

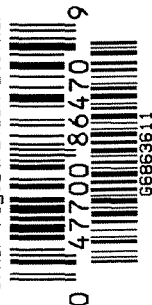
G6863611

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

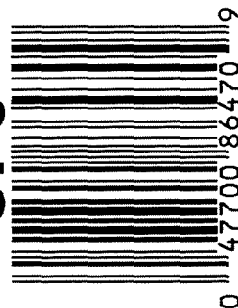
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863611

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863611

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	K.H.D.
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION	JUN 2 2009	6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR <u>JD</u>	6/13/09	JD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	K.H.D.
540	APPLY COATINGS (BARREL ACTION)		2/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-8-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-8-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-8-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-25-09	X.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

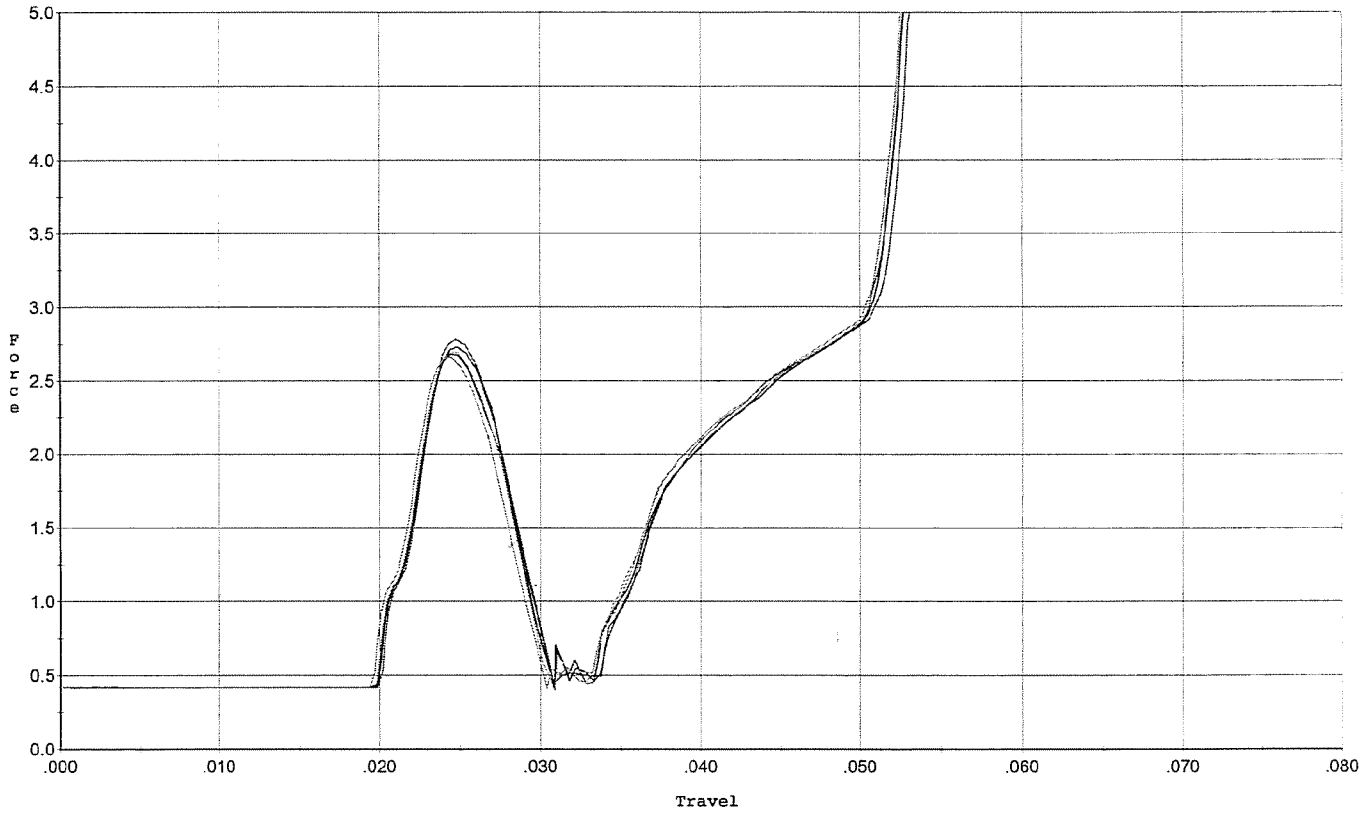
OP #	OPERATION NAME	BARBER - M24 0093726	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.9</u> <u>2.9</u> <u>2.9</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.9</u> <u>6.9</u> <u>6.9</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/27/09	RR
	J) ASSEMBLE STOCK			8-28-09	RR
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RR
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.44</u> <u>2.56</u> <u>2.50</u> <u>2.50</u>	8/27/09	RR
	C) FUNCTION			8/27/09	RB
690	PACK			8-28-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



