

Q6863621

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

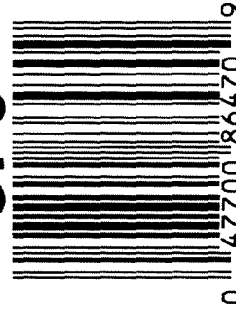


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863621

UPC



GUN SERIAL # G 686 3621

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE		6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	KTR
480	MAGNAFLUX BBL ACTION		6/13/09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-22-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTR
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	X SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

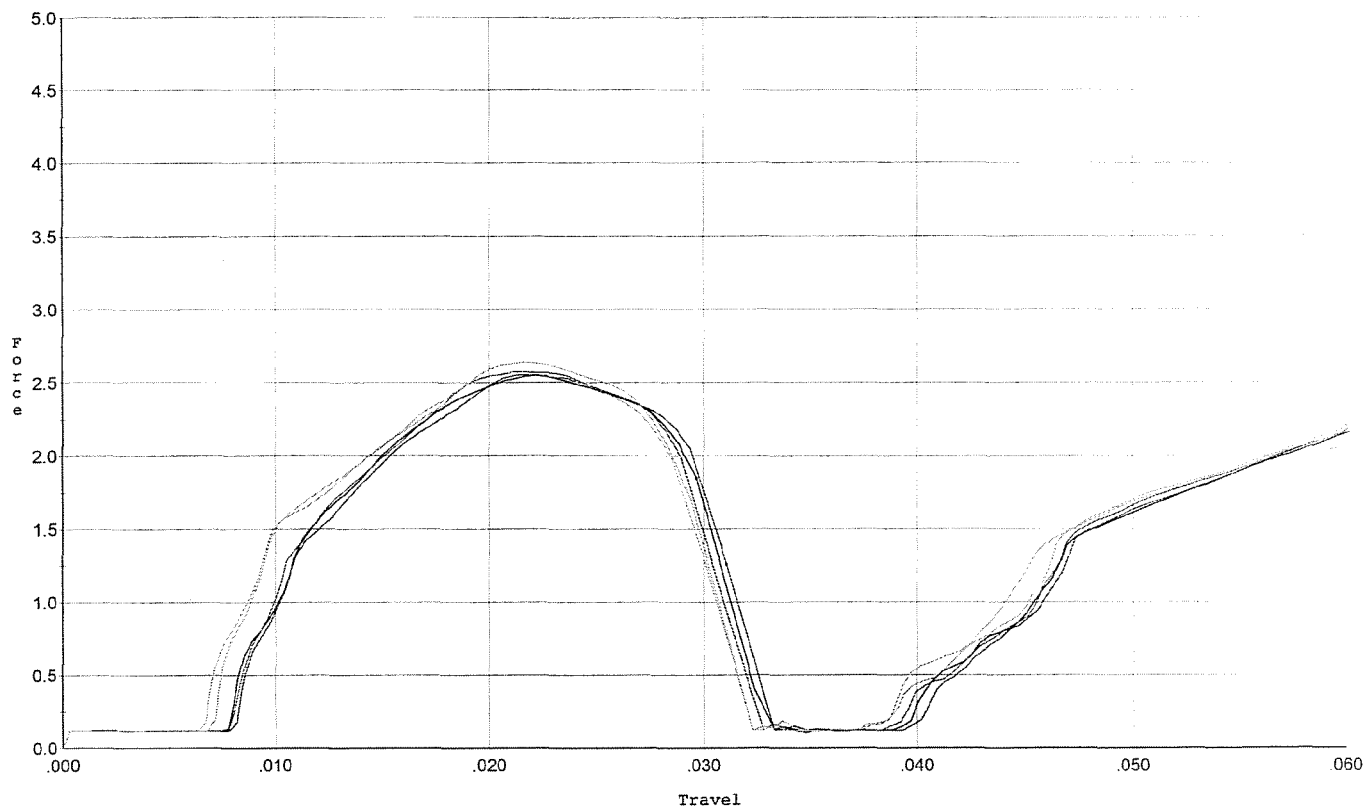
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-5-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>50</u> <u>60</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS PASS FAIL FAIL FAIL	7/29/09	LN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE			8-5-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>226</u> <u>240</u> <u>238</u> <u>242</u> <u>234</u>	8-4-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			8/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



