

66863630

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

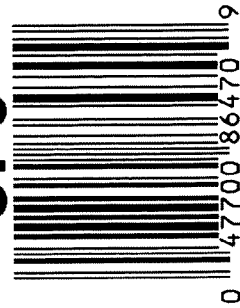
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863630

UPC



GUN SERIAL # G 6863630

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	RTW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

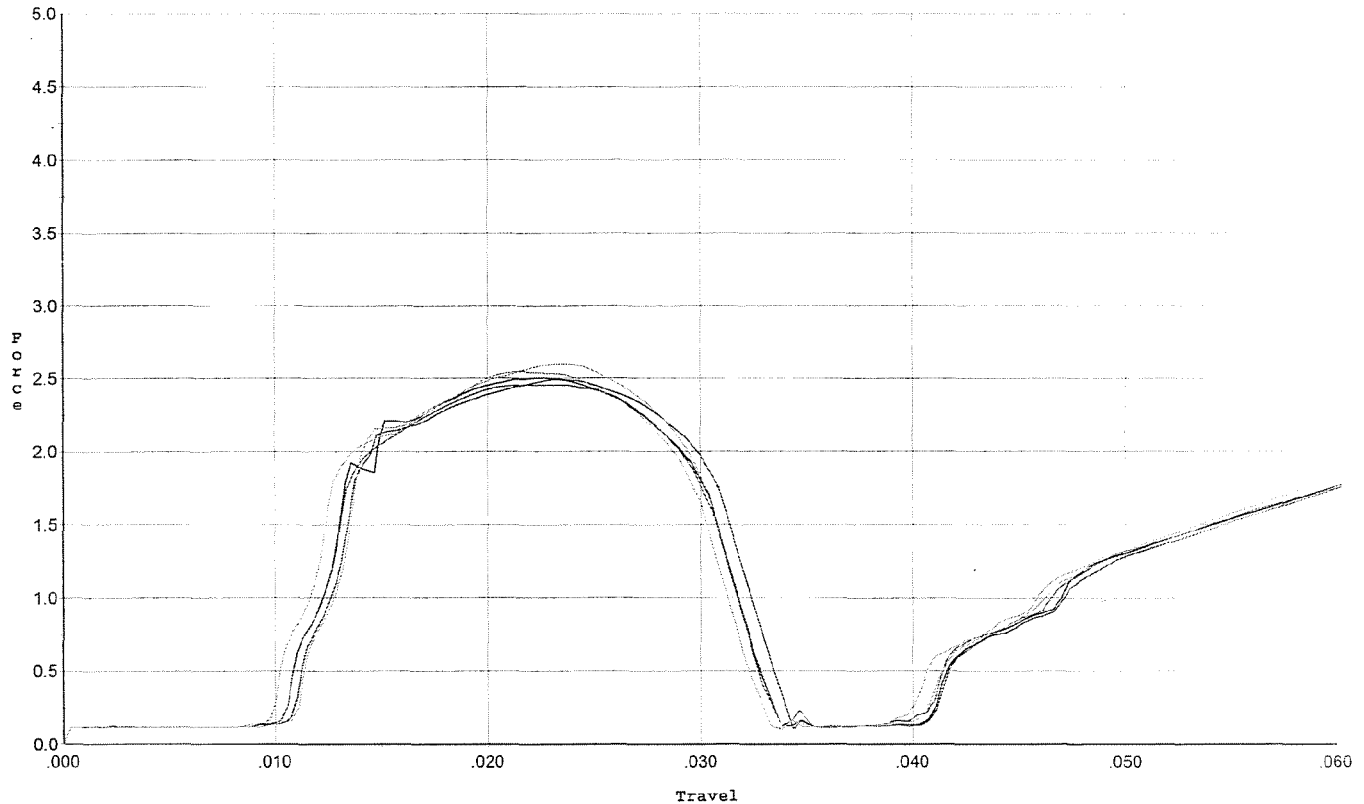
560	BARBER - M24 0093954 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	8-4-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u>	<u>.004</u>	<u>.004</u>	8-4-09	LN		
	J) ASSEMBLE STOCK					7-21-09	LN		
	K) ASSEMBLE SWIVEL STUDS					8-4-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/31/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/31/09	LN		
670	FINAL INSPECTION A) HEADSPACE					8-4-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>231</u>	<u>237</u>	<u>241</u>	<u>235</u>	<u>231</u>	8-3-09	LN
	C) FUNCTION							8-4-09	LN
690	PACK							8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



