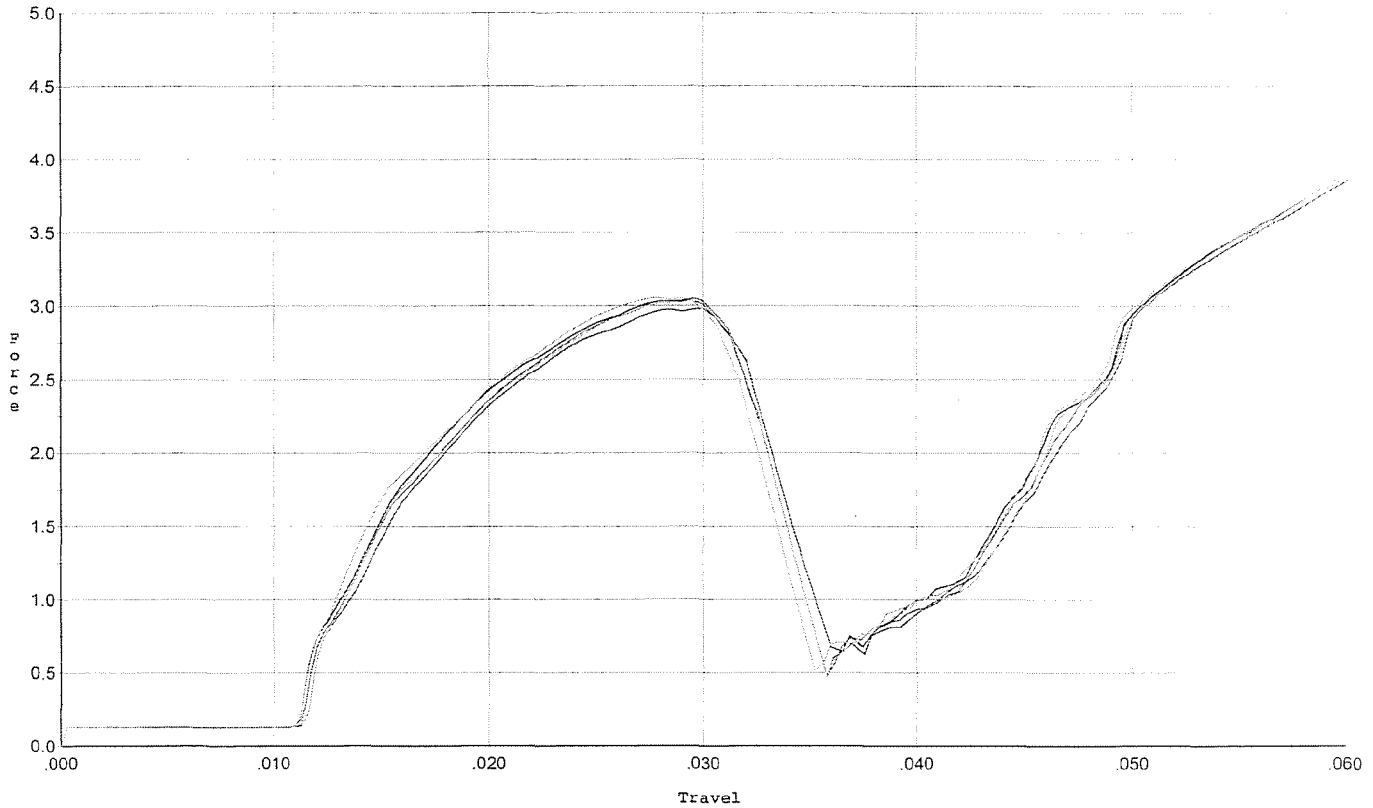
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.030	0.010	0.038	0.048		Set Trigger
2	3.019	0.030	0.010	0.038	0.046		Set Trigger
3	3.008	0.030	0.010	0.038	0.046		Set Trigger
4	3.012	0.029	0.010	0.038	0.046		Set Trigger
5	3.042	0.030	0.010	0.038	0.048		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



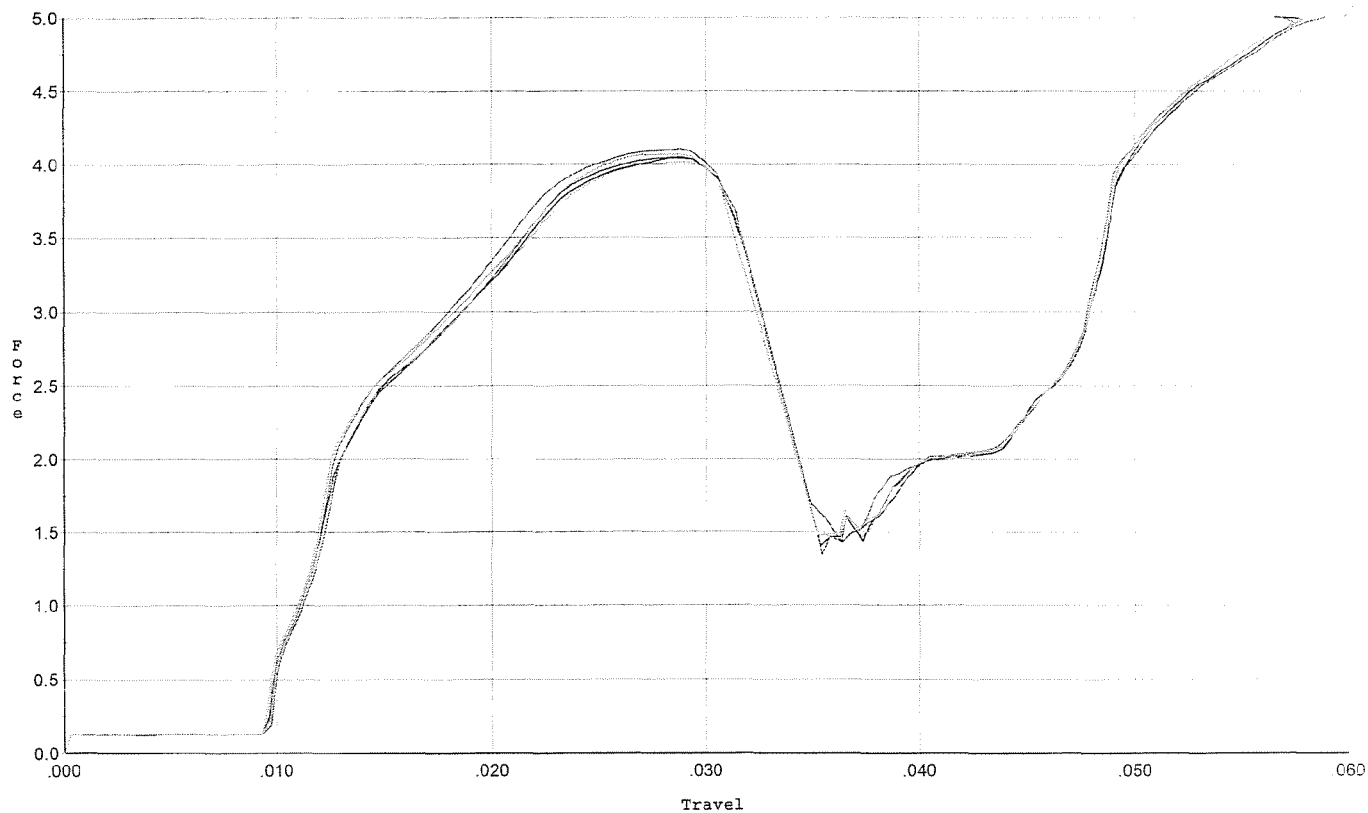
