

66863620

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

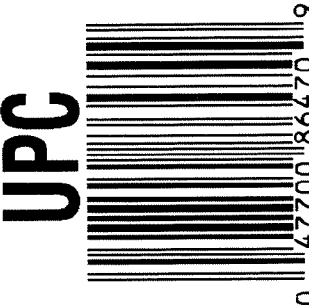


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863620



BM FORM

GUN SERIAL #

G 6863620

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

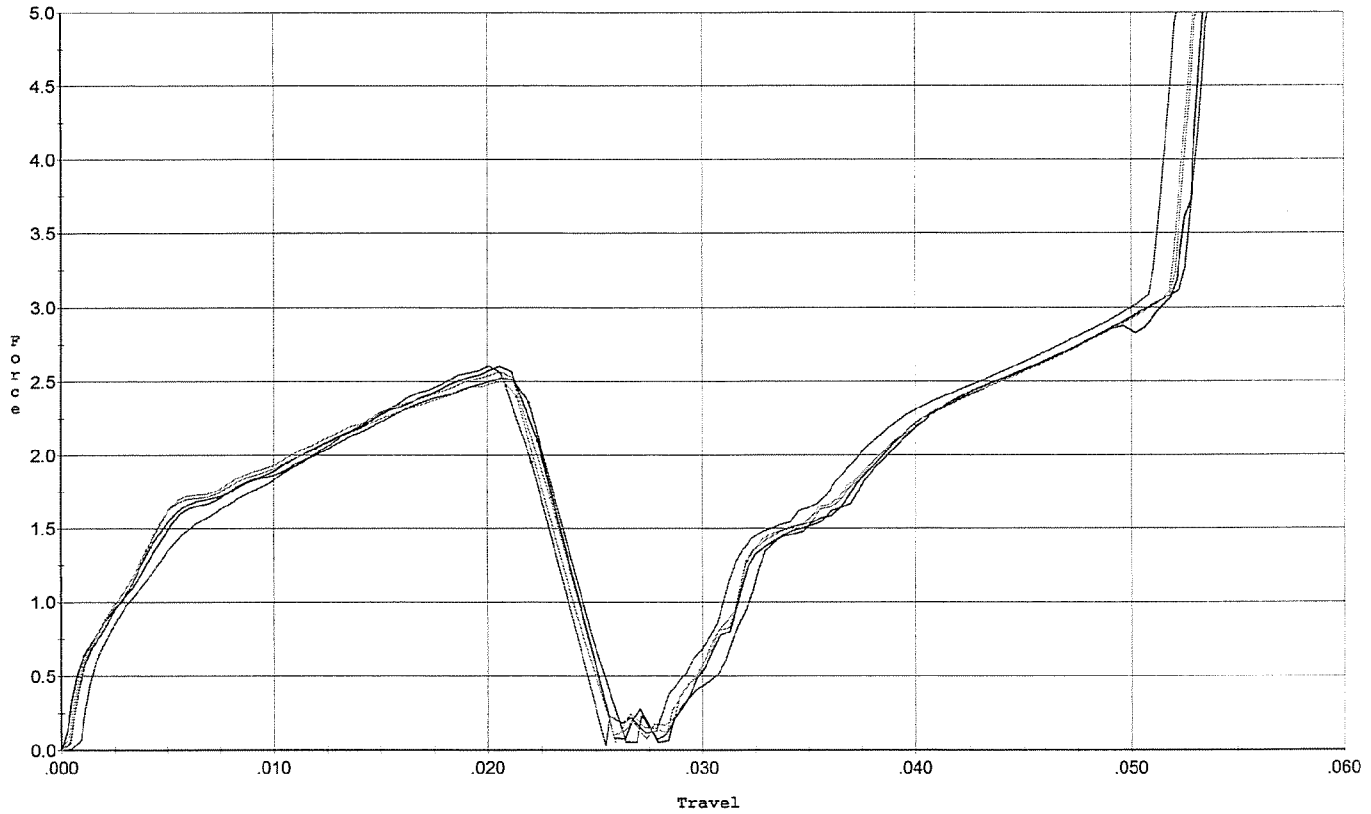
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>29</u> <u>29</u> <u>29</u>	8/27/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>69</u> <u>69</u> <u>69</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK			8-26-09	34
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8-26-09	RB
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>264</u> <u>272</u> <u>264</u> <u>252</u>	8/27/09	RB
	C) FUNCTION			8/27/09	RB
690	PACK			8-28-09	TL