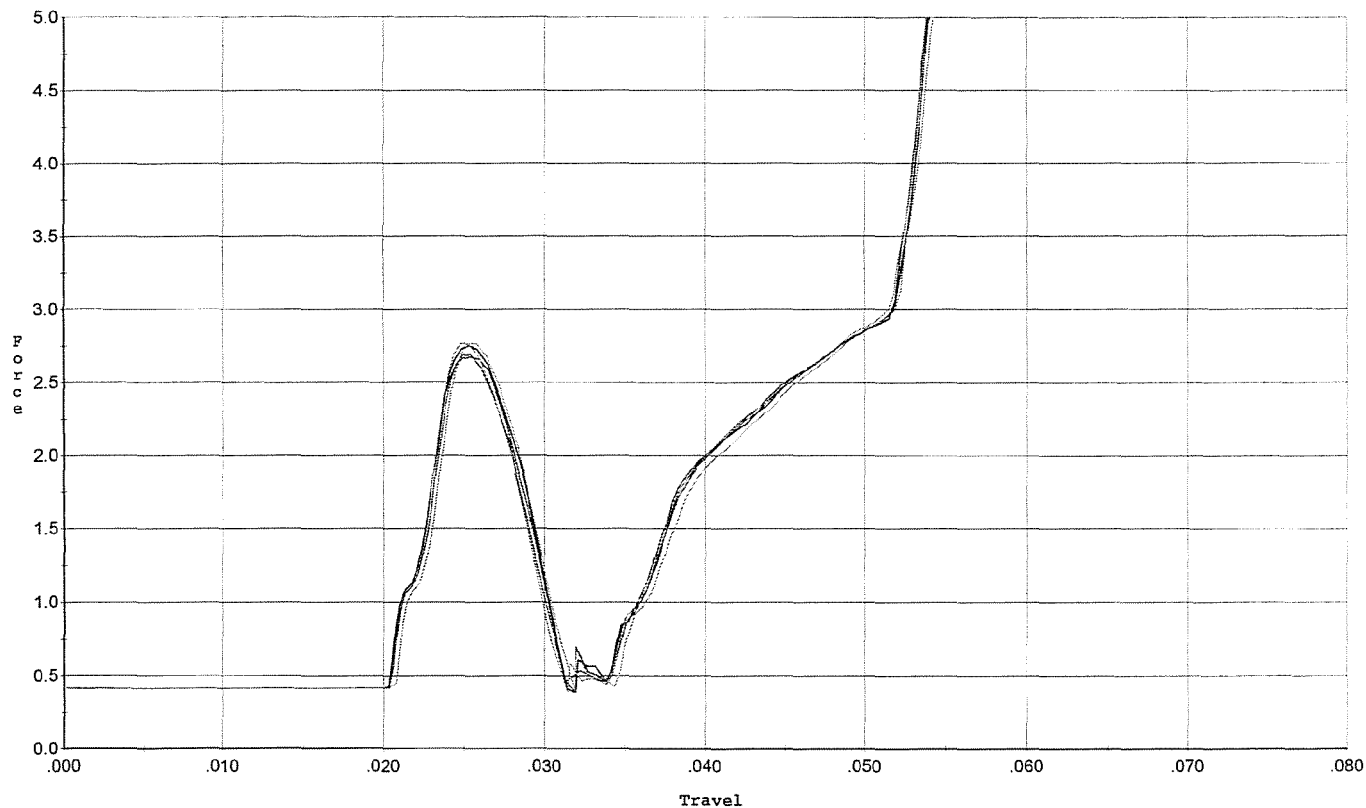
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.027	0.020	0.031	0.024		Set Trigger
2	2.682	0.027	0.020	0.031	0.024		Set Trigger
3	2.783	0.027	0.020	0.032	0.024		Set Trigger
4	2.693	0.027	0.020	0.031	0.024		Set Trigger
5	2.663	0.027	0.020	0.032	0.023		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



