

66863617

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



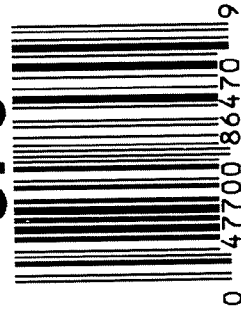
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863617

UPC



BM FORM

GUN SERIAL # G 6863617

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPN
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPN
460	CHECK HEADSPACE		6-11-09	SPN
470	DIS-ASSEMBLE ACTION		6-11-09	SPN
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION		6/13/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

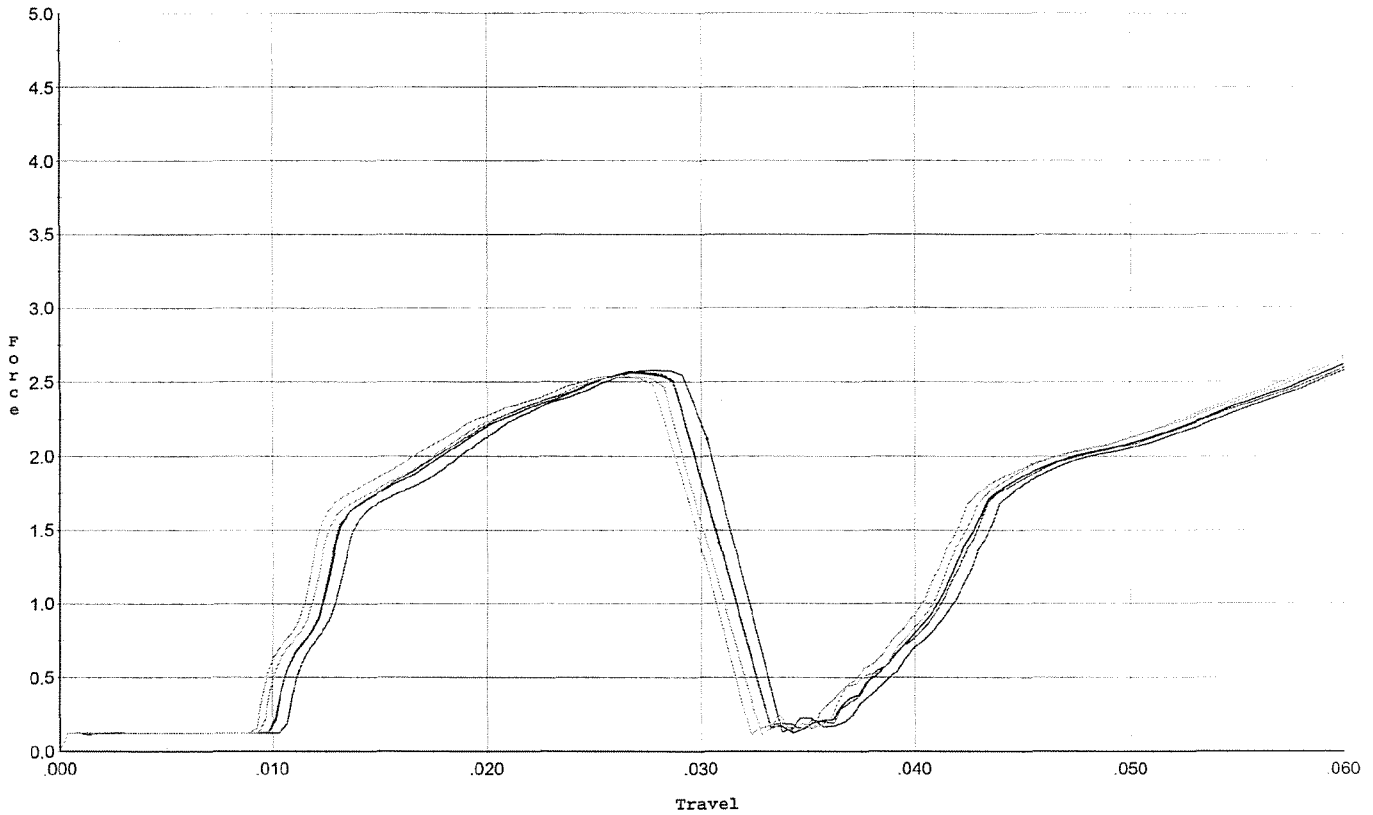
560	BARBER - M24 0093798 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-4-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-4-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-4-09	LN
	J) ASSEMBLE STOCK			7-20-09	RP
	K) ASSEMBLE SWIVEL STUDS			8-4-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/31/09	RP
670	FINAL INSPECTION A) HEADSPACE			8-4-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>246</u> <u>239</u> <u>242</u> <u>248</u> <u>242</u>	8-3-09	LN
	C) FUNCTION			8-4-09	LN
690	PACK			8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