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



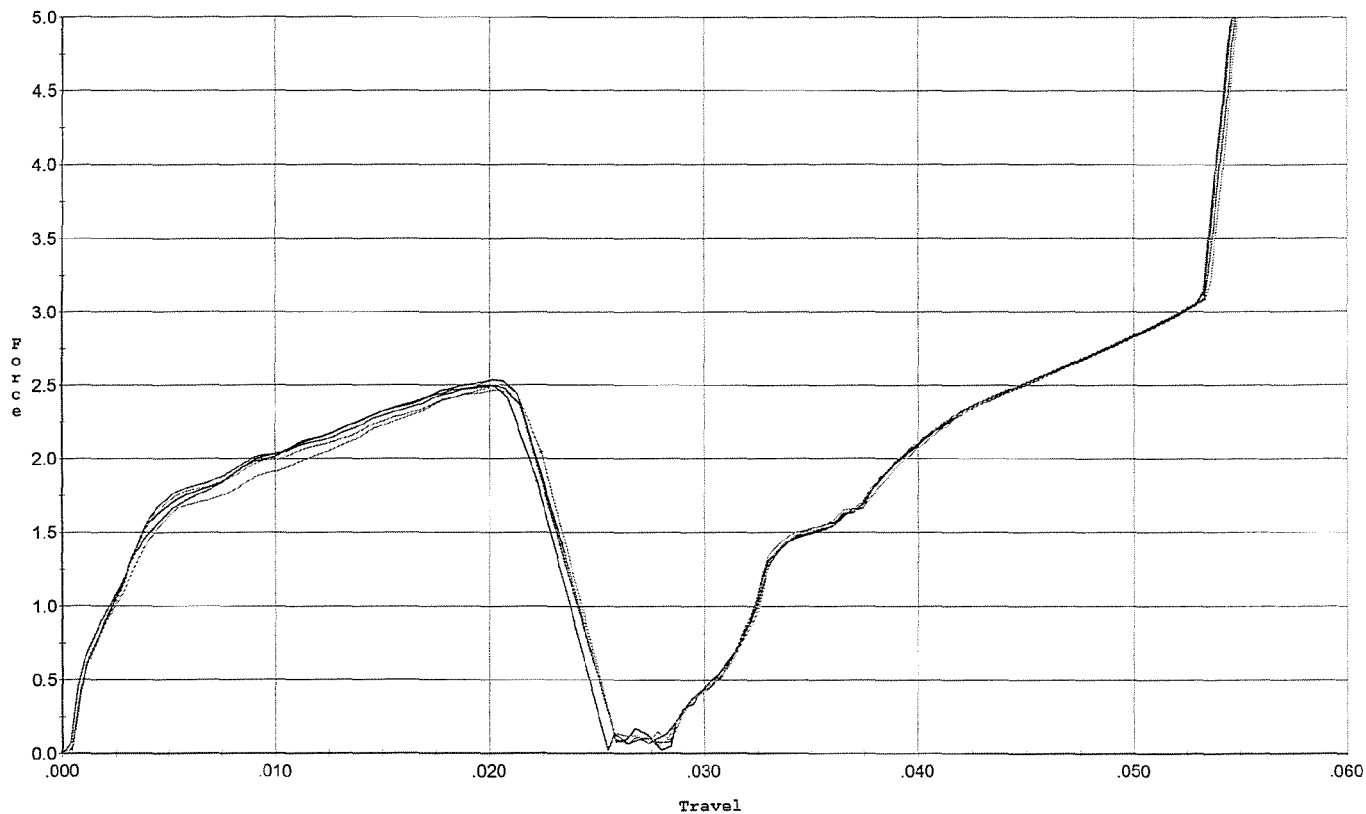
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.022	0.00	0.036	0.038		Single Action
2	2.602	0.022	0.00	0.036	0.040		Single Action
3	2.605	0.022	0.00	0.035	0.037		Single Action
4	2.569	0.023	0.00	0.035	0.041		Single Action
5	2.499	0.021	0.00	0.036	0.038		Single Action