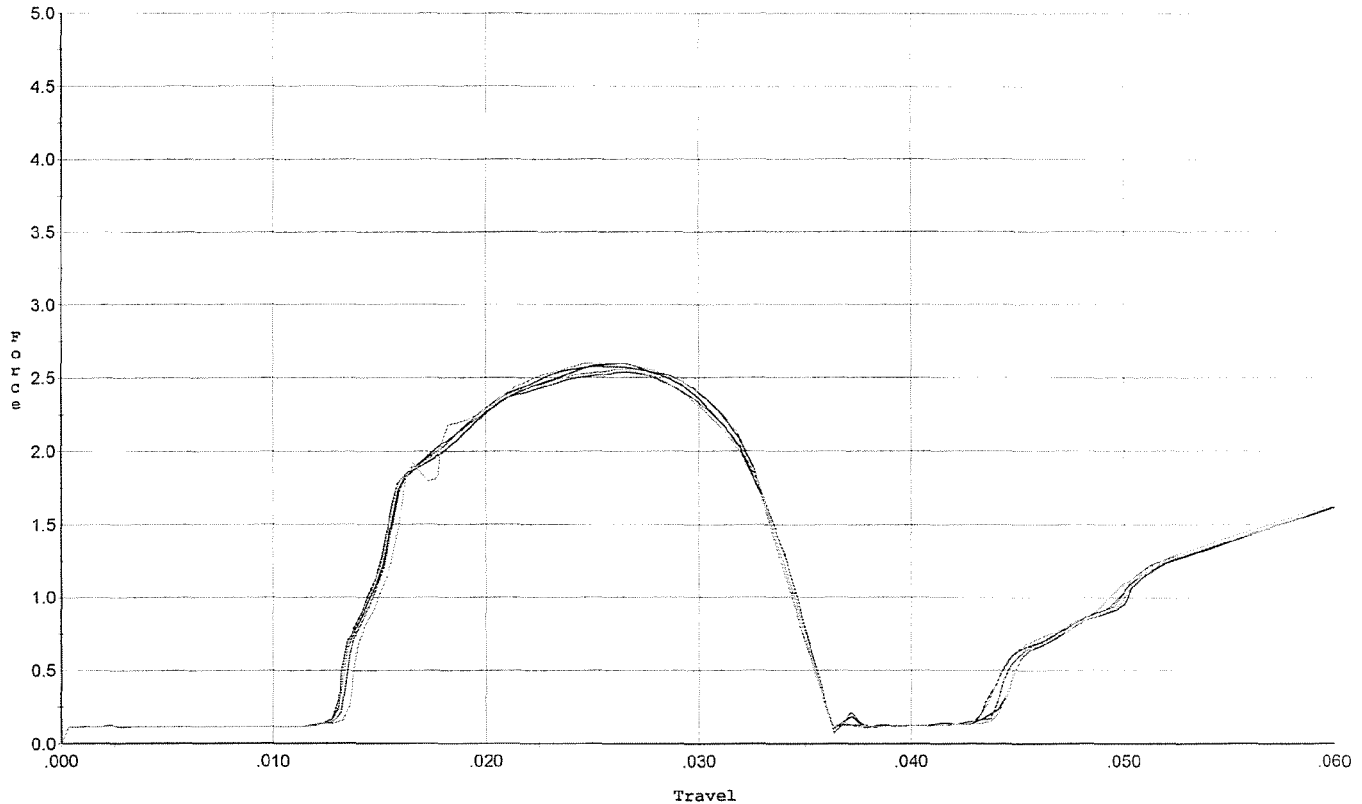
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.031	0.011	0.043	0.042		Set Trigger
2	2.501	0.030	0.011	0.043	0.042		Set Trigger
3	2.455	0.031	0.011	0.042	0.042		Set Trigger
4	2.598	0.030	0.011	0.043	0.042		Set Trigger
5	2.545	0.030	0.010	0.042	0.042		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