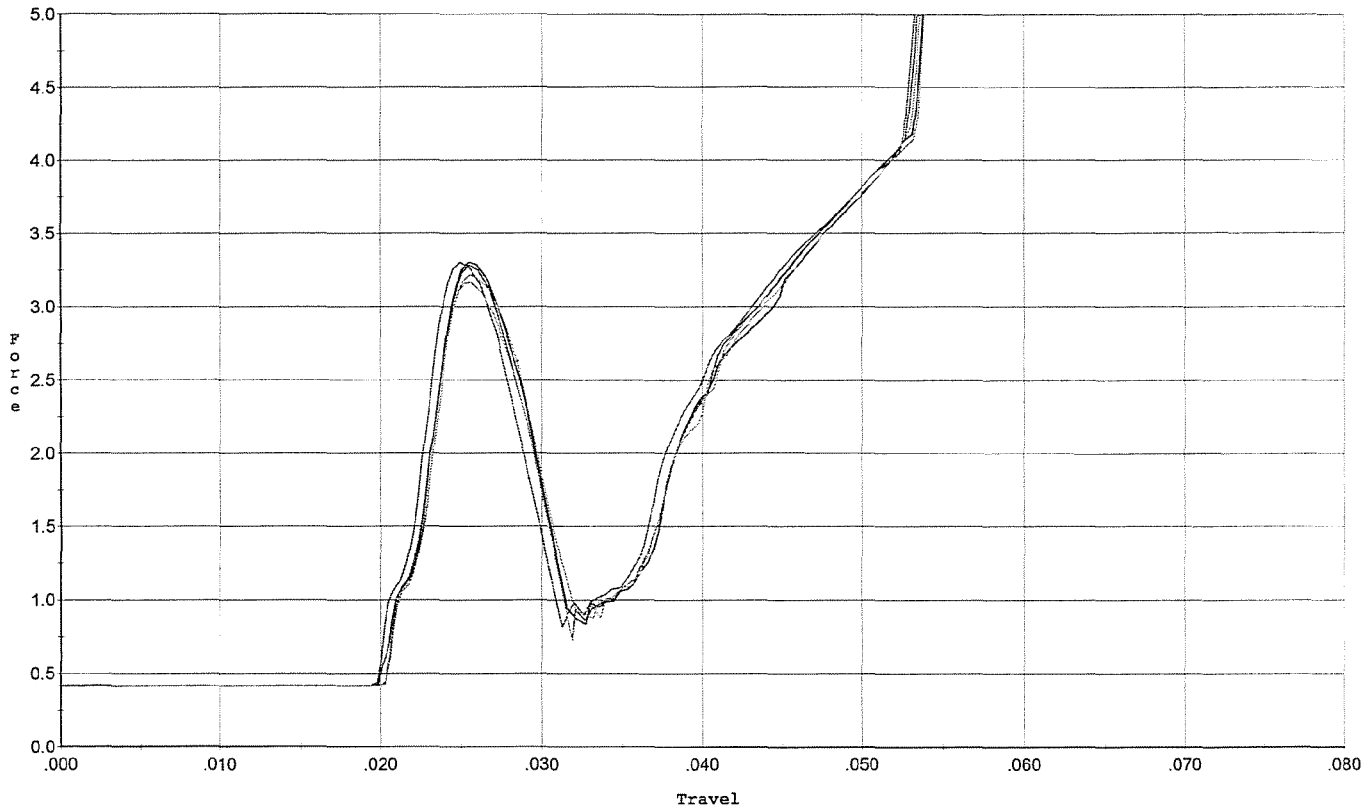
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.029	0.021	0.032	0.026		Set Trigger
2	2.753	0.029	0.021	0.032	0.026		Set Trigger
3	2.690	0.028	0.021	0.032	0.024		Set Trigger
4	2.765	0.028	0.021	0.032	0.025		Set Trigger
5	2.764	0.028	0.021	0.032	0.025		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