A-2.56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



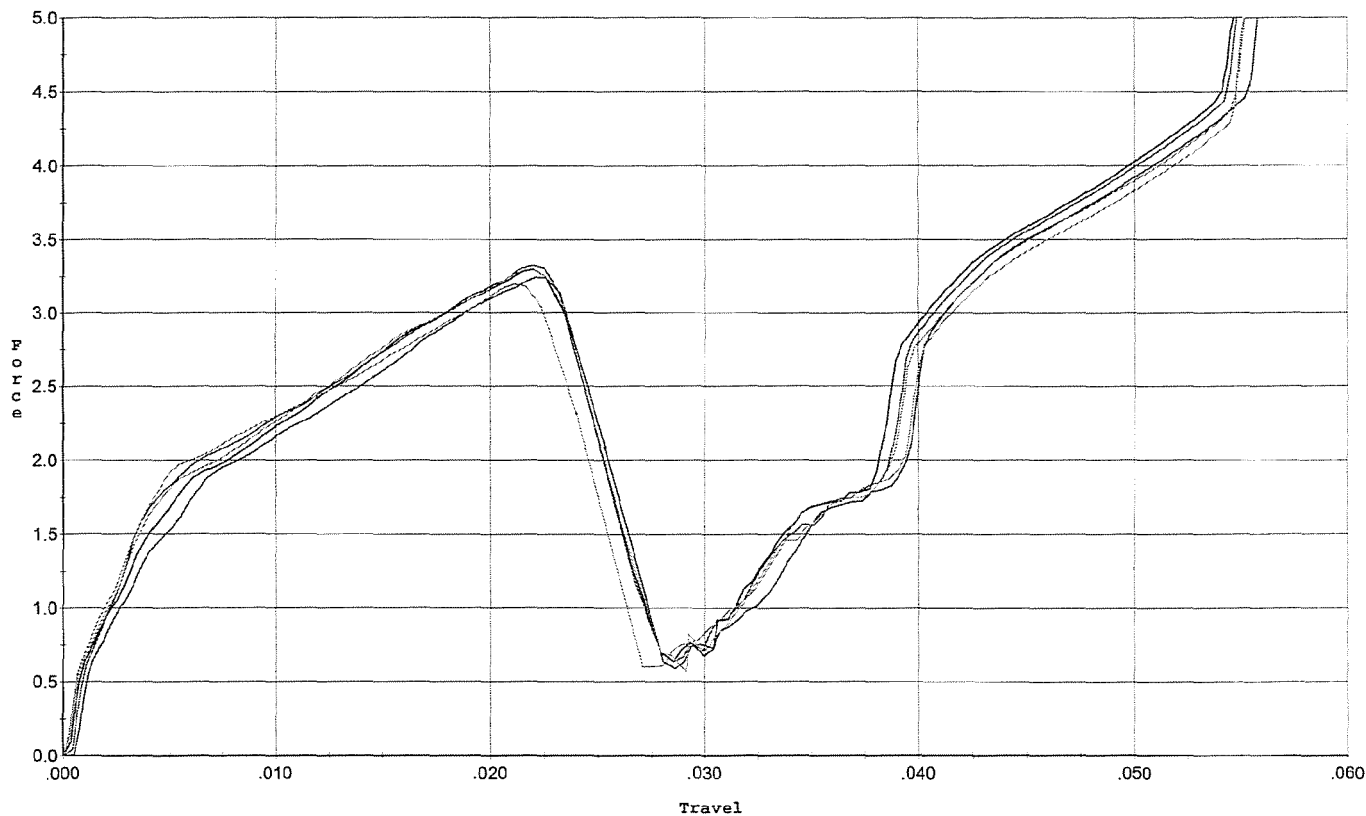
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.022	0.00	0.037	0.040		Single Action
2	2.540	0.023	0.00	0.037	0.042		Single Action
3	2.497	0.021	0.00	0.037	0.039		Single Action
4	2.466	0.023	0.00	0.037	0.042		Single Action
5	2.502	0.022	0.00	0.036	0.040		Single Action