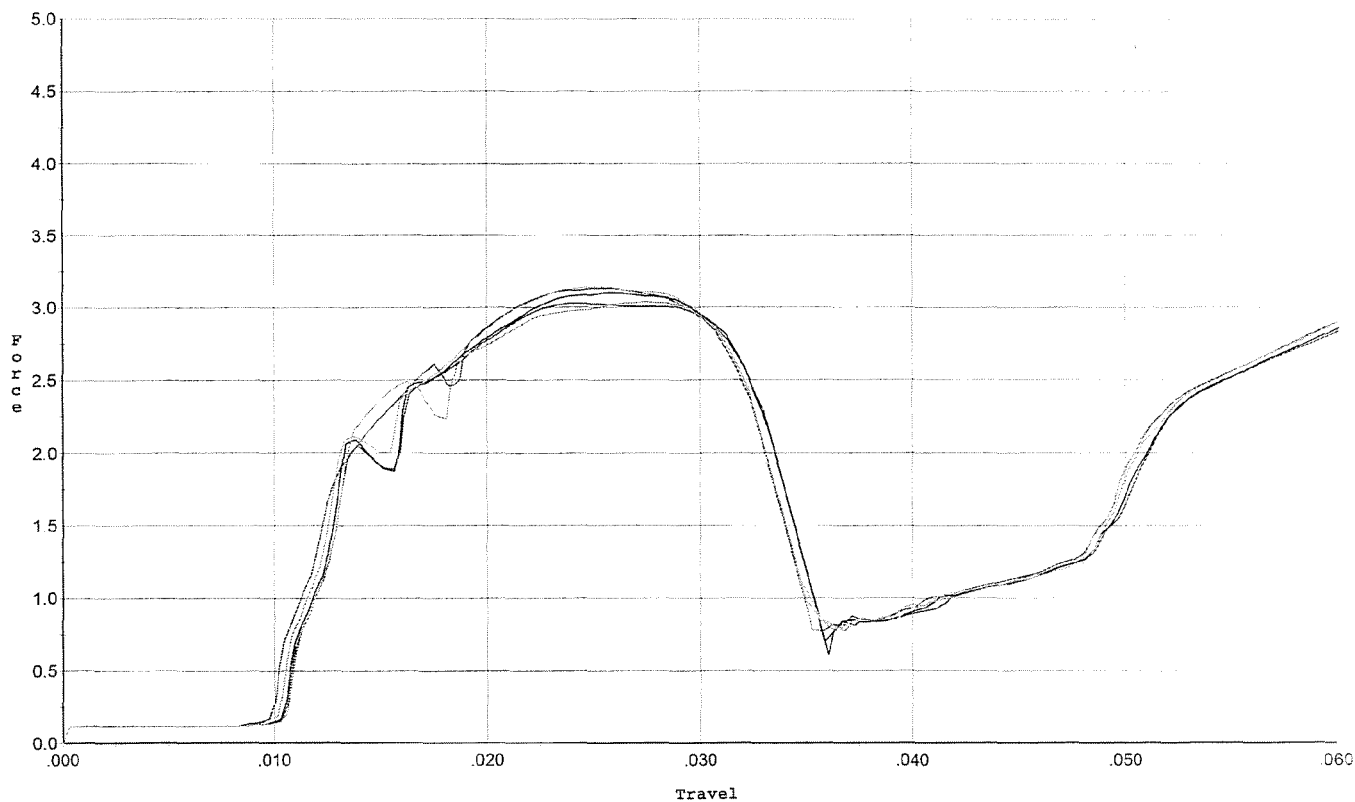
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.034	0.013	0.044	0.045		Set Trigger
2	2.594	0.033	0.013	0.044	0.043		Set Trigger
3	2.539	0.034	0.013	0.044	0.044		Set Trigger
4	2.598	0.034	0.014	0.043	0.045		Set Trigger
5	2.559	0.033	0.013	0.044	0.043		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



