

G 6863616

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

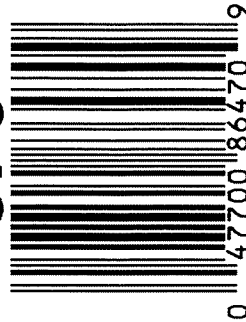
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863616

UPC



GUN SERIAL # G 6863616

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-13-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RT
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

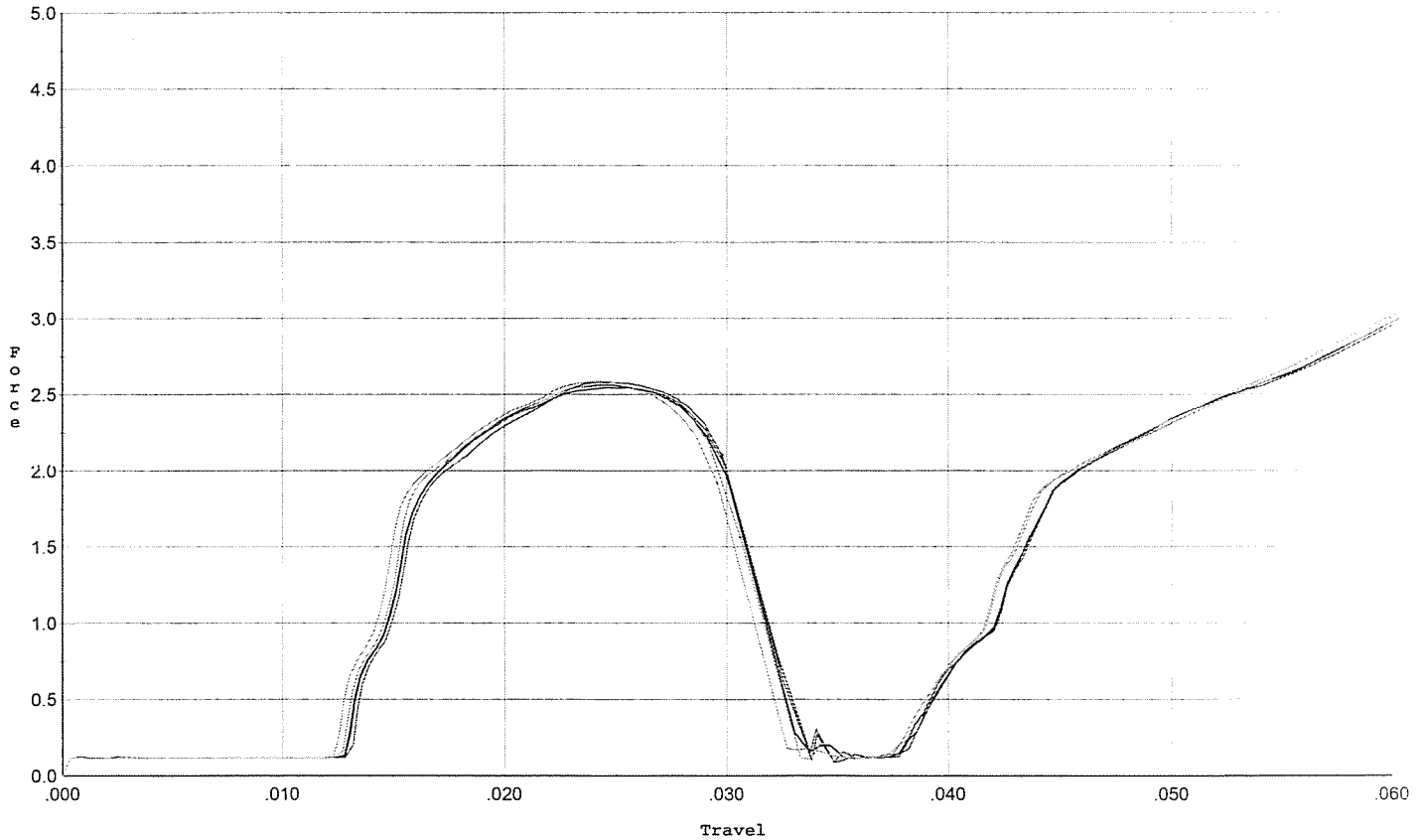
F004 REV 5/2006

BARBER M24 0093786									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>52</u>	<u>52</u>	<u>40</u>	8-4-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-4-09	LN		
	J) ASSEMBLE STOCK					7-21-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-4-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-29/09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					7/29/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-4-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.78</u>	<u>2.79</u>	<u>2.75</u>	<u>2.71</u>	8-4-09	LN
	C) FUNCTION					8-4-09	LN		
690	PACK					8/10/09	Fm		