A-2-50

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



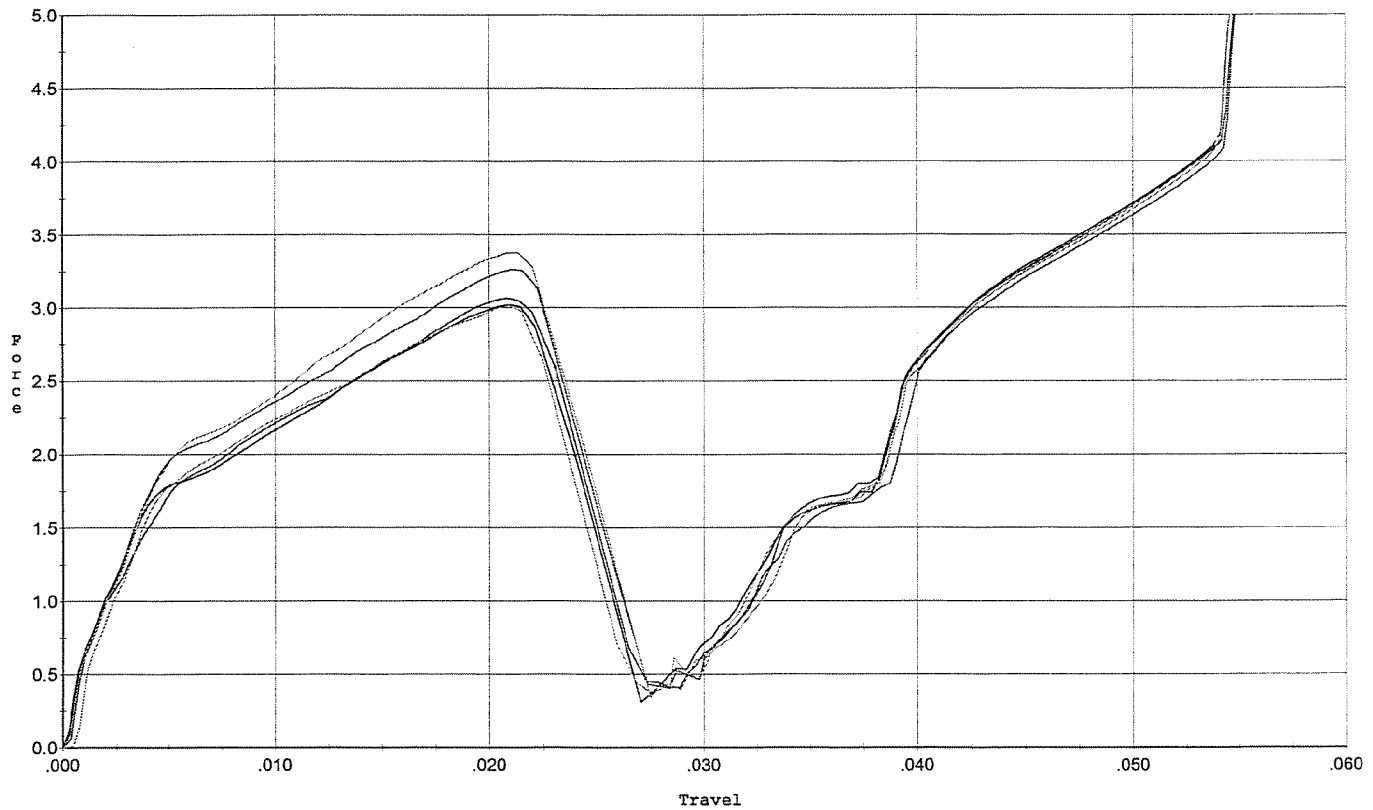
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.240	0.025	0.00	0.035	0.053		Single Action
2	3.293	0.023	0.00	0.034	0.051		Single Action
3	3.323	0.023	0.00	0.035	0.051		Single Action
4	3.296	0.023	0.00	0.035	0.051		Single Action
5	3.195	0.024	0.00	0.035	0.052		Single Action