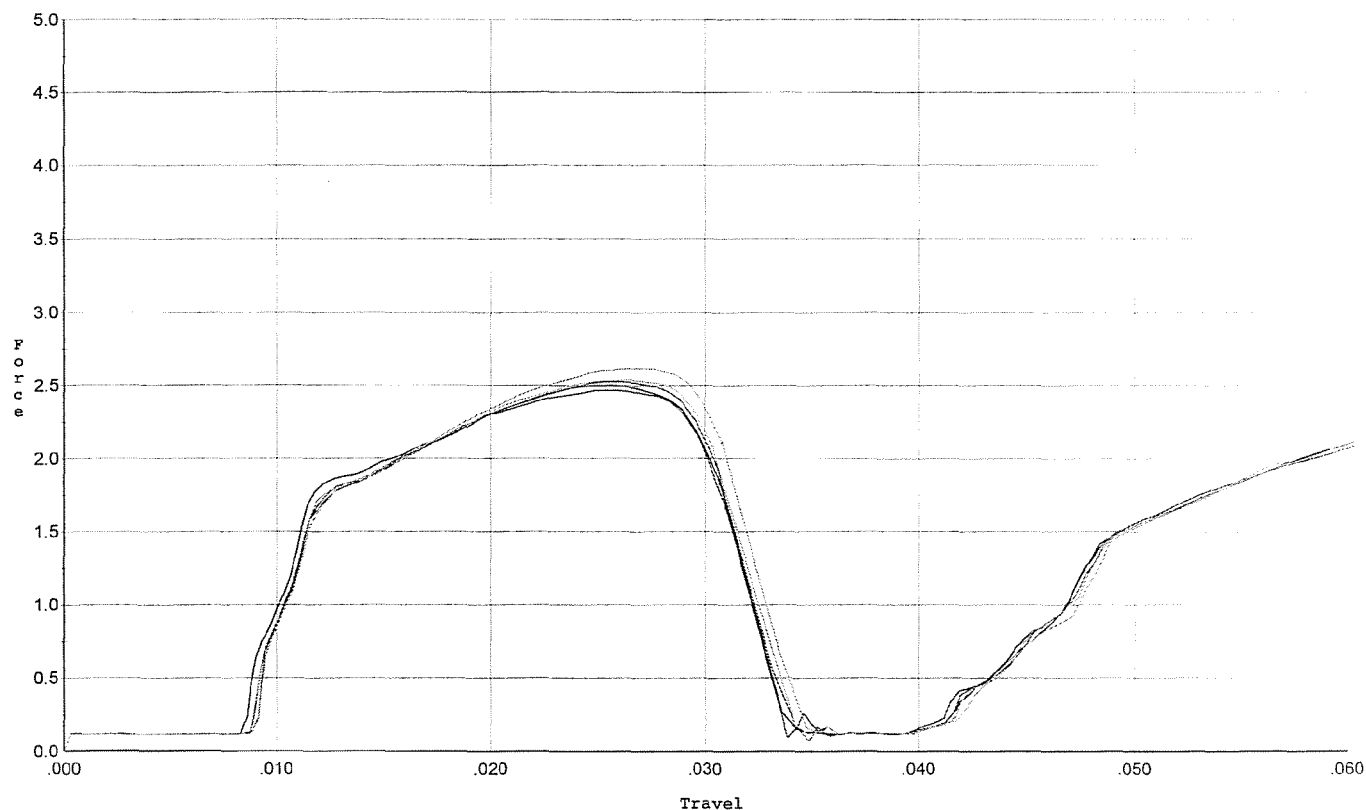
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.031	0.008	0.040	0.045		Set Trigger
2	2.548	0.030	0.008	0.040	0.044		Set Trigger
3	2.574	0.029	0.008	0.041	0.043		Set Trigger
4	2.636	0.029	0.007	0.040	0.046		Set Trigger
5	2.571	0.030	0.007	0.040	0.046		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