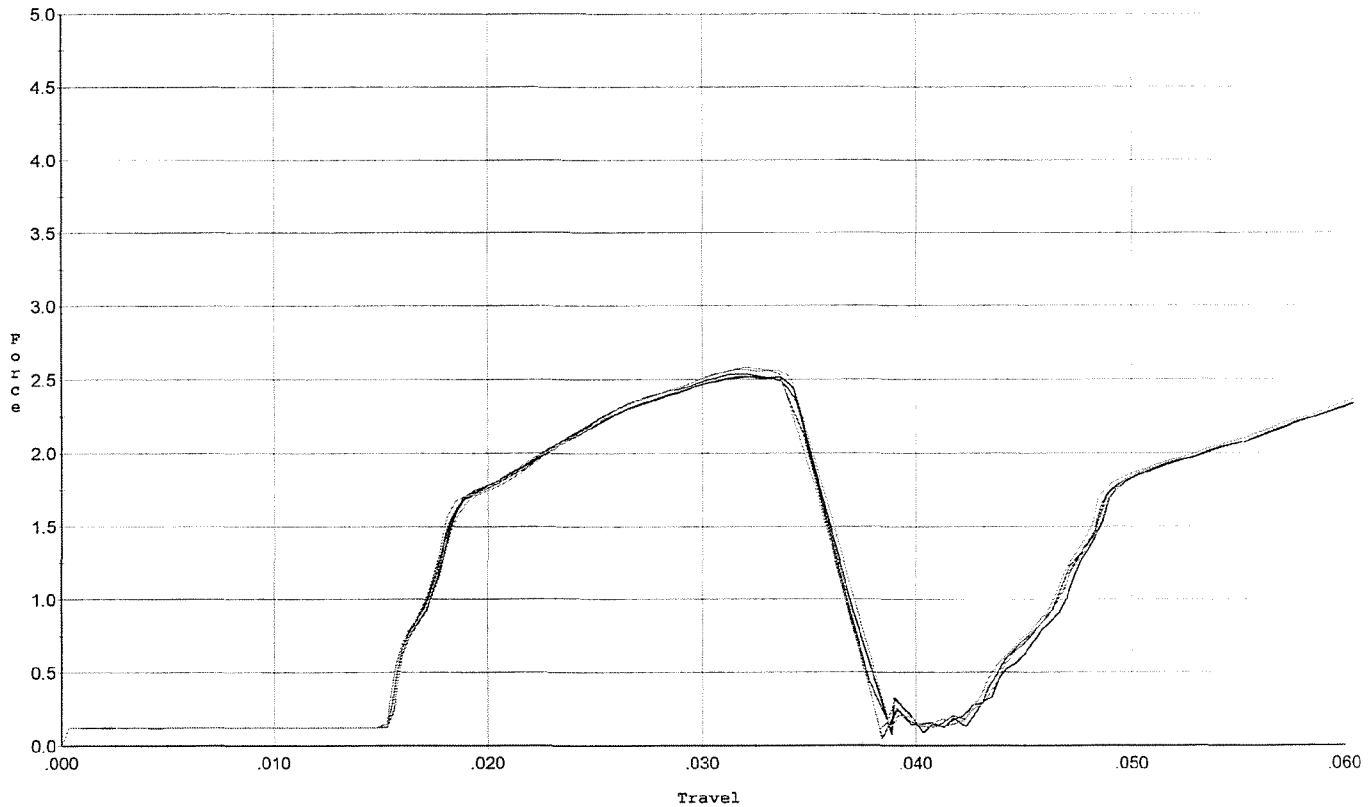
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.030	0.011	0.040	0.040		Set Trigger
2	2.565	0.031	0.010	0.039	0.041		Set Trigger
3	2.574	0.031	0.010	0.039	0.041		Set Trigger
4	2.541	0.028	0.010	0.040	0.038		Set Trigger
5	2.541	0.029	0.009	0.039	0.040		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