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



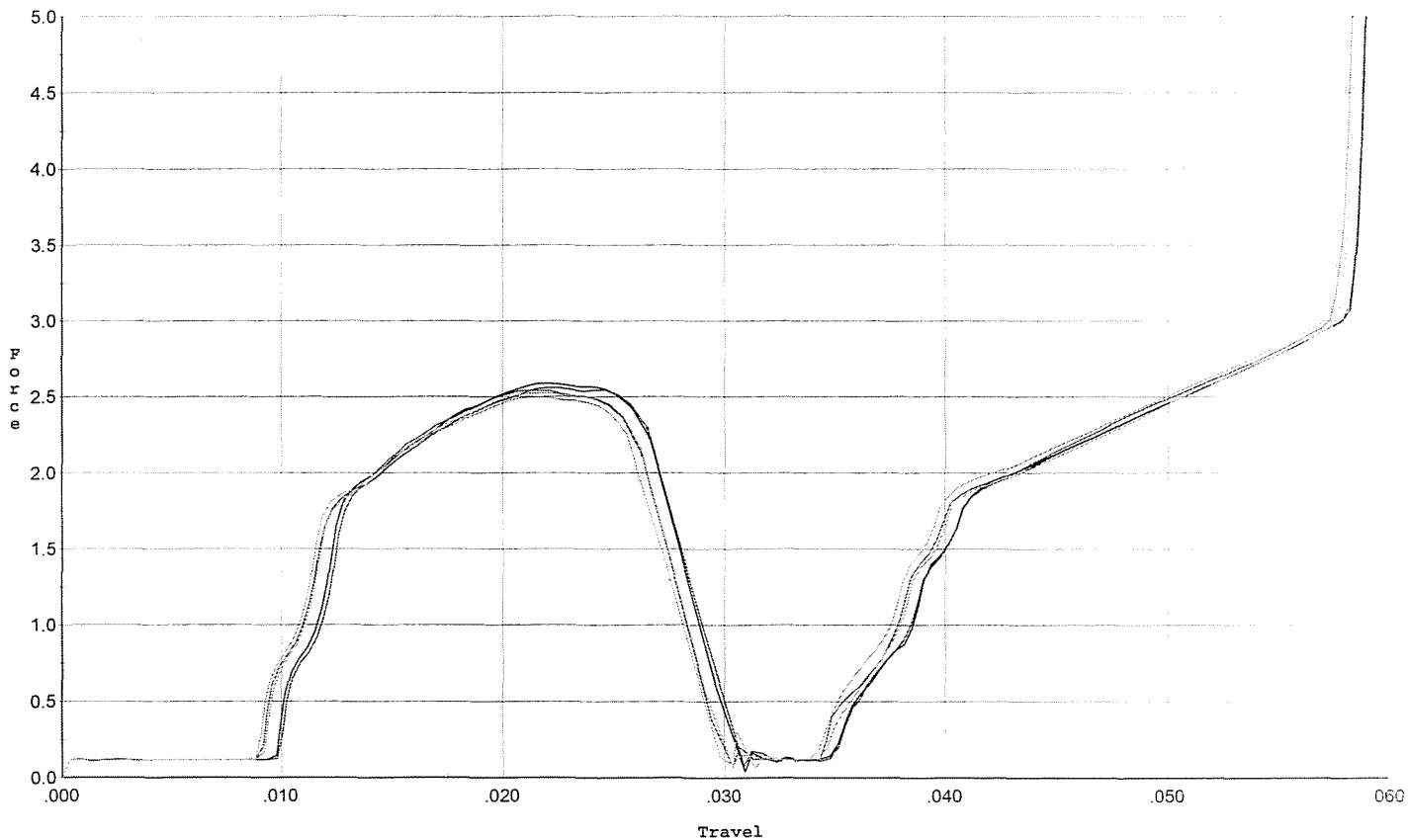
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.030	0.013	0.038	0.037		Set Trigger
2	2.564	0.030	0.013	0.039	0.037		Set Trigger
3	2.580	0.030	0.013	0.039	0.037		Set Trigger
4	2.570	0.031	0.013	0.038	0.038		Set Trigger
5	2.588	0.030	0.013	0.038	0.037		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