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.985	0.032	0.012	0.038	0.047		Set Trigger
2	3.042	0.033	0.011	0.038	0.050		Set Trigger
3	3.054	0.033	0.012	0.038	0.049		Set Trigger
4	3.039	0.033	0.012	0.038	0.049		Set Trigger
5	3.058	0.032	0.011	0.038	0.049		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



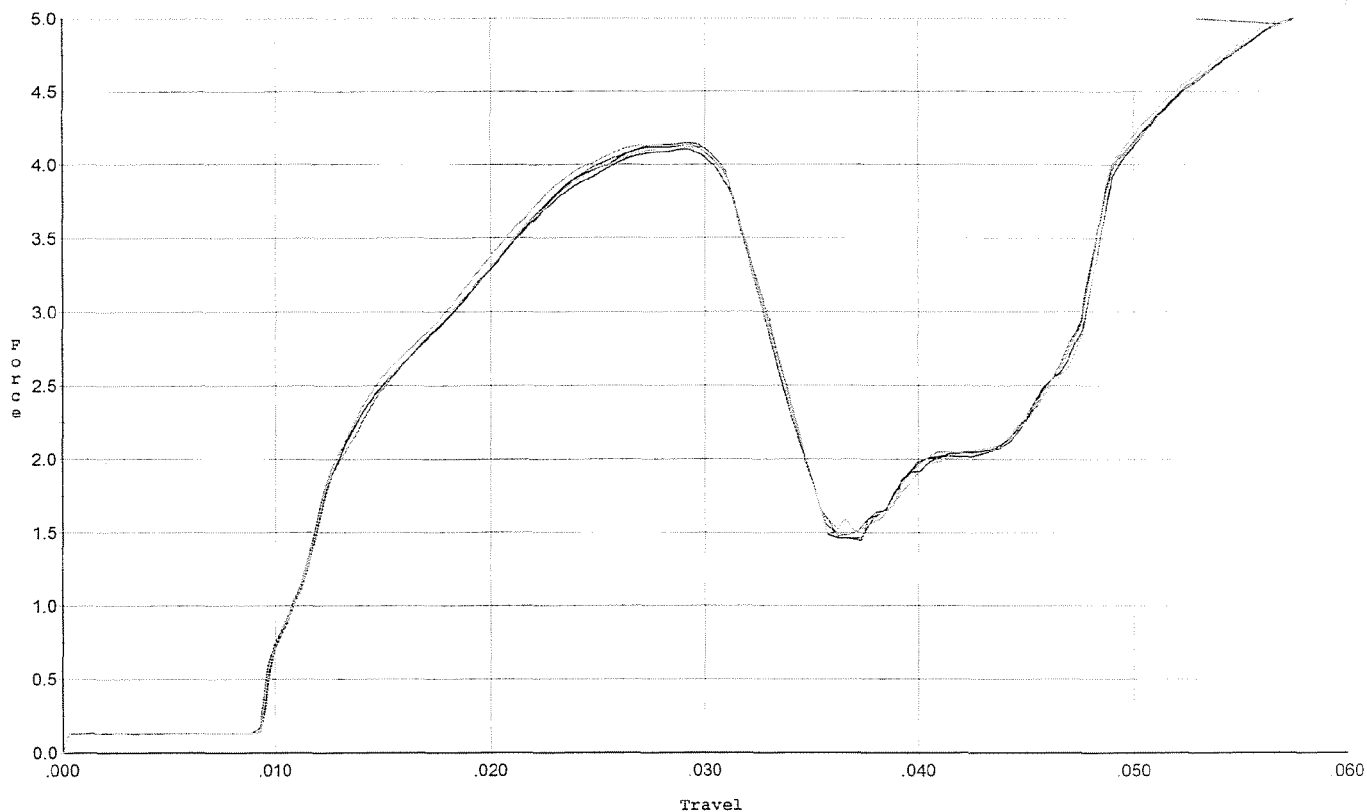
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.031	0.010	0.031	0.067		Set Trigger