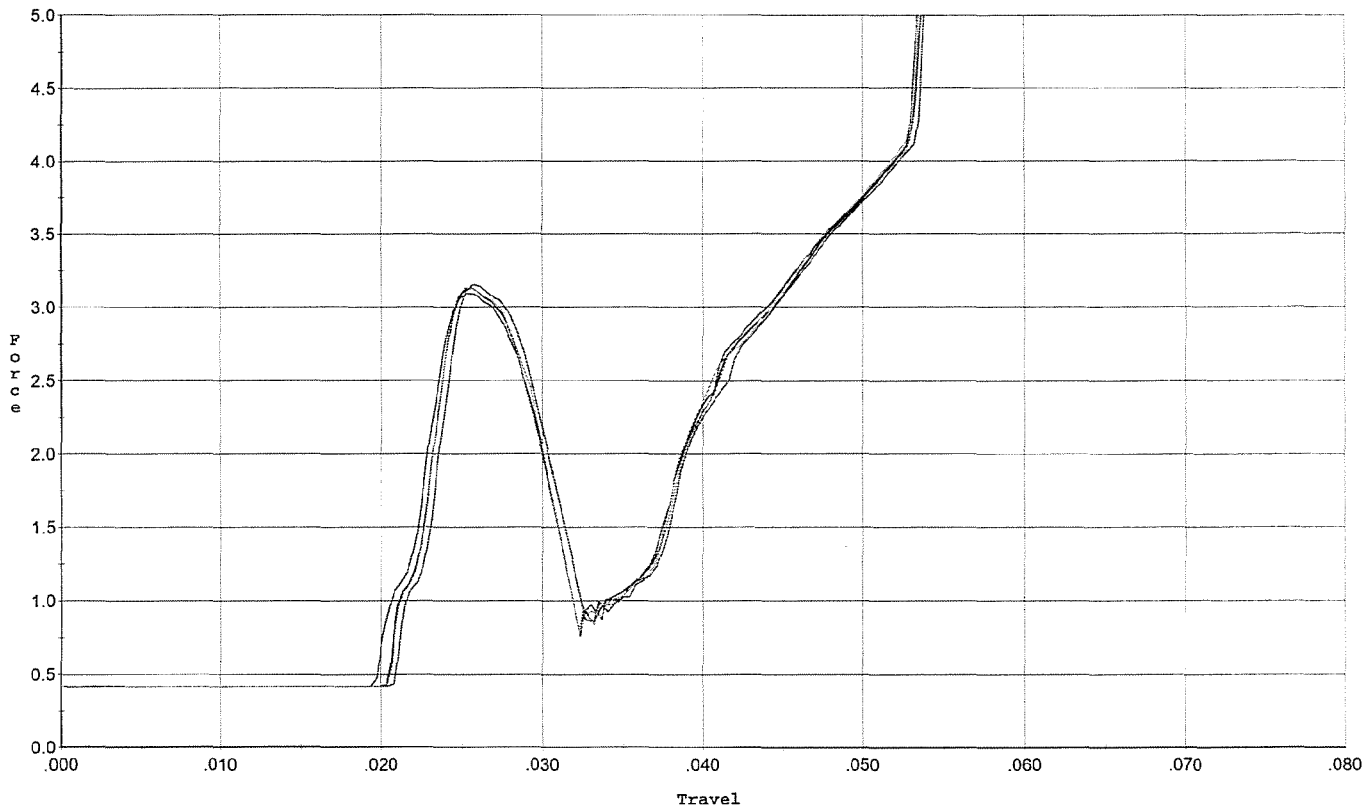
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.284	0.029	0.020	0.026	0.030		Set Trigger
2	3.303	0.029	0.021	0.026	0.030		Set Trigger
3	3.303	0.029	0.020	0.026	0.030		Set Trigger
4	3.162	0.029	0.021	0.026	0.029		Set Trigger
5	3.217	0.028	0.021	0.027	0.029		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