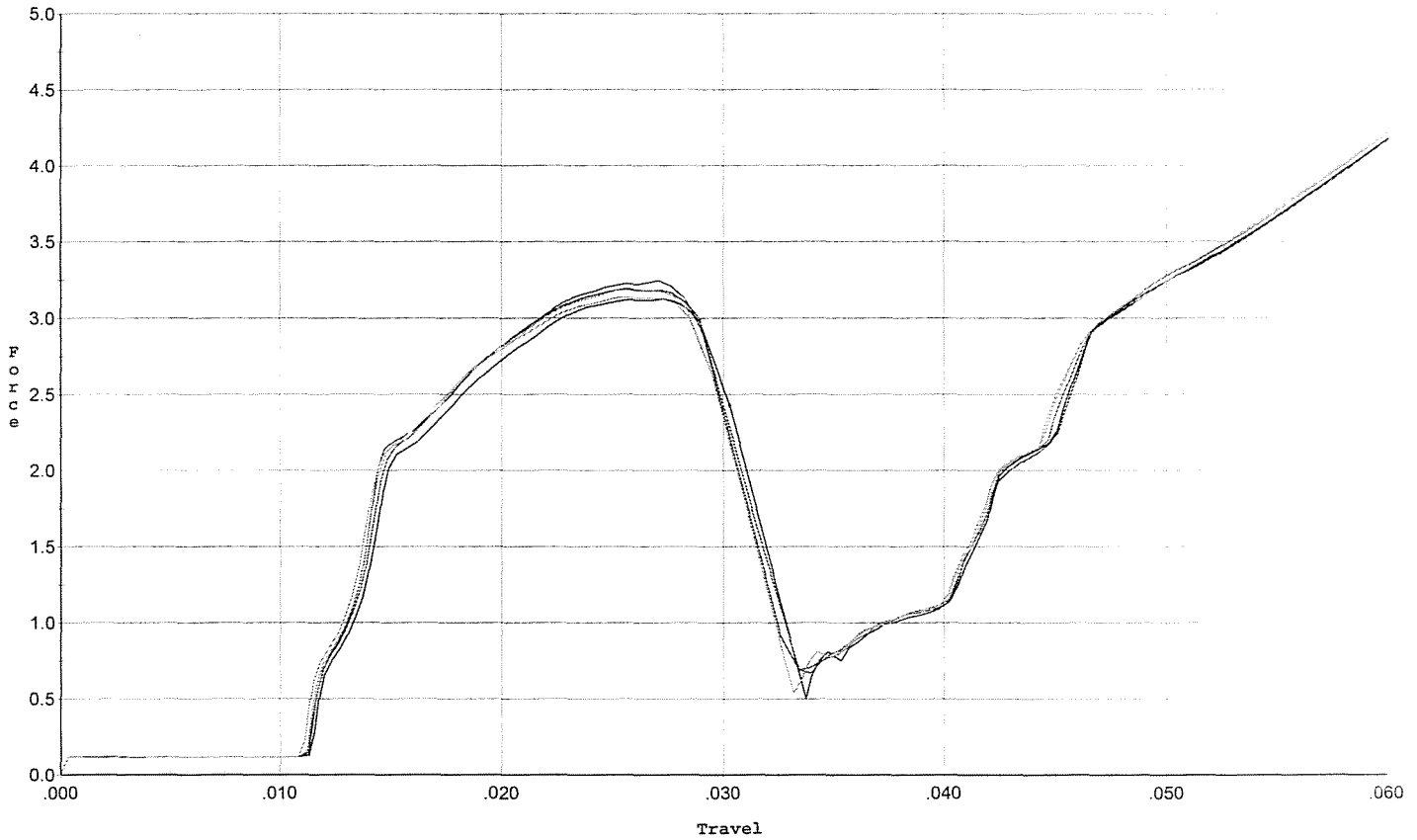
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.027	0.010	0.037	0.036		Set Trigger
2	2.588	0.027	0.010	0.037	0.036		Set Trigger
3	2.539	0.026	0.009	0.037	0.036		Set Trigger
4	2.523	0.026	0.009	0.037	0.036		Set Trigger
5	2.499	0.028	0.009	0.037	0.037		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