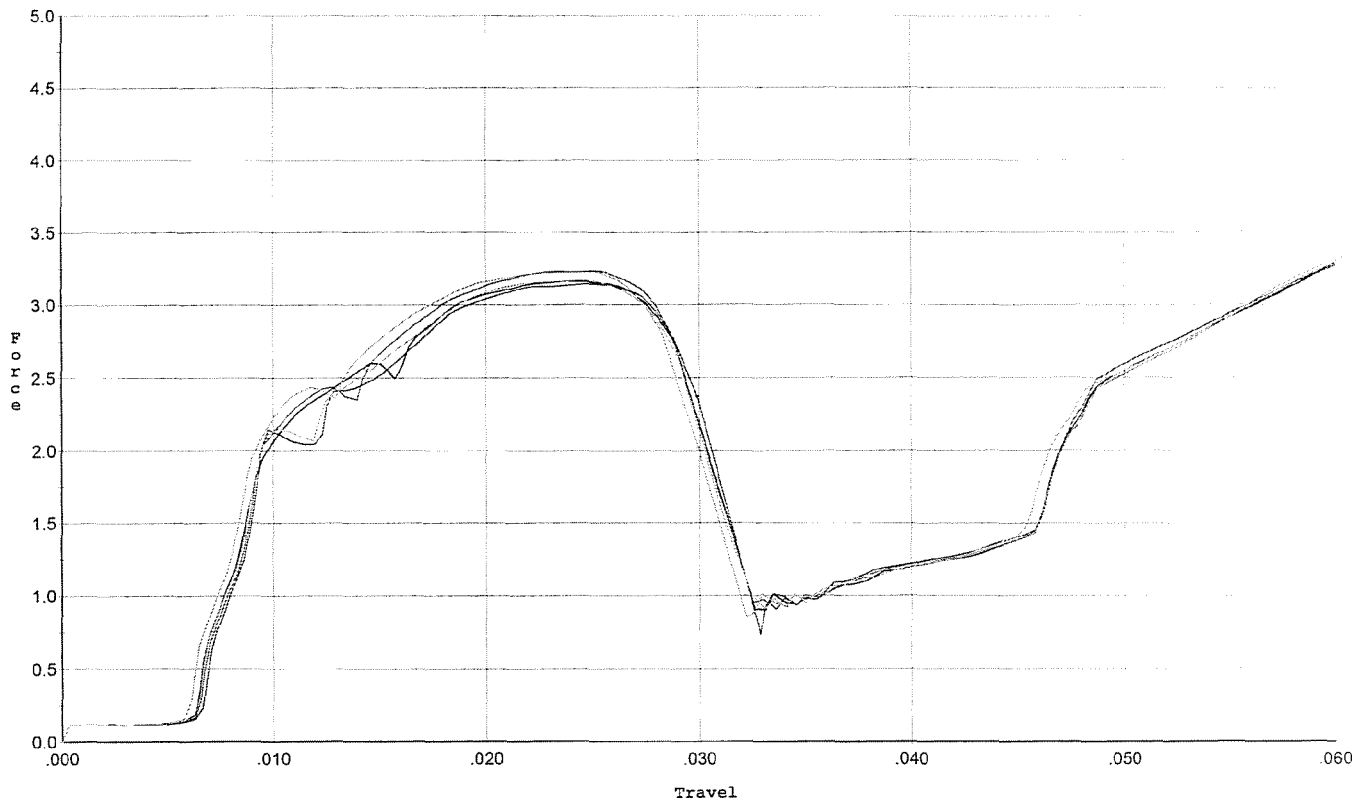
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.033	0.011	0.041	0.056		Set Trigger
2	3.104	0.033	0.011	0.041	0.057		Set Trigger
3	3.126	0.032	0.010	0.041	0.057		Set Trigger
4	3.139	0.032	0.010	0.041	0.057		Set Trigger
5	3.037	0.032	0.011	0.041	0.055		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