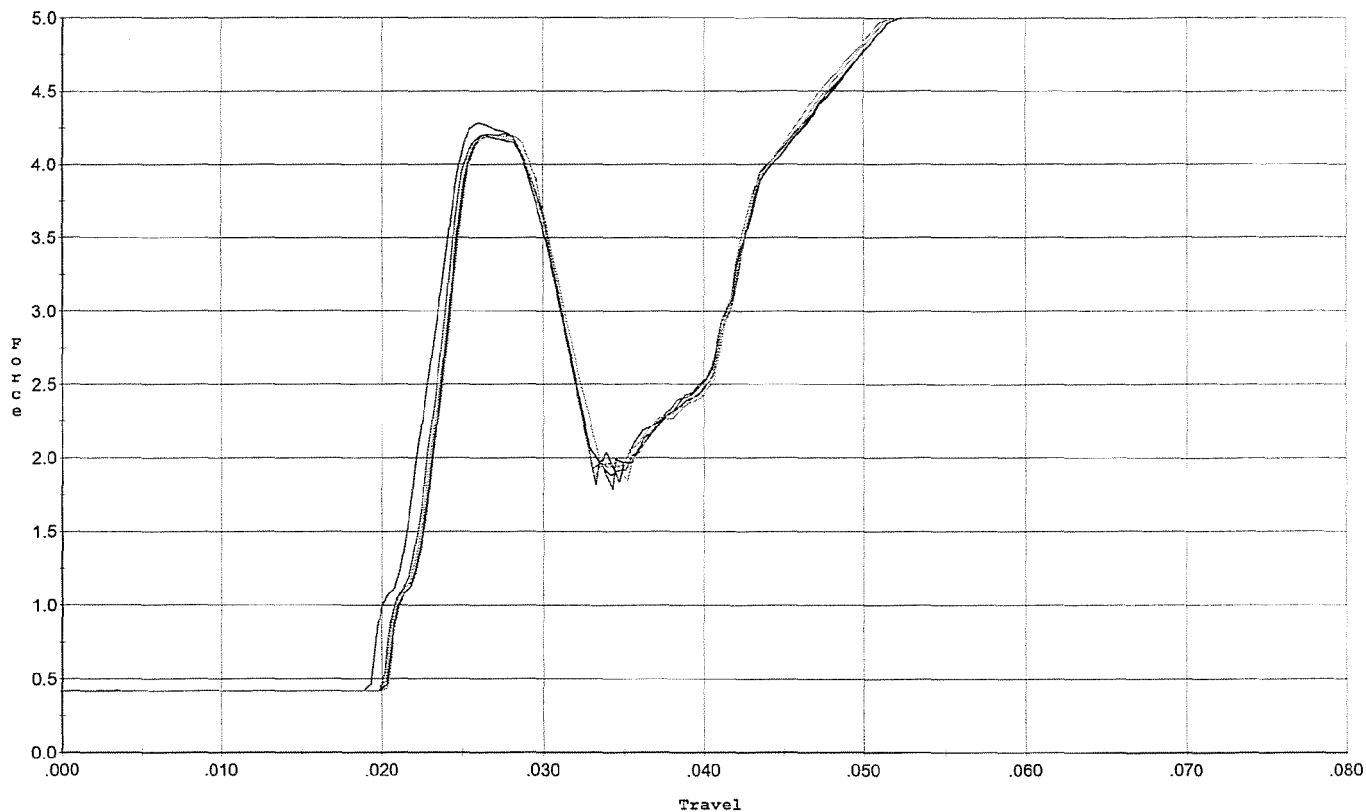
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.030	0.020	0.026	0.031		Set Trigger
2	3.126	0.030	0.021	0.026	0.031		Set Trigger
3	3.153	0.031	0.021	0.025	0.032		Set Trigger
4	3.128	0.029	0.021	0.026	0.030		Set Trigger
5	3.132	0.030	0.021	0.025	0.031		Set Trigger