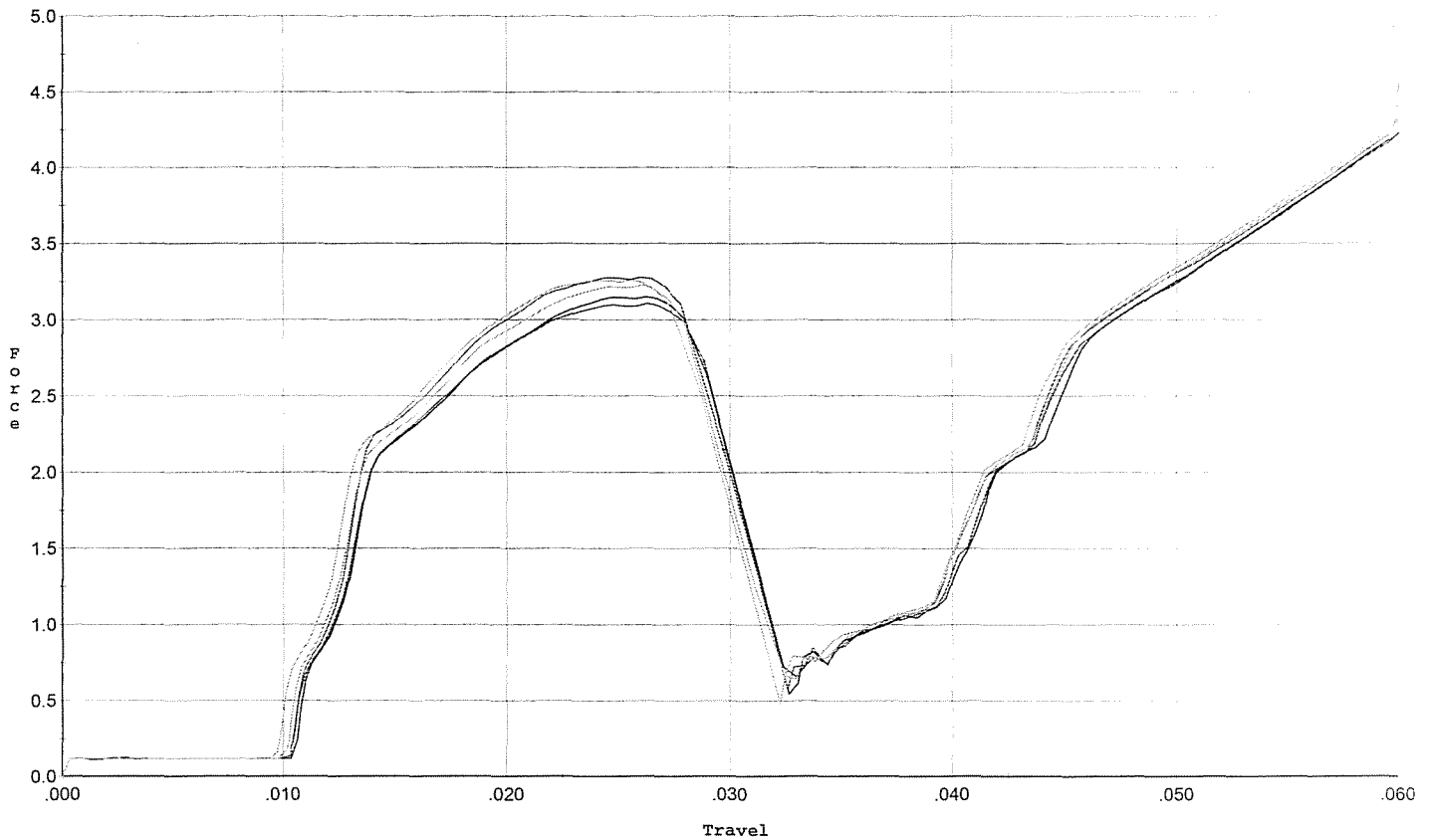
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.244	0.029	0.011	0.036	0.046		Set Trigger
2	3.126	0.030	0.012	0.036	0.047		Set Trigger
3	3.192	0.029	0.011	0.036	0.046		Set Trigger
4	3.184	0.029	0.011	0.036	0.047		Set Trigger
5	3.135	0.030	0.011	0.036	0.047		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