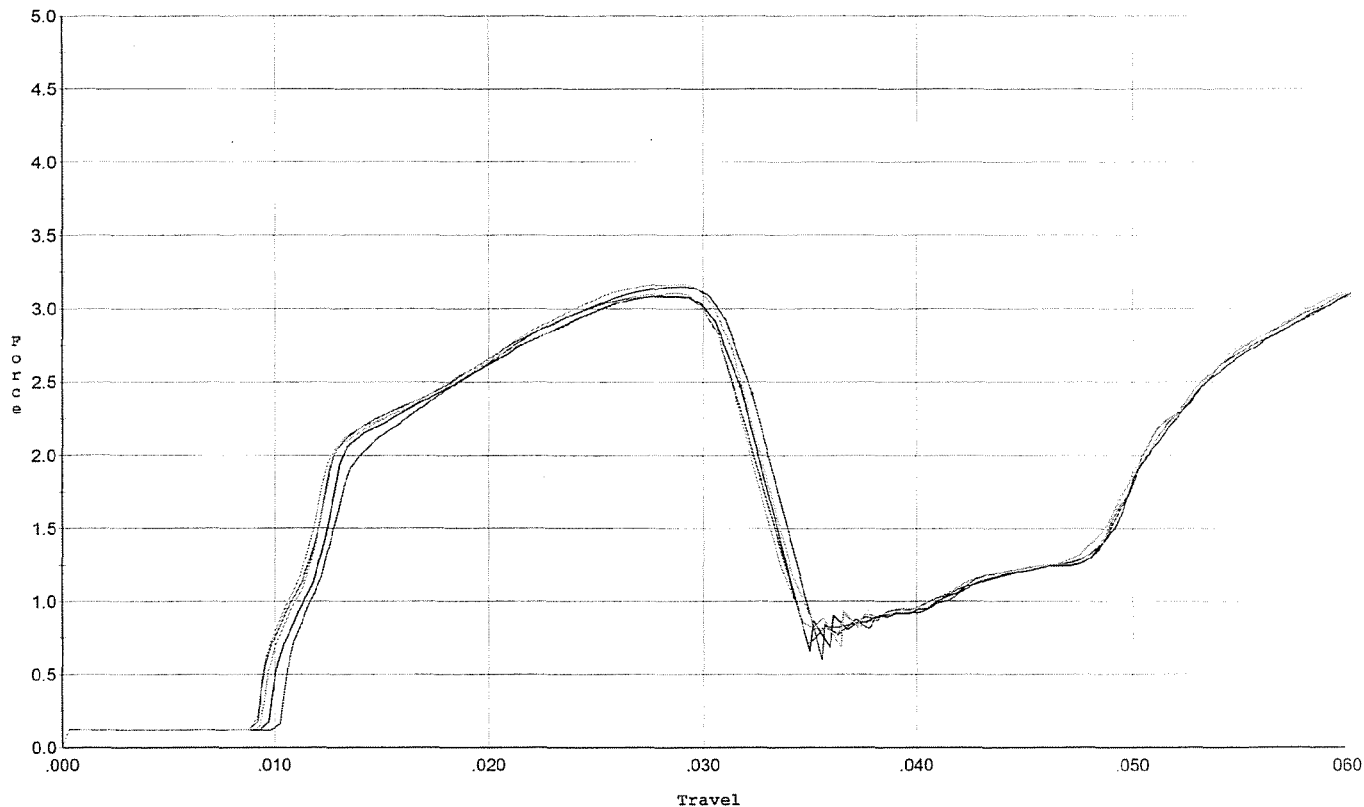
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.031	0.009	0.041	0.045		Set Trigger
2	2.499	0.031	0.009	0.041	0.046		Set Trigger
3	2.526	0.031	0.009	0.041	0.045		Set Trigger
4	2.537	0.030	0.009	0.041	0.045		Set Trigger
5	2.619	0.031	0.009	0.041	0.047		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