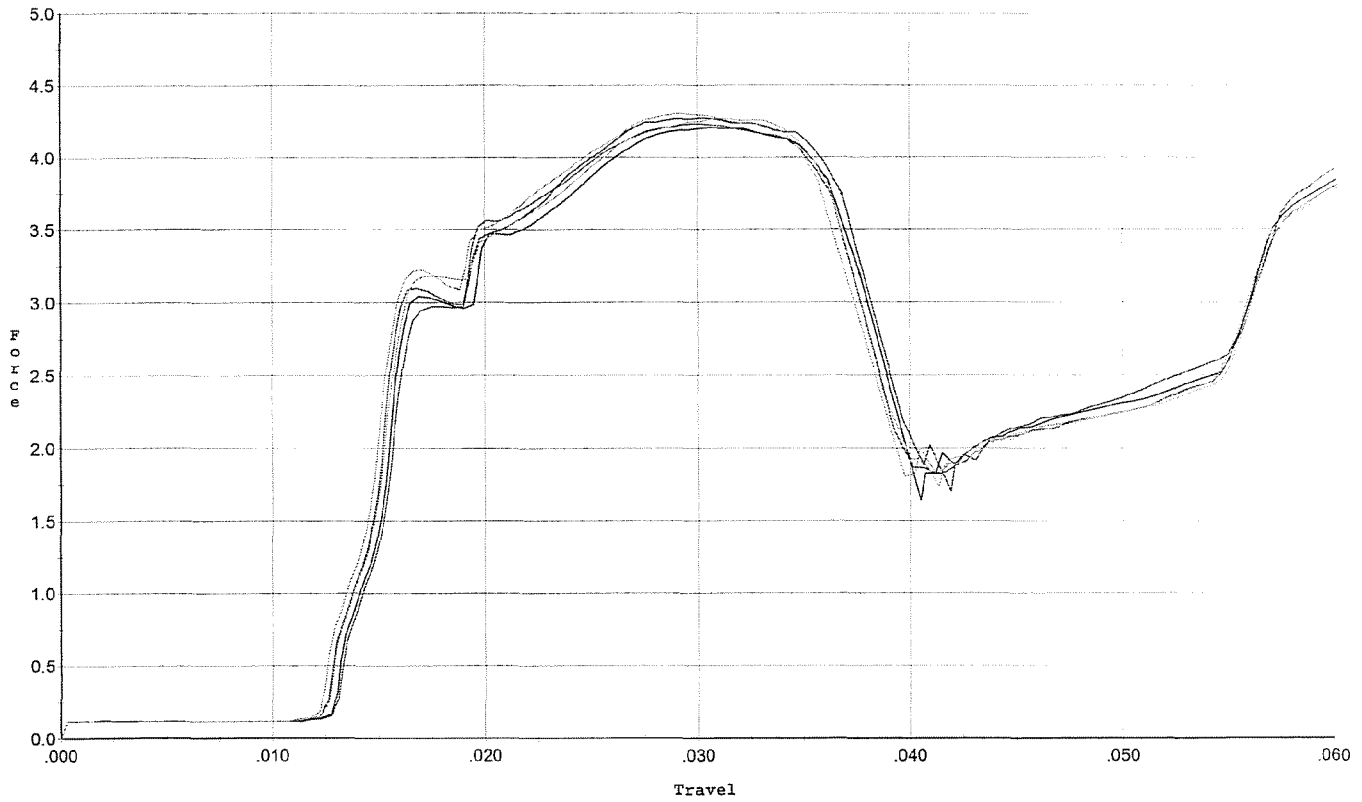
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.030	0.007	0.039	0.058		Set Trigger
2	3.164	0.029	0.006	0.040	0.057		Set Trigger
3	3.230	0.029	0.007	0.040	0.058		Set Trigger
4	3.169	0.029	0.007	0.040	0.057		Set Trigger
5	3.224	0.030	0.006	0.039	0.061		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