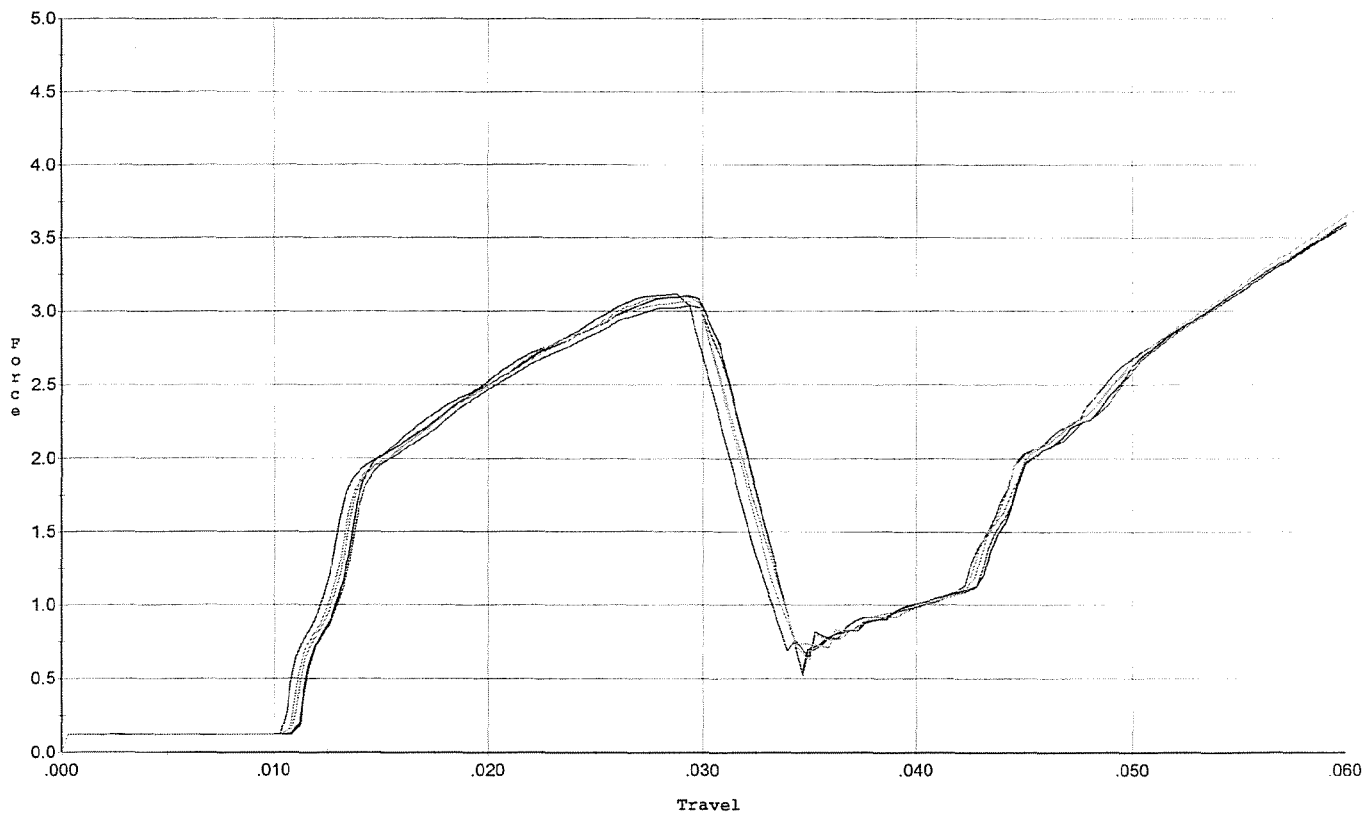
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.034	0.016	0.040	0.041		Set Trigger
2	2.518	0.034	0.016	0.040	0.040		Set Trigger
3	2.521	0.035	0.015	0.040	0.041		Set Trigger
4	2.581	0.036	0.016	0.040	0.043		Set Trigger
5	2.569	0.035	0.015	0.040	0.042		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