A-3.26

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



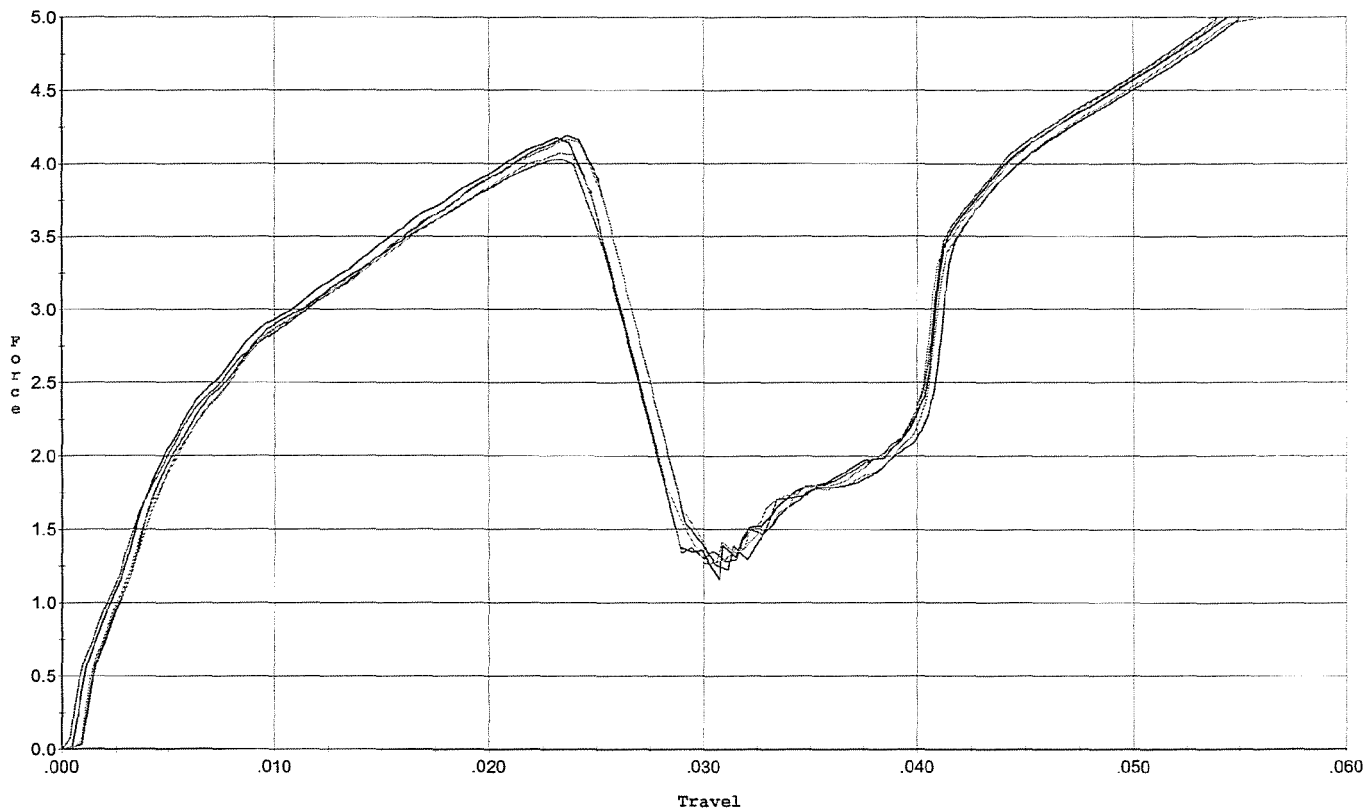
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.023	0.00	0.035	0.048		Single Action
2	3.019	0.024	0.00	0.035	0.049		Single Action
3	3.259	0.022	0.00	0.035	0.049		Single Action
4	3.377	0.024	0.00	0.035	0.055		Single Action
5	3.014	0.022	0.00	0.035	0.046		Single Action