2	4.044	0.032	0.010	0.031	0.067		Set Trigger
3	4.106	0.032	0.010	0.031	0.069		Set Trigger
4	4.018	0.032	0.010	0.031	0.067		Set Trigger
5	4.069	0.033	0.010	0.031	0.070		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



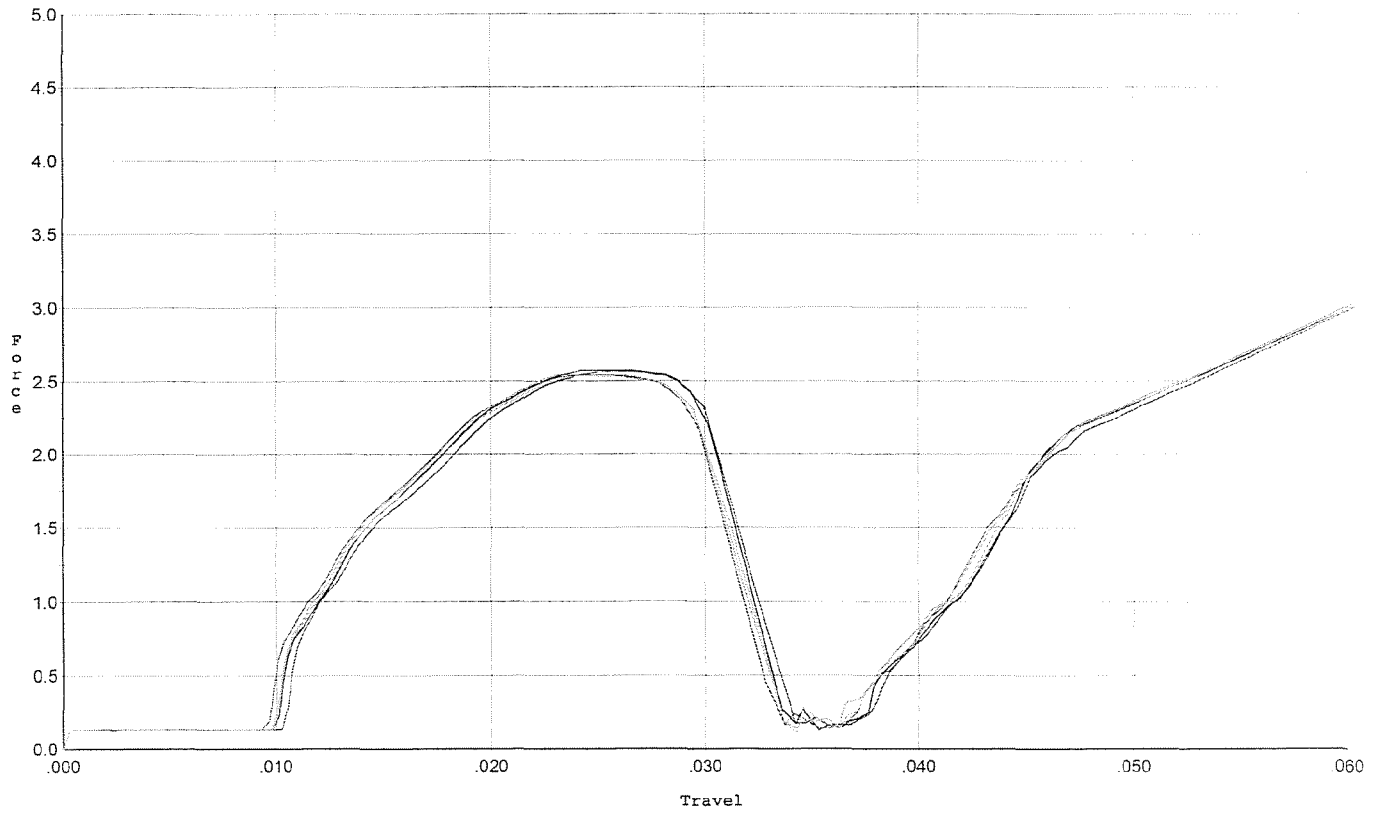
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.031	0.009	0.030	0.067		Set Trigger