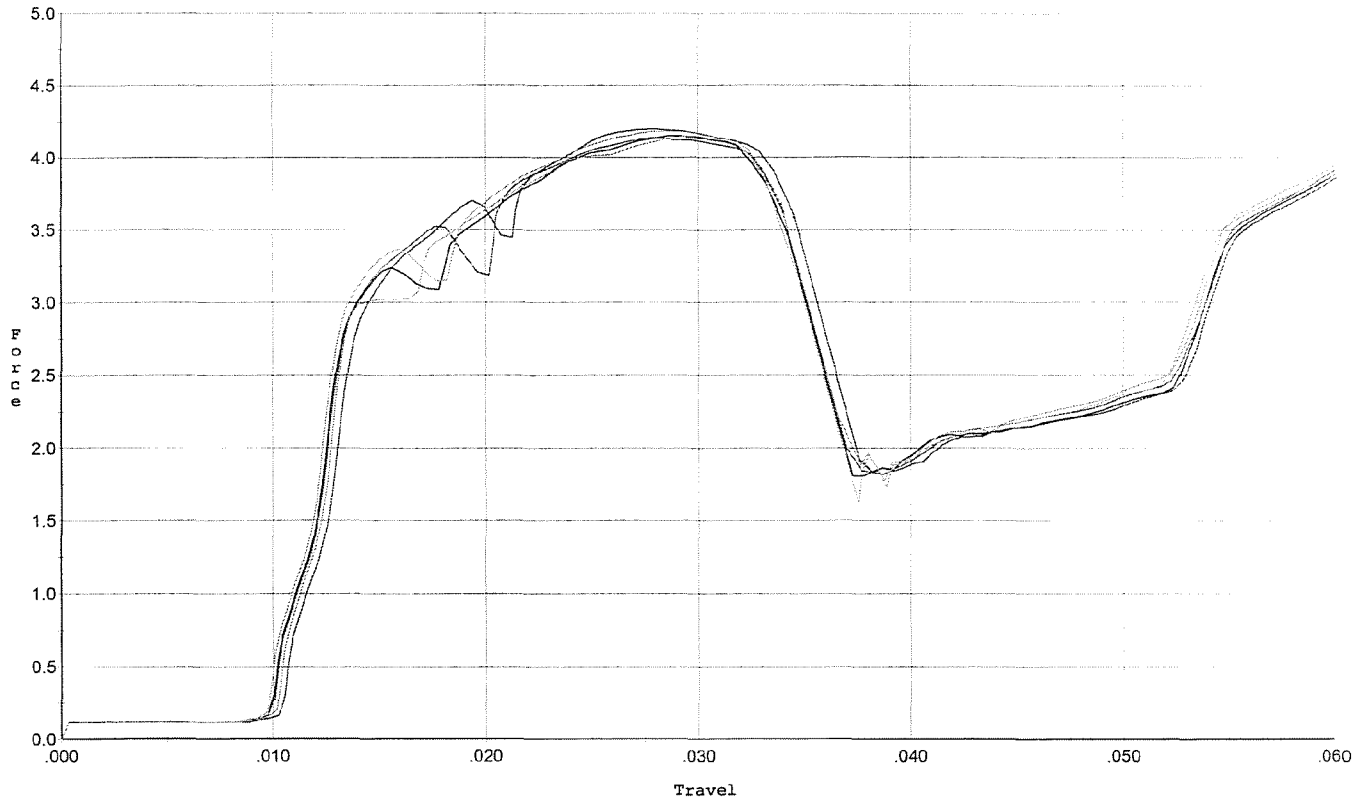
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.037	0.013	0.032	0.083		Set Trigger
2	4.207	0.038	0.013	0.032	0.084		Set Trigger
3	4.233	0.036	0.013	0.033	0.083		Set Trigger
4	4.273	0.036	0.013	0.033	0.083		Set Trigger
5	4.307	0.038	0.012	0.032	0.087		Set Trigger