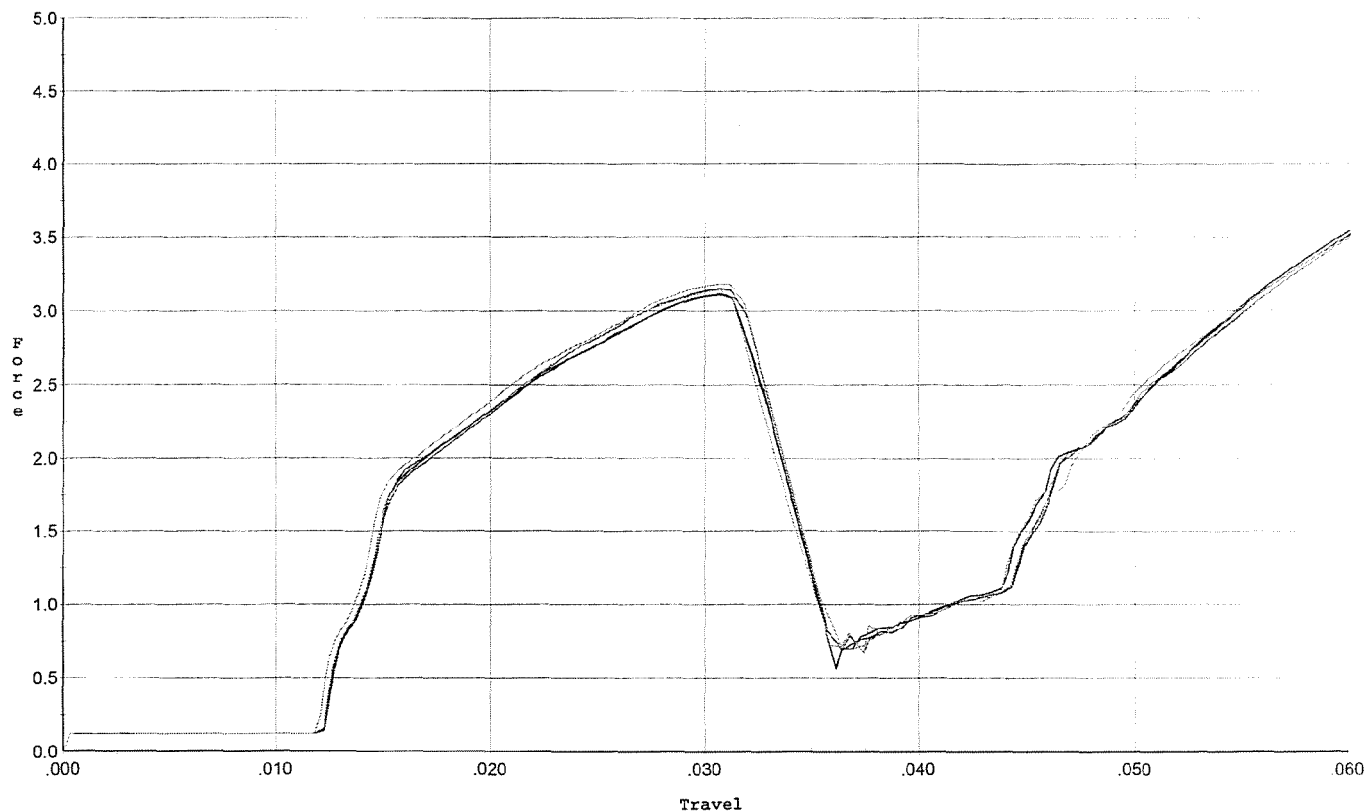
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.029	0.011	0.039	0.046		Set Trigger
2	3.104	0.031	0.011	0.038	0.048		Set Trigger
3	3.035	0.031	0.011	0.038	0.048		Set Trigger
4	3.069	0.030	0.011	0.038	0.046		Set Trigger
5	3.098	0.030	0.011	0.038	0.047		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