2	4.136	0.033	0.010	0.030	0.072		Set Trigger
3	4.148	0.033	0.010	0.030	0.073		Set Trigger
4	4.119	0.033	0.010	0.030	0.072		Set Trigger
5	4.134	0.031	0.009	0.030	0.068		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



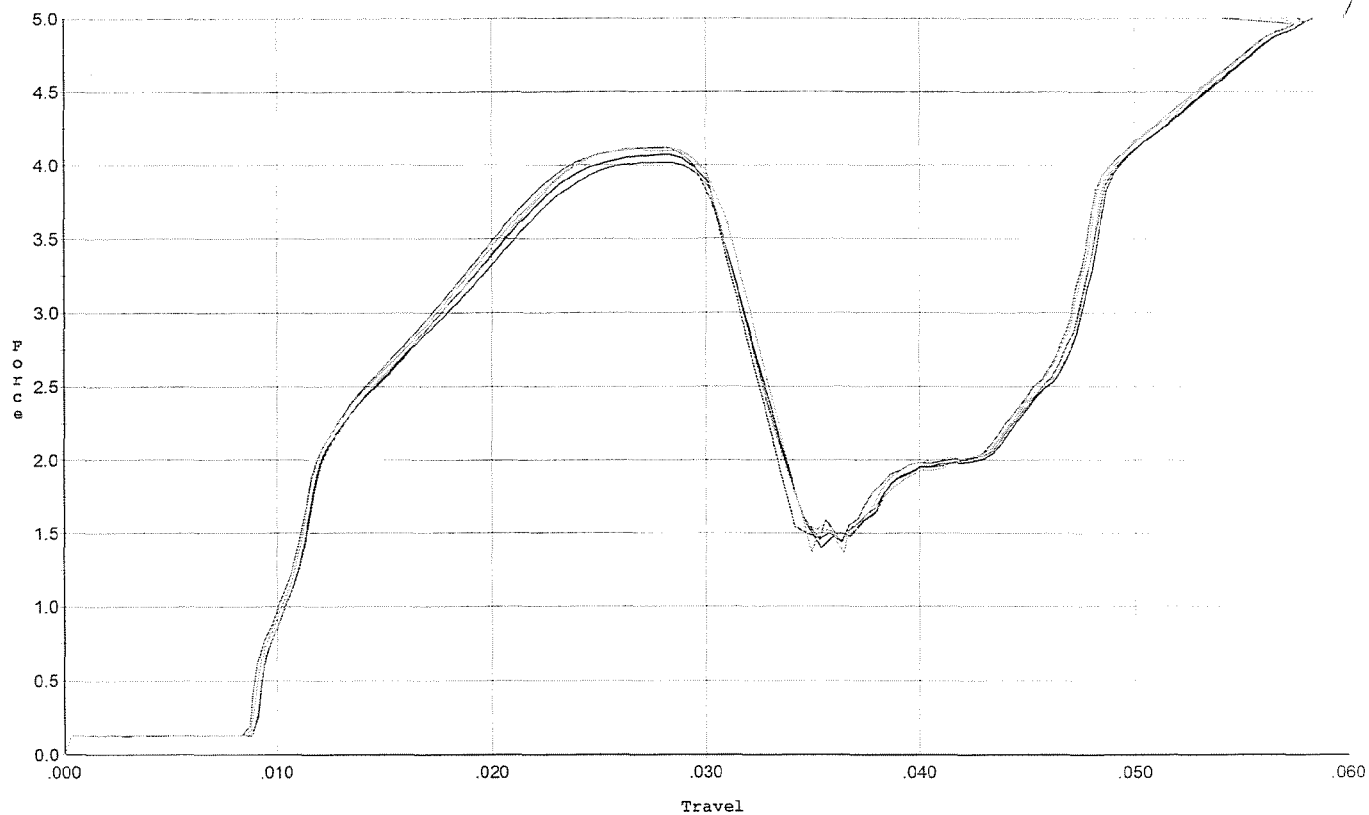
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.030	0.011	0.039	0.040		Set Trigger
2	2.572	0.030	0.010	0.039	0.041		Set Trigger
3	2.545	0.030	0.010	0.039	0.041		Set Trigger
4	2.535	0.031	0.010	0.039	0.042		Set Trigg
5	2.570	0.030	0.010	0.039	0.040		Set Trigg

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.030	0.009	0.035	0.065		Set Trigger
2	4.069	0.030	0.009	0.035	0.065		Set Trigger
3	4.122	0.030	0.009	0.034	0.067		Set Trigger
4	4.117	0.030	0.009	0.033	0.066		Set Trigger
5	4.106	0.031	0.009	0.031	0.068		Set Trigger

Aug 4.08