Aug 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



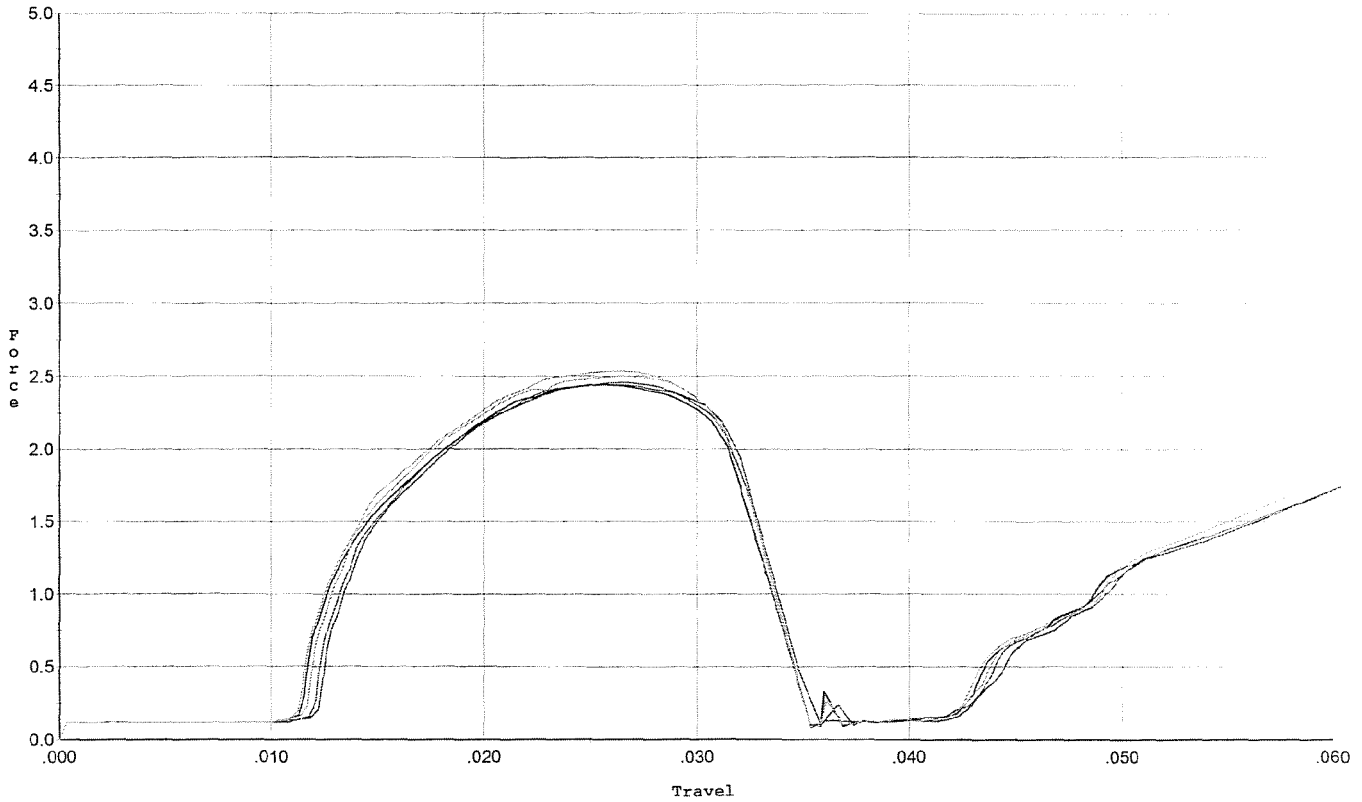
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.035	0.011	0.033	0.083		Set Trigger
2	4.152	0.034	0.010	0.033	0.081		Set Trigger
3	4.136	0.034	0.010	0.033	0.081		Set Trigger
4	4.183	0.035	0.010	0.032	0.084		Set Trigger
5	4.150	0.034	0.010	0.033	0.080		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