A.3.14

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



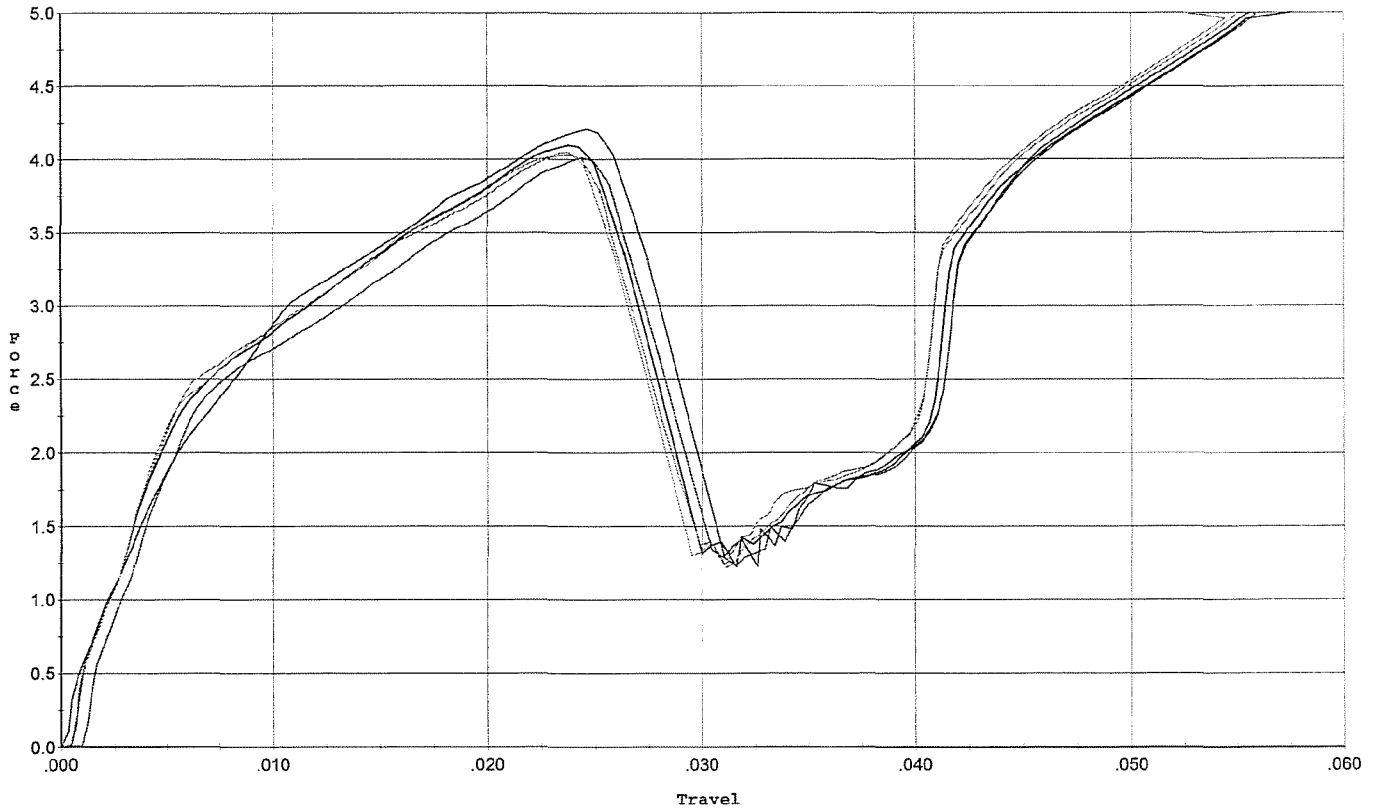
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.025	0.00	0.033	0.068		Single Action
2	4.177	0.025	0.00	0.033	0.068		Single Action
3	4.031	0.025	0.00	0.033	0.068		Single Action
4	4.073	0.025	0.00	0.033	0.066		Single Action
5	4.168	0.025	0.00	0.033	0.068		Single Action