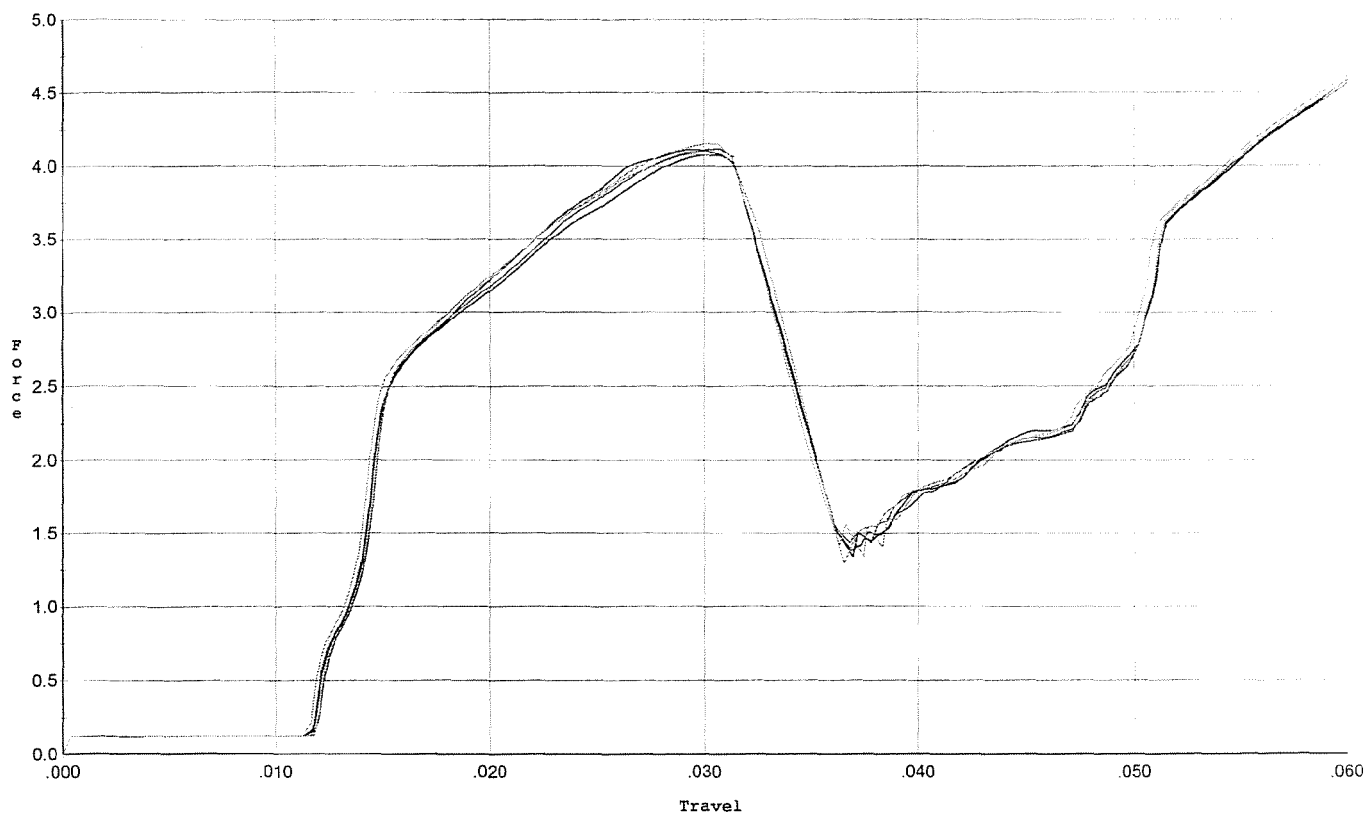
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.033	0.013	0.038	0.050		Set Trigger
2	3.109	0.033	0.012	0.038	0.050		Set Trigger
3	3.150	0.032	0.013	0.038	0.049		Set Trigger
4	3.179	0.032	0.012	0.038	0.049		Set Trigger
5	3.141	0.031	0.012	0.038	0.048		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