A 3-12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



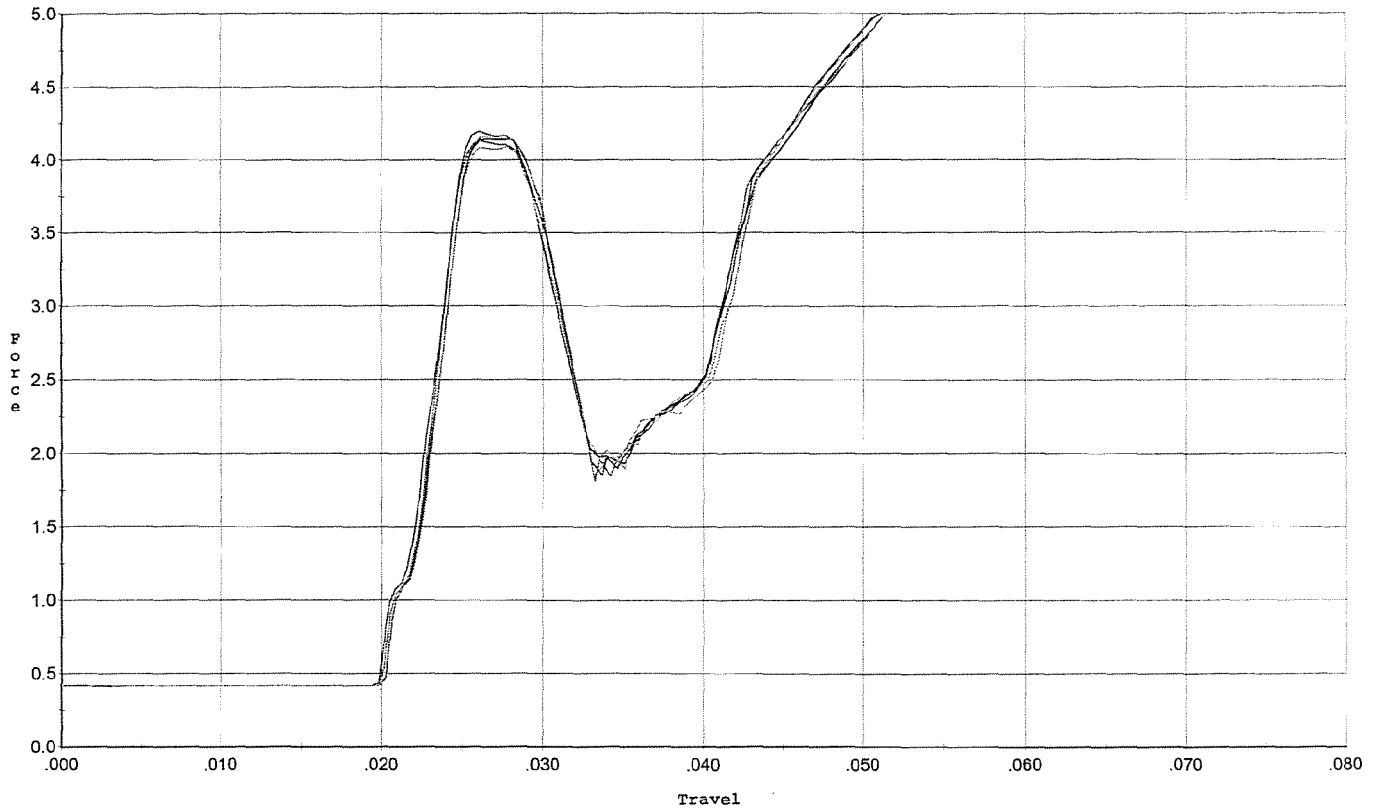
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.030	0.020	0.023	0.044		Set Trigger
2	4.190	0.030	0.021	0.024	0.041		Set Trigger
3	4.209	0.030	0.020	0.023	0.042		Set Trigger
4	4.201	0.030	0.021	0.024	0.040		Set Trigger
5	4.188	0.030	0.020	0.023	0.041		Set Trigger