A. 4.12

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



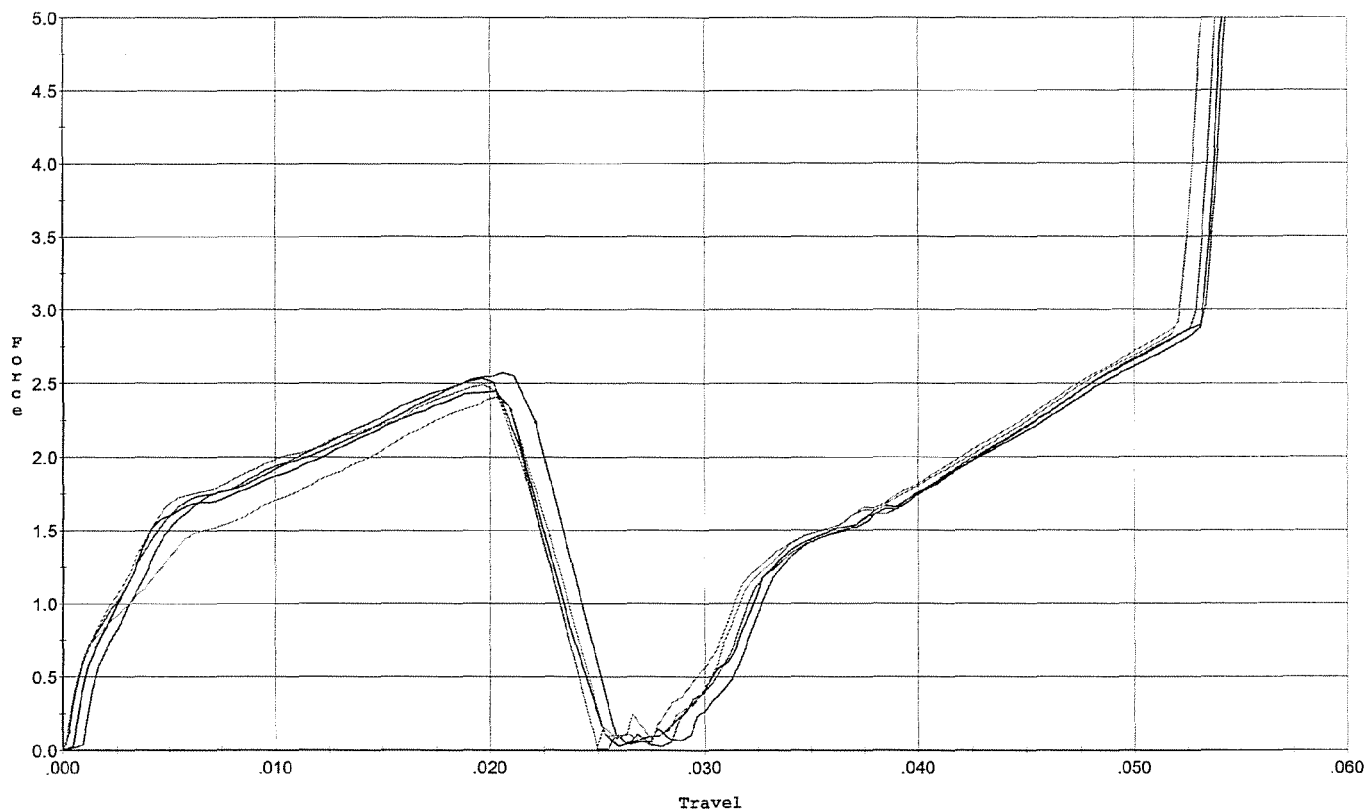
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.027	0.00	0.032	0.076		Single Action
2	4.097	0.026	0.00	0.032	0.072		Single Action
3	4.012	0.028	0.00	0.033	0.073		Single Action
4	4.047	0.026	0.00	0.032	0.070		Single Action
5	4.033	0.025	0.00	0.032	0.068		Single Action