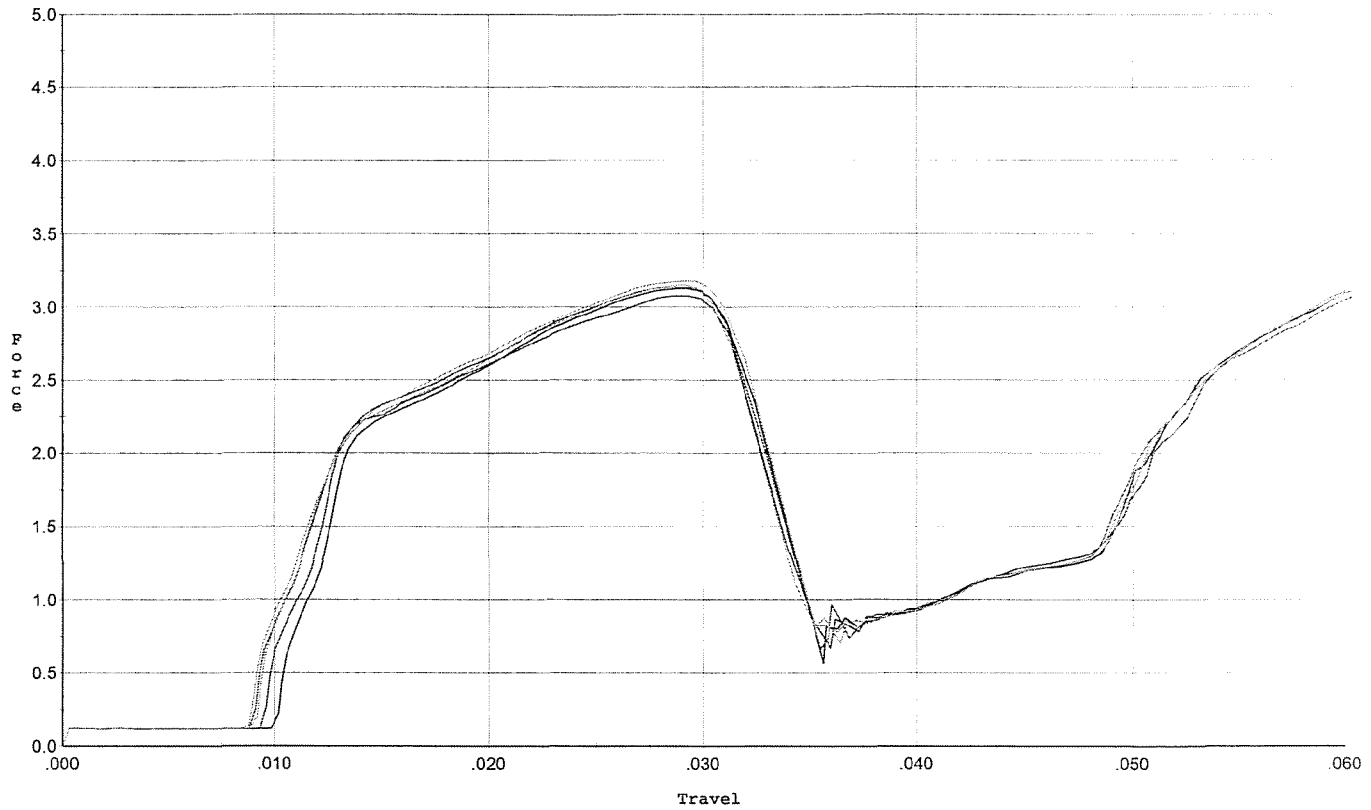
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.032	0.010	0.039	0.055		Set Trigger
2	3.085	0.032	0.010	0.039	0.054		Set Trigger
3	3.094	0.033	0.009	0.039	0.057		Set Trigger
4	3.165	0.031	0.010	0.039	0.055		Set Trigger
5	3.108	0.031	0.009	0.040	0.053		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