A-4-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



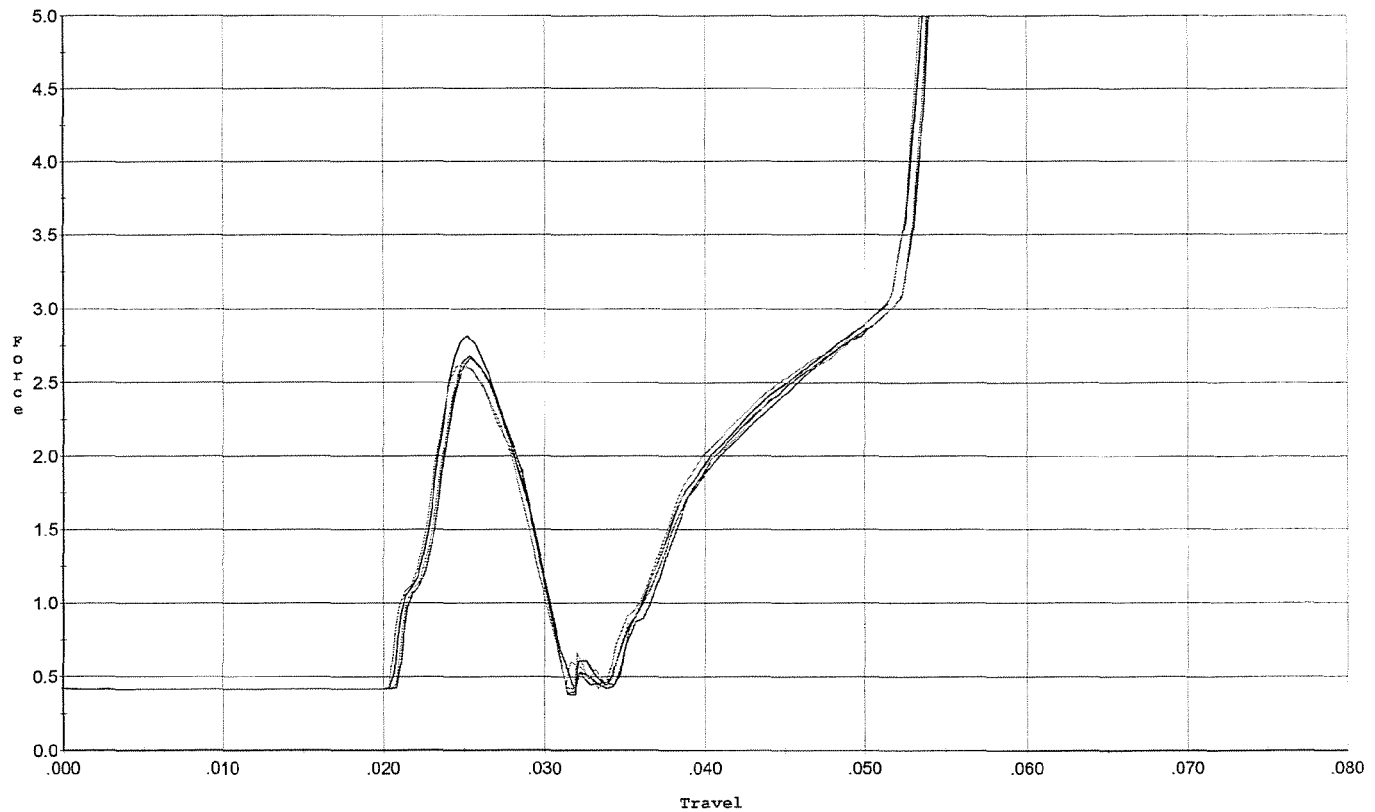
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.029	0.020	0.023	0.040		Set Trigger
2	4.147	0.030	0.020	0.023	0.041		Set Trigger
3	4.134	0.030	0.020	0.023	0.042		Set Trigger
4	4.159	0.030	0.020	0.023	0.041		Set Trigger
5	4.091	0.031	0.020	0.023	0.042		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