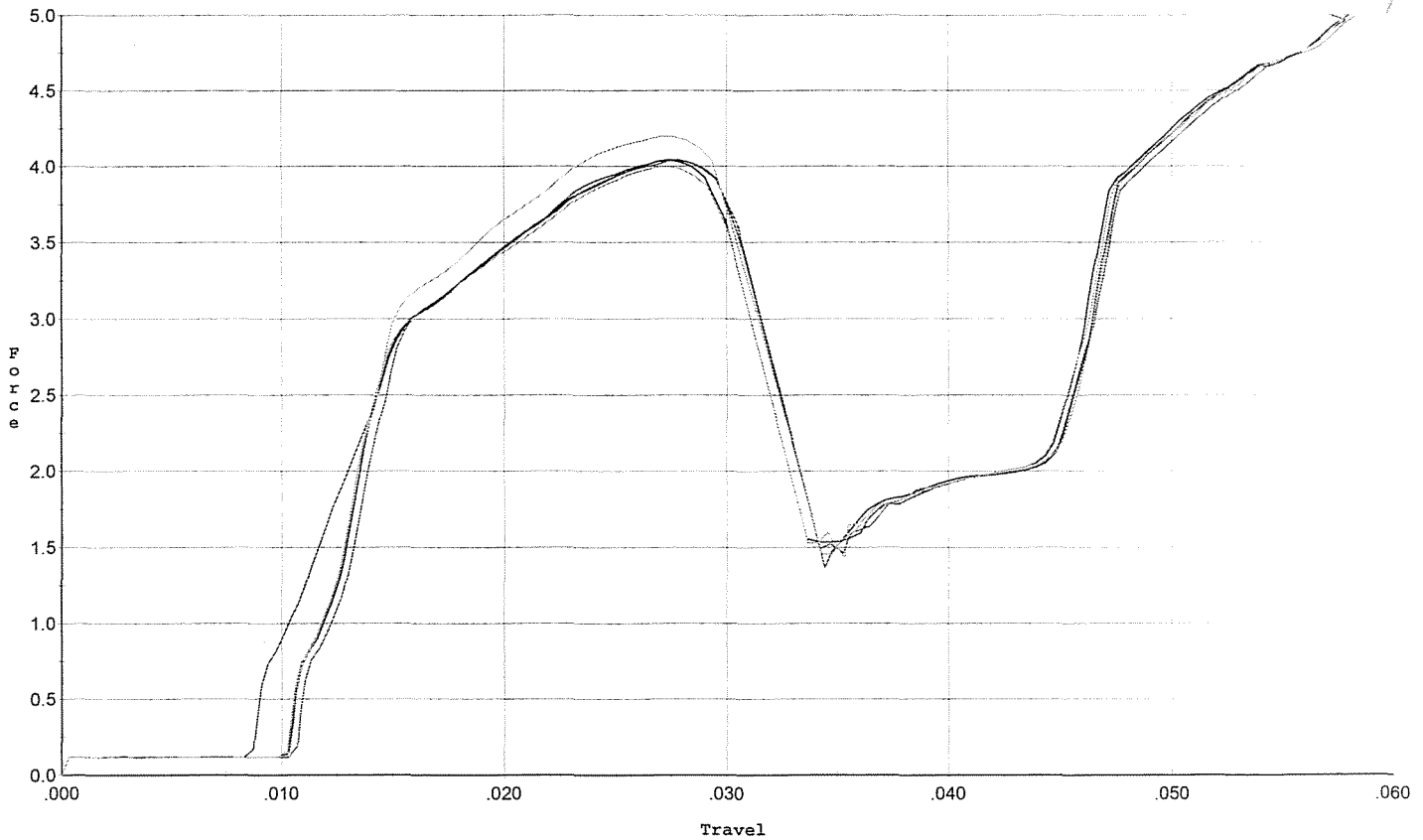
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.029	0.011	0.036	0.046		Set Trigger
2	3.149	0.029	0.011	0.036	0.046		Set Trigger
3	3.280	0.030	0.011	0.036	0.050		Set Trigger
4	3.228	0.028	0.010	0.036	0.046		Set Trigger
5	3.261	0.029	0.010	0.036	0.049		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