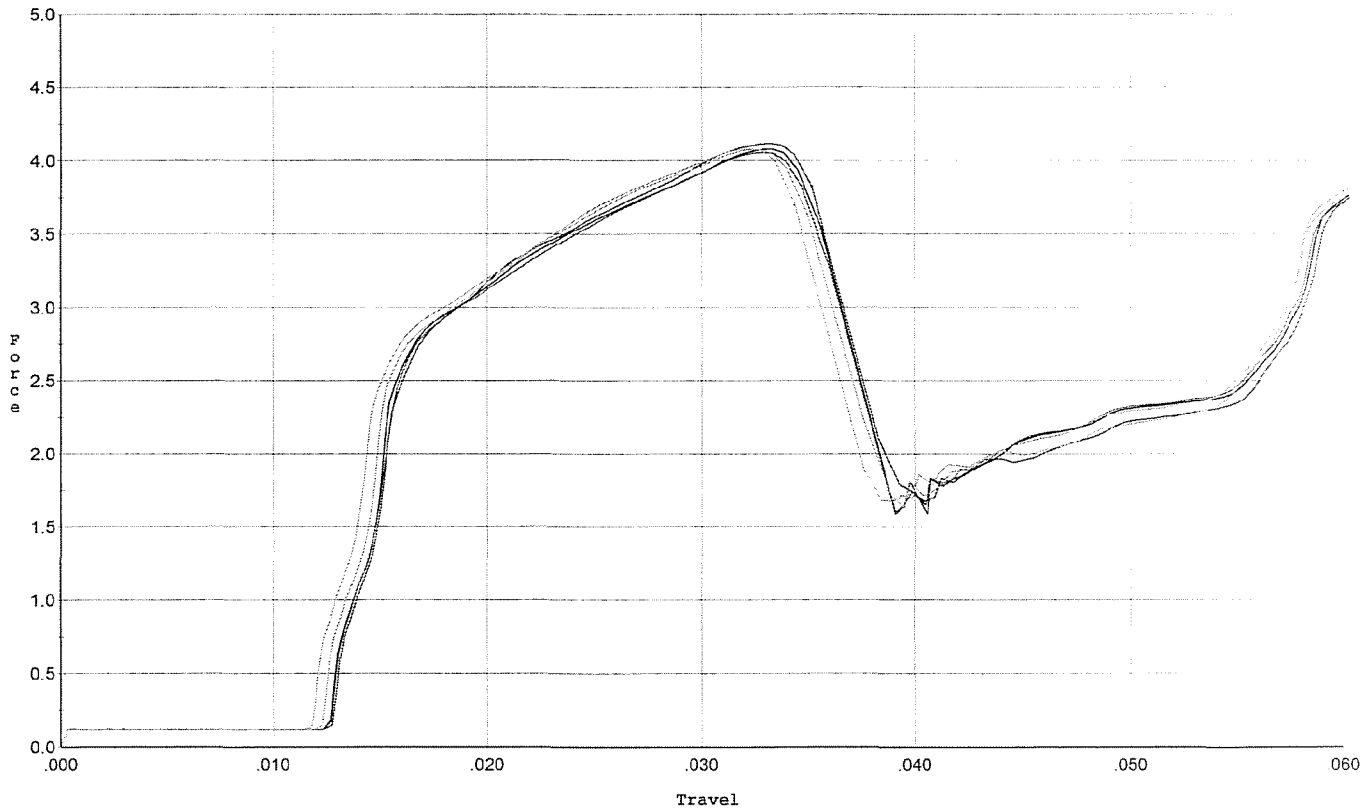
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.031	0.010	0.039	0.054		Set Trigger
2	3.125	0.032	0.010	0.039	0.055		Set Trigger
3	3.137	0.033	0.009	0.039	0.058		Set Trigger
4	3.180	0.032	0.009	0.039	0.057		Set Trigger
5	3.151	0.031	0.009	0.039	0.055		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