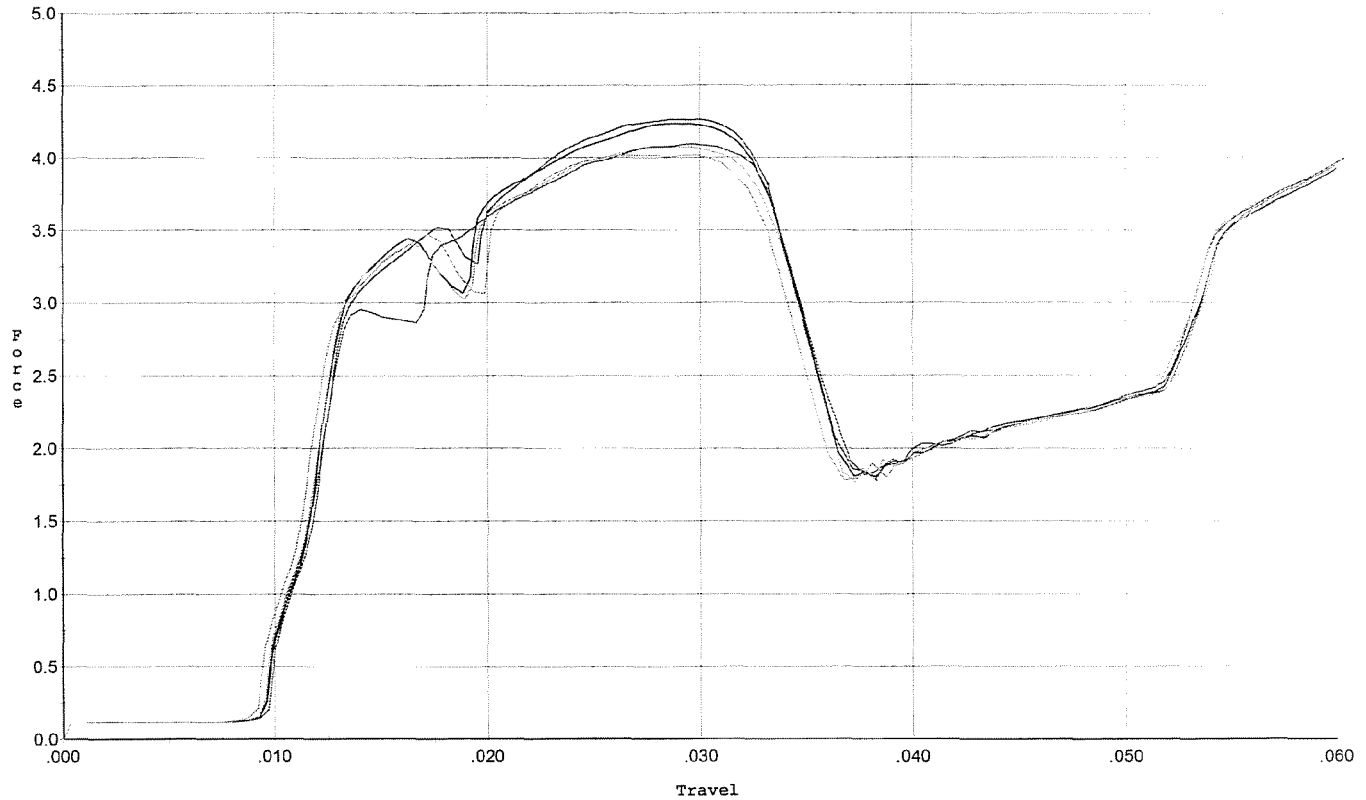
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.032	0.012	0.043	0.041		Set Trigger
2	2.442	0.033	0.012	0.043	0.044		Set Trigger
3	2.457	0.032	0.012	0.043	0.042		Set Trigger
4	2.500	0.032	0.012	0.043	0.043		Set Trigger
5	2.536	0.033	0.011	0.043	0.045		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.033	0.010	0.033	0.081		Set Trigger
2	4.234	0.033	0.010	0.033	0.081		Set Trigger
3	4.092	0.033	0.010	0.033	0.078		Set Trigger
4	4.074	0.034	0.010	0.034	0.080		Set Trigger
5	4.018	0.033	0.009	0.036	0.079		Set Trigger

Aug 4.13