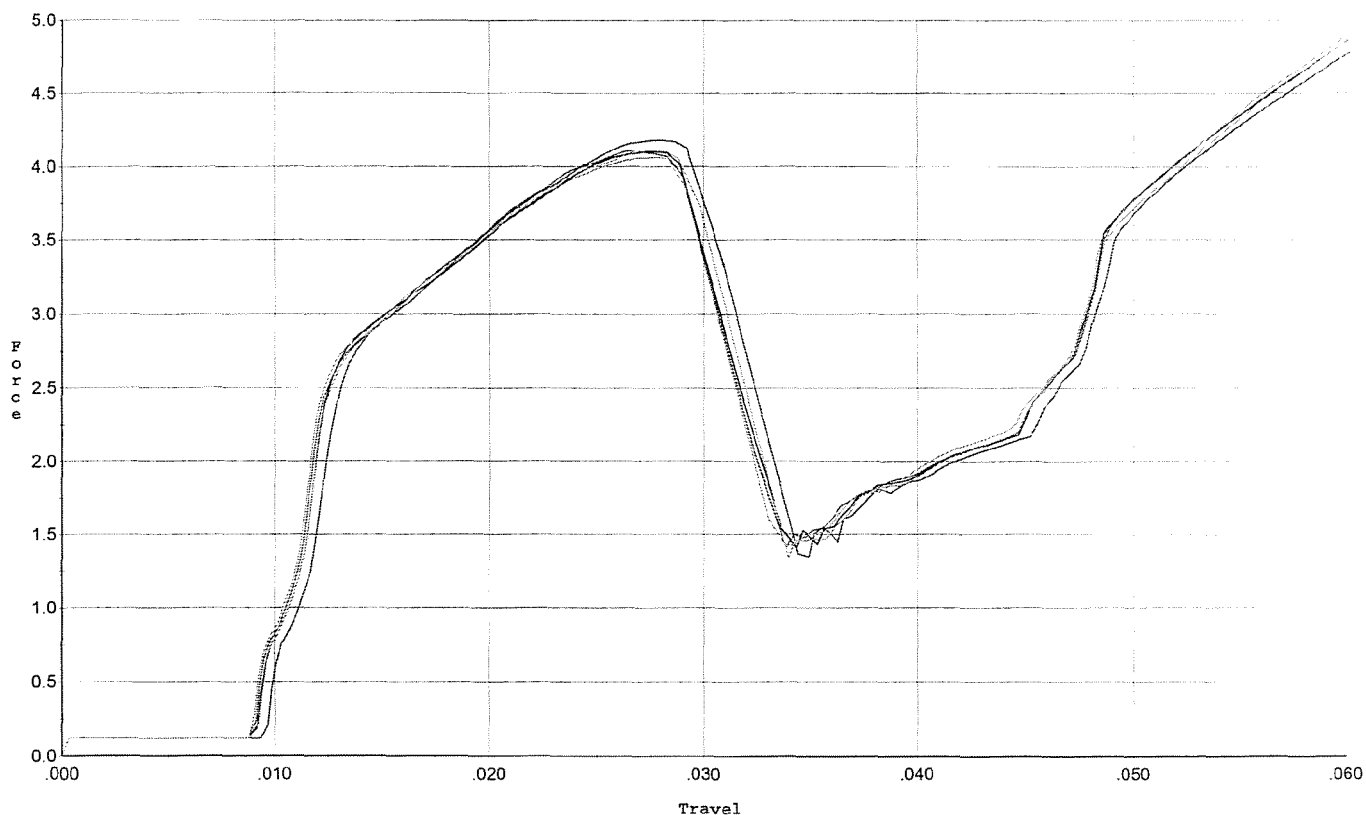
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.034	0.012	0.031	0.069		Set Trigger
2	4.074	0.031	0.012	0.034	0.063		Set Trigger
3	4.116	0.031	0.012	0.034	0.063		Set Trigger
4	4.151	0.031	0.012	0.031	0.064		Set Trigger
5	4.081	0.033	0.012	0.031	0.067		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