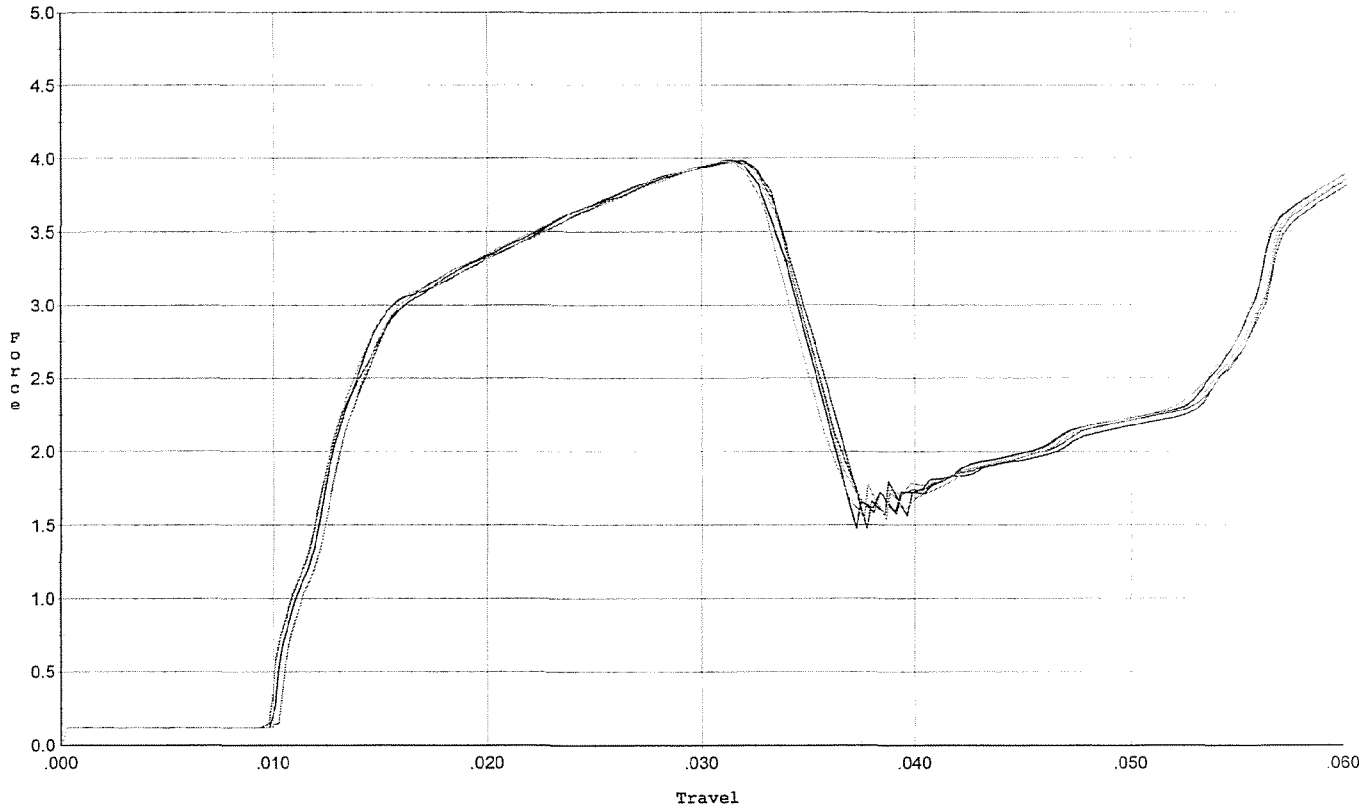
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.035	0.013	0.033	0.074		Set Trigger
2	4.077	0.036	0.013	0.033	0.075		Set Trigger
3	4.055	0.036	0.013	0.033	0.075		Set Trigger
4	4.070	0.035	0.012	0.033	0.074		Set Trigger
5	4.077	0.034	0.012	0.033	0.073		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