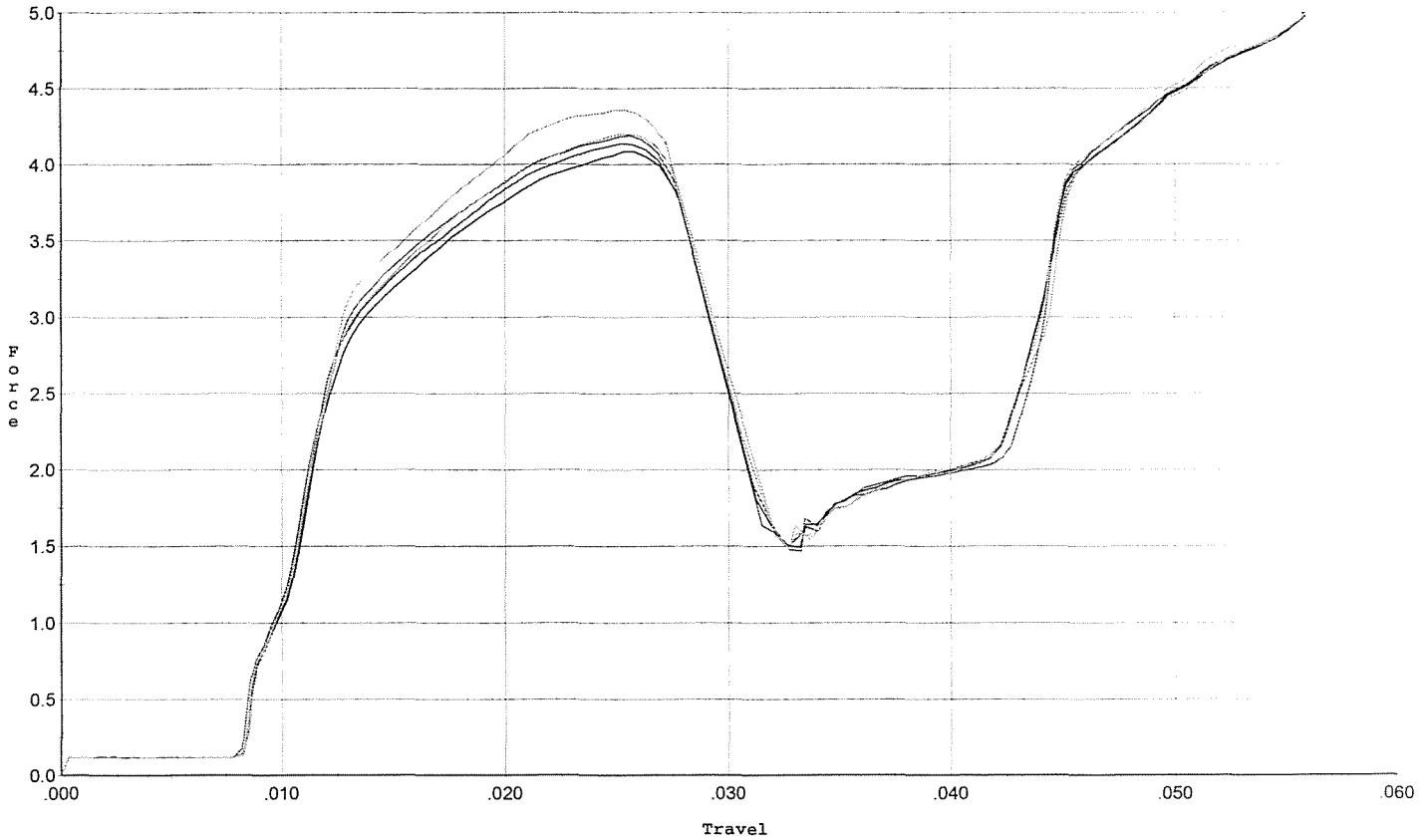
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.031	0.009	0.029	0.067		Set Trigger
2	4.042	0.030	0.010	0.030	0.062		Set Trigger
3	4.035	0.031	0.011	0.029	0.063		Set Trigger
4	4.201	0.031	0.011	0.029	0.068		Set Trigger
5	3.999	0.030	0.010	0.030	0.062		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