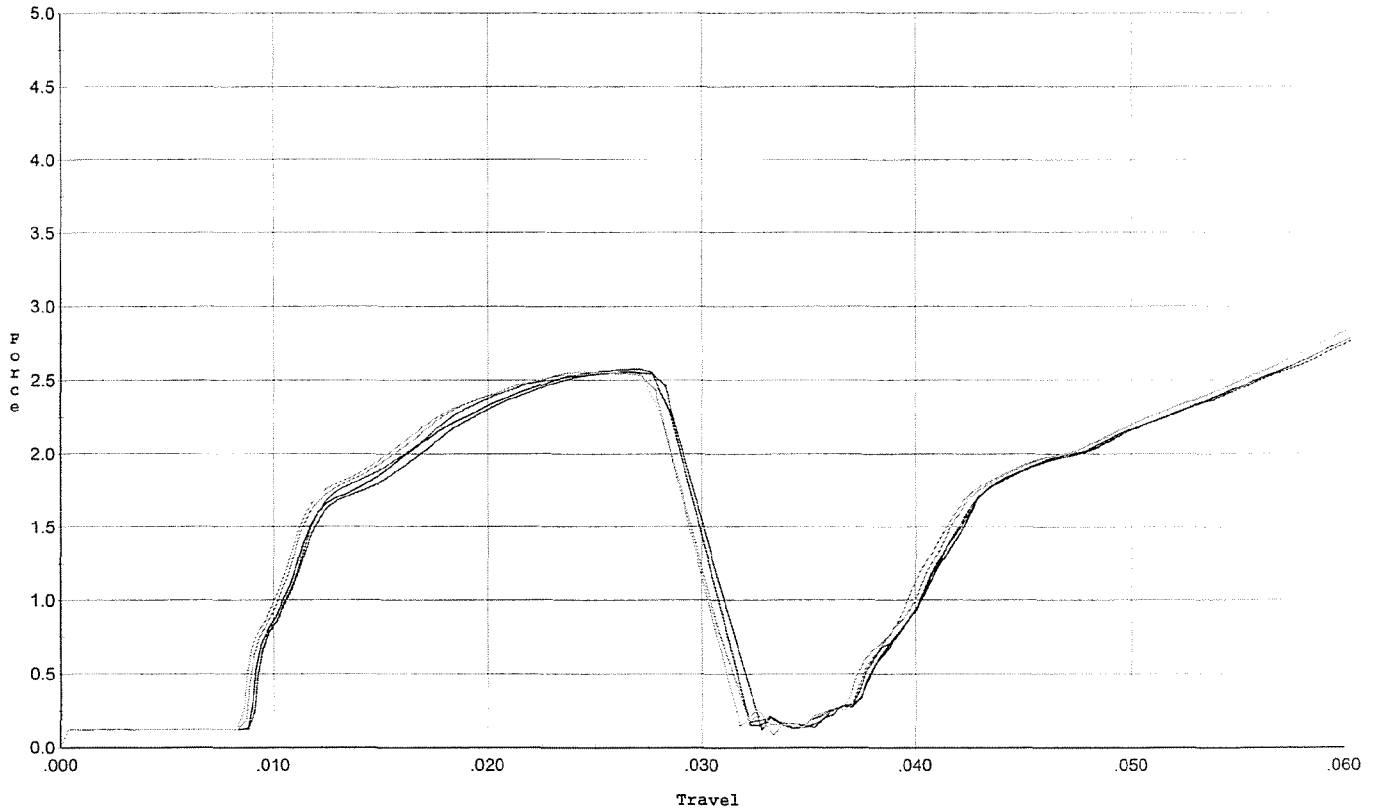
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.031	0.010	0.035	0.068		Set Trigger
2	4.102	0.029	0.009	0.035	0.063		Set Trigger
3	4.112	0.029	0.009	0.035	0.064		Set Trigger
4	4.113	0.030	0.009	0.035	0.066		Set Trigger
5	4.068	0.029	0.009	0.035	0.064		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