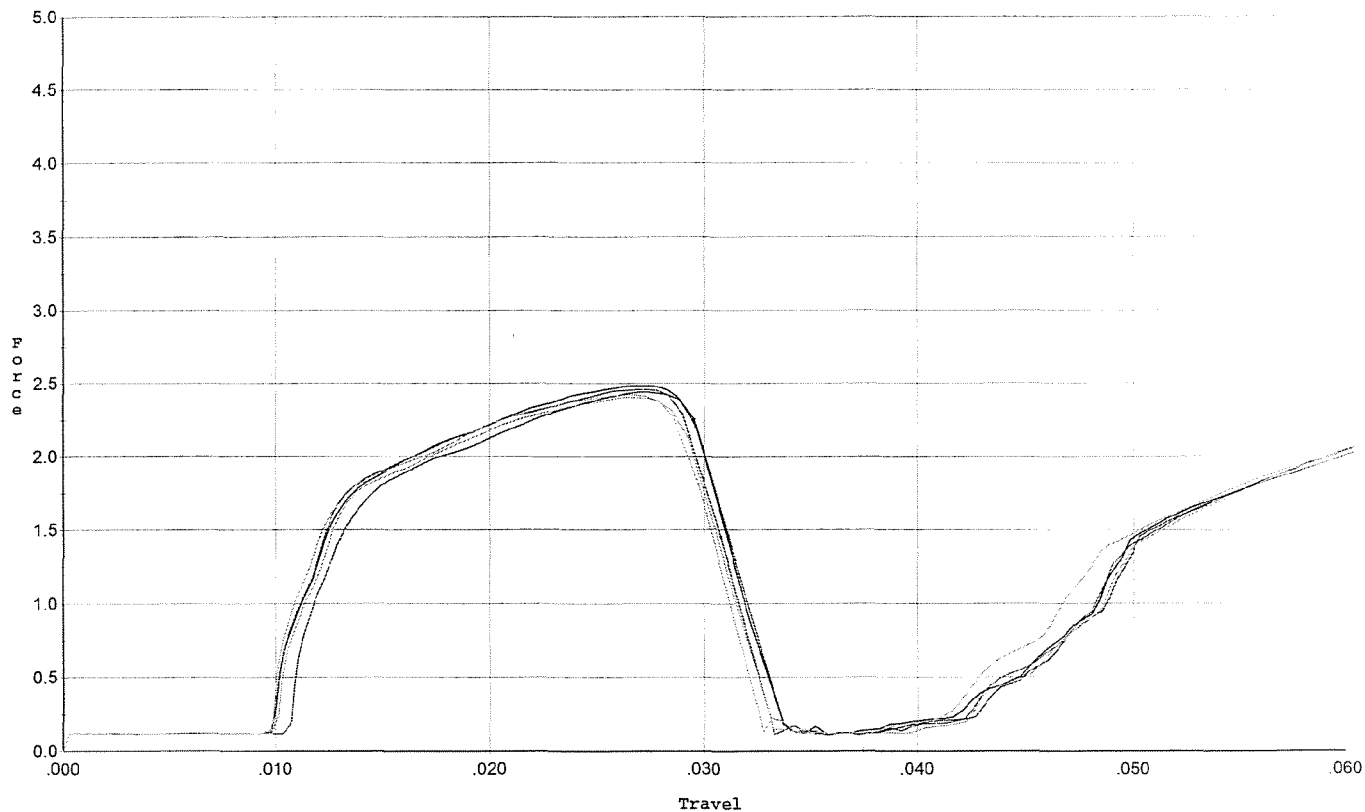
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.035	0.010	0.033	0.079		Set Trigger
2	3.985	0.034	0.010	0.034	0.075		Set Trigger
3	3.981	0.033	0.010	0.036	0.073		Set Trigger
4	3.969	0.034	0.010	0.034	0.074		Set Trigger
5	3.980	0.033	0.010	0.037	0.073		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