A. 4.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



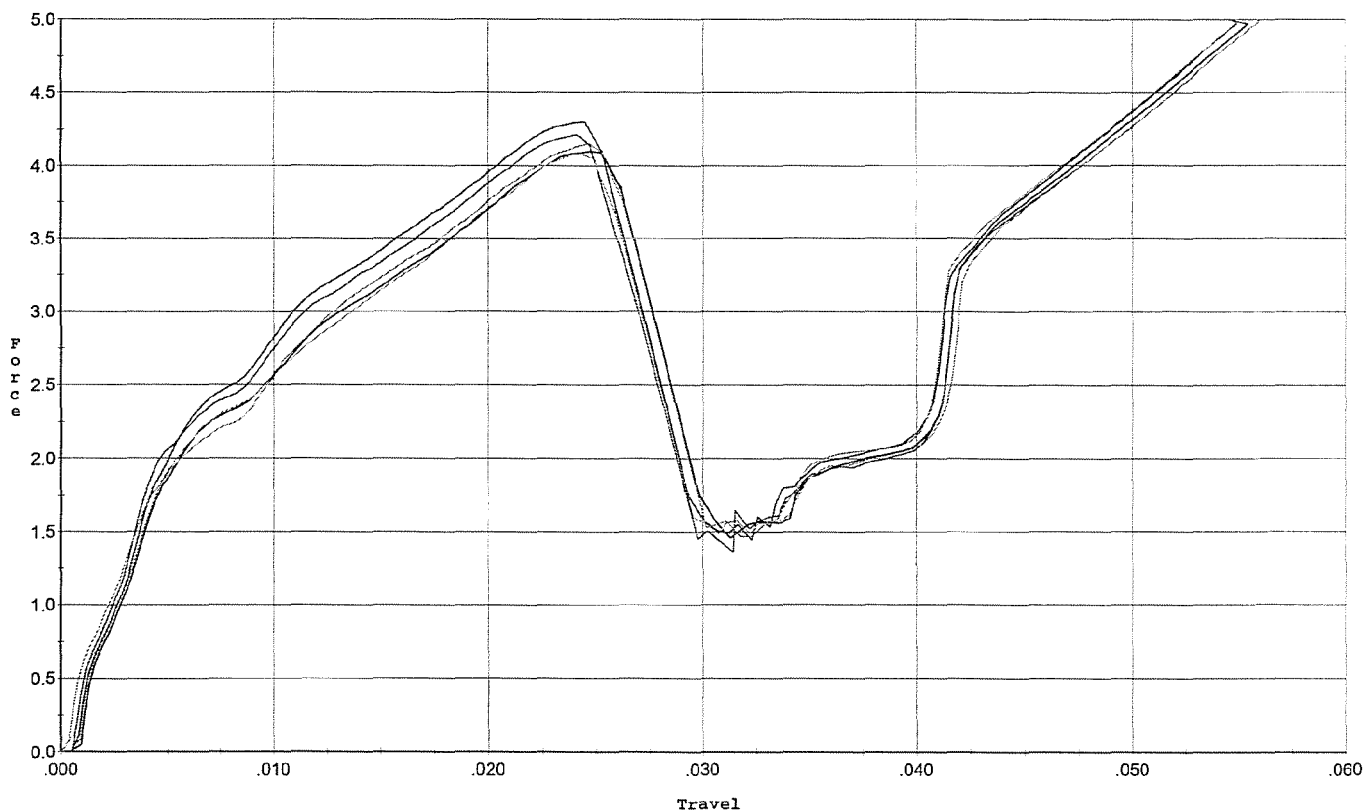
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.022	0.00	0.036	0.039		Single Action
2	2.445	0.021	0.00	0.037	0.036		Single Action
3	2.534	0.021	0.00	0.037	0.038		Single Action
4	2.407	0.023	0.00	0.036	0.037		Single Action
5	2.492	0.022	0.00	0.036	0.038		Single Action

A-2.49

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for atarget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.025	0.00	0.032	0.070		Single Action
2	4.099	0.026	0.00	0.032	0.069		Single Action
3	4.212	0.027	0.00	0.033	0.073		Single Action
4	4.085	0.026	0.00	0.032	0.068		Single Action
5	4.150	0.026	0.00	0.032	0.070		Single Action

A-4.16