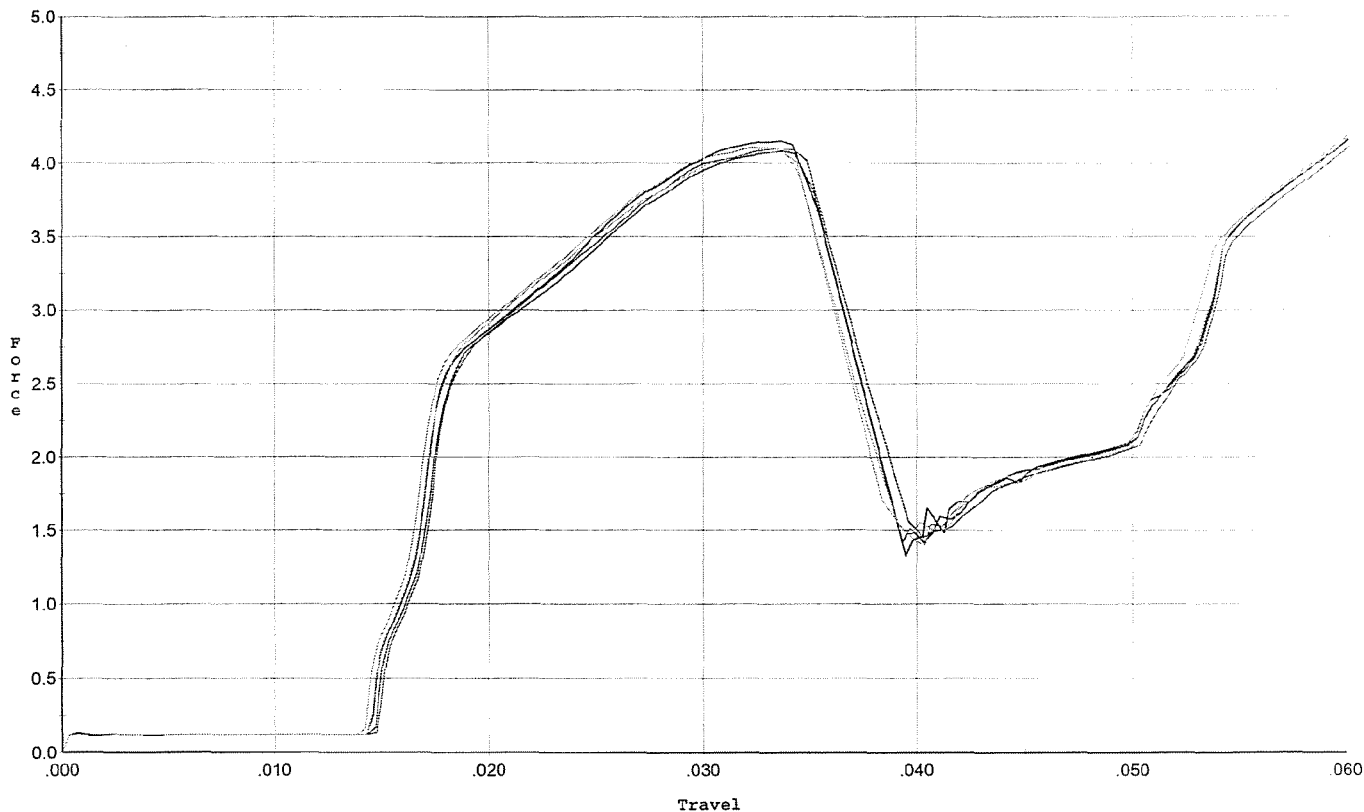
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.028	0.009	0.040	0.040		Set Trigger
2	2.574	0.029	0.009	0.040	0.041		Set Trigger
3	2.555	0.029	0.009	0.040	0.041		Set Trigger
4	2.548	0.028	0.009	0.040	0.041		Set Trigger
5	2.554	0.028	0.009	0.040	0.040		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.035	0.015	0.031	0.067		Set Trigger
2	4.150	0.035	0.015	0.031	0.069		Set Trigger
3	4.097	0.035	0.015	0.031	0.067		Set Trigger
4	4.077	0.034	0.015	0.032	0.066		Set Trigger
5	4.104	0.035	0.014	0.031	0.067		Set Trigger

Aug 4.10