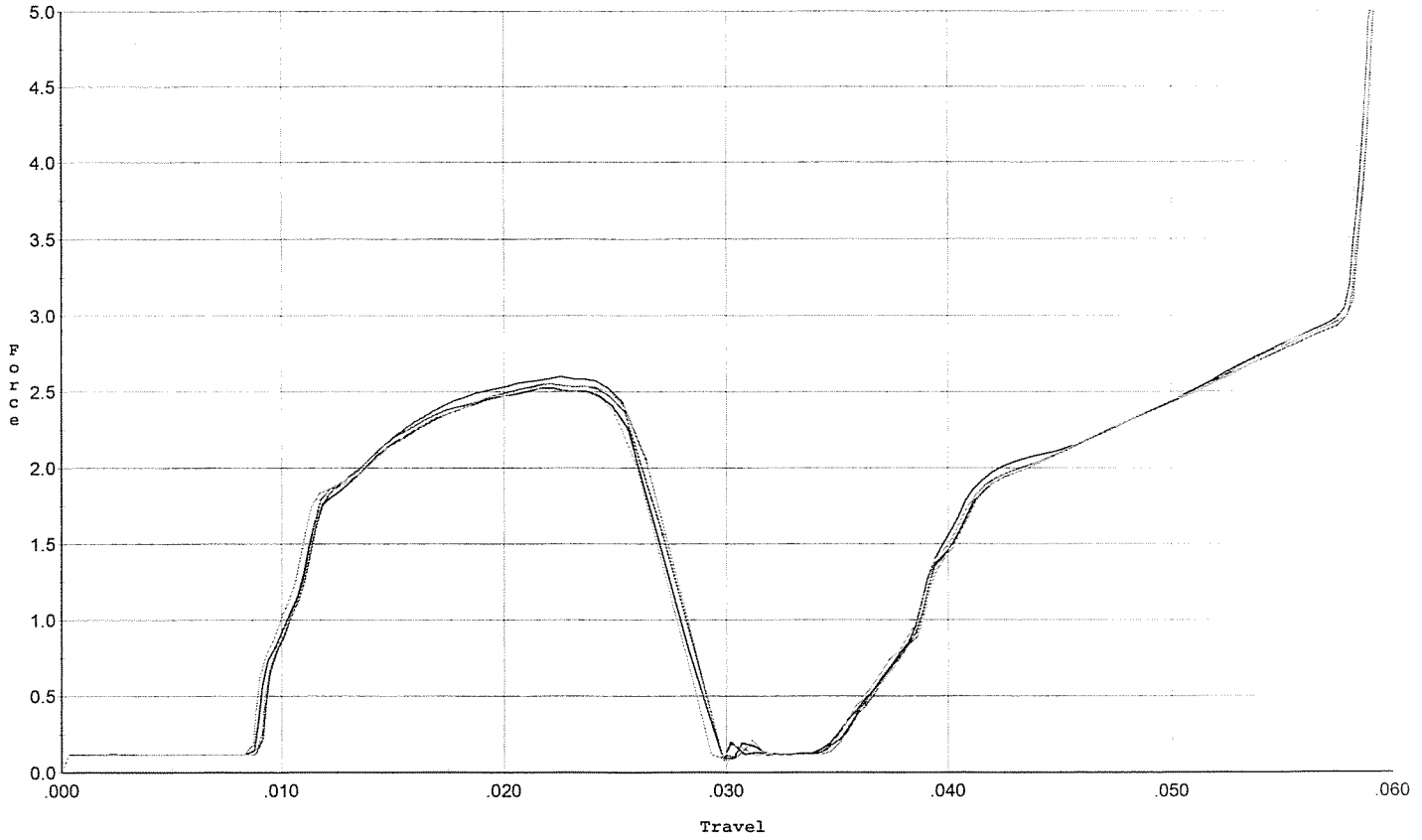
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.028	0.009	0.033	0.062		Set Trigger
2	4.084	0.028	0.008	0.033	0.061		Set Trigger
3	4.189	0.028	0.008	0.033	0.063		Set Trigger
4	4.358	0.027	0.009	0.033	0.064		Set Trigger
5	4.200	0.027	0.008	0.033	0.062		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