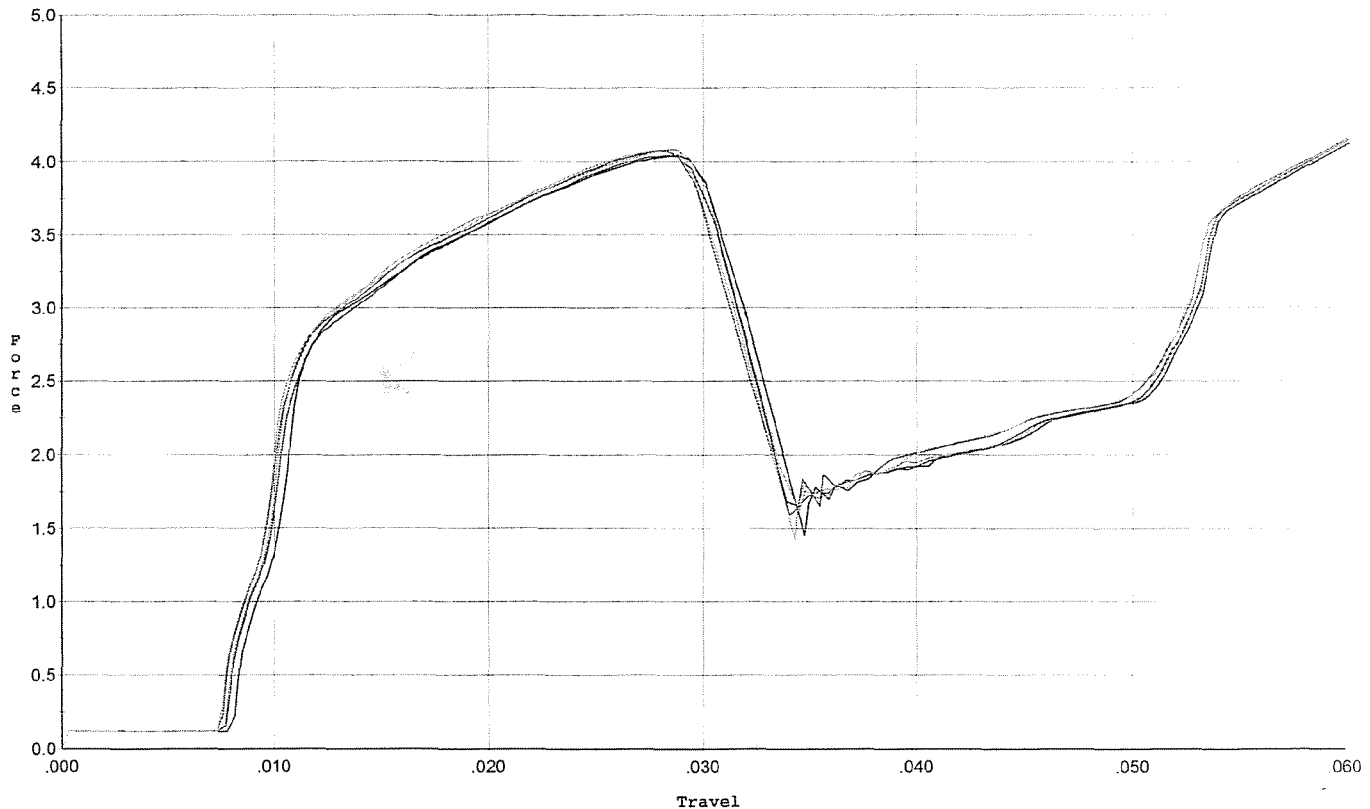
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.030	0.011	0.043	0.039		Set Trigger
2	2.485	0.030	0.010	0.042	0.041		Set Trigger
3	2.457	0.031	0.010	0.042	0.042		Set Trigger
4	2.405	0.029	0.010	0.043	0.039		Set Trigger
5	2.420	0.030	0.010	0.042	0.040		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.031	0.008	0.036	0.072		Set Trigger
2	4.043	0.032	0.008	0.036	0.075		Set Trigger
3	4.074	0.030	0.008	0.037	0.071		Set Trigger
4	4.077	0.031	0.008	0.036	0.075		Set Trigger
5	4.082	0.030	0.008	0.036	0.073		Set Trigger

Aug 4.06