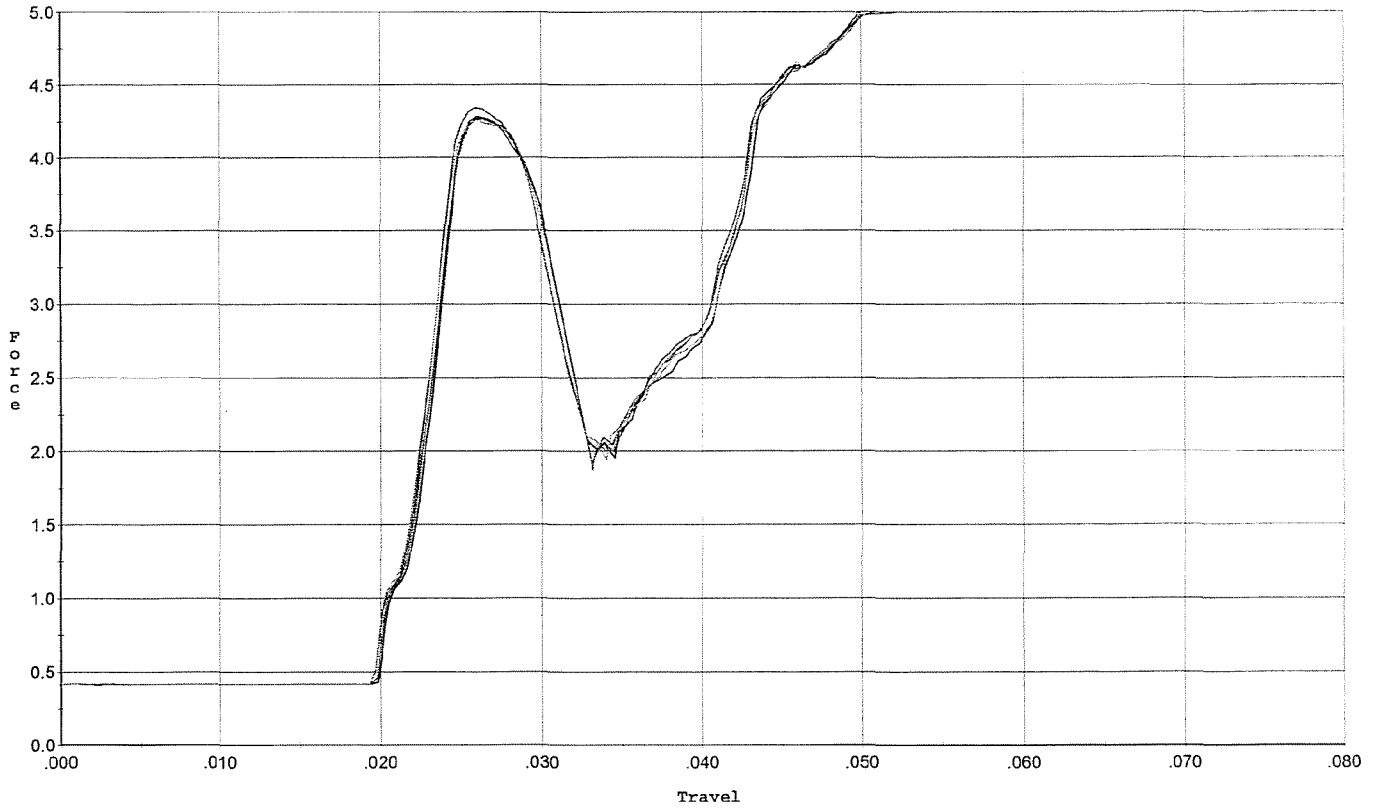
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.668	0.029	0.021	0.032	0.024		Set Trigger
2	2.818	0.029	0.021	0.031	0.026		Set Trigger
3	2.680	0.029	0.021	0.031	0.025		Set Trigger
4	2.603	0.028	0.021	0.032	0.023		Set Trigger
5	2.631	0.028	0.021	0.031	0.024		Set Trigger

A2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.281	0.029	0.020	0.023	0.040		Set Trigger
2	4.268	0.030	0.020	0.023	0.042		Set Trigger
3	4.345	0.029	0.020	0.023	0.041		Set Trigger
4	4.263	0.030	0.020	0.023	0.043		Set Trigger
5	4.259	0.029	0.020	0.023	0.041		Set Trigger

A-4.28