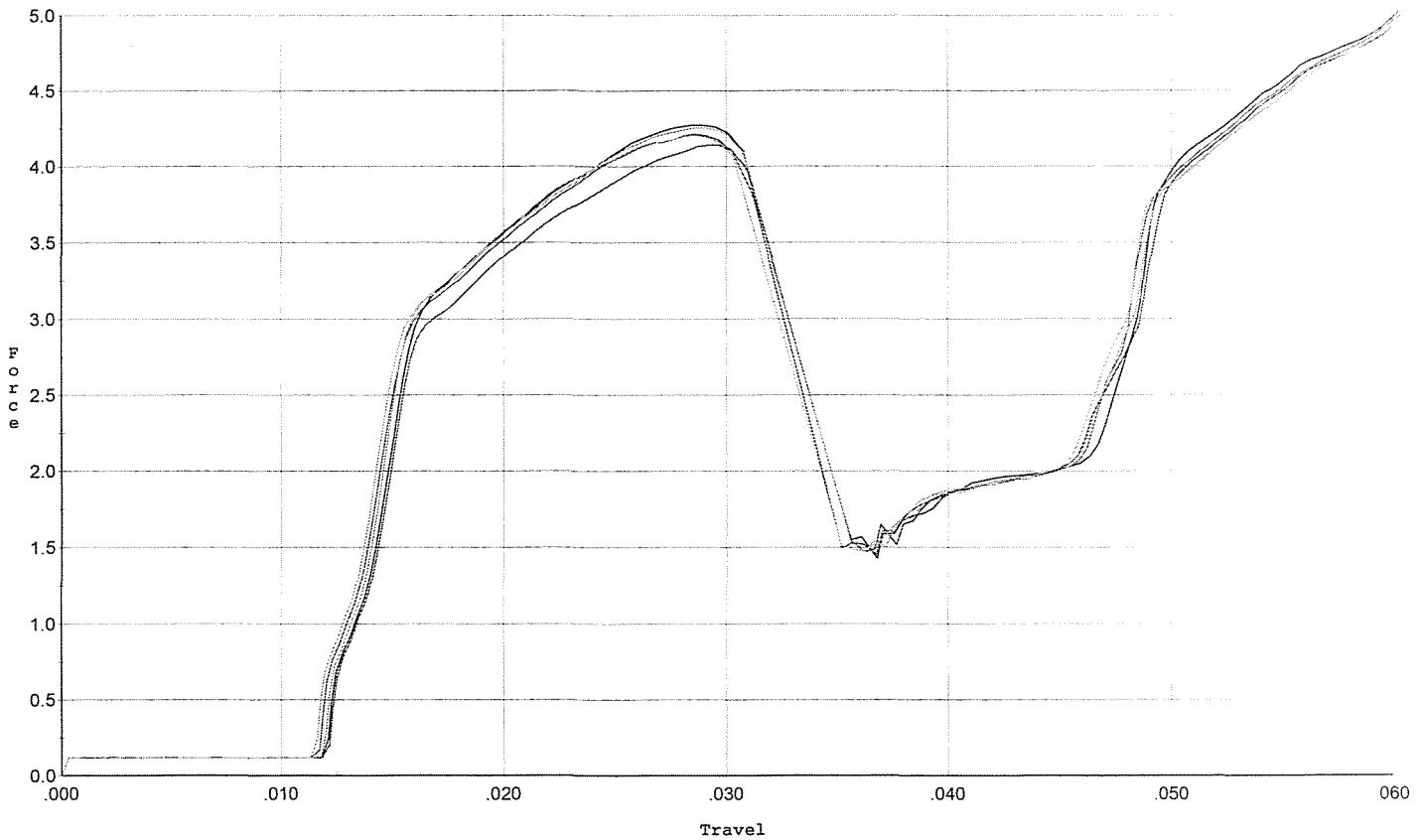
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.026	0.009	0.038	0.037		Set Trigger
2	2.524	0.026	0.009	0.038	0.036		Set Trigger
3	2.551	0.027	0.009	0.038	0.038		Set Trigger
4	2.522	0.026	0.009	0.038	0.036		Set Trigger
5	2.555	0.026	0.009	0.038	0.037		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.031	0.012	0.030	0.063		Set Trigger
2	4.272	0.031	0.012	0.030	0.065		Set Trigger
3	4.214	0.031	0.012	0.029	0.066		Set Trigger
4	4.204	0.033	0.012	0.029	0.069		Set Trigger
5	4.253	0.031	0.012	0.030	0.065		Set Trigger

Avg 4.21